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(54) CYLINDRICAL BATTERY CELL WITH REDUCED INTERNAL WINDING RADIUS

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(57) **ABSTRACT**

A battery cell includes a wound electrode assembly arranged in a cell casing. The wound electrode assembly includes a positive electrode substrate on which a positive electrode active material is coated; a negative electrode substrate on which a negative electrode active material is coated; a separator positioned between the positive and negative electrode substrates, wherein the separator insulates a positive electrode from a negative electrode; and core portion of the wound electrode assembly. The core portion includes a through hole extending in a vertical direction of said battery cell, and wherein said through hole has a diameter in the range of 4 to 7 mm.