

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	frame1	
2	4	Frame1-flange	
3	1	frame2	
4	2	frame-airseal	
5	5	SKF_UCFL_204	
6	5	MirrorSKF_UCFL_204	
7	2	Airseal-H	
8	18	Bolt M10x30	
9	46	Nut M10	
10	26	Bolt M10x20	
11	1	corner	
12	2	Mirrorcorner	
13	1	MirrorMirrorcorner	
14	242	bolt M8x20	
15	242	Nut M8	
16	1	frame2-2	
17	2	frame-airseal-B	

Note:

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS

DEBURR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING

REVISION: 00

TITLE:
Frame Assembly

QTY: 1 Set

NAME

SIGNATURE

DATE

DRAWN

CHK'D

APPV'D

Q.C.

A.Safari


A.Jokar

D.Deighani

H.Mohajeri

CLIENT :

شركت صنعتي سانتیگراد
انجمنی-صنایعی شماره ثبت: ۱۷۸۴



Centigrade Ind. Inc.

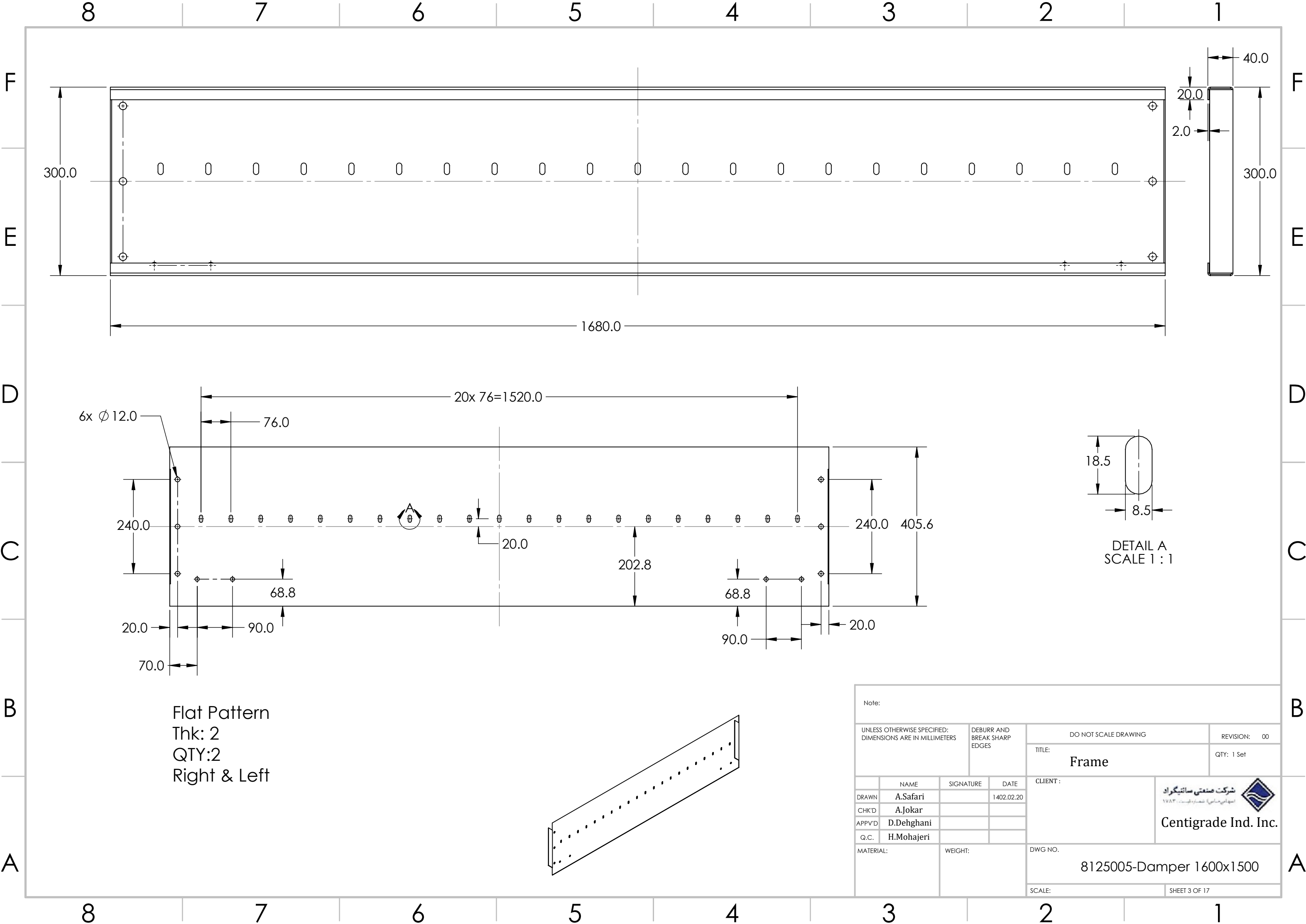
MATERIAL:

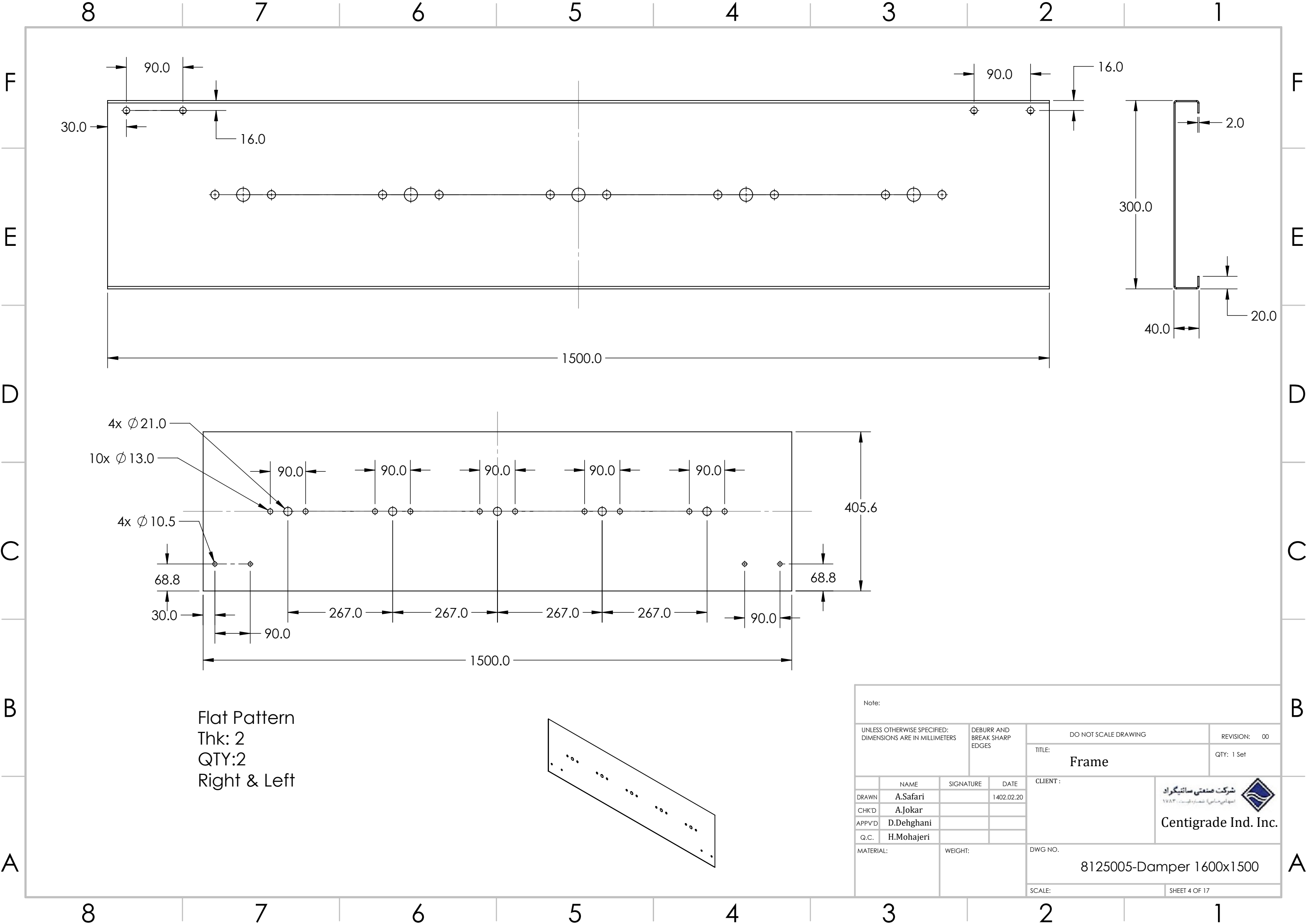
WEIGHT:


