
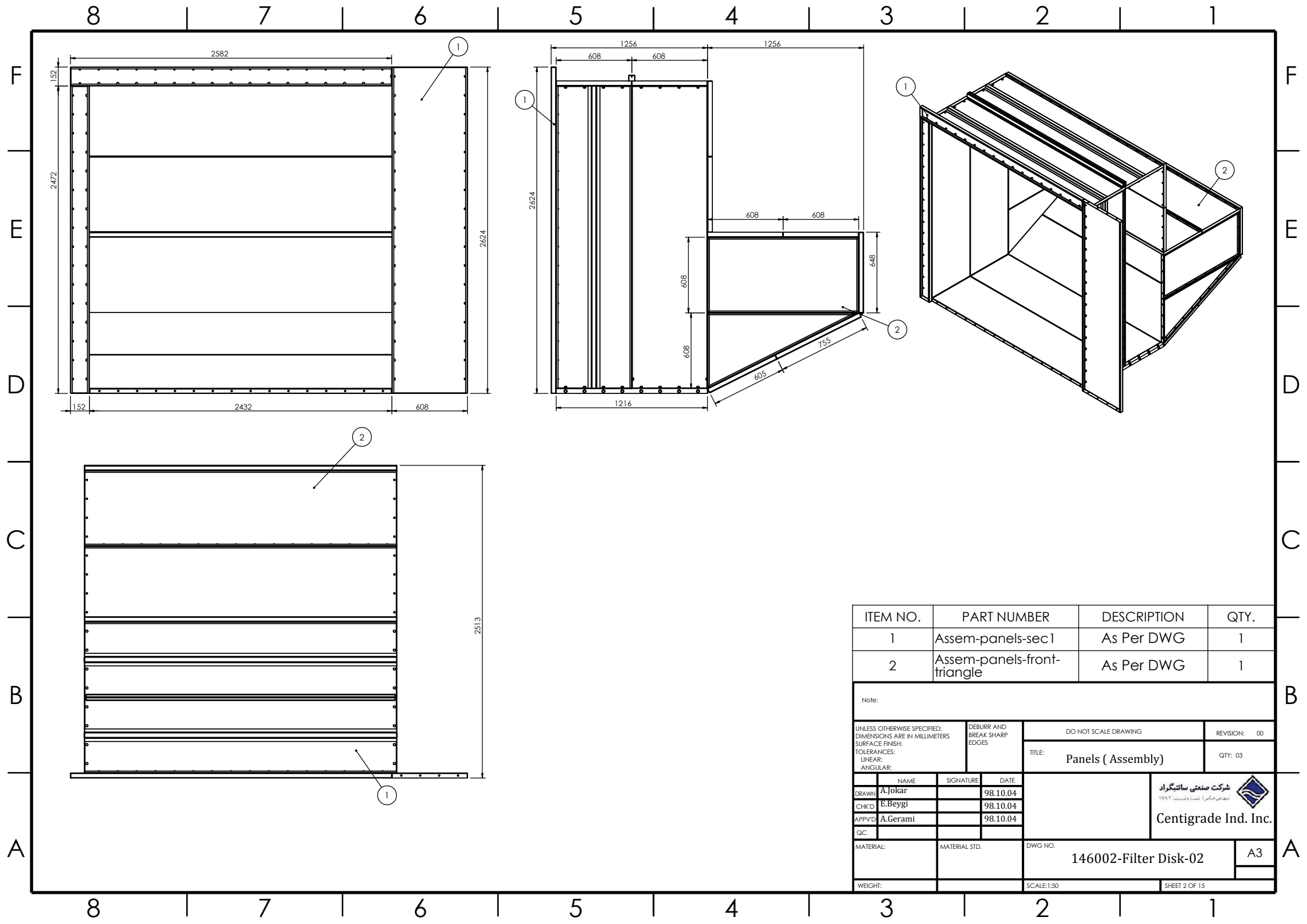


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Assem-panels-all	As Per DWG	1
2	Assem-disk filter	As Per DWG	1
3	Assem-suction chanel	As Per DWG	1
4	Motor Gear Box		1
5	H.Mount Bolting	M12x30	3
6	G.Box.Mount Bolting	M12x40	4
7	P.H Bolting	M12x25	6
8	Bolting	M10x20	194

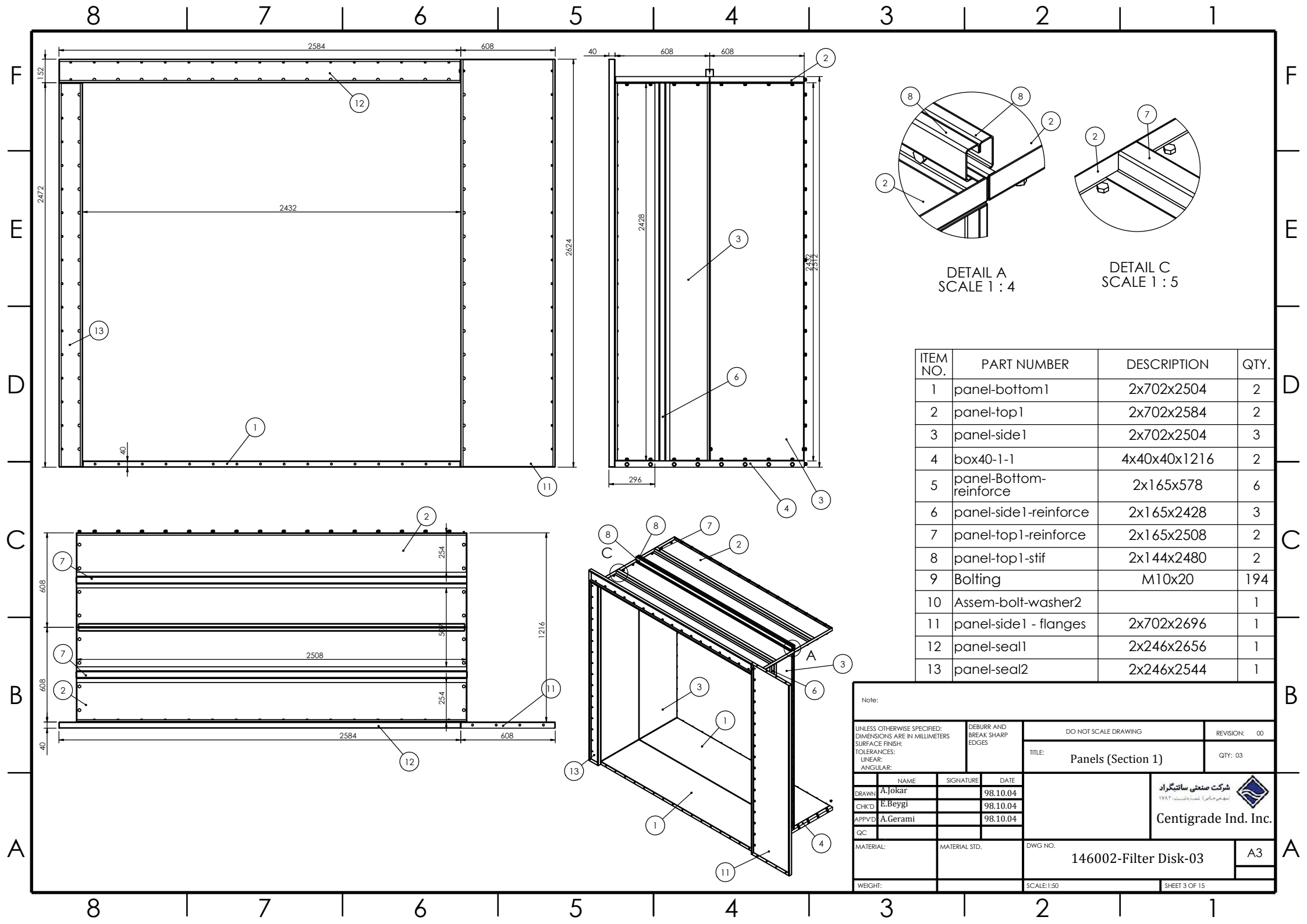
Note:						
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION: 00		
			TITLE: Filter Disk (Main Assembly) QTY: 03			
DRAWN	A.Jokar	SIGNATURE	DATE	 شركت صنعتی سانیگراد تهران، خیابان ولیعصر، پلاک ۱۷۸۲ Centigrade Ind. Inc.		
CHK'D	E.Beygi		98.10.04			
APP'V'D	A.Gerami		98.10.04			
QC:						
MATERIAL:		MATERIAL STD.		DWG NO.	146002-Filter Disk-01	A3
WEIGHT:				SCALE:1:50		
					SHEET 1 OF 15	

