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**MILICEVIC et al.**(10) **Pub. No.: US 2022/0377871 A1**(43) **Pub. Date: Nov. 24, 2022**(54) **PLASMA CHEMICAL VAPOR DEPOSITION APPARATUS**(71) Applicant: **Draka Comteq B.V.**, Delft (NL)(72) Inventors: **Igor MILICEVIC**, Helmond (NL);  
**Mattheus Jacobus Nicolaas VAN STRALEN**, Tilburg (NL); **Gertjan KRABSHUIS**, Sint Oedenrode (NL);  
**Antonius Henricus Elisabeth BREULS**, Urmond (NL)(21) Appl. No.: **17/747,068**(22) Filed: **May 18, 2022**(30) **Foreign Application Priority Data**

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**2245/42** (2021.05)(57) **ABSTRACT**

The invention relates to a plasma chemical vapor deposition (PCVD) apparatus for deposition of one or more layers of silica onto an interior wall of an elongated hollow glass substrate tube. The apparatus comprises a microwave generator, a plasma generator receiving microwaves from said generator in use, a cylindrical cavity extending through said generator, and a cylindrical liner positioned in the cavity. The substrate tube passes through the liner in use. The cylindrical liner has at least one section having a reduced inner diameter over a part of the length of the liner, the at least one section providing a contact zone for the substrate tube. The microwave generator is configured to generate microwaves having a wavelength  $L_w$  in the range of 40 to 400 millimeters, wherein a length of said at least one section having the reduced inner diameter is at most  $0.1 \times L_w$ .

