

## ***Confidential Packaging Component - Paperboard Supplier Report***

**PPB ID-450CHIPBOARD WT-GR C1S-Duplex Grey Back,120x50x155mm**

Spec ID No.: 615000005390

Last Changed by: Varun Jain

Spec Status: Approved

Report Released on: 20-SEP-2023

Spec Report Version No.: 1.0

### **General Information**

#### **Recyclability Classification**

<b>Recyclability Class</b>
No Change

#### **Classification**

<b>Classification</b>
PACKAGING _PAPERBOARD_PAPERBOARD_FOLDING CARTON GLUED_SUS

### **Menu Card**

#### **Pack Technologies**

<b>Predominant material</b>	Recycled or Mixed Material
<b>Manufacturing</b>	Pre Glued
<b>Pack Format Application</b>	Folding Carton Glued
<b>Print</b>	Printed
<b>Intended Use</b>	Secondary

### **Component Details**

#### **Dimensions (3D Outside)**

<b>Length - Target</b>	<b>Length - Min</b>	<b>Length - Max</b>	<b>Width - Target</b>	<b>Width - Min</b>	<b>Width - Max</b>	<b>Height - Target</b>	<b>Height - Min</b>	<b>Height - Max</b>
120 mm	119 mm	121 mm	50 mm	49 mm	51 mm	155 mm	154 mm	156 mm

#### **Flat Blank Size**

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Length - Target	Length - Min	Length - Max	Width - Target	Width - Min	Width - Max
424.3 mm			190.5 mm		

#### **Technology**

Printing Technology	Offset
Varnish-Printing	Varnish/Lacquer - Water Based

#### **Conversion Factor for Piece**

Factor Piece – Mass	Factor Piece - Volume
35.03 g	

#### **Storage, Logistics and Quality**

##### **Storage**

Time	Temperature	Relative Humidity	Shelf Life
			365 Days

#### **Product Contact**

Product Contact
No

#### **Material Information**

##### **Layer Composition (Out to In)**

Layer Number (Out-to-In)	Alternate	Base Material	Property	Target	Min	Max	UoM	Supplier Name	Supplier grade
1	No	White Lined Chipboard - white top/grey reverse C1S	Total Caliper/Thickness	450.000000	432.000000	468.000000	g/m2		Duplex

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**Total Basis Weight**

Target	Min	Max	UoM	Test Method
450.000000	432.000000	468.000000		

**Properties**
**Total Caliper/Thickness**

Target	Min	Max	Test Method	UoM
565.000000	542.400000	587.600000		