

# (19) United States

## (12) Patent Application Publication (10) Pub. No.: US 2024/0213489 A1 Kubota et al.

(43) **Pub. Date:** Jun. 27, 2024

#### (54) ELECTRODE MIXTURE PRODUCTION METHOD, ELECTRODE MIXTURE, ELECTRODE, AND LITHIUM-ION BATTERY

(71) Applicant: Toyota Jidosha Kabushiki Kaisha,

Toyota-shi Aichi-ken (JP)

(72) Inventors: Masaru Kubota, Okazaki-shi Aichi-ken

(JP); Kazuki Muraishi, Toyota-shi Aichi-ken (JP); Aiko Nagano, Nisshin-shi Aichi-ken (JP)

(73) Assignee: Toyota Jidosha Kabushiki Kaisha,

Toyota-shi Aichi-ken (JP)

(21) Appl. No.: 18/424,096

(22) Filed: Jan. 26, 2024

### Related U.S. Application Data

(63) Continuation of application No. 17/945,642, filed on Sep. 15, 2022.

(30)Foreign Application Priority Data

Sep. 22, 2021 (JP) ...... 2021-154788

#### **Publication Classification**

(51) **Int. Cl.** (2006.01)H01M 4/62 H01M 4/02 (2006.01) H01M 4/36 (2006.01)H01M 4/505 (2006.01)H01M 4/525 (2006.01)H01M 10/0525 (2006.01)

(52) U.S. Cl.

CPC ...... H01M 4/628 (2013.01); H01M 4/366 (2013.01); H01M 2004/021 (2013.01); H01M 4/505 (2013.01); H01M 4/525 (2013.01); H01M 10/0525 (2013.01)

#### (57)ABSTRACT

Disclosed is a method in which both the suppression of granulation of an active material and the acceleration of production steps are achieved when producing an electrode mixture containing a coated active material. The method comprises dropletizing a slurry containing an active material and a coating liquid to obtain slurry droplets, gas-flow drying the slurry droplets in a heating gas to obtain a first and a second precursor, and firing the first and the second precursor to obtain a first and second particle, wherein the first precursor contains the active material and a component from the coating liquid, the second precursor is free of the active material and contains a component from the coating liquid, the first particle has the active material and a coating layer, and the second particle is free of the active material and contains a component same as that constituting the coating layer.