Predictive Maintenance Data Challenge

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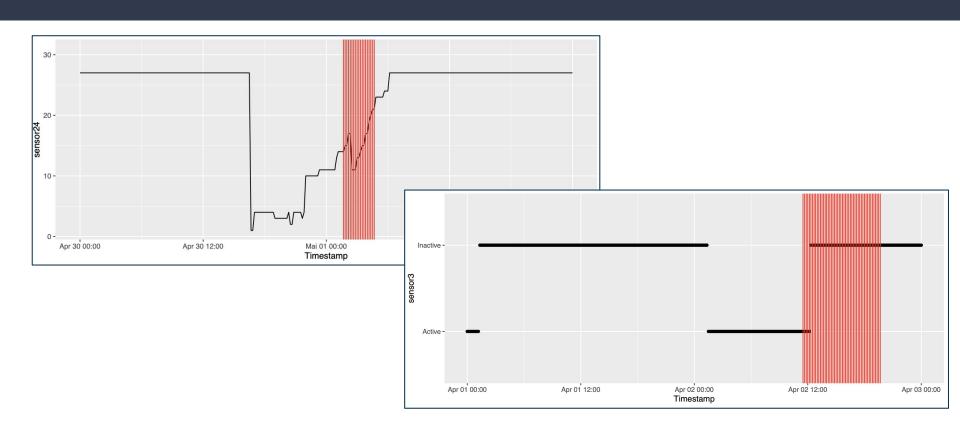
Introduction

- Business-critical machines of Swiss pharmaceutical company are maintained on a fixed schedule
- Need for predictive maintenance to avoid unnecessary losses
- Dataset contains data from 48 sensors of one machine and actual 18 failures data (0: working, 1: failure), captured at 10 min intervals
- Goal Predict failure of the machine to minimize technical interventions

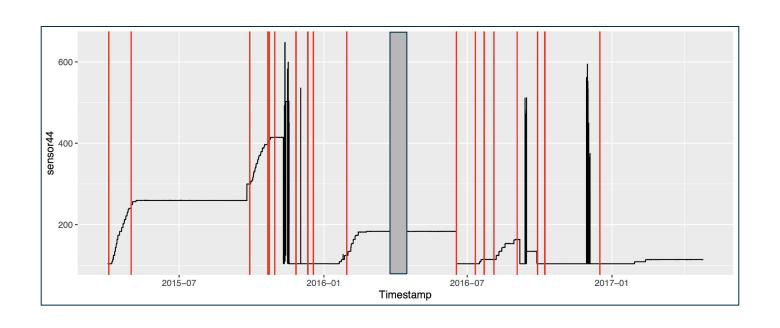
Solving the Problem

- Clean data remove "bad input" data from numerical and categorical variables
- Reduce dimensionality
 - Remove insignificant variables with wilcox and chi-squared tests
 - Remove highly correlated variables after checking for correlation
- Compute central tendencies come up with thresholds to identify faults
- Identify sensors involved in faults using thresholds to create predictive model

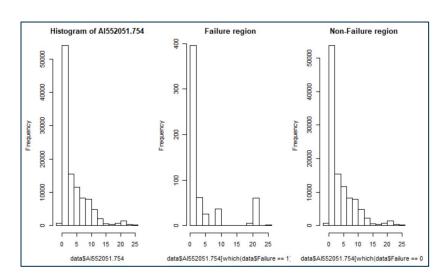
Visualizing Sensors Fault Regions

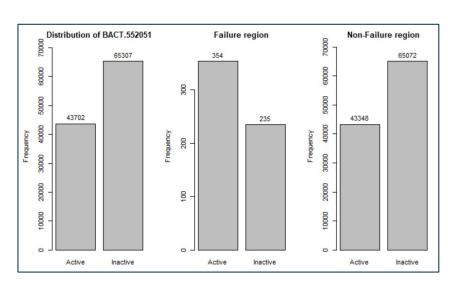


Analyzing Sensors Fault Regions



Distribution of Sensors Data





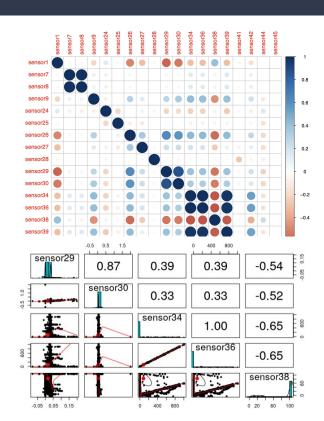
Numeric

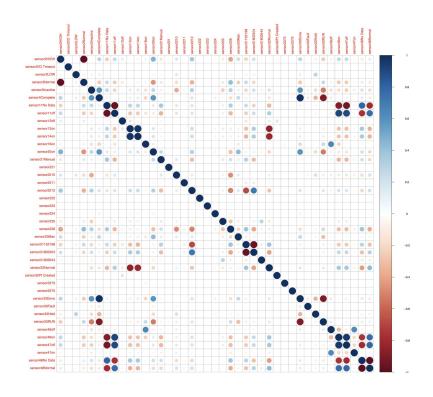
Categorical

Performing Statistical Tests

Type of Data: Categorical Numerical Non-parametric **Chi-squared** Tests used: Wilcox