DWG NO.
8125005-Damper 1600x1500

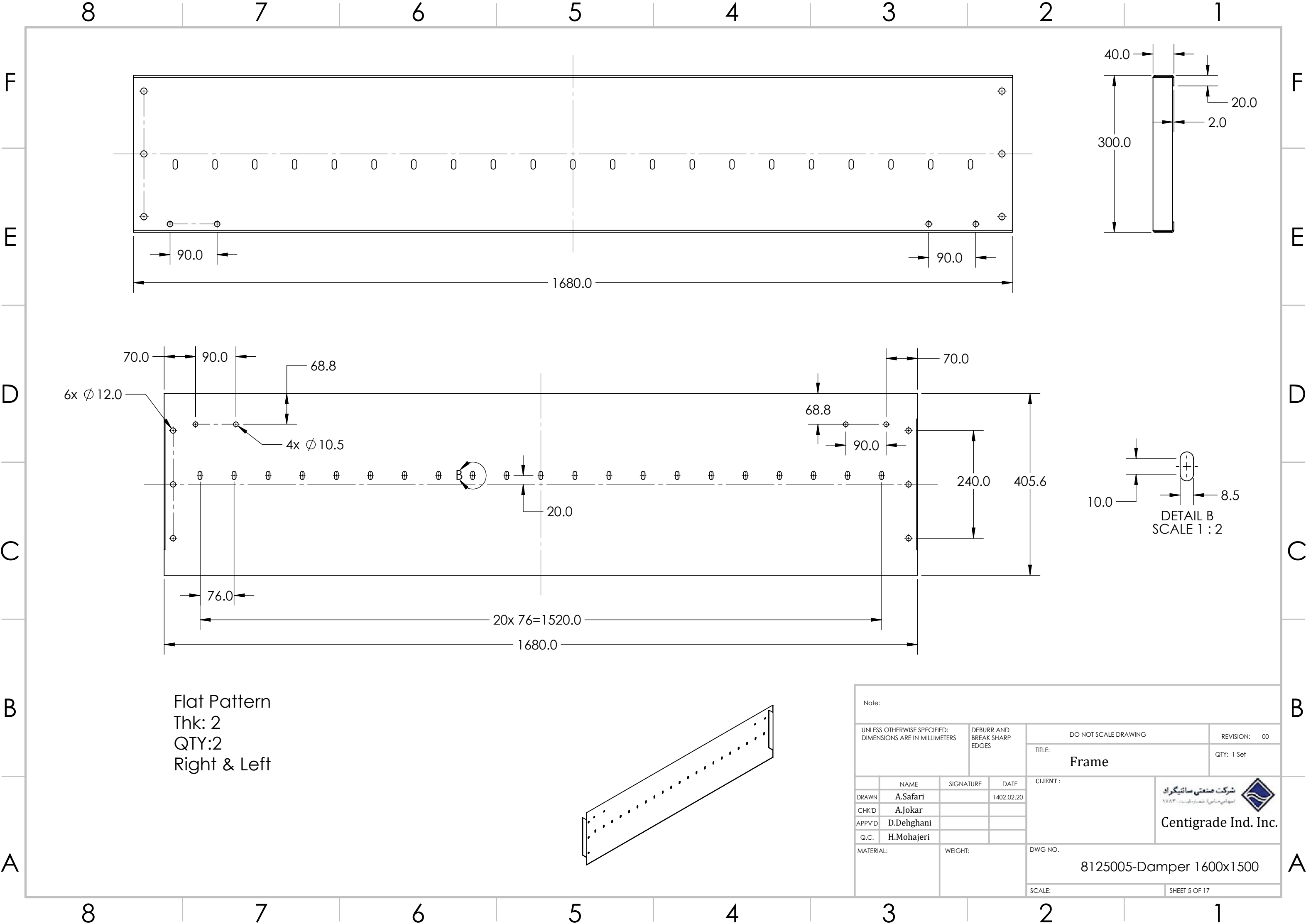
SCALE:

SHEET 2 OF 17





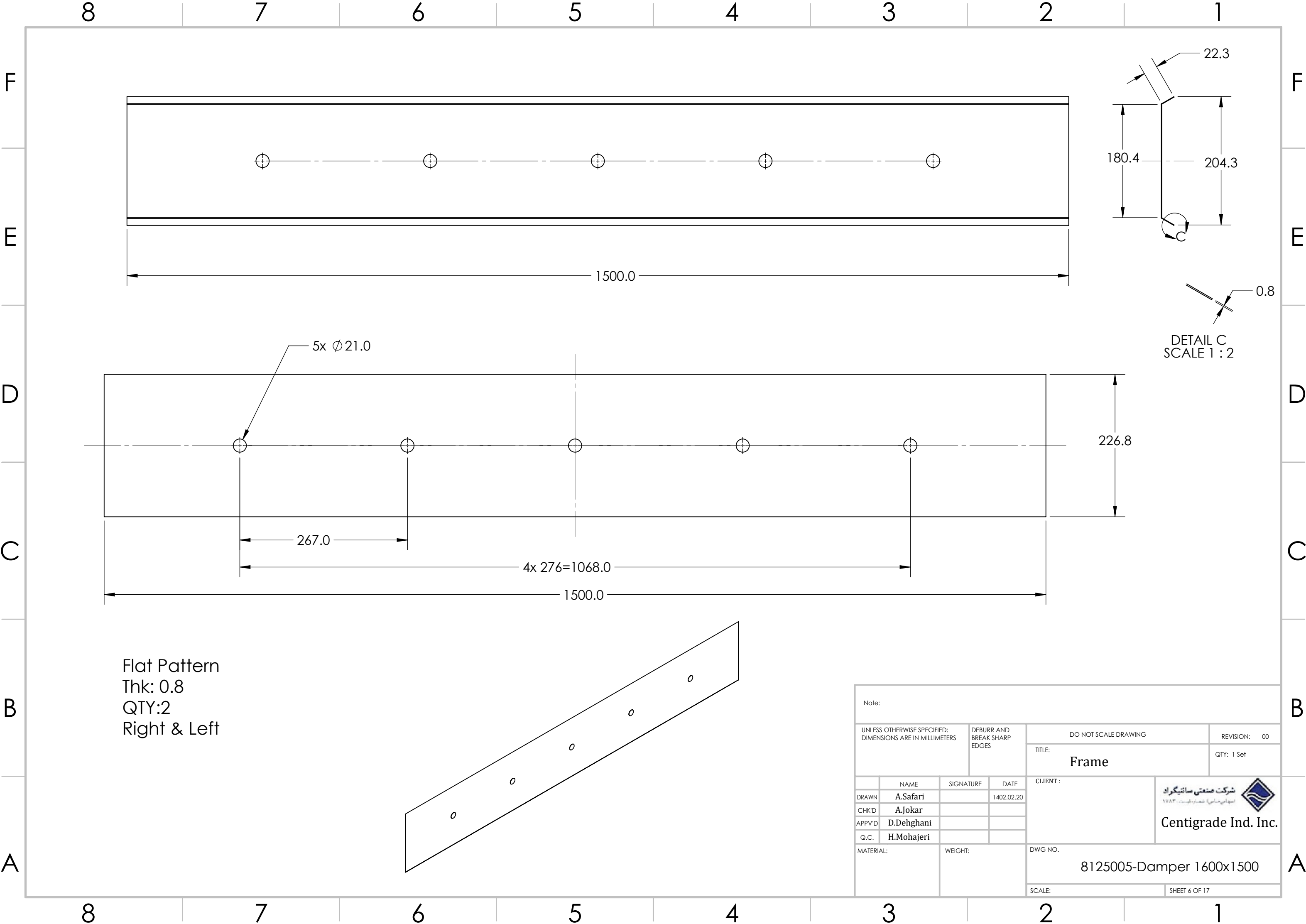
Note:								
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 00	
					TITLE: Frame		QTY: 1 Set	
	NAME	SIGNATURE	DATE	CLIENT : <div>شرکت صنعتی سانتیگراد تهران، خیابان ولیعصر، پلاک ۱۷۸۴ Centigrade Ind. Inc.</div> 				
DRAWN	A.Safari	1402.02.20						
CHK'D	A.Jokar							
APPV'D	D.Dehghani							
Q.C.	H.Mohajeri							
MATERIAL:			WEIGHT:		DWG NO. 8125005-Damper 1600x1500			
					SCALE:		SHEET 4 OF 17	




