SI

Tel: 781-419-3900 www.olympusndt.com

TRANSDUCER DESCRIPTION

PART NO.: V153 SERIAL NO: 953364 DESIGNATION: CONTACT

FREQUENCY: 1.00 MHz ELEMENT SIZE: .5 IN. DIA.

TEST INSTRUMENTATION

FLAW DETECTOR: Epoch 600; S/N: 130524608 TEST PROGRAM: TP103-4 CABLE: RG-174/U LENGTH: 4FT.

TEST CONDITIONS

PULSER SETTING: Energy: 100 VOLT; Damping: 200 OHM; Shape: Spike RECEIVER SETTING: Gain: 27dB; Filter: DC-10.0 MHz TARGET: 5 IN. COPPER JOB CODE: TP200

MEASUREMENTS PER ASTM E1065

WAVEFORM DURATION: -14DB LEVEL -- 1.187 US -20DB LEVEL -- 1.959 US -40DB LEVEL -- 6.719 US SPECTRUM MEASURANDS: CENTER FREQ. ---- 1.03 MHz PEAK FREQENCY -- 1.18 MHz -6DB BANDWIDTH -- 91.80 %

COMMENTS:

WARNING! DO NOT EXCEED 300 VOLT EXCITATION PULSE.

Unit tested using uniform pressure system. Sensitivity demonstrated on this certification can only be duplicated under similar conditions.

** ACCEPTED

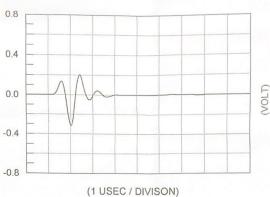
TECHNICIAN (99)

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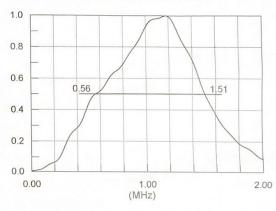
DATE: 09-22-2014

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SIGNAL WAVEFORM



FREQUENCY SPECTRUM



PANAMETRICS-NDT

parental

XX-WLM Rev. A

52

Tel: 781-419-3900 www.olympusndt.com

TRANSDUCER DESCRIPTION

PART NO.: V153 SERIAL NO: 953363 DESIGNATION: CONTACT FREQUENCY: 1.00 MHz ELEMENT SIZE: .5 IN. DIA.

TEST INSTRUMENTATION

FLAW DETECTOR: Epoch 600; S/N: 130524608 TEST PROGRAM: TP103-4 CABLE: RG-174/U LENGTH: 4FT.

TEST CONDITIONS

PULSER SETTING: Energy: 100 VOLT; Damping: 200 OHM; Shape: Spike RECEIVER SETTING: Gain: 27dB; Filter: DC-10.0 MHz TARGET: 5 IN. COPPER JOB CODE: TP200

MEASUREMENTS PER ASTM E1065

WAVEFORM DURATION: -14DB LEVEL -- 1.414 US -20DB LEVEL -- 1.913 US -40DB LEVEL -- 7.082 US SPECTRUM MEASURANDS: CENTER FREQ. —— 1.13 MHz PEAK FREQENCY — 1.15 MHz -6DB BANDWIDTH — 78.28 %

COMMENTS:

WARNING! DO NOT EXCEED 300 VOLT EXCITATION PULSE.

Unit tested using uniform pressure system. Sensitivity demonstrated on this certification can only be duplicated under similar conditions.



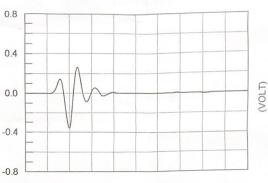
TECHNICIAN (99)

Della

DATE: 09-22-2014

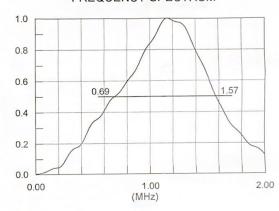
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SIGNAL WAVEFORM



(1 USEC / DIVISON)

FREQUENCY SPECTRUM



PANAMETRICS-NDT

TP1XX-WLM Rev. A

Pul

Tel: 781-419-3900 www.olympusndt.com

TRANSDUCER DESCRIPTION

PART NO.: V1548 SERIAL NO: 970416 DESIGNATION: CONTACT FREQUENCY: 0.10 MHz ELEMENT SIZE: 1 IN. DIA.

