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**Samira**(10) **Pub. No.: US 2024/0213030 A1**(43) **Pub. Date: Jun. 27, 2024**(54) **METHOD OF PLASMA ETCHING****H01L 21/308** (2006.01)**H01L 21/67** (2006.01)(71) Applicant: **SPTS Technologies Limited**, Newport  
(GB)(52) **U.S. Cl.****CPC .... H01L 21/3065** (2013.01); **H01J 37/32449**(2013.01); **H01L 21/3081** (2013.01); **H01L****21/67069** (2013.01); **H01J 2237/3341**

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An additive-containing aluminium nitride film is plasma etched. The additive-containing aluminium nitride film contains an additive element selected from scandium (Sc), yttrium (Y) or erbium (Er). A plasma is established within the chamber to plasma etch the additive-containing aluminium nitride film exposed within the trench. A ratio of the inert diluent gas flow rate to the sum of the  $\text{BCl}_3$  and  $\text{Cl}_2$  flow rates is in the range 0.45:1 to 0.75:1 and a ratio of the  $\text{BCl}_3$  flow rate to the  $\text{Cl}_2$  flow rate is in the range 0.75:1 to 1.25:1.

