

primus®

BARRIER WASHER EXTRACTOR

with XControl FLEX PLUS

MXB 360 | 500 | 700



GET AHEAD IN LAUNDRY

Barrier Laundry Concept



Primus Barrier Washer Extractors range



FXB 180 – 240 – 280



MXB 360 – 500 – 700



MB 90 – 110 – 140 – 180



- Capacity: 18 – 24 – 28 kg
- Frame: Zinc plate steel
- Joints: Clinched
- Suspension: Springs
- Drum perforation: 5 mm
- Drum compartments: 1

- **Capacity: 36 – 50 – 70 kg**
- **Frame: Painted steel**
- **Joints: Welded**
- **Suspension: Springs**
- **Drum perforation: 5 mm**
- **Drum compartments: 1 or 2 (or 1+1)**
- **Special version: Clean room, Pullman**

- Capacity: 90 – 110 – 140 – 180 kg
- Frame: Painted steel
- Joints: Welded
- Suspension: Air bags
- Drum perforation: 5,8 mm
- Drum compartments: 2 or 3

Design

	Primus
Bottom front panel	Stainless steel
Upper front panel	Stainless steel
Central panel	Black non flammable textile
Bottom legs	Stainless steel
Upper legs	Stainless steel
Side panels	Stainless steel
Door	Stainless steel



Ergonomics



All inlets positioned on top (3x water, 1x steam, 13x liquid soap, 4x greasing)
=> Better work environment. Better use of space



Convenient height
=> Enables easy access with trolleys
for easy loading and unloading

New inner frame ready for transpallet
=> Easy transport & installation

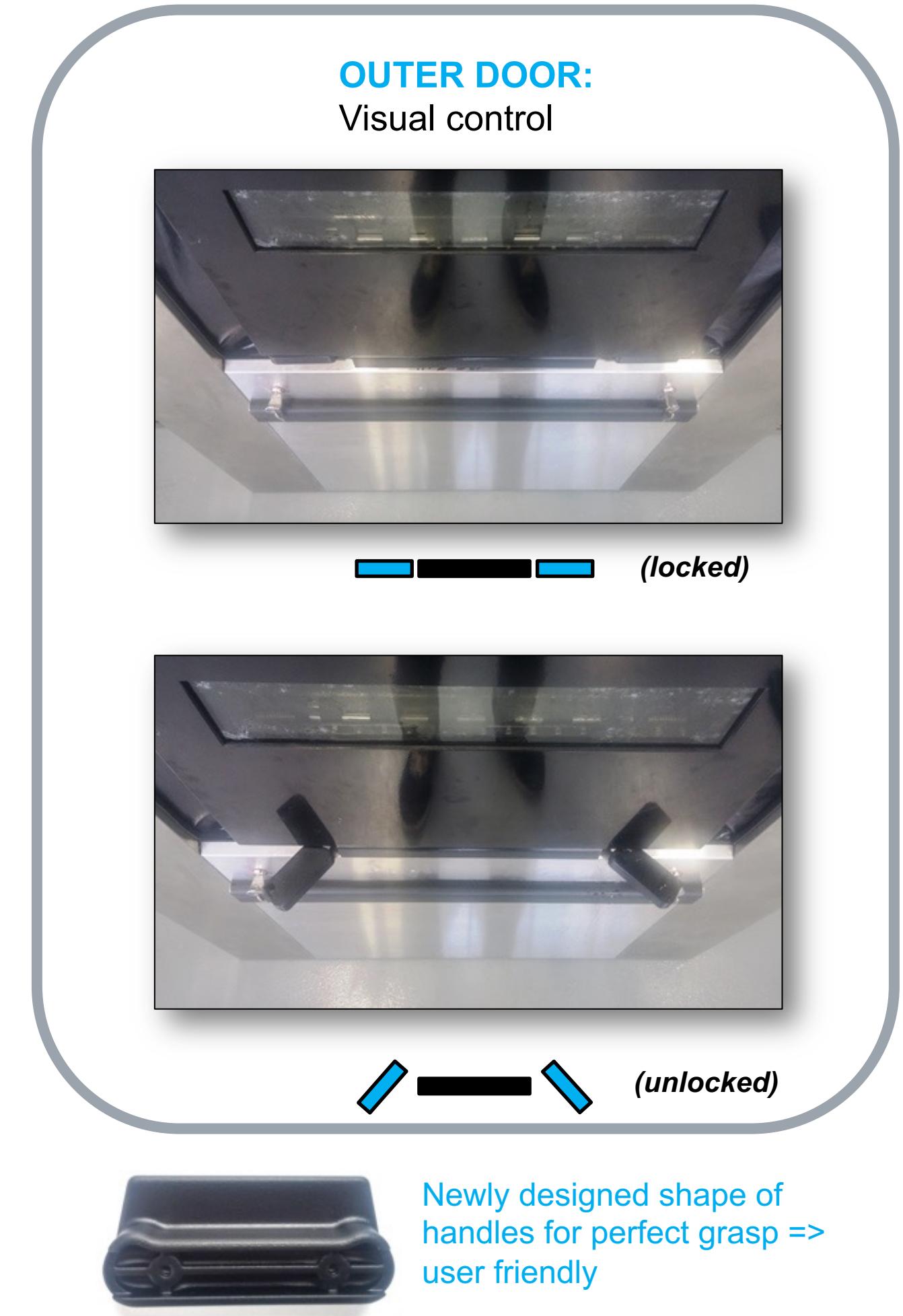
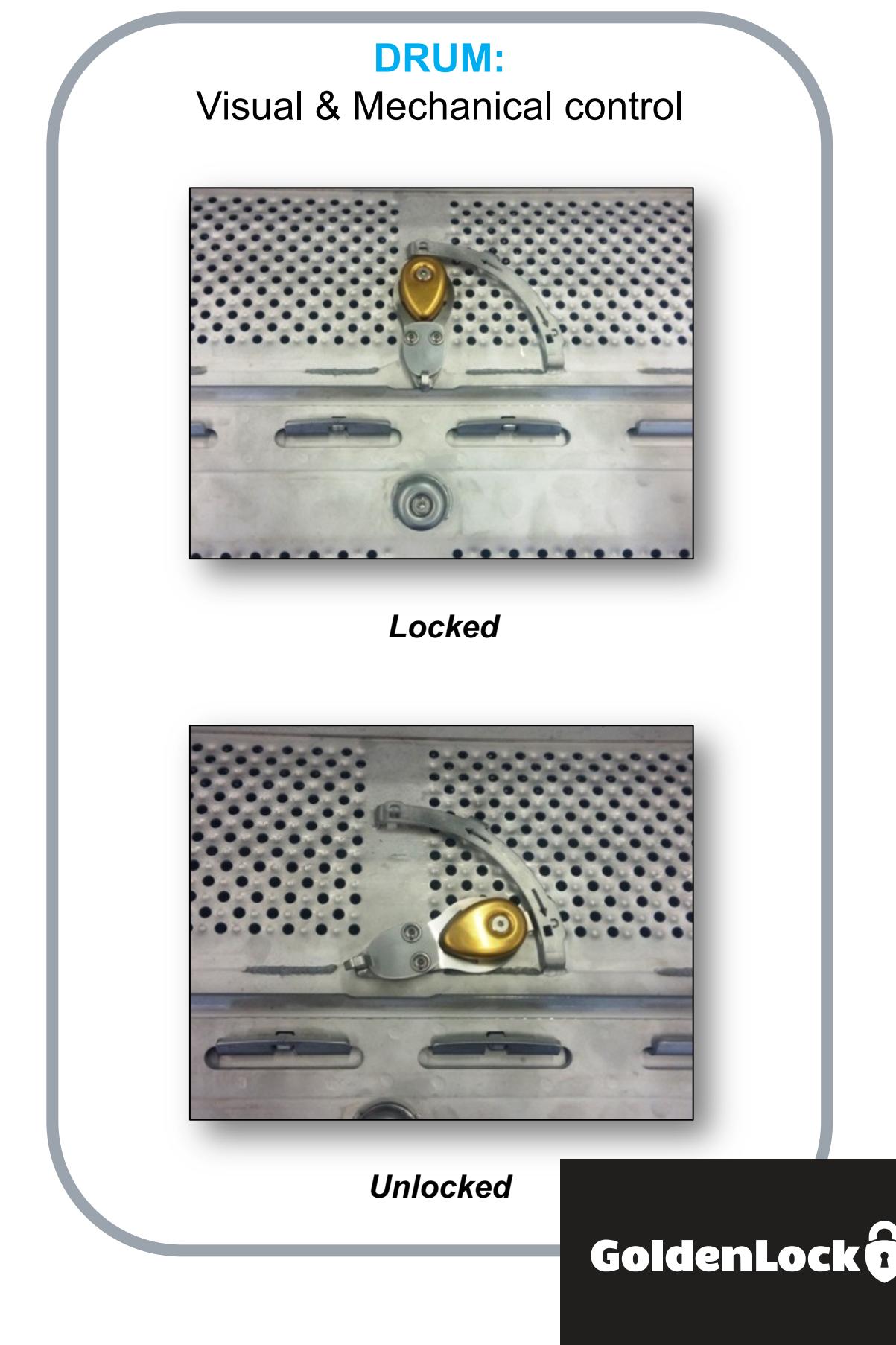


Programmer can be tilted to service position
=> Easy access for technicians



Door & Golden Lock

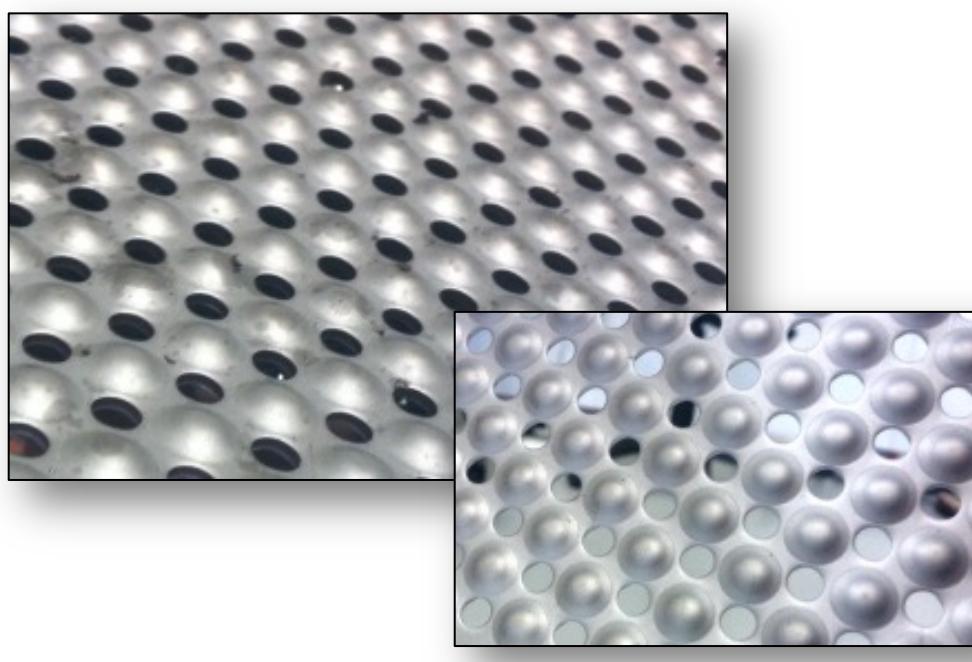
- **New outer door handle with ergonomic shape**
-> simple visible control of proper closing
- **Patented inner door lock mechanism**
-> increased safety & easier opening
- **Opening angle 155°**



