

## THAI OIL PRELIMINARY INHOUSE STUDY

## GAS DISOERSION STUDY REPORT for

## HYDROCARBON & TOXIC DISPERSION FROM TOC-3 FLARE FLAME OUT INCIDENT

0		APT	Issued for Approval	QMTS
Α		APT	Issued for Review	QMTS
				APPR.
REV.	DATE	ву	DESCRIPTION	ENGINEERING APPROVAL
	19 Apr 2024	Kuluwat (Dev)		
		REVISION CODE : A	A = Issued for Review and Approval - 0 = Issued for Final	

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วัตถุประสงค์การศึกษาและขอบเขตงาน (Study Objective and Work Scope)									

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	ธายชื่อผู้เข้าร่วม (Attendee list)										
			Date of attendance								
No.	Name	Company	18 Mar 2024								
1	Adisorn Boonyarungsee		Х								
	Max-Cabral AGOUNDOU KOYAGUENGOU		X								

	Technical Authority Level 2 (TA 2)							
No.	Name	Status						

	เอกสารอ้างอิง (Drawing & Reference)							
No.	Document Name	Drawing No	Document File	Comment				
1	1 x	xxxx	TOP EOSL ETL - Weekly Status Update 20240215.pdf					

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Task List (PID / PFD และ Task Marked)										
No. List Design Intent Design Conditions Operating Conditions List Boundary						Drawing No	Drawing Page (From-To)			
1	xx	xx			xx	xxxx	All			
	·									

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	RECCOMENDATION STATUS TRACKING TABLE									
REF.	Task	RR	Recommendation	Status	Action By					
					(Response & Signature)					
1	xx		r1re	Open	Adul Weruwanarak					

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#### WHAT IF STUDY WORKSHEET

A &		
1	77-	
	ını	aioil

Project:	what -05	List	
Design Intent :	xx	System	
Design Conditions: Operating Conditions:		List Boundary	
PFD, PID No. :		Date	

List System	List Sub System	What If (Cause)	Consequences	CAT		Risk essm Vatrix			idual Matrix		Action No	Recommendations	Action by
				(P/A/E/R/Q)	S	L	IR	S	L	RR			
Z	Z	С	е	Α								1	r1re

Remark: P=People/ A=Asset / E=Environment/ R=Reputation/ Q=Quality

S = Severity Level / L = Likely hood / IR = Initial Risk / RR = Residual Risk

ผู้จัดทำ (Attendees)	Name (ชือ-นามสกุล)	Title (ตำแทน่ง)	Name (ชื่อ-นามสกุล)	วันที (Date)
1				
2				
3				
4				
5				
ผู้เขียวซาญเฉพาะด้าน (ก๊ามี):			Name (ซือ-นามสกุล)	วับที (Date)
1				
2				

Note:

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## ภาดผนวก ก ข้อมูลและตารางอ้างอิงสำหรับการประเมินดวามเสีย

# APPENDIX A PHA -WORKSHEETS

## ตารางการประเมินความเสียง ( Risk Assessment Matrix (RAM) )

Г			Consequences				Inc	reasing Likelil	hood		Opportunity	
						A	В	С	D	E	Positive consequence	
Severity					Product	Improbable	Unlikely	Possible	Likely	High		Opportunity
Se	People	Assets	Environment	Reputation	Quality	Never heard of in Petrochemica I/Refinery Industry	Heard of in Petrochemica I/Refinery Industry	Incident has occurred in Thailand/Asi a	Happens several times per year in Thailand/Asi a	Happens several times per year in Thaioil		Opp
						> 50.0 y	20.0-50.0 y	5.0-20.0y	1.0-5.0y	0.0-1.0y		
5	Multiple fatalities	Extensive damage	Massive effect, persistent severe damage	International impact	Massive effect	M (Priority 2)	M (Priority 2)	15 H (Priority 1)	H (Priority 1)	25 H (Priority 1)	Exceptional  Profit increase or	5
		10,11030				(Friotity 2)	(Filotity 2)				cost reduce > 10%	
4	Permanent Total	Major damage	Major effect, extended	National impact	Major effect	4 L	8 M	12 M	16 H	20 H	Major	4
	Disability or 1 to 3 fatalities	1-10 MUSD	breach or wide spread muisance			(Priority 3)	(Priority 2)	(Priority 2)	(Priority 1)		Profit increase or cost reduce 5% - 10%	
3	Major health effect/injury (LWC)	Localised damage 0.1-1 MUSD	Localised effect, repeated breaches or many complaints	Considerable impact, Regional media	Considerable effect	3 L (Priority 3)	L (Priority 3)	M (Priority 2)	M (Priority 2)	H (Priority 1)	Significant Profit increase or cost reduce 2.5% - 5%	3
2	Minor health effect/injury	Minor damage	Minor effect, single breach or	Limited	Limited	2 L	4 L	6 L	8 M	10 M	Minor	2
	(MTC)	10-100 KUSD	complaint	Media		(Priority 3)	¢,	(Priority 3)	(Priority 2)	(Priority 2)	Profit increase or cost reduce 1% - 2.5%	
1	Slight health effect/injury	Slight damage	Slight effect, within fence	Slight impact	Slight effect	l L/N	2 L/N	3 L	4 L	5 L	Insignificant	1
	(FAC)	≤10 KUSD				(Priority 4)	(Priority 4)	(Priority 3)	(Priority 3	(Priority 3)	Profit increase or cost reduce < 1%	
0	No health effect/injury	No damage	No effect	No impact	No effect	L/N (Priority 4)	L/N (Priority 4)	L/N (Priority 4)	L/N (Priority 4)	L/N (Priority 4)	-	0

Risk Assessment Matrix: 5X5

#### WHAT IF RECOMMENDATION RESPONSE SHEET Project Title:what -05 Project No:WHATIF-2024-0000024 List: Response By: Action By: Adul Weruwanarak Adul Weruwanarak Action No. Drawing and xxxx (TOP EOSL ETL - Weekly Status Update 20240215.pdf) Documents **Action Description** List System: z List Sub System: z What If (Cause): С Consequences: е Safeguard / Mitigation : Recommendation: r1re Action Response: **Action Close-out** By whom **Signature Date Details** Response Ownner Approval

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### ภาคผนวก - PIDs / PFDs