



GUDLAVALLERU ENGINEERING COLLEGE

(An Autonomous Institute with Permanent Affiliation to JNTUK, Kakinada)

(Sponsored by A. A. N. M & V. V. R. S. R Educational Society, Gudlavalleru)

Approved by AICTE, New Delhi and Permitted by AP State Government

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Counselling Code : **GDLV**

INTERNSHIP REPORT

BY

TATI SURESH KRISHNA

19485A0208

In association with



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Introduction

Internship program arranged by GUDLAVALLERU ENGINEERING COLLEGE in association with Smart Internz, Hyderabad for the benefit of 3rd year EEE batch 2018-2022 on Electrical Detailed design Engineering for Oil& Gas, Power and Utility industrial sectors.

Program organizer

Smart Bridge, Hyderabad.

Pioneer in organizing Internships, knowledge workshops, debates, hackathons, technical sessions and Industrial Automation projects.



Courtesy

Dr. B. Dasu (HOD of EEE), GEC

Dr. G. Srinivasa Rao (Internship coordinator)

Mr. Ramesh V – Mentor of internship Program

Mr. Vinay Kumar - System Support

Mr. Harikanth – Software/Technical Support

Program details

Smart Internz program schedule: 4 weeks starting 3rd May 2021

Daily schedule time shall be 4PM to 6PM

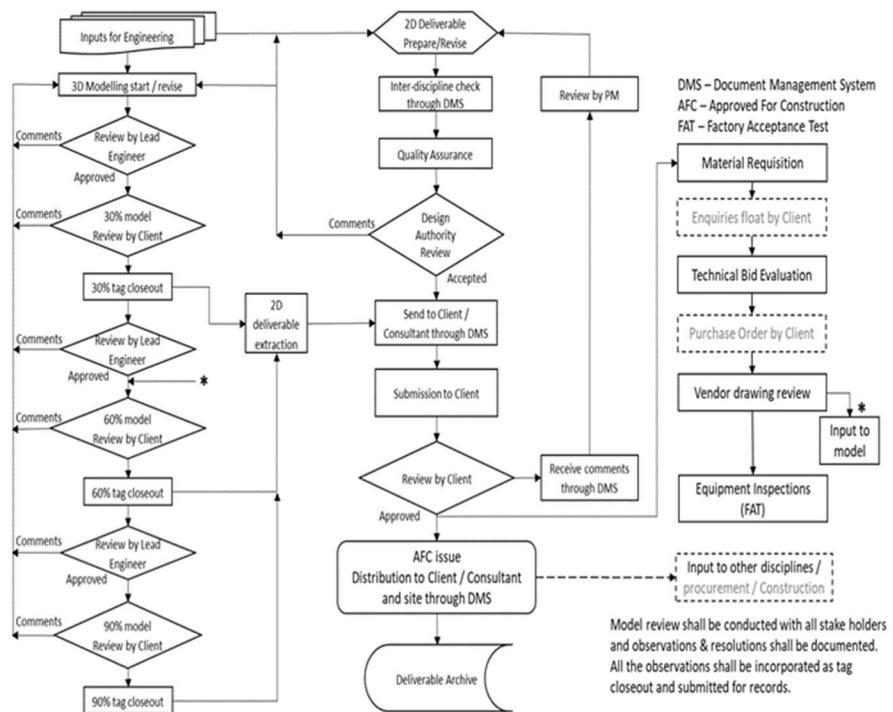
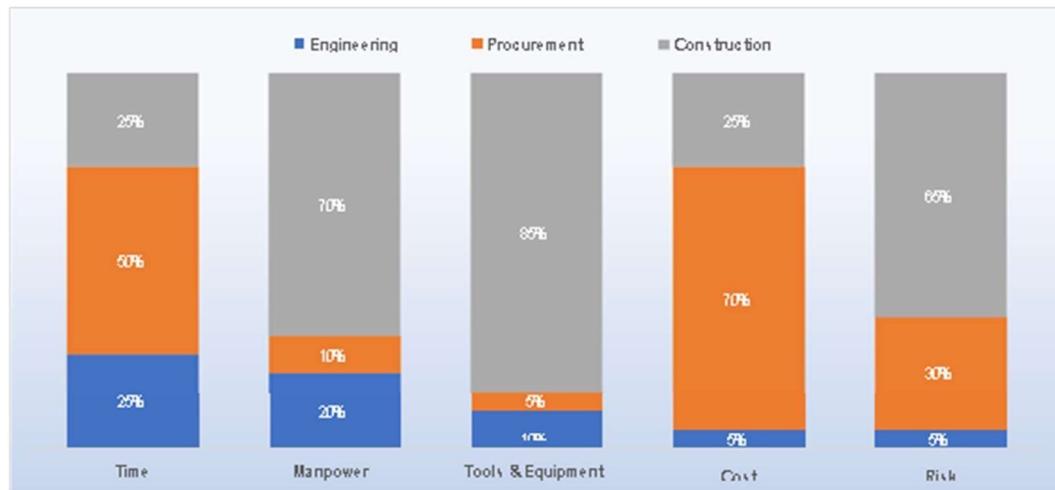
Mode of classes: Online through ZOOM App

Internship program

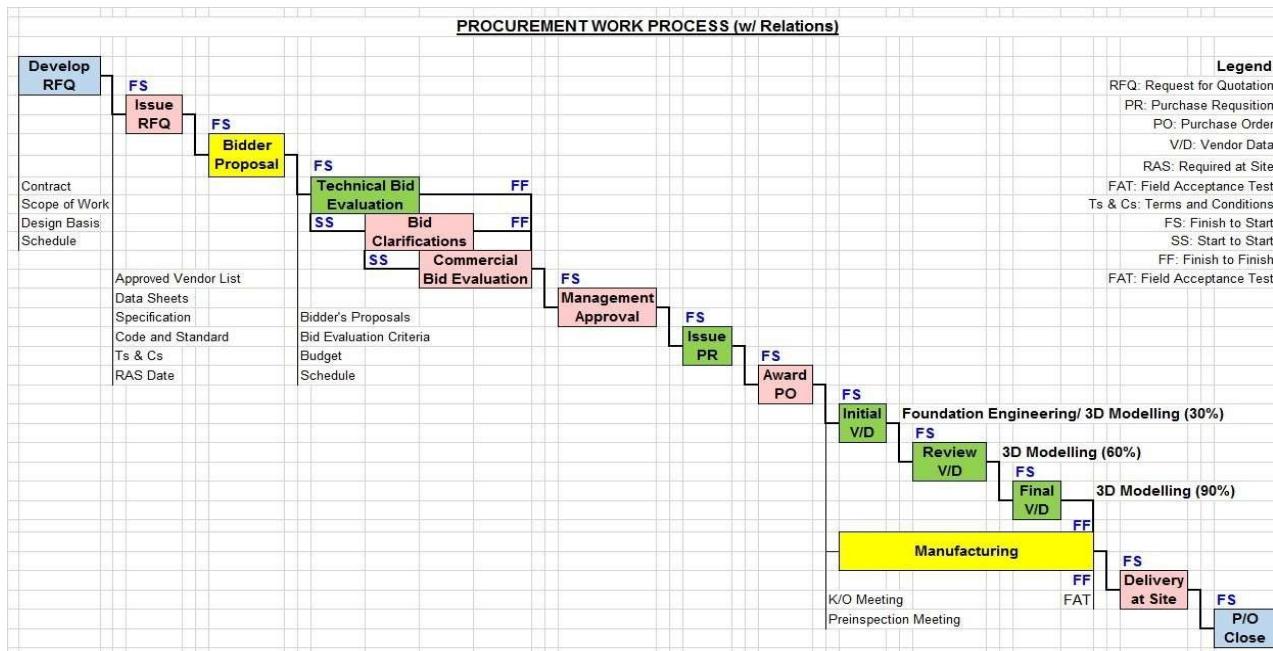
We have been given the opportunity to learn and interact with industry experienced engineering specialist to learn the Electrical detailed design engineering for various industrial sectors.

3rd May 2021: Introduction to EPC Industry

1	EPC Industry & Electrical Detailed Engineering	EPC Industry Engineering Procurement Construction	Introduction Types of Engineering Engineering role in procurement Engineering role during construction
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TOPIC DETAILS:**ENGINEERING:****Engineering Design & Detailed Engineering Process**

PROCUREMENT:



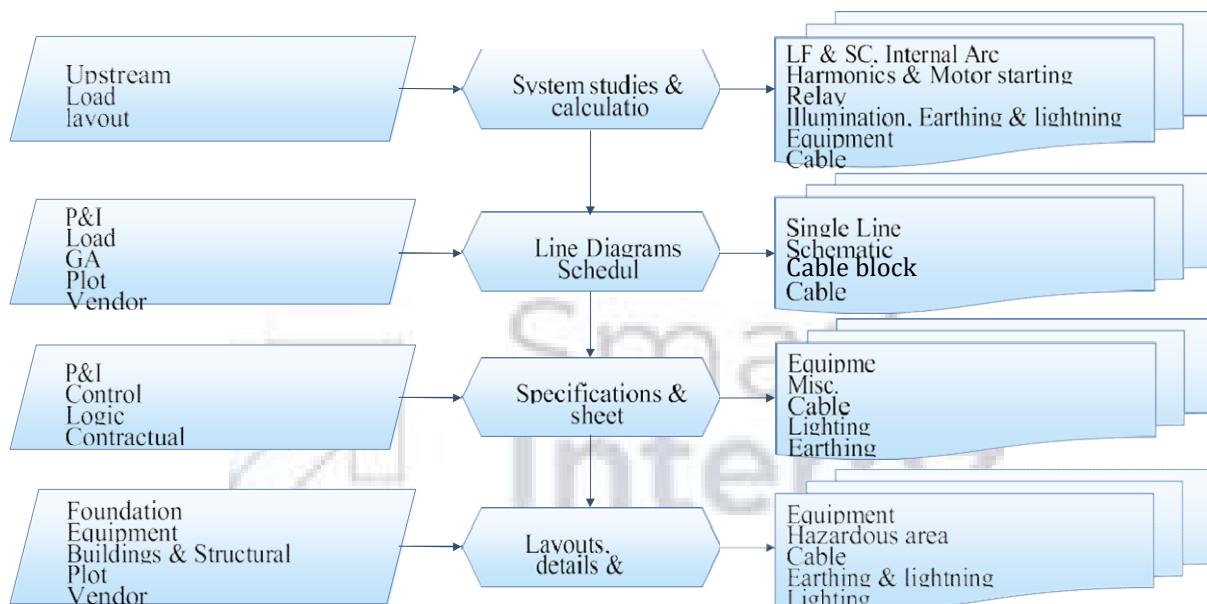
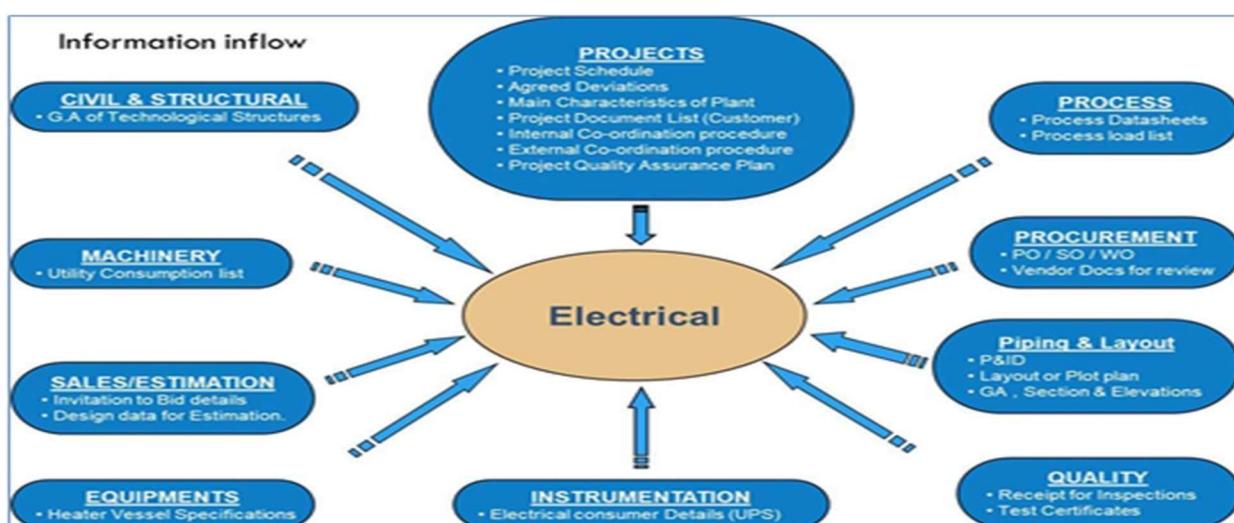
ENGINEERING SUPPORT TO PROCUREMENT

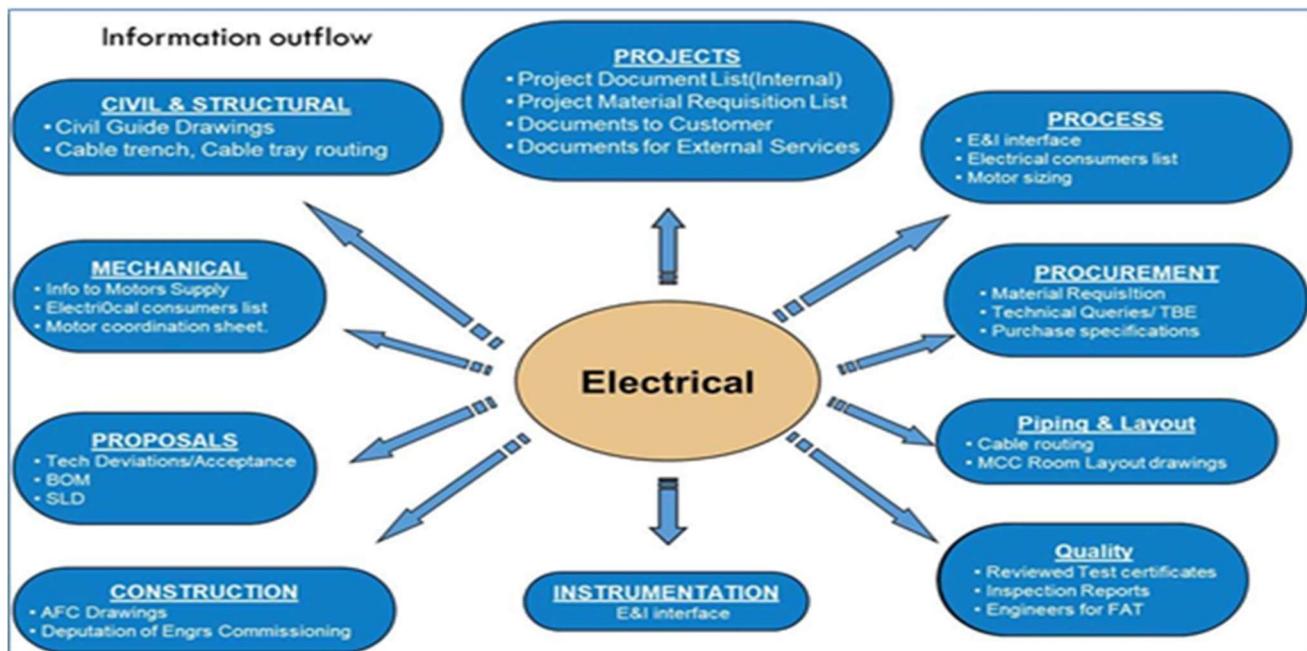
CONSTRUCTION:

This brief applies to engineering support for engineering-procurement-construction projects, also known as design-bid-build projects, with construction management by others. This brief is intended to be used as an aid to determining the level of engineering support required during construction, from the office and in the field. For purposes of this brief, when the term "engineer" is used, it applies to the engineering firm or its representatives, that were responsible for the design of the project. Engineering support is typically required for any industrial construction project. The roles of the construction manager and the owner are usually well understood. The role of the engineer during construction needs to complement the roles of the construction manager and the owner. This is not clear cut as the owner and construction manager often have capabilities that overlap with those of the engineer. What divisions of responsibilities represent the best use of resources and best promotes the timely and successful completion of the project. Further, when owners are looking for ways to control construction costs, one option considered is to reduce costs by restricting or eliminating on-site representation from engineering.

