

INFRA

Radiant tubes



SYSTEMA

CE

imitates nature



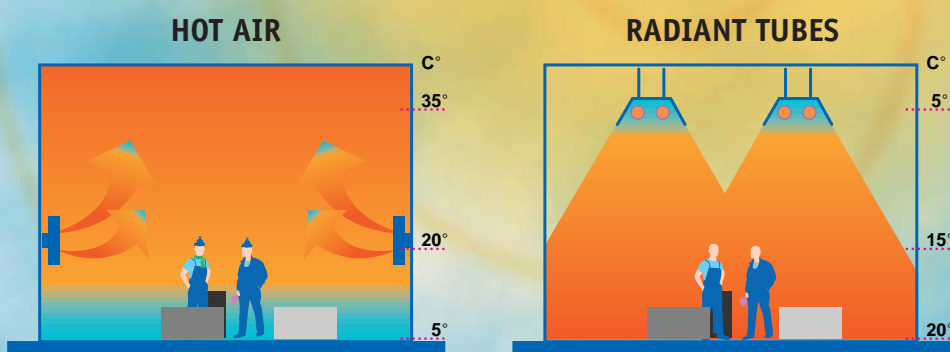
INFRA

Radiant tubes



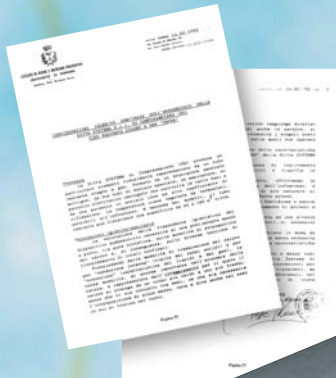
THE ADVANTAGES OF HEATING WITH IRRADIATION LIKE THE SUN

INDUSTRIAL, COMMERCIAL, SPORTS environments





- Possibility of heating single zones
- Heat concentrated on the floor
- Absence of air movement in the environment
- Limited air stratification between floor and ceiling
- Absence of suspended dust particles
- Working in comfortable warmth breathing fresher air
- Healthier environments



University of Ferrara:
Considerations on health and
hygiene regarding INFRA radiant
modules



and also

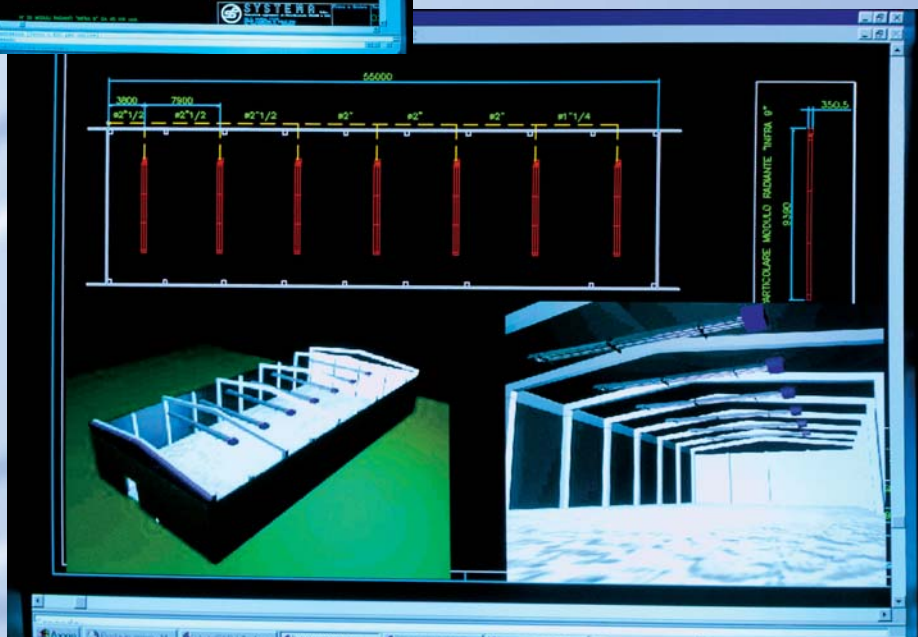
- CONSTRUCTION OF A HEATING PLANT IS NOT REQUIRED
- LESS THERMAL INERTIA IN THE WHOLE SYSTEM
- POSSIBILITY OF HEATING ZONES AT DIFFERENT TEMPERATURES
- MINIMUM SERVICING
- POSSIBILITY OF USING GAS OR DIESEL OIL
- REDUCTIONS IN ENERGY CONSUMPTION
- INVESTMENT PAID OFF IN 2 TO 4 YEARS
- FALLS WITHIN THE OPERATIONS DIRECTED AT SAVING ENERGY AND THEREFORE QUALIFIES FOR FINANCINGS CONTEMPLATED BY CURRENT LAWS



PLANNING A CUSTOM-MADE CLIMATE

GUIDE TO CHOOSING "INFRA" MODULES

- The choice of height at which to install modules (H) is essentially linked to the height of the environment, taking account of obstacles, such as bridge cranes, lighting fixtures, shelving, piping, power cables, etc..
- Once the installation height (H) has been identified, the tables below are used to establish the distance between centres of

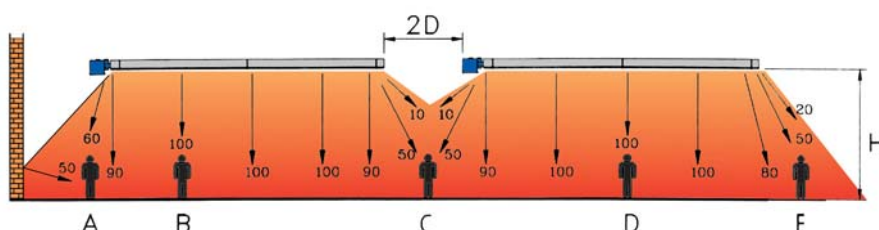
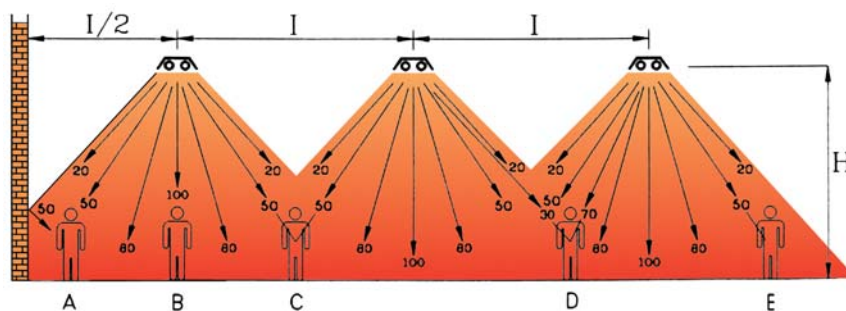


HEATING BY INFRA INFRARED RADIATION

- | | |
|--|---|
| A - Direct and indirect infrared radiation $50+50=100$ | D - Direct infrared radiation $30+70=100$ |
| B - Direct infrared radiation $=100$ | E - Direct infrared radiation 50 not sufficient |
| C - Direct infrared radiation $50+50=100$ | |

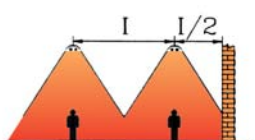
modules (I) and their distance (D) from the perimetric walls, depending on whether calculating total heating of the environment or heating of single specific work zones.

