

(Sieve Cleaning)

IO LIST

SYSTEM CONFIG

PARAMETER SETTING

SLOT 1	SLOT 2	SLOT 3	SLOT 4	SLOT 3	SLOT 4
CPU 1214C AC/DC/Rly	SM 1223 DI16/DQ16 x relay	SM 1221 DI16 x 24VDC	SM 1222 DQ16 x 24VDC	SM 1231 AI4	SM 1232 AQ4
				CH 0 :PT_COMP1	CH 0 :DRIVE FREQ 1
				CH 0 :PT_COMP2	CH 1 :DRIVE FREQ 2
				CH 2 :PT_MACHINE1	CH 2 :
				CH 2 :PT_MACHINE2	CH 3 :

DRIVE Parameter = LS H100 22kw		
DRV-06	Command source	1
DRV-07	Frequency reference source	2
OUT-32	RELAY 2	14