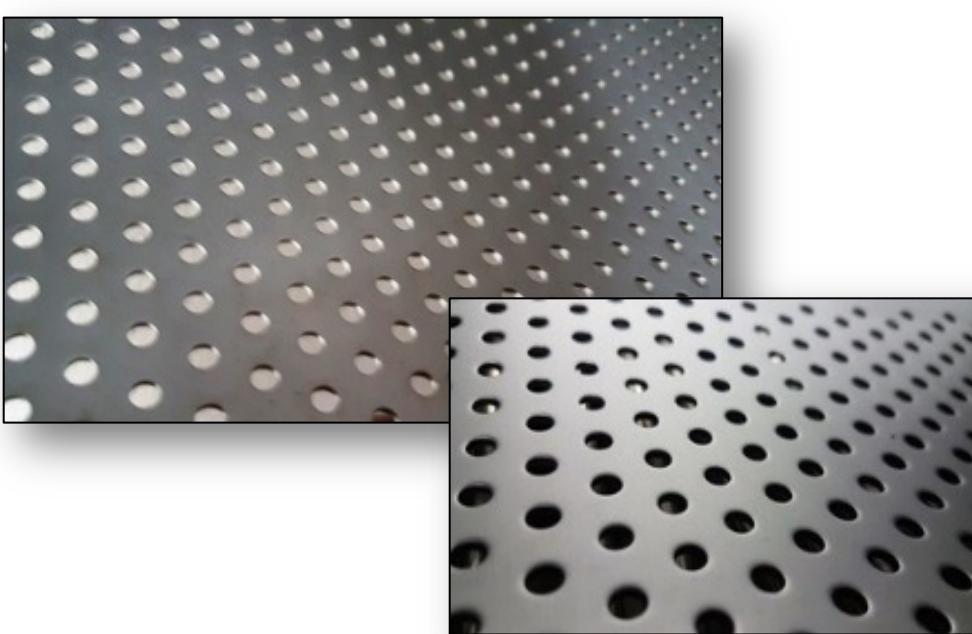
Unique 3-level safety system protecting to start the machines without properly closed doors

Drum: overview

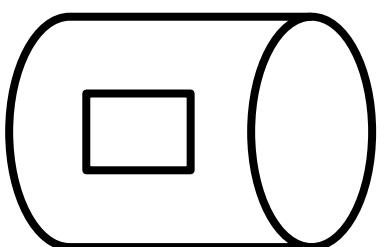
Cascade™ drum type



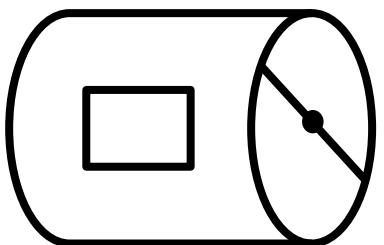
Flat drum type:



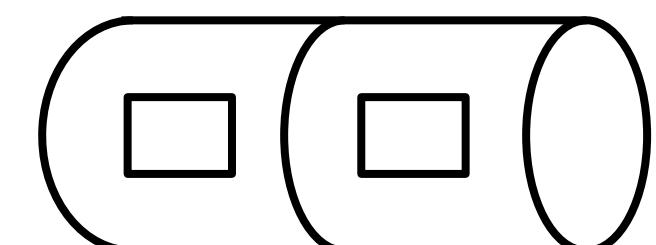
Diameter	(mm)	360 L	500 L	700 L
Depth	(mm)	764	1060	1484
Volume	(l)	360,4	500	700
Capacity	1:10	(kg)	36	50
		(lb)	79	110
	1:9	(kg)	40	55,5
		(lb)	88	122
Perforation	(mm)		5	
Baffles			5 (2 for Pullman)	
Drum type	Cascade™		Primus	
Pockets	Standard version	1	1	1+1
	Pullman version	2	2	---



*MXB360-500



*MXB360-500
Pullman



*MXB700

Drum: comparison

MB33 (33kg / 73lb) => **MXB360** (36kg / 79lb)

MB44 (44kg / 97lb) => **MXB500** (50kg / 110lb)

MB66 (66kg / 146lb) => **MXB700** (70kg / 154lb)

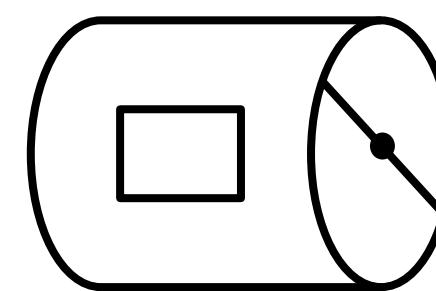
(Load ratio 1:10)	Category 36kg / 79lb	Category 50kg / 110lb	Category 70kg / 154 lb
Alliance LS	36 kg / 79 lb	50 kg / 110 lb	70 kg / 154 lb
Electrolux	35 kg / 77 lb	50 kg / 110 lb	69 kg / 152 lb
Girbau	36 kg / 79 lb	45 kg / 99 lb	70 kg / 154 lb
Miele	32 kg / 71 lb	n/a	n/a
Danube	35 kg / 77 lb	49 kg / 108 lb	70 kg / 154 lb
Krebbe Tippo	38 kg / 84 lb	45 kg / 99 lb	70 kg / 154 lb
Image	36,3 kg / 80 lb	45,4 kg / 100 lb	70,3 kg / 155 lb
Tolon*	35 kg / 77 lb	49 kg / 108 lb	70 kg / 154 lb



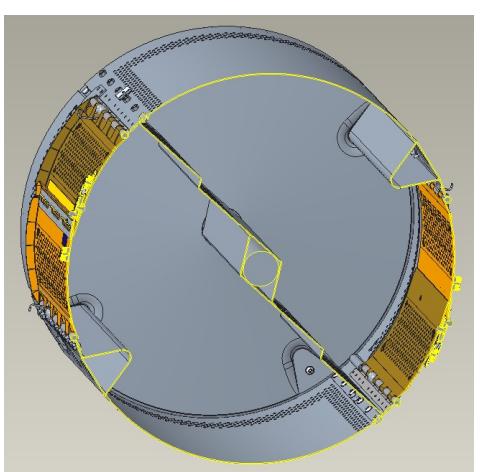
New attractive capacities

More hourly capacity than competitors

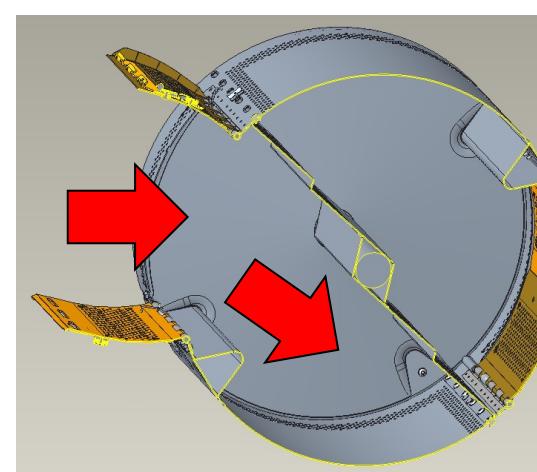
360-500 L: Pullman Model



Soiled side



Soiled side
(drum position)



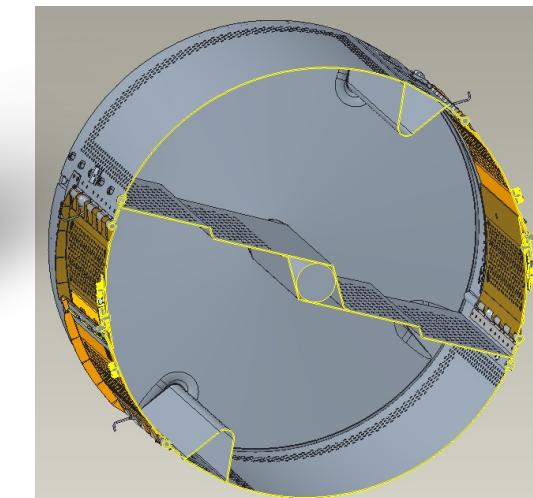
Soiled side (loading)



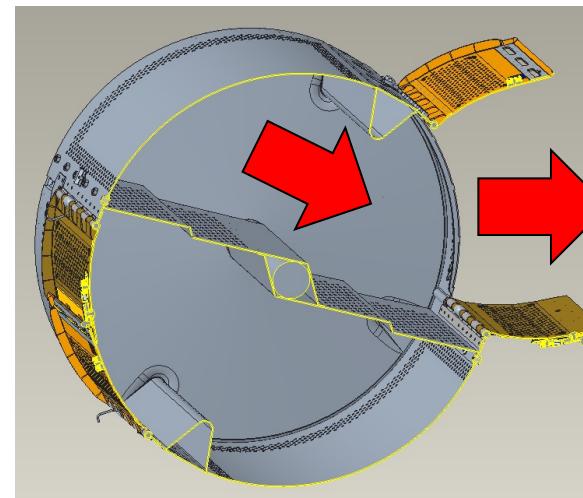
Extras:

- Pullman (2 pocket) reinforced drum
- Robust axial shaft through the drum
- Highly secured drum positioning by special locking disc system

Clean side



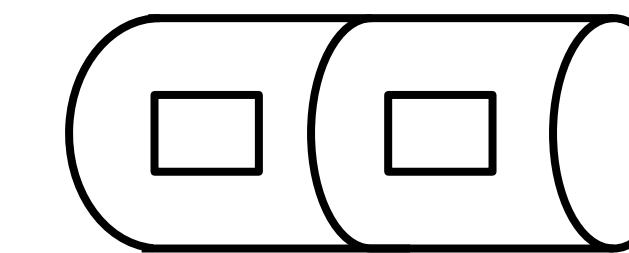
Clean side
(drum position)



Clean side (unloading)

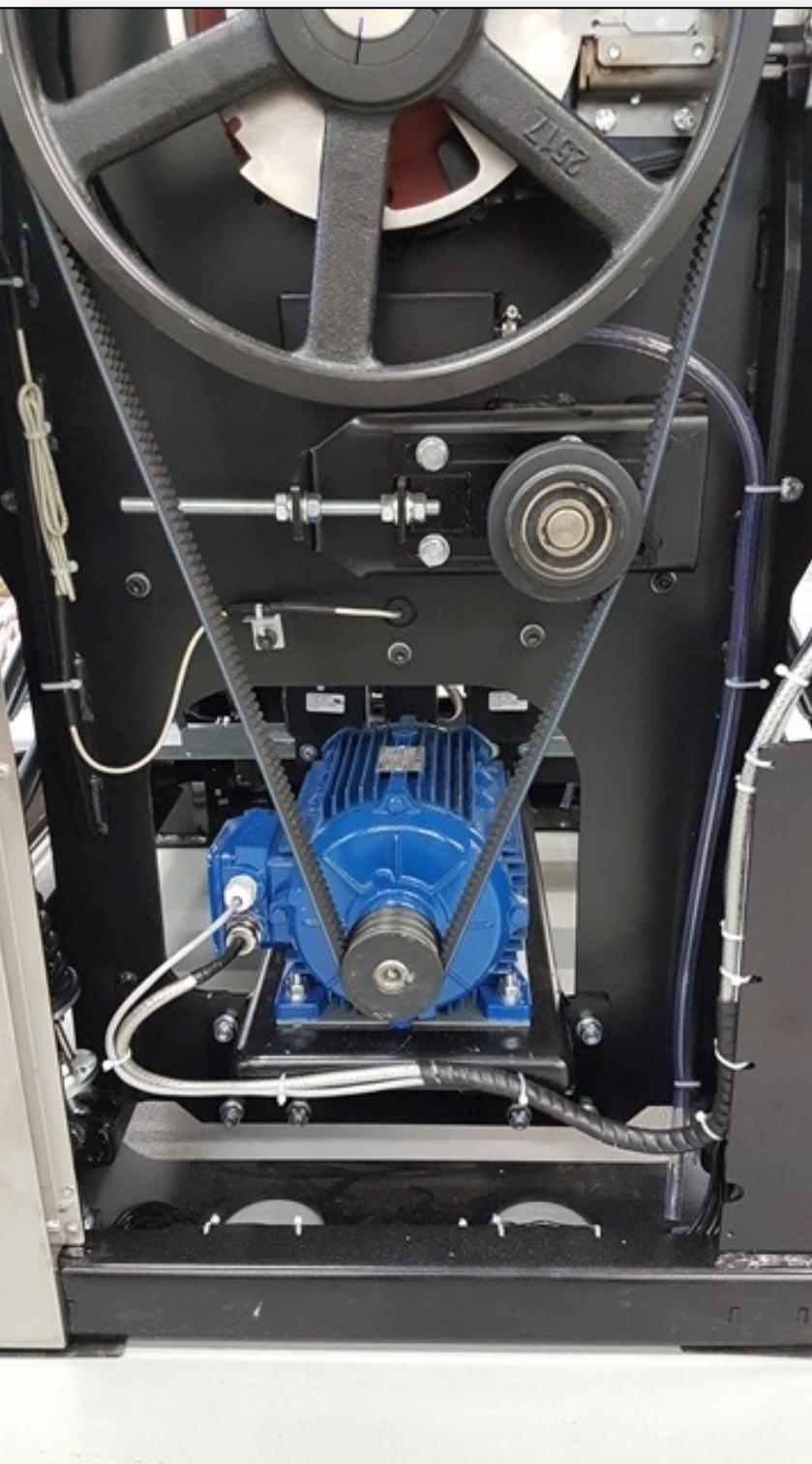
 **Washed linen slide easily towards operator => easier unloading even for special needs operators including people on wheelchair**