- Verification of installed power which takes account of the true insulation specifications of the building and the activity performed by staff, can be implemented with the aid of the INFRASOFT program, written specifically and available on diskette.

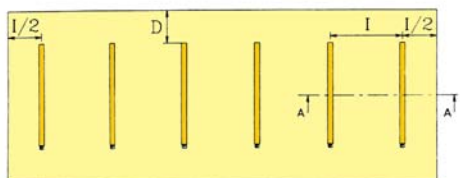


GENERAL CRITERIA FOR THE CHOICE AND SIZE OF "RADIANT TUBES"

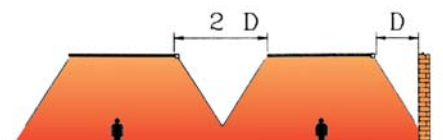
PARALLEL LAY-OUT



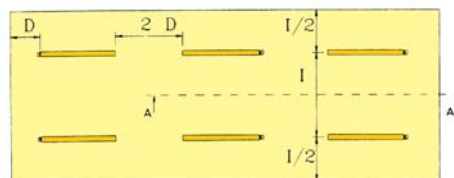
CROSS-SECTION A-A



LAY-OUT IN SERIES



CROSS-SECTION A-A



TOTAL HEATING (Assessed with speed relative to the air below 0.5 m/s)

- **H** = HEIGHT OF INSTALLATION (m)
- **I** = DISTANCE BETWEEN CENTRES (m)
- **D** = DISTANCE (m)

INFRA 6							
H	4	5	6				
I max	5	6,5	8				
D max	2,5	3	3,5				

INFRA 9							
H	5	6	7	8	9	10	11
I max	6	8	9	10	10	10	10
D max	3	3,5	4	4,5	4,5	4,5	4,5

INFRA 12							
H	5	6	7	8	9	10	11
I max	6	8	9	10	10	10	10
D max	3	3,5	4	4,5	4,5	4,5	4,5



Ratio between total installed thermal capacity (W) and floor area to be heated (m²)								
H	4	5	6	7	8	9	10	11
W/m²	190	190	210	210	230	230	250	250
W/m²	190	200	220	220	240	240	260	270
W/m²	190	210	230	230	250	250	270	280

External temp.
-5°C
-10°C
-20°C

ZONE HEATING

- **H** = HEIGHT OF INSTALLATION (m)
- **I** = DISTANCE BETWEEN CENTRES (m)
- **D** = DISTANCE (m)



INFRA 6							
H	4	5	6				
I max	4	4,5	4,5				

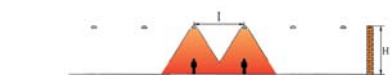
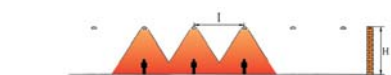
INFRA 9							
H	4	5	6	7			
I max	4	5	5	5			

INFRA 12							
H	4	5	6	7			
I max	4	5	5	5			

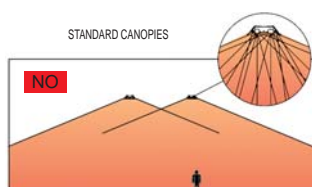
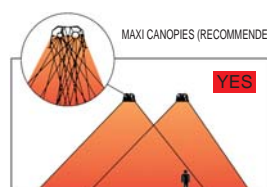
Ratio between total installed thermal capacity (W) and floor area to be heated (m²)							
H	4	5	6	7			
W/m²	400	420	450	480			

Ratio between total installed thermal capacity (W) and floor area to be heated (m²)							
H	4	5	6	7			
W/m²	500	550	580	600			

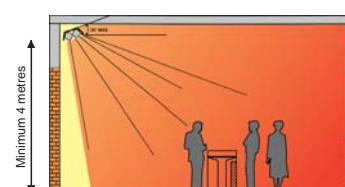
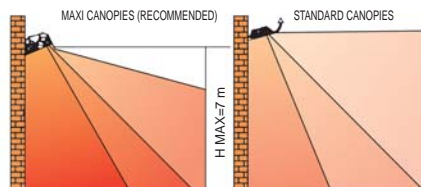
Ratio between total installed thermal capacity (W) and floor area to be heated (m²)							
H	4	5	6	7			
W/m²	700	730	760	780			



HEATING OF LOCALISED ZONES CEILING-MOUNTED RADIANT MODULES



HEATING OF LOCALISED ZONES WALL-MOUNTED RADIANT MODULES



OPERATING PRINCIPLE

The "INFRA" sealed gas Radiant Module designed and manufactured by SYSTEMA S.r.l. is composed of:

- **BAF burner** with premixing of air-gas induced by a downstream fan, sealed chamber, thermal capacity 28/45 kW, composed of multigas torch with flame stabiliser in stainless steel, electronic ignition, no pilot flame, ionised flame control, slow ignition double-coil seal gas solenoid valve adjustable with

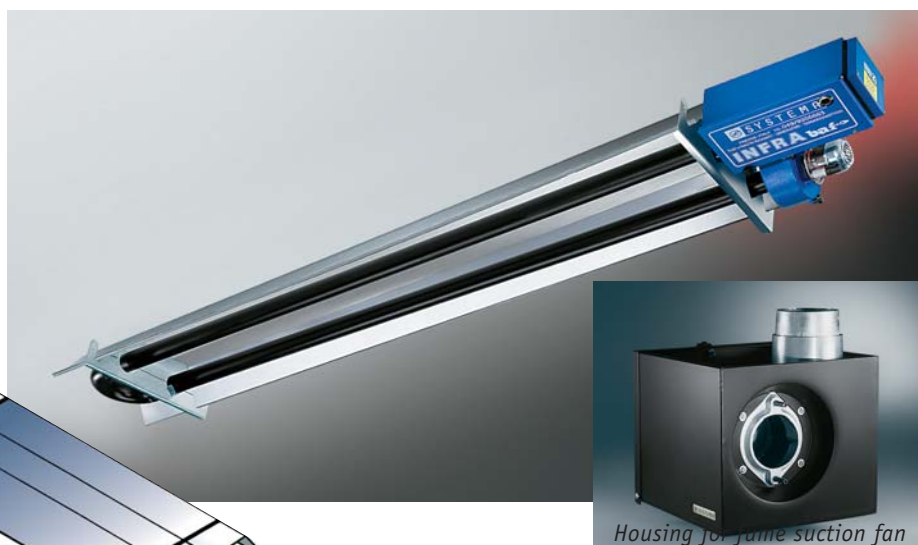
pressure stabiliser and gas filter, safety air pressure switch, combustion air shutter adjustable in fixed positions according to the thermal capacity of the instrument, body painted with epoxy powders.

- **Electric exhaust fan** with class H motor complete with heat deflecting disk, ventilated, special self-lubricating bearings, power supply 230V 50 Hz, IP 44, 50/100W, built-in overload cut-out, fan treated with special paints resistant to initial fume condensate.