Flat Pattern
Thk: 2
QTY:2
Right & Left

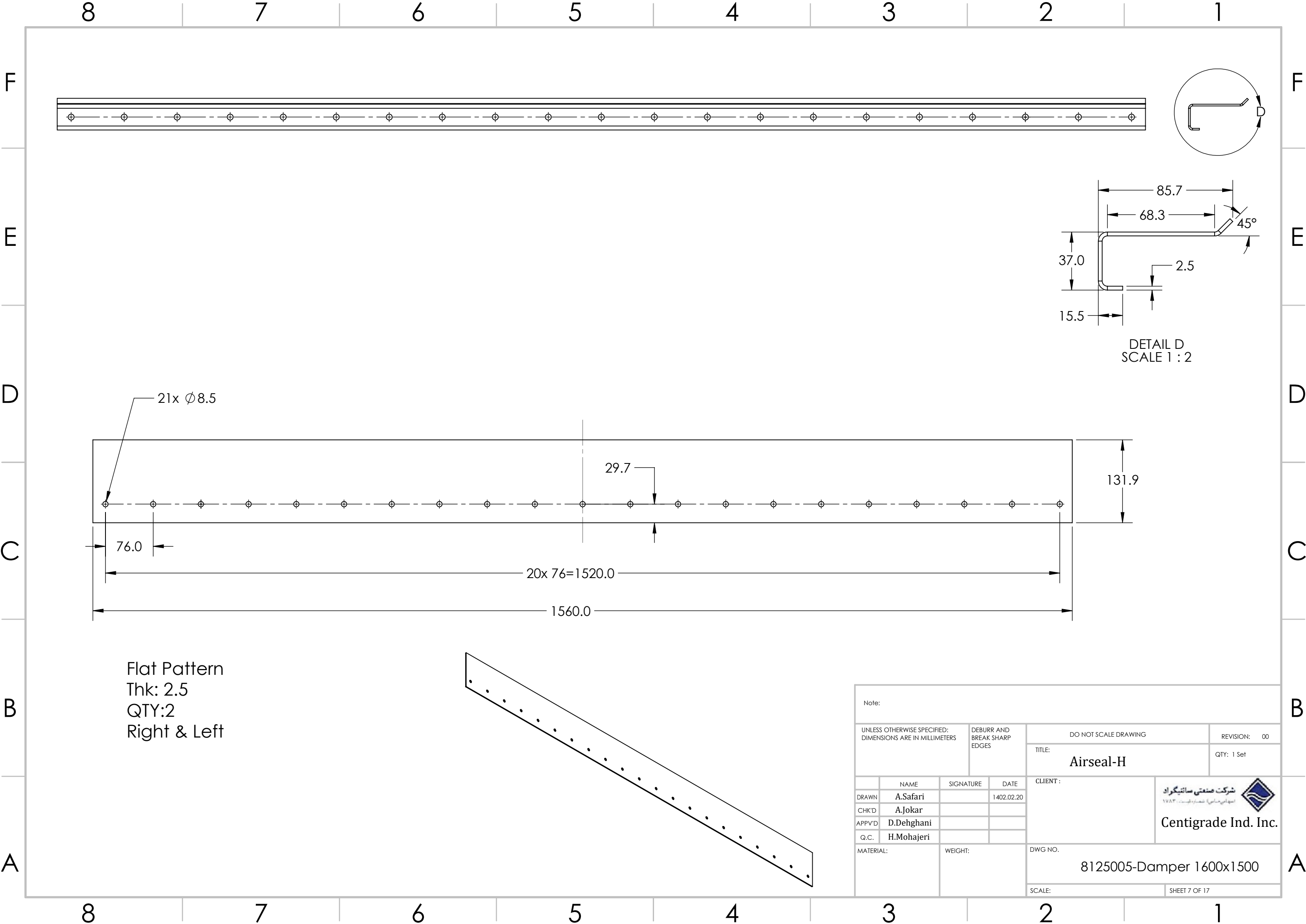
Note:			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING
			REVISION: 00
		TITLE: Frame	
		QTY: 1 Set	
	NAME	SIGNATURE	DATE
DRAWN	A.Safari		1402.02.20
CHK'D	A.Jokar		
APPV'D	D.Deighani		
Q.C.	H.Mohajeri		
MATERIAL:		WEIGHT:	
		DWG NO. 8125005-Damper 1600x1500	
		SCALE: SHEET 5 OF 17	






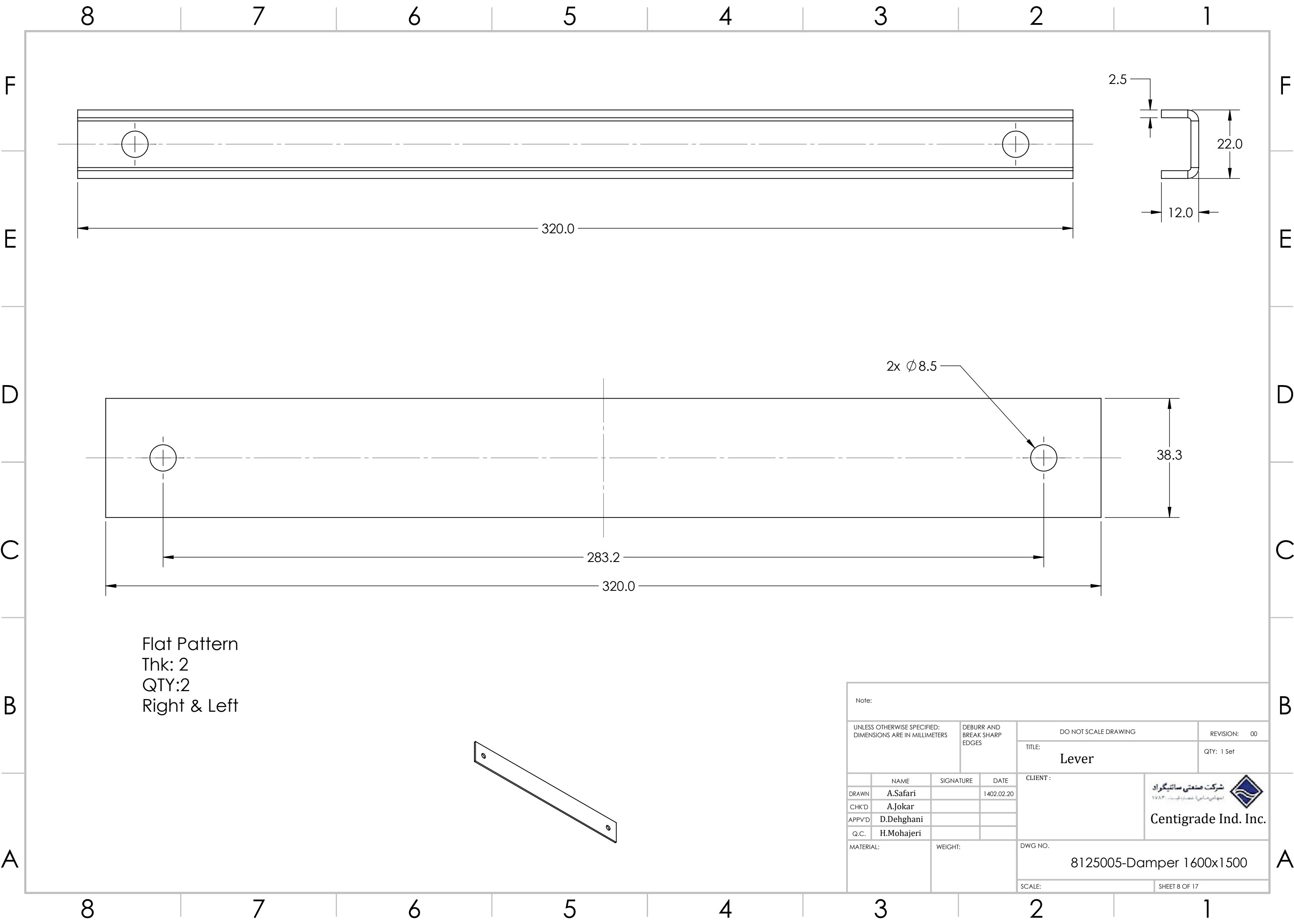
Flat Pattern
Thk: 0.8
QTY:2
Right & Left

