

# Andrej Brassas <andrej.brassas@gmail.com>

# **Test export**

5 meddelanden

Andrei Brassas <andrei.brassas@mixcont.com>

27 december 2013 14:34

Till: cor.gringhuis@qewrubber.com

Kopia: peter.boon@gewrubber.com, Pieter Markus <Pieter.Markus@provide.nl>

Hello Cor,

We have performed a test export to the interface db located on MixCont server on your factory, enclosed you can find 3 files with following tables: recipe, raw\_material, recipe\_raw\_material (*i took small amount of records for each of the tables just so you can see if proper things are recorded, if you would like to see all data it's can be done directly in the database*).

Would you please check this tables and leave your comments if something is not correct.

Best Regards Andrei Brassas MixCont AB

3 bilagor



recipe.html 24K



raw\_material.html 39K



recipe\_raw\_material.html 54K

Cor Gringhuis <cor.gringhuis@qewrubber.com>

31 december 2013 13:28

Till: Andrei Brassas <andrei.brassas@mixcont.com>

Kopia: Peter Boon <peter.boon@qewrubber.com>, Pieter Markus <Pieter.Markus@provide.nl>

Hello Stas,

# Regarding raw material:

"Status" is missing (active or inactive).

"Suppliers" and "Trade names" are missing

@all: "null" is not a value and should be neglected, leaving the corresponding fields in SAP empty.

# Regarding recipe raw material:

OK.

# Regarding recipe:

"Description" is missing

"Status" is missing

"Groupname" is missing

"Developed on" is missing

"Last update" is missing

"Shelf life" is missing

# **Regarding workinstructions:**

The workinstruction looks correct, but is not easy to read.

To my understanding: The idea was to put this info in table format in Mixcont Compound.

And the table should enter the interface as picture.

# Regarding procesparameters & Deliveryform:

In our last meeting we discussed and agreed to add the process parameters and deliveryform in Mixcont Compound. Most of this should be transferred to SAP.

Have you made any progress on this? We may use English names in Mixcont (I added them)

I have added part of the table I sent earlier.

Mixingproces	Mixcont	To be defined	Mixing Process
Temperatuur Wals 1:	Koud	To be defined	Temperature Mill 1
Dikteinstelling Wals 1:	8	To be defined	Thickness Mill 1
1e Bewerking op Wals 1:	Topmixen	To be defined	First Action Mill 1
2e Bewerking op Wals 1:	Gedoseerd afvoeren	To be defined	Second Action Mill 1
Aantal keren topmixen	6	To be defined	Stockblending
Bemonsteren van Wals 1:	Nee	To be defined	Sampling Mill 1
Temperatuur Wals 2:	Lauw	To be defined	Temperature Mill 2
Bewerking op Wals 2:	Topmixen	To be defined	First Action Mill 2

Aantal keren topmixen	4		To be defined	Stockblending
Bemonsteren van Wals 2:	1x Klein		To be defined	Sampling Mill 2
Dimension: width	2x300	mm	To be defined	Dimension: Width
Dimension: thickness	7-9	mm	To be defined	Dimension: Thickness
Geleiderollen invoer BO	Verplicht		To be defined	Guiding Rolls entrance BO
Geleiderollen stapelaar	Nvt		To be defined	Guiding Rolls exit BO
Merkrol	95-0-1637		To be defined	Marker Roll
Deliveryform	Wigwag		To be defined	Delivery Form
Embalage	Kunststof pallet		To be defined	Embalage
Aantal Batches/eenheid	2		To be defined	No. Batches/embalage
Opmerking 1:	Vel plastic ertussen		To be defined	Remark 1
Opmerking 2:	Extra goed dippen		To be defined	Remark 2
Opmerking 3:			To be defined	Remark 3
Opmerking 4:			To be defined	Remark 4

All parameters should enter the interface.

If you have any questions or remarks, please let me know.

I will respond then on January 2<sup>nd</sup> (next year).

# Met vriendelijke groet With kind regards



Cor Gringhuis R&D Manager

+31 (0)598 315 272 +31 (0)6 53 14 44 24

E cor.gringhuis@qewrubber.com

Foxham 57 T+31(0) 598 315 911 9601 LE Hoogezand F +31 (0) 598 394 481 The Netherlands
W www.qewrubber.com

#### CONFIDENTIALITY NOTICE

This e-mail is intended only for the addressee named above and may contain confidential information. If you are not the intended recepient, please let us know immediately by return e-mail and then delete this e-mail, without disclosing or copying the contents.

From: andrej.brassas@gmail.com [mailto:andrej.brassas@gmail.com] On Behalf Of Andrei Brassas

Sent: 27 December 2013 14:34

To: Cor Gringhuis

Cc: Peter Boon; Pieter Markus

Subject: Test export

[Citerad text är dold]

Andrei Brassas <andrei.brassas@mixcont.com>

Till: "S.Brassas" <stas.brassas@mixcont.com>

[Citerad text är dold]

### stas.brassas@mixcont.com <stas.brassas@mixcont.com>

3 januari 2014 12:12

3 januari 2014 10:05

Svara: stas.brassas@mixcont.com

Till: Andrei Brassas <andrei.brassas@mixcont.com>

Dear Cor,

The interface and replication of data is made based on latest version of interface tables from Pieter Markus.

This is a reason for misunderstandings I guess. Anyway we are open to implement any of your requirements, but Pieter must be informed because it concerns his part of interface/job.

Please find enclosed remarks on your "remarks"

1. RE: "

### Regarding raw\_material:

"Status" is missing (active or inactive).

"Suppliers" and "Trade names" are missing"

Answer:

Correct, these items were excluded from interface based on discussion during the visit.

