



Note:				Description		Rev.	00
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		DEBURR AND BREAK SHARP EDGES		Title	Assem frame	Quantity :	1
				Client			
Drawn	A.Deighani		4/15/2023	Esfahan Steel company		Centigrade Ind. Inc.	
Checked	A.Jokar		4/15/2023				
Approved	A.Jokar		4/15/2023				
Q.C	H.Mohajeri		4/15/2023				
Material		Weight		Original DWG No.		N-Assem frame	
		554.23 Kg		Scale	1:12	Sheet	1 of 2

	8	7	6	5	4	3	2	1		
	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.						
F	1	Frame H	Plate 10x262x1900	3						F
	2	Frame V	Plate 10x562x1600	1						
	3	Connection plate	Plate 10x140x280	4						
	4	UCF210		6						
	5	Assem-gland flange		3						
	6	Bearing support	Plate 8x200x386	5						
	7	Frame seal	Plate 8x79x1900	2						
E	8	Bolt M14x50		48						E
	9	Nut M14		48						
	10	Spring washer A14		48						
	11	Plane washer A14		96						
	12	Frame L-seal-1	Plate 8x75x152	8						
	13	Frame L-seal-2	Plate 8x75x158	4						
	14	Frame H stiffener	Plate 10x140x280	6						
	15	Bolt M18x50	DIN 933	12						
	16	Nut M18	DIN 934	15						
	17	Spring washer A18	DIN 128	14						
D	18	Plane washer A18	DIN 128	29						D
	19	MirrorFrame V		1						
	20	MirrorAssem-gland flange		1						
	21	MirrorAssem-gland flange1		1						
	22	MirrorAssem-gland flange2		1						
	23	Bearing support-2	Plate 10x85x200	13						
C	24	Micro switch base	Plate 6x50x544	1						C
	25	Handwheel base		1						
	26	Bearing support-3	Plate 8x200x382	1						
	27	Bolt M8x30		2						
	28	Nut M8		2						
	29	Spring washer A8		2						
	30	Plane washer A8		4						
B	31	Bolt M16x40		16						B
	32	Nut M16-2		16						
	33	Spring washer A16		16						
	34	Plane washer A16		32						
	35	Lifitng lug		2						
	36	Bolt M18x60-2	DIN 933	2						
	37	ME-8111		2						
	38	corner-frame		4						
A	39	Handwheel base support-t1		2						A

1X 2 13 2 1 11 9 8 1X 21 1X 20 2X 39 25 4 6X 6 23 13X 24 8 4 11 2X 19 1X 15 17 18 16 35 14 1 3 13 4X 12 8X 38 4X 31 16X 34 32X 33 16X 32 7 1