



US 20240178729A1

(19) **United States**

(12) **Patent Application Publication**
COUDERC et al.

(10) **Pub. No.: US 2024/0178729 A1**

(43) **Pub. Date: May 30, 2024**

(54) **METHOD FOR INSTALLING COIL GROUPS
IN AN ELECTRIC MACHINE**

Publication Classification

(71) Applicant: **LIEBHERR-AEROSPACE**
TOULOUSE SAS, TOULOUSE (FR)

(51) **Int. Cl.**
H02K 15/00 (2006.01)
H02K 3/38 (2006.01)
H02K 15/10 (2006.01)

(72) Inventors: **Mathieu COUDERC, TOULOUSE**
(FR); François RAMADOUR,
TOULOUSE (FR)

(52) **U.S. Cl.**
CPC **H02K 15/0043** (2013.01); **H02K 3/38**
(2013.01); **H02K 15/105** (2013.01)

(73) Assignee: **LIEBHERR-AEROSPACE**
TOULOUSE SAS, TOULOUSE (FR)

(57) **ABSTRACT**

(21) Appl. No.: **18/283,809**

(22) PCT Filed: **Mar. 22, 2022**

(86) PCT No.: **PCT/EP2022/057541**

§ 371 (c)(1),

(2) Date: **Sep. 24, 2023**

The invention relates to a method for installing coil groups in an electric machine (100), each coil group (104, 204) comprising at least one coil, each coil being composed of a plurality of turns of conductors, characterized in that it comprises, for each coil group (104, 204), the following installation steps applied to each coil group before being applied to the following coil group: a step of inserting a first coil group into at least two free or partially occupied slots (106) of the electric machine (100), the coil portions arranged outside the slots forming the coil heads, a definitive shaping step by compacting the heads of the coils of said coil group into a predetermined shape, by a preconfigured apparatus.

(30) **Foreign Application Priority Data**

Mar. 23, 2021 (FR) 2102912