700 L Model



- **2 doors on both sides = suitable for 2 operators:**
 - ↑ throughput
 - ↓ time needed for loading & unloading
 - ↓ unbalance risk
- **1 outer tub; 2 drums welded to each other**

Motor and Voltage



		360 L	500 L	700 L
Power	(kW)	4		7,5
G factor – max				350
Wash speed – default	(RPM)			41
Extraction speed – default	(RPM)			900
Noise – wash	dB	43,9	49,7	47,8
Noise – extraction	dB	68	69,9	69
Noise – extraction *	dB	64,9	67,8	67,2

* With option: Insulation for energy & noise reduction

Available voltage:

- 200-240V 50/60Hz 3ph
- 380-415V 50/60Hz 3ph
- 440-480V 50/60Hz 3ph

Heating



Position of electrical heating elements MXB700

		360 L	500 L	700 L
Boiler fed with prep for steam	(°C) (°F)	90 194		
Electric with prep for steam	(kW)	36	48	60
Steam	(bar) (PSI)	3 – 8 44 – 116		
Dual (El + Steam)		Yes		
Indirect steam	Yes <small>(only Clean room version)</small>	n/a	n/a	



Switch for Dual heat



MB663 model

- El. heating elements placed along of full tub's width
=> equally heated water
- Direct steam version – nozzle located on the left side (from soiled side)

+6 kW for MXB700 vs. previous generation MB663

Water Inlets

- 2x 1“ brass water inlets as standard (DN25)
- Water pressure: 1 – 8 bars
- Recommended water pressure: 3 – 5 bars
- Min 183 L to Max 518 L of water flow per minute
- Water hoses delivered along with the machine

 ***Water hoses as standard accessories delivered along with the machines = no need of extra spending***

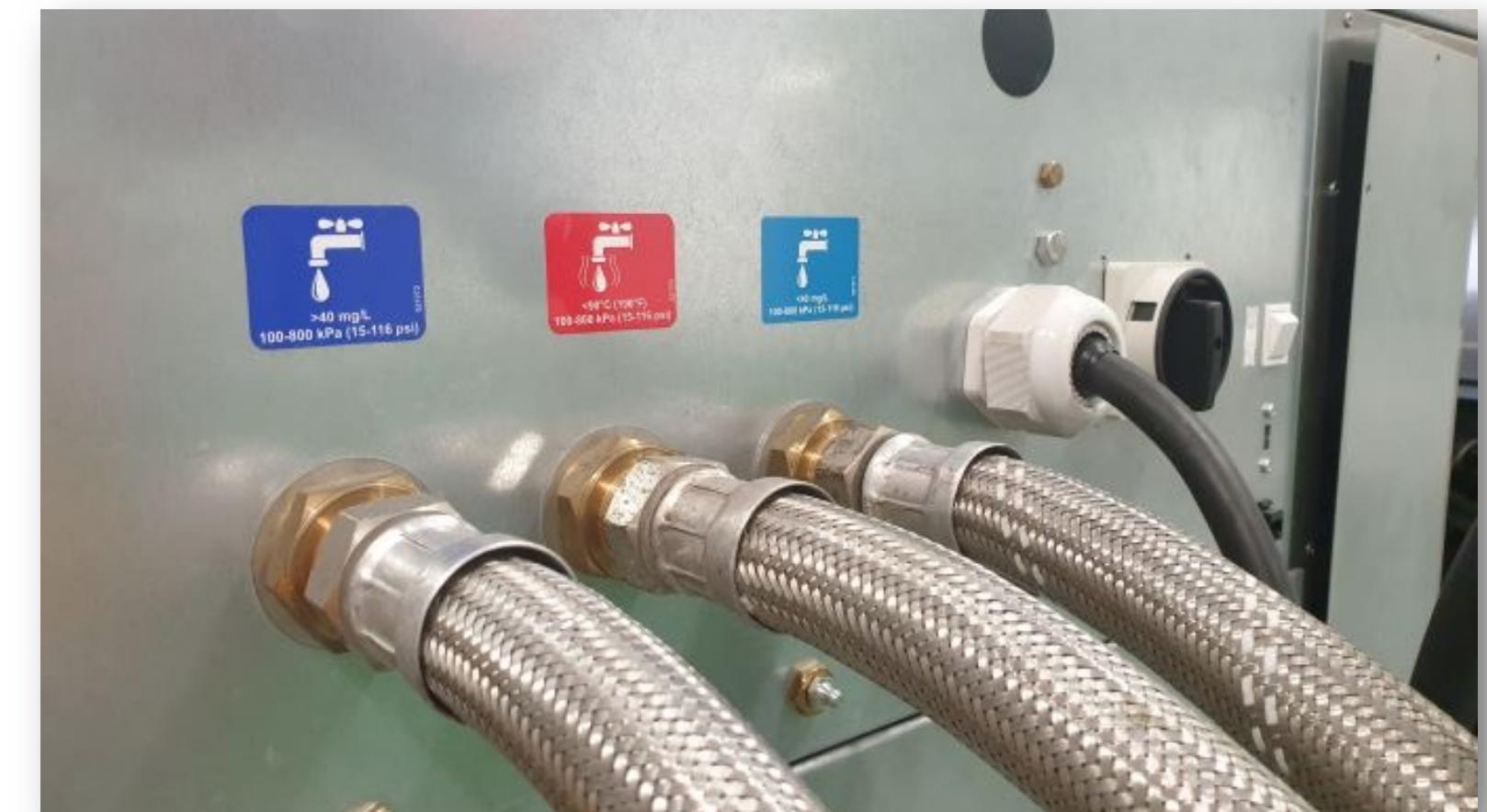
- Options:

- 3rd water inlet

 ***Less time needed to fill up***

- Air-operated water inlets

 ***Faster water flow & longer lifespan***



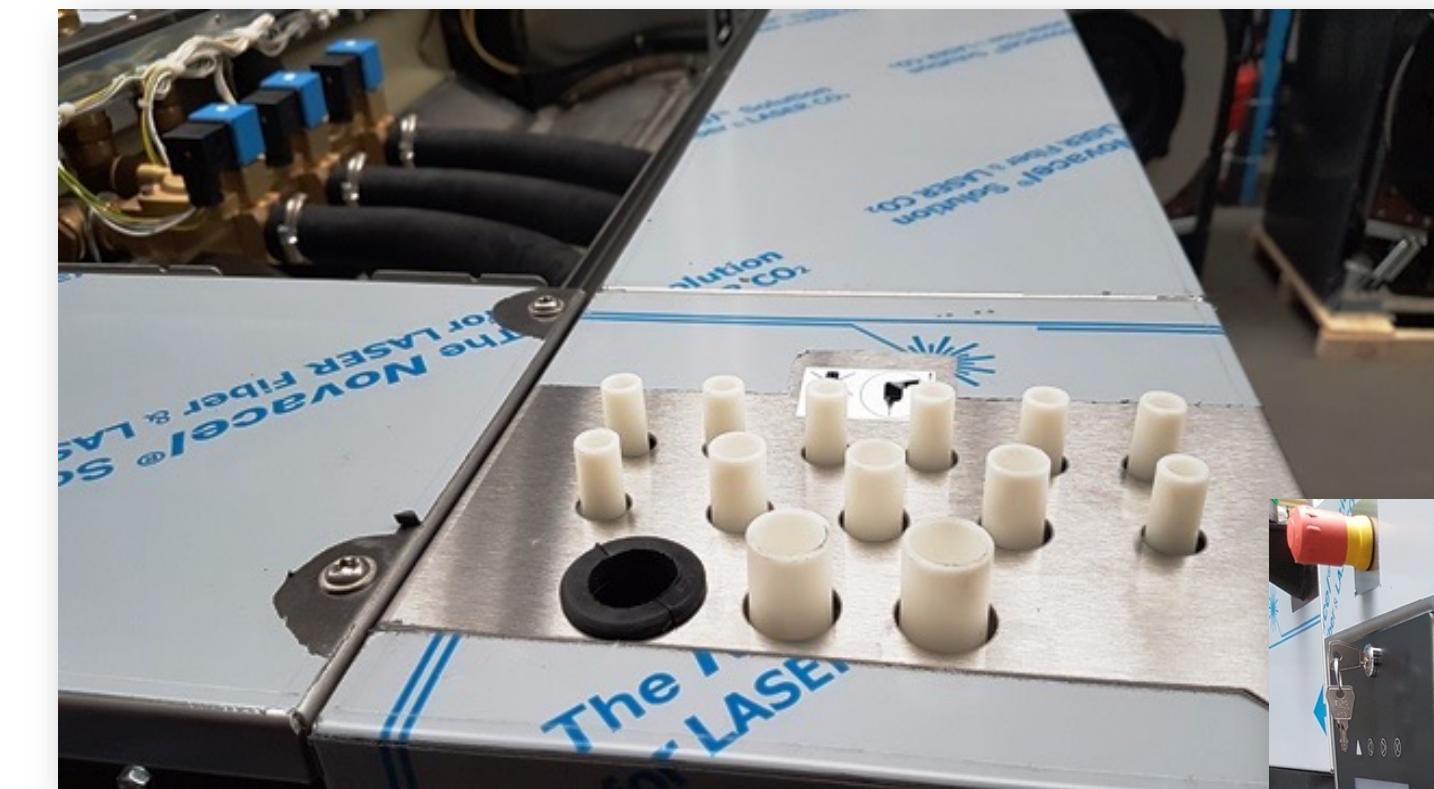
Dosing of Detergents



POWDER:

- Soap box as standard (optionally w/o)
- High grade stainless steel 316 (Polypropylene as of 04/22)
- 5 compartments with plastic cups (1 liter each)
- Locking mechanism by 2 magnets

 (Easy closing / opening even with wet hands)



LIQUID:

- Liquid soap print as standard
- Ports for liquid detergents
- Different diameters
- Connection from top of the machine



Drain



Water recycling drain (yellow)



Optional lateral drain with water sample tap

- Standard 2 drain valves
- 3“ (76mm)
- Downward as standard to the ground
- 2x 210 L Drain flow per minute
- Second drain valve can be optionally selected with function for water reuse
- Drain to left side (lateral) – from soiled side

Weighing Systems

- Weighing system can be enabled / disabled in the menu of programmer
- Available functions:
 - Automatic water level adjustment according to measured load of linen
 - Automatic liquid detergent adjustment according to measured load of linen

 Optimal water level according to amount of linen to wash saving on water wasting and reduces cost for laundry owners (less water, less energy needed to heat it up)