Visualizing Sensors Correlation

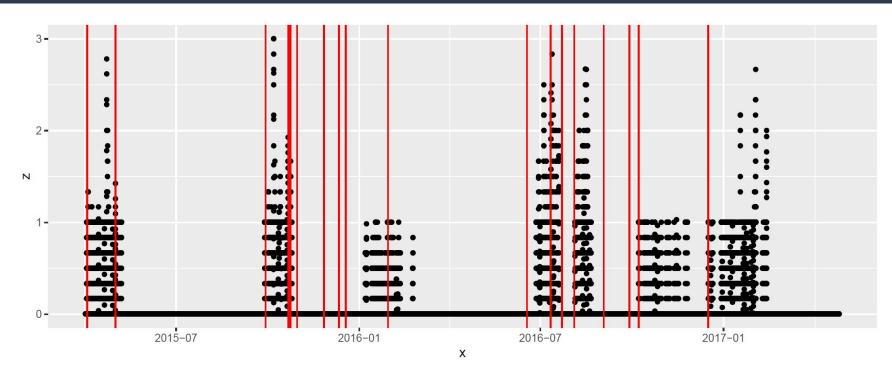




Central Tendencies - Identifying Faults

NAME	NORMAL	PRE_FAULT FAUL	_T
[1] "AI552051.754" [1] "FI552051_718" [1] "FIC552051_718" [1] "FQI552051.718" [1] "PHASE.552051" [1] "PHTIME.552051" [1] "PI552051.641" [1] "PI552051.645" [1] "PI552051.646" [1] "PI552051.651" [1] "PI552051.801"	"33284.5111111111" "4.2694444444444" "65.1694444444445" "413.011111111111" "16.5083333333333" "24436.7611111111" "27078.68333333333" "14706.725" "7603.99444444444" "32318.2638888889" "11318.1333333333" "24509.075"	"39073.2444444444" "7.7722222222222" "75.6916666666667" "752.32222222222" "15.35" "24714.5861111111" "29227.2583333333" "12411.7805555556" "6694.50555555556" "32063.7833333333" "11857.6888888889" "25042.527777778"	"3.7487716624881" "0.0304368058894558" "28.8653327782143" "25.6038650358469" "19.8537414965986" "330.490371014189" "0.0162700541880952" "0.0532346108639456" "0.00906095916496599" "0.0213336453348639" "0.0331917325187075" "85.8170989730119"
[1] "WI552051.675"	"37367.25833333333"	"33723.33333333333"	"13683333333333896"

Central Tendencies - Identifying Faults



Sensor: CYCLE.552051

Sensors Involved in Faults

```
fit <- glm(Failpred ~ sensor1 + sensor5 + sensor9 + sensor24 + sensor25 + sensor26 + sensor29 + sensor38 + sensor41 + sensor44, family =
binomial (link = "logit"), data=dfusefuldata2)
summary(fit)
                                                                                                                             - × ×
Call:
glm(formula = Failpred ~ sensor1 + sensor5 + sensor9 + sensor24 +
    sensor25 + sensor26 + sensor29 + sensor38 + sensor41 + sensor44.
    family = binomial(link = "logit"), data = dfusefuldata2)
Deviance Residuals:
             10 Median
-1.1788 -0.0871 -0.0591 -0.0491 3.7636
Coefficients:
             Estimate Std. Error z value Pr(>|z|)
(Intercept) -7.976e+00 3.323e-01 -23.999 < 2e-16 ***
          9.375e-02 1.163e-02 8.059 7.70e-16 ***
            6.318e-01 1.714e-01 3.687 0.000227 ***
sensor5
            3.744e-03 8.320e-04 4.499 6.81e-06 ***
sensor9
sensor24
          -4.875e-02 5.828e-03 -8.364 < 2e-16 ***
sensor25
           4.120e-04 5.975e-05 6.896 5.36e-12 ***
sensor26
         2.245e+01 3.825e+00 5.870 4.37e-09 ***
          2.563e+01 2.136e+00 12.000 < 2e-16 ***
sensor29
sensor38
         6.165e-03 2.206e-03 2.794 0.005201 **
sensor41 3.159e-02 9.307e-03 3.394 0.000688 ***
          3.626e-03 5.530e-04 6.557 5.50e-11 ***
sensor44
Signif, codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
(Dispersion parameter for binomial family taken to be 1)
    Null deviance: 4625.5 on 108973 degrees of freedom
Residual deviance: 4321.8 on 108963 degrees of freedom
  (35 observations deleted due to missingness)
AIC: 4343.8
Number of Fisher Scoring iterations: 9
```

Bonus

Logistic Regression Model