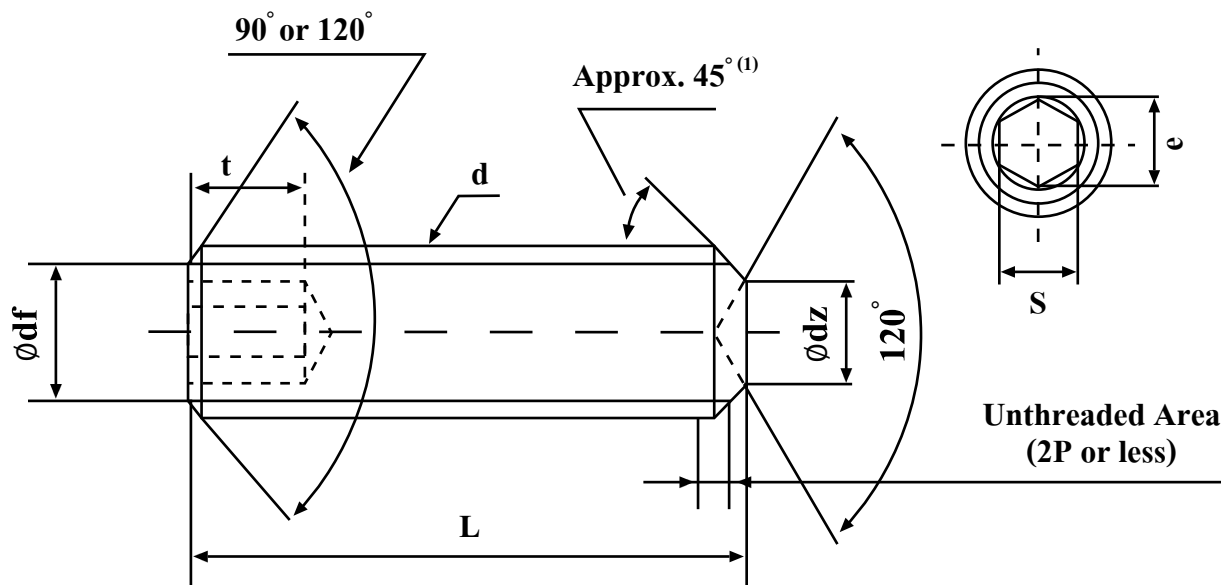


Drawing / Standard
【 Set Screw Cup Point 】



(1) 45° taper is applied to tip of the screw.

Unit : mm

Nominal size (d)			M1.6	M2	M2.5 (M2.6)	M3	M4	M5	M6	M8	M10	M12	M16
Pitch			0.35	0.4	0.45	0.5	0.7	0.8	1.0	1.25	1.5	1.75	2
dz	Max.		0.80	1.00	1.20	1.40	2.00	2.50	3.00	5.00	6.00	8.00	10.0
	Min.		0.55	0.75	0.95	1.15	1.75	2.25	2.75	4.70	5.70	7.64	9.64
df	Approx.		Approximately same as screw diameter										
e	Min.		0.809	1.011	1.454	1.733	2.303	2.873	3.443	4.583	5.723	6.863	9.149
S	Nominal diameter		0.7	0.9	1.3	1.5	2	2.5	3	4	5	6	8
	Max.		0.724	0.913	1.30	1.580	2.080	2.580	3.080	4.095	5.140	6.140	8.175
	Min.		0.710	0.887	1.275	1.520	2.020	2.520	3.020	4.020	5.020	6.020	8.025
t	Min.	1 Column	0.7	0.8	1.2	1.2	1.5	2	2.0	3.0	4.0	4.8	6.4
		2 Column	1.5	1.7	2	2	2.5	3	3.5	5	6	8	10