4th May 2021: Engineering documentation for EPC projects

2	Electrical Design Documentation	Engineering Deliverables list Detailed Engineering work flow Document transmission info Deliverables types	Sequence of deliverables Detailed engineering process Document submission and exchange Different types of deliverables
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Topic details:**SEQUENCE OF DELIVERABLES**



DETAILED ENGINEERING WORKFLOW

IS no.	Description	Equivalent IEC no.
IS:1885	Electrotechnical Vocabulary	IEC 60050
IS:2206	Flameproof electric lighting fittings	
IS:3344	Code of practice for interior illumination	
IS:6066	Code of practice for industrial lighting	
IS:10322	Luminaires	IEC 60598
IS:3043	Code of practice for earthing	IEC 60364
IS: 2309	Code of practice for the protection of buildings and allied structures against lightning	IEC 62305
IS:11114	Code of Practice for Selection, Installation and Maintenance	IEC 60092
IS:13294	Guide for Short-circuit Current Calculation in Three-phase A.C. Systems	IEC Pub 909
IS:1170	Outdoor type three-phase distribution transformers	
IS:2026	Power transformers	IEC 60076
IS:325	Three-phase induction motors	IEC 60034
IS:1594	PVC Insulated (Heavy Duty) Electric Cables	IEC 60502
IS:7098	XLPE insulated PVC sheathed cables	IEC 60502
IS: 10816	Tests on Electric and Optical Fibre cables under fire conditions	IEC 60332
IS:8623	Low-Voltage Switchgear and Control gear	IEC Pub 439 & IEC 60947
IS:10918	Vented type nickel cadmium batteries	IEC 60623
IS:5571	Guide for Selection and installation of Electrical Equipment for Hazardous Areas	IEC 60079
IS:5572	Classification of hazardous areas(other than mines) having flammable gases and vapours for electrical installation	IEC 60079
IS:7705	Current transformers	IEC 60185
IS:3156	Voltage transformers	IEC 60186
IS:398	Aluminium conductors for overhead transmission purposes	IEC 60889
	Electric Heat Tracing for Safe Industrial locations	IEC 62395
	Electric Heat Tracing for Hazardous locations	IEC 60079-30

Fig: RELAVANT NATIONAL & INTERNATIONAL STANDARDS

5th May 2021: Engineering documentation for commands and formulae

3	Electrical Design Documentation	MS word commands MS excel formulae Auto cad basic commands
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Topic details:

MS Word, Excel and Auto cad COMMANDS.

Word Shortcut Keys

Command Name	Keys
All Caps	Ctrl+Shift+A
Apply List Bullet	Ctrl+Shift+L
Auto Format	Alt+Ctrl+K
Auto Text	F3
Bold	Ctrl+B
Cancel	ESC
Center Para	Ctrl+E
Change Case	Shift+F3
Clear	Del
Close or Exit	Alt+F4
Copy	Ctrl+C
Create Auto Text	Alt+F3
Cut	Ctrl+X
Double Underline	Ctrl+Shift+D
Find	Ctrl+F
Help	F1
Hyperlink	Ctrl+K
Indent	Ctrl+M
Italic	Ctrl+I
Justify Para	Ctrl+J
Merge Field	Alt+Shift+F
New Document	Ctrl+N
Open	Ctrl+O
Outline	Alt+Ctrl+O
Overtype	Insert
Page	Alt+Ctrl+P
Page Break	Ctrl+Return
Paste	Ctrl+V
Paste Format	Ctrl+Shift+V
Print	Ctrl+P
Print Preview	Ctrl+F2
Redo	Alt+Shift+Backspace
Redo or Repeat	Ctrl+Y
Save	Ctrl+S
Select All	Ctrl+A
Small Caps	Ctrl+Shift+K
Style	Ctrl+Shift+S
Subscript	Ctrl+=
Superscript	Ctrl+Shift+=
Task Pane	Ctrl+F1
Time Field	Alt+Shift+T

Underline	Ctrl+U
Undo	Ctrl+Z
Update Fields	F9
Word Count List	Ctrl+Shift+G

Function Keys	
F1	Get Help or visit Microsoft Office Online.
F2	Move text or graphics.
F3	Insert an AutoText (AutoText: A storage location for text or graphics you want to use again, such as a standard contract clause or a long distribution list. Each selection of text or graphics is recorded as an AutoText entry and is assigned a unique name.) entry (after Microsoft Word displays the entry).
F4	Repeat the last action.
F5	Choose the Go To command (Edit menu).
F6	Go to the next pane or frame.
F7	Choose the Spelling command (Tools menu).
F8	Extend a selection.
F9	Update selected fields.
F10	Activate the menu bar.
F11	Go to the next field.
F12	Choose the Save As command (File menu).

Here we need to check the Page setup, spelling, Grammar, Punctuation, Paragraphs, Overall presentations, Tables & pictures to be numbered and titled at last we check the Document name & date of versions.

AUTOCAD BASIC KEYS							
STANDARD		DRAW		MODIFY		FORMAT	
NEW	Ctrl+N	LINE	L	ERASE	E	PROPERTIES	MO
OPEN	Ctrl+O	RAY	RAY	COPY	CO	SELECT COLOR	COL
SAVE	Ctrl+S	PLINE	PL	MIRROR	MI	LAYER	LA
PLOT	Ctrl+P	3DPOLY	3P	OFFSET	O	LINETYPE	LT
PLOT PREVIEW	PRE	POLIGONE	POL	ARRAY	AR	LINEWEIGHTS	LW
CUT	Ctrl+X	RECTANGLE	REC	MOVE	M	LT SCALE	LTS
COPY	Ctrl+C	ARC	A	ROTATE	RO	LIST	LI
PASTE	Ctrl+V	CIRCLE	C	SCALE	SC	DIMEN. STYLE	D
MATCH PROPE.	MA	SPLINE	SPL	STRECH	S	RENAME	REN
CLOSE	Ctrl+F4	ELLIPSE	EL	TRIM	TR	OPTION	OP
EXIT	Ctrl+Q	BLOCK	B	EXTENDED	EX		
		POINT	PO	BRAKE	BR		
		HATCH	H	CHAMFER	CHA		
		GRADIENT	GD	FILLET	F		
		REGION	REG	EXPLODE	X		
		BOUNDARY	BO				
		DONUT	DO				

EXTRA				DRAFTING		PAPER SIZE	
UNIT	UN	UCS	UCS	ORTHO	F8, Ctrl+L	A4=210*297	
LIMITS	LIMITS	SINGLE TEXT	DT	OSNAP	F3, Ctrl+F	A3=297*420	
(0,0; 1000,1000)		MULTILINE TEXT	MT	POLAR	F10, Ctrl+U	A2=420*594	
ZOOM	Z	EDIT TEXT	ED	GRID	F7, Ctrl+G	A1=594*841	
ALL	A	OBJECT SNAP	OB	OTRACK	F11	A0=841*1189	
PAN	P	DIMENTION	DIM	SNAP	F9		
CLEAN SCREEN	Ctrl+O	HORIZONTAL	HOR				
COMMAND WIN	Ctrl+9	VERTICAL	VER				

Fig: AUTOCAD KEYS

Excel Formulas

Basic math

Function	Formula	Example
To add up the total	=SUM(cell range)	=SUM(B2:B9)
To add individual items	=Value1 + Value 2	=B2+C2
Subtract	=Value1 - Value 2	=B2-C2
Multiply	=Value1 * Value2	=B2*C2
Divide	=Value1 / Value2	=B2/C2
Exponents	=Value1 ^ Value2	=B2^C2
Average	=AVERAGE(cell range)	=AVERAGE(B2:B9)
Median	=MEDIAN(cell range)	=MEDIAN(B2:B9)
Max	=MAX(cell range)	=MAX(B2:B9)
Min	=MIN(cell range)	=MIN(B2:B9)

Simple formatting tricks

Function	Formula	Example
To change a cell to proper case	=PROPER(cell)	=PROPER(A2)
To change a cell to upper case	=UPPER(cell)	=UPPER(A2)
To change a cell to lower case	=LOWER(cell)	=LOWER(A2)

Conditional statements

Function	Formula	Example
If statement	=IF(logical test, "result if the test answer is true", "result if the test answer is false")	=IF(B2>69,"Pass","Fail")
Exact	=EXACT(Value1, value2)	=EXACT(B2, C2)

Absolute cell references

When a formula contains an absolute reference, no matter which cell the formula occupies the cell reference does not change: if you copy or move the formula, it refers to the same cell as it did in its original location. In an absolute reference, each part of the reference (the letter that refers to the row and the number that refers to the column) is preceded by a "\$" – for example, \$A\$1 is an absolute reference to cell A1. Wherever the formula is copied or moved, it always refers to cell A1.

Pulling things apart

Function	Formula	Example
To select a certain number of characters from the left	=LEFT(cellwithtext, number of characters to be returned)	=LEFT(A2, 6)
To select a certain number of characters from the right	=RIGHT(cellwithtext, number of characters to be returned)	=RIGHT(A2, 6)
Find text in a field	=SEARCH("text you want to find", where you want to find it)	=SEARCH(" ", A2)
Extract information from the middle	=MID(cellwithtext, start position, number of characters you want returned)	=MID(A2, 9, 4)
Separate a last name (Example: Smith, Jane)	LEFT and SEARCH functions	=LEFT(A2, SEARCH(" ", A2)-1)
Separate a first name (Example: Smith, Jane)	MID and SEARCH functions	=MID(A2, SEARCH(" ", A2)+2, 20)

Putting things together

Function	Formula	Example
To combine cells with a space in-between	=CONCATENATE(text, " ", text)	=CONCATENATE(A2, " ", B2)
To combine cells with a space in-between (second option)	=text & " " & text	=A2 & " " & B2

Dealing with dates

Function	Formula	Example
Return the year	=YEAR(datefield)	=YEAR(A2)
Return the month	=MONTH(datefield)	=MONTH(A2)
Return the day	=DAY(datefield)	=DAY(A2)
Return the day of the week (1 = Sunday, 2 = Monday, 3 = Tuesday, etc.)	=WEEKDAY(datefield)	=WEEKDAY(A2)
To create a date from year, month, and day	=DATE(year, month, day)	=DATE(B2, C2, D2)

7th May2021: Engineering documentation for Electrical system design

- 4 Electrical system design for a small small project Overall plant description
Sequence of approach
Approach to detailed design

Topic details: Overall plant description, approach to detailed design.

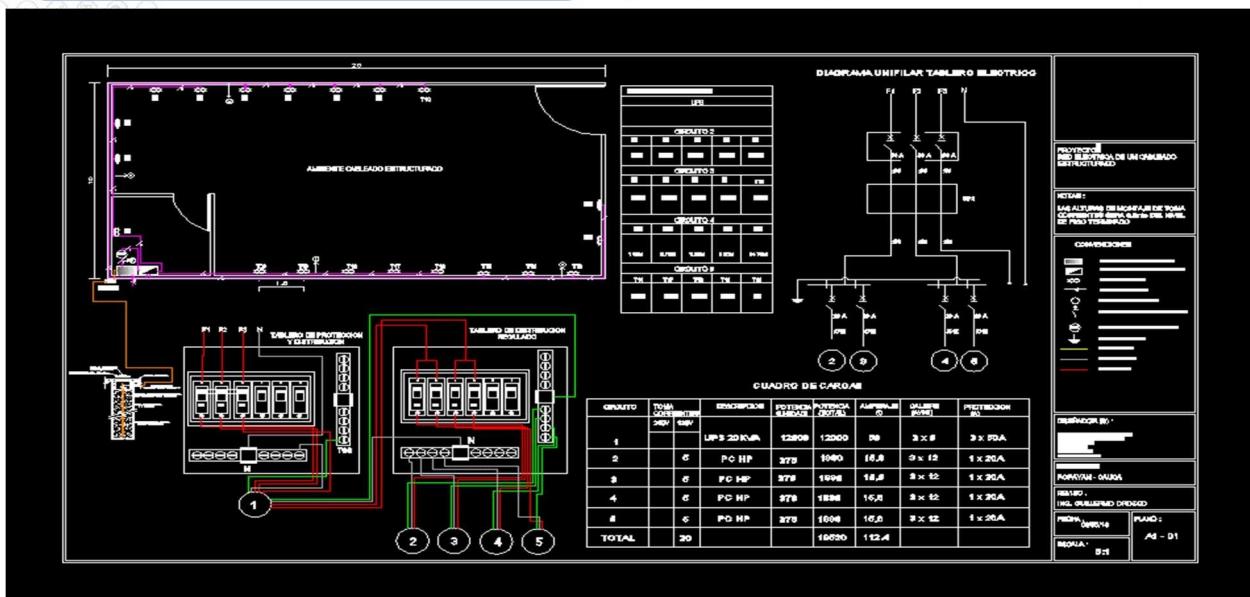
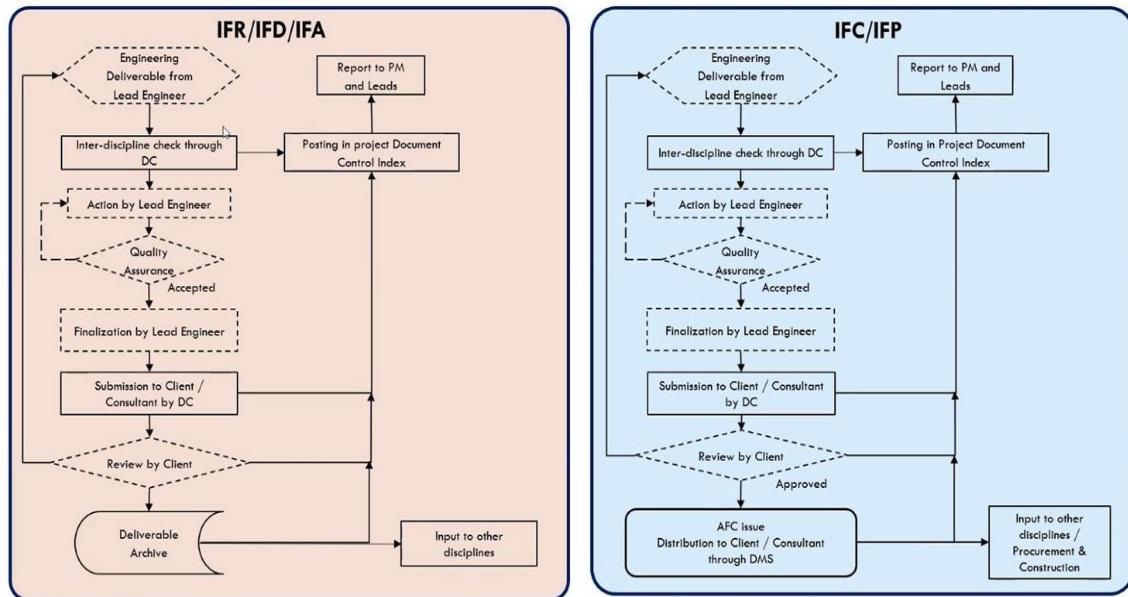
**1C. DETAILED ENGINEERING**

