QEW ENGINEERED RUBBER

5/01/2017 (date today)

# Recipe

## General Information

| | | | |
|---|---|---|---|
| Code: | 21-0-N983W (3) | Class: | Production (8) |
| Description: | Bakker 36-3574 (4) | Status: | Active (7) |
| Mixer: | W&P GK270N (15) | Customer: | Kleentex (5) |

## Addition Information

### *Property*

| | | | |
|---|---|---|---|
| Intell Property: | QEW (6) | Color: | Black (20) |
| Prime Polymer: | SBR (10) | Hardness °ShA: | 55 (21) |
| Second Polymer: | BR (12) | Recipe Type: | Soft Rubber (22) |
| Third Polymer: | NR (14) | Filler: | Roet (23) |

### *Regulations*

| | | | |
|---|---|---|---|
| Certificate: | None (24) | BFR: | Maybe (27) |
| Norm: | No (25) | Foodprove: | Nope (28) |
| FDA: | Yes (26) | | |

### *Delivery & Process*

| | | | |
|---|---|---|---|
| Shelf Life (weeks): | 26 (29) | Pallete: | Europallet (30) |

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| | | | |
|---|---|---|---|
| Curing System: | Sulphur (31) | Curing Process: | CM (33) |
| Industry: | Flooring (32) | Delivery Form: | Gekalanderd (34) |

***User Statistics***

| | | | |
|---|---|---|---|
| Created by: | VK (19) | Updated by: | VK (17) |
| Created on: | 18-04-2017 (18) | Updated on: | 19-04-2017 (16) |

# Notes

Dit is een faketekst. Alles wat hier staat is slechts om een indruk te geven van het grafische effect van tekst op deze plek. Wat u hier leest is een voorbeeldtekst. Deze wordt later vervangen door de uiteindelijke tekst, die nu nog niet bekend is. De faketekst is dus een tekst die eigenlijk nergens over gaat. Het grappige is, dat mensen deze toch vaak lezen. Zelfs als men weet dat het om een faketekst gaat, lezen ze toch door. (35)

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# Production

## *Mixer and Milling Instructions*

| | | | |
|---|---|---|---|
| Mixer: | W&P GK270N (15) | | |
| Temp Die1: | Lauw (42) | Temp Die2: | Lauw (48) |
| Height Die1: | 3,0 - 3,0 (43) | Height Die2: | 4,8 – 3,4 (49) |
| First Op Die1: | 1 * Doorhalen (44) | First Op Die2: | Topmixen (50) |
| Second Op Die1: | ---- (45) | | |
| Num Top Mix1: | ---- (46) | Num Top Mix2: | 6 (51) |
| Sample1: | ---- (47) | Sample2: | 1 * Klein (52) |
| Rolls Input: | Ja (57) | Roll Mark: | 42-0-1637 (59) |
| Rolls Stack: | Ja (58) | Bacth Per Unit: | 2 (60) |

## *Dimensions*

Dim Width (mm): 600(53) ± 10(54) Dim Thickness (mm): 7,0(55) ± 1,0(56)

## *Production Instruction*

Remark 1: Voor Kalander (61)

Remark 2: Mes links op 300 MM/rechts op 280 MM (62)

Remark 3: ---- (63)

Remark 4: ---- (64)

***Definable fields***

User definable field 1: (87)

User definable field 2: (88)

User definable field 3: (89)

User definable field 4: (90)

User definable field 5: (91)

User definable field 6: (92)

User definable field 7: (93)

User definable field 8: (94)

User definable field 9 : (95)

User definable field 10: (96)

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# Overview Recipe

| Code | Description | Density (kg/l) | Price (Euro/kg) | Price (Euro/l) | PHR | Weight (%) | Volume (%) | Sequence | Weight (kg) | PHR (Recal) |
|---|---|---|---|---|---|---|---|---|---|---|
| 31066 (65) | Krynac 3345F (66) | 0.980 (67) | 1.80 (68) | 1.76 (69) | 100.00 (70) | 48.16 (71) | 56.55 (72) | 1A (73/74) | 110.00 (75) | 100.00 (76) |
| 11188 (65) | STEARINEZUUR (66) | 0.920 (67) | 1.38 (68) | 1.27 (69) | 1.00 (70) | 0.48 (71) | 0.60 (72) | 1C (73/74) | 1.10 (75) | 1.00 (76) |
| 10068 (65) | ZINKOXIDE (66) | 5.630 (67) | 2.27 (68) | 12.78 (69) | 5.00 (70) | 2.41 (71) | 0.49 (72) | 1C (73/74) | 5.50 (75) | 5.00 (76) |
| 11504 (65) | ODPA (66) | 1.000 (67) | 4.30 (68) | 4.30 (69) | 1.80 (70) | 0.87 (71) | 1.00 (72) | 1C (73/74) | 1.98 (75) | 1.80 (76) |
| 31089 (65) | Rhenogran S-80 (66) | 1.640 (67) | 2.35 (68) | 3.85 (69) | 1.13 (70) | 0.54 (71) | 0.38 (72) | 1C (73/74) | 1.24 (75) | 1.13 (76) |
| 30409 (65) | FAKTIS K 14 D (66) | 1.000 (67) | 2.30 (68) | 2.30 (69) | 5.00 (70) | 2.41 (71) | 2.77 (72) | 1D (73/74) | 5.50 (75) | 5.00 (76) |
| 30889 (65) | DINP (66) | 0.970 (67) | 1.30 (68) | 1.26 (69) | 34.00 (70) | 16.37 (71) | 19.42 (72) | 2 (73/74) | 37.40 (75) | 34.00 (76) |
| 10100 (65) | ROET N550 FEF (66) | 1.800 (67) | 0.87 (68) | 1.57 (69) | 57.30 (70) | 27.59 (71) | 17.64 (72) | 2 (73/74) | 63.00 (75) | 57.27 (76) |
| 12013 (65) | TMTD-80 (66) | 1.150 (67) | 3.00 (68) | 3.45 (69) | 0.80 (70) | 0.39 (71) | 0.39 (72) | 3E (73/74) | 0.88 (75) | 0.80 (76) |
| 30776 (65) | TBBS-80 (66) | 1.190 (67) | 4.40 (68) | 5.24 (69) | 1.40 (70) | 0.67 (71) | 0.65 (72) | 3E (73/74) | 1.54 (75) | 1.40 (76) |
| 30771 (65) | CTPI-80 (66) | 1.200 (67) | 5.00 (68) | 6.00 (69) | 0.18 (70) | 0.09 (71) | 0.08 (72) | 3G (73/74) | 0.20 (75) | 0.18 (76) |
| 30581 (65) | MBT-80 (66) | 1.280 (67) | 3.50 (68) | 4.48 (69) | 0.05 (70) | 0.02 (71) | 0.02 (72) | 3F (73/74) | 0.05 (75) | 0.05 (76) |
| | ***Total*** | | | | 207.66 (83) | | | | 228.39 (84) | 207.63 (85) |

Avg. density on PHR: 1.151 (77) Avg. price on PHR/kg: 1.53 (79) Avg. price on PHR/l: 1.76 (81)

Avg. density on Weight: 1.151 (78) Avg. price on W/kg: 1.53 (80) Avg. price on W/l: 1.76 (82)

Fill Factor (%): 79.4 (86)