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### (54) TRENCH CAPACITOR STRUCTURE WITH **HYBRID FILLING LAYER**

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#### (57)ABSTRACT

A capacitor structure that includes a silicon substrate having a trench structure formed therein; a dielectric disposed over a surface of the trench structure, conformal to the surface of the trench structure; and a filling layer disposed over the dielectric layer and into the trench structure, the filling layer including a conductive layer and a polymer layer.

