

# Recipe Steps

Loadstar Recipe C-222 Ver.: 20

Line: PKSLIN01 Recipe code Name SIR 20(STR 20)

Mixing Aggregat: Mixer1

Step 1



SV	Ram Pressure		60 [N/cm²]
	Rotations		42 [1/min]
	Ram Cleaning		0 [0/1]
	Reusing [ON/OFF]		0 [0/1]
MF	SIR 20	RB 1193	131.594 [kg]
	SBR 1500 or 1502	RB-1013	16.449 [kg]
	BR	RB-1011	16.449 [kg]
	Tyre Reclaim Rubber (Imported)	RB 1022	8.225 [kg]

Step 2



SV	Ram Pressure		60 [N/cm²]
	Rotations		42 [1/min]
	Ram Cleaning		0 [0/1]
	Reusing [ON/OFF]		0 [0/1]
TR	Time	>	30 [sec] &

Step 3



SV	Ram Pressure		60 [N/cm²]
	Rotations		42 [1/min]
	Ram Cleaning		0 [0/1]
	Reusing [ON/OFF]		0 [0/1]
MF	N 330	CB 2330	46.058 [kg]
	SSPC	RB 1157	8.225 [kg]
	N 550	CB 2550	16.449 [kg]

Step 4



SV	Ram Pressure		60 [N/cm²]
	Rotations		42 [1/min]
	Ram Cleaning		0 [0/1]
	Reusing [ON/OFF]		0 [0/1]
MF	1 st stage chemicals	1 ST-CHEMI	9.87 [kg]

Step 5



SV	Ram Pressure		60 [N/cm²]
	Rotations		42 [1/min]
	Ram Cleaning		0 [0/1]
	Reusing [ON/OFF]		0 [0/1]


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TR	Time	>	75 [sec]	
	Temperature	>	145 [°C]	

Step 6				
SV	Ram Pressure		60 [N/cm²]	
	Rotations		42 [1/min]	
	Ram Cleaning		1 [0/1]	
	Reusing [ON/OFF]		0 [0/1]	
TR	Time	>	8 [sec]	&

Step 7				
SV	Ram Pressure		60 [N/cm²]	
	Rotations		42 [1/min]	
	Ram Cleaning		0 [0/1]	
	Reusing [ON/OFF]		0 [0/1]	
TR	Time	>	20 [sec]	&
	Temperature	>	165 [°C]	&

Step 8				
SV	Ram Pressure		60 [N/cm²]	
	Rotations		42 [1/min]	
	Ram Cleaning		0 [0/1]	
	Reusing [ON/OFF]		0 [0/1]	
TR	Time	>	6 [sec]	&

Step 9				
SV	Ram Pressure		60 [N/cm²]	
	Rotations		42 [1/min]	
	Ram Cleaning		0 [0/1]	
	Reusing [ON/OFF]		0 [0/1]	
TR	Time	>	6 [sec]	&

Step 10				
SV	Ram Pressure		60 [N/cm²]	
	Rotations		42 [1/min]	
	Ram Cleaning		0 [0/1]	
	Reusing [ON/OFF]		0 [0/1]	
TR	Time	>	6 [sec]	&

# Recipe Steps

Loadstar

Recipe

C-222 Ver.: 20

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Recipe code

Name SIR 20(STR 20)

**Over Temp:**

**MaxTemp: 190 [°C]**

Mixer Position:



Min Total Time: 210 [s]

Ram Pressure 0 [N/cm²]

Rotations 0 [1/min]

Last changes:  (Recipe Components)  from: cm 20.06.2016 07:48:22	Verification:	Acceptance: