




# LOCKOUT-TAGOUT PROCEDURE

Developed by:
Cardinal Compliance Consultants 5353 Secor Rd. Toledo, OH 43623 P: 419-882-9224

Description:			Procedure #:	
Facility:	Location:	Rev:	Date:	Origin:

<b>Machine to be Locked Out</b>	<div><div></div><div><b>Isolation Points to be Locked and Tagged</b></div></div>
	<b>Notes:</b>

**SHUTDOWN SEQUENCE**

1. Notify affected personnel. 2. Properly shut down machine. 3. Isolate all energy sources. 4. Apply LOTO devices. 5. Verify total de-energization of all sources.

Energy Source	Device	Isolation Point	Isolation Method	Verification Method	Verification Device
Electric 120V					



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<b>Restore to Service Sequence</b>
1. Ensure all tools and items have been removed. 2. Confirm that all employees are safely located. 3. Verify that controls are in neutral. 4. Remove LOTO devices and reenergize machine. 5. Notify affected employees that servicing is complete.

**Lockout Procedure Approval Data:**

The signatures below indicate that the lockout procedure covered on this sheet has been prepared by Cardinal Compliance and approved by \_\_\_\_\_.

Prepared by: \_\_\_\_\_ Approved by: \_\_\_\_\_ Date: \_\_\_\_\_

\_\_\_\_\_  
Cardinal Compliance  
Consultants, Inc.

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