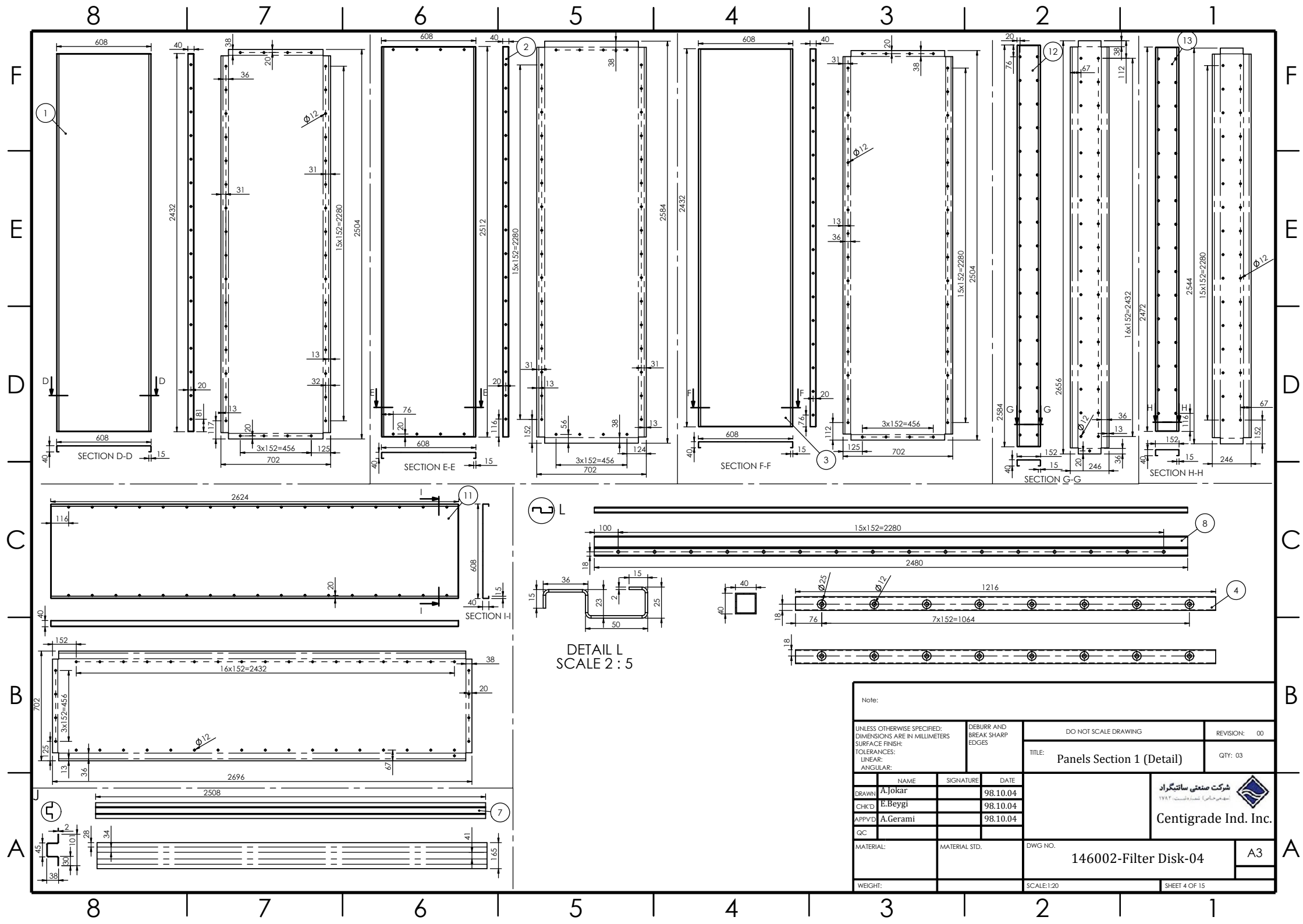


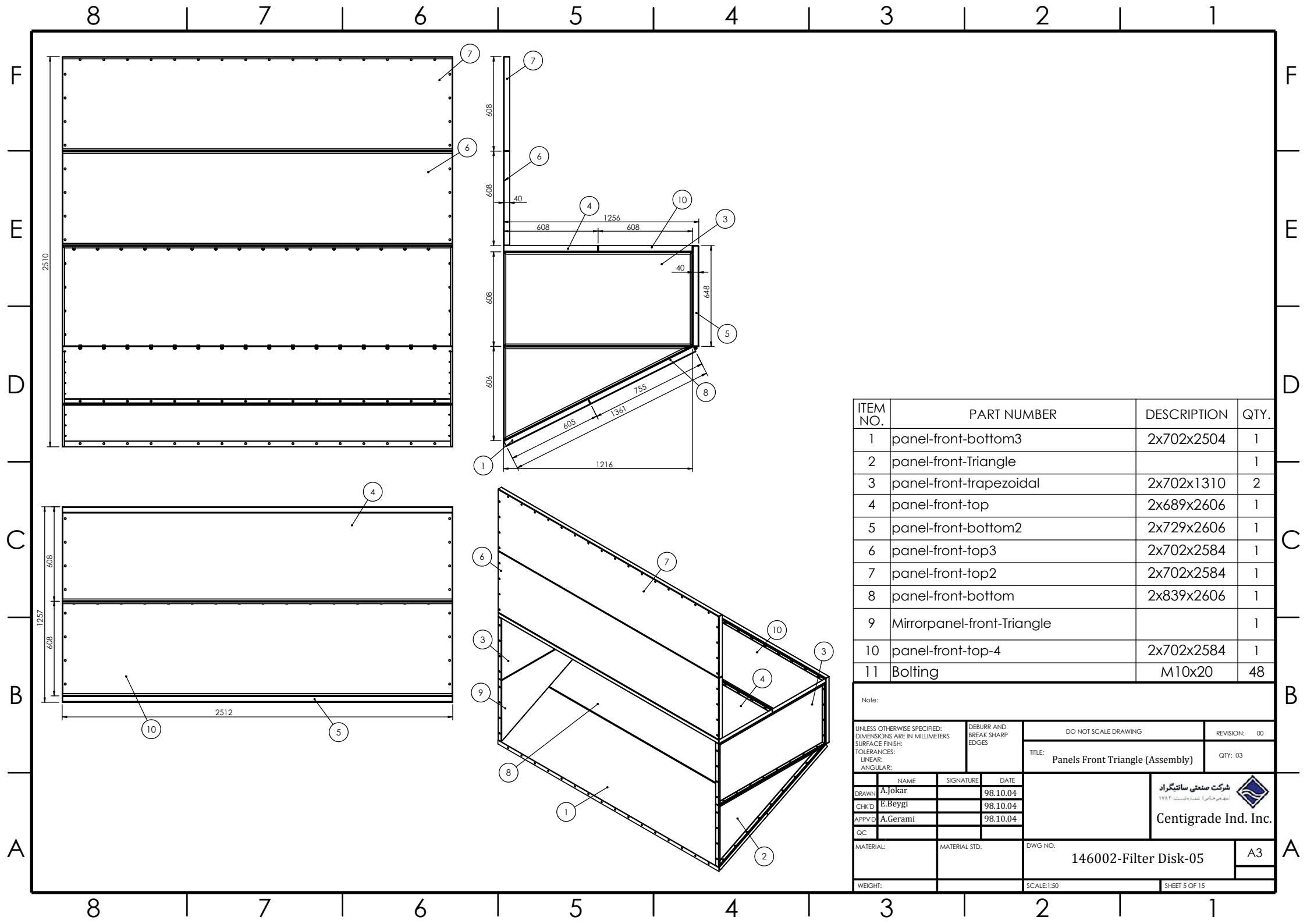
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Assem-panels-sec1	As Per DWG	1
2	Assem-panels-front-triangle	As Per DWG	1

Note:			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		DO NOT SCALE DRAWING	
		TITLE: Panels (Assembly)	REVISION: 00
DRAWN	A.Jokar	SIGNATURE	DATE
CHK'D	E.Beygi		98.10.04
APP'D	A.Gerami		98.10.04
QC:			
MATERIAL:		MATERIAL STD.	DWG NO.
WEIGHT:		SCALE:1:50	SHEET 2 OF 15

شركت صنعتی سانیگراد تهران، خیابان آیت الله العظمی بروجردی، پلاک ۱۷۸۲		Centigrade Ind. Inc.	
146002-Filter Disk-02		A3	







ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	panel-front-bottom3	2x702x2504	1
2	panel-front-Triangle		1
3	panel-front-trapezoidal	2x702x1310	2
4	panel-front-top	2x689x2606	1
5	panel-front-bottom2	2x729x2606	1
6	panel-front-top3	2x702x2584	1
7	panel-front-top2	2x702x2584	1
8	panel-front-bottom	2x839x2606	1
9	Mirrorpanel-front-Triangle		1
10	panel-front-top-4	2x702x2584	1
11	Bolting	M10x20	48

Note:

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

DEBURR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING

REVISION: 00

TITLE:
Panels Front Triangle (Assembly)

QTY: 03

DRAWN
A.Jokar

CHK'D
E.Beygi

APPV'D
A.Gerami

QC:

NAME

SIGNATURE

DATE

98.10.04

98.10.04

98.10.04

MATERIAL:

MATERIAL STD.