Fig: ELECTRICAL SYSTEM DESIGN

10th May2021: Engineering documentation for Typical diagrams

5 Electrical system design for typical diagrams

Loadlistsschedule
Singleline diagram

Power flow diagram
Typical schematic diagram

Topic details:

Single line Diagram:

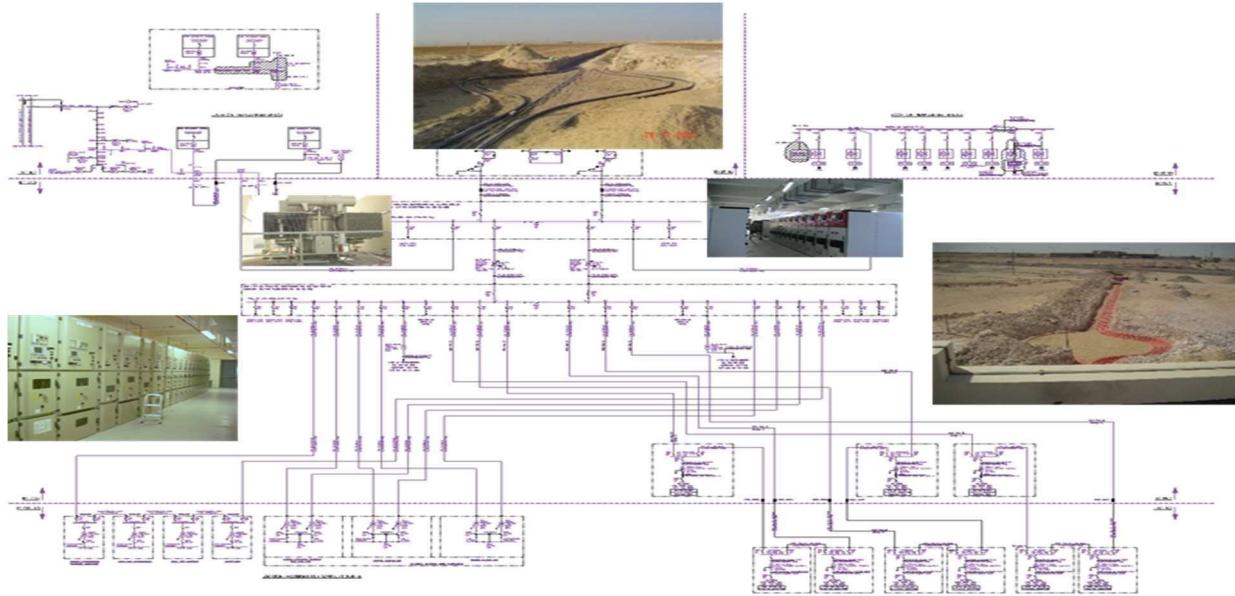
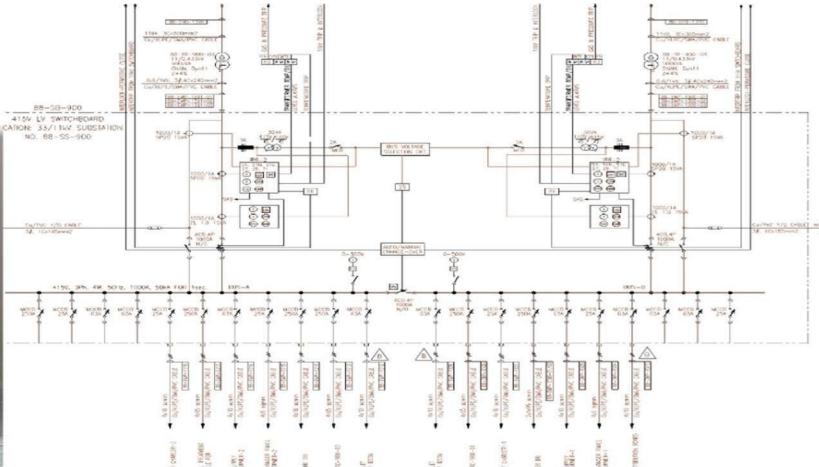


Fig: POWER FLOW DIAGRAM

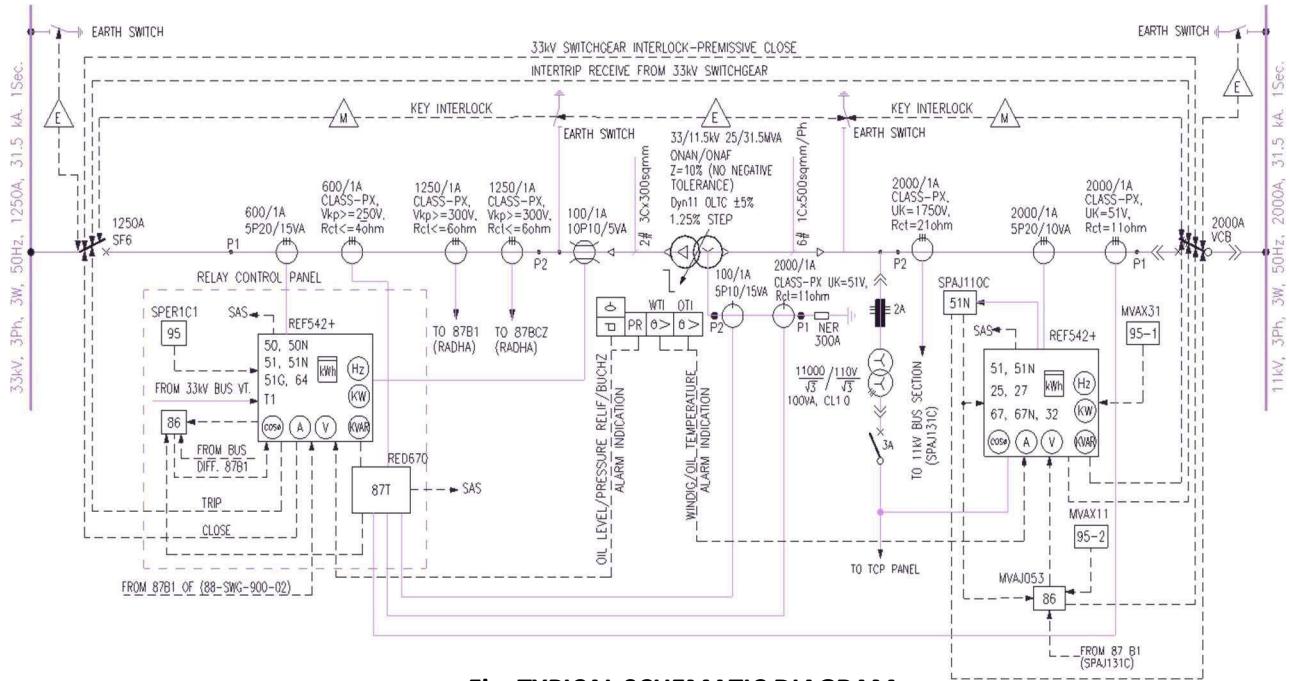


Fig: TYPICAL SCHEMATIC DIAGRAM

0 Load List - Excel

SURESH KRISHNA TATI

File Home Insert Page Layout Formulas Data Review View Help Tell me what you want to do

Font Alignment Number Styles Cells Editing

Conditional Formatting Table Styles Insert Delete Format AutoSum Fill Sort & Filter Select

X13

Sl. No.	Tag No.	Description	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	Standard motor ratings
5	PU2315	Silica filter feed pump	10.84	12.47	14.34	16.49	18.96	21.80	25.07	28.83	33.15	38.12	43.84	50.42	57.98	66.68	76.68	88.18	101.41	116.62	134.11	0.18 kW
6	2 PU 2314-A	Absorbent/Neutral oil pump (W)	3.15	3.62	4.16	4.78	5.50	6.33	7.28	8.37	9.63	11.07	12.73	14.64	16.64	19.37	22.28	25.62	29.46	33.88	38.96	0.25 kW
7	3 PU 2314-B	Absorbent/Neutral oil pump (S)	2.70	3.11	3.58	4.12	4.74	5.45	6.27	7.21	8.29	9.53	10.96	12.60	14.49	16.66	19.16	22.03	25.33	29.13	33.50	0.37 kW
8	4 PU2306	Feed Pump (Separator)	10.94	12.58	14.47	16.61	19.14	22.01	25.31	29.11	33.48	38.50	44.28	50.98	58.58	67.34	77.44	89.06	102.42	117.78	135.45	0.55 kW
9	5 MX2305	MIXER (W)	11.03	12.68	14.58	16.77	19.29	22.18	25.51	29.34	33.74	38.80	44.62	51.31	59.01	67.86	78.04	89.75	103.21	118.69	136.49	0.75 kW
10	6 MX 2308	MIXER (S)	11.03	12.68	14.58	16.77	19.29	22.18	25.51	29.34	33.74	38.80	44.62	51.31	59.01	67.86	78.04	89.75	103.21	118.69	136.49	1.1 kW
11	7 BW2313	Blower	4.74	5.45	6.27	7.21	8.29	9.53	10.96	12.60	14.49	16.66	19.16	22.03	25.33	29.13	33.50	38.53	44.31	50.96	58.60	2.2 kW
12	8 Rotary valve TK.2313B (I)		0.46	0.53	0.61	0.70	0.81	0.93	1.07	1.23	1.41	1.62	1.86	2.14	2.46	2.83	3.25	3.74	4.30	4.95	5.69	3 kW
13	9 SC2314	Screw conveyor (I)	1.07	1.23	1.41	1.62	1.86	2.14	2.46	2.83	3.25	3.74	4.30	4.95	5.69	6.54	7.52	8.65	9.95	11.44	13.16	3.7 kW
14	10 AG 2324A	Citric acid tank agitator (W)	0.79	0.91	1.05	1.21	1.39	1.60	1.84	2.12	2.44	2.81	3.23	3.71	4.27	4.91	5.65	6.50	7.48	8.60	9.89	4.7 kW
15	11 AG 2324B	Citric acid tank agitator (S)	0.79	0.91	1.05	1.21	1.39	1.60	1.84	2.12	2.44	2.81	3.23	3.71	4.27	4.91	5.65	6.50	7.48	8.60	9.89	5.5 kW
16	12 AG 2305	Citric oil reaction vessel agitator	2.90	3.34	3.84	4.42	5.08	5.84	6.72	7.73	8.69	10.22	11.75	13.51	15.54	17.87	20.55	23.63	27.17	31.25	35.94	7.5 kW
17	13 AG 2309	Lye oil reaction vessel agitator	1.05	1.21	1.39	1.60	1.84	2.12	2.44	2.81	3.23	3.71	4.27	4.91	5.65	6.50	7.48	8.60	9.89	11.37	13.08	11 kW
18	14 AG 2310	Lye oil reaction vessel agitator	1.05	1.21	1.39	1.60	1.84	2.12	2.44	2.81	3.23	3.71	4.27	4.91	5.65	6.50	7.48	8.60	9.89	11.37	13.08	15 kW
19	15 AG 2314	Soap Adsorbant Tank Agitator	1.84	2.12	2.44	2.81	3.23	3.71	4.27	4.91	5.65	6.50	7.48	8.60	9.89	11.37	13.08	15.04	17.30	19.90	22.89	18.5 kW
20	KW		64.38	74.05	85.16	97.98	112.65	129.54	148.99	171.36	197.06	226.60	260.19	299.67	344.84	396.33	455.80	524.18	602.81	693.23	797.22	30 kW
21	KVA		80.475	92.563	106.45	122.44	140.81	161.93	186.24	214.2	246.33	226.25	325.75	374.59	430.8	495.41	569.75	655.23	753.51	866.54	999.53	37 kW
22	AMPS		111.96	128.78	148.1	170.34	195.9	225.28	259.1	298	342.7	394.07	453.2	521.14	599.35	689.24	792.66	911.58	1048.3	1205.6	1386.4	45 kW
23																						55 kW
24																						75 kW
25																						90 kW
26																						110 kW
27																						132 kW
28																						150 kW
29																						185 kW
30																						
31																						
32																						

Fig: LOAD LIST SCHEDULE

11th May 2021: Classification of Transformers and Generators

6	Classification of Transformers and Generators	Different types of Transformers	Different types of Generators
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Topic Details: Classification of Transformers and Generators.

Transformers can be classified on different basis, like types of construction, types of cooling etc.

- On the basis of construction, transformers can be classified into two types as;
 - (I) Core type transformer and
 - (ii) Shell type transformer, which are described below.
- On the basis of their purpose
 - Step up transformer: Voltage increases (with subsequent decrease in current) at secondary.
 - Step down transformer: Voltage decreases (with subsequent increase in current) at secondary.
- On the basis of type of supply
 - Single phase transformer
 - Three phase transformers
- On the basis of cooling employed
 - Oil-filled self-cooled type (ONAN - Oil Natural Air Natural)
 - Oil-filled Forced Air Cooling (ONAF – Oil Natural Air Forced)
 - Oil-filled Forced Air Cooling (OFAF – Oil Forced Air Forced)
 - Oil-Filled water-cooled type (ONWF - Oil Natural Water Forced)
 - Dry Type resin cast with natural cooling

TYPES OF TRANSFORMERS:

Pole Mounted Commercial



Oil Filled Distribution Type



Oil Filled Power Transformer Commercial

TYPES OF DG GENERATORS:11kV/6.6kV Diesel generator sets for standby/
Emergency power supply

415V Diesel generator sets for standby/Emergency power supply

TRANSFORMERS AND DG GENERATORS:

Transformer shall include a primary disconnect on the incoming power source. The disconnect means shall be either a breaker or a load break primary switch that is fused. On a single feed radial system, the distribution transformer base rating shall be sized for the total connected load and 125% of the largest motor; in addition, the transformer may have 20% spare capacity as per design basis. Also, the transformer shall be sized to allow starting the large motor on the system. Load diversities shall be taken into account when calculating the total connected load. Load calculations shall be completed and approved before final sizing of the transformers. When two transformers are connected to buses with a tie breaker, each transformer shall have its rating sized to handle the total connected load from both buses with the tie breaker closed and the other transformer out of service. Also, each transformer needs to be sized to allow starting the largest motor on the system. When two transformers are connected to buses with a tie breaker, the fault study must include the condition of having the short circuit MVA contribution from one transformer during a fault and the switchgear shall be sized appropriately to be able to withstand rating of both transformers during a short period defined in the standards. Transformers are sized to carry the peak running load of all busses connected to them. In addition, feeders to and from power transformers shall be rated to carry full current at the maximum rating.

The packaged combination of a diesel engine, an alternator and various ancillary devices such as base, canopy, sound attenuation, control systems, circuit breakers, jacket water heaters, starting systems etc., is referred to as a Diesel Generating Set or a DG Set in short. DG sets are selected based on the load they are intended to supply power for, taking into account the type of load, ie emergency (stand by) or for continuous power (prime), and the size of the load, and size of any motors to be started which is normally the critical parameter.

Depending upon the projected growth, availability of space etc. projected expansion to be considered. Diversity factor of load will determine the optimum size of DG set. Quantities & ratings of motors with their starting methods and largest size motor, influence the Right sizing of the DG set. CPCB (Central Pollution Control Board) norms to be followed for DG sets up to 1000 KVA rating with acoustic enclosures and pollution norms for larger sizes.

