

Confidential Packaging Component - Paperboard Supplier Report
PPB ID; 270CHIPBOARD WT/GR C1S-Duplex Grey Back,188.00x150.00x82.00mm

Spec ID No.: 615000000526
Spec Status: Approved
Spec Report Version No.: 3.0

Last Changed by: RFC_MSOF
Report Released on: 25-MAY-2025

General Information

Recyclability Classification

| |
|----------------------------|
| Recyclability Class |
| No Change |

Classification

| |
|---|
| Classification |
| PACKAGING _PAPERBOARD_PAPERBOARD_FOLDING CARTON UNGLUED_SUS |

Menu Card

Pack Technologies

| | |
|--------------------------------|------------------------|
| Manufacturing | Pre Glued |
| Pack Format Application | Folding Carton Unglued |
| Print | Printed |

Component Details

Dimensions (3D Outside)

| Length - Target | Length - Min | Length - Max | Width - Target | Width - Min | Width - Max | Height - Target | Height - Min | Height - Max |
|-----------------|--------------|--------------|----------------|-------------|-------------|-----------------|--------------|--------------|
| 188.00 mm | 187.00 mm | 189.00 mm | 150.00 mm | 149.00 mm | 151.00 mm | 82.00 mm | 81.00 mm | 83.00 mm |

Flat Blank Size

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| Length - Target | Length - Min | Length - Max | Width - Target | Width - Min | Width - Max |
|-----------------|--------------|--------------|----------------|-------------|-------------|
| 691.50 mm | | | 370.00 mm | | |

Conversion Factor for Piece

| Factor Piece – Mass | Factor Piece - Volume |
|---------------------|-----------------------|
| 32.000 g | |

Storage, Logistics and Quality

Storage

| Time | Temperature | Relative Humidity | Shelf Life |
|------|-------------|-------------------|------------|
| | | | 365 Days |

Product Contact

| Product Contact |
|-----------------|
| No |

Material Information

Layer Composition (Out to In)

| Layer Number (Out-to-in) | Alternate | Base Material | Property | Target | Min | Max | UoM | Supplier Name | Supplier grade | Recycled content |
|--------------------------|-----------|--|--------------------|------------|------------|------------|------|---------------|----------------|------------------|
| 1 | No | White Lined Chipboard - white top/grey reverse C1S | Total Basis Weight | 270.000000 | 243.000000 | 297.000000 | g/m2 | | Duplex | |

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Total Basis Weight

| Target | Min | Max | UoM | Test Method |
|------------|------------|------------|-----|-------------|
| 270.000000 | 243.000000 | 297.000000 | | |

Properties

Total Caliper/Thickness

| Target | Min | Max | Test Method | UoM |
|------------|------------|------------|-------------|-----|
| 325.000000 | 292.500000 | 357.500000 | | |