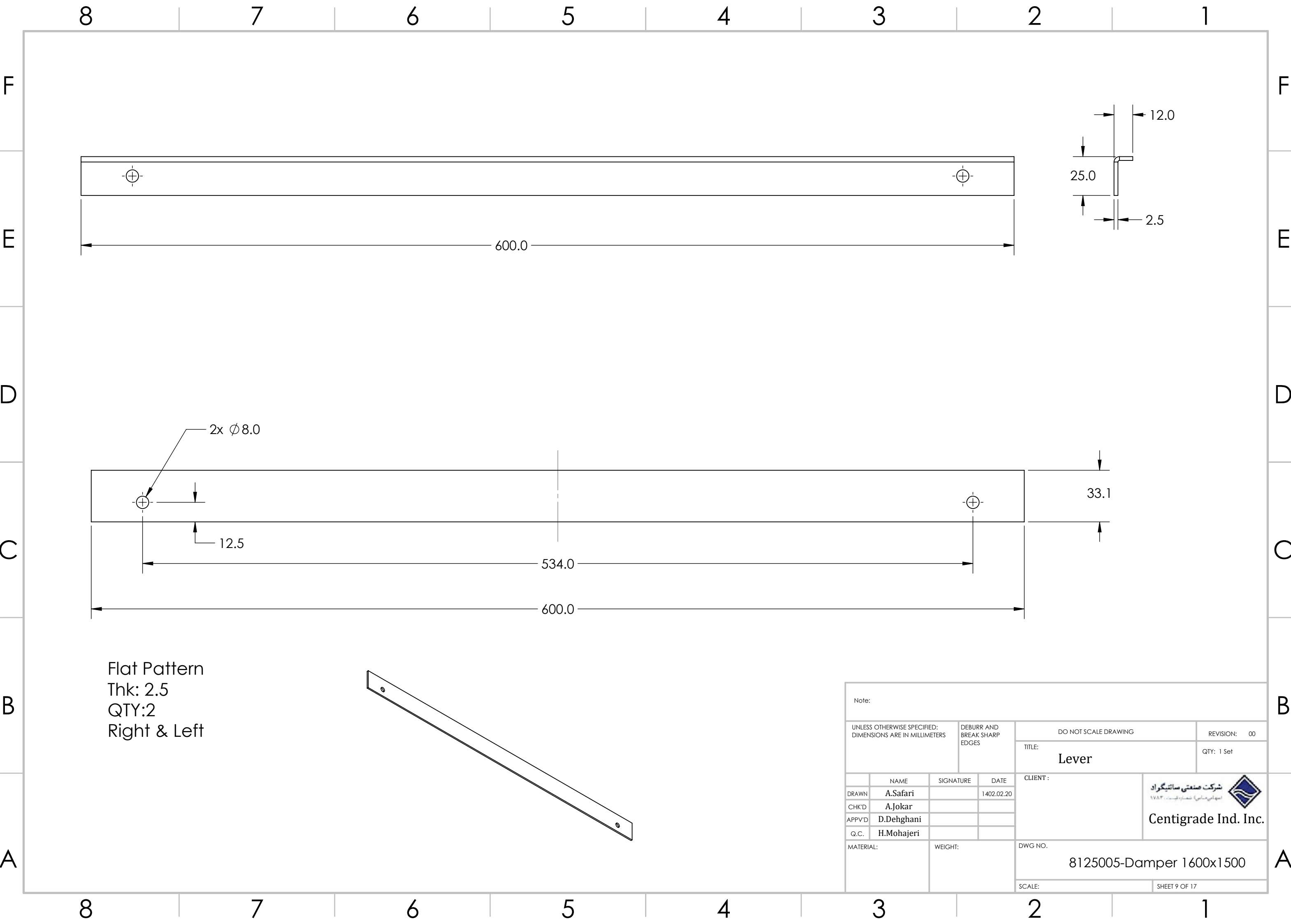
Note:								
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 00	
					TITLE: Frame		QTY: 1 Set	
	NAME	SIGNATURE		DATE	CLIENT : <div>شركت صنعتی سانتیگراد تهران، خیابان ولیعصر، پلاک ۱۷۸۴</div> <div></div> <div>Centigrade Ind. Inc.</div>			
DRAWN	A.Safari			1402.02.20				
CHK'D	A.Jokar							
APPV'D	D.Dehghani							
Q.C.	H.Mohajeri							
MATERIAL:			WEIGHT:		DWG NO. 8125005-Damper 1600x1500			
					SCALE:			

