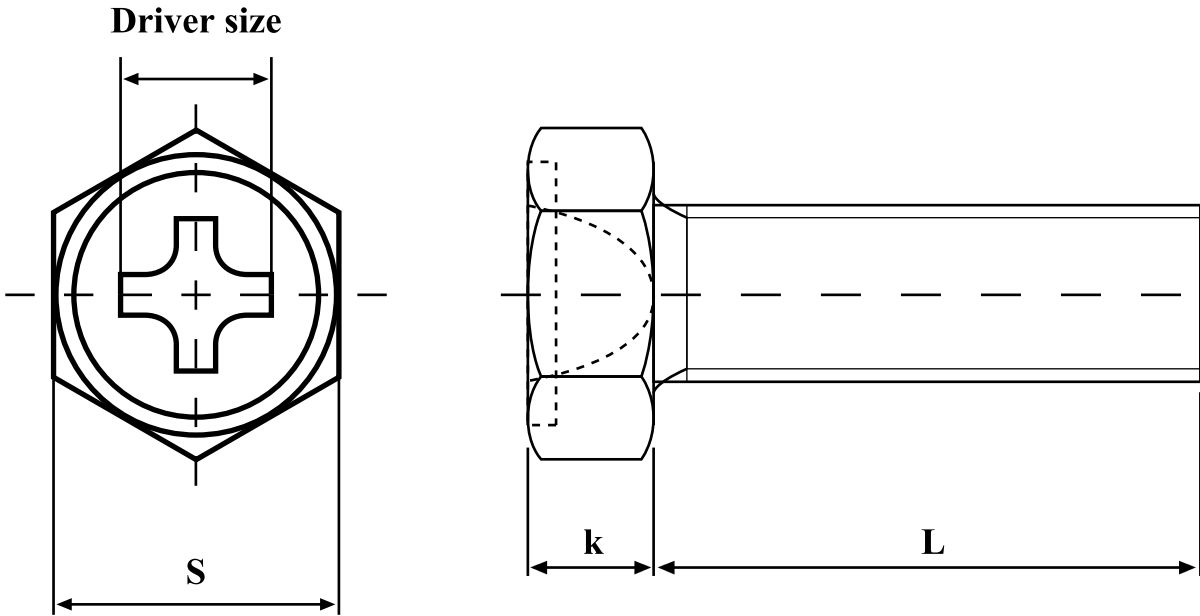


Drawing / Standard
【 Upset Head Screw (+) 】



Nominal size (d)	Pitch	Driver size	S		k	
			Dimension	Tolerance	Dimension	Tolerance
M2	0.4	1	4	± 0.2	1.4	± 0.2
M3	0.5	2	5.5	0 -0.2	2	± 0.1
M4	0.7		7		2.8	
M5	0.8		8		3.5	± 0.15
M6	1.0	3	10	0 -0.25	4	
M8	1.25		13		5.5	
M10	1.5	4	17	0 -0.35	7	± 0.2
M12	1.75		19		8	