

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	Assem-blade1	
2	1	Assem-frame	
3	1	Lever1	
4	1	Lever2	
5	4	Assem-blade2	
6	5	Arm1	
7	1	Lever3	
8	2	Assem-actutator	
9	4	Nut	M8
10	4	bolt	M8x20

Note:

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS

DEBURR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING


REVISION: 00

TITLE:
Main Assembly

QTY: 1 Set

CLIENT :

شركت صنعتي سانتیگراد
سهامي (مالي) شمساره قیست: ۱۷۸۴


Centigrade Ind. Inc.

NAME

SIGNATURE

DATE

DRAWN

CHK'D

APPV'D

Q.C.

A.Safari

A.Jokar

D.Deighani

H.Mohajeri

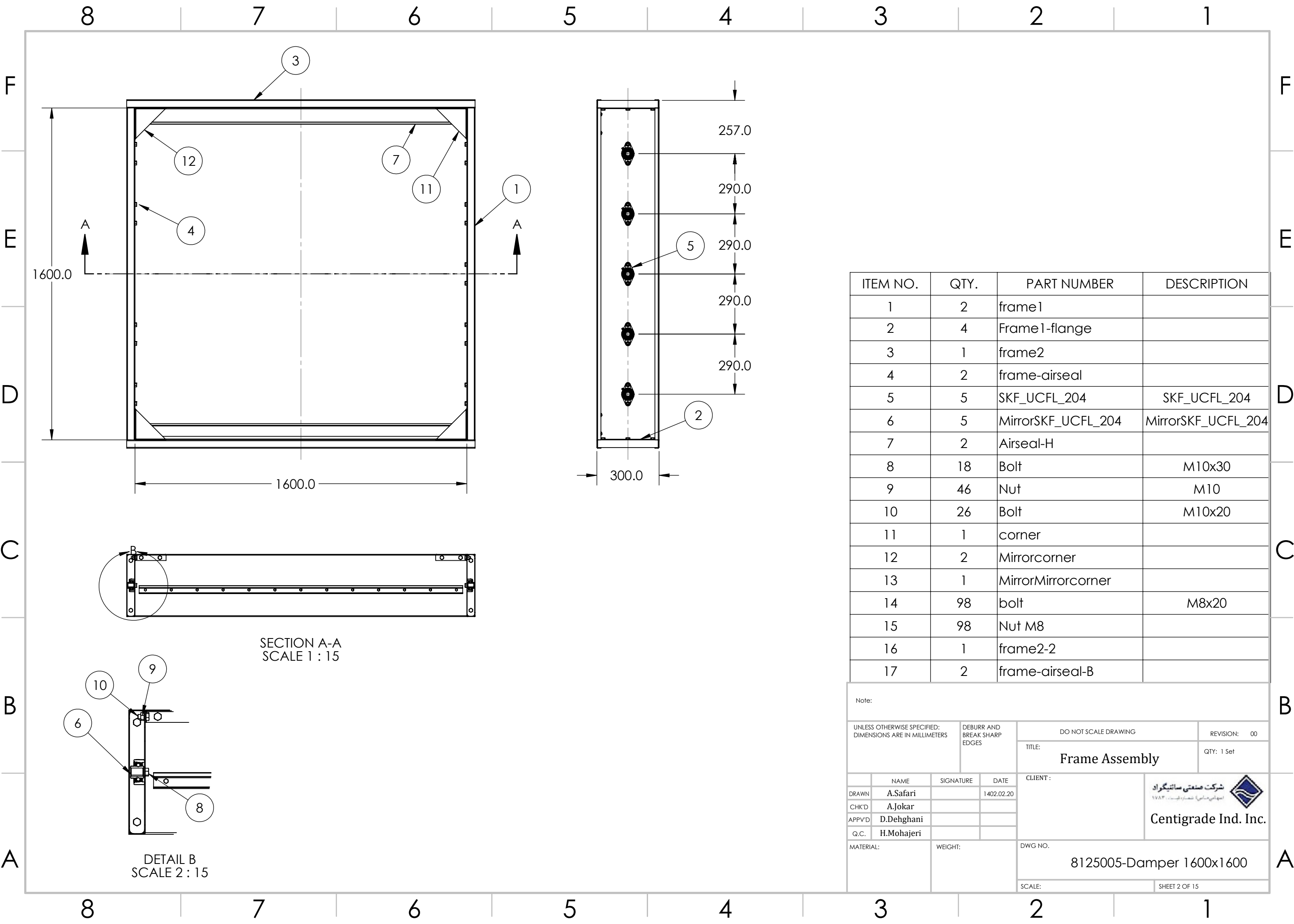
MATERIAL:

WEIGHT:

DWG NO.
8125005-Damper 1600x1600


SCALE:

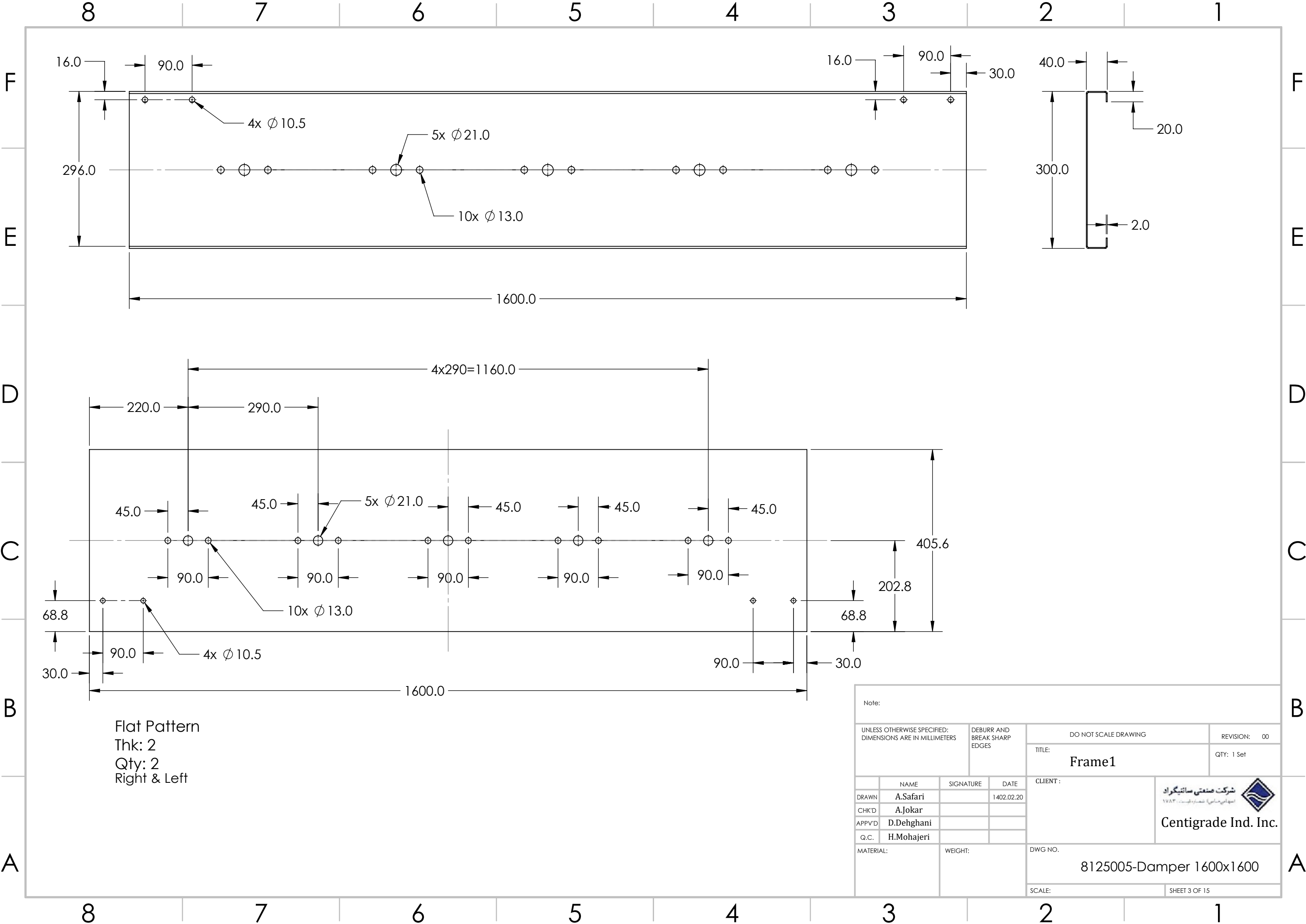
SHEET 1 OF 15




ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	frame1	
2	4	Frame1-flange	
3	1	frame2	
4	2	frame-airseal	
5	5	SKF_UCFL_204	SKF_UCFL_204
6	5	MirrorSKF_UCFL_204	MirrorSKF_UCFL_204
7	2	Airseal-H	
8	18	Bolt	M10x30
9	46	Nut	M10
10	26	Bolt	M10x20
11	1	corner	
12	2	Mirrorcorner	
13	1	MirrorMirrorcorner	
14	98	bolt	M8x20
15	98	Nut M8	
16	1	frame2-2	
17	2	frame-airseal-B	

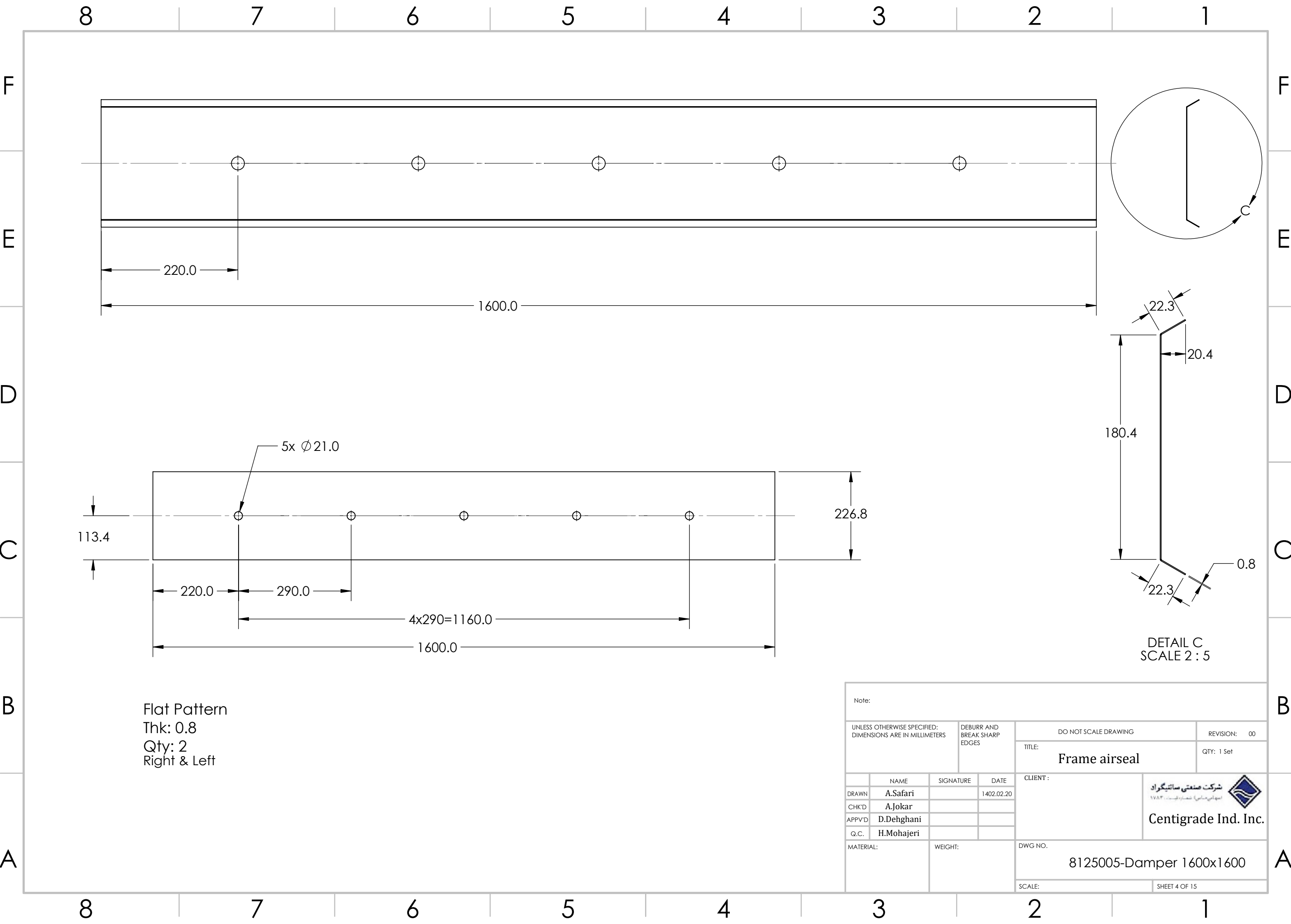
Note:

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 00	
				TITLE: <div>Frame Assembly</div>		QTY: 1 Set	
				CLIENT :		<div><div>شرکت صنعتی سانتیگراد</div><div>تهران، خیابان ولیعصر، پلاک ۱۷۸۴</div><div></div><div>Centigrade Ind. Inc.</div></div>	
	NAME	SIGNATURE		DATE			
DRAWN	A.Safari			1402.02.20			
CHK'D	A.Jokar						
APPV'D	D.Deighani						
Q.C.	H.Mohajeri						
MATERIAL:		WEIGHT:		DWG NO.			
				8125005-Damper 1600x1600			
				SCALE:		SHEET 2 OF 15	



Flat Pattern
Thk: 2
Qty: 2
Right & Left

Note:								
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 00	
					TITLE: Frame1		QTY: 1 Set	
	NAME	SIGNATURE	DATE	CLIENT : <div>شرکت صنعتی سانتیگراد تهران - خیابان ولیعصر - پلاک ۱۷۸۴ Centigrade Ind. Inc.</div> 				
DRAWN	A.Safari	1402.02.20						
CHK'D	A.Jokar							
APPV'D	D.Dehghani							
Q.C.	H.Mohajeri							
MATERIAL:			WEIGHT:		DWG NO. 8125005-Damper 1600x1600			
					SCALE:		SHEET 3 OF 15	



