

Order No : 4110007 Product : Damper Project : 4110007 Client. :		Material Requisition (MR) For Production						Order No	Mat. No	SN
						MR No :		4110007	2080	1
						Date:		02.05.15		
						Rev.:		0	Page No :	1 of 1

This Requisition cancels Requisition No

Pos.	Station /Item	Product	Sub.Product	Part	Description	Standard	Dim. / Spec.			Qty (Pcs)	G.W.(Kg)	N.W.(Kg)	Scrap(%)	Remark	نظريه انبار		شماره درخواست خرید
							size	grade	coating						موجودی	درخواستی	
1	-	Damper	Bearing Bolting	Bolt	Hex. Bolt	Din-933	M18x60	8.8	داکرومات	24							
2	-	Damper	Bearing Bolting	Nut	Hex. Nut	Din-934	M18	8.8	داکرومات	24							
3	-	Damper	Bearing Bolting	Washer	Spring Washer	Din-128	A18	Fst	داکرومات	24							
4	-	Damper	Bearing Bolting	Washer	Flat Washer	Din-126	A18	st	داکرومات	48							
5	-	Damper	Gland Bolting	Bolt	Hex. Bolt	Din-933	M12x70	8.8	داکرومات	12							
6	-	Damper	Gland Bolting	Nut	Hex. Nut	Din-934	M12	8.8	داکرومات	12							
7	-	Damper	Gland Bolting	Washer	Spring Washer	Din-128	A12	Fst	داکرومات	12							
8	-	Damper	Gland Bolting	Washer	Flat Washer	Din-126	A12	st	داکرومات	24							
9	-	Damper	Frame Bolting	Bolt	Hex. Bolt	Din-933	M20x60	8.8	داکرومات	14							
10	-	Damper	Frame Bolting	Nut	Hex. Nut	Din-934	M20	8.8	داکرومات	26							
11	-	Damper	Frame Bolting	Washer	Spring Washer	Din-128	A20	Fst	داکرومات	26							
12	-	Damper	Frame Bolting	Washer	Flat Washer	Din-126	A20	st	داکرومات	52							
16	-	Damper	Blade Bolting	Bolt	Hex. Bolt	Din-931	M20x140	8.8	داکرومات	12							
16	-	Damper	Link Bolting	Bolt	Hex. Bolt	Din-931	M24x90	8.8	داکرومات	4							
10	-	Damper	Link Bolting	Nut	Hex. Nut	Din-934	M24	8.8	داکرومات	12							
18	-	Damper	Link Bolting	Washer	Spring Washer	Din-128	A24	Fst	داکرومات	4							
19	-	Damper	Link Bolting	Washer	Flat Washer	Din-126	A24	st	داکرومات	8							
20	-	Damper	Bearing Bolting	Bolt	Hex. Bolt	Din-933	M14x55	8.8	داکرومات	24							
21	-	Damper	Bearing Bolting	Nut	Hex. Nut	Din-934	M14	8.8	داکرومات	24							
22	-	Damper	Bearing Bolting	Washer	Spring Washer	Din-128	A14	Fst	داکرومات	24							

Prepared By :
A.Jokar

Checked By :
A.Jokar

Approved By :

Management :

Refrence Drawing

Rev.

Date

Attachment

Rev.

Date

☐ Procurement

☐ Q.C.

☐ Warehouse

☐ Engineering

☐ Production

☐ Financial Dep't

☐ Planning Dep't

Order No : 4110007 Product : Damper Project : 4110007 Client. :	Material Requisition (MR) For Production		Order No	Mat. No	SN
		MR No :	4110007	1060	1
		Date:	02.05.15		
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Pos.	Station /Item	Product	Sub.Product	Part	Description	Material	Dim./Spec.	Qty (Pcs)	G.W.(Kg)	N.W.(Kg)	Scrap(%)	Remark	نظريه انبار		شماره درخواست خريد
													موجودی	درخواستی	
1	-	Damper	Frame	Male Gland	Casting	GG-25	As Per DWG No.: 4110006-Casting-01	6							

	Refrence Drawing	Rev.	Date

Prepared By : A.Jokar	Checked By : A.Jokar	Approved By :	Management :	Attachment	Rev.	Date

<input type="radio"/> Procurement	<input type="radio"/> Q.C.	<input type="radio"/> Warehouse	<input type="radio"/> Engineering	<input type="radio"/> Production	<input type="radio"/> Financial Dep't	<input type="radio"/> Planning Dep't
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Order No : 4110007 Product : Damper Project : 4110007 Client. :	Material Requisition (MR) For Production		Order No	Mat. No	SN
		MR No :	4110007	1040	1
		Date:	02.05.15		
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This Requisition cancels Requisition No.

Pos.	Station /Item	Product	Sub.Product	Part	Description	Material	Dim. / Spec.		Qty (Pcs)	G.W.(Kg)	N.W.(Kg)	Scrap(%)	Remark	نظريه انبار		شماره درخواست خريد
							Diameter	L						موجودی	درخواستی	
1	-	Damper	Blade	Blade Shaft	Round bar	Ck-45	Ø75	4770	1	162	138	17%				
2	-	Damper	Frame	Female Gland	Round bar	St-37	Ø115	480	1	39	24	63%				
3	-	Damper	Link	Bush	Round bar	St-37	Ø100	300	1	19	14	37%				

Refrence Drawing														Rev.	Date

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Attachment														Rev.	Date