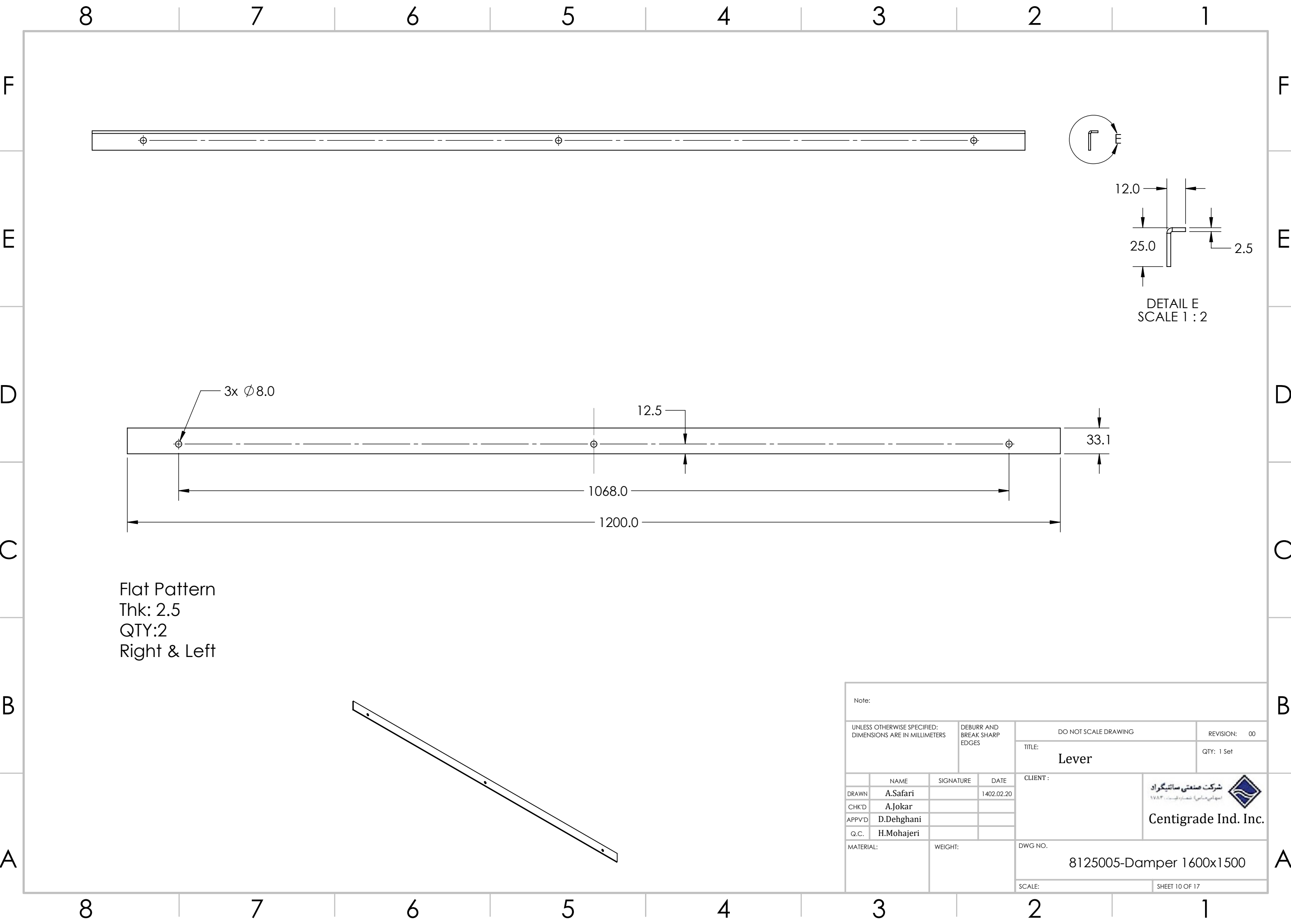


Flat Pattern
Thk: 2.5
QTY:2
Right & Left

Note:							
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS				DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING	
						TITLE: Airseal-H	REVISION: 00
						QTY: 1 Set	
	NAME	SIGNATURE	DATE	CLIENT :		<div>شرکت صنعتی سانتیگراد</div> <div>تهران، خیابان ولیعصر، پلاک ۱۷۸۴</div> <div></div> <div>Centigrade Ind. Inc.</div>	
DRAWN	A.Safari		1402.02.20				
CHK'D	A.Jokar						
APPV'D	D.Deighani						
Q.C.	H.Mohajeri						
MATERIAL:		WEIGHT:		DWG NO.		8125005-Damper 1600x1500	
				SCALE:		SHEET 7 OF 17	







F

E

D

C

B

A

8

7

6

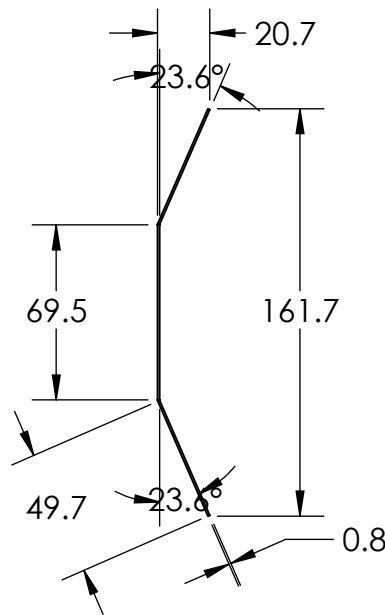
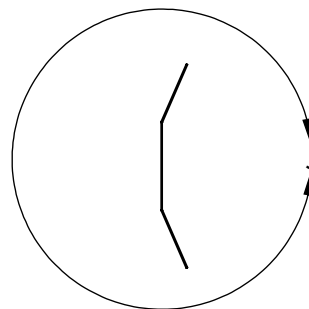
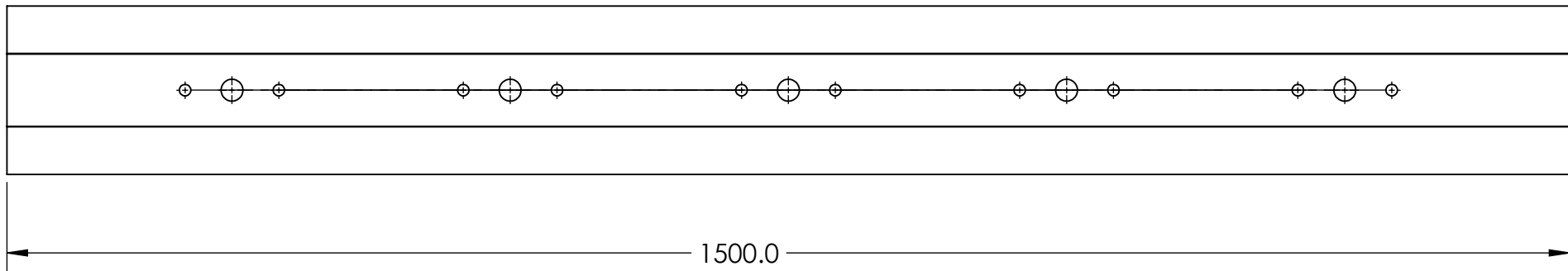
5

4

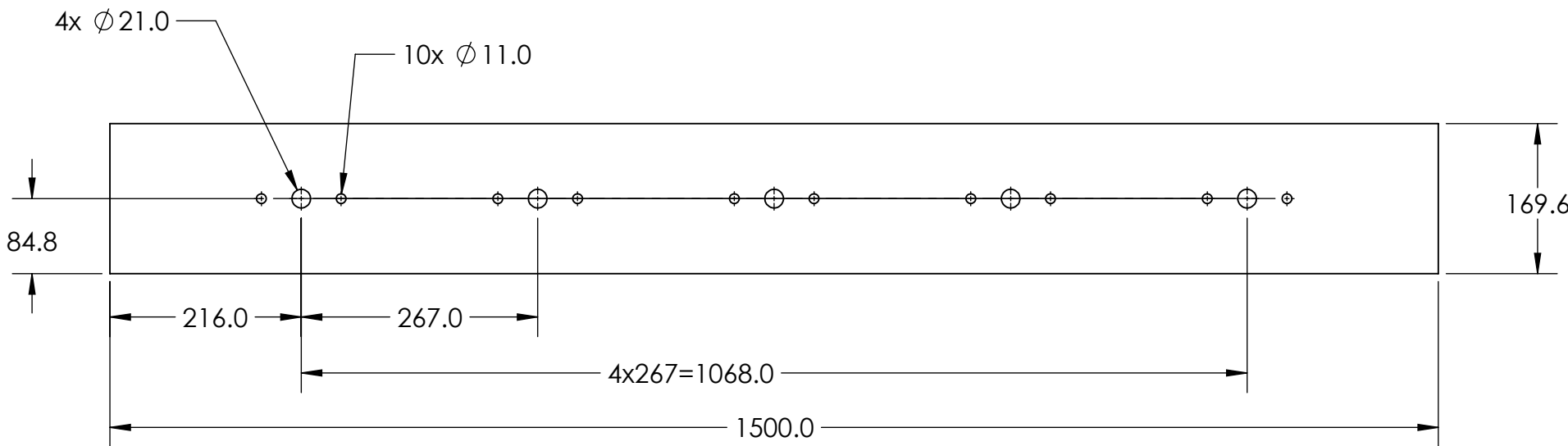
3

2


1



DETAIL J
SCALE 1 : 3



Flat Pattern
Thk: 0.8
QTY:2
Right & Left

Note:							
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 00	
				TITLE: frame-airseal		QTY: 1 Set	
	NAME	SIGNATURE	DATE	CLIENT : <div>شرکت صنعتی سانتیگراد اصفهان (خیابان شهید بهشتی، پلاک ۷۷۴۴)</div>  Centigrade Ind. Inc.			
DRAWN	A.Safari		1402.02.20				
CHK'D	A.Jokar						
APPV'D	D.Dehghani						
Q.C.	H.Mohajeri						
MATERIAL:		WEIGHT:		DWG NO.			
				8125005-Damper 1600x1500			
				SCALE:		SHEET 11 OF 17	