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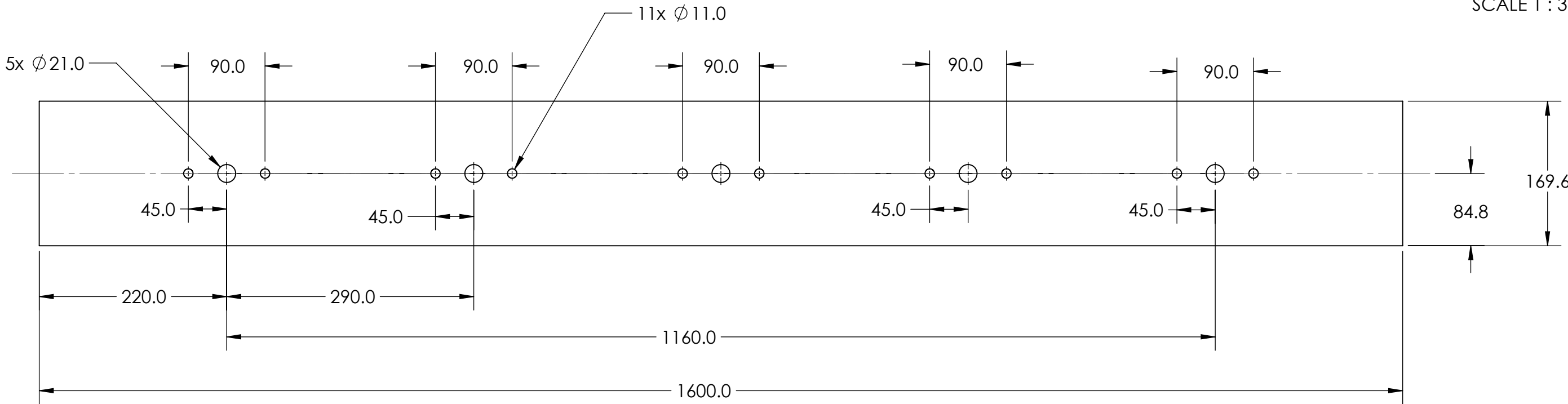
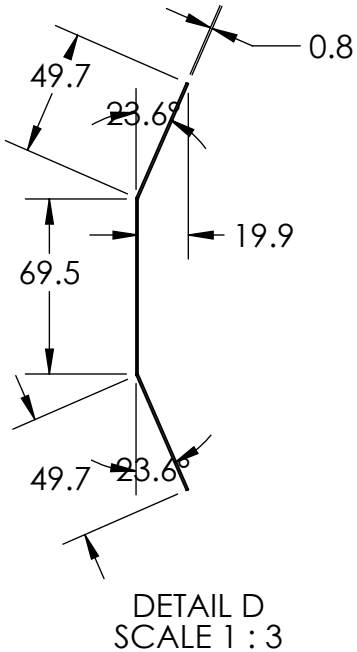
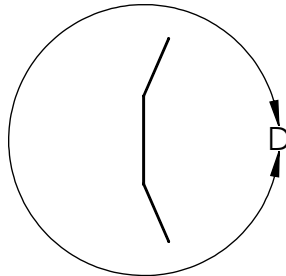
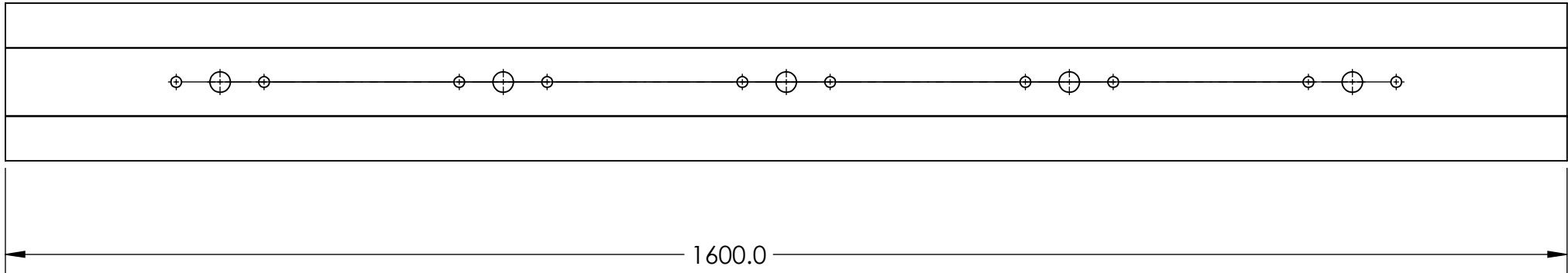
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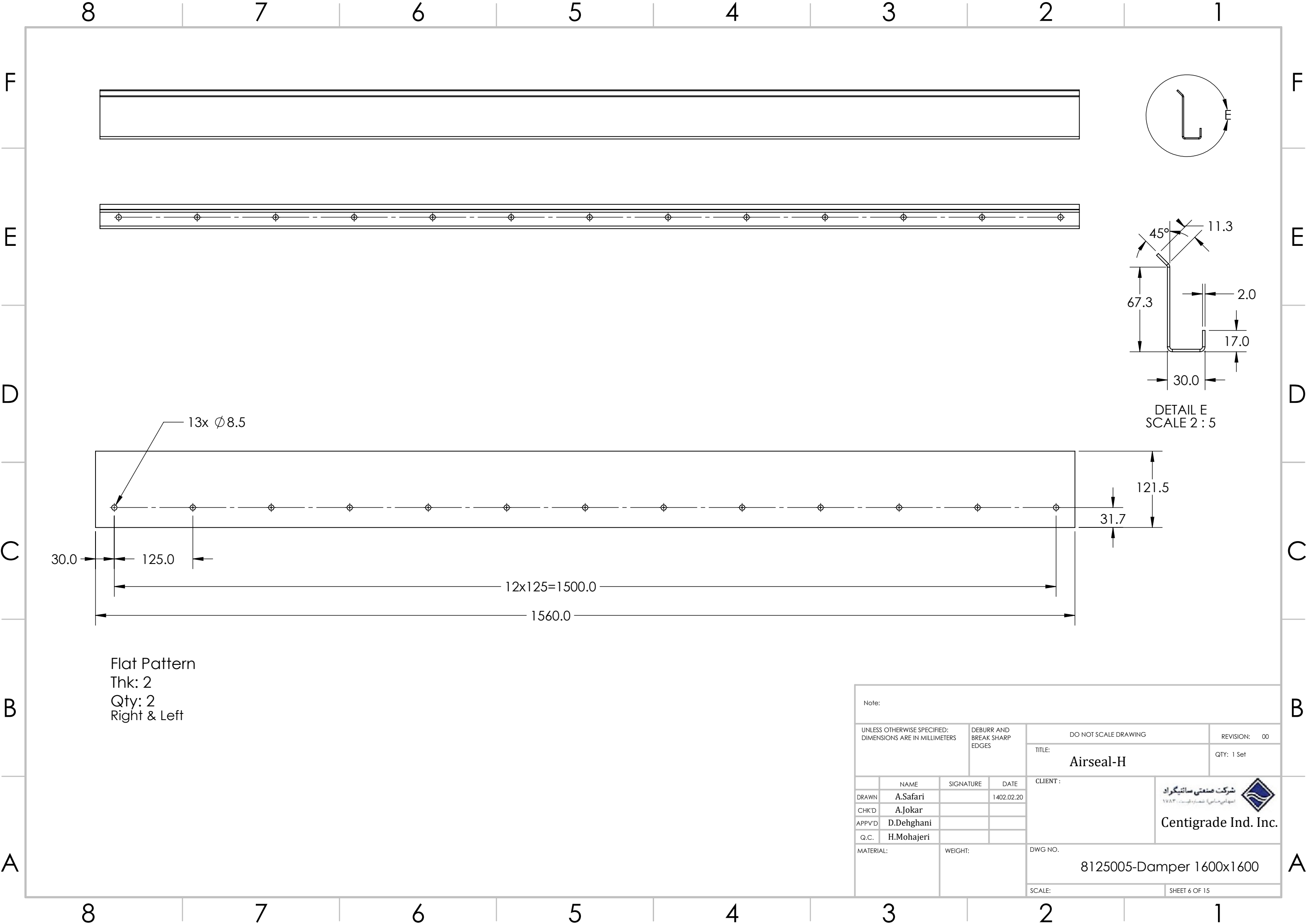
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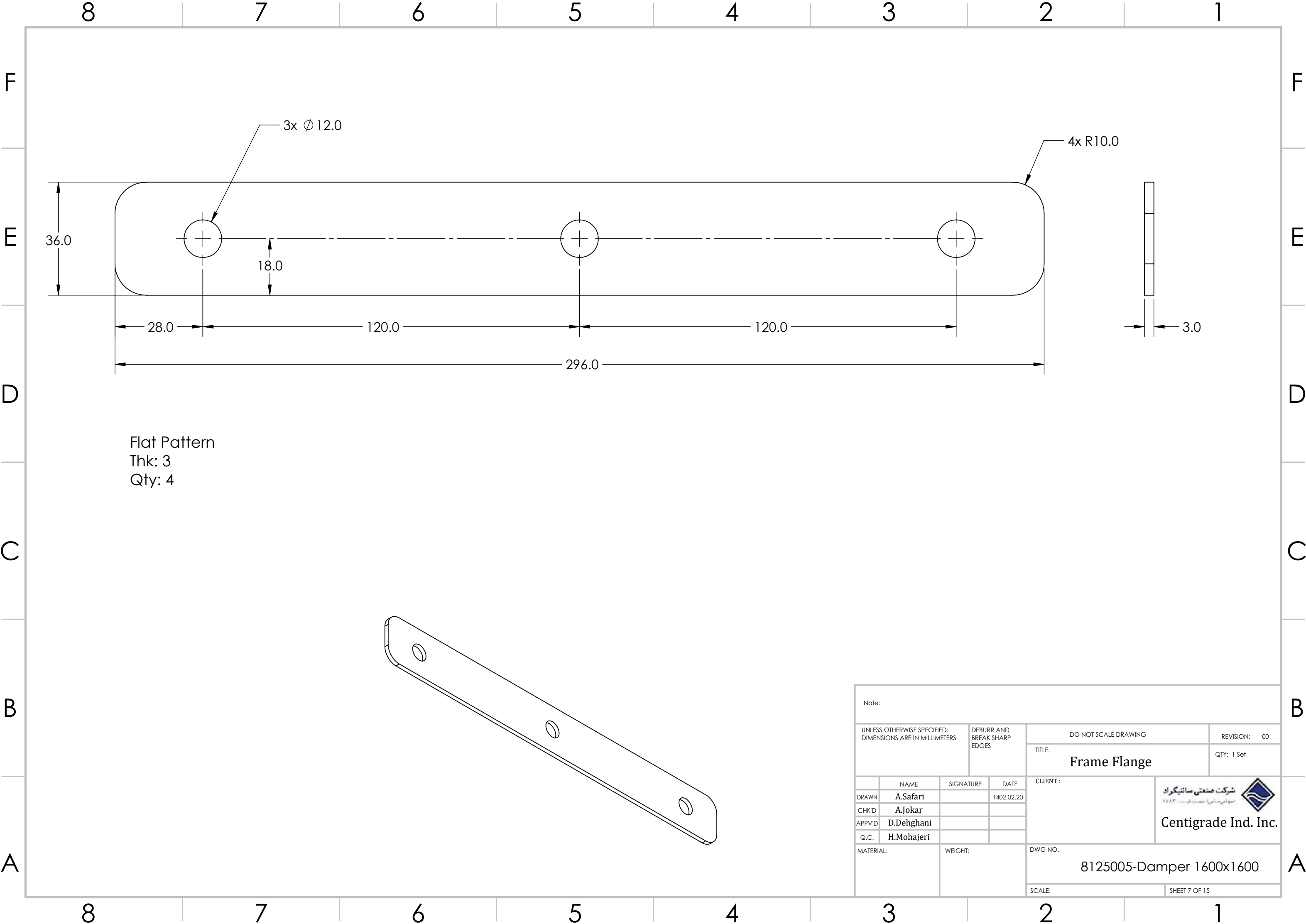