DWG NO.

146002-Filter Disk-05


A3

WEIGHT:

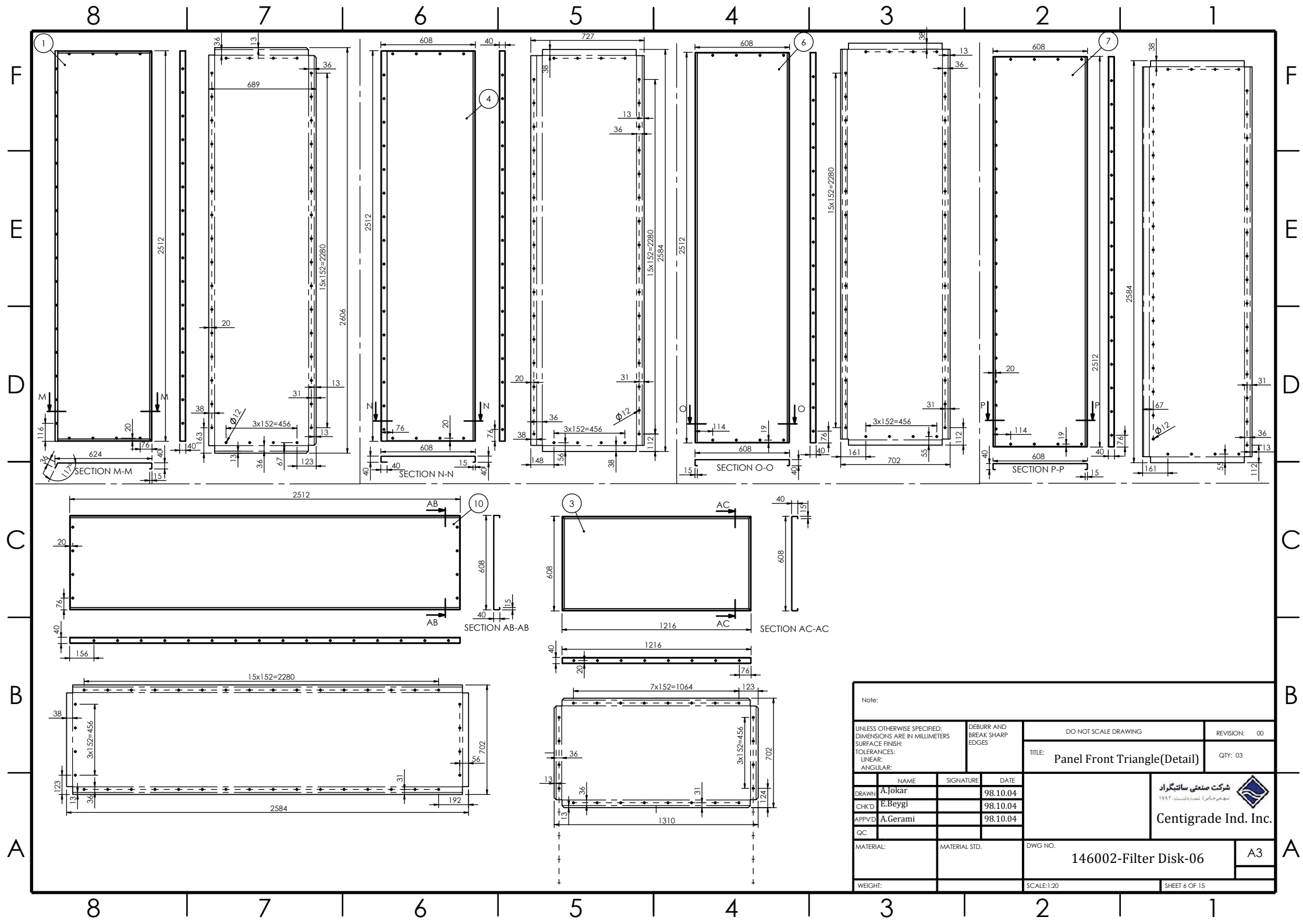
SCALE:1:50

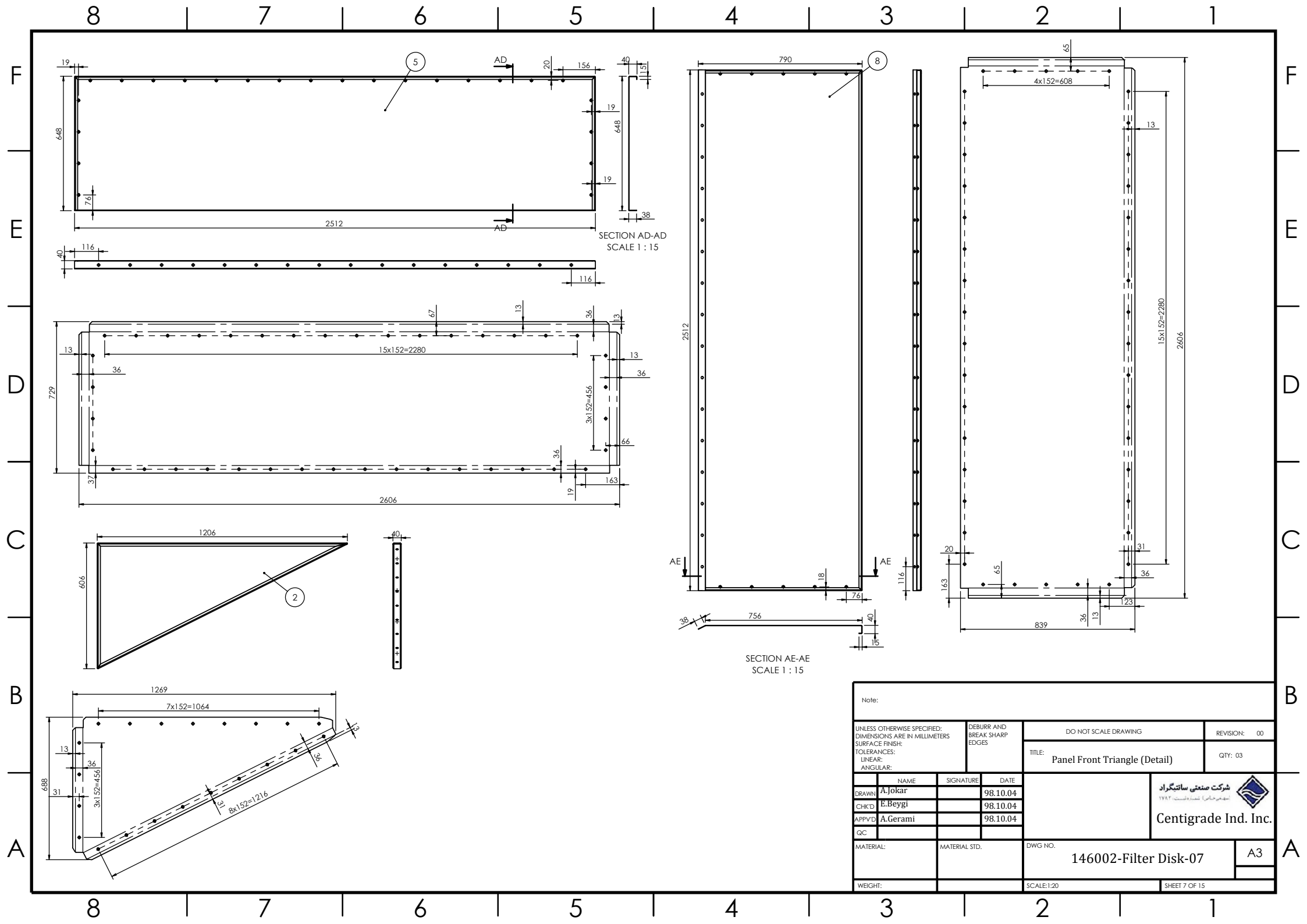
SHEET 5 OF 15

شرکت صنعتی سانیگراد
تهران، خیابان شهید بهشتی، پلاک ۱۷۸۲

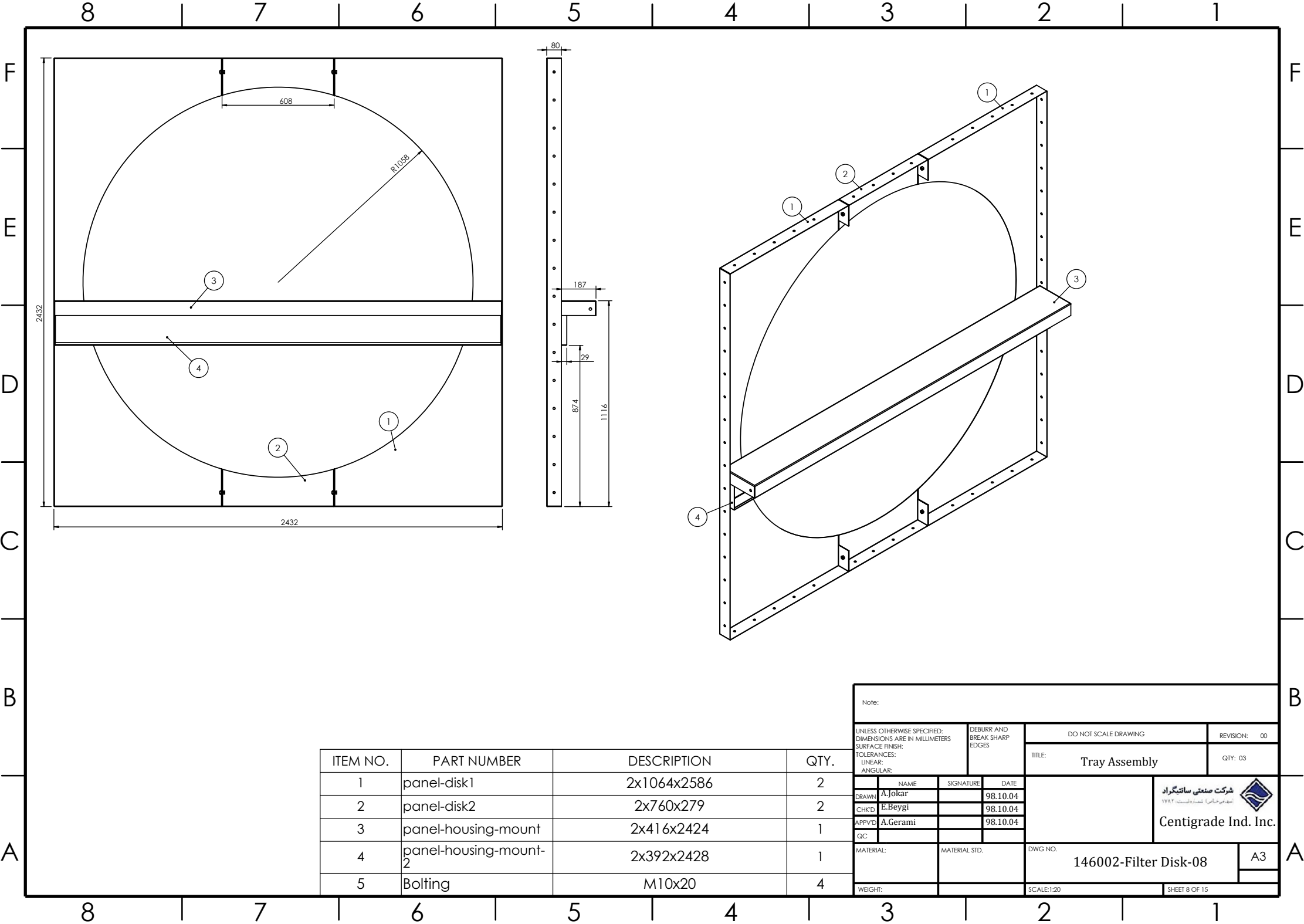


Centigrade Ind. Inc.



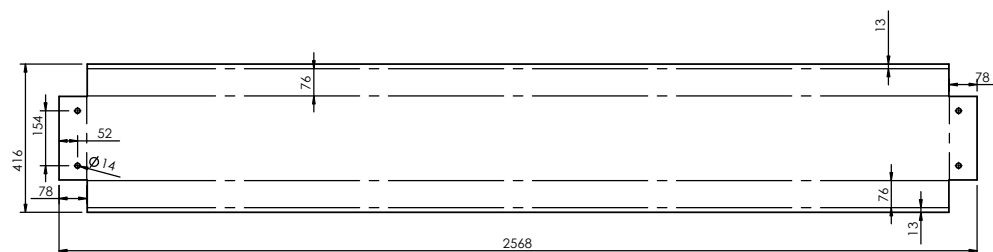
