

(19) United States

(12) Patent Application Publication (10) Pub. No.: US 2024/0213823 A1 Zhu et al.

Jun. 27, 2024 (43) **Pub. Date:**

(54) MOTOR STATOR, METHOD OF MANUFACTURING MOTOR STATOR AND **MOTOR**

(71) Applicant: Otis Elevator Company, Farmington, CT (US)

(72) Inventors: Fengkun Zhu, Tianjin (CN); Hongliang Wu, Tianjin (CN); Xin Xi, Tianjin (CN); James Leo Hubbard,

Farmington, CT (US)

(21) Appl. No.: 18/364,960

Filed: (22)Aug. 3, 2023

(30)Foreign Application Priority Data

(CN) 202211661396.5 Dec. 23, 2022

Publication Classification

(51) Int. Cl. H02K 1/14 (2006.01)(2006.01)H02K 15/02

(52) U.S. Cl. CPC H02K 1/148 (2013.01); H02K 15/022 (2013.01)

(57)**ABSTRACT**

A motor stator, a method of manufacturing a motor stator and a motor. The motor stator includes: a yoke including a yoke inner circumferential wall surrounding a core hole; a teeth member arranged in the core hole of the yoke and including a plurality of teeth distributed circumferentially, each of the plurality of teeth comprises an outer end, an inner end and a middle part between the outer and inner ends, and coils are wound on the middle parts of the plurality of teeth; the outer ends of at least a part of the plurality of teeth comprise first slots, the yoke inner circumferential wall of the yoke has a plurality of second slots corresponding to positions of the first slots of the plurality of teeth, and a plurality of connecting pieces pass through the corresponding first and second slots, thereby connecting the teeth member to the yoke.