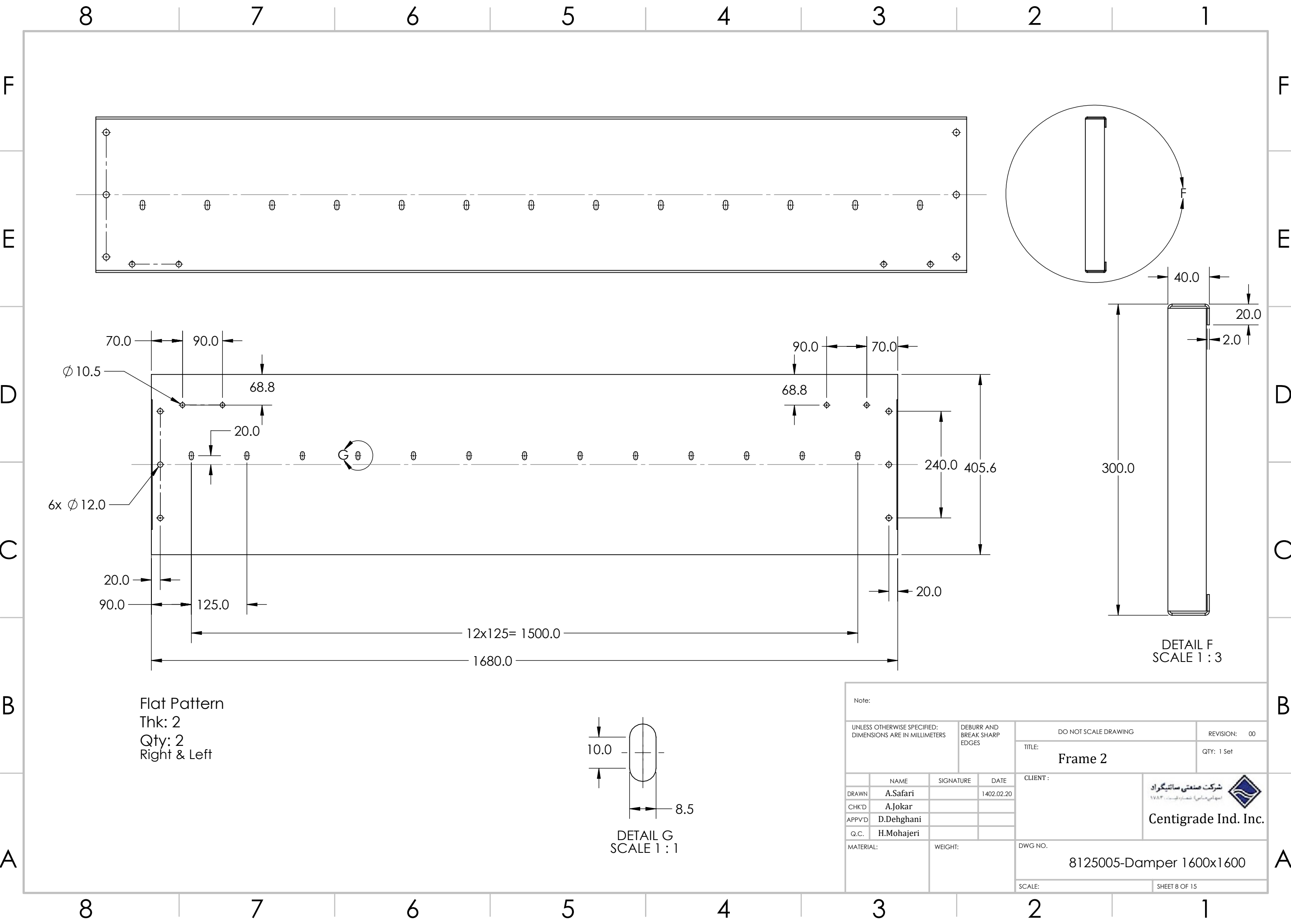
Flat Pattern
Thk: 0.8
Qty: 2
Right & Left

Note:								
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 00	
					TITLE: Frame airseal B		QTY: 1 Set	
	NAME	SIGNATURE		DATE		CLIENT : <div>شرکت صنعتی سانتیگراد سهامی عامی، شماره ثبت: ۱۷۸۴</div> <div>Centigrade Ind. Inc.</div> <div></div>		
DRAWN	A.Safari			1402.02.20				
CHK'D	A.Jokar							
APPV'D	D.Dehghani							
Q.C.	H.Mohajeri							
MATERIAL:			WEIGHT:		DWG NO. 8125005-Damper 1600x1600			
					SCALE:		SHEET 5 OF 15	