12th May 2021: Classification of Switchgear construction and power factor improvement

7	Classification of Switchgear construction and power factor improvement	Different types of Switchgear assemble	Power factor improvement
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Topic details: Switchgear construction and Power Factor Improvement.

Switchgear includes switching & protecting devices like fuses, switches, CTs, VTs, relays, circuit breakers, etc. This device allows operating devices like electrical equipment, generators, distributors, transmission lines, etc. Once the short circuit occurs within the power system, then a huge current will flow through the devices. So that the equipment can be damaged & the interruption will occur to the operators. To overcome this problem, it is used to detect the fault in the power system to protect humans and equipment. There are three types of switch gears namely LV (Low voltage), MV (Medium voltage) and HV (High voltage) Switchgear.

Low Voltage Switchgear (LV): The power system which deals up to 1KV is called as LV or low voltage switchgear consists switches, LV circuit breakers, HRC fuses, earth leakage (EL) circuit breakers, offload electrical isolators, MCBs (miniature circuit breakers) and MCCBs (molded case circuit breakers), etc.

Medium Voltage Switchgear (MV): The power system which deals up to 36 kV is called MV (medium voltage switchgear). These are available in different types like without metal enclosure outdoor type, metal-enclosed indoor & outdoor type, etc. consisting devices like minimum oil CBs, bulk oil CBs, SF6 gas-insulated, air magnetic, gas-insulated, vacuum, etc. The disruption medium of this type of switchgear can be vacuum or SF6. The main condition of this type of power network is to break off current throughout faulty conditions in this system. This is capable of ON/OFF operation, interruption of short circuit current, capacitive current switching, inductive current switching and used in some special applications.

High Voltage Switchgear (HV):

Switch the most fundamental device in making or isolating a circuit from the supply manually. It shall not protect the connected circuit from short circuit. Switches/ or Disconnect switches in outdoor EHV switchyard are manual and/ or motor operated for ease of routine operation. Required electrical clearances, 'safety clearances' required for maintenance personnel to safely work in the adjacent bays in the switchyard. These switches need to be of the snap action type while making/ breaking to prevent arc induced contact welding.

POWER FACTOR IMPROVEMENT:

Power factor defined as the ratio of real power to volt-amperes and is the cosine of the phase angle between the voltage and current in an AC circuit. Power factor can be improved by adding capacitors on the power line to draw a leading current and supply lagging vars to the system. Capacitors can be switched in and out as necessary to maintain var and voltage control. Many utilities charge industrial customers a certain rate for kilowatt-hours of energy consumed in a month, and another charge related to the infrastructure necessary to supply that power under the customer's conditions of operation. If the customer is operating with a low power factor load, the demand charge is higher, because the current requirement is higher. Power factor penalties on demand charges range from none to a factor of 2 on the peak power demand.

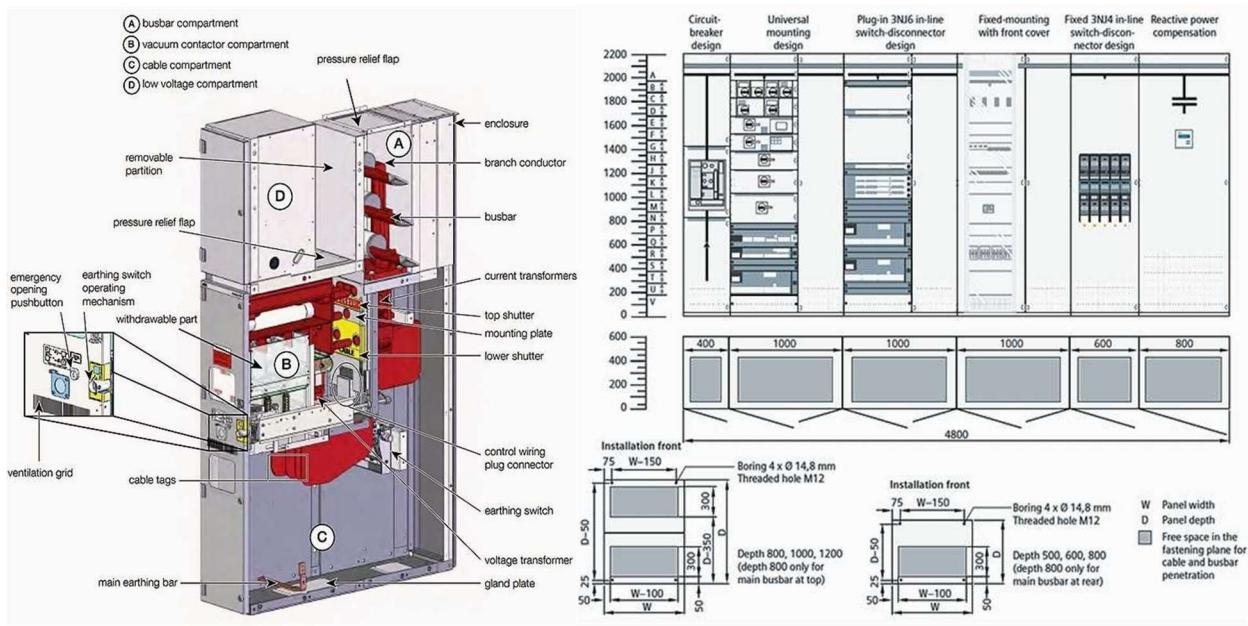
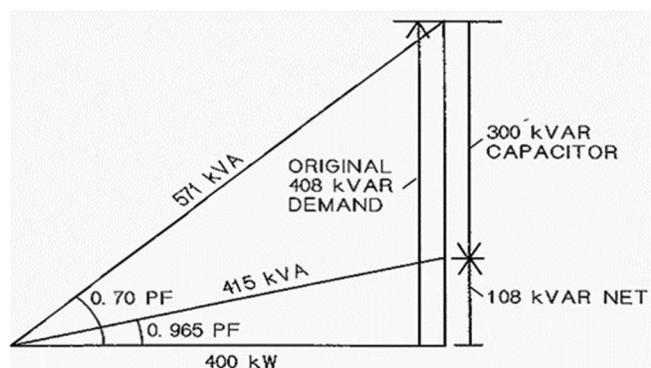


Fig: SWITCHGEAR CONSTRUCTIONAL FEATURES

TYPES OF SWITCH GEARS:LV 415V Indoor Air Insulated
Switchgear for Industrial /HV 33kV or 220kV Outdoor Switchgear for
large Industries & substations220V DC power supply for
emergency
application
S**POWER FACTOR IMPROVEMENT:**

17th May 2021: Detailing about UPS system and Busducts.

8	Detailing about UPS system and Busducts	Uninterruptible power supply system	Busducts of the system
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Topic details: UPS system and Busducts.

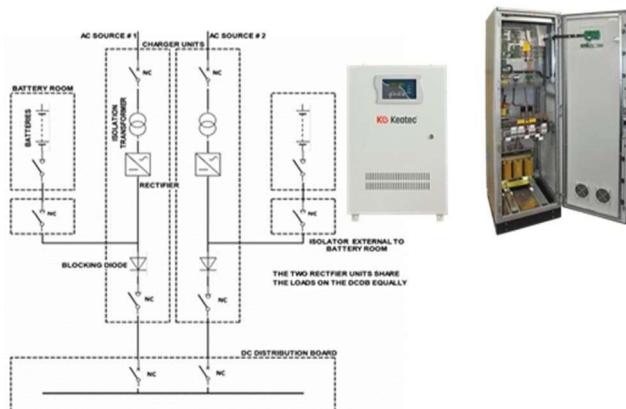
UPS SYSTEMS:

Power disturbances occur in the electrical system environment and critical applications like plant control systems, computer-based operations, telecommunications or any other system critical for operations shall have uninterrupted power supply. UPS systems are designed to provide continuous power to a load, even with an interruption or loss of utility supply power. UPS generally involves a balance of cost Vs need.

UPS systems shall be two types:

AC UPS – 48V, 110V, 230V Single phase & 415V three phase AC UPS power is required to feed power without any interruption to critical consumers in a facility during loss of normal power to critical plant loads like plant control systems, Emergency shut down systems. AC UPS derives its power from batteries. It also provides stabilized quality power even if it is from normal sources.

DC UPS – 24V 48V, 110V, 220V DC Uninterrupted Power Supply System (DC UPS) always available to the identified loads fed from a DC Distribution board that fed from the AC mains via a rectifier and when source supply outage charged batteries shall supply to the loads. These are required mainly for the Electrical Control & Protection system loads apart from a few other loads in certain plants like Switchgear closing/Tripping operation on loss of power supply, critical DC lighting, DG starting.



DCUPSSYSTEM



AC UPSSYSTEM

BUSDUCT OF SYSTEM:

A sheet metal duct with aluminum or copper bus bars as conductor, and used as a reliable link for transferring power from one equipment to other at desired voltage levels, used as an alternate means for conducting electricity to cable bus and power cables. Busducts are classified into various types depending on its application viz phase separated Busducts, segregated phase busducts, non-segregated phase busducts.

Segregated Phase Busduct

These are metal enclosed busducts wherein all the three phase busbars are enclosed in a common enclosure and the all the phases are segregated by means of non-magnetic metal barriers preferably made of the same materials as that of the bus enclosure with degree of protection IP65. Busbars are generally mounted on high creep porcelain insulators or high quality epoxy resin cast insulators of suitable rated voltage. These Segregated phase busducts are commonly used in medium voltage applications with rated voltages from 3.3KV to 33KV and with rated continuous currents up to 5000 Amps with short circuit fault currents of 50 KA for 1 or 3 seconds.

Non-segregated Phase Busduct

Non-segregated busduct, on the other hand, is almost similar to the above in construction wherein all the phase/ neutral conductors are enclosed in a common enclosure with air as medium of insulation between phases. As the name implies, there is no metallic barriers between phases. These busducts are relatively compact in comparison with segregated phase bus since the same are generally used for low voltage applications and thus needing much lower electrical clearances between phases and phase to earth. These non-segregated phase busducts are offered in two variants-one with RYBN



NON-SEGREGATED BUSKET



SANDWICH TYPE BUSKET

18th May 2021: Detailing about Motor Starters and Sizing of motors.

9	Detailing about Motor Starters and Sizing of motors	Motor starters and drives	Sizing and selection of motors
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Topic details: Detailing about Motor Starter and Sizing of motors and their selection.

The principal function of a motor starter is to start and stop the respective motor connected with specially designed electromechanical switches which are similar in some ways to relays. The main difference between a relay and a starter is that a starter has overload protection for the motor that is missing in a relay. So, a starter has two main roles - to switch the power automatically or manually to a motor and at the same time protect the motor from overload or faults.

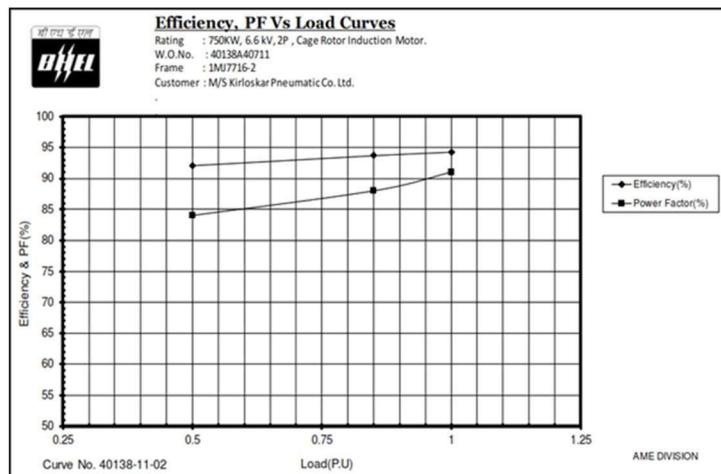
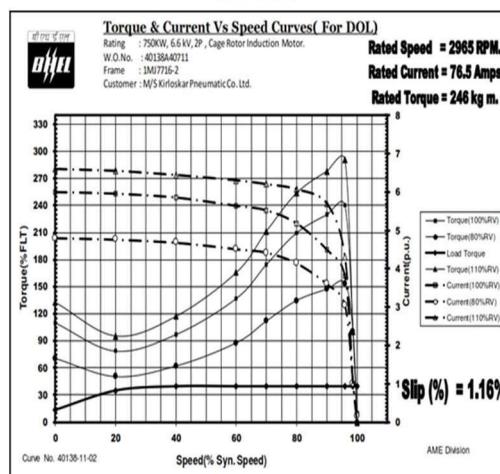
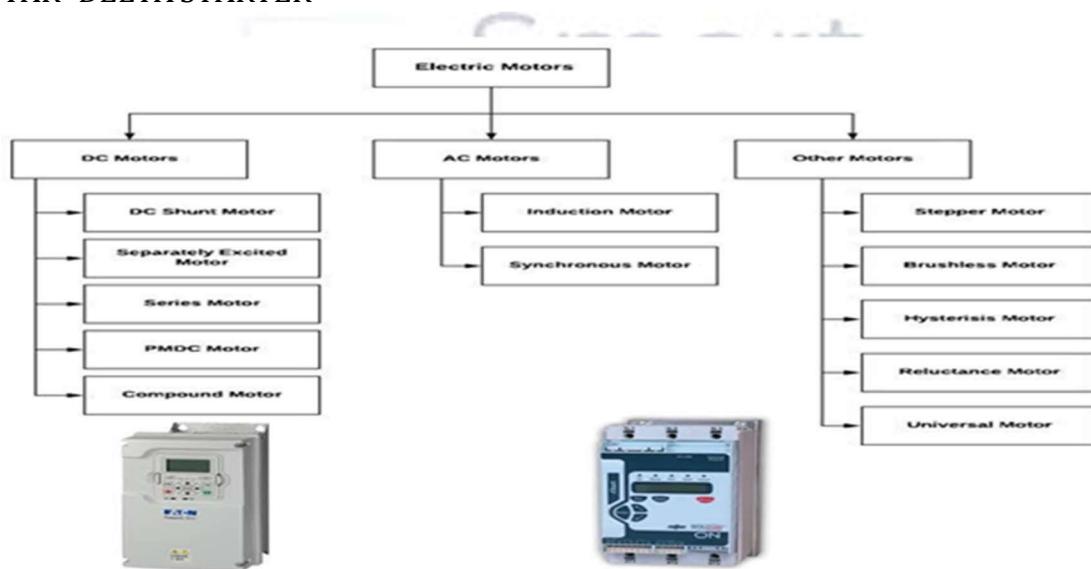
1.DOL STARTER