<input checked="" type="radio"/> Procurement	<input type="radio"/> Q.C.	<input type="radio"/> Warehouse	<input type="radio"/> Engineering	<input type="radio"/> Production	<input type="radio"/> Financial Dep't	<input type="radio"/> Planning Dep't
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Order No : 4110007 Product : Damper Project : 4110007 Client. :				Material Requisition (MR) For Production					Order No	Mat. No	SN					
								MR No :	4110007	1070	1					
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This Requisition cancels Requisition No.																
Pos.	Station /Item	Product	Sub.Product	Part	Description	Material	Dim./Spec.	Qty (Pcs)	G.W.(Kg)	N.W.(Kg)	Scrap(%)	Remark	نظريه انبار		شماره درخواست	
													موجودی	درخواستی	خرید	
1	-	Damper	Blade	Key	Parallel Key	St-52	20x20x54	2				یک سر گرد				
2	-	Damper	Blade	Key	Parallel Key	St-52	11x18x210	1				یک سر گرد				
												Refrence Drawing			Rev.	Date
Prepared By : A.Jokar				Checked By : A.Jokar		Approved By :		Management :		Attachment			Rev.	Date		
<input type="radio"/> Procurement <input type="radio"/> Q.C. <input type="radio"/> Warehouse <input type="radio"/> Engineering <input type="radio"/> Production <input type="radio"/> Financial Dep't <input type="radio"/> Planning Dep't																

Order No : 4110007 Product : Damper Project : 4110007 Client :		Material Requisition (MR) For Production		Order No		Mat. No		SN			
				MR No :		4110007		3070		1	
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This Requisition cancels Requisition No.

Pos.	Station /Item	Product	Sub.Product	Part	Description	Material	Dim./Spec.	Qty (Pcs)	G.W.(Kg)	N.W.(Kg)	Scrap(%)	Remark	نظريه انبار		شماره درخواست خرید	
													موجودی	درخواستی		
1	-	Damper	Frame	Sealing	نخ نسوز	گرافیت	10x10x10000	1				10m				
													Refrence Drawing		Rev.	Date

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☐ Procurement ☐ Q.C. ☐ Warehouse ☐ Engineering ☐ Production ☐ Financial Dep't ☐ Planning

Order No : 4110007 Product : Damper Project : 4110007 Client. :	Material Requisition (MR) For Production		Order No	Mat. No	SN
		MR No :	4110007	2060	1
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This Requisition cancels Requisition No.

Pos.	Station /Item	Product	Sub.Product	Part	Description	Brand	Dim./Spec.	Qty (Pcs)	G.W.(Kg)	N.W.(Kg)	Scrap(%)	Remark	نظريه انبار		شماره درخواست خريد
													موجودی	درخواستی	
1	-	Damper	Frame	Bearing	بیرینگ هوزینگ	-	UCF-214	6							
2	-	Damper	Driver System	Bearing	بیرینگ مفصلی	-	M24 D=25	2				راستگرد			
3	-	Damper	Driver System	Bearing	بیرینگ مفصلی	-	M24 D=25	2				چپگرد			

	Refrence Drawing		Rev.	Date

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Attachment		Rev.	Date

<input type="radio"/> Procurement	<input type="radio"/> Q.C.	<input type="radio"/> Warehouse	<input type="radio"/> Engineering	<input type="radio"/> Production	<input type="radio"/> Financial Dep't	<input type="radio"/> Planning Dep't
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Order No : 4110007 Product : Damper Project : 4110007 Client. :	Material Requisition (MR) For Production		Order No	Mat. No	SN
		MR No :	4110007	1020	1
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This Requisition cancels Requisition No.

Pos.	Station /Item	Product	Sub.Product	Part	Description	Material	Dim. / Spec.			Qty (Pcs)	G.W.(Kg)	N.W.(Kg)	Scrap(%)	Remark	نظريه انبار		شماره درخواست خرید
							D.N	SCH	L						موجودی	درخواستی	
1	-	Damper	Blade	Axis Pipe	Pipe	A-106	3"	80	6000	2	183	167	10%				
2	-	Damper	Blade	Axis Pipe	Pipe	A-106	3"	80	3200	1	49	47	4%				
3	-	Damper	Frame	Female Gland	Pipe	A-106	3"	160	600	1	13	9.30	38%				
4	-	Damper	Driver System	Rod	Pipe	A-106	1 1/4"	40	2000	1	6.8	5.9	15%				

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Order No : 4110007 Product : Damper Project : 4110007 Client. :				Material Requisition (MR) For Production						Order No 4110007		Mat. No 1010		SN 1					
										Date: 02.05.15									
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This Requisition cancels Requisition No.																			
Pos.	Station /Item	Product	Sub.Product	Part	Description	Material	Dim. / Spec.			Qty (Pcs)	G.W.(Kg)	N.W.(Kg)	Scrap(%)	Remark	نظريه انبار		شماره درخواست خريد		
							Thk	W	L						موجودی	درخواستی			
1	-	Damper	Frame	Air Seals	Plate	A-516	4	1000	1400	1	44	24	83%						
2	-	Damper	Blade	Pad	Plate	A-516	6	1250	2450	1	144	98	47%						
3	-	Damper	Blade	Blade Stiffeners	Plate	A-516	6	1250	3300	1	194	142	37%						
4	-	Damper	Blade	Pad	Plate	A-516	6	1250	5600	1	330	258	28%						
5	-	Damper	Frame	Ring	Plate	A-516	6	1250	5900	1	347	312	11%						
6	-	Damper	Frame	Bearing Supports	Plate	St-37	8	1500	1700	1	160	123	30%						
7	-	Damper	Frame	C-Flange/Side Flange Gland Flange/Clamp	Plate	A-516	12	1500	2750	1	389	325	20%						
										Reference Drawing				Rev.	Date				
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										Attachment				Rev.	Date				
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