



## Packaging Component Bid Report

*Confidential - Preliminary*

Part [Rev]: 10182456 [ 2 ]

Specification Type: PC

Status: SUBFINAPP

Last Modified On:  
4/26/2013 2:58:25 AM

	Description
Packaging	Packaging
	Paperboard
	Paperboard
	Folding Carton Glued

**General Information****Description**

Duplex Board, 350gsm

Dimension : (L) 190 x (W) 125 x (H) 135mm

Folding Style : Side seal overlap with crash lock bottom

The box prepared from the 350gsm duplex board with grey back, short grain direction through the process of pre-press, printing, water base varnish, die cut, folding and gluing. The paper material shall not contaminated with metal particle due to the use of recycle paper material.

(1) Follow by the latest version of "Kraft Foods Packaging Supplier Quality Expectations".

(2) The supplier shall certify that the material supplied to Kraft Foods for food applications shall comply with all relevant national regulations and standards.

(3) General appearance : No smudges, wet, tears, mold and over wrapped.

(4) Artwork and text : As per approved artwork.

(5) Colour : As per approved standards and tolerances.

(6) Printing : The printing is clear, no writing blur, ink spots. The colour is symmetrical. The position of pattern and writing is right, no obvious deviation.

(7) Gluing : No disintegration and glue contamination.

(8) Barcode : Correct, clear, legible and readable.

(9) Packing and Distribution:

(a) Boxes are packed in vertical position and in the same direction in the shippers which containing 200 pieces without using any bands or other foreign bodies.

(b) Boxes will be packed, transported and stored under conditions that will protect them from unnecessary exposure to dust, dirt, moisture and direct sunlight.

(c) A Certificate of Analysis (COA) will be sent with each delivery.

(d) Each delivery will be identified with material specifications (Dimension), supplier's name, production date or lot identification code, purchase order number and quantity.

**1 - Material Compliance**

All goods must comply with the appropriate Supplier Quality Expectations manual in effect at the time of manufacture.

**Material Details****Layer Composition (Total)**

Property	Target	Min	Max	UOM
Basis Weight	350.000000	332.500000	367.500000	g/m <sup>2</sup>

**Layer Composition (Out to In)**

Alt.	Layer # (1-12)	Material	Key Material Details	Property/Attribute	Target	Min	Max	UOM	Test Method
<input checked="" type="checkbox"/>	1	Paperboard	Duplex board with grey back	Basis Weight	350.000000	332.500000	367.500000	g/m <sup>2</sup>	
		Ink	Oil based			2.000000	3.000000	µm	
		Varnish/Lacquer-Water	Water based	Coating/Outside		3.000000	6.000000	g/m <sup>2</sup>	



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Alt.	Layer # (1-12)	Material	Key Material Details	Property/Attribute	Target	Min	Max	UOM	Test Method
		based	varnish						
		Adhesive	Water based, latex glue	Coating/Outside	30.000000			g/m2	

## Component Details

## Dimensions

Property	Attribute	Target	Min	Max	UOM	Test Method
Depth		135.000000	133.000000	137.000000	mm	
Length		190.000000	188.000000	192.000000	mm	
Weight	Piece	59.000000	56.050000	61.950000	g	
Width		125.000000	123.000000	127.000000	mm	

Property	Attribute	Description	Test Method
Cutting	-	Die Cut	
Print Method	-	Offset Litho	
Product Contact	-	NO	

## Receiving Requirements

## Delivery Specification

Property	Attribute	Format 1	Format 2	Format 3	Format 4	UOM
Shelf Life	-	365.000000				d

Property	Attribute	Description
Style	Format 1	Layflat

## Storage Conditions

## Storage Conditions

Description	Storage Conditions
Ambient	Prevailing Conditions