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(54) **METALLIC PRODUCTS WITH A
MULTI-COLOR CLOTH-LIKE APPEARANCE
AND METHOD OF MANUFACTURING**

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(57) **ABSTRACT**

A metallic product such as an audio speaker cover and a related method of manufacturing that has a surface with a cloth-like appearance, yet allows the passage of sound. The metallic audio speaker cover has a base of expanded metal with polygonal openings or woven wire through which the sound may pass, the openings being defined by filaments that provide structural strength; a pretreatment film that adheres to the expanded metal base, and one or more multi-color powder coating films that adhere to the pretreatment film. In some embodiments, the film also has anti-microbial properties.

