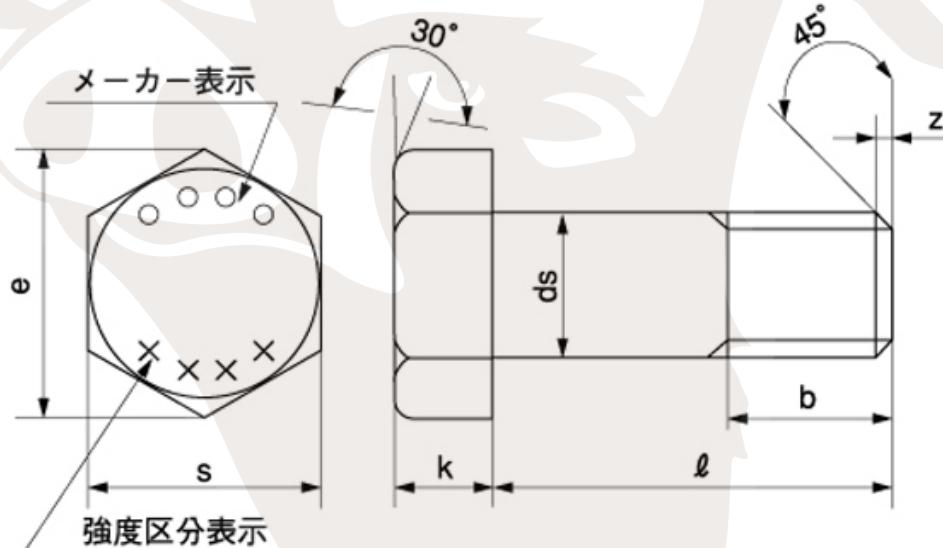


図面／規格  
【10.9 Hexagon bolt】



[単位:mm]

| 呼び径<br>(d) | ds   |            | K    |       | S    |           | e    | z   |
|------------|------|------------|------|-------|------|-----------|------|-----|
|            | 基準寸法 | 許容差        | 基準寸法 | 許容差   | 基準寸法 | 許容差       | 約    | 約   |
| M5         | 5    | 0<br>-0.1  | 3.5  | ±0.15 | 8    | 0<br>-0.2 | 9.2  | 0.9 |
| M6         | 6    | 0<br>-0.2  | 4    | ±0.25 | 10   | 0<br>-0.6 | 11.5 | 1   |
| M8         | 8    |            | 5.5  |       | 13   | 0<br>-0.7 | 15   | 1.2 |
| M10        | 10   |            | 7    |       | 17   |           | 19.6 | 1.5 |
| M12        | 12   |            | 8    |       | 19   |           | 21.9 | 2   |
| M14        | 14   | 0<br>-0.25 | 9    |       | 22   |           | 25.4 | 2   |
| M16        | 16   |            | 10   |       | 24   | 0<br>-0.8 | 27.7 | 2   |
| M18        | 18   |            | 12   |       | 27   |           | 31.2 | 2.5 |
| M20        | 20   |            | 13   |       | 30   |           | 34.6 | 2.5 |
| M22        | 22   | 0<br>-0.35 | 14   | ±0.35 | 32   |           | 37   | 2.5 |
| M24        | 24   |            | 15   |       | 36   |           | 41.6 | 3   |
| M27        | 27   |            | 17   |       | 41   | 0<br>-1.0 | 47.3 | 3   |
| M30        | 30   |            | 19   |       | 46   |           | 53.1 | 3.5 |
| M33        | 33   |            | 21   |       | 50   |           | 57.7 | 3.5 |
| M36        | 36   |            | 23   |       | 55   |           | 63.5 | 4   |
| M39        | 39   | 0<br>-0.4  | 25   | ±0.4  | 60   |           | 69.3 | 4   |
| M42        | 42   |            | 26   |       | 65   | 0<br>-1.2 | 75   | 4.5 |
| M45        | 45   |            | 28   |       | 70   |           | 80.8 | 4.5 |
| M48        | 48   |            | 30   |       | 75   |           | 86.5 | 5   |

(bはdX2+6、長さ130よりdX2+12、長さ220よりdX2+25)