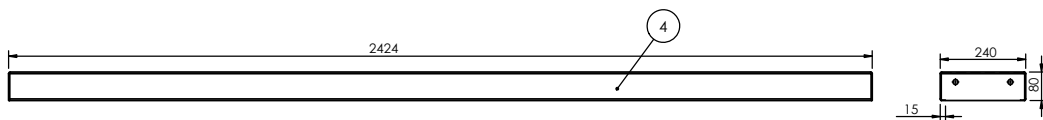
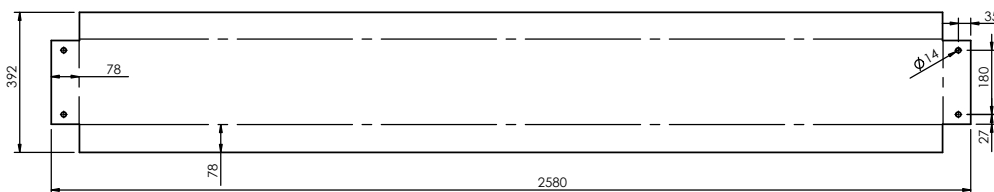
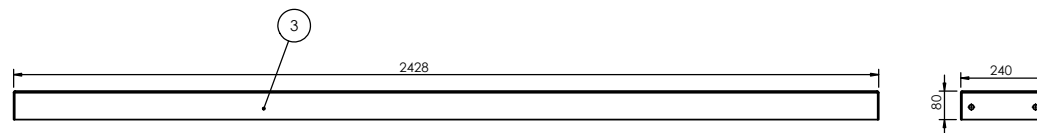
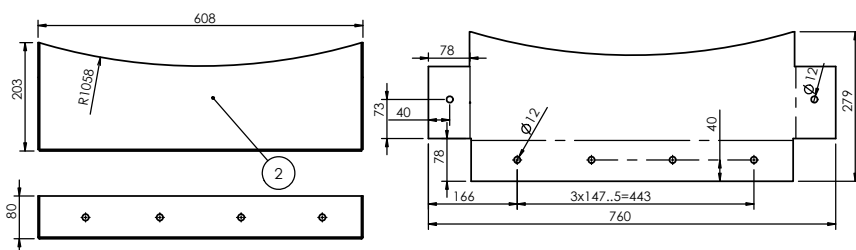
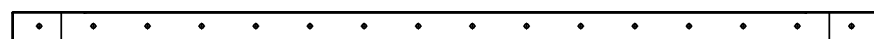
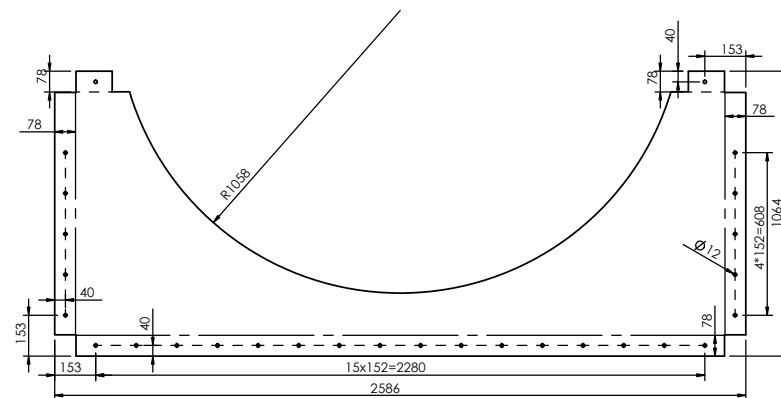
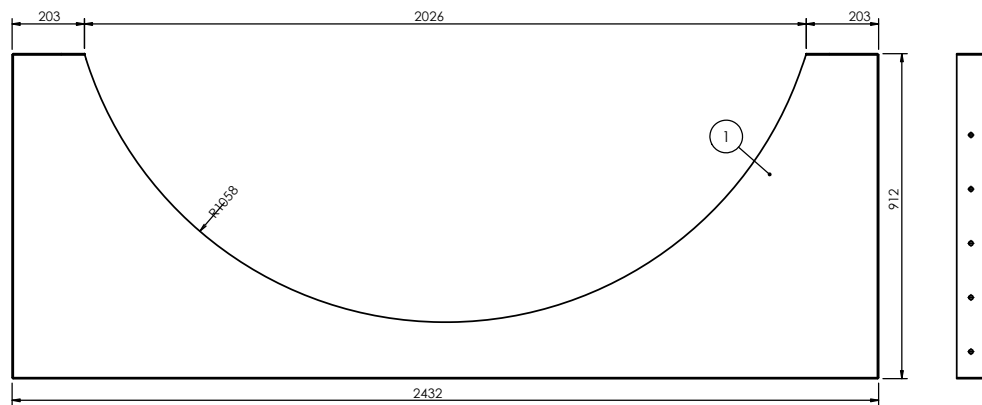



