

### ***Confidential Packaging Component - Paperboard Supplier Report***

**PPB ID-310CHIPBOARD WT-GR C1S-Duplex Grey back,180x70x160mm**

Spec ID No.: 615000004115

Last Changed by: Accenture Functional Team  
ION Permanent FFID

Spec Status: Active

Report Released on: 13-JUL-2024

Spec Report Version No.: 4.1

#### **General Information**

##### **Recyclability Classification**

Recyclability Class
No Change

##### **Classification**

Classification
PACKAGING _PAPERBOARD _PAPERBOARD _FOLDING CARTON GLUED _CRB

#### **Menu Card**

##### **Pack Technologies**

Manufacturing	Pre Glued
Pack Format Application	Folding Carton Glued
Print	Printed

#### **Component Details**

##### **Dimensions (3D Outside)**

Length - Target	Length - Min	Length - Max	Width - Target	Width - Min	Width - Max	Height - Target	Height - Min	Height - Max
180.00 mm			70.00 mm			160 mm		

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### **Flat Blank Size**

Length - Target	Length - Min	Length - Max	Width - Target	Width - Min	Width - Max
513.50 mm			323.00 mm		

### **Technology**

Varnish-Printing	Varnish/Lacquer – UV (temporary)
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### **Conversion Factor for Piece**

Factor Piece – Mass	Factor Piece - Volume
39.238 g	

### **Storage, Logistics and Quality**

#### **Storage**

Time	Temperature	Relative Humidity	Shelf Life
			365 Days

### **Product Contact**

Product Contact
No

### **Material Information**

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**Layer Composition (Out to In)**

Layer Number (Out-to-in)	Alternate	Base Material	Property	Target	Min	Max	UoM	Supplier Name	Supplier grade	Recycled content
1	No	White Lined Chipboard - white top/grey reverse C1S	Total Caliper/Thickness	310.000000	279.000000	341.000000	g/m2		Duplex	

**Total Basis Weight**

Target	Min	Max	UoM	Test Method
310.000000	279.000000	341.000000		

**Properties**
**Total Caliper/Thickness**

Target	Min	Max	Test Method	UoM
400.000000	360.000000	440.000000		

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