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**BEJUGAM et al.**(10) **Pub. No.: US 2024/0213328 A1**(43) **Pub. Date: Jun. 27, 2024**(54) **DIRECT ELECTROPLATING ON MODIFIED  
POLYMER-GRAPHENE COMPOSITES***H01L 23/00* (2006.01)*H01L 23/31* (2006.01)*H01L 23/48* (2006.01)(71) Applicant: **INTEL CORPORATION**, SANTA  
CLARA, CA (US)(52) **U.S. Cl.**CPC .... *H01L 29/1606* (2013.01); *H01L 21/76898*(2013.01); *H01L 23/3128* (2013.01); *H01L**23/481* (2013.01); *H01L 24/16* (2013.01);*H01L 2924/15311* (2013.01)(72) Inventors: **Vinith BEJUGAM**, Chandler, AZ (US);  
**Yonggang LI**, Chandler, AZ (US);  
**Srinivas V. PIETAMBARAM**,  
Chandler, AZ (US); **Chandrasekharan**  
**NAIR**, Mesa, AZ (US); **Whitney**  
**BRYKS**, Tempe, AZ (US); **Gene**  
**CORYELL**, Maricopa, AZ (US)

(57)

**ABSTRACT**(21) Appl. No.: **18/089,494**(22) Filed: **Dec. 27, 2022****Publication Classification**(51) **Int. Cl.***H01L 29/16* (2006.01)*H01L 21/768* (2006.01)

Embodiments disclosed herein include a package substrate. In an embodiment, the package substrate comprises a core with a via opening through the core. In an embodiment, the via opening comprises sidewalls. In an embodiment, a composite layer is provided along the sidewalls, and the composite layer comprises carbon. In an embodiment, the package substrate further comprises a via within the via opening, where the via is electrically conductive.

