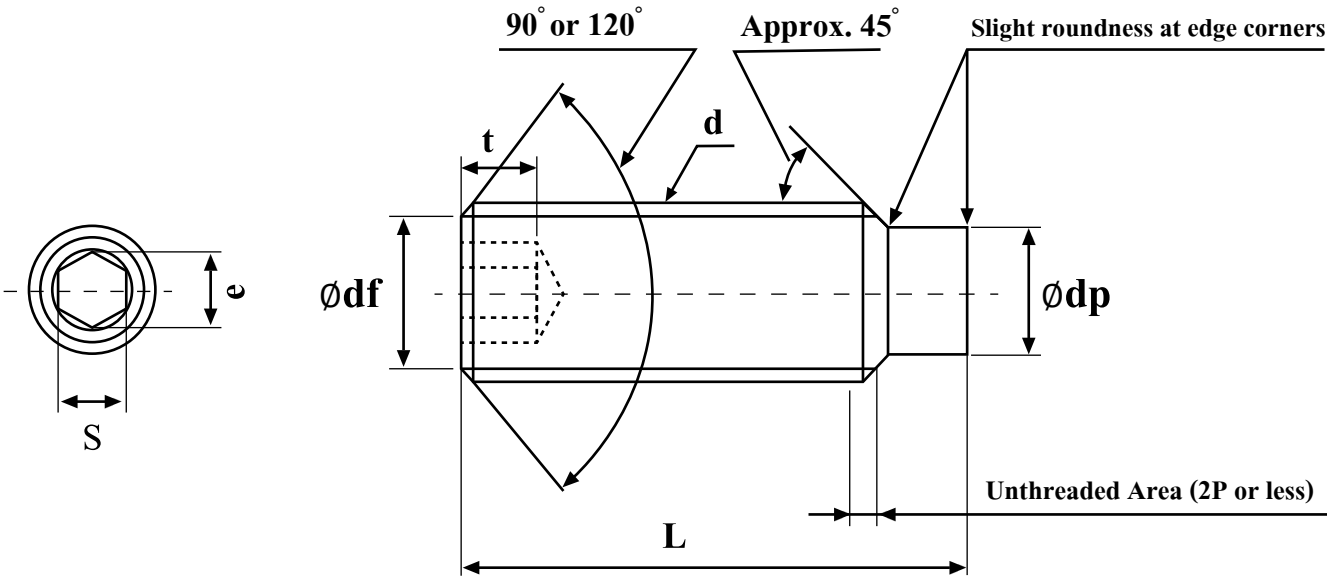


Drawing / Standard  
【 Set Screw Dog Point 】



Unit : mm

Nominal size (d)			M3	M4	M5	M6	M8	M10	M12	M14	M16	M20	M24
Pitch			0.5	0.7	0.8	1.0	1.25	1.5	1.75	2.0	2.0	2.5	3.0
dp	Max.		2.0	2.5	3.5	4.0	5.5	7.0	8.5	10	12.0	15.0	18.0
	Min.		1.75	2.25	3.2	3.7	5.2	6.64	8.14	9.64	11.57	14.57	17.57
df	Approx.		Approximately same as screw diameter										
e	Min.		1.733	2.303	2.873	3.443	4.583	5.723	6.863	6.863	9.149	11.429	13.716
S	Nominal diameter		1.5	2.0	2.5	3.0	4.0	5.0	6.0	6.0	8.0	10.0	12.0
	Max.		1.58	2.08	2.58	3.08	4.095	5.14	6.14	6.14	8.175	10.175	12.212
	Min.		1.52	2.02	2.52	3.02	4.02	5.02	6.02	6.02	8.025	10.025	12.032
t	Min.	(a)	1.2	1.5	2	2	3	4	4.8	4.8	6.4	8	10
		(b)	2	2.5	3	3.5	5	6	8	8	10	12	15