FLEX
ROLLED MULTICOLOR FINISH

BY ZOLATONE

APPLICATION GUIDE

Today's modern facilities seldom have the luxury of a day off. Healthcare and other busy environments can't just shut down to accommodate updates and maintenance. Interiors like these demand a great looking finish that's easy to apply and maintain.

Flex rolls on like ordinary paint, but it's far from ordinary. Flex creates a unique and natural blend of colors with unbeatable hide to conceal the imperfections in walls and feature spaces to keep them looking better longer - with much less maintenance - than ordinary paints and coatings.

FINISH DETAILS

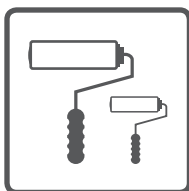| BASE COAT	FINISH COAT UP TO	VOC CONTENT	APPLICATION
300 SQ/FT/GAL	**150** SQ/FT/GAL	**50** G/L	**ROLLER** 9" SPECIAL FOAM / 4" CUT-IN

GETTING STARTED

INCLUDED – In addition to the Flex Base Coat and Flex Finish Coat are - Special Foam 9-inch roller cover, 4" roller (for cutting in), stir stick and controlled sample for reference. (1 set of rollers per 1-5 gallons) **MATERIAL PREPARATION:** After opening, stir by hand with gentle rolling motion to achieve complete uniform consistency. **DO NOT USE MECHANICAL AGITATOR.**
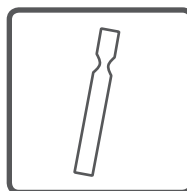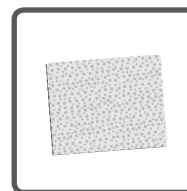
BASE COAT 300 SQ/FT/GAL

FINISH COAT UP TO 150 SQ/ FT/GAL

9" SPECIAL FOAM ROLLER 4" CUT-IN ROLLER

STIR STICK

CONTROL SAMPLE

SURFACE PREPARATION

Surfaces should be clean, dry, free of dust, grease, wax and if necessary deglossed. The surface should be smooth, even, free of defects or foreign contaminates. Surfaces should be prepared for an eggshell paint finish. Prime surface with a quality untinted acrylic primer if needed before applying Flex Base Coat.

BASE COAT APPLICATION

MIXING: After opening, stir by hand with gentle rolling motion to achieve uniform consistency. **APPLICATION:** use a 1/2 nap roller and brush and apply one coat of Flex Base Coat. The Base Coat improves rolling properties over smooth or previously painted surfaces. **THINNING:** Do Not Thin. This will compromise the adhesion of the Finish Coat.

BASE COAT APPLICATION -- CONTINUED

BASE COAT COVERAGE: Approximately 300 sq. ft./gal depending on surface porosity and texture.
BASE COAT DRY TIME: Approximately 30 minutes to touch; 30-45 minutes to re-coat at @ 70°F and 50% relative humidity. **CLEAN UP:** Clean equipment with soap and water. When cleaning up spatters or spills, use water.
IMPORTANT: Do not use specialty rollers to apply Base Coat. This will affect the finished look. DO NOT SAND THE BASE COAT! The Base Coat promotes proper adhesion of the Finish Coat. This effect will be compromised if sanded.

FINISH COAT APPLICATION

MIXING: After opening, stir by hand with gentle rolling motion to achieve complete uniform consistency.
APPLICATION: Start by cutting-in and covering difficult areas by using a brush or corner roller. **FIRST COAT:** Use the supplied 9-inch roller cover, and roll the Finish Coat over the surface. Load roller and evenly roll manageable sections floor to ceiling using vertical strokes with even pressure. Avoid rolling too thin. Lay off each section from top to bottom ensuring the finish is laying in same direction. Allow first coat to dry before applying second coat. Approximately 2 hours to touch.
CLEAN UP: In between coats clean roller cover with soapy water and cover any open paint with a clean, damp rag to avoid skinning. **SECOND COAT:** Apply second coat using the same method as the first. Second coat is required to match the controlled sample. All imperfections will be covered up with this second coat. Second Coat will require considerably less paint than the first coat. **IMPORTANT:** Do Not Over Work – This may lift the product already on the surface. **DO NOT THIN:** This will compromise the adhesion quality of the Finish Coat. **COVERAGE:** Finish Coat coverage is approximately 150 sq. ft. per gallon. Coverage varies depending on surface texture porosity and film thickness. **FINISH COAT DRY TIME:** Approximately 2 hours to re-coat @ 70° F and 50% relative humidity. **CLEAN UP:** Clean roller cover, brushes and tray with warm soapy water.

QUESTIONS?

FOR IMMEDIATE APPLICATION AND TECHNICAL ASSISTANCE CALL 1.800.765.6699.