- **Heating body** through which combustion products run to take the external surface to temperatures which emit heat waves in the infrared field into the environment. The tubes are manufactured from allumined steel due to the calorize process the tubes are annealed at high temperature to give high even color finish. Combustion chamber in stainless steel for 45 kW models.

- **Specular reflecting canopies** to deflect irradiation from the tubes downwards, in AISI 430 stainless steel with high reflection coefficient in the infrared field.

- **Supporting brackets** for radiant tubes



Housing for fume suction fan

mity with Directive 90/396 EEC.

- Considerations on health-hygiene regarding INFRA radiant tube modules manufactured by SYSTEMA s.r.l. by Prof. Giuseppe RAUSA of the Institute of Hygiene and Preventive Medicine, UNIVERSITY OF FERRARA.

Optional accessories:

- **Specular reflecting canopies** model RBT with upper insulation in rock wool.
- **Brackets and reflecting canopies** model MAXI for application at heights of over 13 metres or for wall-mounting.
- **Protective net** against accidental contact with radiant tubes for gyms, bowling alleys and tennis courts.
- **Thermostat** for temperature limits of radiant tubes with capillary contact probe.
- **Housing for fume suction fan**

and reflecting canopies, in steel.

- Instrument in conformity with the LOW VOLTAGE Directive 73/23/EEC
- Instrument in conformity with the EMC Electromagnetic Compatibility Directive 89/336/EEC
- EN 416-1
- CE Certificate type No. 0063 in conformity



Series INFRA 6-9-12 (with enbloc burner-fan CE 0063AQ7295).



Reflecting canopy mod. R.B.T.

TYPES OF INSTALLATION FOR AIR/FUMES TERMINALS

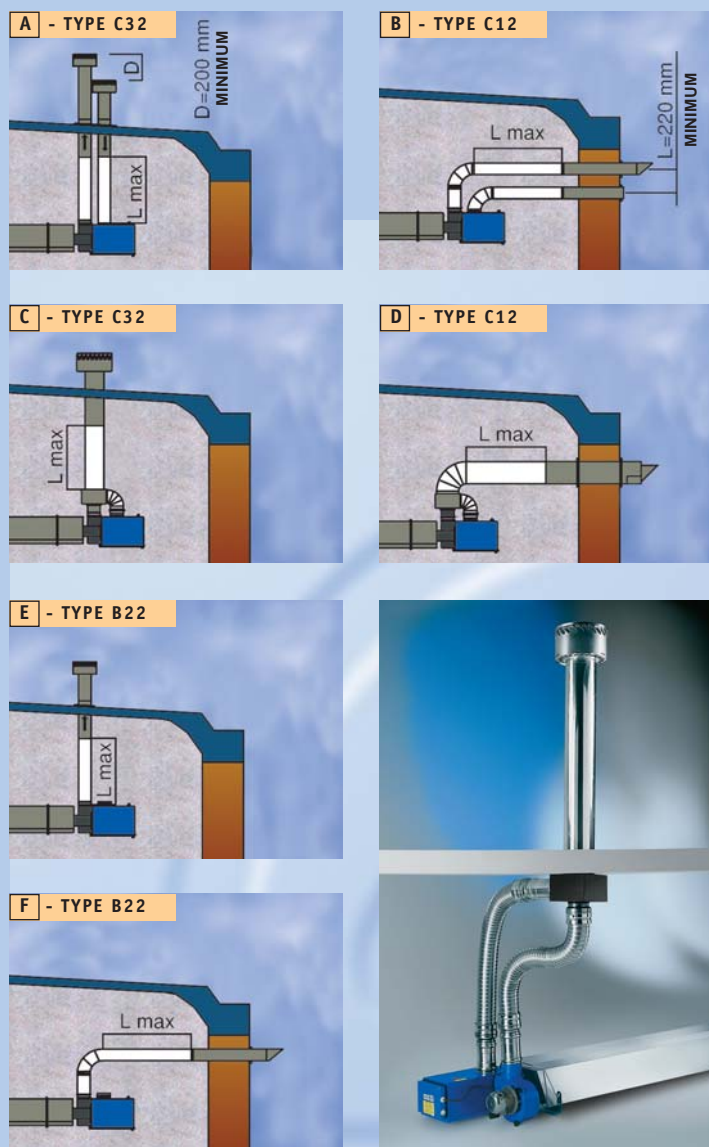
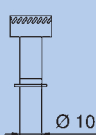
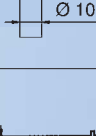
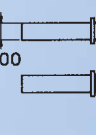
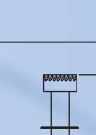




Fig.	ARTICLE	L max (m)		
		INFRA 6B	INFRA 9B	INFRA 12B
A		9	7	7
E		15	13	13
B		9	7	7
F		15	13	13
C		5	3	3
D		6	4	4

Series "CE" general switchboard mod. HHD for controlling "INFRA" modules.

- Used for centralised control of INFRA 6-9-12 and MONO 12-18-24 modules.
- Daily/weekly programming thermostat with 2 to 8 independent zones with optimiser, operation accounting.
- Minimum control 6 modules on 2 zones, max. 24 modules on 8 zones.
- Single zone governed by HD processor.
- Independent output for each module with block warning light and reset.
- Pre-set for fitting gas leak detectors.
- Emergency button for use from outside the environment.
- Sealed metal box to IP65 complete with accessories, glass door and key-locking handle.

SWITCHBOARDS

Series "CE" floor-mounted switchboard for controlling "INFRA" modules.

- Used to control from 1 to 4 INFRA 6-9-12 modules with a single globe probe / 1 zone.
- Equipped with electronic digital thermoregulator with programming of main parameters.
- Complete with numbered terminal block to facilitate connections to the burner.

- Detailed instruction sheet inside.
- Electronic globe probe separate from the board.
- Available with weekly programming clock.
- Serial network for controlling INFRA and INFRA BAF radiant modules.



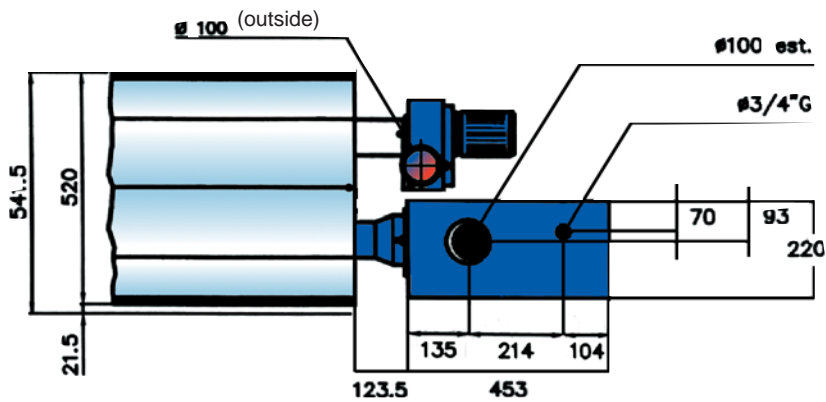
TECHNICAL SPECIFICATIONS OF "INFRA" RADIANT MODULES - Certified CE 0063 AQ 7295 - INFRA 6-9-12

