

Confidential Packaging Component - Paperboard Supplier Report

PPB,Recycled,TW,RG,400 GSM,500μ,100x70x160mm

Spec ID No.: 615000004473

Last Changed by: Accenture Functional Team

Spec Status: Active

ION Permanent FFID

Spec Report Version No.: 1.1

Report Released on: 13-JUL-2024

General Information

Recyclability Classification

Recyclability Class

No Change

Classification

Classification

PACKAGING _PAPERBOARD _PAPERBOARD _CORNER POST _CRB

Material Compliance

Statement of Compliance

All goods must comply with the appropriate Supplier Quality Expectations Manual in effect at time of manufacture.

Menu Card

Pack Technologies

Manufacturing	Pre Glued
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Pack Format Application	Folding Carton Glued
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Print	Printed
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Component Details

Dimensions (3D Outside)

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Length - Target	Length - Min	Length - Max	Width - Target	Width - Min	Width - Max	Height - Target	Height - Min	Height - Max
100 mm			70 mm			160 mm		

Flat Blank Size

Length - Target	Length - Min	Length - Max	Width - Target	Width - Min	Width - Max
354.3 mm			309.3 mm		

Conversion Factor for Piece

Factor Piece – Mass	Factor Piece - Volume
31 g	

Storage, Logistics and Quality

Storage

Time	Temperature	Relative Humidity	Shelf Life
			365 Days

Product Contact

Product Contact
No

Material Information

Material

List of Materials	Outer/Top Coloer	Middle Color	Inner/Reverse Color
GD3	White	Grey	Grey

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Layer Composition (Out to In)

Layer Number (Out-to-in)	Alternate	Base Material	Property	Target	Min	Max	UoM	Supplier Name	Supplier grade	Recycled content
1	Yes	Paperboard-CCNB	Total Basis Weight	400	397	405	g/m2	Dongda	Dong Yi -A01 400	
1	Yes	Paperboard-CCNB	Total Basis Weight	400	380	420	g/m2	LEE & Man	Deluxe Duplex Board	

Total Basis Weight

Target	Min	Max	UoM	Test Method
400	397	405	g/m2	

Properties

Content

% Virgin Fiber	% Recycled Fiber
0 %	100 %

Total Caliper/Thickness

Target	Min	Max	Test Method	UoM
500	485	515	ISO 534	μm

Stiffness Bending	Target	Min	Max	Test Method	UoM
Stiffness Bending Moment Taber 15 Deg MD	18	18		TAPPI T489	mNm
Stiffness Bending Moment Taber 15 Deg CD	9	9		TAPPI T489	mNm

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Moisture (COBB)

Target	Min	Max	UoM	Test Method
50	50		g/m2 60s	ISO 535

Moisture %

Target	Min	Max	Test Method
7.5 %	6 %	9 %	TAPPI T412

Brightness ISO

Target	Min	Max	Test Method	UoM
78	78		ISO 2469	Elrepho

Quality

Absence of Engineered Nano-materials

Absence of Eng. Nano-Materials
Confirmed

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Other Material Properties

Other / Not Listed

Property	Attribute	Target	Min	Max	UoM	Test Method
GLOSS		40.00	40.00		%	