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(19) **United States**(12) **Patent Application Publication**
WEIGENSBERG et al.(10) **Pub. No.: US 2022/0369424 A1**(43) **Pub. Date: Nov. 17, 2022**(54) **METHOD OF MAKING NON-NICOTINE
E-VAPING SECTION WITH CHANNEL AND
AIR PASSAGE**(71) Applicant: **Altria Client Services LLC,**
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Richmond, VA (US)(21) Appl. No.: **17/878,385**(22) Filed: **Aug. 1, 2022****Related U.S. Application Data**(62) Division of application No. 16/540,433, filed on Aug.
14, 2019, now Pat. No. 11,405,983.**Publication Classification**(51) **Int. Cl.**
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(2013.01)(57) **ABSTRACT**

The method includes first defining a reservoir in a housing, the reservoir configured to contain a non-nicotine pre-vapor formulation, the non-nicotine pre-vapor formulation being devoid of nicotine and including at least one non-nicotine compound, positioning a heater and a wick in a chamber, the heater being in heating proximity to the wick, second defining at least one first channel, the at least one first channel being configured to communicate the non-nicotine pre-vapor formulation from the reservoir to the wick, and third defining at least one first air passage, the at least one first air passage being configured to allow air to enter the reservoir.

