



# T60-475-119

HDPE for Injection Moulding

**T60-475-119** is a high density polyethylene characterized by a narrow molecular weight. Parts fabricated from this material exhibit a glossy surface finish and have good impact strength and rigidity.

**T60-475-119** has the following characteristics:

- High rigidity
- Glossy surface aspects
- Good impact strength
- Meets FDA requirements of 21CFR 177.1520

Examples of applications:

- Crates, dustbins

## TYPICAL PHYSICAL PROPERTIES

Property	Typical Value	Units	Test Method
Melt flow rate (2.16 kg load)	4.8	g/10min	ASTM D 1238
Density	961	kg/m <sup>3</sup>	ASTM D 4883
Tensile strength at yield	30	MPa	ASTM D 638
Flexural Modulus	1675	MPa	ASTM D 790
Notched IZOD Impact Strength	42	J/m	ASTM D 256
Hardness (Shore D)	65		ASTM D 2240
Vicat softening point	129	°C	ASTM D 1525

The properties shown are typical values measured on the product and should not be considered as specifications



## High Density Polyethylene



### Food contact applications

As dispatched from our plants Innovene grades meet the requirements of most countries in respect of their usage in food contact applications. Official confirmation of compliance with current requirements in the individual countries will be provided on request. No liability can be accepted for any damage, loss, or injury arising out of failure to obtain such confirmation, or failure to observe any recommendations given.

### Polyethylene and the environment

"INEOS will act responsibly and caringly towards those who work for us, the community whom we serve and the environment in which we live."

Natural Innovene polymers, as supplied, can be recycled, incinerated or disposed of in landfill without detriment to the environment.

With recycling, clean waste can be reused for many less demanding applications.

Alternatively, with properly controlled and efficient incineration, preferably linked to heat or other energy recovery systems, polyethylene's high calorific value will assist the combustion of municipal solid waste.

In landfill sites, Innovene grades do not degrade to produce voids, and do not emit dangerous gases or contribute to ground water pollution.

Natural Innovene polymers, as manufactured, comply with the limit for heavy metals (100 ppm total of lead, cadmium, mercury and hexavalent chromium) in packaging materials as defined in the European Union Directive 94/62/EC on packaging and packaging waste and the corresponding US CONEG regulations.

If pigments or other additives are incorporated into the Innovene polymers at the processing stage, the above statements may not be fully valid. INEOS will be pleased to offer advice in specific cases.

### Health and safety

Material Safety Data Sheets for Innovene grades are available, and should be consulted before handling and using Innovene grades.

### Exclusion of liability

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