Note:			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		DEBURR AND BREAK SHARP EDGES	
		DO NOT SCALE DRAWING	
DRAWN: A.Jokar		SIGNATURE: 98.10.04	
CHKD: E.Beygi		DATE: 98.10.04	
APPRD: A.Gerami		DATE: 98.10.04	
QC:			
MATERIAL:		MATERIAL STD.	
WEIGHT:		SCALE: 1:20	
		SHEET 7 OF 15	
		REVISION: 00	
		QTY: 03	
		TITLE: Panel Front Triangle (Detail)	
		شركت صنعتي ساتيگراد انجمن دانش و فن آوري Centigrade Ind. Inc.	
		146002-Filter Disk-07	
		A3	

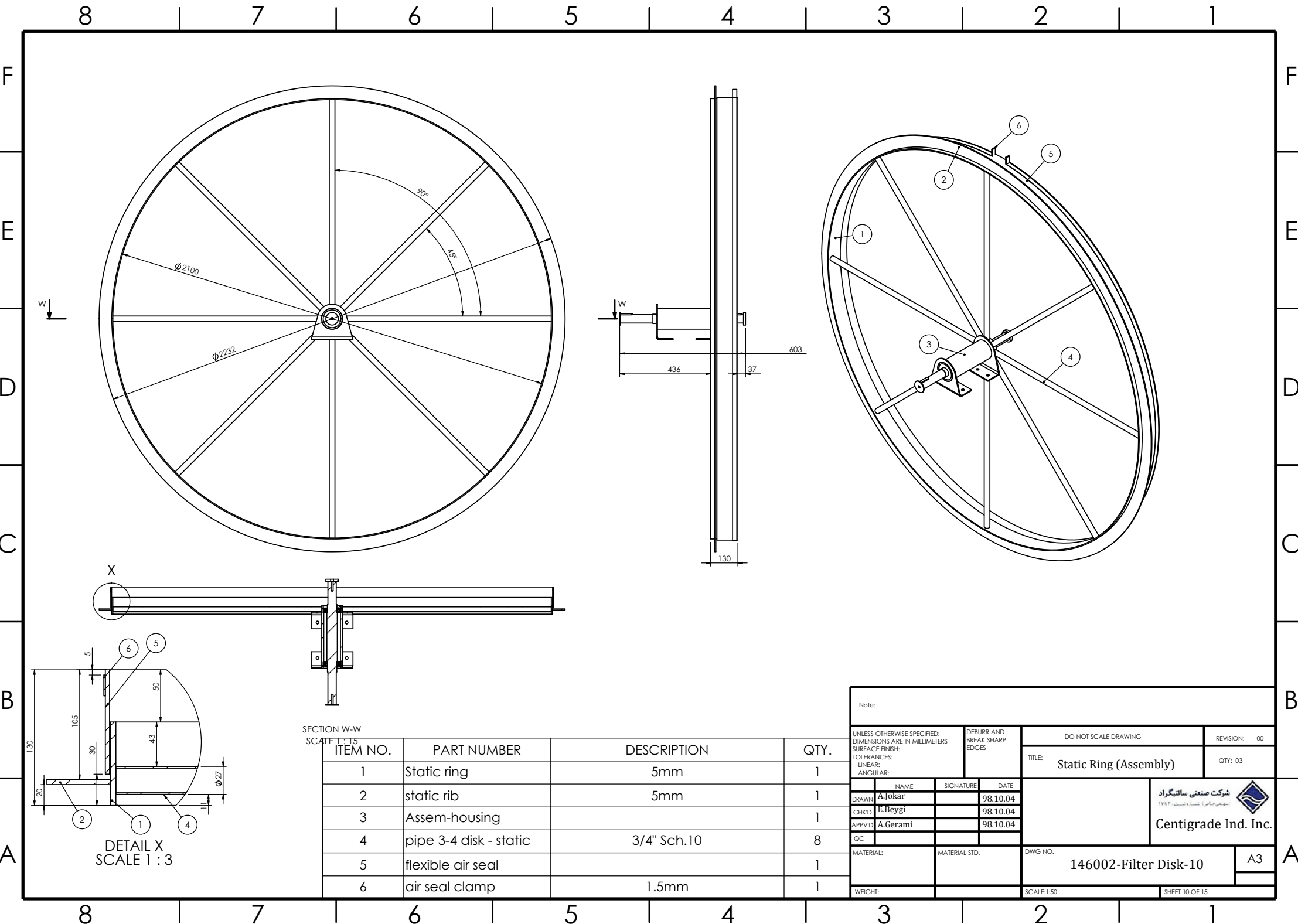


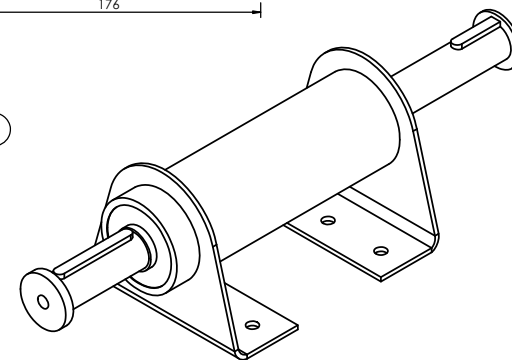
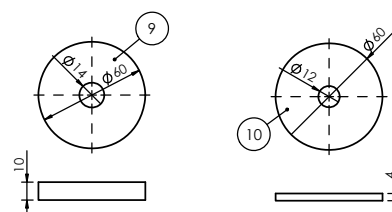
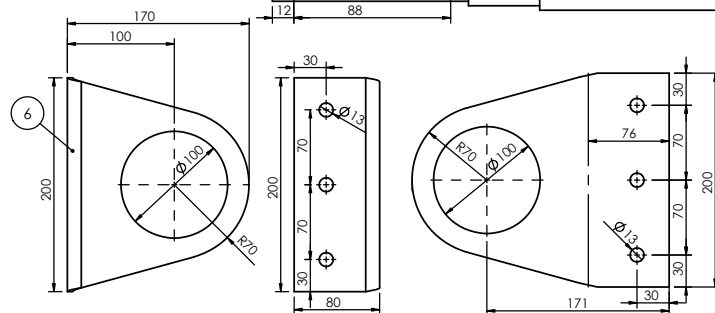
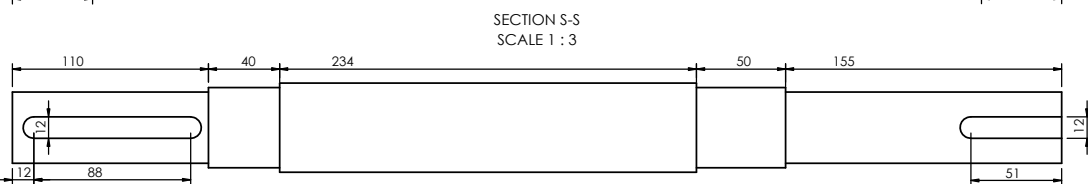
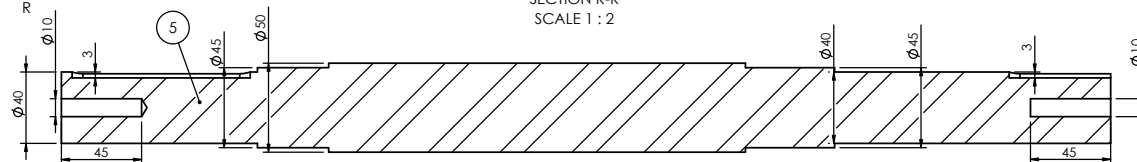
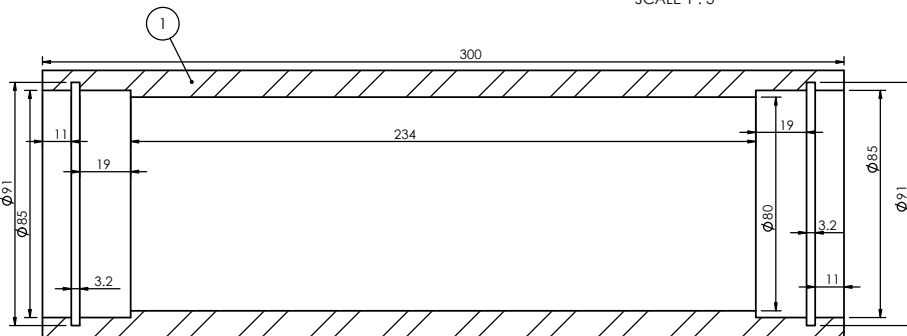
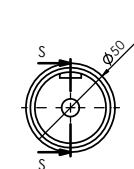
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	panel-disk1	2x1064x2586	2
2	panel-disk2	2x760x279	2
3	panel-housing-mount	2x416x2424	1
4	panel-housing-mount-2	2x392x2428	1
5	Bolting	M10x20	4

