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(54) **IMMERSION COOLING APPARATUS AND MANUFACTURING METHOD OF THE SAME**

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(57) **ABSTRACT**

The immersion cooling apparatus includes a cooling tank having a cooling liquid; a cable having a first end and a second end and a protection tube wrapping the cable. The first end connects a first connector, and the second end connects a second connector. At least one of the first end and the second end is located in the cooling tank. The protection tube is configured to separate the cable and the cooling liquid, and the protection tube includes at least one of a hard tube, a soft tube, or a thermal shrinking tube.