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(54) **METHOD FOR MOUNTING FORM-WOUND COILS OR TOOTH-WOUND COILS**

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(57) **ABSTRACT**

In a method for mounting a prefabricated form-wound coil or tooth-wound coil on a layered laminated core to form a stator segment or stator, the form-wound coil or tooth-wound coil is insulated with insulation. Laminates are punched and stacked to form partial laminated cores and/or a laminated core, with the partial laminated cores being spaced apart from one another by spacers and forming substantially axially extending open slots of the laminated core. The form-wound coil or tooth-wound coil are radially inserted into the slots such as to embrace a tooth of the laminated core, and a removable auxiliary element is placed at an axial end face of the laminated core to protect the insulation of the form-wound coil or tooth-wound coil as the form-wound coil or tooth-wound coil is radially inserted into the slots. The auxiliary element is radially removed and repositioned on a further tooth of the laminated core.