SLOT 1	SLOT 2	SLOT 3	SLOT 4	SLOT 3	SLOT 4
			SM 1231 AI4	SM 1232 AQ4	
CPU 1214C AC/DC/Rly	SM 1223 DI16/DQ16 x relay	SM 1221 DI16 x 24VDC	SM 1222 DQ16 x 24VDC	CH 0 :PT_COMP1	CH 0 :DRIVE FREQ 1
				CH 0 :PT_COMP2	CH 1 :DRIVE FREQ 2
				CH 2 :PT_MACHINE1	CH 2:
				CH 2 :PT_MACHINE2	CH 3:

ı	DRIVE Parameter = LS H100 22kw					
	DRV-06	Command source	1			
	DRV-07	Frequency reference source	2			
	OUT-32	RELAY 2	14			