Standard: Semi-automatic

Weight of linen needs to be entered by operator on numeric keypad



Keypad-type control

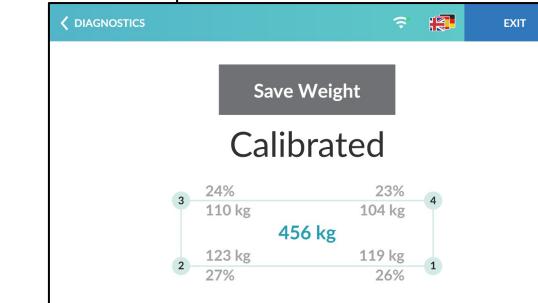
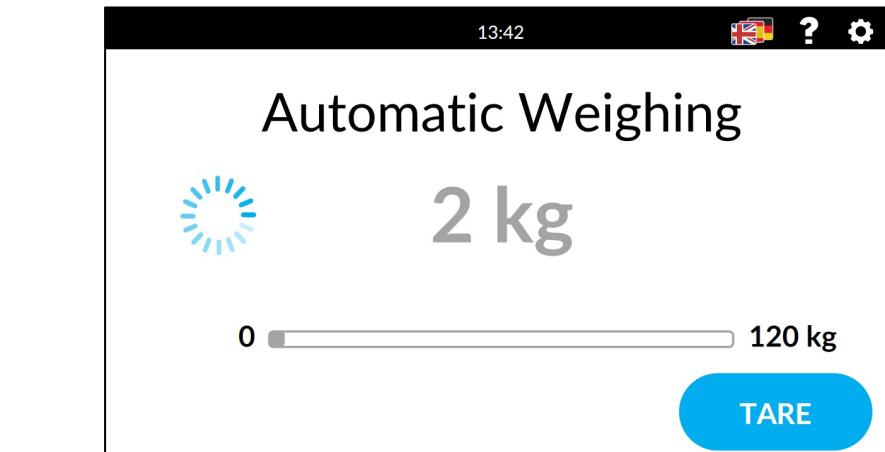


Touch-type control

Option: Fully automatic by weighing cells

Weight of linen is measured automatically by 4 weighing cells located in legs of the machine

New design increases height of machine by only 2 – 7 mm





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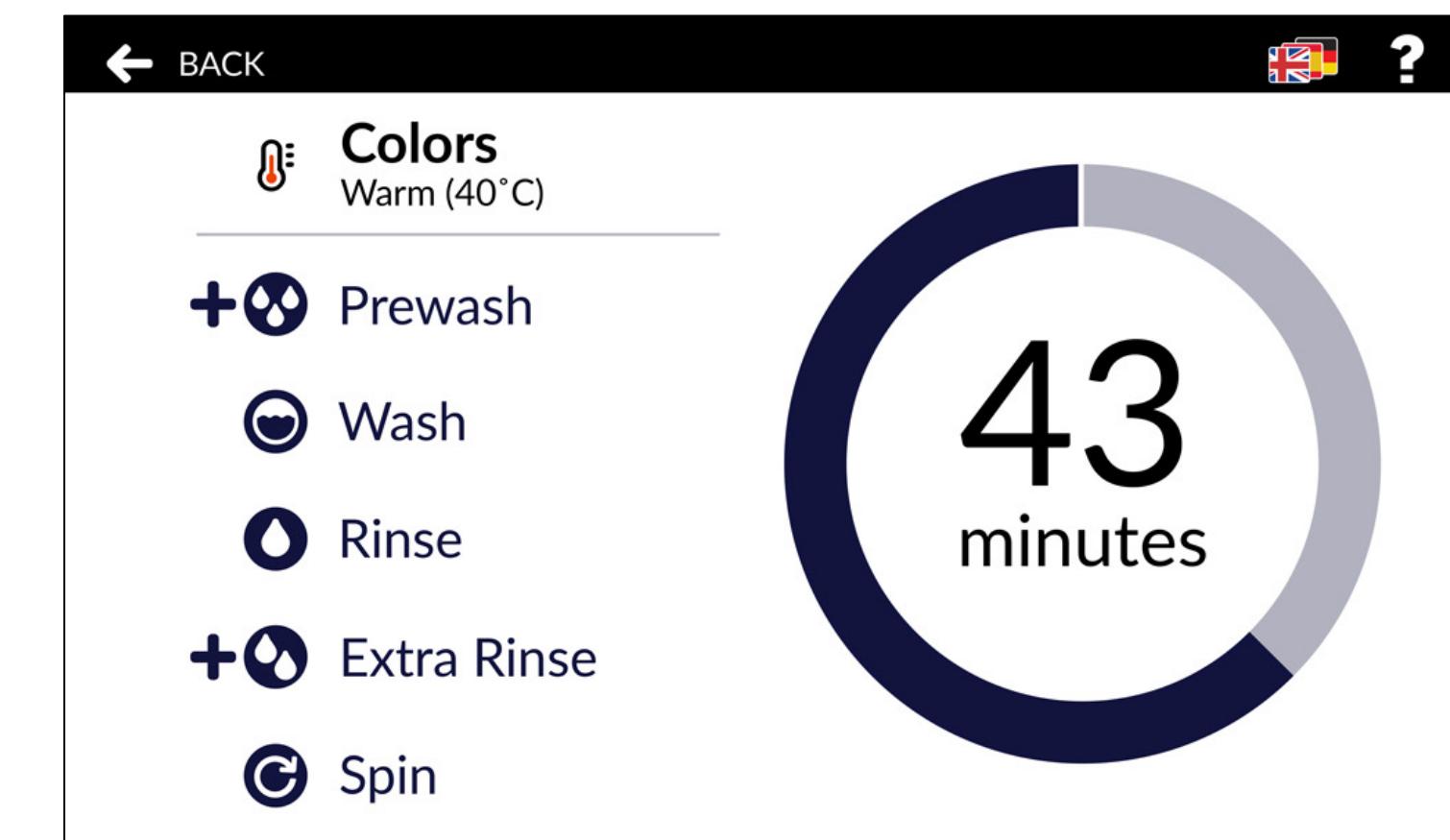
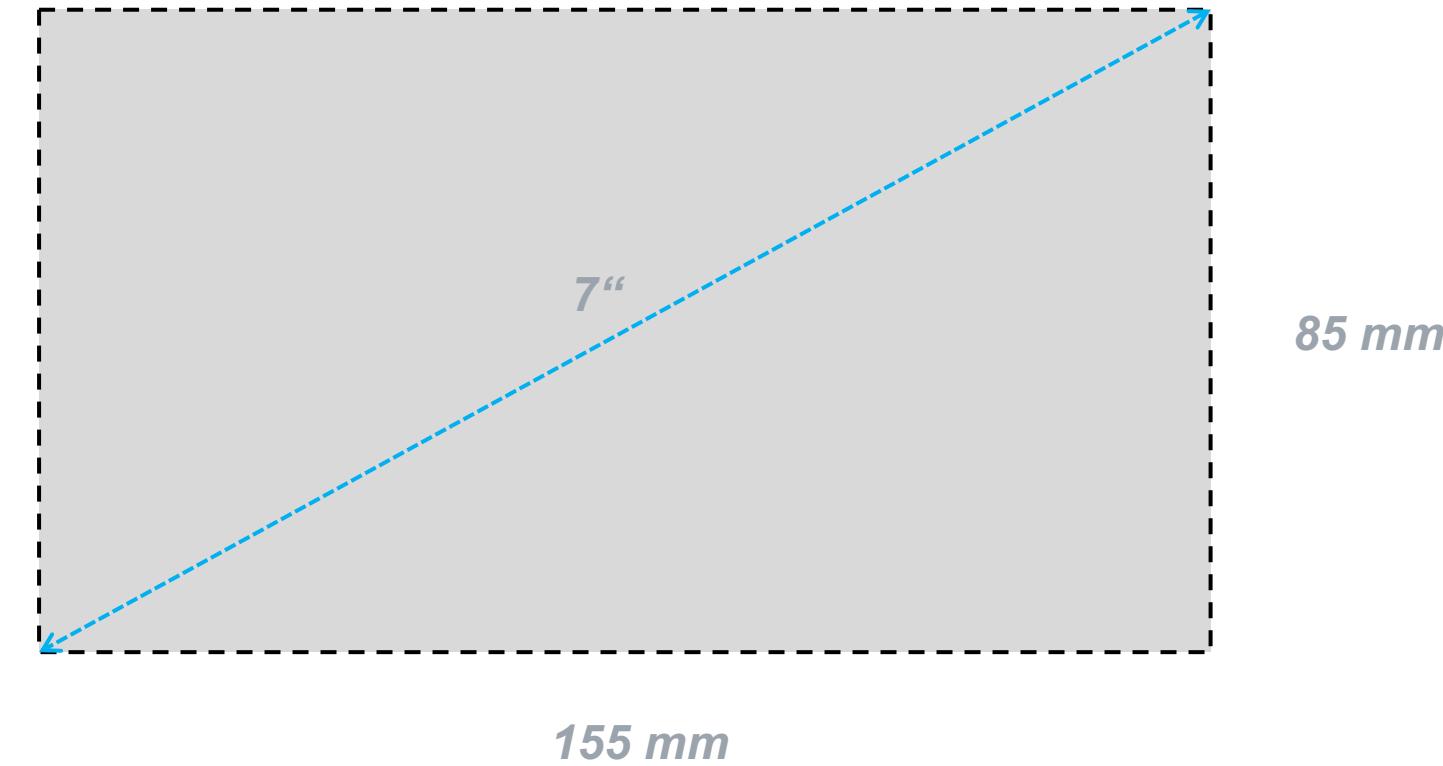


Connected Touchscreen controls for OPL
XControl FLEX PLUS



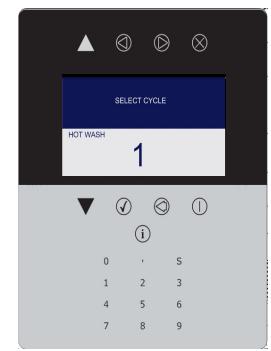
GET AHEAD IN LAUNDRY 

General Overview



Control size	7" diagonal	(12,9% larger than iPhone 12) (12,6% smaller than iPad mini 5)
Resolution	1024 x 600 (WSVGA)	(H:V ratio 15:9)
Luminance (brightness)	1000 nit (cd/m ²)	(625 cd/m ² on iPhone 12) (870 cd/m ² on Samsung S21 Plus)
Colors	+16 million colors	(equal to Samsung S21-series)
Viewing angle	180° viewing angle	(High viewing angle for perfect readability)
Communication	USB, RS485, WiFi	
Energy savings	Screensaver mode	
Chemical resistance	Passed over 25 selected chemical substances	(Coffee, Juice, Acetone, Gasoline, Vinegar,...)

