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(54) **POUCH-SHAPED BATTERY CELL HAVING VENTING PORTION ATTACHED THERETO AND METHOD OF MANUFACTURING THE SAME**

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**ABSTRACT**

Disclosed are a pouch-shaped battery cell including a pouch-shaped battery case made of a laminate sheet, an electrode assembly received in the pouch-shaped battery case, and a venting portion configured to discharge gas in the pouch-shaped battery case, wherein the pouch-shaped battery case is provided with an opening, and the opening is opened or closed by the venting portion attached to the inside of the opening, and wherein the venting portion is opened to rapidly discharge gas when pressure in the pouch-shaped battery cell increases and reversibly blocks the inside and the outside of the battery cell, and a method of manufacturing the same.

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