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METHOD FOR HEATING STABILIZERS**

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(57) **ABSTRACT**

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An induction heating device according to one embodiment includes a first coil portion and a second coil portion. A bar-shaped workpiece is placed between the first coil portion and the second coil portion. The first coil portion includes a pair of first narrow pitch portions formed in respective end portions thereof, a first wide pitch portion formed between the first narrow pitch portions, and a first medium pitch portion formed in the center. The second coil portion includes a pair of second narrow pitch portions formed in respective end portions, a second wide pitch portion formed between the second narrow pitch portions, and a second medium pitch portion formed in the center.

