

MARK	MODIFICATION	CUASE OF MODIFICATION	DATE	NAME	APPROVAL
△					
△					

1

2

3

4

↓

A

B

C

D

E

GRADE	A	B	C
4 BELOW	0.05	0.10	0.25
4-16	0.07	0.20	0.35
16-63	0.10	0.30	0.50
63-250	0.18	0.55	0.90
250-500	0.30	0.90	1.50
500-1000	0.50	1.50	2.50

NOTE

1. General tolerance : A grade
2. surface roughness  $\sqrt{6.3/12.5}$ S (0.00125 mm)  
S : highest height
3. Concentric accuracy : below 0.03.
4. overall surfaces : no burr and disfigurement.

1	2110100400	POLE 203-2, T4-T4	4	AI		
NO	CODE No.	PART NAME	Q'TY	MATERIAL	DIMENSION	REMARK
SCALE	1/1	DESIGN	REVIEW	APPROVAL	POLE 203-2, T4-T4	
				NS LEE		
UNIT	mm			2012.07.13		
YUJIN ROBOT		MODEL	TURTLE BOT	POLE		CODE
				2110100400		