

**Confidential Packaging Component - Paperboard Report**  
**FOLDING BOX,350GSM;217Lx62Wx62Hmm BC**

Spec ID No.: 615000001159  
Spec Status: Active  
Spec Report Version No.: 1.1

Last Changed By: PLMBATCH  
Report Generated On: 21 October 2025

### General Information

#### Reason for Issue

Reason for Issue / Change	Z-Migrated for ION go-live
Reason for Change Details	Specification revised to support Swiffer enrichment project and creation of PMAT specifications.

#### Classification

Classification	PACKAGING_PAPERBOARD_PAPERBOARD_FOLDING CARTON GLUED_SUS
----------------	--

### Menu Card

#### Buy Menu Card

Region	Menu Card Color	Instructions for YELLOW
NA	RED - Do not re-use	
MEU	RED - Do not re-use	
LA	RED - Do not re-use	
AMEA	GREEN - Use/Re-use (also check Regulatory Compliance section)	

#### Standard Component Type

Component Type	PACKAGE
----------------	---------

### Component Details

#### Dimensions (3D Inside)

Length - Target	Length - Min	Length - Max	Width - Target	Width - Min	Width - Max	Height - Target	Height - Min	Height - Max
217.000 mm	215.000 mm	219.000 mm	62.000 mm	60.000 mm	64.000 mm	62.000 mm	60.000 mm	64.000 mm

**Confidential Packaging Component - Paperboard Report**  
**FOLDING BOX,350GSM;217Lx62Wx62Hmm BC**

Spec ID No.: 615000001159  
Spec Status: Active  
Spec Report Version No.: 1.1

Last Changed By: PLMBATCH  
Report Generated On: 21 October 2025

**Conversion Factor for Piece**

Factor Piece – Mass	Factor Piece - Volume
26.000000 g	

**Storage, Logistics and Quality****Storage**

Time	Temperature	Relative Humidity	Duration
			365.000 Days

**Product Contact**

Product Contact	No
-----------------	----

**Material Information****Layer Composition (Out to In)**

Layer Number (Out-to-In)	Alternate	Base Material	Property	Target	Min	Max	UoM	Supplier Name	Supplier grade
1	No	White Lined Chipboard - white top/grey reverse C1S	Basis Weight	350.000000	332.500000	367.500000	g/m2		Duplex board with grey back

**Basis Weight**

Target	Min	Max	UoM	Test Method
350.000000	332.500000	367.500000		

**Quality****In-Pack Processing**

Conditions	Comments
Ambient (Prevailing Conditions)	

**Confidential Packaging Component - Paperboard Report**  
**FOLDING BOX,350GSM;217Lx62Wx62Hmm BC**

Spec ID No.: 615000001159  
Spec Status: Active  
Spec Report Version No.: 1.1

Last Changed By: PLMBATCH  
Report Generated On: 21 October 2025

---

**Storage of Packed Food**

Conditions	Comments
Ambient	

**Intended Storage duration of Packed Food**

Duration	Comments
6 months and longer	

**Document Details**

Document Number	Document Type	Document Part	Document Version	Document Status	Document Description
140000007540	Z04	000	00	Active	Box_CT Classic 125g
140000007541	Z04	000	00	Active	Box_CT Pepper 125g
140000007542	Z04	000	00	Active	Box-CT Sesame Seed 125g