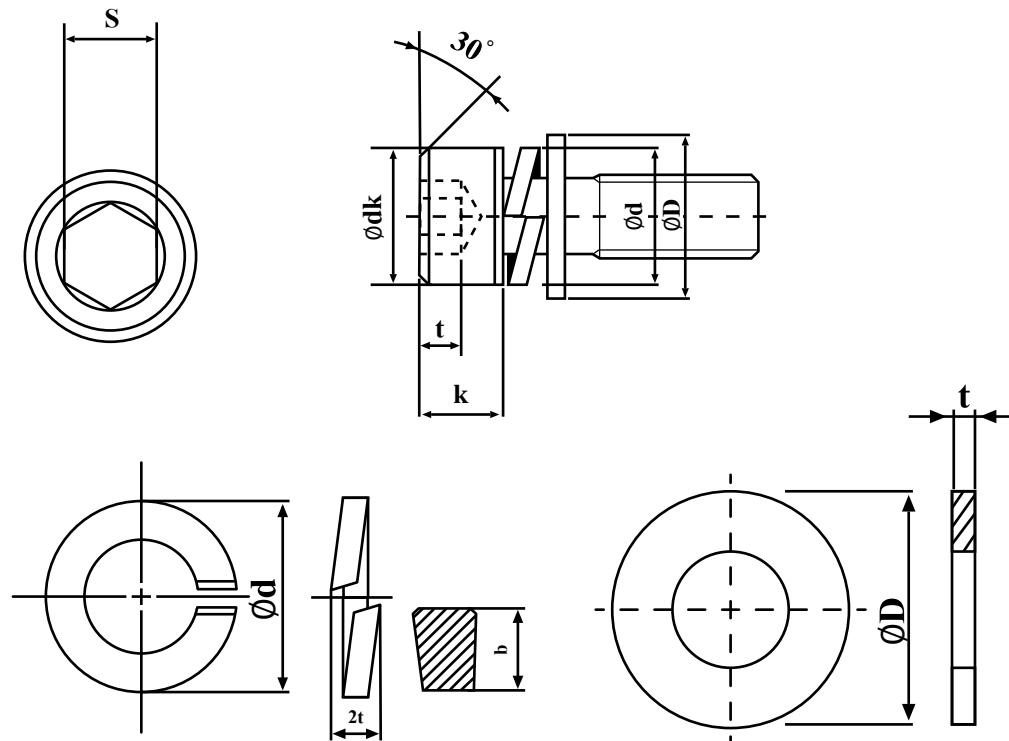


Drawing / Standard
【 Socket Cap Screw Sems P=4 】



Nominal size (d)	M2	M2.6	M3	M4	M5	M6	M8
Pitch	0.4	0.45	0.5	0.7	0.8	1.0	1.25
dk	Reference dimension	3.8	4.5	5.5	7.0	8.5	10
	Max.	3.98	4.68	5.68	7.22	8.72	10.22
	Min.	3.62	4.32	5.32	6.78	8.28	9.78
k	Reference dimension	2	2.6	3	4	5	8
	Min.	1.86	2.46	2.86	3.82	4.82	5.7
s	Reference dimension	1.5	2.0	2.5	3.0	4.0	6.0
	Max.	1.505	2.045	2.58	3.08	4.095	5.14
	Min.	1.52	2.02	2.52	3.02	4.02	5.02
t	Min.	1.0	1.1	1.3	2.0	2.5	3.0
Flat washer	D1XT	4.3X0.4	5X0.5	6X0.5	8X0.5	10X0.8	11.5X0.8
Spring washer	d	3.9	4.8	5.4	7	8.5	11.4
	bxt	0.9x0.5	1.0x0.6	1.1x0.7	1.4x1.0	1.7x1.3	2.7x1.5
Non-thread area	Max.	2.1	2.5	2.8	4.0	4.8	5.7
Half-thread available from	-	-	L=35 or Longer	L=55 or Longer	L=55 or Longer	L=55 or Longer	L=55 or Longer
Thread length of half-thread	-	-	30 ~ 33	40 ~ 44	40 ~ 44	40 ~ 44	40 ~ 44