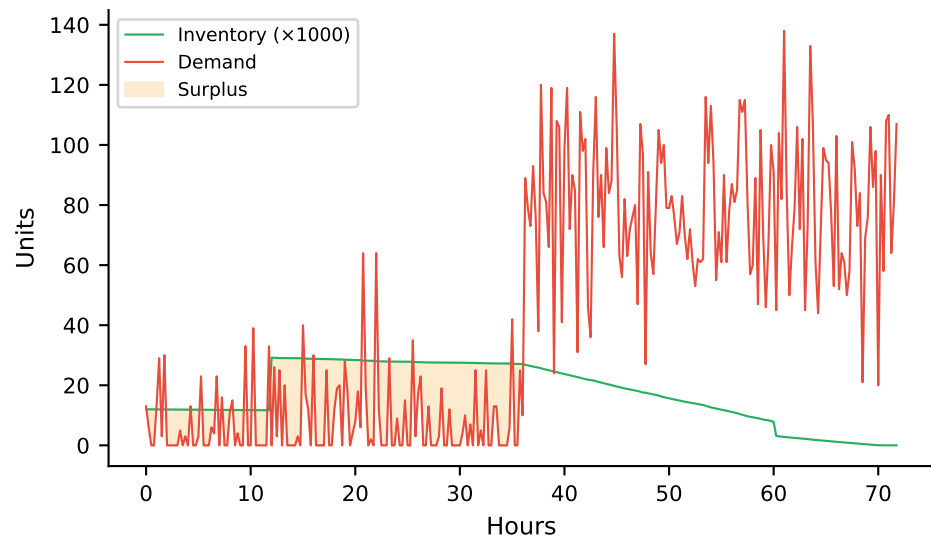
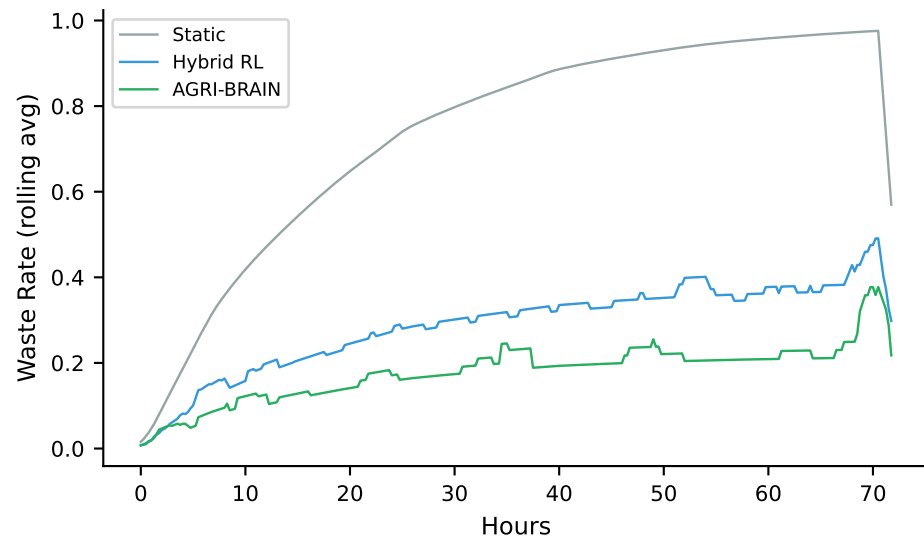


**Fig. 3 — Overproduction & Reverse Logistics**

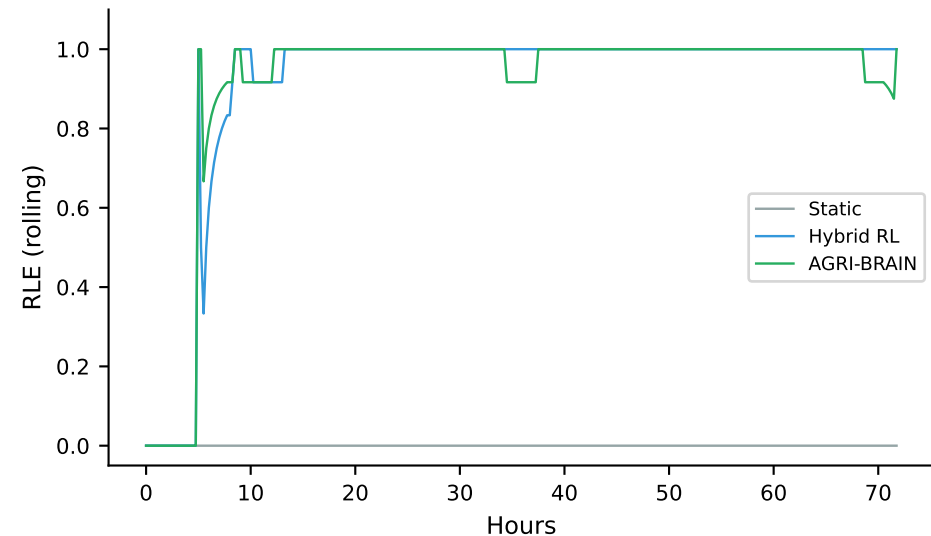
(a) Inventory vs Demand



(b) Waste Reduction Over Time



(c) Reverse Logistics Efficiency



(d) SLCA Components

