

First of all remove the front door and acrylic side panels

Release the screw on bottom hinge, next release the screws on top hinge as per below pictures, be carefull and hold the doors with your hand





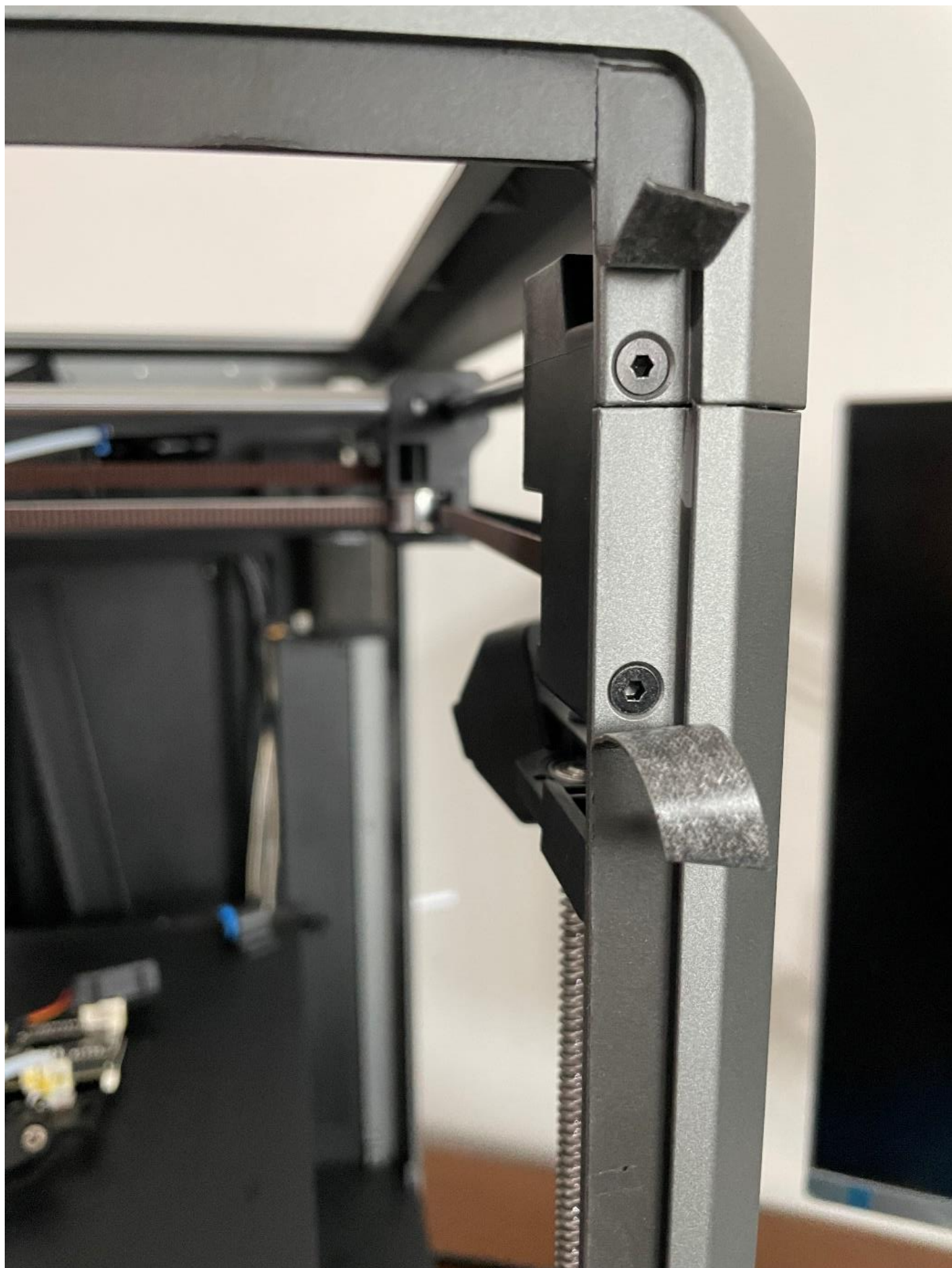


Next, cut the foam tape on the top ride side of the frame in the middle in line with the top frame cut as per picture below