TEST INSTRUMENTATION

PULSER/RECEIVER: PANAMETRICS 5052 CD00826 DIGITAL OSCILLOSCOPE: LeCroy LT262 / SN: LT26200324 TEST PROGRAM: TP103-3 CABLE: RG-58/U 4 FT.

TEST CONDITIONS

PULSER SETTING: ENERGY: 1 ; DAMPING: 500 ohm RECEIVER SETTING: ATTN: 36dB ; GAIN: 40dB TARGET: 3.7 IN. COPPER JOB CODE: TP210

MEASUREMENTS PER ASTM E1065

WAVEFORM DURATION: -14DB LEVEL — 12.480 US -20DB LEVEL — 28.640 US -40DB LEVEL — 49.760 US SPECTRUM MEASURANDS: CENTER FREQ. ---- 0.10 MHz PEAK FREQENCY -- 0.10 MHz -6DB BANDWIDTH -- 75.74 %

COMMENTS:

This unit was tested using a system that applies uniform pressure to the transducer to insure product integrity, therefore the sensitivity demonstrated on this certification can only be duplicated under similar conditions.

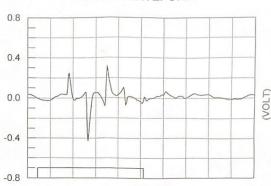
SPECTRUM BASED ON GATED PORTION OF SIGNAL AS MARKED

** ACCEPTED

TECHNICIAN (12)

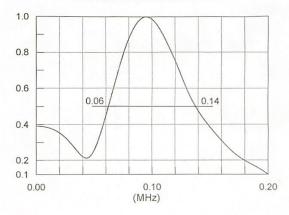
DATE: 01-14-2015

SIGNAL WAVEFORM



(4.992 USEC / DIVISON)

FREQUENCY SPECTRUM



PANAMETRICS-NDT

X

PU2

Tel: 781-419-3900 www.olympus-ims.com

TRANSDUCER DESCRIPTION

PART NO.: V1548 SERIAL NO: 1110595 DESIGNATION: CONTACT FREQUENCY: 0.10 MHz ELEMENT SIZE: 1 IN. DIA.

TEST INSTRUMENTATION

PULSER/RECEIVER: PANAMETRICS 5052 CD00546 DIGITAL OSCILLOSCOPE: LeCroy LT262 / SN: LT2620032 TEST PROGRAM: TP103-3 CABLE: RG-58/U 4 FT.

TEST CONDITIONS

PULSER SETTING: Energy; 1; Damping: 500 Ohm RECEIVER SETTING: Gain: 40 dB; Attn; 36 dB TARGET: 3.7 IN. COPPER JOB CODE: TP210

MEASUREMENTS PER ASTM E1065

WAVEFORM DURATION: -14DB LEVEL - 12 960 US -20DB LEVEL - 23 200 US -40DB LEVEL - 45 280 US

SPECTRUM MEASURANDS: CENTER FREQ. ---- 0.10 MHz PEAK FREQENCY -- 0.10 MHz -6DB BANDWIDTH -- 83.05 %

COMMENTS:

This unit was tested using a system that applies uniform pressure to the transducer to insure product integrity, therefore the sensitivity demonstrated on this certification can only be duplicated under similar conditions.

SPECTRUM BASED ON GATED PORTION OF SIGNAL AS MARKED

** ACCEPTED

TECHNICIAN (12)

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DATE: 08-03-2017

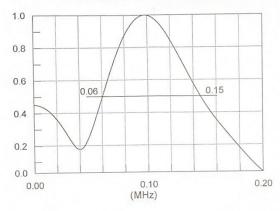
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SIGNAL WAVEFORM



(4.992 USEC / DIVISON)

FREQUENCY SPECTRUM



PI

Tel: 781-419-3900 www.olympus-ims.com

TRANSDUCER DESCRIPTION

PART NO.: V103 SERIAL NO: 1189382 DESIGNATION: CONTACT FREQUENCY: 1.00 MHz ELEMENT SIZE: .5 in. DIA.

