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(54) **SECONDARY BATTERY AND METHOD OF MANUFACTURING THE SAME**

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(57) **ABSTRACT**

Provided is a technique to reduce voids between an electrode tab and a current collecting unit in a portion where the electrode tab and the current collecting unit are welded. The secondary battery manufacturing method disclosed herein is a method of manufacturing a secondary battery including an electrode body having an electrode tab and a current collecting unit electrically connected to the electrode body. This method includes: welding between the electrode tab and the current collecting unit, by sandwiching the electrode tab between a transparent material and the current collecting unit and then applying laser to penetrate the transparent material.