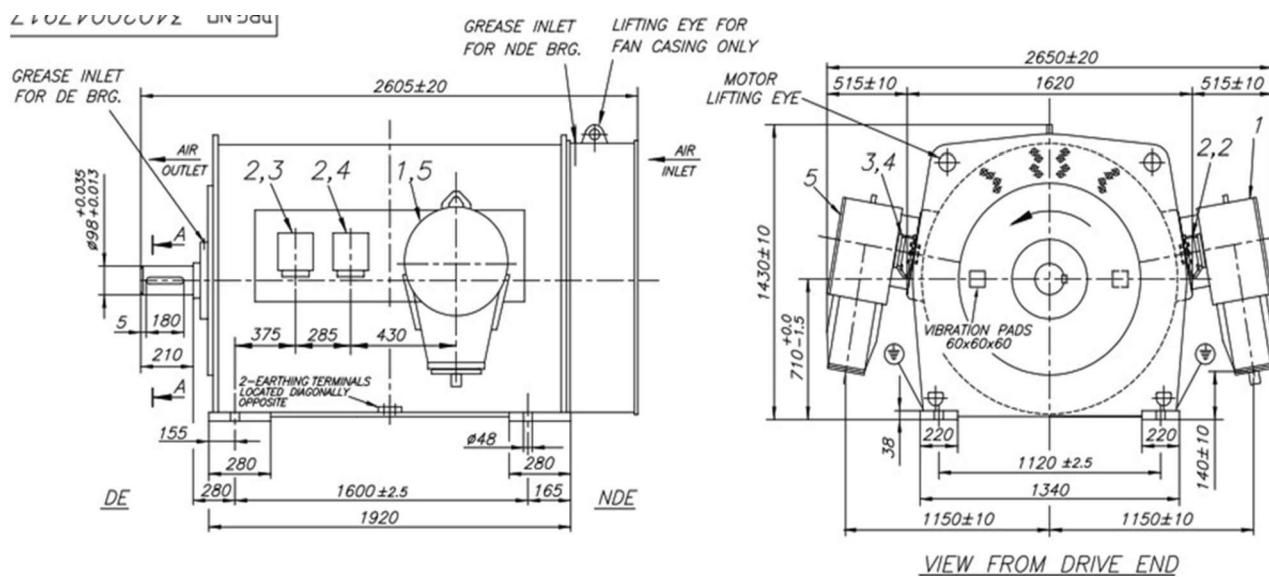
2. ROTOR RESISTANCE STARTER

3. STATOR RESISTANCE STARTER

4. AUTO TRANSFORMER STARTER

5. STAR- DELTA STARTER





Large capacity MV motor for heavy industrial applications

415V LV motors for industrial applications, Pumps, fans, agitators

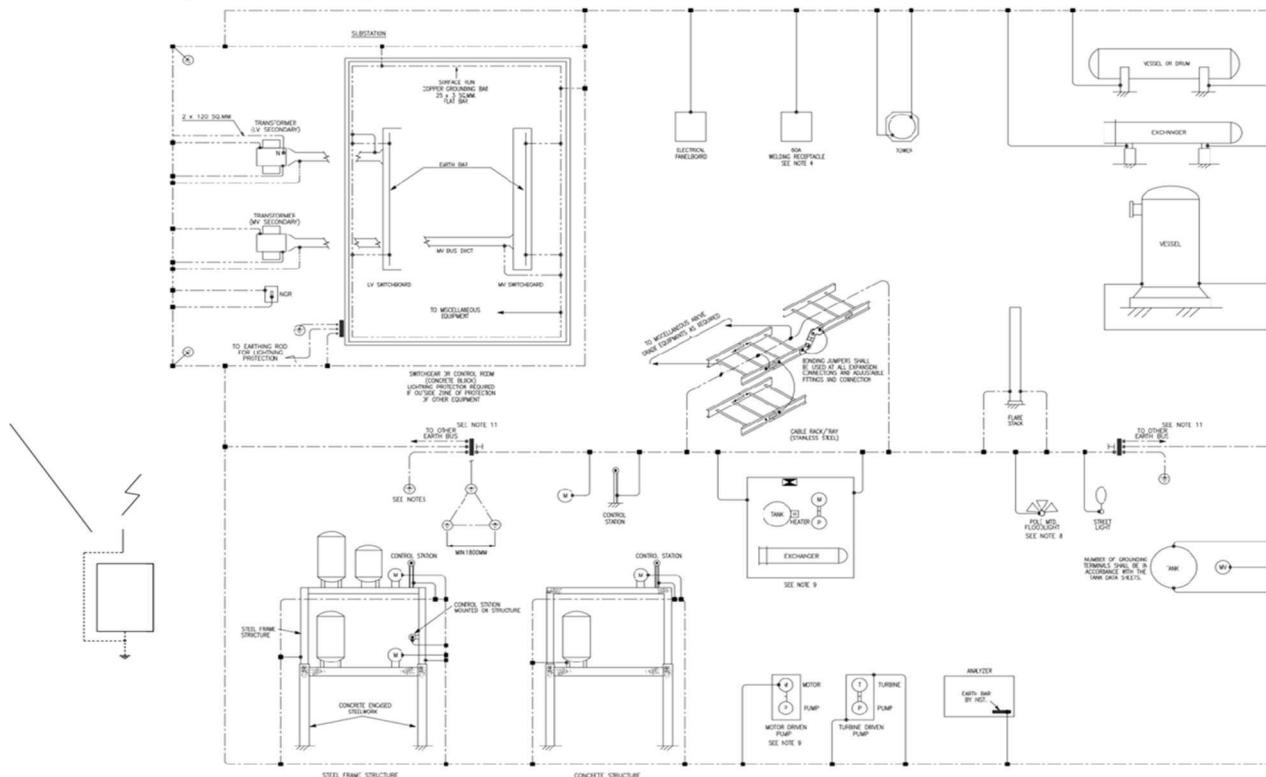


19th May 2021: Describing about Earthing system and Lighting Protection.

10	Describing about Earthing system and Lighting Protection.	Plant Earthing system	Lighting Protection materials
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Topicdetails: Describing about Earthing system and Lighting Protection.

The purpose of earthing is to prevent damage to people and prevent or limit plant damage. Various earthing systems are provided with each earthing system is isolated from the other. System earthing (usually copper material), body earthing (also called dirty earth, usually GI/copper material), earthing for lightning protection (usually GI/copper material), Clean earth system for instrumentation (usually copper material) and Telecom earthing system (usually copper material). Earth pits are back-filled with earthing compound - Bentonite or Marcionite. Bentonite is a moisture retaining clay used as an earth electrode back-fill to help lower soil resistivity. Marcionite is a conductive compound mixed with cement. The Bentonite clay is a sodium activated montmorillonite which when mixed with water swells to many times its original volume.



LIGHTING PROTECTION SYSTEM:

Lightning protection required for high rise structures and important buildings against lightning currents during thunder storms. Primarily Lightning protection system calculations are done based on soil resistivity, conductor material, coverage structure / Building to determine whether lightning protection is required or not. Earthing calculation for lightning protection system shall be same as described in previous chapter. Lightning protection layouts are prepared for showing lighting protection to tall structures/buildings, important/heritage buildings, Buildings with electrical & instrumentation control panels etc.

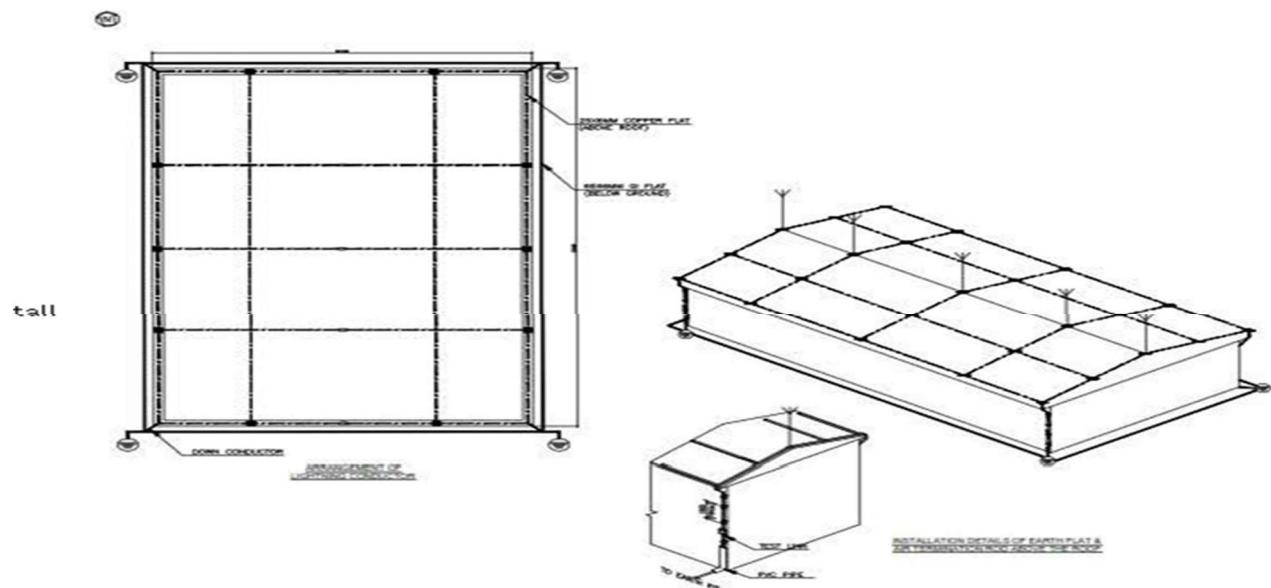
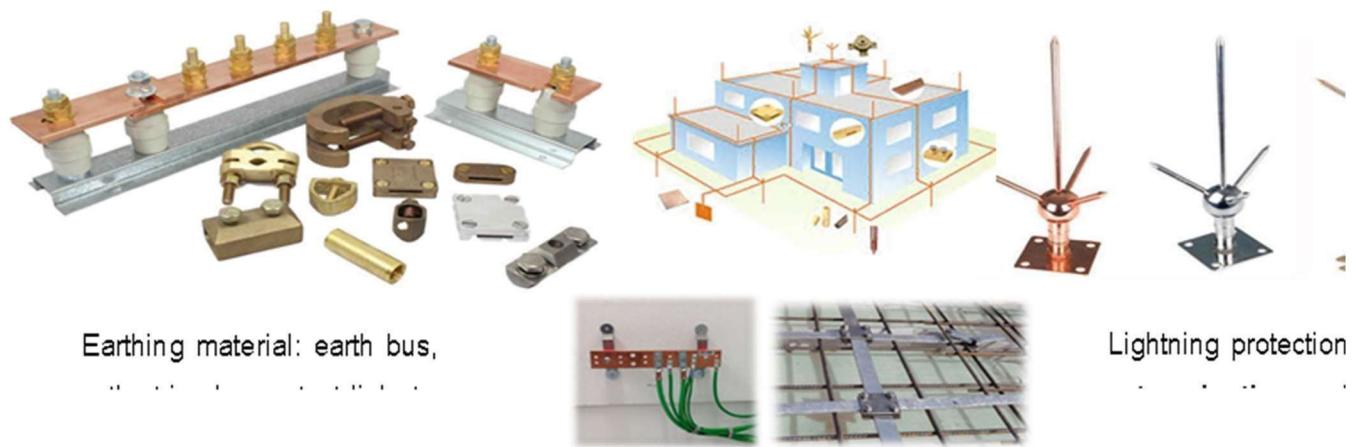


Fig: LIGHTING PROTECTION SYSTEM



20th May 2021: Lighting or illumination systems and calculations.

11	Lighting or Illumination systems and Calculations	Lighting or illumination systems	Lighting calculations
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Topic details: Lighting or Illumination systems and Calculations.

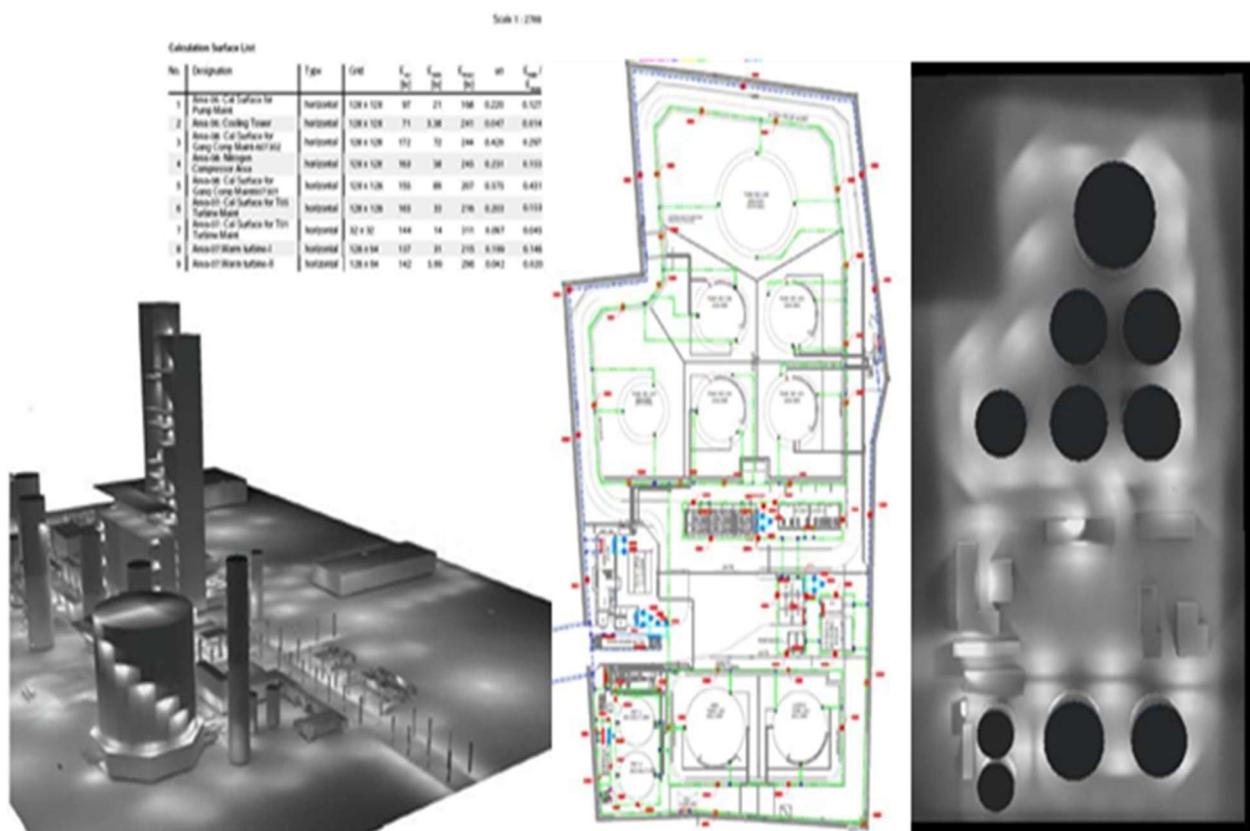
Industrial lighting load shall be grouped as normal, emergency and critical. Separate lighting DBs shall be provided for critical and emergency lighting load. Emergency lighting shall be 30% of total lighting fittings as per calculations. However, the circuiting shall be done such that the emergency lights shall also be switched on during normal condition. Critical light fittings shall be in off condition during normal plant operation. In case of failure of emergency supply which feeds emergency lighting load, critical supply shall be fed automatically, switching on the critical lighting fittings. Critical lighting load shall be 110V DC, for substations/ MCC rooms, control rooms, critical operating locations, entry exit location and near staircases. Critical lighting may be 15% of emergency lighting limited operating areas and escape routes.