Gently peel off the foam at the top and bottom as per below picture to access the screws

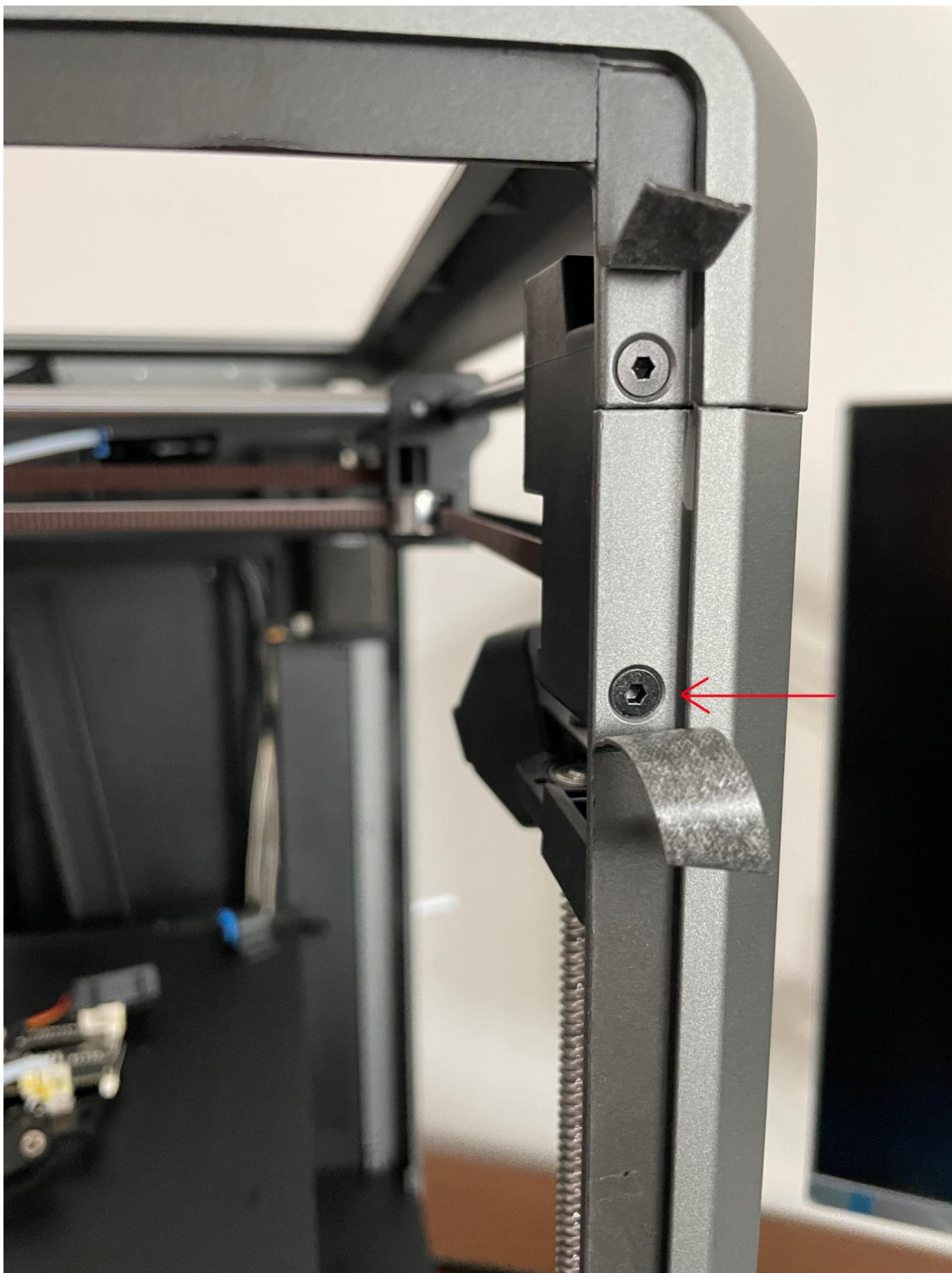


Gently peel off the plastic cover on the top right side of the frame as per below picture, hold it peeled off with knife or something to access the screws





Unscrew all the bolts as indicated by red arrow on below pictures, front right top