Certified CE 0063 AT 4570 - INFRA 6B-9B-12B

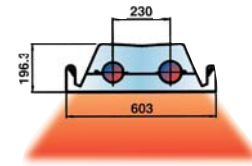
MODEL		INFRA 6	INFRA 9	INFRA 12	MODEL		INFRA 6	INFRA 9	INFRA 12
		INFRA 6B	INFRA 9B	INFRA 12B			INFRA 6B	INFRA 9B	INFRA 12B
Rated thermal input	kW	28	45	45	Power supply	V / Hz	230 / 50		
Rated thermal output	kW	24,1	38,9	39	Max. electric power used	kW	0,16	0,16	0,16
Min. efficiency	%	86,1	86,5	86,7	Gas attachment connection (M)	inches	3/4"	3/4"	3/4"
Real efficiency	%	90,1	90,3	90,6	Air attachment diameter (M)	mm	100	100	100
Nominal consumption at 15°C and 1013.25 bar	Natural Gas H G20	Nmc/h	2,96	4,76	Fume attachment diameter (M)	mm	100	100	100
	L.P.G. L G25	Nmc/h	3,45	5,54	Weight of whole instrument	Kg	94,2	144	209,3
	Butane G30	Kg/h	2,21	3,55					
	Propane G31	Kg/h	2,18	3,50					

AVAILABLE MODELS

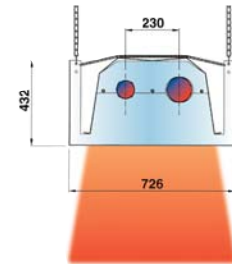
BURNER type BAF 28 - 45 KW



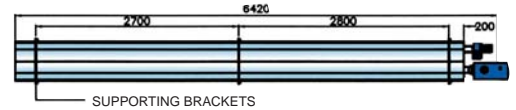
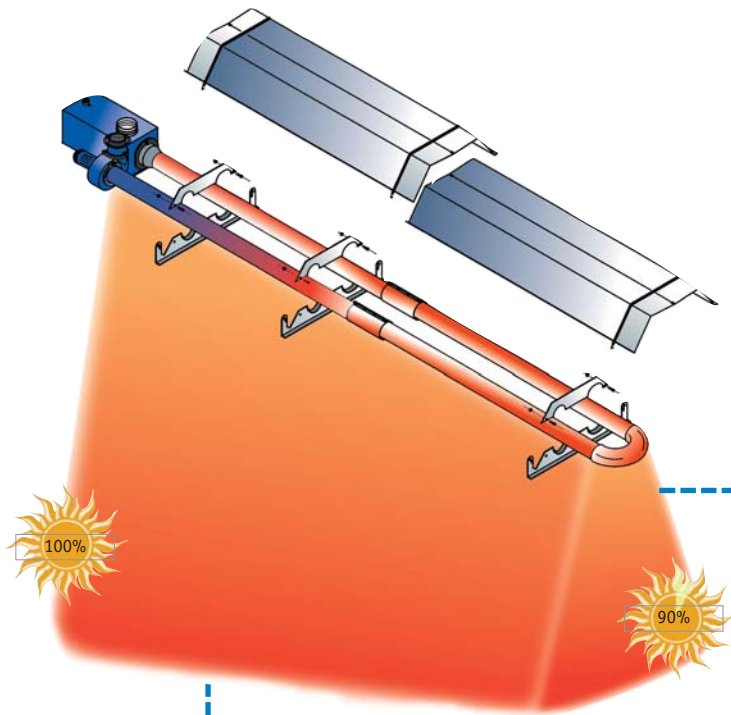
INFRA standard bracket



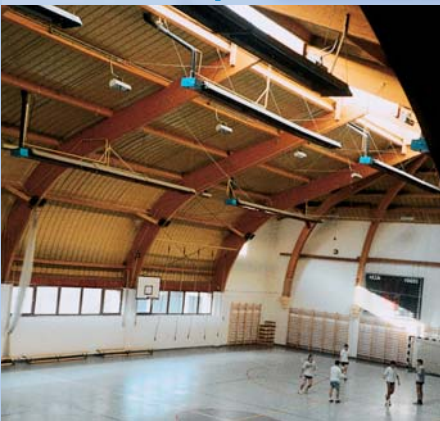
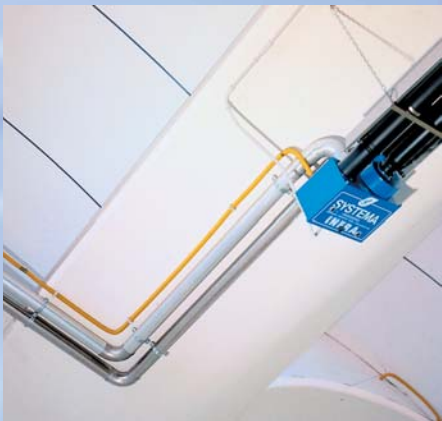
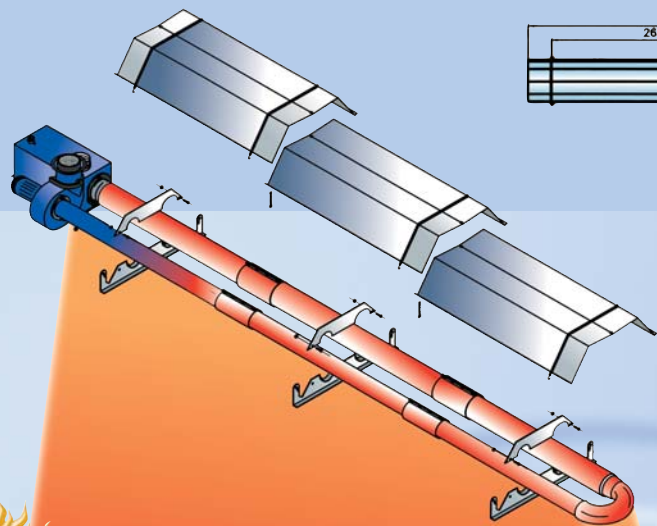
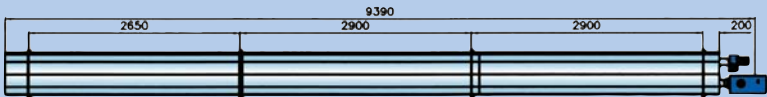
Mod. MAXI bracket for big heights