Area	Lux (min)
Roads and tank farm	15-25
Pump house, sheds	100
Main operating platforms	100
Ordinary platforms & access stairs	60
Process areas, pipe racks, exchangers, heater, cooling tower, separators etc.	80
Switchgear room	200
Cable cellar	70
Battery room	150
Control room, laboratory	500
Ware house	100
Compressor area	150
Office	300

Utilization factor										Fixture efficiency			
Ceiling(%)		70			50			30					
Walls(%)		50	30	10	50	30	10	50	30	10			
Floor(%)		30 10	30 10	30 10	30 10	30 10	30 10	30 10	30 10	30 10			
Room index	0.80	27.26	22.22	19.19	25.24	22.21	19.18	26.25	21.21	19.18			
	0.80	20.31	20.27	20.23	20.20	27.26	24.23	31.30	27.26	20.23			
	1.00	38.36	32.30	28.28	36.95	32.31	29.27	35.34	31.30	28.27			
	1.25	43.40	37.35	33.32	41.38	36.35	33.32	39.37	35.34	32.31			
	1.50	47.43	41.38	37.35	44.42	40.37	36.35	42.40	38.37	35.35			
	2.00	52.47	47.44	43.41	49.46	45.43	42.40	47.45	44.42	41.40			
	2.50	56.50	51.47	46.44	53.49	49.46	46.44	50.48	47.45	45.43			
	3.00	59.52	55.49	51.47	56.52	52.48	49.46	52.50	50.48	47.46			
	4.00	62.55	59.52	56.51	58.53	56.52	53.50	55.52	53.51	51.49			
	5.00	64.56	62.55	59.53	60.55	58.53	56.52	57.54	55.52	52.51			

TABLE FOR UTILISATION FACTORS

All outdoor lighting fittings shall be connected with armored PVC cable of suitable no. of cores and size. Necessary type and no. of junction boxes shall be provided for branch connections. Indoor light fittings shall be connected with FRLS PVC wires laid in cable trunks or conduits. Inputs required: Equipment and cable routing layouts, lighting calculations, Design basis for type of light fittings to be used, required lux levels Lighting calculations software: Dialux, Chalmlite, Calculux, Relux, Luxicon, CG Lux Applicable Standards: IS 6665: Code of practice for industrial lighting, IS 3646: Code of practice for interior illumination, IEC 60598: Luminaires, IEC 62493: Assessment of lighting equipment related to human exposure to electromagnetic field Deliverables: Indoor Lighting layouts, socket outlet layouts, Street lighting and area lighting layouts. BOQ. Types of light fittings: Industrial, flame proof type (Ex d), increased safety type (Ex e).



CALCULATIONS OF ILLUMINATION RESULTS

21th May2021: Lighting or illumination systems using DIALUX software.

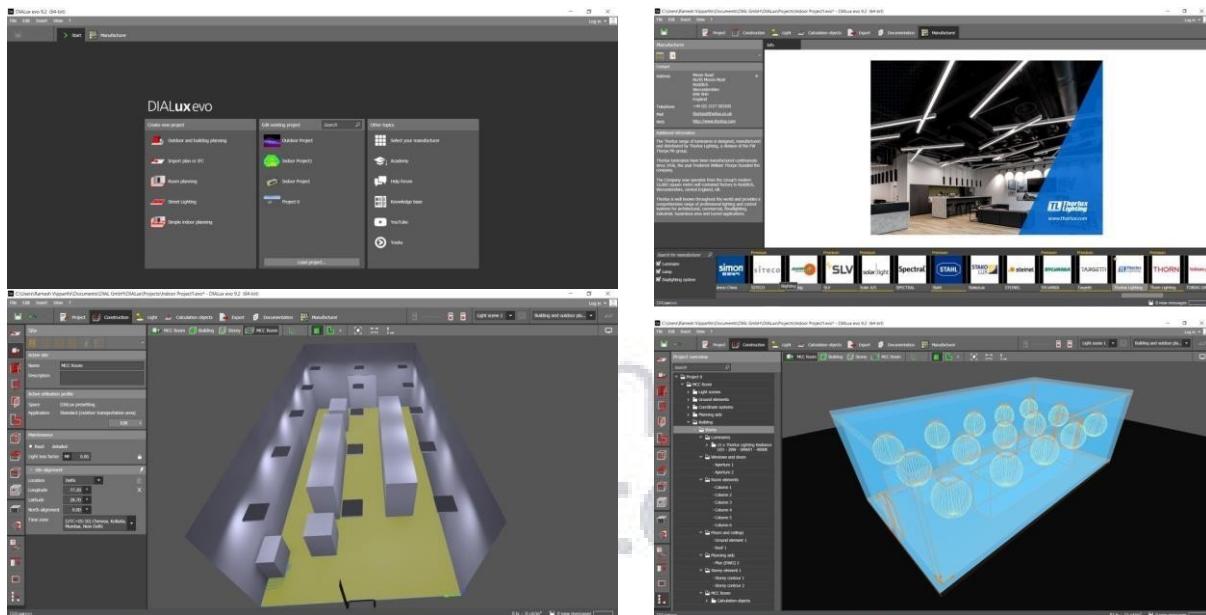
12 Lighting or
Illumination using
DIALUXsoftware

Lighting or illumination systems

Operation of dialux software

Topic details: Lightingor Illumination Calculationsusing DIALUXsoftware.

Here we are using this Dialux evo 5.9.2 software windows to construct the power plant and we can perform the operation from this software.



We have the indoor calculations and outdoor calculations too.

Results

	Symbol	Calculated	Target	Check	Index
Workplane	E_perpendic	264 lx	≥ 500 lx	✗	S2
	B ₁	0.077	-	-	S2
Consumption values	Consumption	1300 kWh/a	max. 3400 kWh/a	✓	
Lighting power density	Room	4.82 W/m ²	-	-	
		1.83 W/m ² /100 lx	-	-	

Utilisation profile: DIALux presetting: Standard (office)

Luminaire list

pcs.	Manufacturer	Article No.	Article name	P	Φ	Luminous efficacy
15	THORLUX	RAD16401	Radiance LED - 28W - SMART - 4000K	31.0 W	4130 lm	133.2 lm/W

Indoor calculation

Piperack

Luminaire list

Φ _{total}	P _{total}	Luminous efficacy
15850 lm	360.0 W	44.0 lm/W

5	CEAG	122658811 eLLK92018/18 CG-S 03	72.0 W	3170 lm	44.0 lm/W
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outdoor calculations

24th May2021: Cabling and their calculations and types.

13 Cabling and them types and calculation s

Cabling calculations

Types of cabling materials

Topic details: Cabling and their types and calculations.



Electrical cables must be properly supported to relieve mechanical stresses on the conductors, and protected from harsh conditions such as abrasion which might degrade the insulation. Cables generally laid in the cable trays above ground, direct buried underground and in metallic or PVC conduits. Derating factors may be applicable for each type of cable laying conditions. Cable trays shall be generally loaded 60 to 70% leaving space for future use. Underground cabling shall be done in concrete cable trenches with cable trays in paved areas and directly buried with mandatory gap of 300mm between different systems of cables.

25th May 2021: Cabling calculations and Cable gland selection.

14 Cabling calculations and cable gland selection

Cabling calculations

Cable gland selection

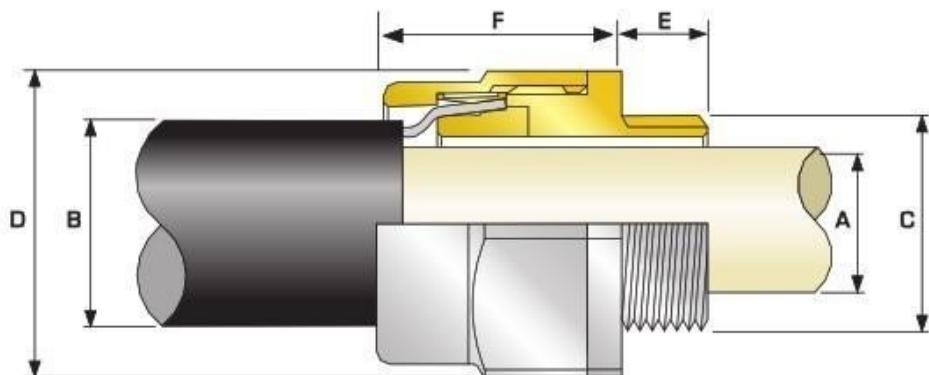
Topic details: Cable sizing calculation and cable gland selection.

Inputs required: Load List, Design basis, Electrical equipment layout, cable schedule, vendor catalogues for cable tray.

Cable tray sizing shall be performed for each branch of cable tray routing up to the load point.

Results shall be checked with specified limits mentioned in design basis.

Cable gland:



Cable Gland Selection Table

Refer to illustration at the top of the page.

Cable Gland Size	Available Entry Threads "C" (Alternate Metric Thread Lengths Available)		Cable Bedding Diameter "A"	Overall Cable Diameter "B"	Armour Range		Across Flats "D"	Across Corners "D"	Protrusion Length "F"
	Metric	Thread Length (Metric) "E"			Max	Min			
20S16	M20	10.0	8.7	13.2	0.8	1.25	24.0	26.4	35.2
20S	M20	10.0	11.7	15.9	0.8	1.25	24.0	26.4	32.2
20	M20	10.0	14.0	20.9	0.8	1.25	30.5	33.6	30.6
25	M25	10.0	20.0	26.2	1.25	1.6	36.0	39.6	36.4
32	M32	10.0	26.3	33.9	1.6	2.0	46.0	50.6	32.6
40	M40	15.0	32.2	40.4	1.6	2.0	55.0	60.5	36.6
50S	M50	15.0	38.2	46.7	2.0	2.5	60.0	66.0	39.6
50	M50	15.0	44.1	53.1	2.0	2.5	70.1	77.1	39.1
63S	M63	15.0	50.0	59.4	2.0	2.5	75.0	82.5	52.0
63	M63	15.0	56.0	65.9	2.0	2.5	80.0	88.0	49.8
75S	M75	15.0	62.0	72.1	2.0	2.5	90.0	99.0	63.7
75	M75	15.0	68.0	78.5	2.5	3.0	100.0	110.0	57.3
90	M90	24.0	80.0	90.4	3.15	4.0	114.3	125.7	66.6

28 th May2021: Load calculations and Transformer sizing calculations

15 Load
calculations
and TR
calculation
s

Load calculations

TR calculations

Topic details:

List of electrical load calculations:

ELECTRICAL LOAD CALCULATIONS LV MCC

Sl. No.	Equipment No.	Equipment Description	Breaker Rating A	Breaker Type	Breaker No. of Poles	ELCB Rating	Absorbed Load mA	Motor / Load Rating kW	Load Factor [A] / [B] decimal	Efficiency at Load Factor [C] decimal	Power Factor at Load Factor [C] cos φ	kW = [A] / [C]		Consumed Load			kVAR = kW x tan φ		Remarks
												[A]	[B]	[C]	[D]	Continuous	Intermittent	Stand-by	
												kW	kVAR	kW	kVAR	kW	kVAR		
1	PJ2315	Silica filter feed pump						18.96	22.00	0.86	0.97	0.79	20.84	16.72					
2	PJ 2314-A	Absorbent/Neutral oil pump (W)						5.50	7.50	0.73	0.85	0.73	6.5	6.1					
3	PJ 2314-B	Absorbent/Neutral oil pump (S)						4.74	5.50	0.86	0.85	0.73						56 52	
4	PJ2305	Feed Pump (Separator)						19.14	22.00	0.87	0.91	0.79	21.0	16.9					
5	MX2305	MIXER (W)						19.29	22.00	0.88	0.91	0.79	21.2	17.0					
6	MX 2306	MIXER (S)						19.29	22.00	0.88	0.91	0.79						21.2 17.0	
7	BW2313	Blower						8.29	9.20	0.90	0.85	0.73	9.8	9.1					
8	Rotary valve	TK 2313B (I)						0.81	1.10	0.74	0.89	0.73							
9	SC2314	Screw conveyor (I)						1.86	2.20	0.85	0.89	0.73						1.0 0.9	
10	AG 2334A	Citric acid tank agitator (W)						1.39	1.50	0.93	0.85	0.73	1.84	1.53				2.19 2.05	
11	AG 2334B	Citric acid tank agitator (S)						1.39	1.50	0.93	0.89	0.73						1.9 1.5	
12	AG 2305	Citric oil reaction vessel agitator						6.08	5.50	0.92	0.85	0.73	5.99	5.60					
13	AG 2309	Lye oil reaction vessel agitator						1.84	2.20	0.84	0.85	0.73	2.16	2.03					
14	AG 2310	Lye oil reaction vessel agitator						1.84	2.20	0.84	0.85	0.73	2.16	2.03					
15	AG 2314	Soap Acidulant Tank Agitator						3.23	3.70	0.87	0.85	0.73	3.80	3.56					
Maximum of normal running plant load: (Est. $\sqrt{3}E + \sqrt{3}F$)								98.0 kW	81.5 kVAR		sqt (kW ² +kVAR ²) =	125.9 kVA	TOTAL	95.08	80.57	3.19	2.95	28.41	23.76
Peak Load: (Est. $\sqrt{3}E + \sqrt{3}F + \sqrt{3}G$)								98.9 kW	83.8 kVAR		sqt (kW ² +kVAR ²) =	129.5 kVA	KVA	124.63		4.34		37.03	

Assumptions

1) Load factor, Efficiency and Power factor.

Load Rating (kW)
≤ 20
≥ 20 - ≤ 45
≥ 45 - < 150
≥ 150

Efficiency
0.85
0.91
0.93
0.94

Power factor
0.73
0.78
0.82
0.91

2) Consideration factors $\alpha = 1.0$, $\beta = 0.3$, and $\gamma = 0.1$ considered for continuous, intermittent and standby load.

LOAD CALCULATIONS

Calculation for Transformer Capacity										
1.0 Example of calculation for Transformer Capacity										
1.1 Calculation for consumed load										
Consumed loads used for this example are as follows :										
a. Continuous load	95.08	kW	80.8	kVar	124.63					
b. Intermittent load / Diversity Factor	3.19		3.0		4.38					
c. Stand-by load required as consumed load	28.41		23.8		37.06					
					--- (i)					
					--- (ii)					
					--- (iii)					
Max. Consumed load = (i) + 30% (ii) + 10% (iii) =	98.9		83.9		129.64					
Future expansion load (20% capacity)	19.8		16.8		25.93					
Total Load =	118.7		100.8		155.57					
1.2 Calculation for 3.3kV / 0.433 kV transformer capacity										
Max. Consumed load	129.8	KVA								
Spare capacity	25.9	KVA								
Required capacity	155.6	KVA								
Transformer rated capacity	160	KVA								
1.3 Voltage regulation check										
During starting or reacceleration of max. capacity motor (3400 kW), while all the other loads running, the voltage regulation is as follows :										
P _T =	160 KVA	(%Z) =	4	& Ratio X/R =	1.5 (refer table)					
Hence : %R =		=	2.219 %							
%X =		=	3.33 %							
P _M =	22 KW having (K =	6	& C =	1	& Cos θ =	0.78	& Eff.η =	0.91	& Cos φs =	0.25
P _s =		=	185.968 KVA							
Cos θ _s = 0.25 , Corresponding to Angle θ _s =	75.5225	Degrees for which Sin θ _s =	0.97							
P _s =	96.42 KVA	& P _B in KW is =	81.957	&	P _s in Kvar =	50.81	& Cos θ _s =	0.53		0.850
Cos θ _B = 0.85 , Corresponding to Angle θ _B =	31.7883	Degrees, for which Sin θ _B =	0.53							
P _{OR} =		=	128.449 KW							
P _{OQ} =		=	230.873 KVAR							
P _C =		=	264.199 KVA							
Cos θ _C =	0.48618	, where as Sin θ _C =	0.874							
Voltage Regulation s		=	6.6 %		Selected Transformer rating is adequate.					
Result: During starting of max. capacity motor, while all other loads are running, the voltage regulation at Transformer secondary terminals shall be approx. 6.6% which meets the criteria to maintain less than 15% voltage regulation.										
1.4 Selection of rated capacity										
Hence 160kVA Transformer rating selected.										