Note:					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION: 00	
			TITLE: Tray Assembly		QTY: 03
			<div>شركت صنعتی سانیگراد سازمان صنعتی و معدنی ۱۳۸۲</div> <div>Centigrade Ind. Inc.</div>		
DRAWN	A.Jokar	SIGNATURE	DATE	<div>DWG NO.</div> <div>146002-Filter Disk-08</div> <div>A3</div>	
CHK'D	E.Beygi		98.10.04		
APPV'D	A.Gerami		98.10.04		
QC:					
MATERIAL:		MATERIAL STD.		SCALE:1:20	SHEET 8 OF 15
WEIGHT:					




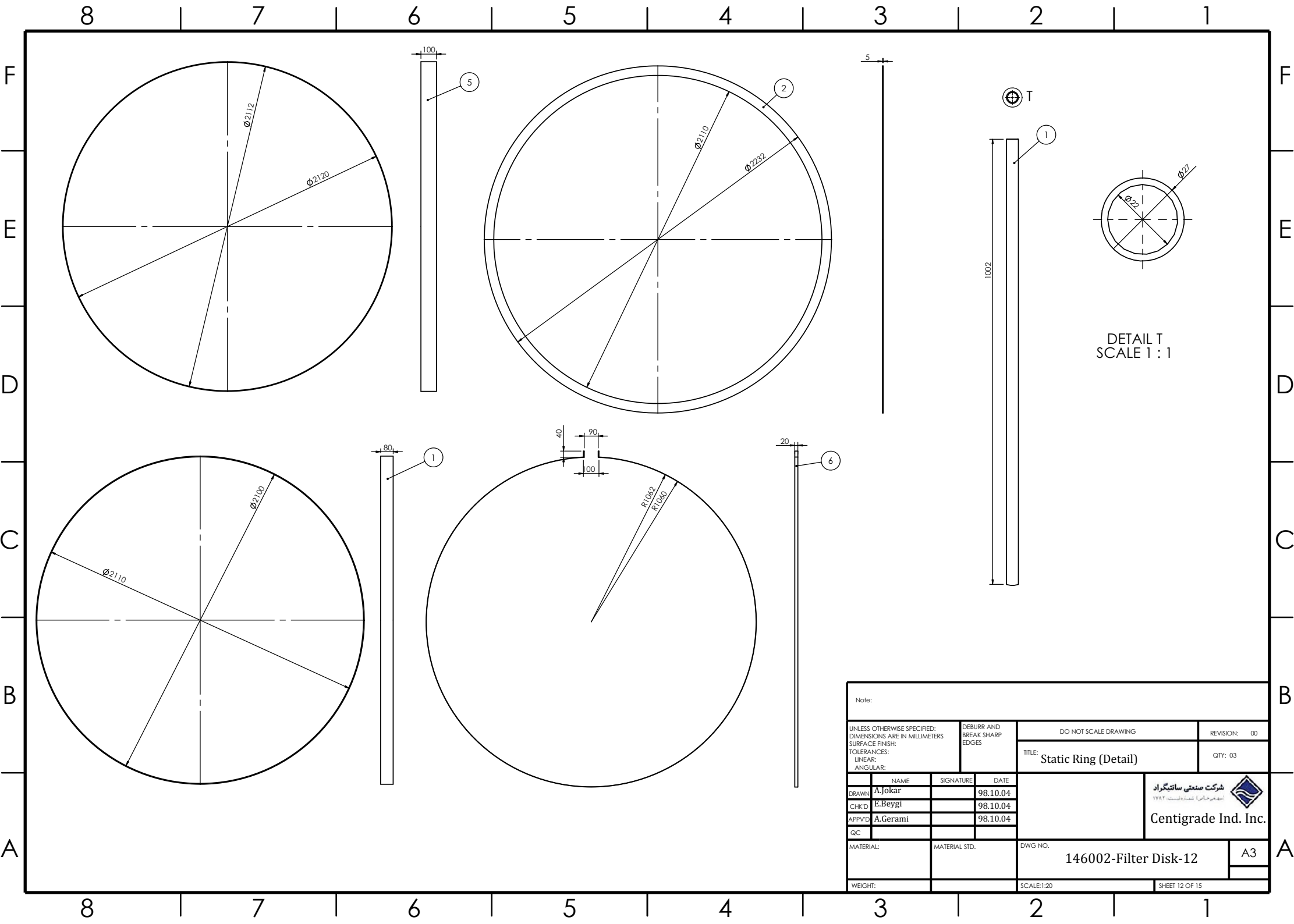
Note:					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING		REVISION: 00
			TITLE: Tray (Detail)		QTY: 03
	NAME	SIGNATURE	DATE	<div>شركة صنعتی سائترگراد</div> <div>ایستاد (مهندس) / شیدر و شیدست ۱۳۸۲</div> <div></div> <div>Centigrade Ind. Inc</div>	
DRAWN	A.Jokar		98.10.04		
CHKD	E.Beygi		98.10.04		
APPVD	A.Gerami		98.10.04		
QC					
MATERIAL:		MATERIAL STD.		DWG NO.	
				146002-Filter Disk-09	
WEIGHT:				SCALE:1:20	
				SHEET 9 OF 15	





ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	disk-housing	Ø 100x300	1
2	D.G.B Bearing	6209 2RS	2
3	Retaining Ring	Size 85 Internal	2
4	oil seal	85x40x11	2
5	shaft-disk filter	Ø 50x580	1
6	housing-mount	5x241x200	2
7	Key	8x12x88	1
8	Key-2	8x12x51	1
9	Washer stop	Ø 60x120	1
10	Washer stop-2	Ø 60x40	1

Note:					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING		REVISION: 00
			TITLE: Static Ring (Housing Assembly)		QTY: 03
	NAME	SIGNATURE	DATE	 <div style="display: flex; flex-direction: column; align-items: center;"> <div>شرکت صنعتی سانتیگراد</div> <div>اینها می خاستار) تعداد و قیمت: 1984</div> <div>Centigrade Ind. Inc.</div> </div>	
DRAWN	A.Jokar		98.10.04		
CHKD	E.Beygi		98.10.04		
APPVD	A.Gerami		98.10.04		
QC					
MATERIAL:		MATERIAL STD.		DWG NO.	
				146002-Filter Disk-11	
WEIGHT:				SCALE:1:5	
				SHEET 11 OF 15	



