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(19) **United States**(12) **Patent Application Publication****ALLENIC et al.**(10) **Pub. No.: US 2023/0231187 A1**(43) **Pub. Date: Jul. 20, 2023**(54) **ANNEALED GARNET ELECTROLYTE SEPARATORS**(71) Applicant: **QUANTUMSCAPE BATTERY, INC.**,
San Jose, CA (US)(72) Inventors: **Arnold ALLENIC**, San Jose, CA (US);
Cheng-Chieh CHAO, San Jose, CA (US);
Lei CHENG, San Jose, CA (US);
Niall DONNELLY, St. Paul, MN (US);
William H. GARDNER, Concord, MA (US);
Timothy HOLME, Mountain View, CA (US);
Sriram IYER, Cupertino, CA (US);
Shuang LI, Sunnyvale, CA (US)(21) Appl. No.: **18/153,305**(22) Filed: **Jan. 11, 2023****Related U.S. Application Data**

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(57)

ABSTRACT

Set forth herein are pellets, thin films, and monoliths of lithium-stuffed garnet electrolytes having engineered surfaces. These engineered surfaces have a list of advantageous properties including, but not limited to, low surface area resistance, high Li⁺ ion conductivity, low tendency for lithium dendrites to form within or thereupon when the electrolytes are used in an electrochemical cell. Other advantages include voltage stability and long cycle life when used in electrochemical cells as a separator or a membrane between the positive and negative electrodes. Also set forth herein are methods of making these electrolytes including, but not limited to, methods of annealing these electrolytes under controlled atmosphere conditions. Set forth herein, additionally, are methods of using these electrolytes in electrochemical cells and devices. The instant disclosure further includes electrochemical cells which incorporate the lithium-stuffed garnet electrolytes set forth herein.