TRANSFORMER SIZING CALCULATIONS

29th May2021: DG set calculations.

16 DG set calculations

Topic details:

DG set calculations, types, sizing or selections

DG SIZING CALCULATIONS			
Design Data			
Rated Voltage	415	KV	
Power factor ($\cos\phi$)	0.743	Avg	
Efficiency	0.866	Avg	
Total operating load on DG set in kVA at 0.743 power factor	125.9		
Largest motor to start in the sequence - load in kW	22	KW	
Running kVA of last motor ($\cos\phi = 0.91$)	34	KVA	
Starting current ratio of motor	6		(Considering starting method as Soft starter)
Starting KVA of the largest motor (Running kVA of last motor X Starting current ratio of motor)	205	KVA	
Base load of DG set in kVA (Total operating load in kVA – Running kVA of last motor)	92	KVA	
A Continuous operation under load -P1			
Capacity of DG set based on continuous operation under load P1	92	KVA	
B Transient Voltage dip during starting of Last motor P2			
Total momentary load in kVA (Starting KVA of the last motor+Base load of DG set in kVA)	297	KVA	
Subtransient Reactance of Generator (X_d'')	7.91%	[Assumed]	
Transient Reactance of Generator (X_d')	10.065%	[Assumed]	
$X_d''' = (X_d'' + X_d')/2$	0.089875		
Transient Voltage Dip	15%	(Max)	
Transient Voltage dip during Soft starter starting of Last motor $P_2 = \text{Total momentary load in kVA} \times X_d''' \times \frac{(1-\text{Transient Voltage Dip})}{(\text{Transient Voltage Dip})}$	151	KVA	
C Overload capacity P3			
Capacity of DG set required considering overload capacity			
Total momentary load in kVA	297	KVA	
overcurrent capacity of DG (K)	150%		
(Ref: IS/IEC 60034-1, Clause 9.3.2)			
Capacity of DG set required considering overload capacity (P3) = $\frac{\text{Total momentary load in kVA}}{\text{overcurrent capacity of DG (K)}}$	198	KVA	
Considering the last value amongst P1, P2 and P3			
Continuous operation under load -P1	92	KVA	
Transient Voltage dip during Soft starter starting of Last motor P2	151	KVA	
Overload Capacity P3	198	KVA	
Considering the last value amongst P1, P2 and P3	198	KVA	
DG SET Rating Hence, Existing Generator 198 KVA is adequate to cater the loads as per re-scheduled loads	200	KVA	
NOTE: VOLTAGE DIP CONSIDERED - 15%			

DG SET CALCULATIONS

2nd june2021: Calculations of Earthing and Lighting protection.

17	Calculation of Earthing and Lighting protection calculations	Earthing calculations	Lighting protection calculation
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Topic details:

Calculation of Earthing and Lighting protection calculations

LIGHTING CALCULATIONS :

Location	S	Karnool
Building	Concrete, Industrial	
Type of Building	Flat Roofs (a)	
Building Length (L)	15	
Building breadth (W)	5	
Building Height (H)	6	
Risk Factor Calculation		
1 Collection Area (A_c)	$= (L \cdot W) + (2 \cdot L \cdot H)$	428.04
2 Probability of Being Struck (P)	$= A_c \cdot N_g \cdot 10^{-6}$	0.0000813276
3 Overall weighing factor		
a) Use of structure (A)	= 1.0	
b) Type of construction (B)	= 0.4	
c) Contents or consequential effects (C)	= 0.8	
d) Degree of isolation (D)	= 0.4	
e) Type of country (E)	= 0.3	
Wo - Overall weighing factor	$= A \cdot B \cdot C \cdot D \cdot E$	0.038
4 Overall Risk Factor	$P_o = P \cdot Wo$	P _o
	$P_o = 3.12298E-05$	= 3.12298E-05
	$P_a = 10^{-8}$	Pa
As per clause no. 9.7 of BS- 6651, suggested acceptable risk factor (P _o) has been taken as 10^{-8} Since P _o > P _a lightning protection required.		
5 Air Terminations		
Perimeter of the building	$= 2(L+W)$	= 40
	$=$	40
6 Down Conductors		
Perimeter of building	= 40	
No. of down conductors based on perimeter	= 2	
Hence 2 nos. of Down conductors have been selected.		
Size of Down conductor	= 20 X 2.5 mm Ga	
(As per BS6651, lightning currents have very short duration, therefore thermal factors are of little consequence in deciding the cross-section of the conductor. The minimum size of Down conductors - 20mm X 2.5 mm Galvanized Steel Strip)		

	S
Maximum line-to-ground fault in kA for 1 sec	17
Earthing material (Earth rod & earth strip)	61
Depth of earth flat burial in meter	0.5
Average depth / length of Earth rod in meters	4.5
Soil resistivity Ω-meter	9
Ambient temperature in deg C	55
Plot dimensions (earth grid) L x B in meters	80
Number of earth rods in nos.	6

Earth electrode sizing:

Ac - Required conductor cross section in sq.mm

$$I_{ig} = A_c \times \sqrt{\frac{TCAP \times 10^{-4}}{t_c \times \alpha_r \times \rho_r}} \times l_n \left[\frac{K_0 + T_m}{K_0 + T_a} \right]$$

αr - Thermal co-efficient of resistivity, at 20 oC 0.0032

ρr - Resistivity of ground conductor at 20 oC 20.10

Ta - Ambient Temperature is "C 50

I_{ig} - RMS fault current in kA = 50 KA 14t_c - Short circuit current duration sec 1Thermal capacity factor, TCAP J/(cm³.oC) 3.93

Tm - Maximum allowable temperature for copper conductor, in oC 419

K0 - Factor at oC 293

The data taken from IEEE 80-2000, Clause 11.3, Table-1 for clad steel rod:

14 = Ac * 0.123

Ac - Required conductor cross section in sq.mm 114

Earth rod dia in mm 12

Earth rod dia (including 25% corrosion allowance) in mm 15

Earth flat sizing:

Ac - Required conductor cross section in sq.mm

$$I_{ig} = A_c \times \sqrt{\frac{TCAP \times 10^{-4}}{t_c \times \alpha_r \times \rho_r}} \times l_n \left[\frac{K_0 + T_m}{K_0 + T_a} \right]$$

αr - Thermal co-efficient of resistivity, at 20 oC 0.0032

ρr - Resistivity of ground conductor at 20 oC 20.10

Ta - Ambient Temperature is "C 50

I_{ig} - RMS fault current in kA = 50 KA 14t_c - Short circuit current duration sec 1Thermal capacity factor, TCAP J/(cm³.oC) 3.93

Tm - Maximum allowable temperature for copper conductor, in oC 419

K0 - Factor at oC 293

The data taken from IEEE 80-2000, Clause 11.3, Table-1 for clad steel rod:

14 = Ac *	0.123
Ac - Required conductor cross section in sq.mm	114
Earth flat area in mm	12
Earth flat area (including 25% corrosion allowance) in mm	15
Selected flat size W. * This in sq mm	20

Rg - Grid resistance

Grid resistance can be calculated using Eq. 52 of IEEE 80

$$R_g = \rho \left\{ \frac{1}{L} + \frac{1}{\sqrt{20 \times A}} \left[1 + \frac{1}{1 + h \sqrt{20/A}} \right] \right\}$$

ρ - Soil resistivity in Ω-meter= 9

L - Total buried length of ground conductor in meter 440

h - Depth of burial in meter 0.5

A - Grid area in sq. meter 11200

Rg - Grid resistance 0.058

Rr - Earth Electrode resistance

Grid resistance can be calculated using Eq. 55 of IEEE 80

$$R_r = \frac{\rho}{2 \times \pi \times n_r \times L_r} \left\{ I_s \left[\frac{4 \times L_r}{b} \right] - 1 + \frac{2 \times k_1 \times L_r}{\sqrt{A}} (\sqrt{n_r} - 1)^2 \right\}$$

EARTHING CALCULATIONS

5 th june 2021: Cable sizing and cable tray sizing calculations.

18
and
cable tray
sizing
calculations

Cable sizing calculations

Cable tray calculation

Topic details: Cable sizing and cable tray sizing calculations for LV cables and MV/HV cables.

Description	Consumed Load KW	Load Rain Kw	Load Voltage (V)	No. of ph	Full Load Current (A)	Starting P.F.	Lead Current (A)	SIN of Running Motor P.F.	SIN of Starting Motor P.F.	Type	No. of Runs	No. of Cores	Size (mm²)	Current Rating (A)	Derating factor k1	Derating factor k2	Derating factor k3	Derating factor k4	Overall Derating Factor k	Derated Current (A)	Cable Length (M)	Cable Resistance (Ohms/kM)	Cable Reactance (Ohms/kM)	Voltage drop (Running) (V)	Voltage drop (Starting) (V)	Voltage drop (starting) (V)	Voltage drop (load) (%)	Cable size result	
Three Phase pump	0.6	0.6	45	3	217	130.12	0.8	0.6	0.8	0.5	2	1	4.0	10	66	0.98	0.9	1	1	0.882	58.2	95	23400	0.0852	6.86	165	40.99	9.88	OK
Three Phase pump	3.12	3.12	45	3	63	37.77	0.8	0.6	0.8	0.5	2	1	4.0	25	28	0.98	0.9	1	1	0.882	24.7	95	94800	0.1007	7.92	191	47.45	11.43	OK
Three Phase pump	2.1	2.1	45	3	54	32.45	0.8	0.6	0.8	0.5	2	1	4.0	25	28	0.98	0.9	1	1	0.882	24.7	60	94800	0.1007	4.3	104	25.75	6.20	OK
Three Phase pump	0.85	0.85	45	3	219	131.26	0.8	0.6	0.8	0.5	2	1	4.0	6	51	0.98	0.9	1	1	0.882	45.0	85	39400	0.0802	10.33	249	61.78	14.89	OK
Three Phase pump	0.85	0.85	45	3	221	132.31	0.8	0.6	0.8	0.5	2	1	4.0	6	51	0.98	0.9	1	1	0.882	45.0	75	39400	0.0902	9.18	221	54.95	13.24	OK
Three Phase pump	0.85	0.85	45	3	221	132.31	0.8	0.6	0.8	0.5	2	1	4.0	10	66	0.98	0.9	1	1	0.882	58.2	105	23400	0.0852	7.71	186	46.07	11.10	OK
Pump	5.45	5.45	45	3	9.5	58.87	0.8	0.6	0.8	0.5	2	1	4.0	6	51	0.98	0.9	1	1	0.882	45.0	100	39400	0.0802	5.25	127	31.49	7.59	OK
Three Phase pump	0.85	0.85	45	3	0.9	5.53	0.8	0.6	0.8	0.5	2	1	4.0	6	51	0.98	0.9	1	1	0.882	45.0	100	39400	0.0802	0.51	0.12	3.06	0.74	OK
Three Phase pump	1.25	1.25	45	3	21	12.83	0.8	0.6	0.8	0.5	2	1	4.0	6	51	0.98	0.9	1	1	0.882	45.0	75	39400	0.0802	0.89	0.21	5.33	1.28	OK
Three Phase pump	0.85	0.85	45	3	16	9.50	0.8	0.6	0.8	0.5	2	1	4.0	25	28	0.98	0.9	1	1	0.882	24.7	110	94800	0.1007	2.3	56	18.81	3.33	OK
Three Phase pump	0.85	0.85	45	3	16	9.50	0.8	0.6	0.8	0.5	2	1	4.0	6	51	0.98	0.9	1	1	0.882	45.0	75	39400	0.0802	0.65	0.16	3.94	0.95	OK
Three Phase pump	0.85	0.85	45	3	16	9.50	0.8	0.6	0.8	0.5	2	1	4.0	6	51	0.98	0.9	1	1	0.882	45.0	105	39400	0.0802	3.39	0.82	20.26	4.88	OK
Three Phase pump	1.25	1.25	45	3	21	12.63	0.8	0.6	0.8	0.5	2	1	4.0	25	28	0.98	0.9	1	1	0.882	24.7	95	94800	0.1007	2.37	57	14.13	3.42	OK
Three Phase pump	1.25	1.25	45	3	21	12.63	0.8	0.6	0.8	0.5	2	1	4.0	25	28	0.98	0.9	1	1	0.882	24.7	95	94800	0.1007	2.65	64	15.88	3.82	OK
Three Phase pump	2.1	2.1	45	3	3.7	22.12	0.8	0.6	0.8	0.5	2	1	4.0	25	28	0.98	0.9	1	1	0.882	24.7	65	94800	0.1007	3.17	0.76	18.01	4.58	OK

Cable Tray calculations:

Sr. No.	Cable Route (From-To)	Type & Cable Size	Size of Cable (mm ²)	No. of Cable	Overall Diameter of each Cable (mm)	Sum of Cable OD (mm)	Self Weight of Cable (Kg/Mt)	Total Weight of Cable (Kg/Mt)	Remarks
1	LV MCC	4	10	1	18	18	3.95	0.9	
2	PU2315- VFD	4	10	1	18	18	0.37	0.9	
3	PU2315- VFD	5	15	1	15	15	3.95	0.4	
4	LV MCC	4	25	1	16	16	0.37	0.5	
5	LV MCC	5	15	1	15	15	3.95	0.4	
6	LV MCC	4	25	1	16	16	0.37	0.5	
7	PU 2314 -B- VFD	4	25	1	16	16	0.9	0.5	
8	PU 2314 -B- VFD	5	15	1	15	15	0.9	0.4	
9	LV MCC	4	6	1	18	18	2.9	0.7	
10	PU2305- VFD	4	6	1	18	18	1.2	0.7	
11	PU2305- VFD	5	15	1	15	15	1.2	0.4	
12	LV MCC	4	6	1	18	18	1.2	0.7	
13	LV MCC	5	15	1	15	15	1.45	0.4	
14	LV MCC	4	10	1	18	18	2	0.9	
15	LV MCC	5	15	1	15	15	2.4	0.4	
16	LV MCC	4	6	1	18	18	2.4	0.7	
17	BW2313- VFD	4	6	1	18	18	0.85	0.7	
18	BW2313- VFD	5	15	1	15	15	0.85	0.4	
19	LV MCC	4	6	1	18	18	0.85	0.7	
20	LV MCC	5	15	1	15	15	1	0.4	
21	LV MCC	4	6	1	18	18	0.85	0.7	

Calculations

Calculation		Result	
Maximum Cable Diameter:	18 mm	Selected Cable Tray width:	O.K
Consider Spare Capacity of Cable Tray:	30%	Selected Cable Tray Depth:	O.K
Distance between each Cable:	0 mm	Selected Cable Tray Weight:	O.K Including Spare Capacity
Calculated Width of Cable Tray:	452 mm	Selected Cable Tray Size:	O.K Including Spare Capacity
Calculated Area of Cable Tray:	8143 Sq.mm		
No of Layer of Cables in Cable Tray:	2	Required Cable Tray Size:	300 x 50 mm
Selected No of Cable Tray:	1 Nos.	Required Nos of Cable Tray:	1 No
Selected Cable Tray Width:	300 mm	Required Cable Tray Weight:	150.00 Kg/Meter/Tray
Selected Cable Tray Depth:	50 mm	Type of Cable Tray:	Ladder
Selected Cable Tray Weight Capacity:	150 Kg/Meter	Cable Tray Width Area Remain:	25%
Type of Cable Tray:	Ladder	Cable Tray Area Remaining:	45%
Total Area of Cable Tray:	15000 Sq.mm		

Conclusion:

We have been taught many aspects of engineering activities during the EPC stages for all electrical and related other disciplines also.

