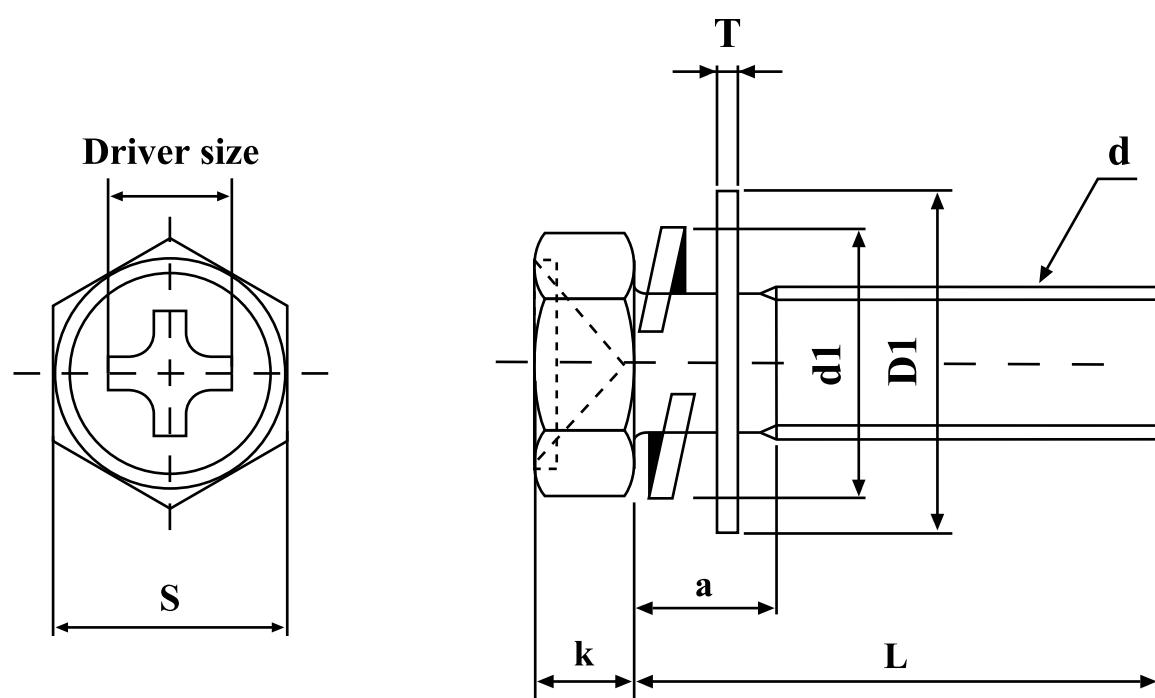


Drawing / Standard
【 (+) Upset Head Bolt Sems P=4 】



Nominal size (d)	k		s		Driver size	D1XT	d1	a
	Dimension	Tolerance	Dimension	Tolerance				
M3	2	± 0.1	5.5	0 -0.2	2	8X0.5	5.5	3.0
M4	2.8		7			10X0.8	7	4.4
M5	3.5		8			12X0.8	8.5	5.2
M6	4	± 0.15	10	0 -0.25	3	13X1.0	11.5	6.3
M8	5.5		13			18X1.6	14.5	8.4