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(54) STATOR OF AN ELECTRIC MACHINE

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(57) **ABSTRACT**

The invention relates to a stator (**1**) of an electric machine (**23**) having a stator axis (**2**) and having a laminated core (**3**) on which stator teeth (**4**) and stator slots (**5**) located between the stator teeth (**4**) are formed and which has a large number of laminations (**6**), wherein the stator teeth (**4**) are interconnected via an annular stator yoke (**7**), wherein a single conductor (**9**) or a conductor bundle (**10**) comprising a plurality of conductors (**9**), in particular a stack of flat-wire conductors, is provided in each of the stator slots (**5**) in order to form an electrical stator winding (**8**), wherein a plurality of support points (**11**) which are spaced apart from one another in the axial direction with respect to the stator axis (**2**) are formed in each of the stator slots (**5**) in order to clamp the conductor (**9**) or conductor bundle (**10**) in each stator slot (**5**), wherein at least one slot gap (**19**) is formed between the walls (**4.2**, **5.1**) of each stator slot (**5**) and the conductor or conductor bundle (**9**, **10**) arranged in the stator slot (**5**), which slot gap forms a slot gap channel (**20**) which extends in the axial direction and through which a cooling medium, in particular oil, can flow,

characterized in that

the support points (**11**) are each formed by twisting individual or a plurality of laminations (**6**) of the laminated core (**3**), in particular a group (**12**) or a plurality of groups (**12**) of laminations (**6**).