




LOCKOUT-TAGOUT PROCEDURE

Developed By:
Cardinal Compliance Consultants
5353 Secor Rd.
Toledo, OH 43623
P: 419-882-9224

Description:			Procedure #:	
Facility:	Location:	Rev:	Date:	Origin:

Machine to be Locked Out	 Isolation Points to be Locked and Tagged	
		Notes:

SHUTDOWN SEQUENCE

1. Notify affected personnel. 2. Properly shut down machine. 3. Isolate all energy sources. 4. Apply LOTO devices. 5. Verify total de-energization of all sources.

Energy Source	Device	Isolation Point	Isolation Method	Verification Method	Verification Device
Electric 240 V	Lower component to full down position Tag: #1234 Description Description Description		Isolation Method	Verification Method	
Chemical Boron 1500 PSI	Lower component to full down position Tag: #1234 Description Description Description		Isolation Method	Verification Method	
Gravity 666 lbs	Lower component to full down position Tag: #1234 Description Description Description		Isolation Method	Verification Method	



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<div></div>	<div>Tag: #</div>	<div></div>	<div></div>	<div></div>	<div></div>