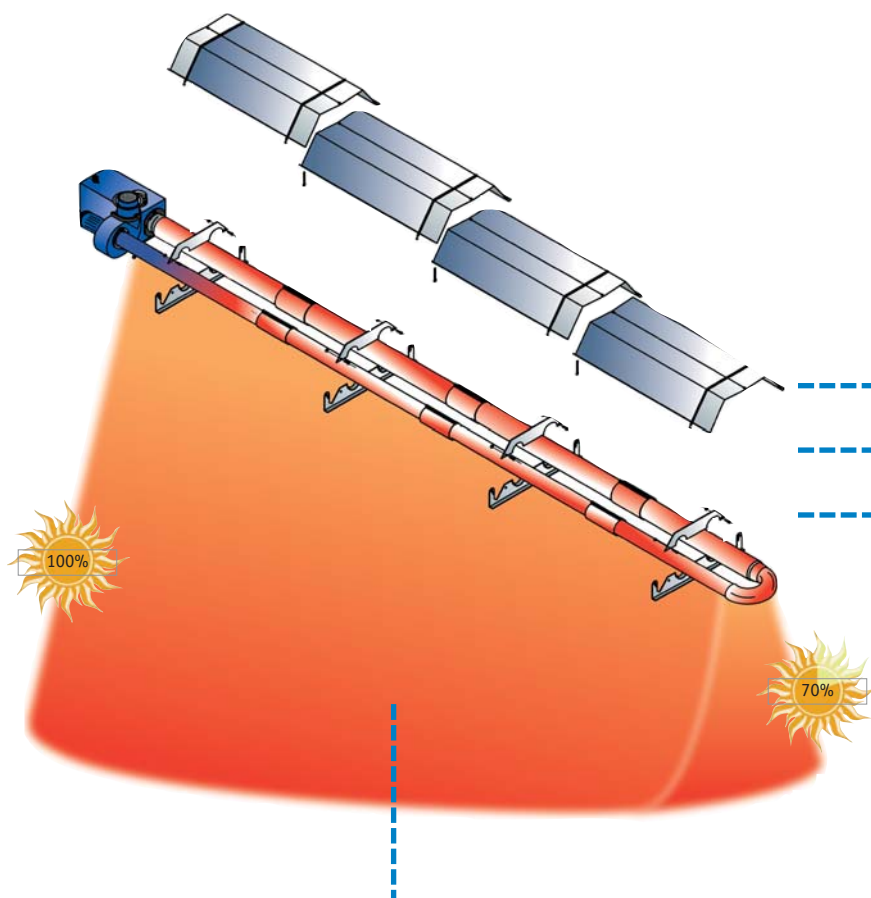
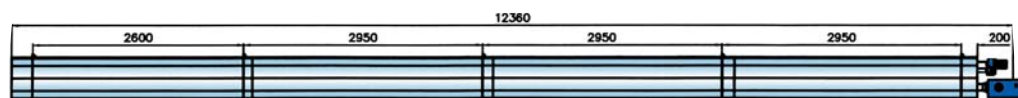
INFRA 6B - WEIGHT 94,2 KG.

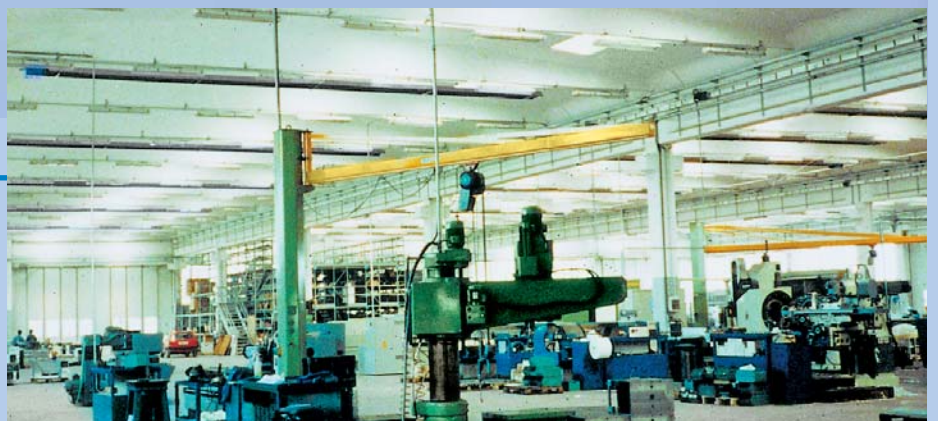


INFRA 9B - WEIGHT 144 KG.



INFRA 12B - WEIGHT 209 KG.





INFRA BAF



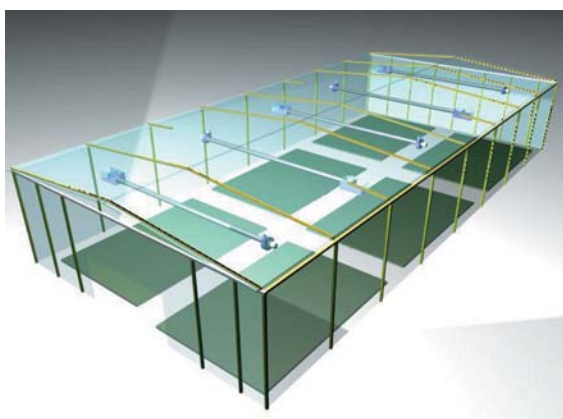
“INFRA BAF M12-15-18-24” RADIANT MODULES – Single tube with burner and exhaust fan at the end

Manufactured with the same technical specifications used for “INFRA 6B-9B-12B and the same CE certified BAF burner.

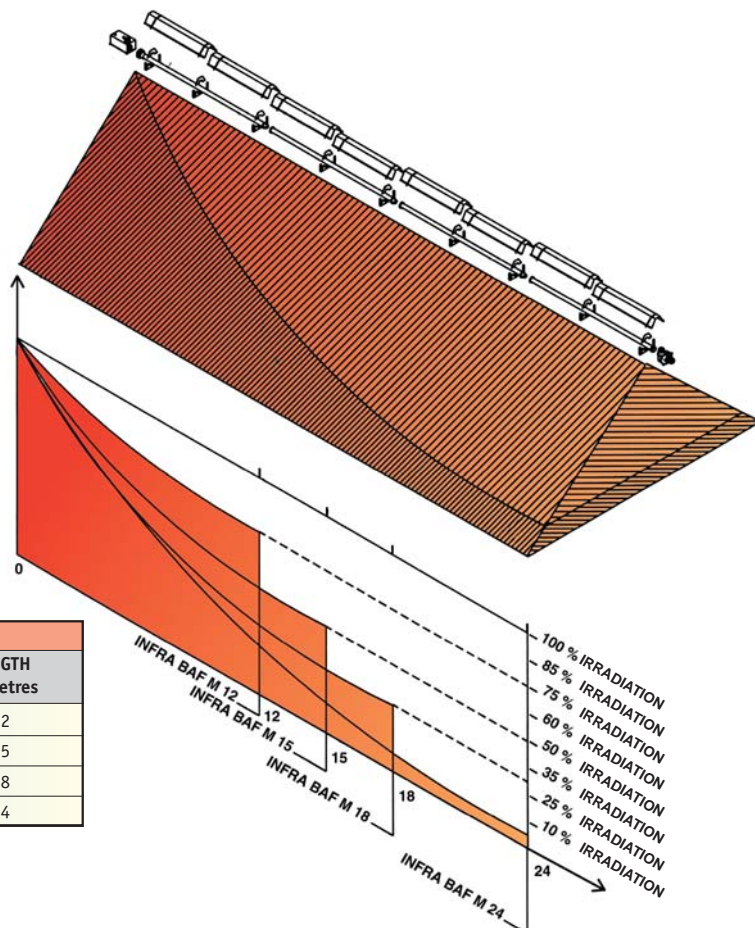
The main components of “INFRA BAF M” sealed gas radiant modules are:

- BAF burner with premixing of air-gas induced by a fan downstream, sealed chamber, thermal capacity 28/45 kW.
- Electric exhaust fan
- Radiant tube heating body
- Specular reflecting canopies to deflect irradiation from the tubes
- Supporting brackets for radiant tubes and reflecting canopies, in steel
- Instrument in conformity with the LOW VOLTAGE Directive 73/23/EEC
- Instrument in conformity with the EMC Electromagnetic Compatibility Directive 89/336/EEC
- Electric protection to IP44
- Instrument checked to European standard EN 416-1
- CE Certificate type No. 063 AQ 7295 in conformity with Directive 90/396 EEC.

