## Implementation lead time (n = 1000, k = 10) 1st 0.010 2nd 0.009 3rd 0.008 0.007 Time, 0.006 ' 0.004 Service Servic 0.003 0.002 0.001 0.000 200 300 1000 100 400 500 600 700 800 900 Size, n