



LOCKOUT-TAGOUT PROCEDURE

Developed By:

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Description:

Facility:

Location:

Rev:

Procedure #:

Date:

Origin:

Machine to be Locked Out



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**Isolation Points to be
Locked and Tagged**

Notes:

SHUTDOWN SEQUENCE

1. Notify affected personnel. 2. Properly shut down machine. 3. Isolate all energy sources. 4. Apply LOTO devices. 5. Verify total de-energization of all sources.

RESTART SEQUENCE

1. Ensure all tools and items have been removed. 2. Confirm that all employees are safely located. 3. Verify that controls are in neutral. 4. Remove LOTO devices and reenergize machine. 5. Notify affected employees that servicing is complete.

Lockout Procedure Approval Data

The signatures below indicate that the lockout procedure covered on this sheet has been prepared by Cardinal Compliance and approved by .

Prepared by: _____ Approved by: _____ Date: _____

Cardinal Compliance
Consultants, LLC