




LOCKOUT-TAGOUT PROCEDURE

Developed By:
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5353 Secor Rd.
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P: 419-882-9224

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|--------------|-----------|------|--------------|---------|
| Description: | | | Procedure #: | |
| Facility: | Location: | Rev: | Date: | Origin: |

| | | |
|--------------------------|--|---------------|
| Machine to be Locked Out |  Isolation Points to be Locked and Tagged | |
| | | Notes: |
| | | |

SHUTDOWN SEQUENCE

1. Notify affected personnel. 2. Properly shut down machine. 3. Isolate all energy sources. 4. Apply LOTO devices. 5. Verify total de-energization of all sources.

| Energy Source | Device | Isolation Point | Isolation Method | Verification Method | Verification Device |
|-------------------------------|--|---|------------------|---------------------|---|
| Electric 240 V | Lower component to full down position Tag: #1234 Description Description Description |  | Isolation Method | Verification Method |  |
| Chemical Boron 1500 PSI | Lower component to full down position Tag: #1234 Description Description Description |  | Isolation Method | Verification Method |  |
| Gravity 666 lbs | Lower component to full down position Tag: #1234 Description Description Description |  | Isolation Method | Verification Method |  |



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|---------------|-------------------|-----------------|------------------|---------------------|---------------------|
| <div></div> | <div>Tag: #</div> | <div></div> | <div></div> | <div></div> | <div></div> |