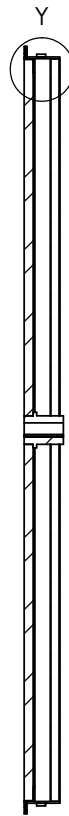
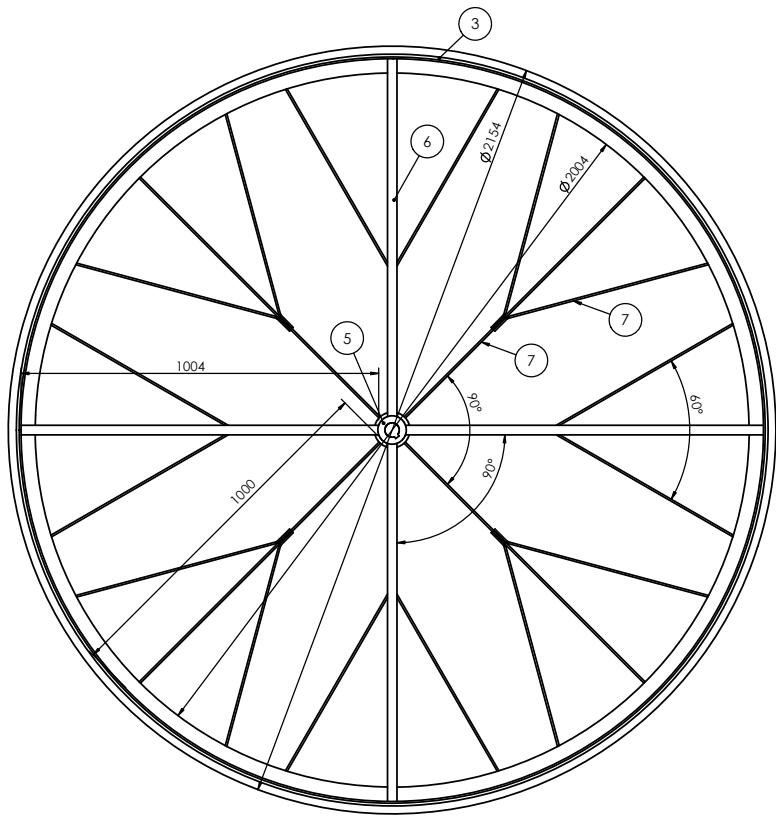
Note:			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING
			REVISION: 00
		TITLE: Static Ring (Detail)	
		QTY: 03	
DRAWN	A.Jokar	SIGNATURE	DATE
CHK'D	E.Beygi		98.10.04
APPV'D	A.Gerami		98.10.04
QC:			
MATERIAL:		MATERIAL STD.	
WEIGHT:		SCALE:1:20	
		SHEET 12 OF 15	

شرکت صنعتی ساتیگراد
تاسیس: خرداد ۱۳۷۸
Centigrade Ind. Inc.

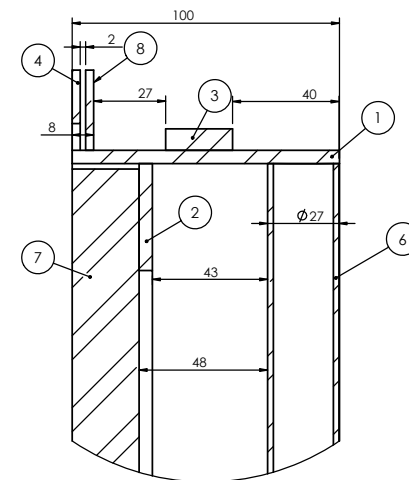
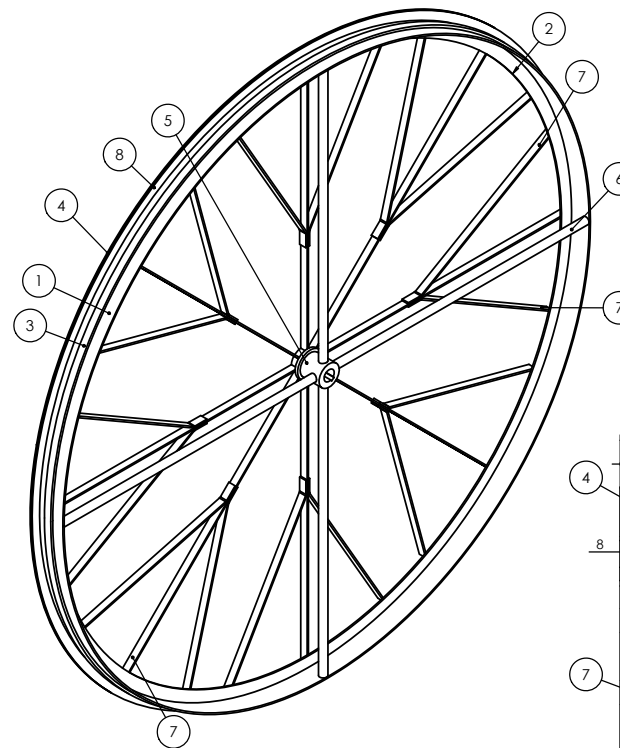


146002-Filter Disk-12

A3



SECTION V-V
SCALE 1 : 15



DETAIL Y
SCALE 1 : 2

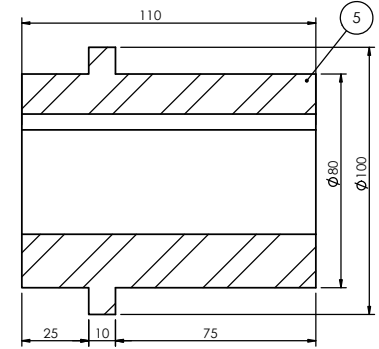
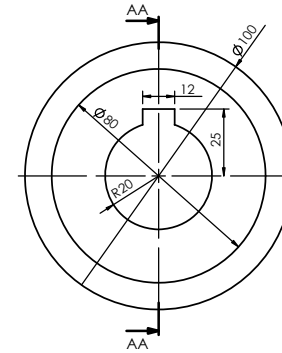
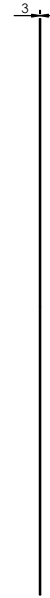
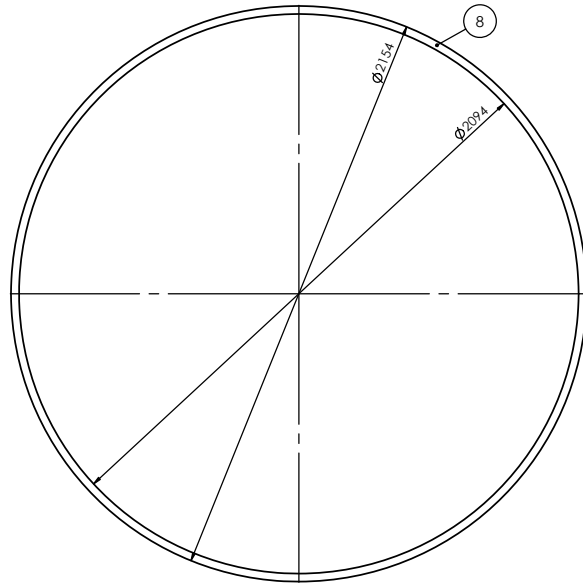
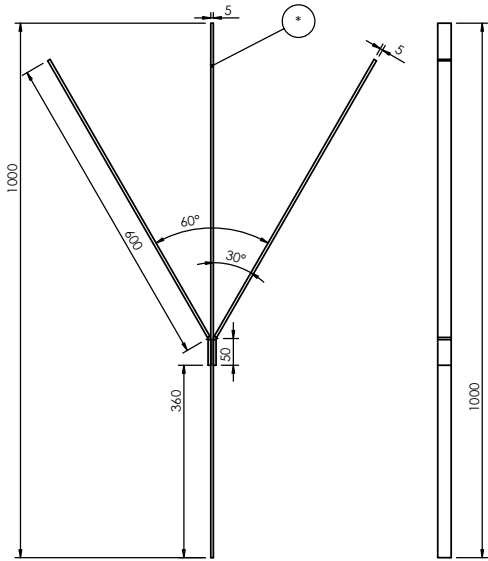
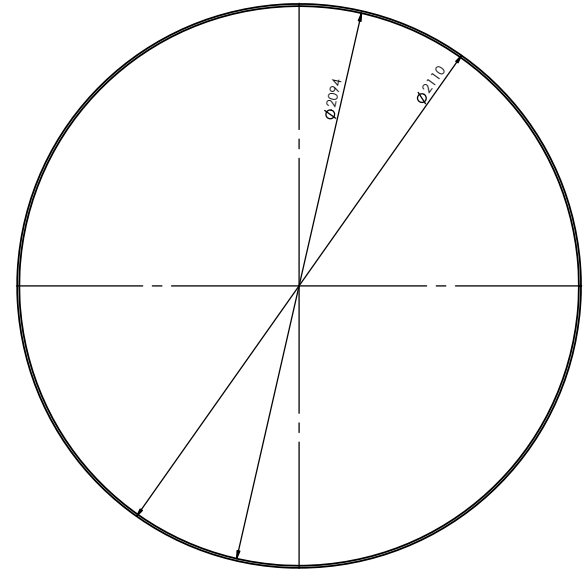
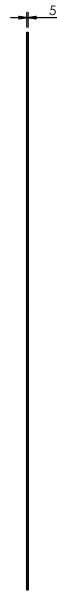
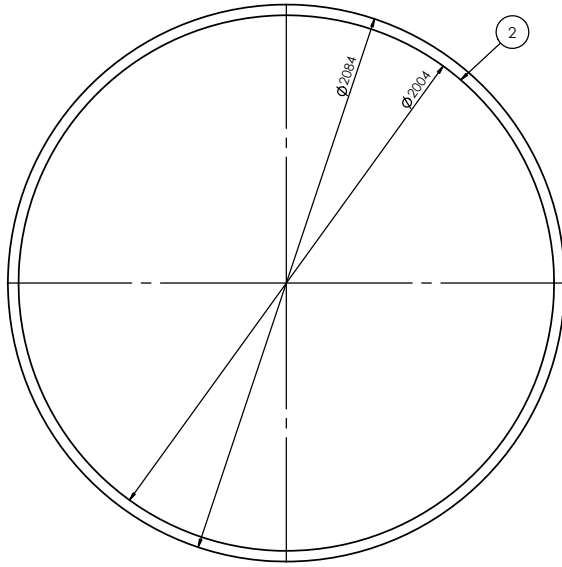
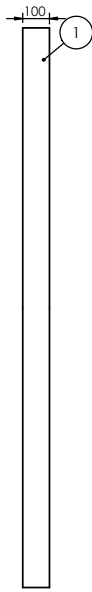
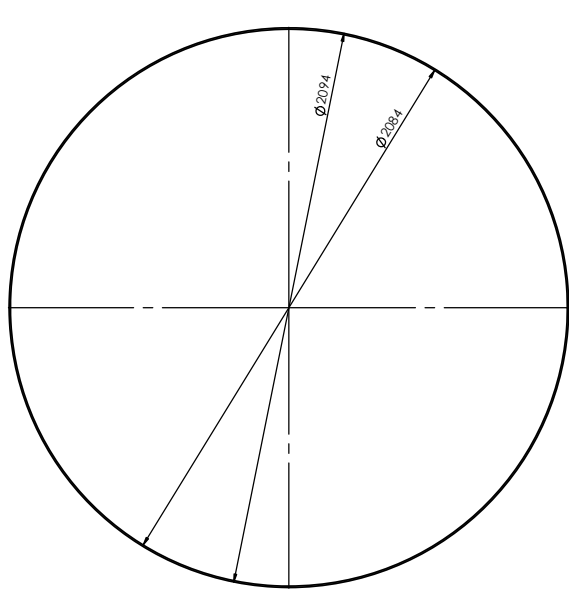
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	rotary ring	5x100x6578	1
2	rotary rib	Ø 2084x5	1
3	rotary ring-seal	8x25x6625	1
4	rotary ring-filter clamp	3mm	4
5	disk bushing	Ø 100x110	1
6	pipe 3-4 disk	3/4" Sch10 x1000	4
7	Assem-rec-bar		8
8	filter flange	3mm	1

