

Confidential Packaging Component - Paperboard Supplier Report**Inner Box, Duplex270gsm; LXWXH 178x155x60 mm**

Spec ID No.: 615000001563

Spec Status:Active

Spec Report Version No.: 1.0

Last Changed by: PLMBATCH

Report Generated on: October 21, 2025

Component Details**Dimensions (3D Inside)**

Length - Target	Length - Min	Length - Max	Width - Target	Width - Min	Width - Max	Height - Target	Height - Min	Height - Max
178.000 mm	176.000 mm	180.000 mm	155.000 mm	153.000 mm	157.000 mm			

Technology

Printing Technology	Offset
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Conversion Factor for Piece

Factor Piece – Mass	Factor Piece - Volume
4.400000 g	

Storage, Logistics and Quality**Storage**

Time	Temperature	Relative Humidity	Duration
			210.000 Days

Product Contact

Product Contact
No

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Material Information**Layer Composition (Out to In)**

Layer Number (Out-to-In)	Alternate	Base Material	Property	Target	Min	Max	UoM	Supplier Name	Supplier grade
1	No	White Lined Chipboard - white top/grey reverse C1S	Basis Weight	270.000000	243.000000	297.000000	g/m2		Duplex

Basis Weight

Target	Min	Max	UoM	Test Method
270.000000	243.000000	297.000000		

Properties**Caliper/Thickness**

Target	Min	Max	Test Method	UoM
325.000000	292.500000	357.500000		

Quality**In-Pack Processing**

Conditions
Ambient (Prevailing Conditions)

Storage of Packed Food

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Conditions

Ambient

Intended Storage duration of Packed Food**Duration**

6 months and longer

Document Details

Document Number	Document Type	Document Part	Document Version	Document Status	Document Description
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