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(54) **LITHIUM SECONDARY BATTERY**

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ABSTRACT

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A lithium secondary battery includes a cathode including a cathode current collector, and a first cathode active material layer and a second cathode active material layer sequentially formed on the cathode current collector, an anode, and a separation layer interposed between the cathode and the anode. The first cathode active material layer and the second cathode active material layer include a first cathode active material particle and a second cathode active material particle, respectively, which have different compositions or crystalline structures from each other, and the first cathode active material particle and the second cathode active material particle include lithium metal oxides containing nickel. The second cathode active material particle has a single particle structure.

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