F

E

D

C

B

A

8

7

6

5

4

3

2

1

F

F

E

E

D

D

C

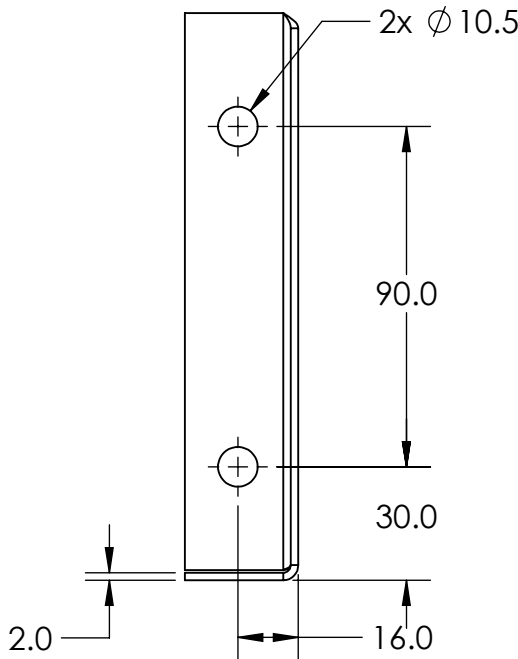
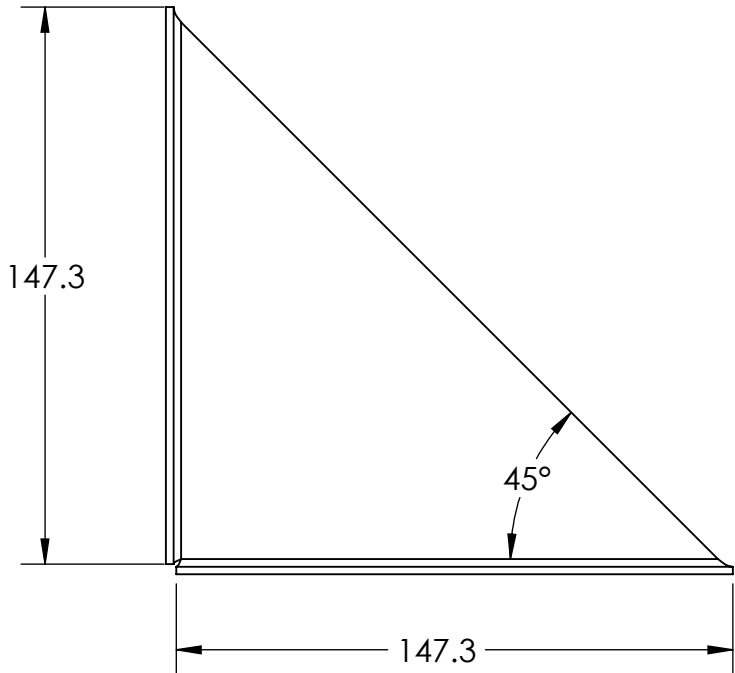
C

