



FRONT VIEW

SECTION A-A

DETAIL B
SCALE 1 : 2

3D VIEW

NOTES:

1. For construction & welding procedures see QSE SOP 7134.
2. All welding to AS1554.1 SP.
3. All welds to be 3mm CFW unless otherwise noted.
4. Fabrication to be flat, square, parallel & free of twist.
5. All holes to be drilled.
6. Remove all burrs & sharp edges.
7. Stamp Part No. & Rev (1301A01866-0) in position indicated.

Total Approx Mass = 16.52 kg

Material List for 1-off "Liner BRU Feedbox Back 2-3685B 298x396x35 Ludo Liner Classic"only

1. Remove zinc plating from the areas of the CSK screw that are to be welded
2. Pre-heat backing plate and CSK screw to 220°C
3. Weld head of CSK screw to backing plate as shown ensuring squareness as noted.

2	4	9001P05882	Screw Socket CSK M16x045lg Grade 8.8 ZP		
1	1	1301P04149	Liner BRU Feedbox Back 2-3685B 298x396x35 Ludo Liner Classic		16.16
Item	Qty.	Part No	Description	Comments	Mass(kg) per Item
TOLERANCES UNLESS SPECIFIED OTHERWISE					
DIMENSIONS IN MILLIMETRES					
DO NOT SCALE DRAWING					
Title Liner BRU Feedbox Back 2-3685B 298x396x35 Ludo Liner Classic					
Dwn orthmas 10/08/2012 Scale 1:5					
Chkd katipar 14/08/2012					
Appd klosa 28/08/2012					
A3					
LUDOWICI					
www.ludowici.com.au ABN 88 010 340 566					
Model Liners					
Drg No 1301A01866					
Sheet 1 of 1 Rev 0					

0	Initial Document Created	orthmas 10/08/2012	katipar 14/08/2012	klosa 28/08/2012
Rev	Description	Rev Drawn	Rev Checked	Rev Appd
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