Note:								
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 00	
					TITLE: <div>Airseal-H</div>		QTY: 1 Set	
	NAME	SIGNATURE		DATE		CLIENT : <div><div>شرکت صنعتی سانتیگراد تهران، خیابان ولیعصر، پلاک ۱۷۸۴ Centigrade Ind. Inc.</div><div></div></div>		
DRAWN	A.Safari			1402.02.20				
CHK'D	A.Jokar							
APPV'D	D.Dehghani							
Q.C.	H.Mohajeri							
MATERIAL:			WEIGHT:		DWG NO. <div>8125005-Damper 1600x1600</div>			
					SCALE:		SHEET 6 OF 15	





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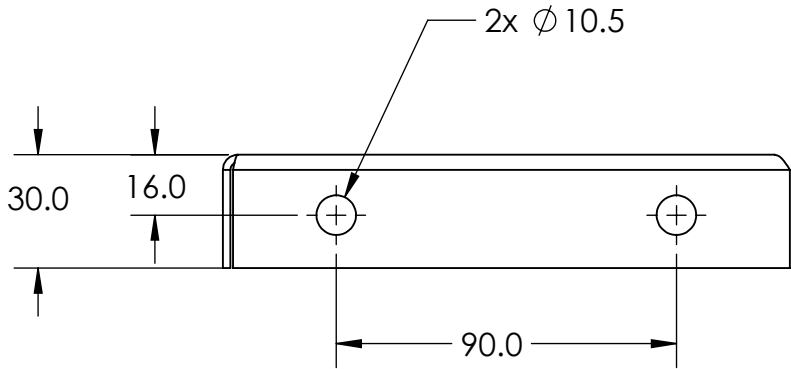
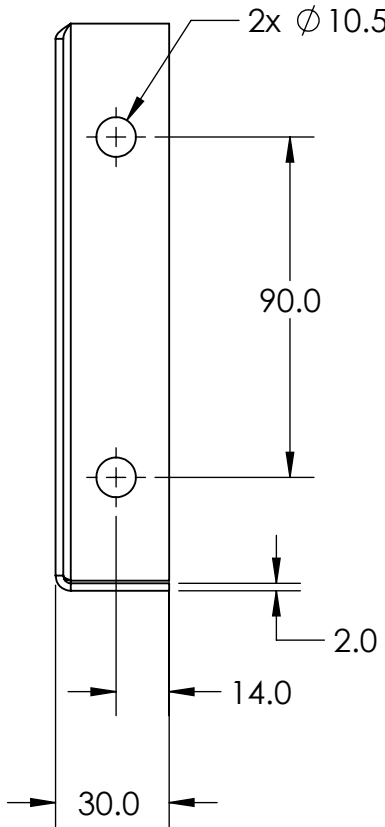
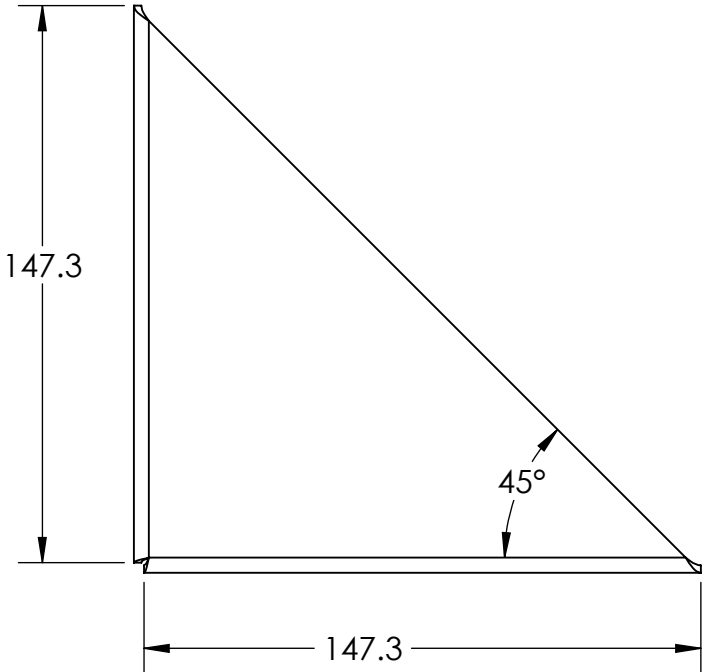
E

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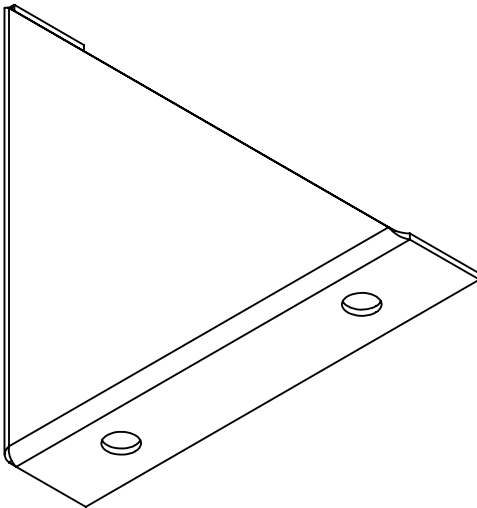
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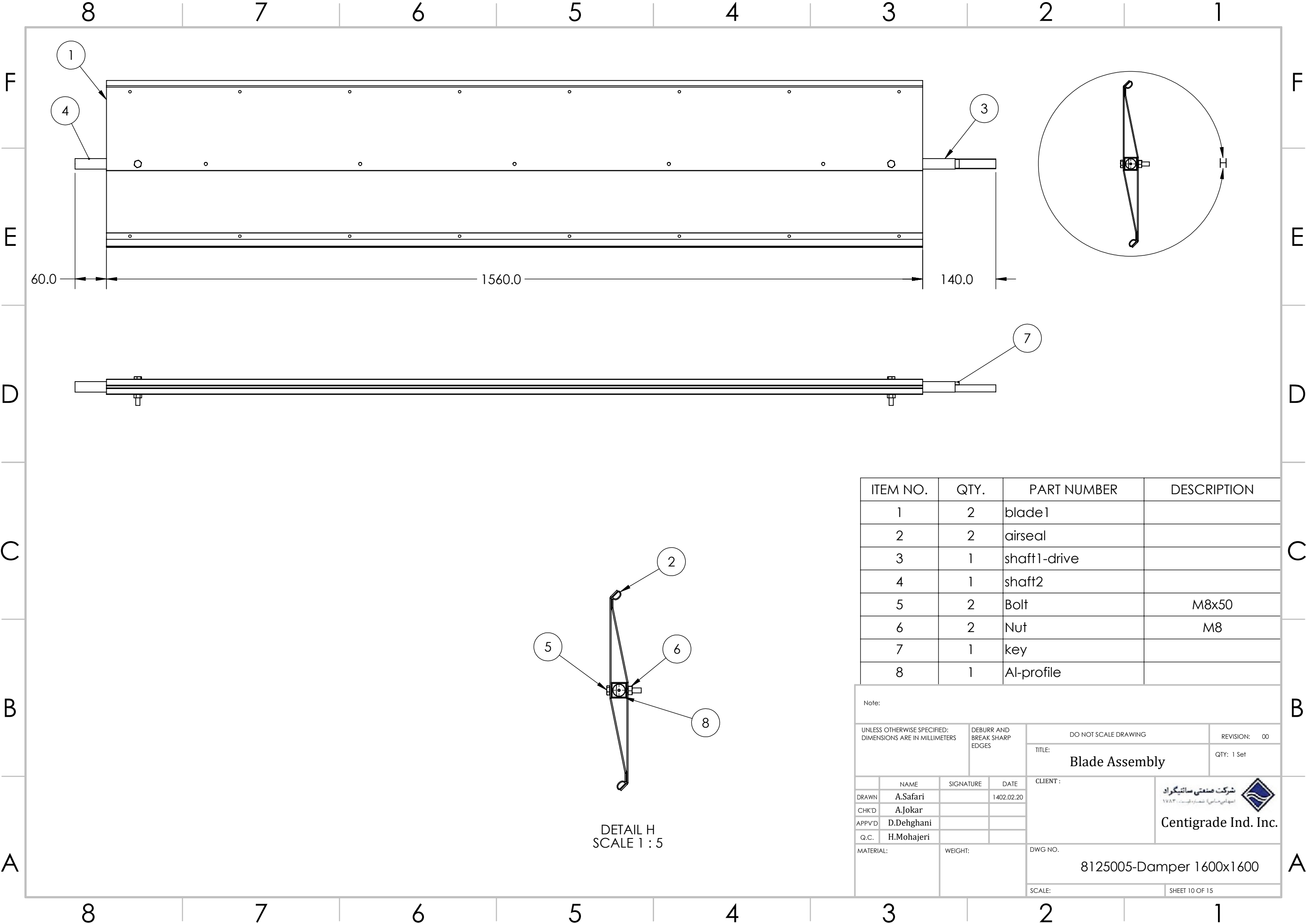
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Thk: 2
Qty: 4