B

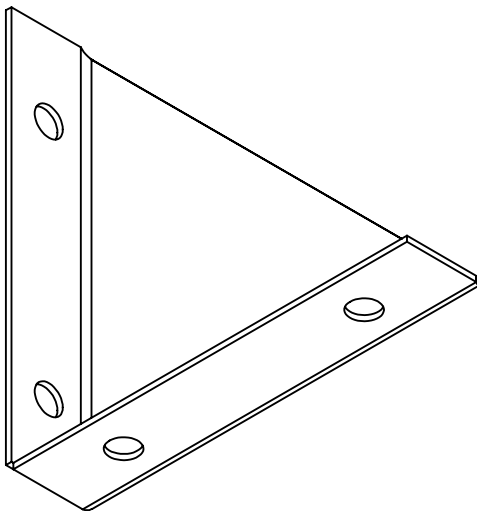
B


A

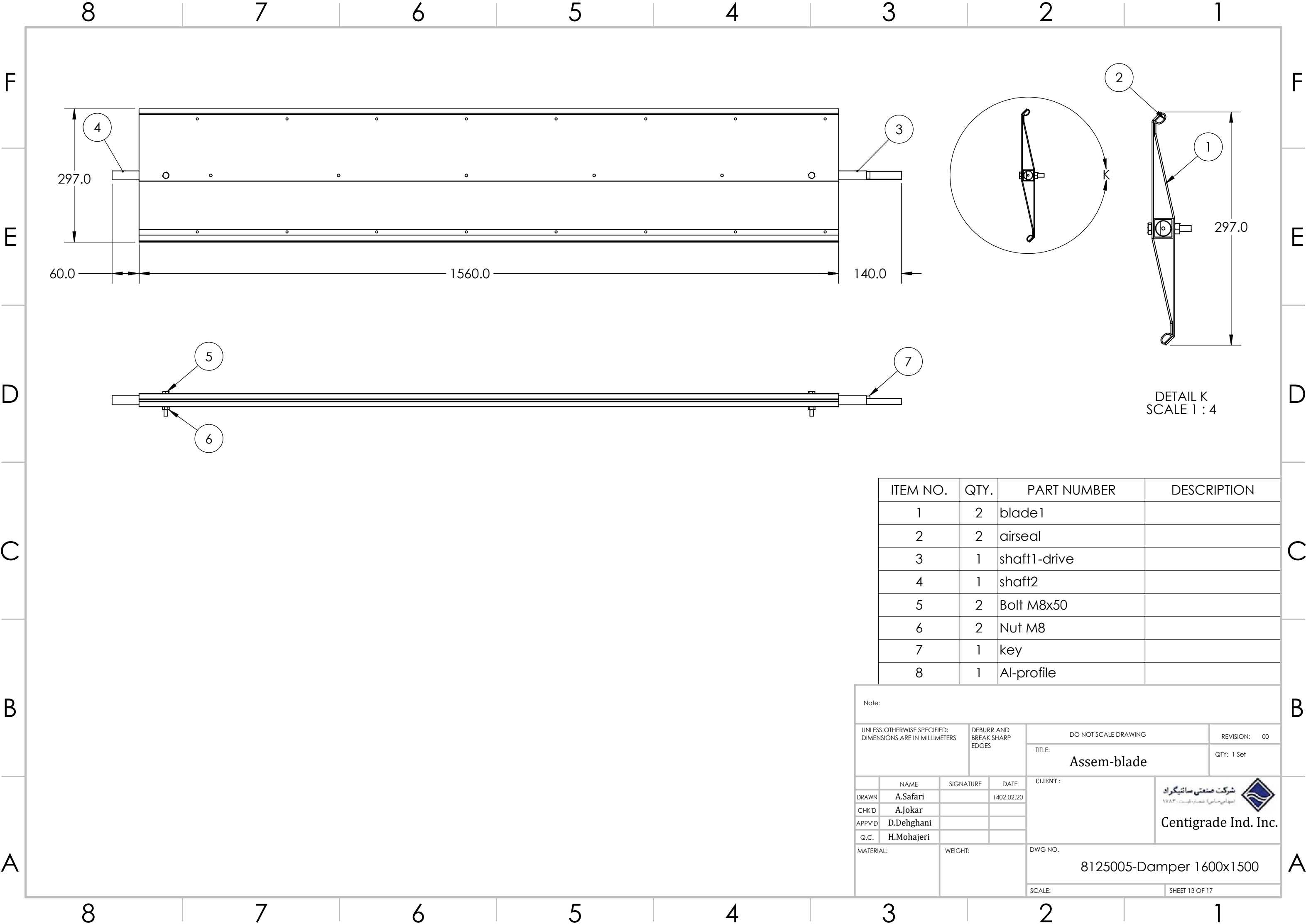
A



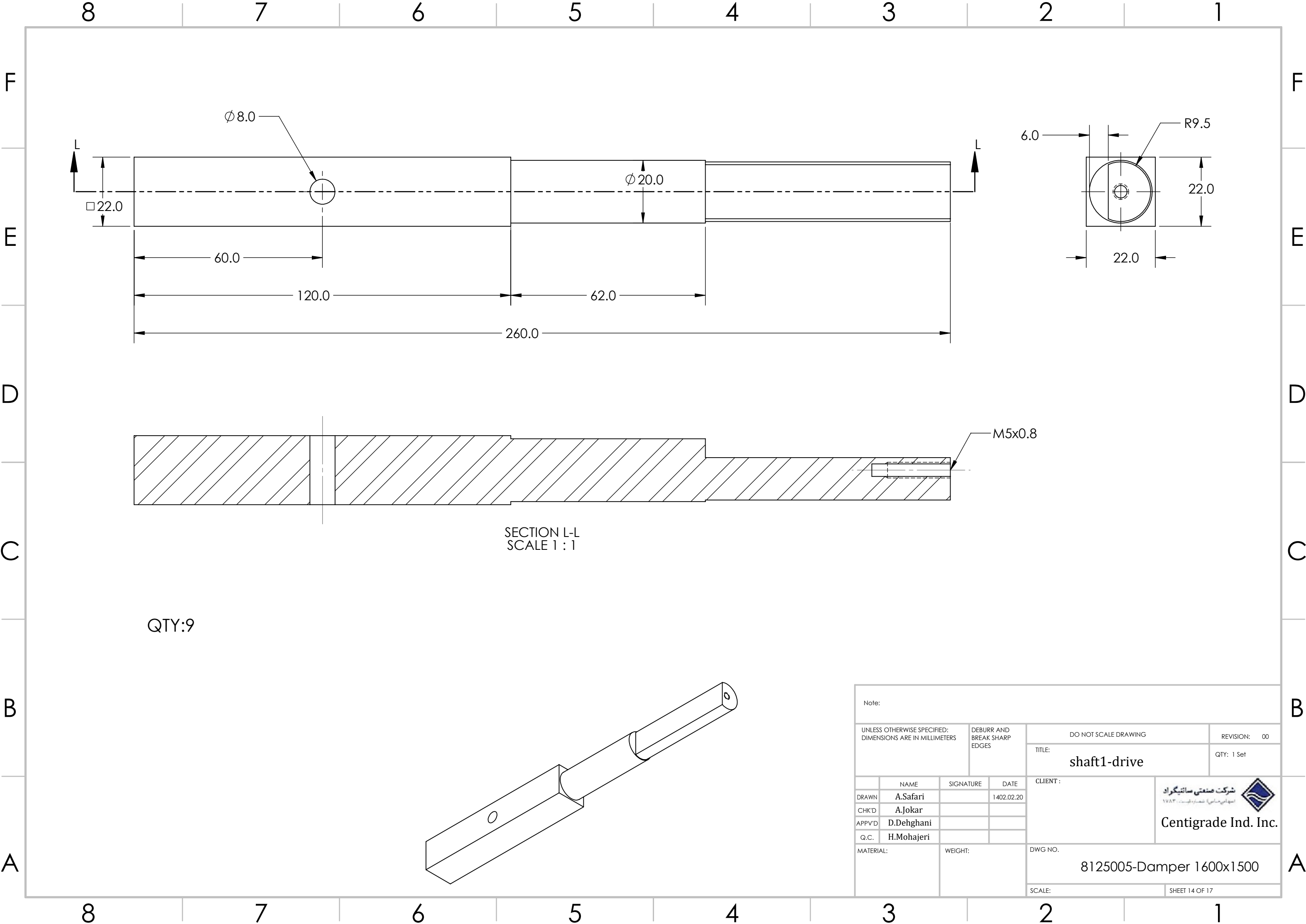
Thk: 2
QTY:4
Right & Left




Note:								
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 00	
					TITLE: <div>Main Assembly</div>		QTY: 1 Set	
	NAME	SIGNATURE		DATE		<div>CLIENT :</div> <div><div>شركت صنعتي سانتیگراد</div><div>صنعتی (سهامی) - شماره ثبت: ۱۷۸۴۰</div><div>Centigrade Ind. Inc.</div><div></div></div>		
DRAWN	A.Safari			1402.02.20				
CHK'D	A.Jokar							
APPV'D	D.Dehghani							
Q.C.	H.Mohajeri							
MATERIAL:			WEIGHT:		DWG NO.			
					8125005-Damper 1600x1500			
					SCALE:		SHEET 12 OF 17	