Feedback:

Smart Bridge

They conduct summer internships, workshops ,debates, hackathons, technical sessions.

Method of conducting program

Online virtual program with presentation slides and explanation on the topic and practical usage of topic and with some examples.

Program highlights

It is for the detailed design of any industrial sectors.

Material

The material was good.

Benefits

I has been given the opportunity to learn and interact with industry experienced engineering specialist to learn the Electrical detailed design engineering for various industrial sectors.

ASSIGNMENT - 1

ELECTRICAL LOAD CALCULATIONS LV MCC

ASSIGNMENT - 2

TRANSFORMER SIZING CALCULATIONS

1.0 Calculation for consumed load

Consumed loads used for this example are as follows :

	kW	kVar	kVA	
a. Continuous load	95.08	80.6	124.63	--- (i)
b. Intermittent load / Diversity Factor	3.19	3.0	4.38	--- (ii)
c. Stand-by load required as consumed load	28.41	23.8	37.06	--- (iii)

$$\text{Max. Consumed load} = ((\text{i}) + 30\% (\text{ii}) + 10\% (\text{iii})) =$$

$$\text{Future expansion load (20% capacity)}$$

$$\text{Total Load} =$$

98.9	83.9	129.64
19.8	16.8	25.93
118.7	100.6	155.57

1.1 Calculation for 3.3kV / 0.433 kV transformer capacity

Max. Consumed load	=	129.6	kVA
Spare capacity	=	25.9	kVA
Required capacity	=	155.6	kVA
Transformer rated capacity	=	160	kVA

1.2 Voltage regulation check

During starting or reacceleration of max. capacity motor (3400 kW) , while all the other loads running , the voltage regulation is as follows :

$$P_T = 160 \text{ KVA} \quad (\%Z) = 4 \quad \& \text{Ratio X/R} = 1.5 \text{ (referable)}$$

$$\text{Hence , \%R} = 2.219 \%$$

$$\%X = 3.33 \%$$

$$P_M = 22 \text{ KW having (K = 6 \& C = 1) } \quad \& \cos \theta = 0.78 \quad \& \text{Eff.h} = 0.91 \quad \& \cos Q_s = 0.25 \\ P_S = 185.968 \text{ KVA}$$

$$\cos \theta_s = 0.25 , \text{Corresponding to Angle } \theta_s = 75.5225 \text{ Degrees for which } \sin \theta_s = 0.97 \\ P_B = 96.42 \text{ KVA} \quad \& P_B \text{ in KW is } 81.957 \quad \& P_B \text{ in Kvar } = 50.81 \backslash \cos \theta_B = 0.850 \\ \cos \theta_B = 0.85 , \text{Corresponding to Angle } \theta_s = 31.7883 \text{ Degrees, for which } \sin \theta_s = 0.53$$

$$P_{CP} = 128.449 \text{ KW} \\ P_{CQ} = 230.873 \text{ KVAR} \\ P_C = 264.199 \text{ KVA}$$

$$\cos \theta_C = 0.48618 , \text{ where as } \sin \theta_C = 0.874$$

$$\text{Voltage Regulation e} = 6.6 \% \quad \text{Selected Transformer rating is adequate.}$$

Result: During starting of max. capacity motor, while all other loads are running , the voltage regulation at Transformer secondary terminals shall be approx. 6.6% which meets the criteria to maintain less than 15% voltage regulation.

1.3 Selection of rated capacity

Hence 160kVA Transformer rating selected.

ASSIGNMENT - 3

DG SET CALCULATIONS

DG SIZING CALCULATIONS		
Design Data		
Rated Volatge	415	KV
Power factor ($\cos\phi$)	0.743	Avg
Efficiency	0.866	Avg
Total operating load on DG set in kVA at 0.743 power factor	125.9	
Largest motor to start in the sequence - load in KW	22	KW
Running kVA of last motor ($\cos\phi = 0.91$)	34	KVA
Starting current ratio of motor	6	(Considering starting method as Soft starter)
Starting KVA of the largest motor	205	KVA
(Running kVA of last motor X Starting current ratio of motor)		
Base load of DG set in KVA		
(Total operating load in kVA – Running kVA of last motor)	92	KVA
Continous operation under load -P1		
A Capacity of DG set based on continuous operation under load P1		
Transient Voltage dip during starting of Last motor P2	92	KVA
Total momentary load in kVA		
B (Starting KVA of the last motor+Base load of DG set in KVA)	297	KVA
Subtransient Reactance of Generator (X_d'')		
Transient Reactance of Generator (X_d') X_d'''		
$= (X_d'' + X_d') / 2$	7.91%	(Assumed)
Transient Voltage Dip	10.065%	(Assumed)
Transient Voltage dip during Soft starter starting of Last motor	0.089875	
P2 = Total momentary load in KVA x $X_d''' \times (1 - \text{Transient Voltage Dip})$	15%	(Max)
Overload capacity P3		
Capacity of DG set required considering overload capacity	151	KVA
Total momentary load in KVA		
C overcurrent capacity of DG (K) (Ref: IS/IEC 60034-1, Clause 9.3.2)		
Capacity of DG set required considering overload capacity (P3) = Total momentary load in KVA overcurrent capacity of DG (K)	297	KVA
Considering the last value amongst P1, P2 and P3		
Continous operation under load -P1		
Transient Voltage dip during Soft starter starting of Last motor P2	198	KVA
Overload capacity P3		
Considering the last value amongst P1, P2 and P3		
DG SET Rating Hence, Existing Generator 198 kVA is adequate to cater the loads as per scheduled loads	92	KVA
NOTE: VOLTAGE DIP CONSIDERED - 15%	151	KVA
	198	KVA
	200	KVA

ASSIGNMENT – 4 **EARTHING CALCULATIONS**

	5
Maximum line-to-ground fault in kA for 1 sec	17
Earthing material (Earth rod & earth strip)	GI
Depth of earth flat burrial in meter	0.5
Average depth / length of Earth rod in meters	4.5
Soil resistivity Ω -meter	9
Ambient temperature in deg C	55
Plot dimensions (earth grid) L x B in meters	80
Number of earth rods in nos.	6

Earth electrode sizing:

Ac - Required conductor cross section in sq.mm

$$I_{lg} = A_c x \sqrt{\left[\frac{TCAP \times 10^{-4}}{t_c x \alpha_r x \rho_r} \right] x l_n \left[\frac{K_0 + T_m}{K_0 + T_a} \right]}$$

ar - Thermal co-efficient of resistivity, at 20 oC	0.0032
ρ_r - Resistivity of ground conductor at 20 oC	20.10
Ta - Ambient Temperature is °C	50
I_{lg} - RMS fault current in kA = 50 KA	14
tc - Short circuit current duration sec	1
Thermal capacity factor, TCAP J/(cm ³ .oC)	3.93
Tm - Maximum allowable temperature for copper conductor, in oC	419
K0 - Factor at oC	293

The data taken from IEEE 80-2000, Clause 11.3, Table-1 for clad steel rod:

14 = Ac *	0.123
Ac - Required conductor cross section in sq.mm	114
Earth rod dia in mm	12
Earth rod dia (including 25% corrosion allowance) in mm	15

Earth flat sizing:

Ac - Required conductor cross section in sq.mm

$$I_{lg} = A_c x \sqrt{\left[\frac{TCAP \times 10^{-4}}{t_c x \alpha_r x \rho_r} \right] x l_n \left[\frac{K_0 + T_m}{K_0 + T_a} \right]}$$

ar - Thermal co-efficient of resistivity, at 20 oC	0.0032
ρ_r - Resistivity of ground conductor at 20 oC	20.10
Ta - Ambient Temperature is °C	50
I_{lg} - RMS fault current in kA = 50 KA	14
tc - Short circuit current duration sec	1
Thermal capacity factor, TCAP J/(cm ³ .oC)	3.93
Tm - Maximum allowable temperature for copper conductor, in oC	419
K0 - Factor at oC	293

The data taken from IEEE 80-2000, Clause 11.3, Table-1 for clad steel rod:

$14 = Ac *$	0.123
Ac - Required conductor cross section in sq.mm	114
Earth flat area in mm	12
Earth flat area (including 25% corrosion allowance) in mm	15
Selected flat size W * Thk in sq mm	20

R_g - Grid resistance

Grid resistance can be calculated using Eq. 52 of IEEE 80

$$R_g = \frac{\rho L}{\sqrt{20 \times A} + 1 \times h \sqrt{20/A}}$$

ρ - Soil resistivity in Ω -meter= 9

L - Total buried length of ground conductor in meter 440

h - Depth of burial in meter 0.5

A - Grid area in sq. meter 11200

R_g - Grid resistance 0.058

R_r - Earth Electrode resistance

Grid resistance can be calculated using Eq. 55 of IEEE 80

$$\frac{\rho}{r} = \frac{0.4 \times L_r \times k_1^2 \times k_1 \times L_r R}{2 \times \pi \times n_r \times L_r} \times \frac{1}{b} \times \frac{n}{\sqrt{A}} \times \frac{1}{r}$$

ρ - Soil resistivity in Ω -meter, 16.96 9

n - No of earth electrodes 6

L_r - Length of earth electrode in meter 4.5

b - Diameter of earth electrode in meter 0.020

k_1 - co-efficient 1

A - Area of grid in square metre 11200

Grounding system resistance R_r -Earth Electrode resistance 3.30673

Grounding system resistance can be calculated using equation 53 of IEEE 80 as follows:

$$R_s = \frac{R_g \times R_m \times R_m^2}{R_g + R_2 + R_m}$$

R_m - Mutual ground resistance between the group of ground conductors, R_g and group of electrodes, R_r in Ω . Neglected R_m , since this is for homogenous soil

Rs - Total earthing system resistance **0.057**

The calculated resistance grounding system is less than the allowable 1 Ω value.

ASSIGNMENT - 5 **LIGHTING CALCULATIONS**

Location	Kurnool
Building	Concrete, Industrial
Type of Building	Flat Roofs (a)
Building Length (L)	15
Building breadth (W)	5
Building Height (H)	6

Risk Factor Calculation

1 Collection Area (A_c)

$$A_c = (L \cdot W) + (2 \cdot L \cdot H)$$

$$= 428.04$$

2 Probability of Being Struck (P)

$$P = A_c \cdot N_g \cdot 10^{-6}$$

$$= 0.000813276$$

3 Overall weighing factor

a) Use of structure (A)	=	1.0
b) Type of construction (B)	=	0.4
c) Contents or consequential effects (C)	=	0.8
d) Degree of isolation (D)	=	0.4
e) Type of country (E)	=	0.3
Wo - Overall weighing factor	=	$A \cdot B \cdot C \cdot D \cdot E$
	=	0.038

4 Overall Risk Factor

$$Po = P \cdot Wo$$

$$Po = 3.12298E-05$$

$$Pa = 10^{-5}$$

As per clause no. 9.7 of BS- 6651, suggested acceptable risk factor (Po) has been taken as 10^{-5}
Since $Po > Pa$ lightning protection required.

5 Air Terminations

$$\text{Perimeter of the building} = 2(L+W)$$

$$= 40$$

6 Down Conductors

$$\text{Perimeter of building} = 40$$

$$\text{No. of down conductors based on perimeter} = 2$$

Hence 2 nos. of Down conductors have been selected.

$$\text{Size of Down conductor} = 20 \times 2.5 \text{ mm Ga}$$

(As per BS6651, lightning currents have very short duration, therefore thermal factors are of little consequence in deciding the cross-section of the conductor. The minimum size of Down conductors - 20mm X 2.5 mm Galvanized Steel Strip)

ASSIGNMENT – 6

CABLE SIZING CALCULATIONS

Basis:

- Overall derating factor $k = k_1 \times k_2 \times k_3 \times k_4$
 - K1=Rating factor for variation in air/ground temperature
 - K2=Rating factor for depth of laying
 - K3=Rating factor for spacing between two circuits
 - K4=Rating factor for variation in thermal resistivity of the soil
 - LT Motors : Running Voltage Drop = 3%, Starting Voltage Drop = 15%
 - Cable type:
 - TYPE 1: Al Conductor, XLPE Insulated, Armoured, PVC outer sheathed
 - TYPE 2: Cu Conductor, XLPE Insulated, Armoured, PVC outer sheathed
 - Effect of Frequency Variation $\pm 5\%$
 - Combined Effect of Voltage & Frequency Variation $+10\%$

ASSIGNMENT - 7

CABLE TRAY SIZING CALCULATIONS

LT CABLES									
CABLE TRAY: FROM			LT-4		TO		LT-5		
Sr. No.	Cable Route (From-To)	Type & Cable Size	Size of Cable (mm²)	No. of Cable	Overall Diameter of Cables (mm)	Sum of Cable OD (mm)	Self weight of Cable (Kg/Mt)	Total Weight of Cable (Kg/Mt)	Remarks
1	LV MCC	4	16	1	21	21	3.95	3.95	1
2	PU2315-VFD	4	16	1	21	21	0.37	0.37	1
3	PU2315-VFD	5	1.5	1	15	15	3.95	3.95	0.4
4	PU2315-VFD	4	1.5	1	18	18	0.37	0.37	0.7
5	LV MCC	5	1.5	1	15	15	3.95	3.95	0.4
6	LV MCC	4	2.5	1	16	16	0.37	0.37	0.5
7	PU 2314-4B-VFD	4	2.5	1	16	16	0.9	0.9	0.5
8	PU 2314-4B-VFD	5	1.5	1	15	15	0.9	0.9	0.4
9	LV MCC	4	10	1	18	18	2.9	2.9	0.9
10	PU2305-VFD	4	10	1	18	18	1.2	1.2	0.9
11	PU2305-VFD	5	1.5	1	15	15	1.2	1.2	0.4
12	LV MCC	4	10	1	18	18	1.2	1.2	0.9
13	LV MCC	5	1.5	1	15	15	1.45	1.45	0.4
14	LV MCC	4	16	1	21	21	2	2	1
15	LV MCC	5	1.5	1	15	15	2.4	2.4	0.4
16	LV MCC	4	16	1	15	15	2.4	2.4	0.7
17	BW 2313-VFD	4	6	1	18	18	0.85	0.85	0.7
18	BW 2313-VFD	5	1.5	1	15	15	0.85	0.85	0.4
19	LV MCC	4	2.5	1	16	16	0.85	0.85	0.5
20	LV MCC	5	1.5	1	15	15	0.85	0.85	0.4
21	LV MCC	4	0	1	18	18	0.85	0.85	1

Calculation
 Minimum Cable Diameter:
 Consider Spare Capacity of Cable Tray:
 Distance between each Cable:
 Calculated Width of Cable Tray:
 Calculated Area of Cable Tray:
 No of Layers of Cable in Cable Tray:
 Selected No. of Cable Trays:
 Selected Cable Tray Width:
 Selected Cable Tray Depth:
 Selected Cable Tray Weight Capacity:
 Type of Cable Tray:
 Total Area of Cable Tray:

Result	
Selected Cable Tray width:	0.K
Selected Cable Tray Depth:	0.K
Selected Cable Tray Weight:	0.K
Selected Cable Tray Size:	0.K
Required Cable Tray Size:	300 x 50 mm
Required No. of Cable Trays:	No
Required No. of Cable Trays:	1
Required Cable Tray Weight:	150.00 Kg/Meter/Tray
Type of Cable Tray:	Ladder
Cable Tray Width Area Remaining:	23%
Cable Tray Area Remaining:	44%