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(19) **United States**(12) **Patent Application Publication****Miloaga et al.**(10) **Pub. No.: US 2023/0231248 A1**(43) **Pub. Date:****Jul. 20, 2023**(54) **BATTERY ENCLOSURE**(71) Applicant: **JOHNS MANVILLE**, Denver, CO  
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**ABSTRACT**

A battery enclosure and method for manufacturing the same from organosheet materials. The battery enclosure includes a top cover with crossbeams integrated therein by overmolding that secures to a bottom panel to enclose a space for containing components of a battery. The bottom panel includes overmolded structural ribs to provide strength and rigidity to the bottom panel. An outer cover removably secures the top cover to the bottom panel and includes a honeycomb structure to crush upon impact and protect the battery components. The method comprises forming each of the components of the battery enclosure from a mixture of organosheets, reinforcing members, and overmolded elements to reduce the weight and complexity of manufacturing for the battery enclosure.