Special version for environments with aggressive atmospheres such as: “galvanic, breeding farms, high level of humidity, etc.” “INFRA BAF M” radiant module version entirely in stainless steel (for the radiant tube, for the brackets, reflecting canopies and burner box).



“BAF” BURNER			
TYPE		BAF 28	BAF 45
RATED THERMAL INPUT	kW	28	45
RATED THERMAL OUTPUT	kW	24,1	38,9
NOMINAL CONSUMPTION at 15°C and 1013.25 bar	Natural Gas G20	Nmc/h	2,96
	Butane G30	Kg/h	2,21
	Propane G31	Kg/h	2,18
POWER SUPPLY	V/Hz	230/50	
MAX. ELECTRIC POWER USED	kW	check the manual for others models	
GAS ATTACHMENT CONNECTION (M)	inches	3/4"	
AIR ATTACHMENT DIAMETER (M)	mm	100	
FUME ATTACHMENT DIAMETER (M)	mm	100	
IDENTIFICATION	CE	0063 AT 4570	



MODELS AVAILABLE			
MODEL	THERMAL CAPACITY		LENGTH in metres
	KW	Kcal/h	
INFRA BAF M12	28	24.080	12
INFRA BAF M15	28	24.080	15
INFRA BAF M18	45	38.700	18
INFRA BAF M24	45	38.700	24





INFRA BAF MSV 12-18-24 - Single-tube radiant module with BAF burner without fitted exhaust fan

"INFRA BAF MSV" radiant modules (without exhaust fan fitted to the radiant module) are connected to a fume collection duct with one end exhaust fan for all radiant modules installed.

Components of the "INFRA BAF MSV" system are:

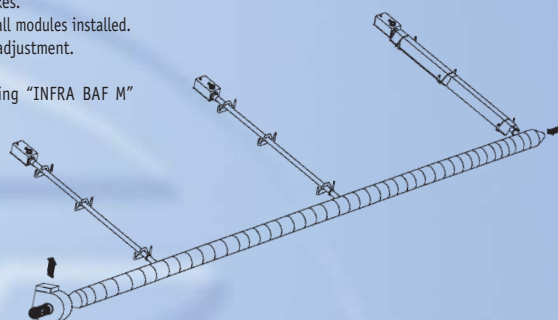
- "INFRA BAF MSV" radiant module (with the same technical specifications as "INFRA BAF M" modules, excluding the fan).
- Fume collection duct with variable diameter.

- Union connecting the radiant module to the collection duct complete with regulation shutter and pressure intakes.
- Three-phase centrifugal exhaust fan common to all modules installed.
- Fume duct terminal unions for connection and adjustment.

Possible applications

In the same environments suitable for installing "INFRA BAF M" radiant modules.

MODELS AVAILABLE			
MODEL	THERMAL CAPACITY		LENGTH in metres
	KW	Kcal/h	
INFRA BAF MSV12	28	24.080	12
INFRA BAF MSV18	45	38.700	18
INFRA BAF MSV24	45	38.700	24



INFRA BAF USV 6-9-12 - "U"-shaped radiant module with BAF burner without fitted exhaust fan

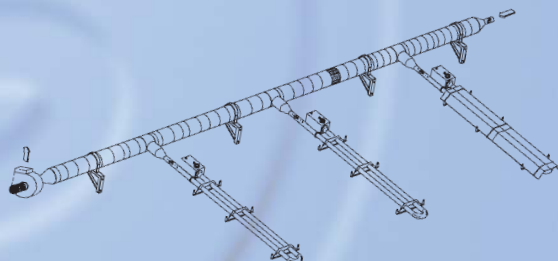
"INFRA BAF USV" radiant modules (without fan fitted to the radiant module) are connected to a fume collection duct with one end exhaust fan for all radiant modules installed.

Components of the "INFRA BAF USV" system are the same as those indicated for the model "INFRA BAF MSV".

Possible applications

Industrial environments as indicated for "INFRA 6-9-12" models.

MODELS AVAILABLE			
MODEL	THERMAL CAPACITY		LENGTH in metres
	KW	Kcal/h	
INFRA BAF USV6	28	24.080	6
INFRA BAF USV9	45	38.700	9
INFRA BAF USV12	45	38.700	12



INFRA BAF MC - Linear radiant module with BAF burners in series and one end exhaust fan

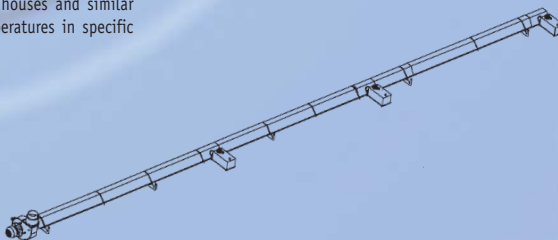
"INFRA BAF" airtight gas radiant modules are manufactured in various lengths and various numbers of BAF 28-45 kW burners, according to applications.

- Main specifications of "INFRA BAF MC" sealed radiant modules are:
- Single emitting tube with several "BAF" burners connected in series along the total length of the module.
- One three-phase exhaust fan installed downstream of the radiant module.
- High level of uniformity in irradiated temperature.
- Low contact temperature of the radiant tube (max. 300°C)
- Applicable at low heights.

Possible applications:

Can be installed in poultry-swine farms, greenhouses and similar environments which require homogeneous temperatures in specific zones of the building, fitted at low heights.

