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(71) Applicant: **Samsung SDI Co., Ltd.**, Yongin-si (KR)

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(72) Inventor: **Hyun Ki JUNG**, Yongin-si (KR)

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(57) **ABSTRACT**

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A secondary battery includes: an electrode assembly; a case accommodating the electrode assembly; a current collector plate welded to the electrode assembly and the case; and a cap plate on the current collector plate and sealing the case.

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