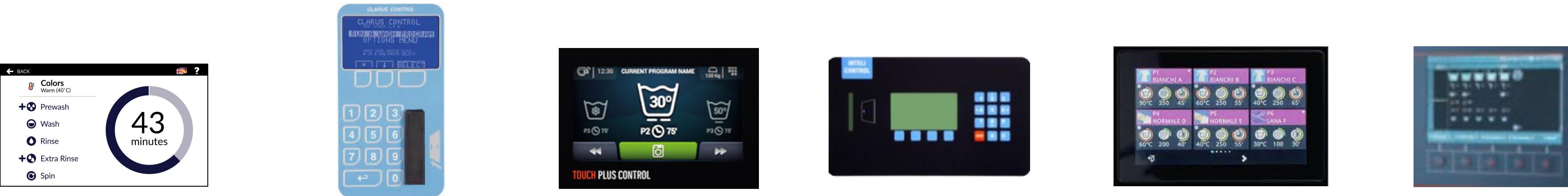
Available Controls



Commercial name	Button generation	Touch generation
Display	5" monochrome	7" touch & swipe
Colors	Blue & white	16 milion
Program memory	99	99
Program change	All fully programmable	All fully programmable
Languages	21	34
Connectivity	USB / RS485	Wireless / RS485 / USB
Network	Local	Cloud / Local
Updates	Via USB	OTA** / USB
Manual weighing system	✓	✓ (Q2/2022)
Automatic weighing system by weigh.cells	✓	✓ (Q2/2022)
Traceability	✓	✓
Count-up timer	--	✓
Delayed start	✓	✓
Batch number	✓ (w/ SoapLink)	✓
SoapLink communication	✓	✓ (Q2/2022)
Extra	Banners	✓ (TBD)
	QR codes	✓ (TBD)
	Water leakage detection	✓ (TBD)

** OTA = Over the Air

Comparison: competitors



	PRIMUS	Electrolux	Onnera	Girbau	Imesa	Tolon
Control type	MC10 generation	Clarus Control	Touch Plus	Intel i	IM11	
Display	7" Touch	Monochrome	7" Touch	Monochrome	7" Touch	7" LCD
Programs	20 pre-set 99 memory	Up to 192	29 pre-set Indefinite	20 pre-set 99 memory	Unlimited	16 pre-set 99 memory
Plug	USB RS485	Memory card	USB	Memory card		USB
WiFi	Yes	--	Yes	--	Yes	--
External dosing	8 + 8	8 + 5		12	11	

Languages

34 available languages as standard

- 7 new languages for selection
- Chinese, Japanese and Korean language no longer in separate software version
- Slovak and Bulgarian now also fully translated in advance & service menu

 **Better market fit and customer interaction**

 English	 Hungarian	 Romanian
 Bulgarian	 Indonesian	 Russian
 Chinese (Simplified)	 Italian	 Slovak
 Chinese (Traditional)	 Japanese (Standard)	 Slovenian
 Croatian	 Korean	 Spanish (European)
 Czech	 Latvian	 Spanish (Columbian)
 Danish	 Lithuanian	 Swedish
 Dutch	 Malaysian	 Thai
 Finnish	 Norwegian	 Turkish
 French	 Polish	 Vietnamese
 German	 Portuguese (European)	
 Greek	 Portuguese (Brazilian)	

New compared to Xcontrol
("button" version)

Program Library

- 20 pre-set programs
- 99 programs memory
- Legacy of current (MC7 gen) controls
- All freely programmable

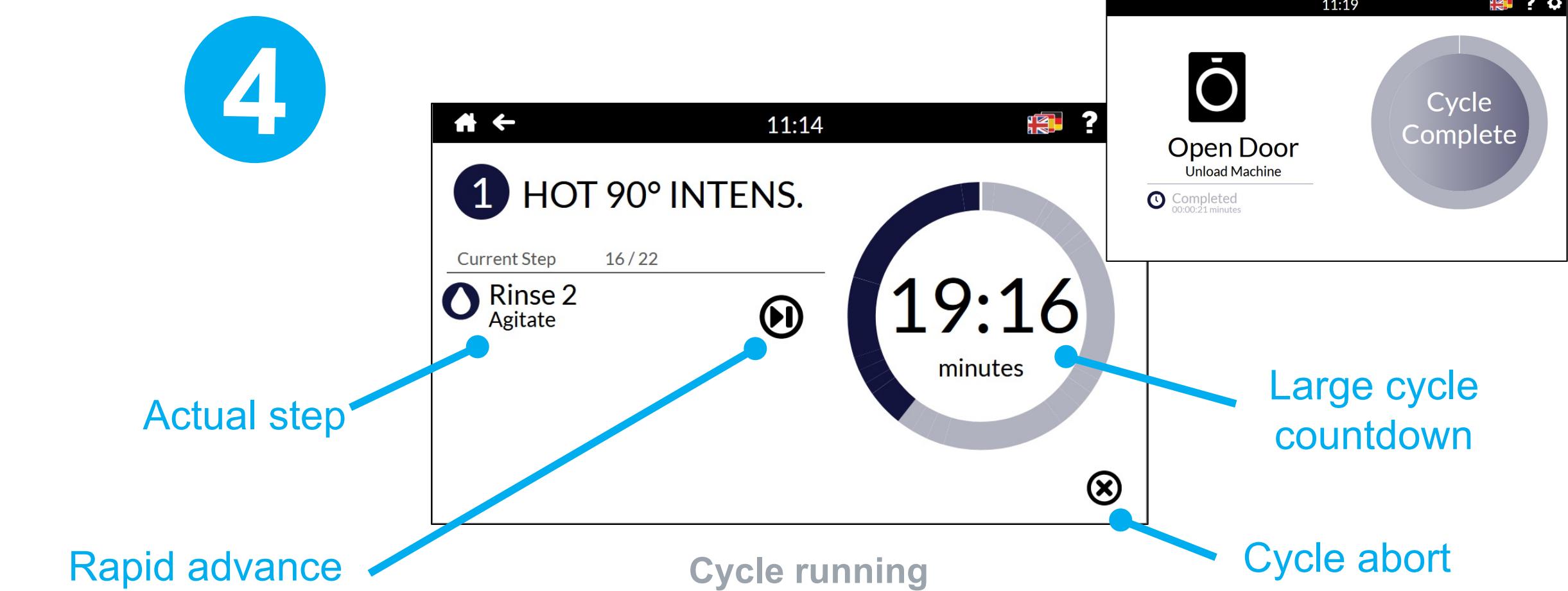
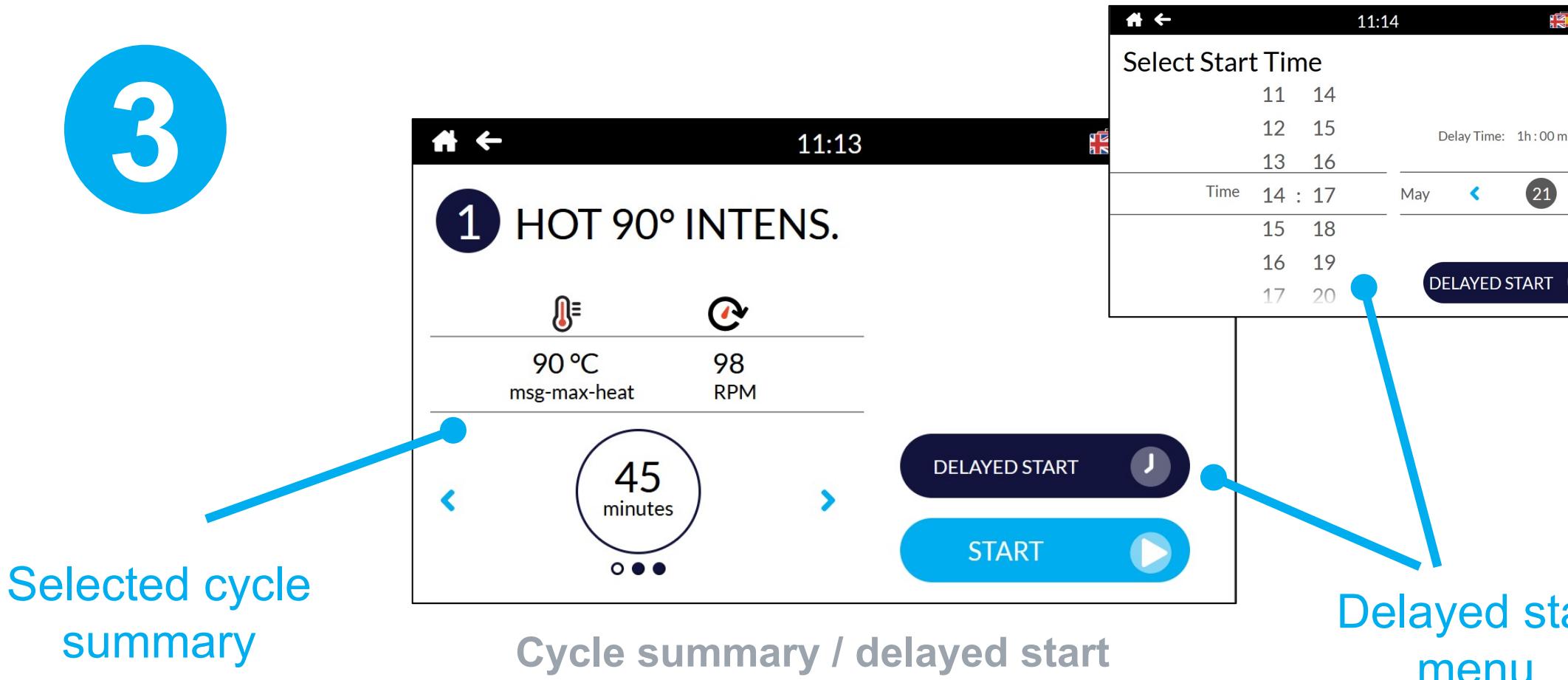
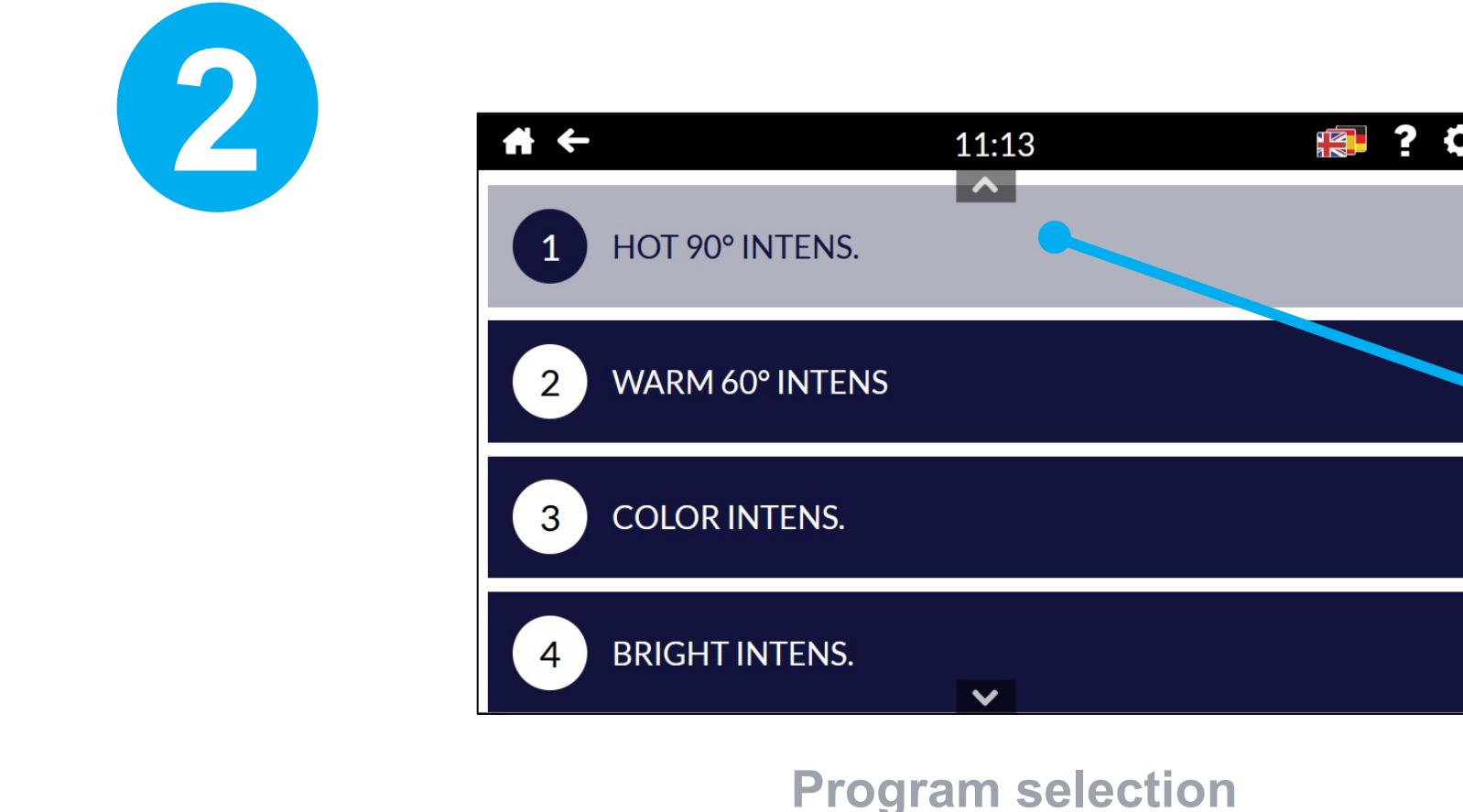
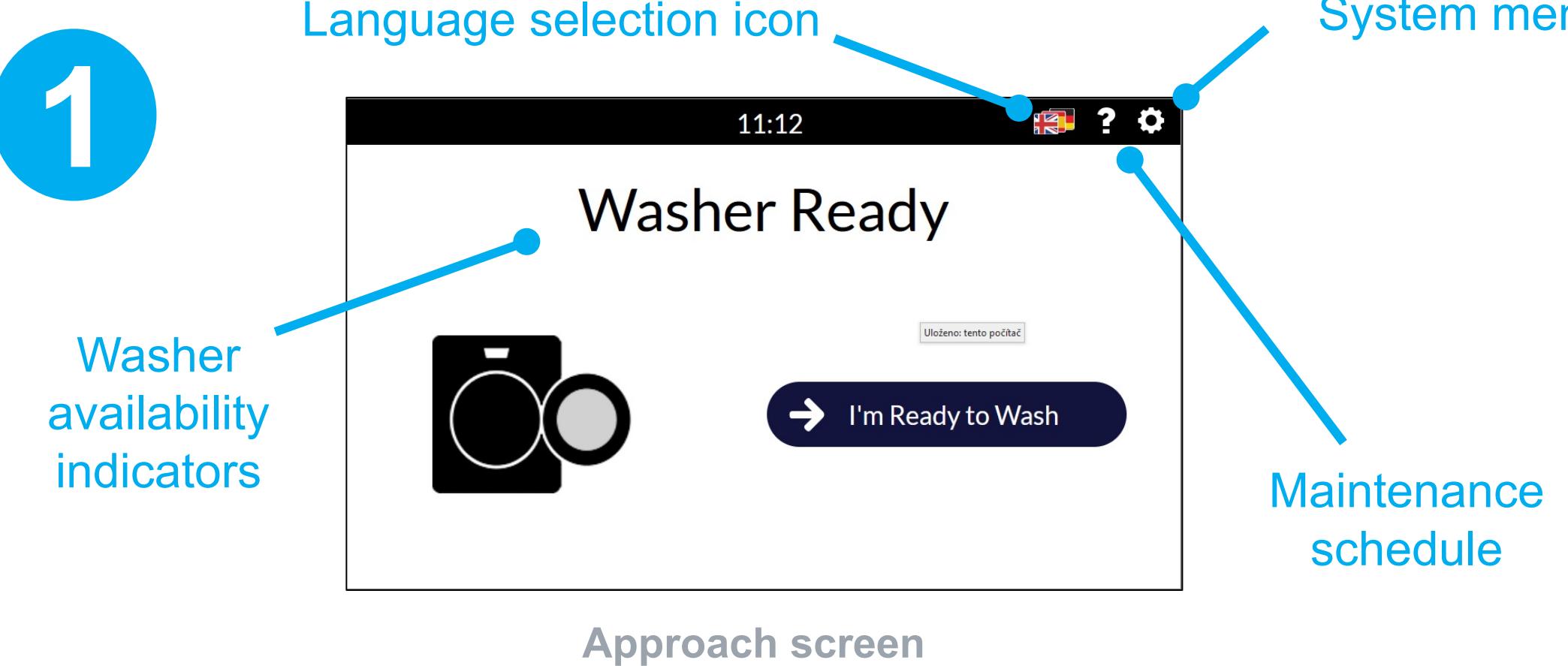