TEST INSTRUMENTATION

FLAW DETECTOR: Epoch 600; S/N: 130527005 TEST PROGRAM: TP103-4 CABLE: RG 174/U LENGTH: 4FT

TEST CONDITIONS

PULSER SETTING: Energy: 100 Volt; Damping: 200 Ohm; Shape: Spike RECEIVER SETTING: Gain: 43 dB; Filter: DC - 10.0 MHz TARGET: 3.7 IN. COPPER JOB CODE: TP200

MEASUREMENTS PER ASTM E1065

WAVEFORM DURATION: -14DB LEVEL - 1.030 US -20DB LEVEL - 1.611 US -40DB LEVEL - 6.609 US SPECTRUM MEASURANDS: CENTER FREQ. —— 1.12 MHz PEAK FREQENCY — 1.23 MHz -6DB BANDWIDTH — 84.19 %

COMMENTS:

** ACCEPTED

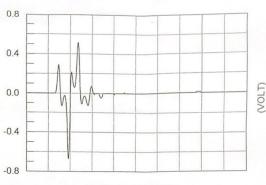
TECHNICIAN (12)

Jul

DATE: 12-18-2018

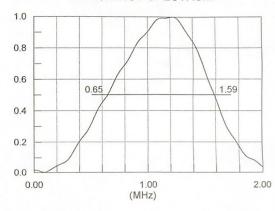
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SIGNAL WAVEFORM



(1 USEC / DIVISON)

FREQUENCY SPECTRUM



P2

Tel: 781-419-3900 www.olympus-ims.com

TRANSDUCER DESCRIPTION

PART NO.: V103 SERIAL NO: 1185582 DESIGNATION: CONTACT FREQUENCY: 1.00 MHz ELEMENT SIZE: .5 in. DIA.

TEST INSTRUMENTATION

FLAW DETECTOR: Epoch 600; S/N: 130527005 TEST PROGRAM: TP103-4 CABLE: RG 174/U LENGTH: 4FT

TEST CONDITIONS

PULSER SETTING: Energy: 100 Volt; Damping: 200 Ohm; Shape: Spike RECEIVER SETTING: Gain: 43 dB; Filter: DC - 10.0 MHz TARGET: 3.7 IN. COPPER JOB CODE: TP200

MEASUREMENTS PER ASTM E1065

WAVEFORM DURATION: -14DB LEVEL - 1.076 US -20DB LEVEL - 1.667 US -40DB LEVEL - 6.644 US SPECTRUM MEASURANDS: CENTER FREQ. —— 1.08 MHz PEAK FREQENCY — 1.09 MHz -6DB BANDWIDTH — 83.19 %

COMMENTS:

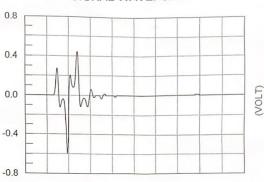
** ACCEPTED

TECHNICIAN (12)

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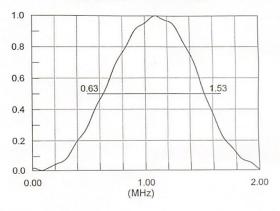
DATE: 11-29-2018

SIGNAL WAVEFORM



(1 USEC / DIVISON)

FREQUENCY SPECTRUM



P3

Tel: 781-419-3900 www.olympus-ims.com

TRANSDUCER DESCRIPTION

PART NO.: V103 SERIAL NO: 1189385 DESIGNATION: CONTACT FREQUENCY: 1.00 MHz ELEMENT SIZE: .5 in. DIA.

