

**Confidential Packaging Component - Paperboard Supplier Report****PPB ID-450CHIPBOARD WT-GR C1S-Duplex Grey Back,120x50x155mm**

Spec ID No.: 615000005390

Spec Status: Approved

Spec Report Version No.: 1.0

Last Changed by: Varun Jain

Report Released on: 20-SEP-2023

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**General Information****Recyclability Classification**

Recyclability Class
No Change

**Classification**

Classification
PACKAGING_PAPERBOARD_PAPERBOARD_FOLDING CARTON GLUED_SUS

**Menu Card****Pack Technologies**

Predominant material	Recycled or Mixed Material
Manufacturing	Pre Glued
Pack Format Application	Folding Carton Glued
Print	Printed
Intended Use	Secondary

**Component Details****Dimensions (3D Outside)**

Length - Target	Length - Min	Length - Max	Width - Target	Width - Min	Width - Max	Height - Target	Height - Min	Height - Max
120 mm	119 mm	121 mm	50 mm	49 mm	51 mm	155 mm	154 mm	156 mm

**Flat Blank Size**

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Length - Target	Length - Min	Length - Max	Width - Target	Width - Min	Width - Max
424.3 mm			190.5 mm		

### Technology

Printing Technology	Offset
Varnish-Printing	Varnish/Lacquer - Water Based

### Conversion Factor for Piece

Factor Piece – Mass	Factor Piece - Volume
35.03 g	

## Storage, Logistics and Quality

### Storage

Time	Temperature	Relative Humidity	Shelf Life
			365 Days

### Product Contact

Product Contact
No

## Material Information

### Layer Composition (Out to In)

Layer Number (Out-to-In)	Alternate	Base Material	Property	Target	Min	Max	UoM	Supplier Name	Supplier grade
1	No	White Lined Chipboard - white top/grey reverse C1S	Total Caliper/Thickness	450.000000	432.000000	468.000000	g/m2		Duplex

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**Total Basis Weight**

Target	Min	Max	UoM	Test Method
450.000000	432.000000	468.000000		

**Properties**

**Total Caliper/Thickness**

Target	Min	Max	Test Method	UoM
565.000000	542.400000	587.600000		