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(54) **VERTICAL MAGNETIC TUNNEL JUNCTION  
DEVICE**

(52) **U.S. Cl.**

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**ABSTRACT**

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Embodiments of present invention provide a vertical mag-  
netic tunnel junction (MTJ) structure. The structure includes  
an L-shaped MTJ stack including an L-shaped reference  
layer conformally on an L-shaped performance enhancing  
layer; an L-shaped tunnel barrier layer conformally on the  
L-shaped reference layer; and an L-shaped free layer con-  
formally on the L-shaped tunnel barrier layer, where a  
vertical portion of the L-shaped MTJ stack is adjacent to a  
sidewall of a metal stud, the metal stud being directly on top  
of a metal wire in a dielectric layer. The structure further  
includes a first and a second electrode contacting a horizon-  
tal portion and a vertical portion of the L-shaped MTJ stack.  
A method of forming the same is also provided.

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