Status was mentioned as stuff which is set on SAP site.

I did few times asked about Suppliers and "Trade Names", you told this is not relevant to interface.

Issue:

We can put this information into interface tables. No problem. Please inform Pieter fix these fields in new

version of interface tables.

Re.: to "@all: "null" is not a value and should be neglected, leaving the corresponding fields in SAP empty." Answer:

OK! we fix that

3.Re.: "

### Regarding recipe:

"Description" is missing

"Status" is missing

"Groupname" is missing

"Developed on" is missing

"Last update" is missing

"Shelf life" is missing"

#### Answer:

Groupname exists: it is "FamilySubgroup" as it stays in Pieter table.

#### Issue:

We can put required information into interface tables. No problem. Please inform Pieter fix these fields in new version of interface tables.

Please! define "Shelf Life" field for recipe. Similar exists in CPWARE for ingredients but not for RECIPE. If you need it for recipe, we must add this field also in MixCont database tables.

4. Re. "

# Regarding workinstructions:

The workinstruction looks correct, but is not easy to read.

To my understanding: The idea was to put this info in table format in Mixcont Compound.

And the table should enter the interface as picture. "

#### Answer.

"not easy to read." Correct. It was not suppose to read easy in interface table. It is easy to read by Pieter Import program due to it is standard CSV table format. You will look at these data in SAP in the form Pieter should prepare.

"info in table format in Mixcont Compound" - this information exists in MixCont compaund already but presented in different way, as I did show. If you need really, we can try to put it in the form you requested.

"And the table should enter the interface as picture." this is not possible, sorry. The interface has String format for this field we can export "work instructions "only as specified string.

Re.:"

### Regarding procesparameters & Deliveryform:

In our last meeting we discussed and agreed to add the process parameters and deliveryform in Mixcont Compound. Most of this should be transferred to SAP."

Here may be misunderstanding. As for delivery form there is no such a field for Recipe (for raw material yes). We can this property to Recipe main info.

Concerning to "Most of this should be transferred to SAP". Process parameters? they are already in MixCont and transferred to SAP, see included in "Work instructions". Do you mean other parameters?

Concerning to the attached table with working instructions for the mill, this is something new for us.

In fact we are glad to add the mills to the MixCont system, if you request. Until this time we have not touched that matter.

In fact our proposal is to freeze this (mills parameter) item until items above are clear and implemented.

Then we will talk about this table with you and Pieter how to fix it in Interface.

Kind regards,

MixCont support [Citerad text är dold]

Andrei Brassas <andrei.brassas@mixcont.com>

3 januari 2014 13:02

Till: "S.Brassas" <stas.brassas@mixcont.com>

----- Forwarded message ------From: <stas.brassas@mixcont.com>

Date: 2014/1/3

Subject: Re: Fwd: Test export

To: Andrei Brassas <andrei.brassas@mixcont.com>

Dear Cor.

The interface and replication of data is made based on latest version of interface tables from Pieter Markus.

This is a reason for misunderstandings I guess. Anyway we are open to implement any of your requirements, but Pieter must be informed because it concerns his part of interface/job.

Please find enclosed remarks on your "remarks" 1. RE: "

# Regarding raw material:

"Status" is missing (active or inactive).

"Suppliers" and "Trade names" are missing"

#### Answer:

Status wasn't included in the interface table.

"Suppliers" and "Trade names" are missing -> Correct, field "Suppliers" & "TradeName" are in table Raw\_Material\_Vendor according to interface specs. This table can be filled after SAP fills table Vendor.

#### Issue:

We can include "Status" into interface table. No problem. The field should be called "raw\_material\_status" because field "Status" already exists but with other meaning. Please inform Pieter fix these fields in new version of interface tables.

2. Re.: to "@all: "null" is not a value and should be neglected, leaving the corresponding fields in SAP empty." Answer:

OK! we fix that

3.Re.: "

### Regarding recipe:

"Description" is missing

"Status" is missing

"Groupname" is missing

"Developed on" is missing

"Last update" is missing

"Shelf life" is missing"

Answer:

Groupname exists: it is "FamilySubgroup" as it stays in Pieter table.

All other mentioned fields were not included in the interface table.

There is no data for "Shelf life" for recipe, for raw materials exist. Another problem with "Shelf life" for recipe is that this field doesn't exist in MixCont Compound/Eclipse so we have to add this field to database and also make changes to the user interface to be able to manipulate it.

#### Other fields we can include.

Please inform Pieter fix these fields in new version of interface tables.

# 4. Re. "

# Regarding workinstructions:

The workinstruction looks correct, but is not easy to read.

To my understanding: The idea was to put this info in table format in Mixcont Compound.

And the table should enter the interface as picture.

### Answer.

"not easy to read." Correct. It was not suppose to read easy in interface table. It is easy to read by Pieter Import program due to it is standard CSV table format. You will look at these data in SAP in the form Pieter should prepare.

"info in table format in Mixcont Compound" - this information exists in MixCont compound already but presented in different way, as I did show. If you need really, we can try to put it in the form you requested in this case we need to need rather essential changes to program/user interface

"And the table should enter the interface as picture." this is not possible, sorry. In the interface table "workInstructions" is specified as a text field and it is implemented so. (*This matter was discussed under the meeting*).

5.Re.:

# Regarding procesparameters & Deliveryform:

"In our last meeting we discussed and agreed to add the process parameters and deliveryform in Mixcont Compound. Most of this should be transferred to SAP."

Here may be misunderstanding. As for delivery form there is no such a field for Recipe (for raw material yes).

[Citerad text är dold]