Note:			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING
			REVISION: 00
		TITLE: Rotary Ring (Assembly)	
		QTY: 03	
DRAWN: A.Jokar		SIGNATURE	DATE: 98.10.04
CHK'D: E.Beygi			98.10.04
APP'D: A.Gerami			98.10.04
QC:			
MATERIAL:		MATERIAL STD.	DWG NO.
			146002-Filter Disk-13
WEIGHT:		SCALE:1:50	SHEET 13 OF 15

شرکت صنعتی سانیگراد
تهران، خیابان ولیعصر، پلاک ۱۷۸۲
Centigrade Ind. Inc.

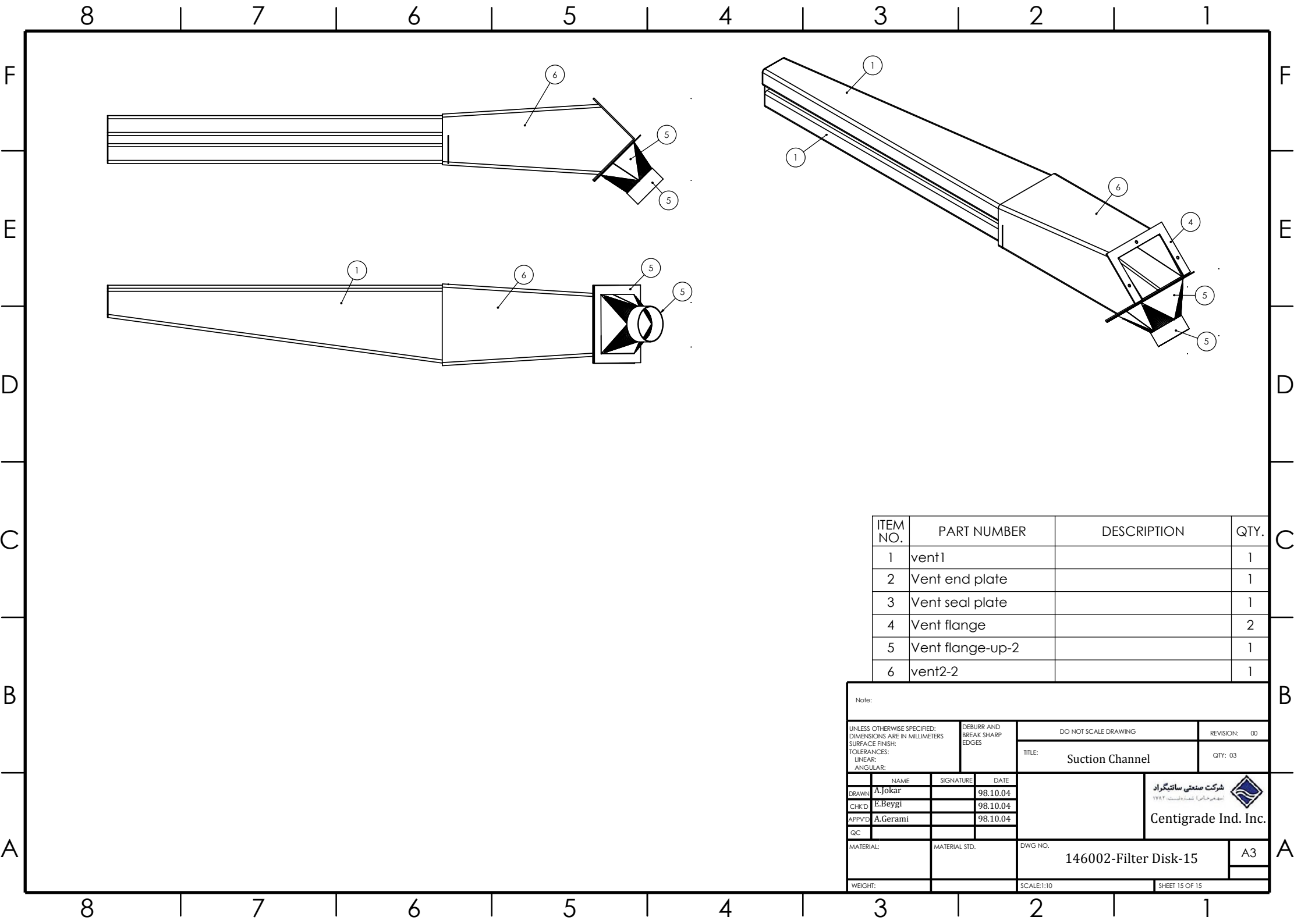


A3



SECTION AA-AA
SCALE 1 : 2

Note:			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING
DRAWN: A.Jokar		SIGNATURE	DATE: 98.10.04
CHK'D: E.Beygi		SIGNATURE	DATE: 98.10.04
APPV'D: A.Gerami		SIGNATURE	DATE: 98.10.04
QC:		SIGNATURE	DATE:
MATERIAL:		MATERIAL STD.	DWG NO. 146002-Filter Disk-14
WEIGHT:		SCALE: 1:50	SHEET 14 OF 15
TITLE: Rotary Ring (Detail)		QTY: 03	
شركت صنعتی سانیگراد تهران، خیابان ولیعصر، پلاک ۱۷۸۲		Centigrade Ind. Inc.	



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	vent1		1
2	Vent end plate		1
3	Vent seal plate		1
4	Vent flange		2
5	Vent flange-up-2		1
6	vent2-2		1

Note:

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

DEBURR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING

REVISION: 00

TITLE:
Suction Channel

QTY: 03

	NAME	SIGNATURE	DATE
DRAWN	A.Jokar		98.10.04
CHK'D	E.Beygi		98.10.04
APP'VD	A.Gerami		98.10.04
QC:			

شركت صنعتی سانیگراد
تهران، خیابان آیت الله بهشتی، پلاک ۱۷۸۲

Centigrade Ind. Inc.

A3

MATERIAL:

MATERIAL STD.

DWG NO.
146002-Filter Disk-15

SCALE:1:10

SHEET 15 OF 15