Pos.	Pre-set Programs	
1	Hot Intensive (90°C)	Intensive
2	Warm Intensive (60°C)	
3	Color Intensive (40°C)	
4	Bright Intensive (30°C)	
5	Woolens (15°C)	
6	Hot Wash (90°C)	Standard
7	Warm Wash (60°C)	
8	Color Wash (40°C)	
9	Bright Wash (30°C)	
10	Eco Hot Wash (90°)	ECO
11	Eco Warm Wash (60°)	
12	Eco Color Wash (40°C)	
13	Eco Bright Wash (30°C)	
14	Extraction - Low Speed	
15	Extraction - High Speed	
16	Sport 60°C	
17	Mops 60°C	
18	Horse Cloths 40°C	
19	Jeans 60°C	
20	Starching	

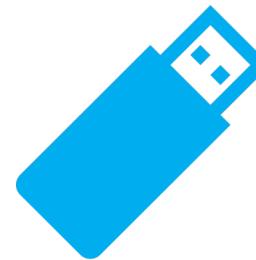
Navigation

DISCOVER THE DEMO:

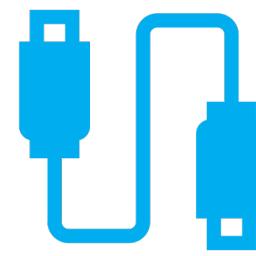
https://aca-demo-simulators.alliancels.net/xcontrol_flex_index.html



Connectivity



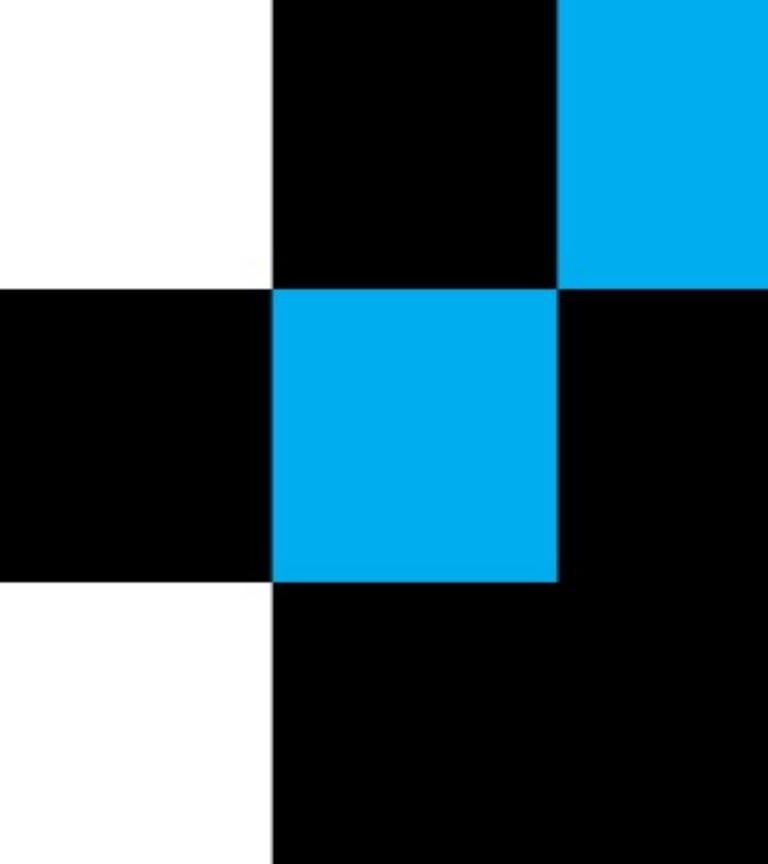
- USB plug (standard on the main board)
 - Easy loading & saving programs / settings
 - Optionally USB plug extension to the rear panel



- RS485 plug (standard)
 - Communication with Trace-Tech
 - Required for online traceability in Trace-Tech

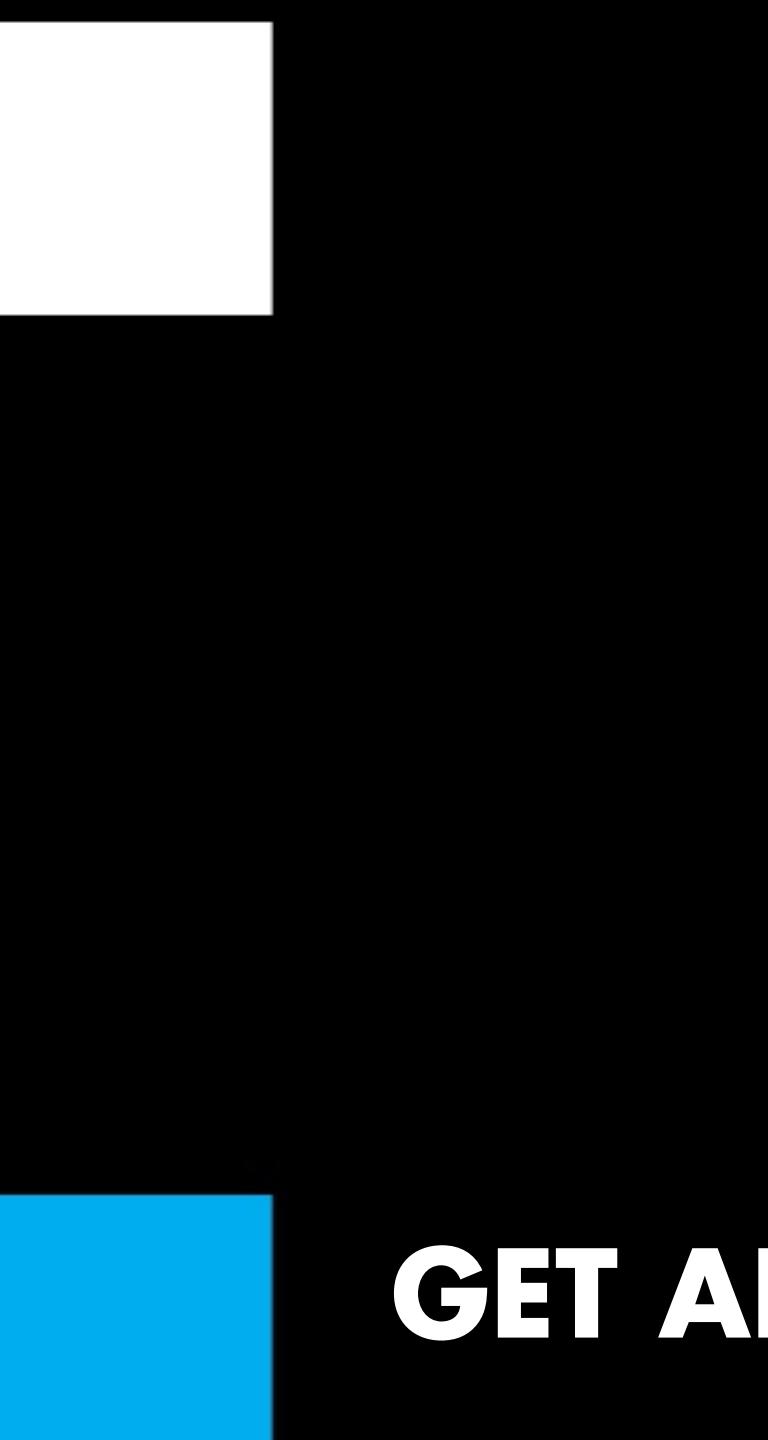


- Wireless antenna (standard)
 - Only for touch controls
 - Communication with cloud-based systems i-Trace



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CLEAN ROOM SEGMENT



GET AHEAD IN LAUNDRY



Clean Room Segment

Specification:

- „Cleanroom has a controlled level of tainting that is indicated by the quantity of particles per cubic meter at a predetermined molecule measure“¹

Market:

- Practically in every industry where small particles can affect the manufacturing process

ISO 16644-1 and ISO 14698:

- Non-governmental standards bringing classes divided per max particles/m³, where ISO class 9 represents regular urban condition (cca 35 mil particles in the size range ≥ 0.5 µm per each m³) to ISO 1 as the most stringent class (limit only 10 particles ≥ 0.1 µm per each m³)

ISO 14644-1 classification²:

Class	Maximum particles/m ³ ^a						FED STD 209E equivalent
	≥0.1 µm	≥0.2 µm	≥0.3 µm	≥0.5 µm	≥1 µm	≥5 µm	
ISO 1	10	2					
ISO 2	100	24	10	4			
ISO 3	1,000	237	102	35	8		Class 1
ISO 4	10,000	2,370	1,020	352	83		Class 10
ISO 5	100,000	23,700	10,200	3,520	832	29	Class 100
ISO 6	1,000,000	237,000	102,000	35,200	8,320	293	Class 1,000
ISO 7				352,000	83,200	2,930	Class 10,000
ISO 8				3,520,000	832,000	29,300	Class 100,000
ISO 9				35,200,000	8,320,000	293,000	Room air

Active manufacturers**:

- PRIMUS -> MXB360
- Elux: WSB4250-4350-4500-4650 (incl WPB Pullman version)
- Kannegiesser: Favorit HighClean (38-154 kg)
- Krebe: yes (AISI316 on all models)
- Danube: 16-22-35-50-66 – CLEANMEDI 16-22-35-50-66
- Lapauw: Mediwave 60-80-110 kg



¹ - <https://en.wikipedia.org/wiki/Cleanroom>

² - <http://www.cleanairtechnology.com/cleanroom-classifications-class.php>

** ISO class not indicated by manufacturers

360 L: Clean Room Segment

Capacity:

- 360 liters (36kg / 79lb)

Clean room level:

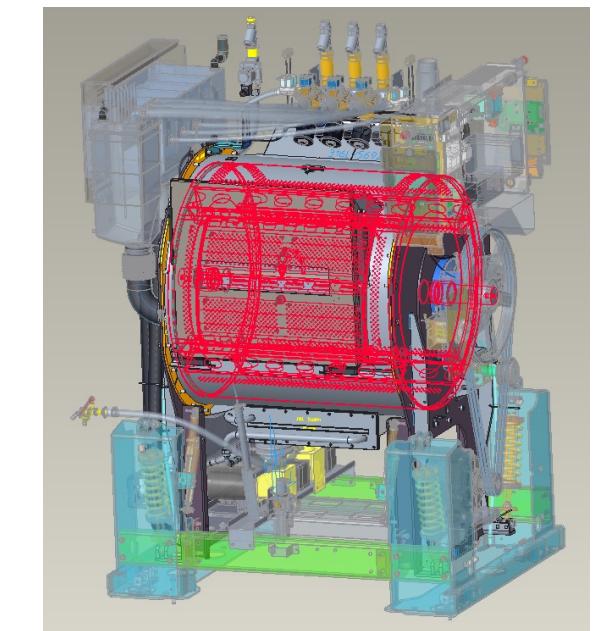
- ISO class 5

Modified part from standard version:

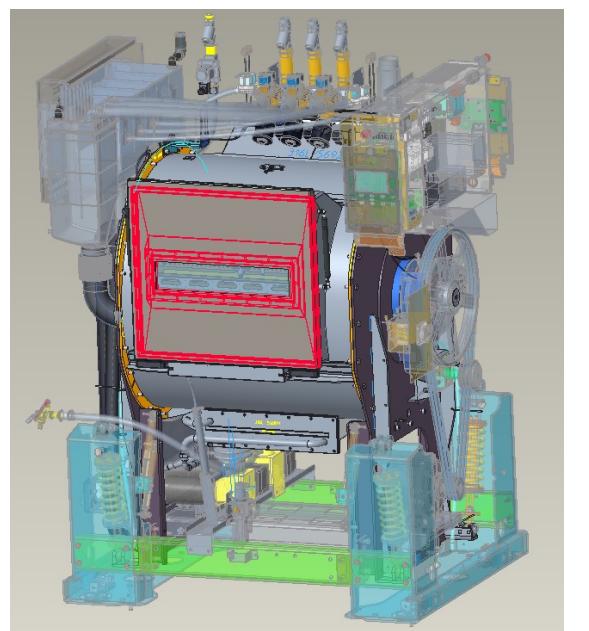
- Drum -> higher grade of stainless steel (AISI316L)
- Tub -> AISI316L
- Drain valve -> AISI316L
- Outer door -> AISI316L
- Indirect steam heating or Electric with Prep for steam
- Additional 3way ventilation of machine

Installed machines:

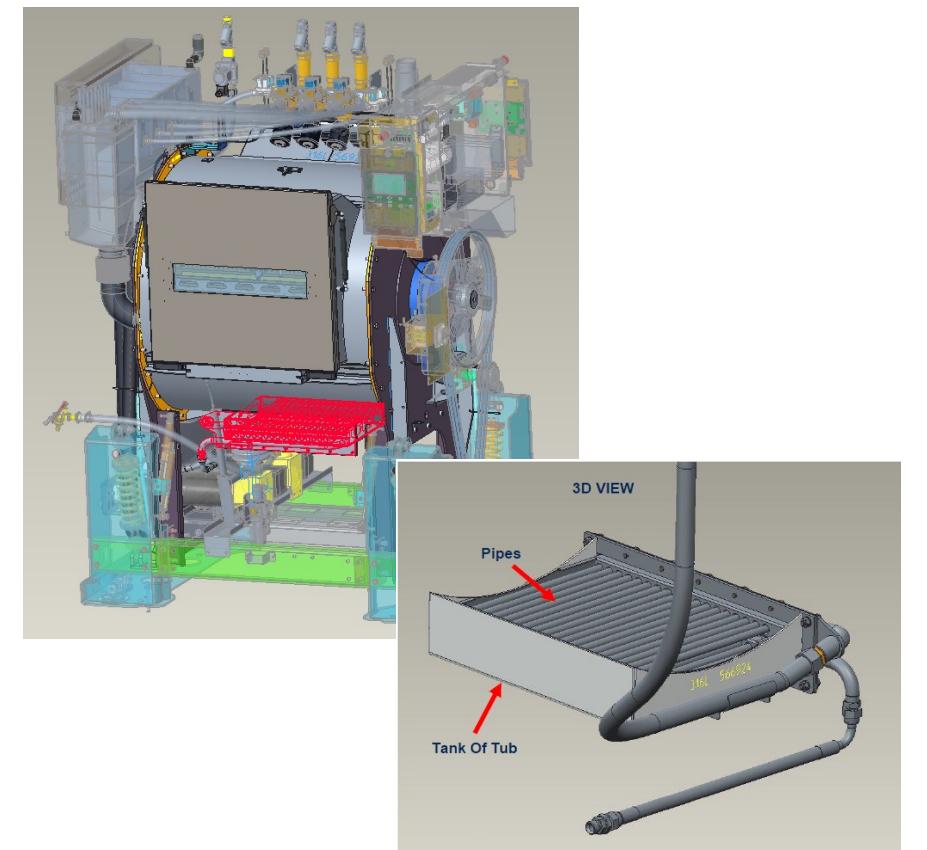
- 2x MXB360 in Belgium



316L drum



316L outer door



Indirect steam



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SUMMARY

MXB 360 | 500 | 700



GET AHEAD IN LAUNDRY 

Service

Projected min lifespan 30.000 cycles

Left side:

- Steam injector
- Bearings
- Soap hopper
- Water sample tap (optional)



Top side:

- Water inlets
- Liquid detergent connection
- Lubrication inlets

Right side:

- Motor
- Pulley & belt
- Drum positioning
- Wiring

Front / Back side:

- Heating elements
- Suspension
- Drain valves

Options List



Isolation for energy and heat reduction

- Reduction of noise and heat dissipation to laundry room



Weighing system by cells

- Automatic water and liquid detergent adjustment according to measured load



Water sample tap

- Water sampling for titration



Extra signalization (Orange light + horn)*

- Additional audio and visual signalization of end of cycle



Extra signalization (Traffic light + horn)*

- Additional audio and detailed visual signalization of end of cycle

* Can be ordered either for only one side or for both sides

Options List



Lateral drain

- Version with drainage direction to a left side



Second display

- Display showing brief info on a clean side



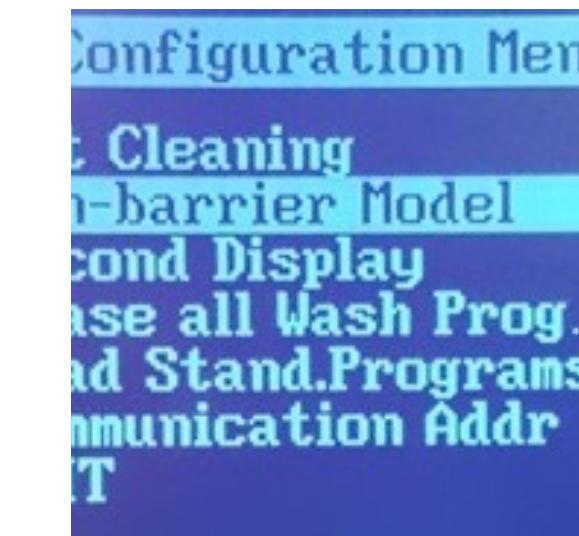
Version without the soap box

- Version for installations using merely automatic liquid dosing systems



Air-operated water inlets

- Faster water fill shortens complete wash cycle
- Longer life span



Front door only version

- For a need of loading & unloading on the same side
- Switchable software function (physically are door on both sides)

* Can be ordered either for only one side or for both sides

Voltages

MXB 360	Voltage (V)	Frequency (Hz)	Phase 3	Full Load Amps (FLA)		Fuse (A)
				Boiler fed / Steam	Electric	
				(A)	(A)	
200-240	50/60		3	18,5	--	32
380-415	50/60		3	8,5	--	16
440-480	50/60		3	8,5	--	16
200-240	50/60		3	--	98	120
380-415	50/60		3	--	57	63
440-480	50/60		3	--	54	63

MXB 500	Voltage (V)	Frequency (Hz)	Phase 3	Full Load Amps (FLA)		Fuse (A)
				Boiler fed / Steam	Electric	
				(A)	(A)	
200-240	50/60		3	25,5	--	40
380-415	50/60		3	14,5	--	20
440-480	50/60		3	14,5	--	20
200-240	50/60		3	--	128	160
380-415	50/60		3	--	75	80
440-480	50/60		3	--	70	80

MXB 700	Voltage (V)	Frequency (Hz)	Phase 3	Full Load Amps (FLA)		Fuse (A)
				Boiler fed / Steam	Electric	
				(A)	(A)	
200-240	50/60		3	26	--	40
380-415	50/60		3	15,5	--	20
440-480	50/60		3	15,5	--	20
200-240	50/60		3	--	158	160
380-415	50/60		3	--	93	100
440-480	50/60		3	--	85	100

Consumption Overview: MXB360 – electric heat

Program no. 1:

- Intensive
- 90°C
- With prewash, 3 rinses



Program no. 7:

- Standard
- 60°C
- No prewash, 3 rinses



Program no. 11:

- Eco
- 60°C
- No prewash, 2 rinses



Consumption Overview: MXB500 – electric heat

Program no. 1:

- **Intensive**
- **90°C**
- **With prewash, 3 rinses**



Program no. 7:

- **Standard**
- **60°C**
- **No prewash, 3 rinses**



Program no. 11:

- **Eco**
- **60°C**
- **No prewash, 2 rinses**



Consumption Overview: MXB700 – electric heat

Program no. 1:

- **Intensive**
- **90°C**
- **With prewash, 3 rinses**



Program no. 7:

- **Standard**
- **60°C**
- **No prewash, 3 rinses**



Program no. 11:

- **Eco**
- **60°C**
- **No prewash, 2 rinses**

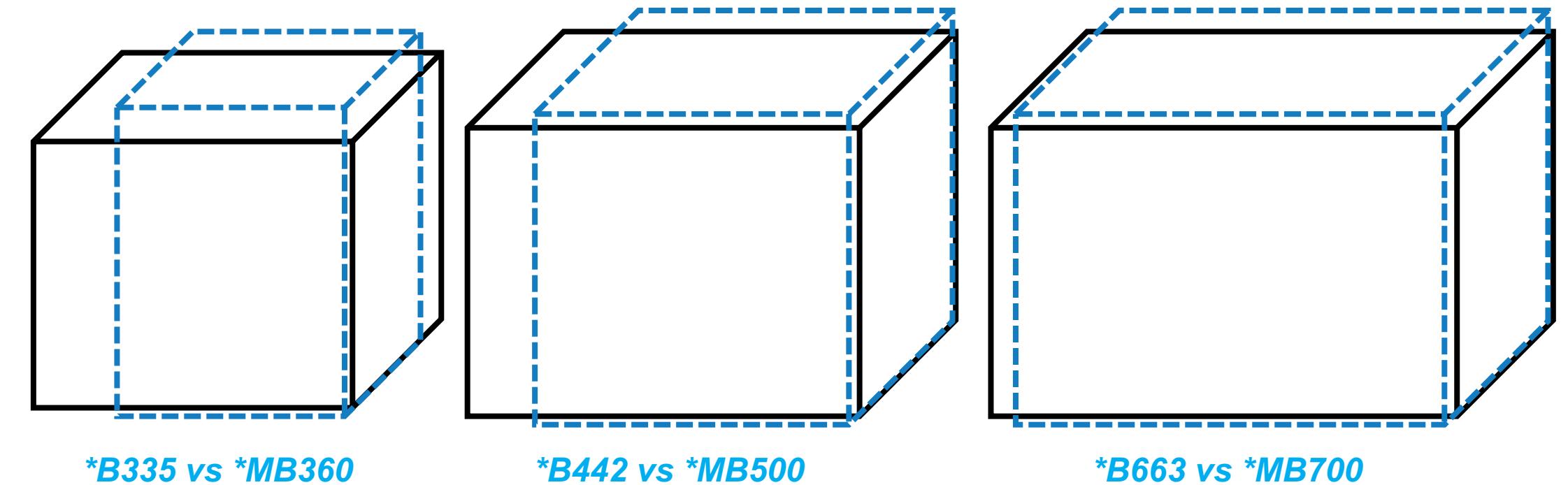
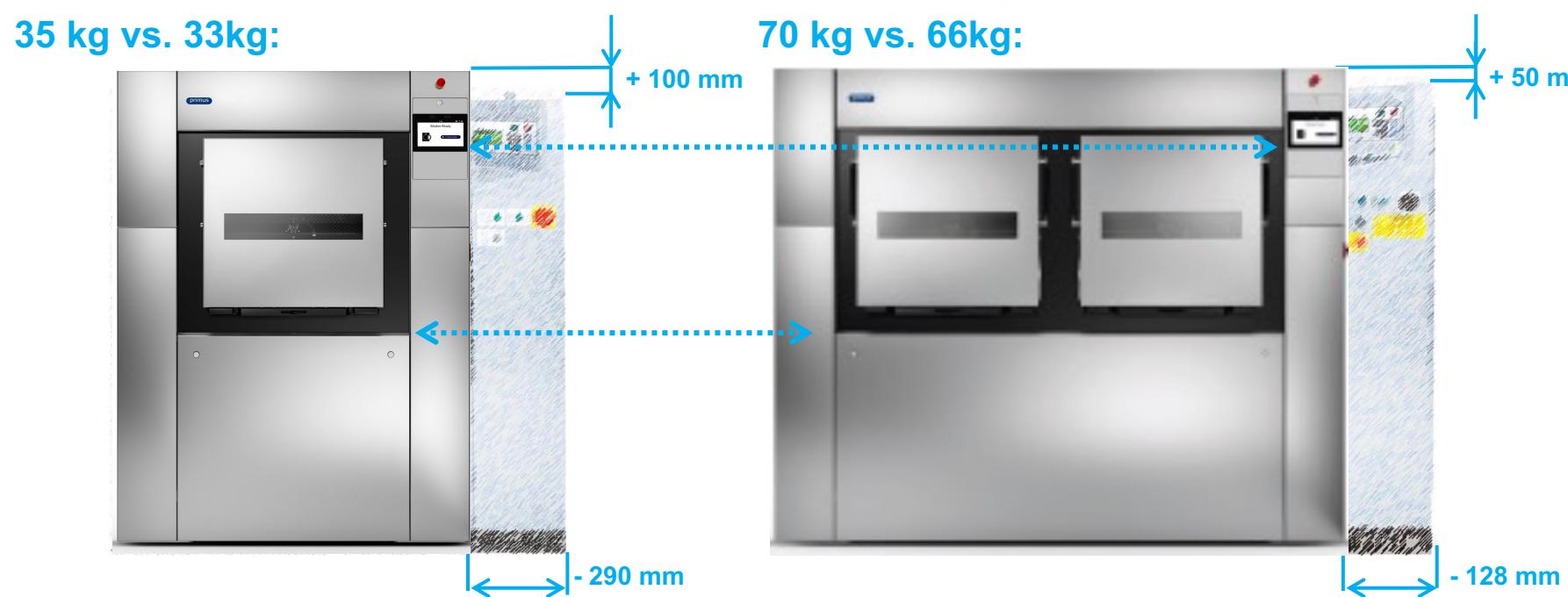


Dimensions



		MXB360	MXB500	MXB700
H x W x D	(mm)	1700 x 1270 x 980	1700 x 1566 x 980	1700 x 2032 x 980
H x W x D - crate	(mm)	2005 x 1530 x 1255	2005 x 1830 x 1195	2005 x 2290 x 1195
Weight - net	(kg)	960	1130	1310
Weight - crate	(kg)	1090	1280	1470

Dimensions – comparison


DIMENSIONS:

	33 – 36 kg	44 - 50 kg	66 – 70 kg
MXB line (HxWxD)	(mm) 1700 x 1270 x 980	1700 x 1566 x 980	1700 x 2032 x 980
MB line (HxWxD)	(mm) 1600 x 1560 x 1060	1650 x 1610 x 1170	1650 x 2160 x 1170

PRODUCTIVITY:

	33 – 36 kg	44 - 50 kg	66 – 70 kg
MXB line (W x D)	(kg / m ²) 28,8	32,5	35,2
MB line (W x D)	(kg / m ²) 20,0	23,4	26,1

+ 8,8 kg / m² **+ 9,1 kg / m²** **+ 9,1 kg / m²**

FOOTPRINT:

	33 – 36 kg	44 - 50 kg	66 – 70 kg
MXB line (W x D)	(m ²) 1,25	1,54	1,99
MB line (W x D)	(m ²) 1,65	1,88	2,53

- 0,40 m² **- 0,34 m²** **- 0,54 m²**

Comparison – productivity per m²

FOOTPRINT:		32 – 36 kg	45 - 50 kg	63 – 70 kg
MXB line (W x D)	(m ²)	1,25	1,54	1,99
Electrolux	(m ²)	1,35	1,75	1,96
Girbau	(m ²)	1,60	1,76	2,64
Miele	(m ²)	1,72	n/a	n/a
Danube	(m ²)	1,49	1,82	2,26
Krebe Tippo	(m ²)	1,60	1,76	2,80
Image	(m ²)	1,91	2,14	2,58
MB line	(m²)	1,50	1,88	2,53

Ø – 0,36 m²**Ø – 0,31 / m²****Ø – 0,46 m²**

PRODUCTIVITY:		32 – 36 kg	45 - 50 kg	63 – 70 kg
MXB line	(kg / m ²)	28,8	32,5	35,2
Electrolux	(kg / m ²)	25,9	28,6	33,2
Girbau	(kg / m ²)	23,8	25,6	26,5
Miele	(kg / m ²)	18,6	n/a	n/a
Danube	(kg / m ²)	23,5	26,9	31,0
Krebe Tippo	(kg / m ²)	23,8	25,6	25,0
Image	(kg / m ²)	19,0	21,2	27,2
MB line	(kg / m²)	22,0	23,4	26,1

Ø + 6,4 kg / m²**Ø + 6,9 kg / m²****Ø + 6,6 kg / m²**

Comparison – capacity offering*

		Category 36kg / 79lb	Category 50kg / 110lb	Category 70kg / 154 lb
PRIMUS	36 kg / 79 lb (*MB360)	50 kg / 110 lb (*MB500)	70 kg / 154 lb (*MB700) - Standard (*B700) - Pullman	
Electrolux	35 kg / 77 lb (WSB5350H)	50 kg / 110 lb (WHD5500H)**	65 kg / 143 lb (WSB4650H)	
Girbau	38 kg / 84 lb (BW380)	45 kg / 99 lb (BW450)	70 kg / 154 lb (BW700)	
Miele	32 kg / 71 lb (PW 6323)	n/a	n/a	
Danube	35 kg / 77 lb (DBW-35)	49 kg / 108 lb (DBW-50)	70 kg / 154 lb (DBW-70)	
Krebe Tippo	38 kg / 84 lb (PCH381)	45 kg / 99 lb (PCH451)	70 kg / 154 lb (PCH701)	
Image	36,3 kg / 80 lb (SB-80)	45,4 kg / 100 lb (SB-100)	70,3 kg / 155 lb (SB-155)	

** Pullman version (standard 50kg is n/a)

Different capacities in portfolio:

	PRIMUS	Electrolux	Girbau	Miele	Danube	Krebe Tippo	Image
15 - 200 kg	11	11	11	3	9	14	7

* Load ratio 1:10

Market Approvals*



*Please contact RSM for local availability

CE

- CE logo on the serial plate

CE

CE + EAC

- EAC logo on the serial plate

EAC

CE + Watermark

- Extra: double safety valves as standard accessory

W
WaterMark

Top benefits

1. Attractive capacities

- ✓ Bigger than previous line
- ✓ Less direct competitor
- ✓ Higher productivity per m²

2. Long life span

- ✓ Projected minimum life span 30.000 cycles

3. Smaller footprint

- ✓ Easier and cheaper transport
- ✓ More machines in laundry
- ✓ Higher output per m²

4. Focus on ergonomics and design

- ✓ All 3 capacities with the same height of door, control, drain

5. Programmer

- ✓ Large 7" touch screen with WiFi and USB + RS485 ports
- ✓ Freely programmable

6. Drain

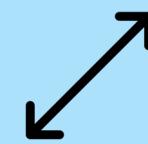
- ✓ Standard two drain valves (2x 3") downward
- ✓ Optionally to left side (lateral)

7. Cascade drum

- ✓ Standard for Primus brand (for the first time on mid-sized softmounts)



Top Benefits

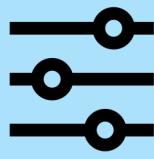


7“ screen

Large high-resolution screen



Touch & Swiping



Fully programmable

Full and easy customization of cycles



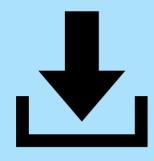
Wireless antenna

Allowing wireless connectivity to cloud-based management system



1000 nit

Very high brightness = perfectly readable



20 pre-set programs (memory 99)

Large memory to store extra custom cycles



High resistance

Passed tests for over 25 selected chemical substances



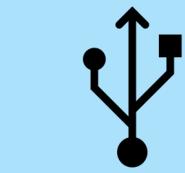
Screen saver mode

ECO mode for saving energy if the machine is idle



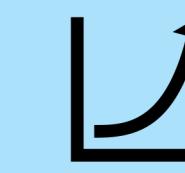
OTA updates

Over-the-air firmware updates alike on cell phones



USB, RS485 plugs

Plugs for manual updates or wired connection



Efficiency improving indicators



Ready-for-future platform

**For more information, contact with your Primus expert
or visit primuslaundry.com**

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