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Silold, WorkInstructions2 meddelanden

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6 december 2013 16:43

Till: Pieter.Markus@provide.nl

Kopia: cor.gringhuis@qewrubber.com

Hello Pieter,

I have looked through the revision 0.4 and here are some things:

1. I think "SiloID" is missing in the RawMaterials table, as i understood we should have it there?
2. As we discussed "WorkInstructions" shall be placed in Recipe table, as 1 recipe can only have 1 "Workinstruction", (now it's in Recipe_Raw_Material table).

Best Regards

Andrej Brassas
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Pieter Markus <Pieter.Markus@provide.nl>

9 december 2013 16:36

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Hello Andrei,

1. One of our lasts discussions was regarding the SiloID field. Originally I added it to the Raw Material record, because this field, together with the sequence / order of the material in the list of ingredients in MixCont (1A, 1C, etc.) defines the Point Of Use for SAP. In our last discussion we decided that the Point Of Use field in the Recipe_Raw_Material table will be filled from MlXCont with the number that SAP expects:

10 = Cleaning (no raw materials attached)

20 = Chemical Weighing 1

21 = Chemical Weighing 2

22 = Chemical Weighing 3

2.. etc.

30 = Mixing

When this is implemented we don't need to have the SiloID field in the Raw_Materials table for SAP.

2. In SAP, there are workinstructions per raw material line, and that's why it is put in the Recipe_Raw_Materials table. For this purpose, where the workinstructions are applicable for the complete recipe, I will add the field to the Recipe table. In SAP, it will be filled in the 'Remark' field on the Item Detail of the Recipe record.

Best regards,

Pieter Markus CPIM CIRM, Business Unit Manager

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Onderwerp: SiloId, WorkInstructions

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