

DISTRIBUTION

QTY.

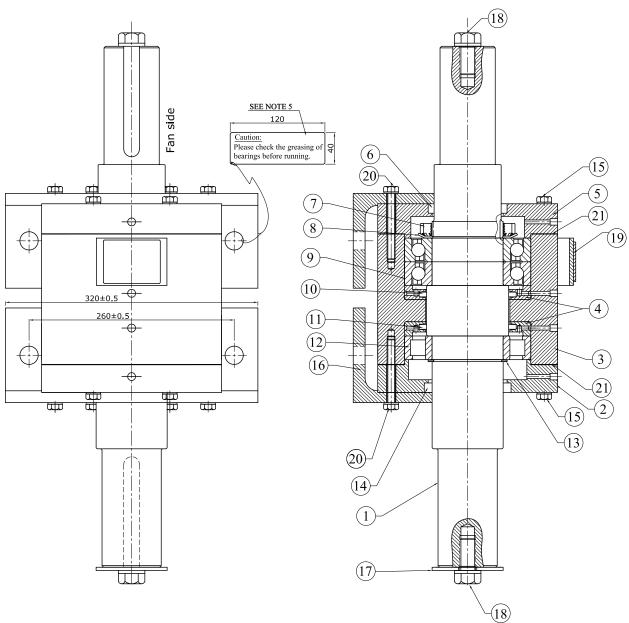
16

16

ITEM CODE

E-5614

TOTAL



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OTES :	1-All	bolts	should	be	used	with:	a sprinc	ı washer	

2-The bearings housing should be fill by lithium base grease. (SHELL Alvania G2 OR EQ.)

Amount of grease:

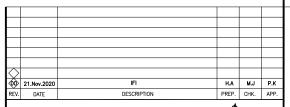
Top bearing = 450 gr. & Bot. bearing = 400 gr.

- 6- For bearing design all requirement of clause 7.2.4 of API 661 has been considered.

23	Pulley side key 140 x 20 x 12	ST 50-1 K	1	0.23
22	Fan side key 140 x 20 x 12	ST 50-1 K	1	0.21
21	GASKET TEMAC 100		2	-
20	BOLT M10x L80 +SW	CLASS 8.8	8	Ī
19	NAME PLATE ASSEMBLY	S.S. AND ST. 37	1	0.4
18	BOLT M20x L40 +SW	CLASS 8.8	2	
17	STOPPER Ø90x4	ST-37	1	0.4
16	SUPPORT L 160x160x15 , 320 Length	ST-37	2	21
15	BOLT M10x L65 +SW	CLASS 8.8	4	
14	SEALING 110x90x10	R or V (P)	1	-
13	RETAINIG RING ID=86x2.5		1	-
12	BEARING SKF NU218 ECP OR EQ.		1	2.36
11	FELT		1	1
10	FELT		1	
9	BEARING SKF 7218 BEDBP OR EQ.		2	4.5
	(ARR.: BACK TO BACK)			
8	LOCKING WASHER MB18		1	
7	LOCK NUT KM18		1	2.7
6	SEALING 85x100x10	R or V (P)	1	
5	UPPER CAP	ST-52	1	8.4
4	BACKING RING	ST 60 or 52	2	2.4
3	FLANGE	ST-52	1	30
2	LOWER CAP	ST-52	1	7.4
1	SHAFT Ø104 x 660 L	CK45 or 60	1	30
NO.	DESCRIPTION	MATERIAL	QTY.	T.Weight (kg.)

REFERENCE DRAWINGS						
Fan & Motor Support Drawing	1071-S2ME039-ME-VDWG-E5614-009					

Code1	Code1 Approved (Vendor shall issue "AFC"/ "FIN" status)									
Code2	Approved as noted (Vendor to amend and submit the "Issued for Approval" status)									
Code3	Code3 Commented (Vendor to amend and submit the "Issued for Approval "status.)									
Code4	Code4 Rejected (vendor to resubmit with same revision)									
Vendor	The above checking result by Purchaser shall in no way relieve Vendor of any liability, obligation and responsibility out of the purchase order and the mutual agreement in writing									
	DATE :									
⊆	E///	'	DEPT:							
中国石化工程建设有联公司 SINGPLE ENGINEERING INCOMPRENTION Construction Co. Signature										
Only for internal review										
CV	PI	EL	IN	ME	MA					
ST	мс	PR	SF	HV	TC					









PROJECT TITLE: ABADAN REFINERY UPGRADING PROJECT Bearing Block Assembly Drawing E-5614

I INCLI	II.ADDaSI	CK. M.Ja	панзнаш	AFFIX.,	r.na	umizauen			
CONT. JOB No.: 17176 CONT. DWG. No.:									
DOCUMENT No.: SC.:NON								NONE	
1071-S2ME039-ME-VDWG-E5614-015 SIZE: A3							A3		
PROJ.	P.O NO.	DISC.	DOC TYPE	COST CODE	SERIAL NO.	REV.:	SHEET	NO.:	
1071	S2ME039	ME	VDWG	E5614	015	00	1 OF	4	

3-Coating: According to painting procedure for steel structure. DRAWING TITLE: 4-Approx. total weight for one bearing block is 120 Kg. PREP.: H.Abbasi CHECK: M.Jahanshahi APPR.:P.Karimizadeh 5-This lable should be attached on bearing block before sending to site.

PULLEY SIDE

FAN SIDE

TAG NO.

17176-E-5614

