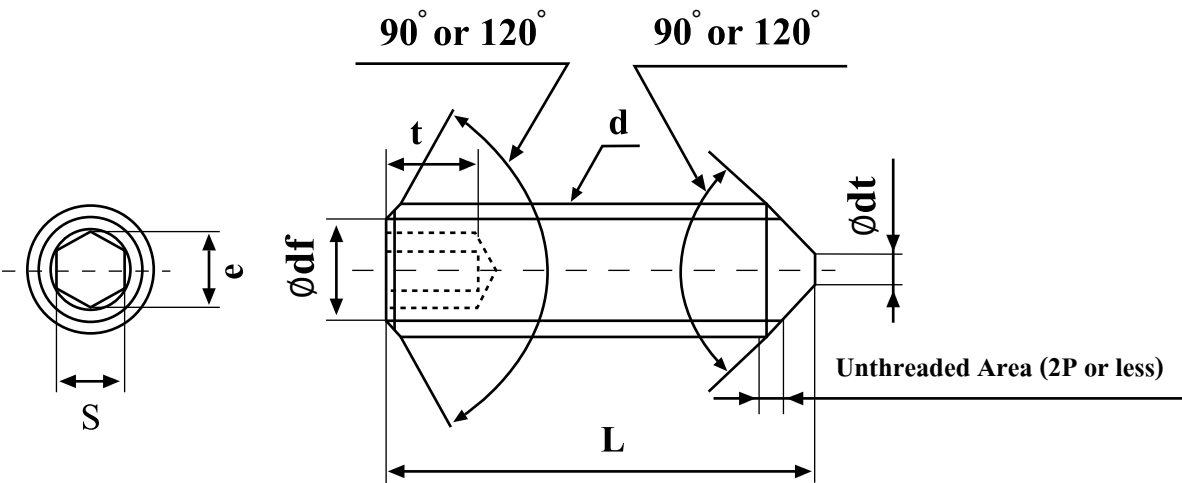


Drawing / Standard
【 Set Screw Cone Point 】



Unit : mm

Nominal size (d)		M2	M2.5 (M2.6)	M3	M4	M5	M6	M8	M10	M12	M14	M16	M20	M24	
Pitch		0.4	0.45	0.5	0.7	0.8	1.0	1.25	1.5	1.75	2.0	2.0	2.5	3.0	
dt	Max.	0.5	0.65	0.75	1.0	1.25	1.5	2.0	2.5	3.0	4.0	4.0	5.0	6.0	
df	Approx.	Approximately same as screw diameter													
e	Min.	1.011	1.454	1.733	2.303	2.873	3.443	4.583	5.723	6.863	6.863	9.149	11.429	13.716	
S	Nominal diameter	0.9	1.3	1.5	2.0	2.5	3.0	4.0	5.0	6.0	6.0	8.0	10	12	
	Max.	0.913	1.300	1.58	2.08	2.58	3.08	4.095	5.14	6.14	6.14	8.175	10.175	12.212	
	Min.	0.887	1.275	1.52	2.02	2.52	3.02	4.02	5.02	6.02	6.02	8.025	10.025	12.032	
t	Min.	1 Column	0.8	1.2	1.2	1.5	2.0	2.0	3.0	4.0	4.8	5.6	6.4	8.0	10
		2 Column	1.7	2.0	2.0	2.5	3.0	3.5	5.0	6.0	8.0	9.0	10	12	15

※1 The following sizes have edge chamfer of 120° (Other than these sizes are 90° edge chamfer)

Steel : 2X2, 2.5X3, 3X2.5, 3X3, 4X4, 5X5, 6X6, 8X8, 10X8, 10X10, 12X12

SUS : 2X2, 2X2.5, 2X3, 2.5X3, 2.6X2.5, 2.6X3, 3X3, 4X4, 5X4, 5X5, 6X5, 6X6, 8X6, 8X8, 10X8, 10X10