MODELS AVAILABLE			
MODEL	LENGTH in metres	NUMBER OF BURNERS Type BAF 28	DISTANCE BETWEEN CENTRES OF BURNERS -metres-
INFRA BAF MC18/2	21	2	9
INFRA BAF MC27/3	30	3	9
INFRA BAF MC36/4	39	4	9
INFRA BAF MC24/2	27	2	12
INFRA BAF MC36/3	39	3	12
INFRA BAF MC48/4	51	4	12
INFRA BAF MC36/2	39	2	18
INFRA BAF MC54/3	57	3	18
INFRA BAF MC72/4	75	4	18



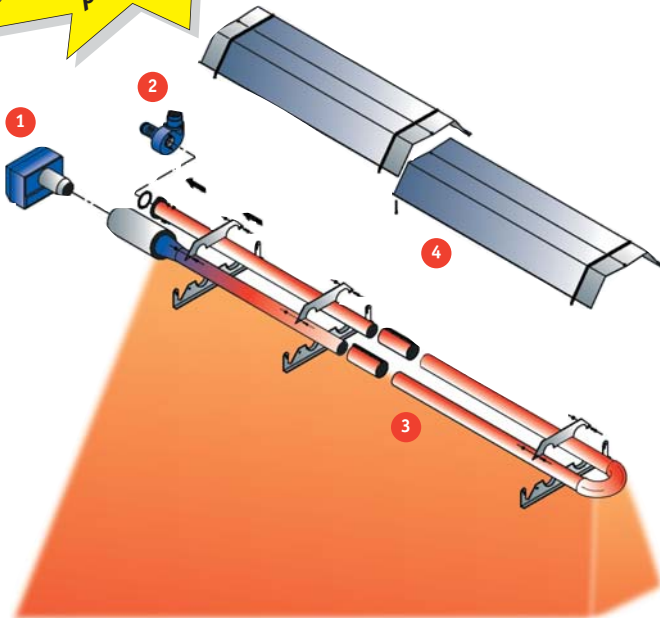
INFRA DIESEL OIL

TÜV
BAU UND BETRIEB



Certificate

TÜV
BAU UND BETRIEB



- 1 DIESEL OIL BURNER
- 2 FUME EXHAUST FAN
- 3 EMITTING RADIANT TUBE
- 4 REFLECTING CANOPY

DIESEL OIL INFRA RADIANT MODULES				
TECHNICAL SPECIFICATIONS				
SERIES			INFRA G	
BURNER			G4	
MODELS			INFRA 6G	INFRA 9G
RATED THERMAL INPUT		kW	28,3	33,2
RATED THERMAL OUTPUT		kW	24,9	30,2
NOMINAL CONSUMPTION	Diesel oil	kg/h	2,38	2,8
WEIGHT OF COMPLETE INSTRUMENT		kg	107	152
POWER SUPPLY		V/Hz	230/50	
MAX. ELECTRIC POWER USED		kW	0,16	
DEGREE OF PROTECTION		Sides	IP44	
		From above	IP42	
DELIVERY-RETURN DIESEL OIL ATTACHMENT		D - R	1/8G'' - 1/4G''	
LENGTH		m	6	9
FUME ATTACHMENT DIAMETER (M)*		mm	100	
TYPE			B22 - C12 - C32	
IDENTIFICATION TÜV-DIN			DIN - TÜV L583-L584	

* Only use flexible and rigid pipes conforming to DIN standards and/or other local specific standards in force in the country of use.
* For maximum length refer to the tables in the instruction manual.

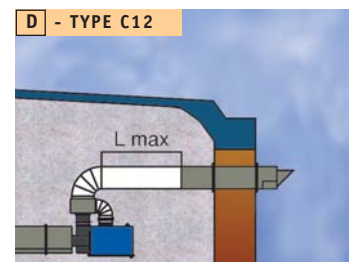
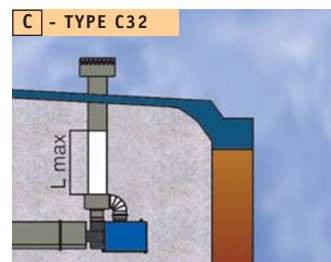
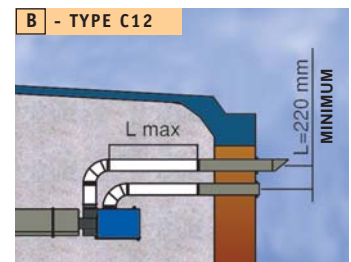
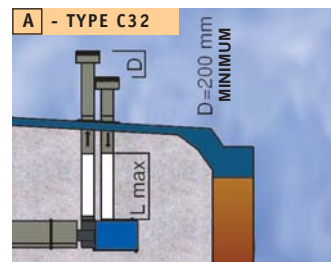


Fig.	ARTICLE	CODE	L max (m) INFRA	
			6 G	9 G
A		cod. 00CNTE0444	9	7
C			15	13
B		cod. 00CNTE0442 cod. 00CNTE2598	9	7
D			15	13

SYSTEMA

BAF BURNER A GAS 28-45 KW



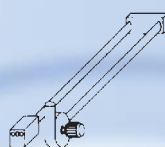
Industrial applications

SECTOR OF APPLICATION

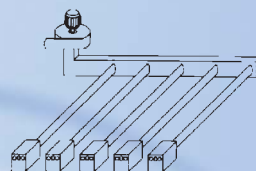
Drying of various materials: metal parts, plastics, leathers, wood, fabrics, agricultural products, foundry flasks, moulds and cores, marble, etc..

Heating of: liquids of various type with immersion heat exchangers, marble, foundry sand and other granular substances; materials to be painted, etc..

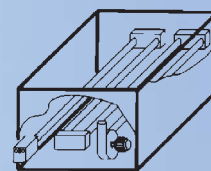
Flashing and/or stoving of paints, etc..



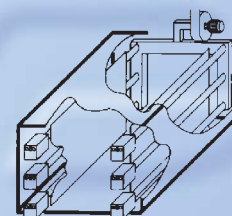
Radiant tubes in a set or linear



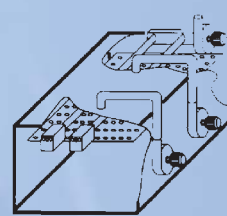
Immersed combustion for heating liquids



Direct radiation oven



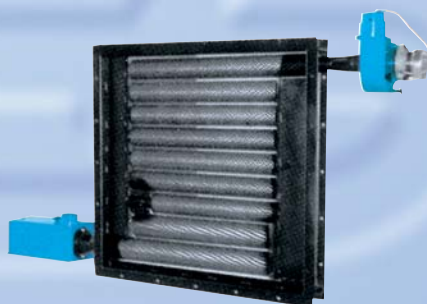
Forced convection oven



Heating for foundry sand



Systems for drying water-based paint on foundry cores



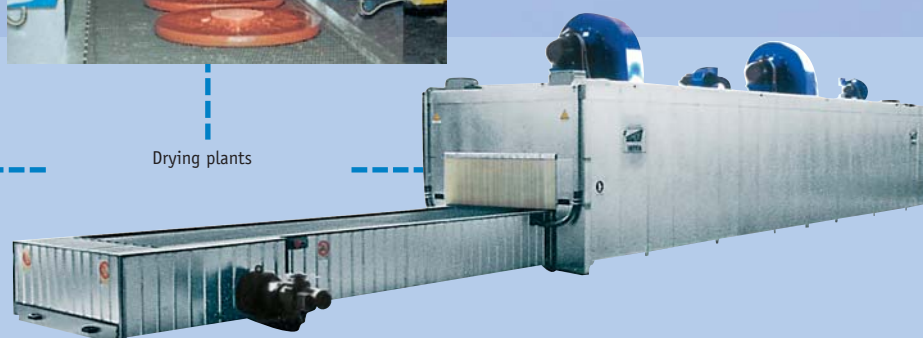
Modular-type finned heat-exchanger for generating hot air and heating and/or drying of various substances