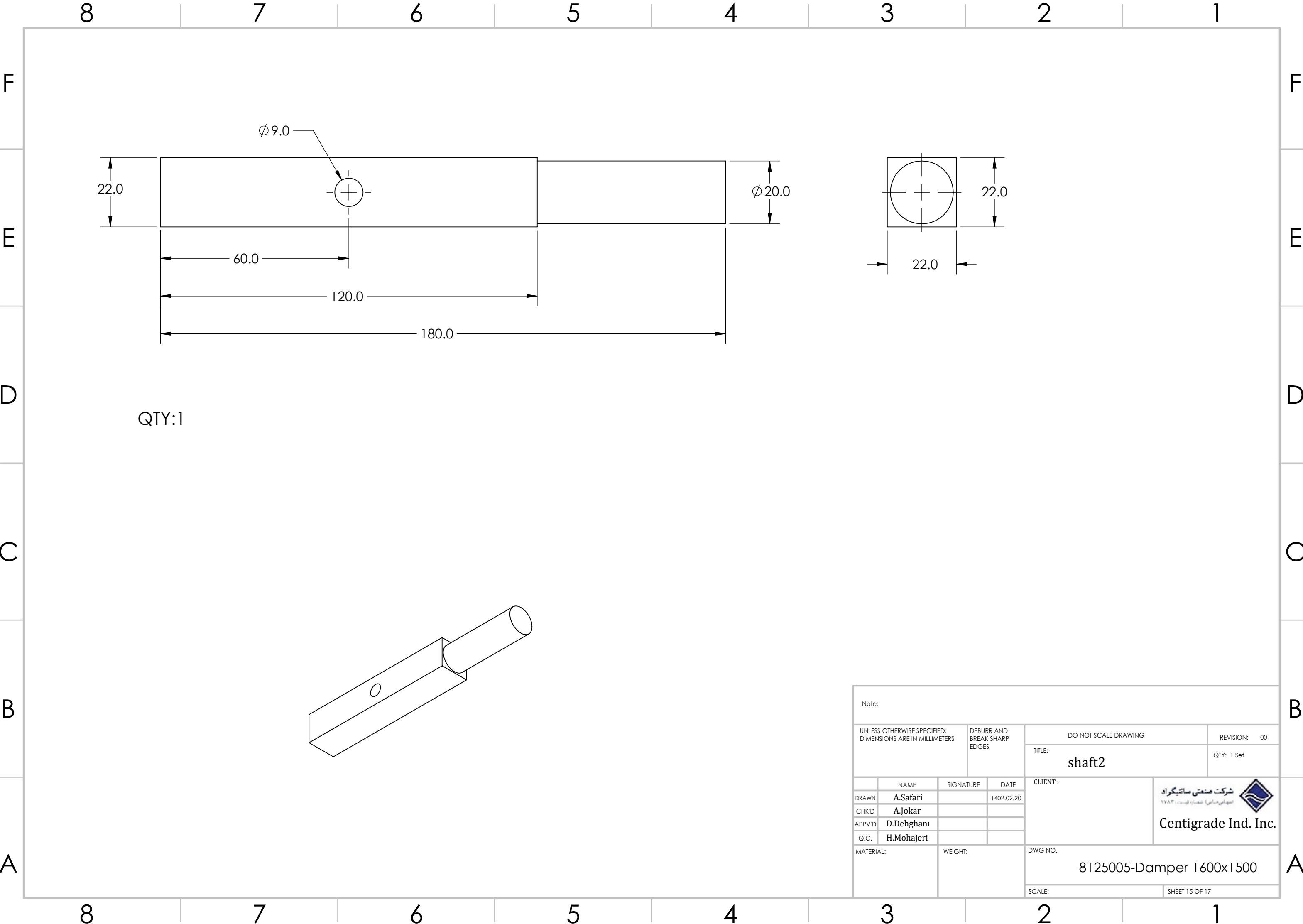


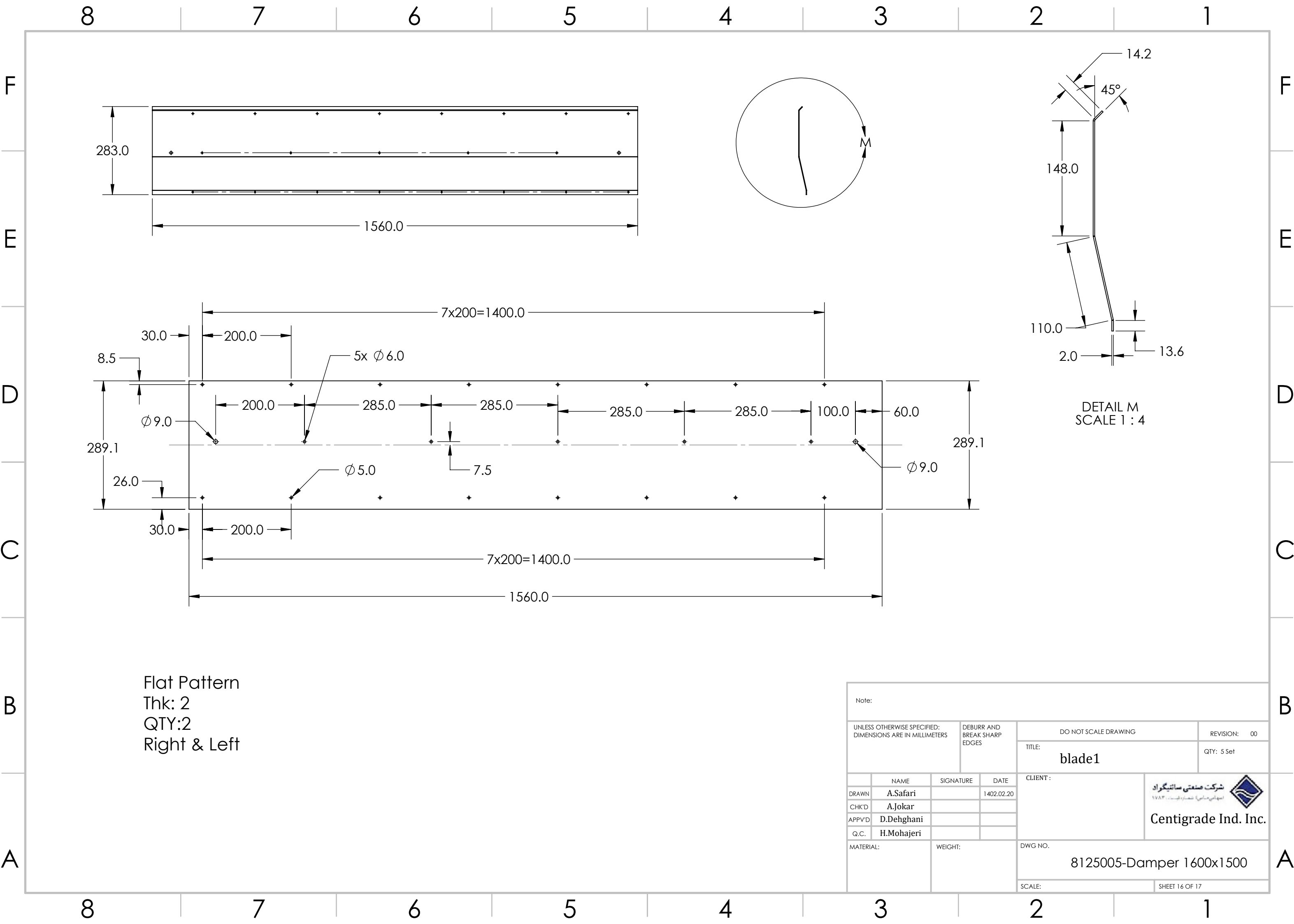
Note:			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING
			REVISION: 00
		TITLE: Assem-blade	
		QTY: 1 Set	
	NAME	SIGNATURE	DATE
DRAWN	A.Safari		1402.02.20
CHK'D	A.Jokar		
APPV'D	D.Deighani		
Q.C.	H.Mohajeri		
MATERIAL:		WEIGHT:	
		DWG NO. 8125005-Damper 1600x1500	
		SCALE: SHEET 13 OF 17	

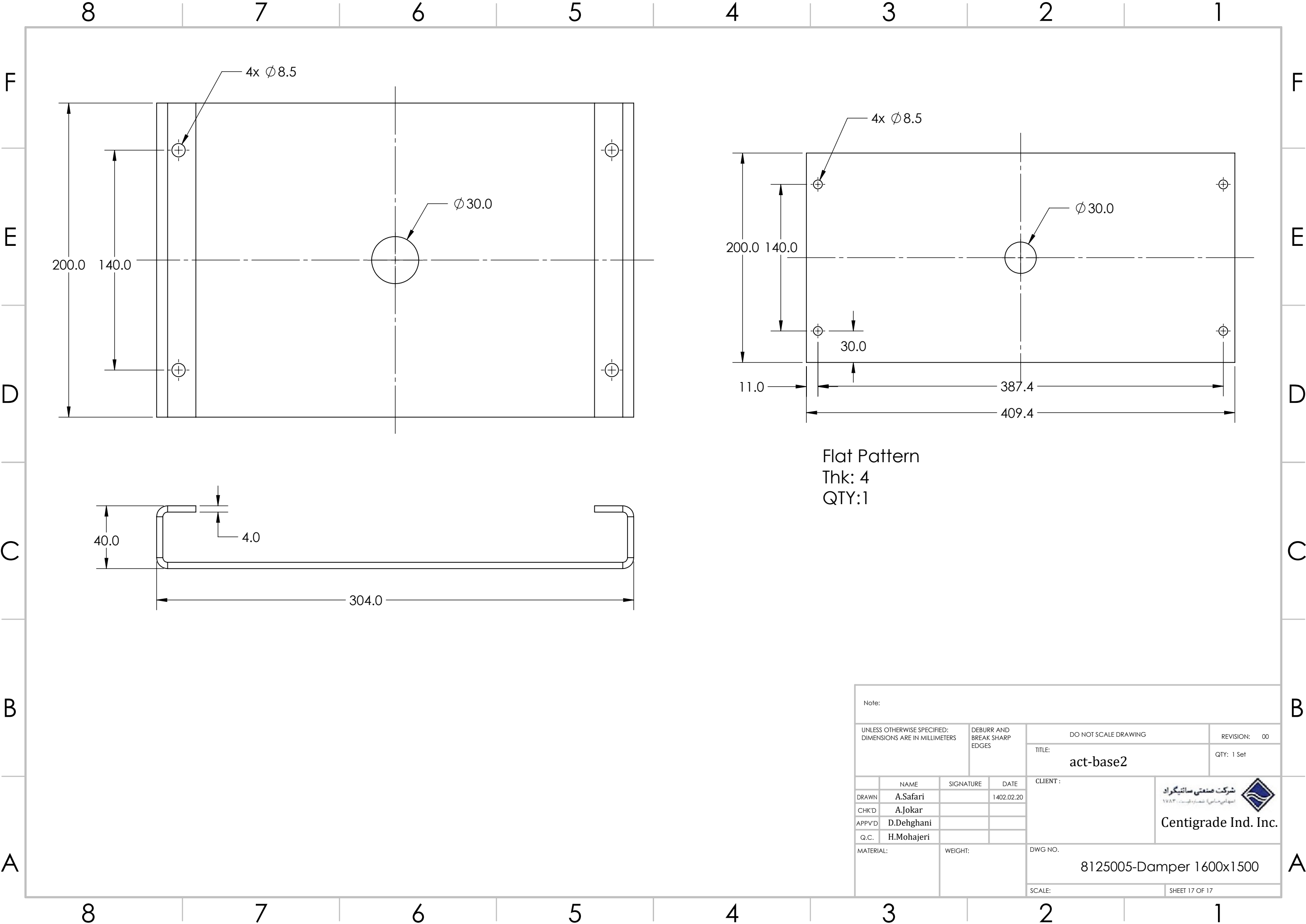



QTY:9

Note:								
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 00	
					TITLE: shaft1-drive		QTY: 1 Set	
	NAME	SIGNATURE		DATE	CLIENT : <div>شرکت صنعتی سانتیگراد تهران (مابین) شماره ثبت: ۷۷۸۴</div> <div>Centigrade Ind. Inc.</div> <div></div>			
DRAWN	A.Safari			1402.02.20				
CHK'D	A.Jokar							
APPV'D	D.Dehghani							
Q.C.	H.Mohajeri							
MATERIAL:			WEIGHT:		DWG NO. 8125005-Damper 1600x1500			
					SCALE:		SHEET 14 OF 17	







Note:								
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 00	
					TITLE: <div>act-base2</div>		QTY: 1 Set	
	NAME	SIGNATURE	DATE	CLIENT : <div><div>شركت صنعتي سانتیگراد تهران - خیابان ولیعصر - پلاک ۱۷۸۴ Centigrade Ind. Inc.</div><div></div></div>				
DRAWN	A.Safari	1402.02.20						
CHK'D	A.Jokar							
APPV'D	D.Dehghani							
Q.C.	H.Mohajeri							
MATERIAL:		WEIGHT:		DWG NO. <div>8125005-Damper 1600x1500</div>				
				SCALE:		SHEET 17 OF 17		