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(54) **JOINING TOOL FOR PRESSING A DISK TO A SHAFT, AND ROTOR SHAFT FOR AN ELECTRIC MACHINE**

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(57) **ABSTRACT**

A joining tool (**10**) is provided for pressing a disk (**12**) to a shaft (**14**) that has opposite first and second ends. The first end (**18**) of the shaft (**14**) is received in a press table (**22**) and the second end (**24**) of the shaft (**14**) is received in a centering receptacle (**26**). A press plate (**34**) axially presses the disk (**12**) onto the shaft (**14**). A resilient ram (**40**) is provided on a side of the press plate (**34**) that faces toward the disk (**12**) and compensates for an axial run-out of the disk (**12**) relative to the press plate (**34**). The resilient ram (**40**) of the joining tool (**10**) enables the disk (**12**) that has an axial run-out to be pressed onto the shaft (**14**) in a correspondingly sloped manner, with the result that a rotor shaft (**16**) with a satisfactory bond is made possible.