TEST INSTRUMENTATION

FLAW DETECTOR: Epoch 600; S/N: 130527005 TEST PROGRAM: TP103-4 CABLE: RG 174/U LENGTH: 4FT

TEST CONDITIONS

PULSER SETTING: Energy: 100 Volt; Damping: 200 Ohm; Shape: Spike RECEIVER SETTING: Gain: 43 dB; Filter: DC - 10.0 MHz TARGET: 3.7 IN. COPPER JOB CODE: TP200

MEASUREMENTS PER ASTM E1065

WAVEFORM DURATION: -14DB LEVEL — 1.038 US -20DB LEVEL — 1.485 US -40DB LEVEL — 6.582 US

SPECTRUM MEASURANDS: CENTER FREQ. —— 1.07 MHz PEAK FREQENCY —— 1.09 MHz -6DB BANDWIDTH —— 95.57 %

COMMENTS:

** ACCEPTED

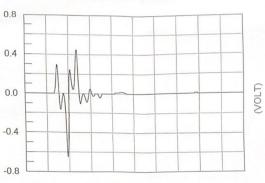
TECHNICIAN (12)



DATE: 12-18-2018

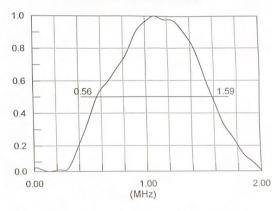
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SIGNAL WAVEFORM



(1 USEC / DIVISON)

FREQUENCY SPECTRUM



P5

Tel: 781-419-3900 www.olympus-ims.com

TRANSDUCER DESCRIPTION

PART NO.: V103 SERIAL NO: 1189384 DESIGNATION: CONTACT

FREQUENCY: 1.00 MHz ELEMENT SIZE: .5 in. DIA.

TEST INSTRUMENTATION

FLAW DETECTOR: Epoch 600; S/N: 130527005 TEST PROGRAM: TP103-4 CABLE: RG 174/U LENGTH: 4FT

TEST CONDITIONS

PULSER SETTING: Energy: 100 Volt; Damping: 200 Ohm; Shape: Spike RECEIVER SETTING: Gain: 43 dB; Filter: DC - 10.0 MHz TARGET: 3.7 IN. COPPER JOB CODE: TP200

MEASUREMENTS PER ASTM E1065

WAVEFORM DURATION: -14DB LEVEL — 1.048 US -20DB LEVEL — 1.647 US -40DB LEVEL — 6.632 US

SPECTRUM MEASURANDS: CENTER FREQ. — 1.09 MHz PEAK FREQENCY — 1.10 MHz -6DB BANDWIDTH — 86.33 %

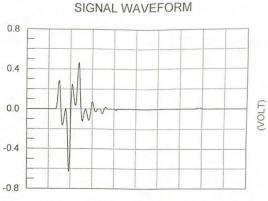
COMMENTS:

** ACCEPTED

TECHNICIAN (12)

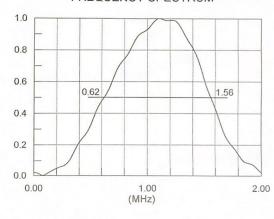
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DATE: 12-18-2018



(1 USEC / DIVISON)

FREQUENCY SPECTRUM



96

Tel: 781-419-3900 www.olympus-ims.com

TRANSDUCER DESCRIPTION

PART NO.: V103 SERIAL NO: 1185581 DESIGNATION: CONTACT

FREQUENCY: 1.00 MHz ELEMENT SIZE: .5 in. DIA.

TEST INSTRUMENTATION

FLAW DETECTOR: Epoch 600; S/N: 130527005 TEST PROGRAM: TP103-4 CABLE: RG 174/U LENGTH: 4FT

TEST CONDITIONS

PULSER SETTING: Energy: 100 Volt; Damping: 200 Ohm; Shape: Spike RECEIVER SETTING: Gain: 43 dB; Filter: DC - 10.0 MHz JOB CODE: TP200

MEASUREMENTS PER ASTM E1065

WAVEFORM DURATION: -14DB LEVEL - 1.482 US -20DB LEVEL - 1.665 US -40DB LEVEL - 6.562 US SPECTRUM MEASURANDS: CENTER FREQ. —— 1.06 MHz PEAK FREQENCY — 1.09 MHz -6DB BANDWIDTH — 84.12 %

COMMENTS:

** ACCEPTED

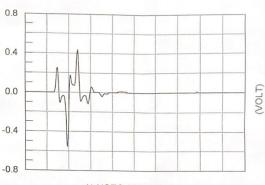
TECHNICIAN (12)

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DATE: 11-29-2018

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SIGNAL WAVEFORM



(1 USEC / DIVISON)

FREQUENCY SPECTRUM

