

Confidential Packaging Component - Paperboard Supplier Report

Inner Box, Duplex270gsm; LXWXH 178x155x60 mm

Spec ID No.: 615000001563

Last Changed by: PLMBATCH

Spec Status: Active

Report Generated on: October 21, 2025

Spec Report Version No.: 1.0

Component Details

Dimensions (3D Inside)

| Length - Target | Length - Min | Length - Max | Width - Target | Width - Min | Width - Max | Height - Target | Height - Min | Height - Max |
|-----------------|--------------|--------------|----------------|-------------|-------------|-----------------|--------------|--------------|
| 178.000 mm | 176.000 mm | 180.000 mm | 155.000 mm | 153.000 mm | 157.000 mm | | | |

Technology

| | |
|---------------------|--------|
| Printing Technology | Offset |
|---------------------|--------|

Conversion Factor for Piece

| Factor Piece – Mass | Factor Piece - Volume |
|---------------------|-----------------------|
| 4.400000 g | |

Storage, Logistics and Quality

Storage

| Time | Temperature | Relative Humidity | Duration |
|------|-------------|-------------------|--------------|
| | | | 210.000 Days |

Product Contact

| |
|-----------------|
| Product Contact |
| No |

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Material Information

Layer Composition (Out to In)

| Layer Number (Out-to-In) | Alternate | Base Material | Property | Target | Min | Max | UoM | Supplier Name | Supplier grade |
|--------------------------|-----------|--|--------------|------------|------------|------------|------------------|---------------|----------------|
| 1 | No | White Lined Chipboard - white top/grey reverse C1S | Basis Weight | 270.000000 | 243.000000 | 297.000000 | g/m ² | | Duplex |

Basis Weight

| Target | Min | Max | UoM | Test Method |
|------------|------------|------------|-----|-------------|
| 270.000000 | 243.000000 | 297.000000 | | |

Properties

Caliper/Thickness

| Target | Min | Max | Test Method | UoM |
|------------|------------|------------|-------------|-----|
| 325.000000 | 292.500000 | 357.500000 | | |

Quality

In-Pack Processing

| Conditions |
|---------------------------------|
| Ambient (Prevailing Conditions) |

Storage of Packed Food

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| Conditions |
|------------|
| Ambient |

Intended Storage duration of Packed Food

| Duration |
|---------------------|
| 6 months and longer |

Document Details

| Document Number | Document Type | Document Part | Document Version | Document Status | Document Description |
|-----------------|---------------|---------------|------------------|-----------------|------------------------|
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