Note:								
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 00	
					TITLE: Corner		QTY: 1 Set	
	NAME	SIGNATURE		DATE		CLIENT : <div>شرکت صنعتی سانتیگراد سه‌پایه‌های صنعتی (سه‌پایه‌های صنعتی) ۱۷۸۴</div> <div></div> <div>Centigrade Ind. Inc.</div>		
DRAWN	A.Safari			1402.02.20				
CHK'D	A.Jokar							
APPV'D	D.Dehghani							
Q.C.	H.Mohajeri							
MATERIAL:		WEIGHT:		DWG NO.				
				8125005-Damper 1600x1600				
SCALE:				SHEET 9 OF 15				



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	blade1	
2	2	airseal	
3	1	shaft1-drive	
4	1	shaft2	
5	2	Bolt	M8x50
6	2	Nut	M8
7	1	key	
8	1	Al-profile	

Note:

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS

DEBURR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING


REVISION: 00

TITLE:
Blade Assembly

QTY: 1 Set

CLIENT :

شركت صنعتي سانتیگراد
تهران-میدان شهید بهشتی-پلاک ۱۷۸۴



Centigrade Ind. Inc.

NAME
A.Safari

SIGNATURE

DATE
1402.02.20

DRAWN

CHK'D
A.Jokar

APPV'D
D.Deighani

Q.C.
H.Mohajeri

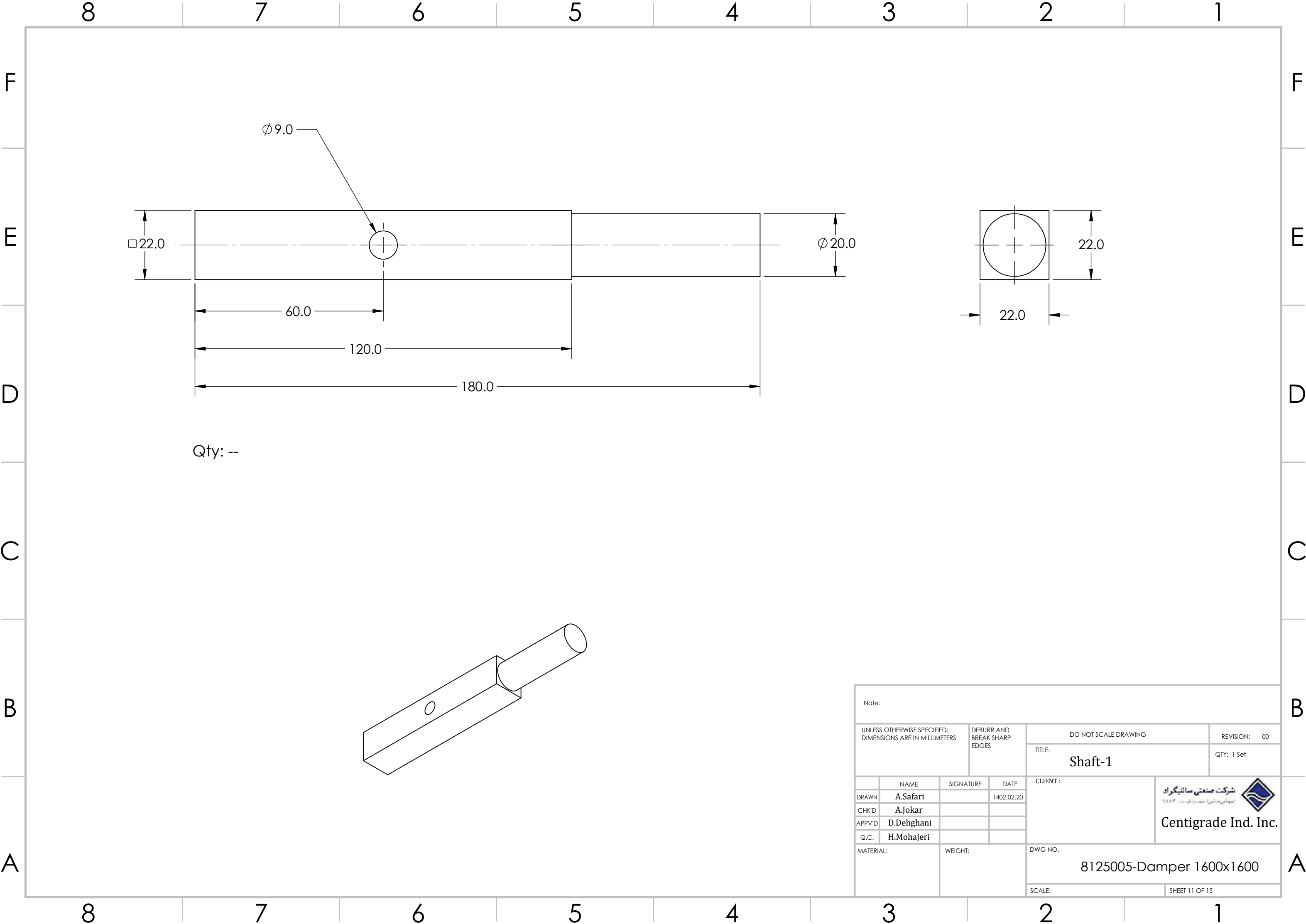
MATERIAL:


WEIGHT:

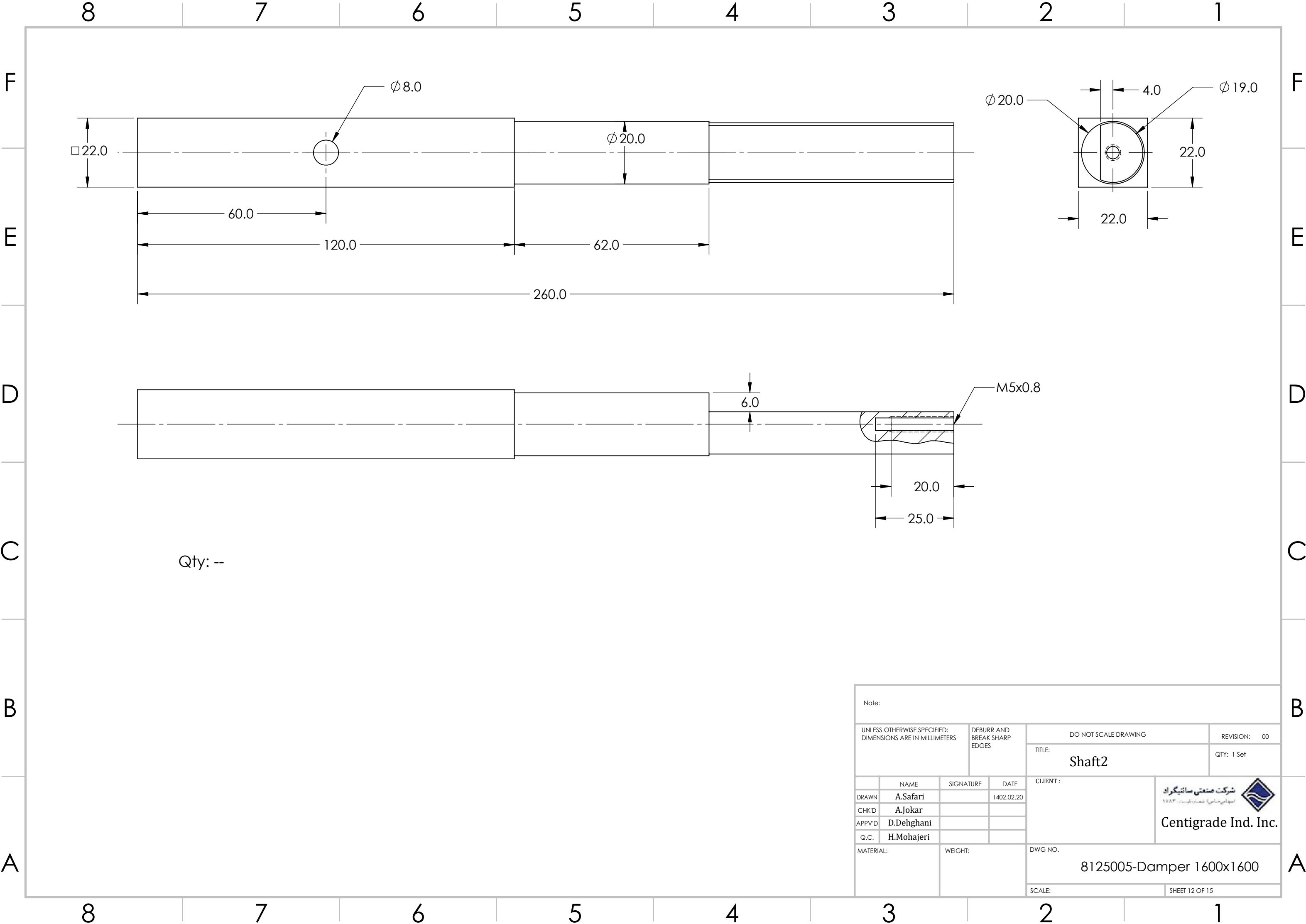
DWG NO.
8125005-Damper 1600x1600

SCALE:

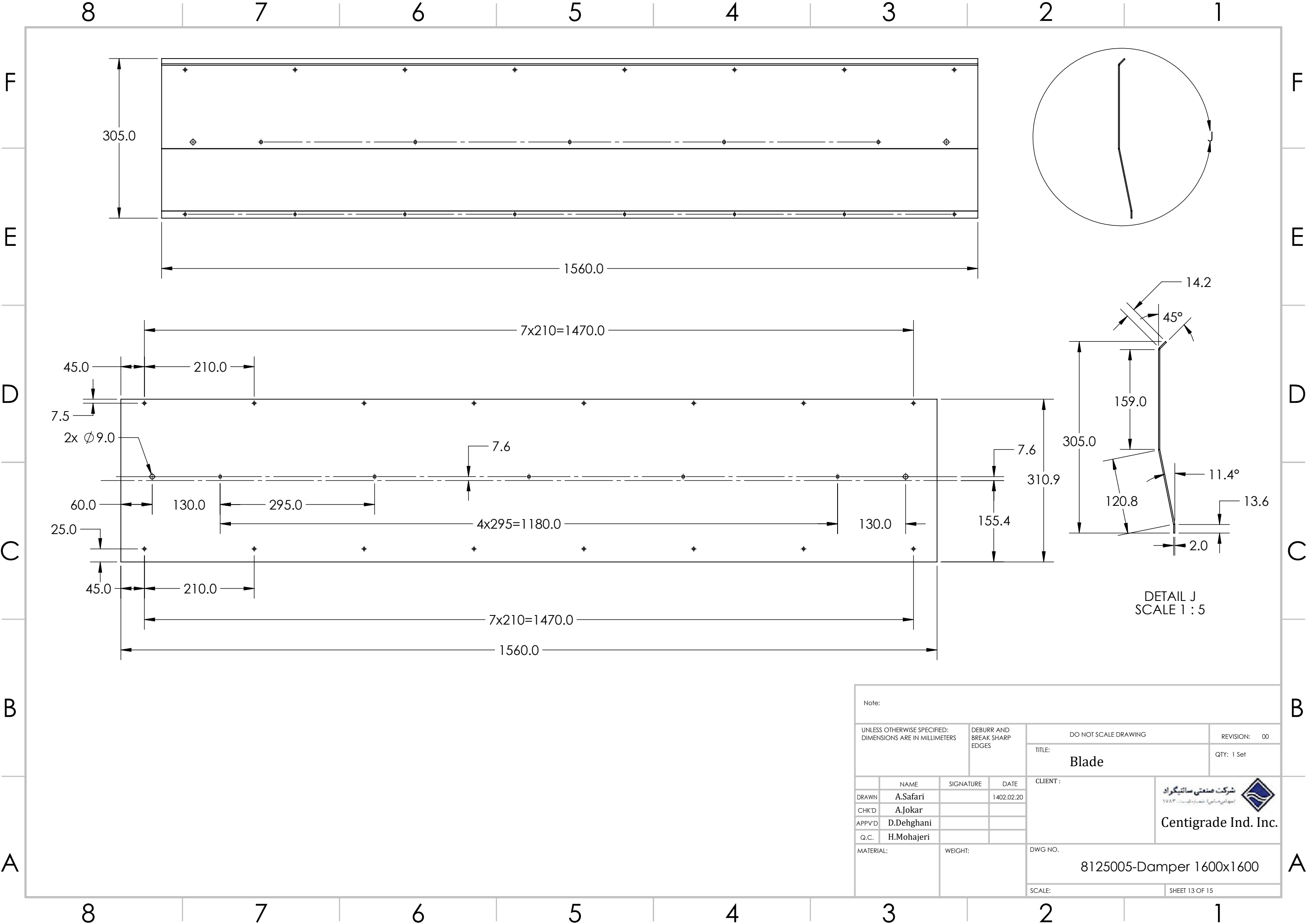
SHEET 10 OF 15

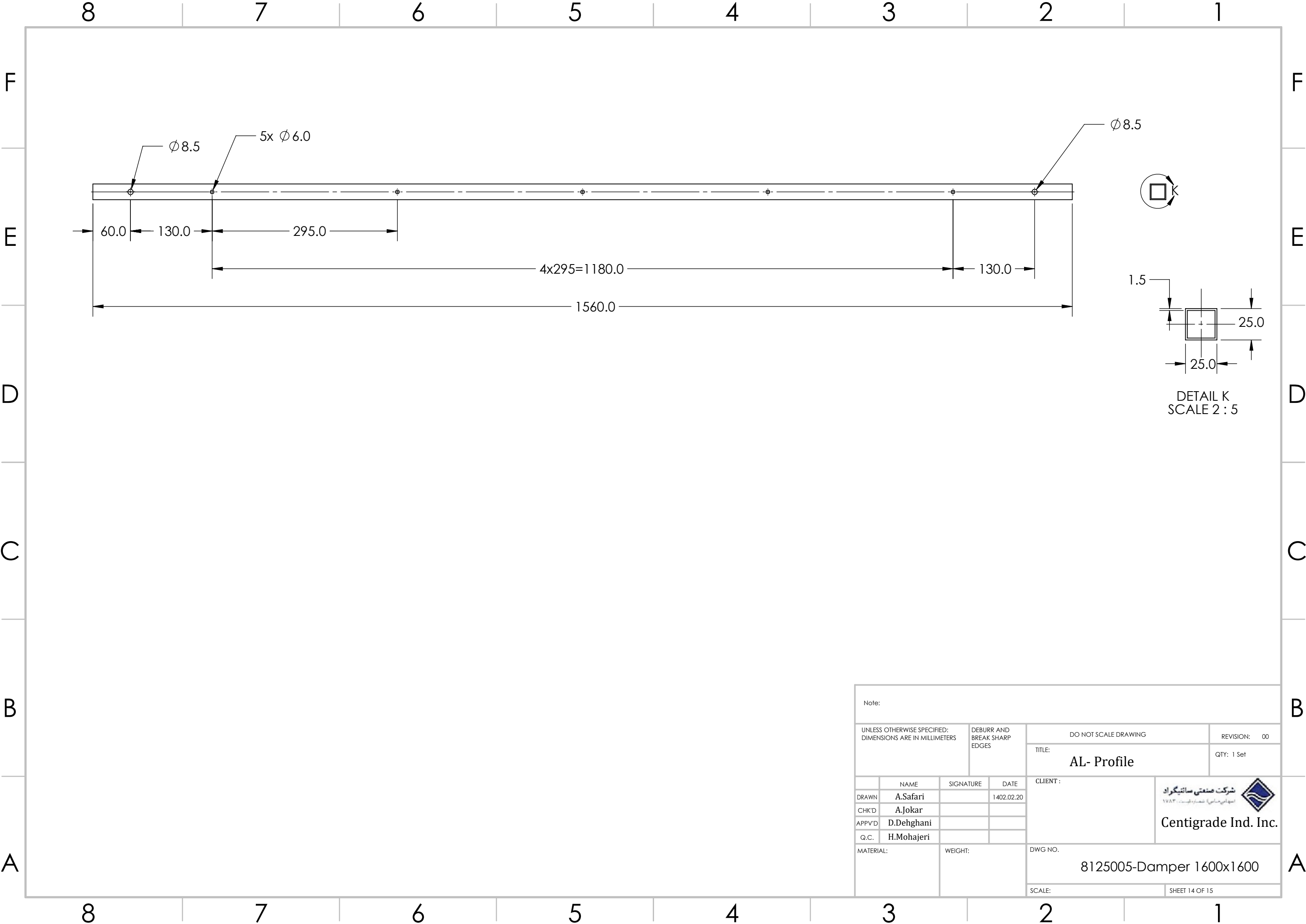



Note:								
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 00	
					TITLE: Shaft-1		QTY: 1 Set	
	NAME	SIGNATURE		DATE		CLIENT : <div>شرکت صنعتی سانتیگراد سهادتی ملی (شماره ثبت: ۹۷۸۴)</div> <div>Centigrade Ind. Inc.</div> 		
DRAWN	A.Safari			1402.02.20				
CHK'D	A.Jokar							
APPV'D	D.Dehghani							
Q.C.	H.Mohajeri							
MATERIAL:		WEIGHT:		DWG NO. 8125005-Damper 1600x1600				
				SCALE:		SHEET 11 OF 15		



Note:			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING
			REVISION: 00
		TITLE: Shaft2	
		QTY: 1 Set	
	NAME	SIGNATURE	DATE
DRAWN	A.Safari		1402.02.20
CHK'D	A.Jokar		
APPV'D	D.Deighani		
Q.C.	H.Mohajeri		
MATERIAL:		WEIGHT:	
		DWG NO. 8125005-Damper 1600x1600	
		SCALE:	
		SHEET 12 OF 15	





Note:								
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 00	
					TITLE: <div>AL- Profile</div>		QTY: 1 Set	
	NAME	SIGNATURE		DATE	CLIENT :		<div>شرکت صنعتی سانتیگراد</div> <div>تهران، خیابان ولیعصر، پلاک ۱۷۸۴</div> <div>Centigrade Ind. Inc.</div> <div></div>	
DRAWN	A.Safari			1402.02.20				
CHK'D	A.Jokar							
APPV'D	D.Dehghani							
Q.C.	H.Mohajeri							
MATERIAL:			WEIGHT:		DWG NO. <div>8125005-Damper 1600x1600</div>			
					SCALE:		SHEET 14 OF 15	

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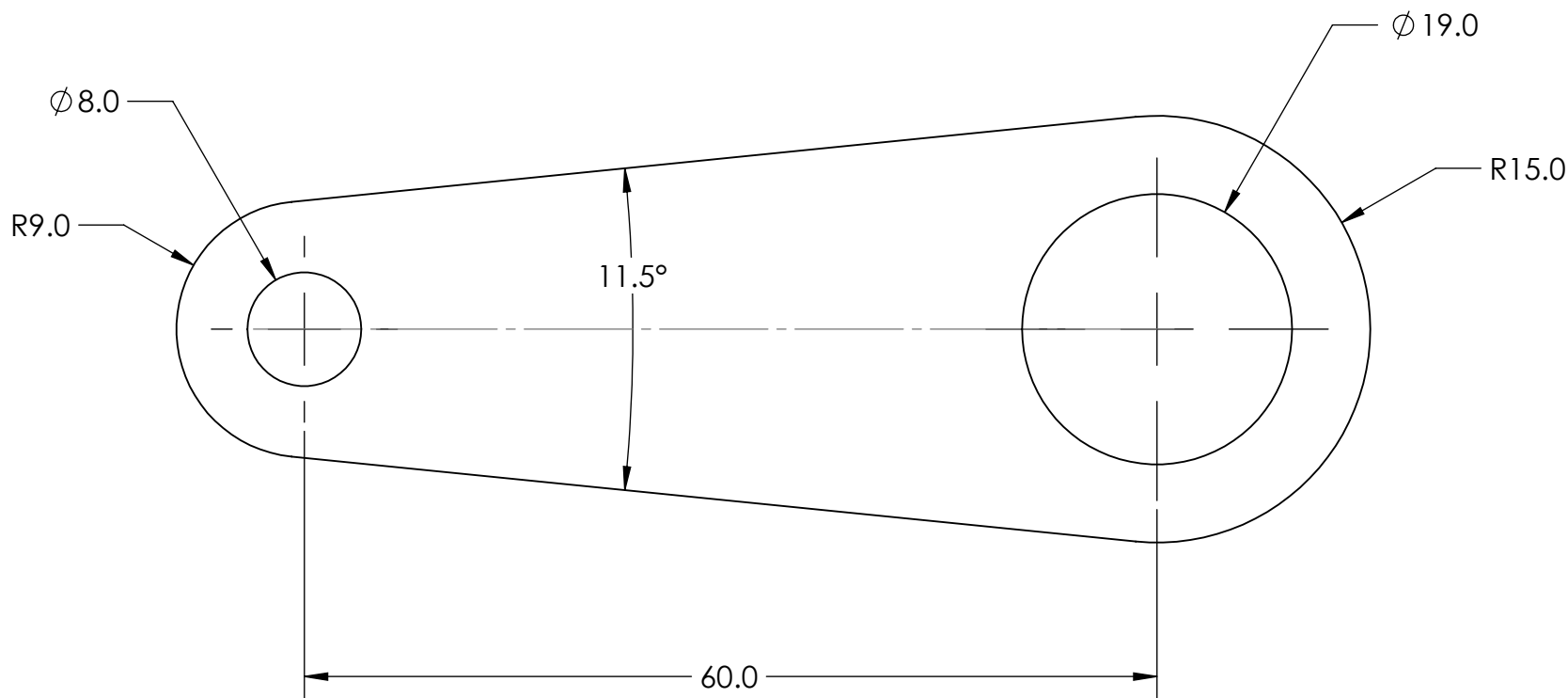
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Note:							
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS				DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING	
						TITLE: Arme	REVISION: 00
						QTY: 1 Set	
	NAME	SIGNATURE	DATE	CLIENT :		<div>شرکت صنعتی سانتیگراد</div> <div>اصفهان-میدانی) شماره ثبت: ۱۷۸۴۰</div> <div>Centigrade Ind. Inc.</div> <div></div>	
DRAWN	A.Safari		1402.02.20				
CHK'D	A.Jokar						
APPV'D	D.Deighani						
Q.C.	H.Mohajeri						
MATERIAL:		WEIGHT:		DWG NO.		8125005-Damper 1600x1600	
				SCALE:		SHEET 15 OF 15	