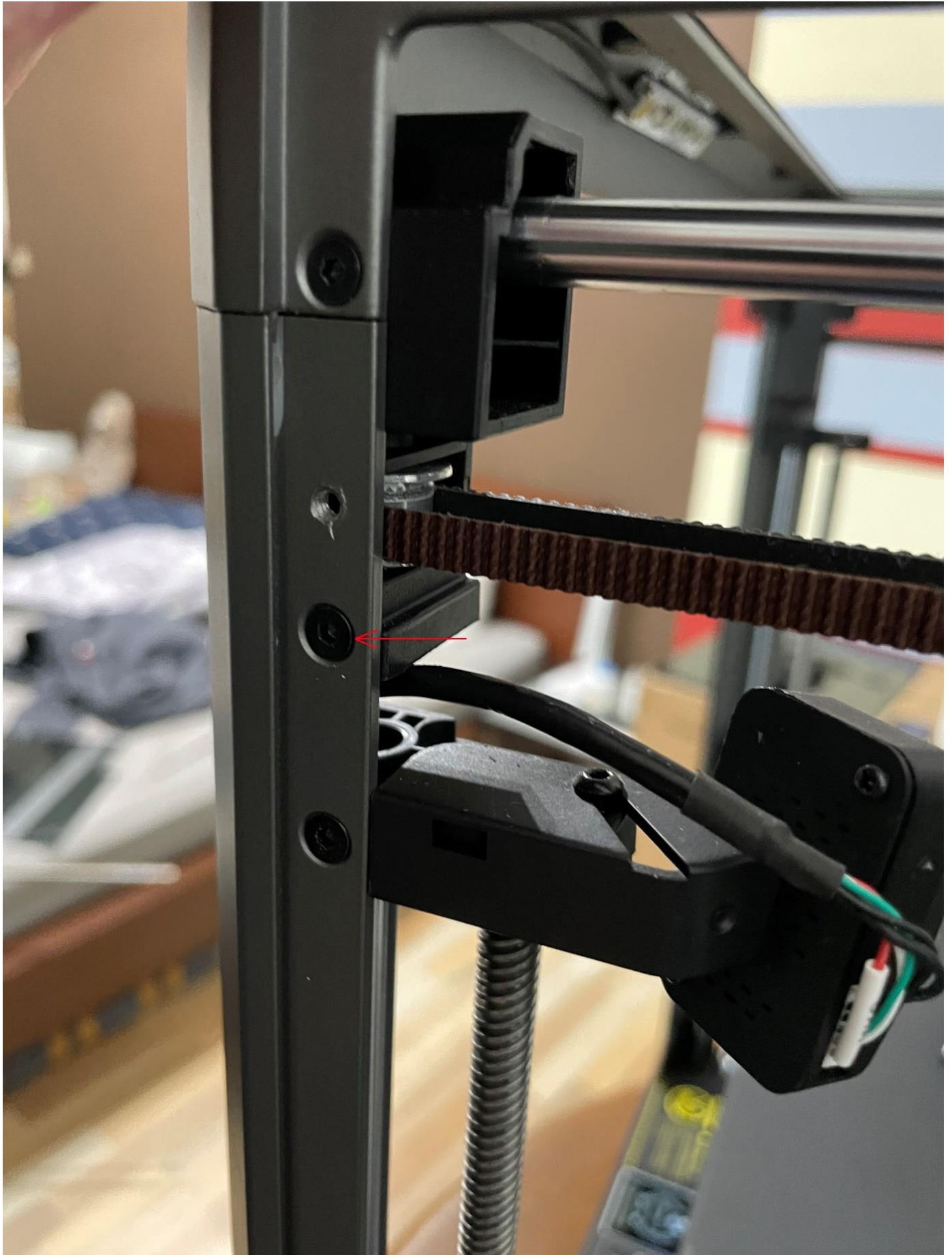


Front left top





Right side top front

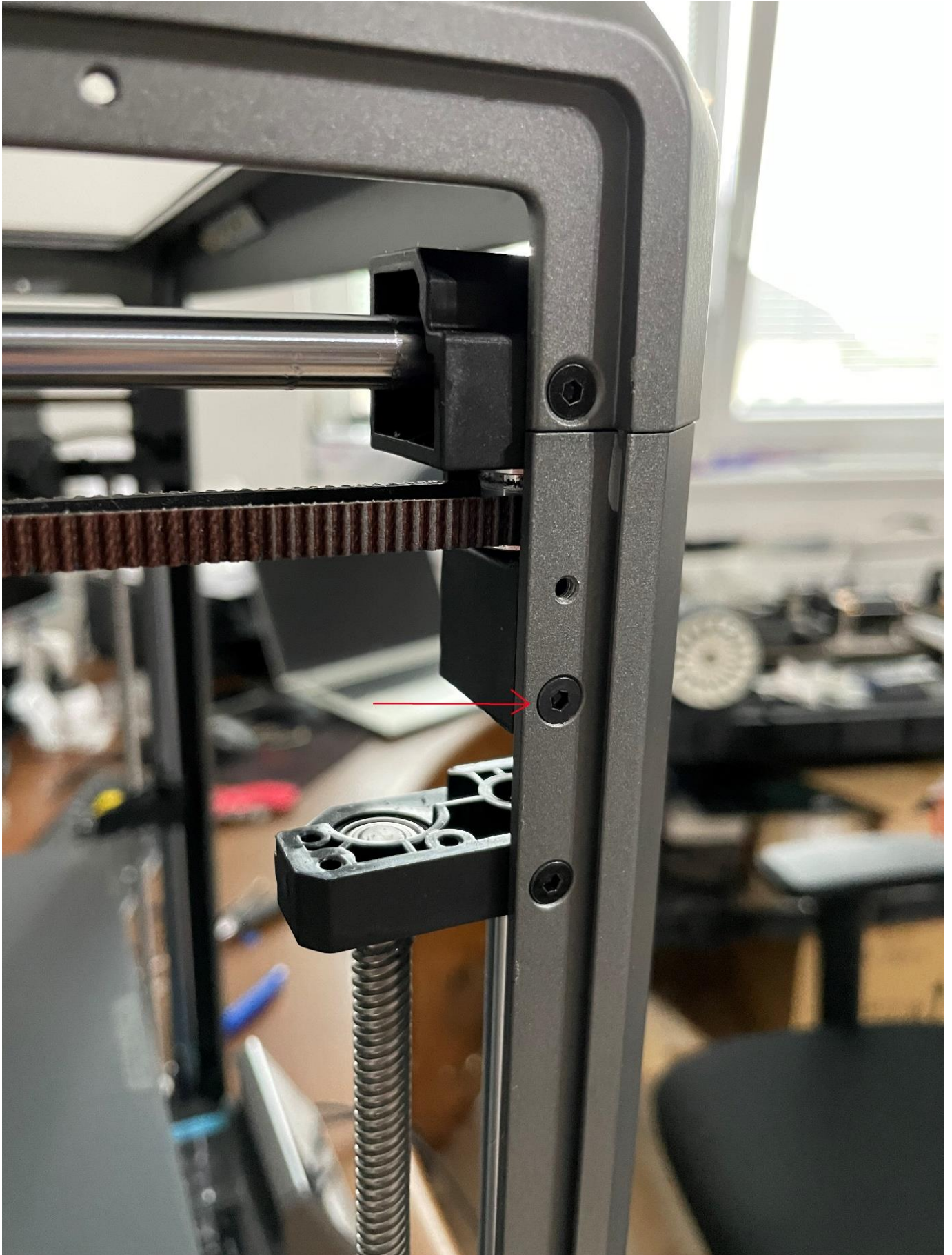




Right side top back



Left side Top front





Left side top back



## Back panel





Pull out cables from left and right XY main motors



Unscrew the drag chain, filament runout sensor and PTFE holder from the top frame





Disconnect the drag chain from the print head, this will require to disassemble the print head, mainly the main board, lidar sensor, front cover with fan and disconnecting the hotend heater and thermistor from the main board and finally extruder motor, also pull out the ptfe tube so that the print head is no more attached to the drag chain



Cut the cable tie holding the wire harness at the back panel





Disconnect LED strip from the front top inside of the frame...

I may have forgotten something so be gentle but now you should be able to pull out the top frame with entire XY motion system

