Andrej Brassas <andrej.brassas@gmail.com>

RE: SiloId, WorkInstructions, PointOfUse

Cor Gringhuis <cor.gringhuis@qewrubber.com>   24 december 2013 17:30
Till: MixCont <unterstutzung@mixcont.com>
Kopia: Pieter Markus <Pieter.Markus@provide.nl>, Peter Boon <peter.boon@qewrubber.com>

Hello Stas,

Almost there.

It is not always C and D. In fact, in other recipes it can be A and C or B and E etc.
For instance: an EPDM mixed upside-down would look like:

Ingredient	ADD	SEQ	Silo ID	point of use
Carbon Black	1	0	2	blank
Plasticiser	1	0	8	blank
Zinc oxide	1	A	7	20
Stearic Acid	1	A	7	20
Polymer A EPDM	1	B	5	blank
Polymer B EPDM	1	C	5	blank
Sulphur	2	D	7	21
Accelerator 1	2	D	7	21
Accelerator	2	D	7	21
Retarder	2	E	7	22

So here it is A, D and E.

Regards,
Cor

-----Original Message-----
From: MixCont [mailto:unterstutzung@mixcont.com]
Sent: dinsdag 24 december 2013 14:24
To: Cor Gringhuis
Subject: SV: SiloId, WorkInstructions, PointOfUse

Hallo Cor,

As I did understand the algorithm for Point Of Use definition is following :

We get Silo-Id (from CPWARE) and based on it's value namely=7 define Point of use like :

if Silo_ID= 7 and SEQ =C, point of use is 20 if Silo_ID= 7 and SEQ =D, point of use is 21 if Silo_ID= 7 and SEQ =E, point of use is 22 if Silo_ID= 7 and SEQ =F, point of use is 23 e.t.c.

If Silo-Id <> 7 OR SEQ = A OR SEQ= B point of use is Blank.

We are realing this scheme.

Kind regards,
And Merry Christmas,

MixCont team

-----Ursprungligt meddelande-----
Från: Cor Gringhuis [mailto:cor.gringhuis@qewrubber.com]

Skickat: Monday, December 23, 2013 5:48 PM
Till: 'MixCont'; 'Pieter Markus'
Kopia: Peter Boon
Ämne: RE: SiloId, WorkInstructions, PointOfUse
[Citerad text är dold]