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(19) **United States**(12) **Patent Application Publication****Thomann et al.**(10) **Pub. No.: US 2023/0231158 A1**(43) **Pub. Date: Jul. 20, 2023**(54) **METHOD FOR PRODUCING A FUEL CELL,
AND FUEL CELL**(71) Applicant: **Robert Bosch GmbH**, Stuttgart (DE)(72) Inventors: **David Thomann**, Bamberg (DE);
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ABSTRACT

The invention relates to a method for producing a fuel cell with a membrane electrode assembly (1), wherein at least sections thereof are surrounded by a sub-gasket (2). According to the invention, in order to form the sub-gasket (2), at least sections of the membrane electrode assembly (1) are introduced into a film sleeve (3), the film sleeve (3) is pressed together so that at least regions of two film sleeve halves lie on top of one another, and the overlapping film sleeve halves are connected, preferably adhered, to one another.

The invention also relates to a fuel cell.