Heat exchanger for saunas



Drying plants



REFERENCES

REFERENCES FOR HEATING INSTALLATIONS WITH "INFRA" RADIANT MODULES

A.C.Z. A.T.B. CALDAIE S.P.A. ABITALIA COOKIES SRL ACCADÉMIA D'ARTE CIRCENSE ACCIAIERIE VALBRUNA SPA ACCIAIERIE VALBRUNA SPA AEROMECCANICA SRL AEROTERMICA ITALIANA AERTERTECA AGEDI SPA AGRICOLA BERICA AGRICOLMECCANICA SNC AIR GREGORY COMPANY ALAN SRL ALBA 2000 SRL ALEXANDER SRL ALLEVAMENTO AVICOLO POLLODORO AM SRL ANGELO CANEVISIO SPA ANGELONI SRL AP & C. ARC SNC ARIMAR ARMAC SRL ARMET ARNO METALLURGICA SRL ASSEM ATTI ATTREZZATURA VENETA SRL AURORA AUTOMAZIONI AUSSAFER AUSSAFER DUE SRL AUTOEQUIP LAVAGGI SRL AUTOGLOSS MILANO AUTOGLOSS TORINO AXEL SRL AZIENDA AGRICOLA ANSELM AZIENDA AGRICOLA LONGARIVA AZIENDA MUNICIPALIZZATA GAS E ACQUA AZIENDA ZOOTECHNICA ELLERA B.C.F. ITALIA SRL B.M. B.P. B.T. SNC B.T.G. B.T.T. SPS BARF SRL BATTISTELLA E CECCON BATTISTINI CARPENTERIE BECCALETTO E ZUCCOLO BIANCHIN PONTEGGI SRL BIELLONI CASTELLO SPA BIEMME BLUMISSIMA BOLDIRIN SRL BORDIN BORGATO IMPIANTI SNC BORSATO UGO SNC BPS BREAKER SRL BRIANZA PLASTICA SPA BTE BULLONERIE TRIVENETE SPA C.B.S. CARPENTERIA METALLICA C.E.M. SRL C.F.T. SRL C.M. MACCHINE SRL C.M.L. SPA C.M.O. POMPE C.P. INOX SRL C.R.S. RULLI FILETTATORI CA.MA. CA' D'ORO SRL CABER ITALIA SPA CALLIGARIS SNC CALZATURIFICI POLIDORI SRL CAPELLO TULLI SPA CAPIS SNC	CARLO COLOMBO S.P.A. CARPENTERIA SABE CARPENTERIE GOFFI CARTOONS CASADIO CASTAGNI CATTANEO SPA CAVIMETAL SRL CAVIR SRL CAVIRVEST SPA CEM S.R.L. CERAMICHE EUROFILES CERAMICHE RAGNO CFD AUTOMAZIONI CHIESA DI RISEGNA CHIESA S. LORENZO ALBIGNASEGO CIAR SRL CICLOMECCANICA CIFAST SPA CIRCOLO DEL BILIARDO CITTA' DI CASTELLO CLIMASYSTEM CO.FE.AL. FRIULI CO.FE.AL. FRIULI SRL CO.SE.NA. DI PIACENTINI EZIO FABIO CO.TE.MA. SRL COFITA SRL COLOMBINI BRUNO COMINTER CONCERIA LAVORAZIONI CROSTE CONS.A.RS CONSORZIO ALTINATE CONSORZIO DI BONIFICA II CIRCOND. COOP. DI SOLIDARIETA' PRIMAVERA COOP. LAV. CEMENTI ED AFFINI SRL COOPERATIVA LA GIOVANE COR COOP. ORTOFRUTTA CORDIOLI SPA CORNEC SRL COSE DI LANA SRL COST.MECC. MONTE D'ORO COSTANTINI ELETTRONEON SPA COSTELMAR SRL COSTRUZIONI MECCANICHE AGOSTI SNC D.T.S. ILLUMINOTECNICA DAJO S.R.L. DAL DEGAN F.LLI DAL MONTE DAL MONTE CARPENTERIA METALLICA DELAITI SPA DEL'ERA DELMA-AUTOMAZIONI SRL DELTA TRADE DESTAR DIESS DOLCI EXTRUSION SPA DORALBA DOTT. BARETTONI GIA' ANTONIBON EDIL.ME. METALLO SRL EDILFIBRO SPA EDILFRIULI SPA EDILKAMIN SPA EG EDILGRID SRL EL.PA ELETTROMECCANICA MERENDI ELETTRO-SUD EMMERRE SRL ENGINEERING SYSTEM SRL EREDI BOLOGNA SRL ERREGI ETADE SRL EUROCAMPER EUROCAMPERING EUROCONIC SRL EUROINFISSI EUROPEA MARM F.A.B.R.I. SRL F.E.R.V.E.T. SPA F.L.A.M.M. ACCUMULATORI INDUSTRIA- LI A.I.F. SPA	F.LLI PICCIN AUTOTRASPORTI SPA F.LLI SACLA SPA F.P. MECCANICA SRL FABBRIS SNC FACCO FACES SPA FAED ELETTRONICA FARI OFFICINE SRL FARS FAS INTERNATIONAL SRL FAY SPA FERRES FERROVIE DELLO STATO FI.VE.CO. FIMMA SPA FIMMA SPA FIN CERAMICHE FIOCHI MUNIZIONI SPA FIORETTO MACCHINE UTENSILI FLEX TUBO FLUID SYSTEM 80 SRL FONDERIA ANSELM SPA FONDERIA DI TORBOLE SPA FONDERIA FINCO FONDERIE DEL MONTELLO FONDERIE DI TORBOLE FORAUTO SRL FORT FIBRE OTTICHE FRIUL - AL SNC FRIULAIR SRL FRIUL 90 SRL FUNIS COOP. SRL G.C.S. SNC G.E.A. SRL G.M.B. SRL G.M.E. G.S. SCAFFALATURE SRL G.T. GLASS TECHNOLOGY GALBUSSERA GALVER INDUSTRIALE GENERAL GAS SRL GENERAL NASTRI GENERAL SIDER ITALIANA SPA GEPA GIANNONI SRL GRAS CALCE GRAZIANI IMBALLI GRE SRL GS PLASTICS GUIDO GLISENTI SPA HAGGILUNDS DENISON HALLIBURTON ITALIANA SPA HI FI SERVICE I.M.A.C. SRL I.P.M. I.S.C. INDUSTRIA SPA IBA SRL IDRI DI SCARPANTONI LUIGINO SAS IDROFER.MET SRL IL GAZZETTINO SPA IMER SPA ING. CASTALDI ILLUMINAZIONI INPACK SRL INTEGRA SRL INTERMECCANICA INTERPANEL IPPA SPA ITALDIAMANT ITALFIN SPA ITALIANA MACCHINE ITALMARM SRL ITALVETRO SRL ITEMAR SPA (GRUPPO BIASI) ITEMAR SPA (GRUPPO BIASI) ITG IDROVER COSTRUZ. 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