

Warnings

1. Examine the goods for damage on arrival, and raise an objection within 3 days after receiving it.
2. At the initial operation, the spindle must be run-in from the low speed prior to the maximum speed. After 30 minutes, the speeds goes up at the range of 3000rpm. Run in for 20 minutes like this till to the maximum speed.
3. Before the air enters the motor spindle, it should go through the filter to make sure it's clean, clear and dry without any dust. The filtration accuracy is 5um. Otherwise, the bearing may be damaged.
4. It's better to use water-cooled motor spindle, and the ideal temperature is around 20°C-25°C for the high-precision machine.
5. The spindle holder should be clamped within allowable range. No allowing to clamp it at the bearing areas.
6. For automatic tool change spindle motor, please make sure size of your tool holder & pull stud is the same as our supply.
7. In case an abnormality (abnormal noise/current, etc.) happens, the spindle must be shut down immediately. It's forbidden to keep the spindle running under abnormal conditions.