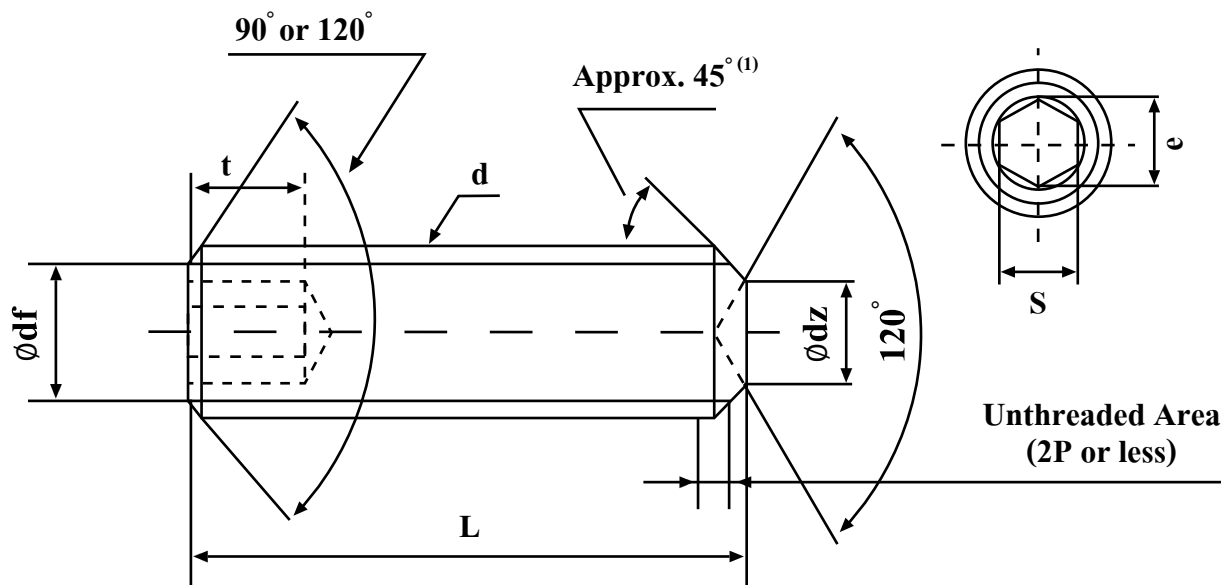


Drawing / Standard  
【 Set Screw Cup Point 】



(1)  $45^\circ$  taper is applied to tip of the screw.

Unit : mm

Nominal size (d)			M1.6	M2	M2.5 (M2.6)	M3	M4	M5	M6	M8	M10	M12	M16
Pitch			0.35	0.4	0.45	0.5	0.7	0.8	1.0	1.25	1.5	1.75	1.2
dz	Max.		0.80	1.00	1.20	1.40	2.00	2.50	3.00	5.00	6.00	8.00	10.0
	Min.		0.55	0.75	0.95	1.15	1.75	2.25	2.75	4.70	5.70	7.64	9.64
df	Approx.		Approximately same as screw diameter										
e	Min.		0.809	1.011	1.454	1.733	2.303	2.873	3.443	4.583	5.723	6.863	9.149
s	Nominal diameter		0.7	0.9	1.3	1.5	2	2.5	3	4	5	6	8
	Max.		0.724	0.913	1.30	1.580	2.080	2.580	3.080	4.095	5.140	6.140	8.175
	Min.		0.710	0.887	1.275	1.520	2.020	2.520	3.020	4.020	5.020	6.020	8.025
t	Min.	1 Column	0.7	0.8	1.2	1.2	1.5	2	2.0	3.0	4.0	4.8	6.4
		2 Column	1.5	1.7	2	2	2.5	3	3.5	5	6	8	10