



Notes:

- All dimensions are in millimeters unless noted otherwise.
- For general workmanship standards and requirements refer to FLSmidth document "WS-1, General Workshop Instruction 1000024420".
- For workmanship standards and requirements in reference to fabricated metal parts refer to FLSmidth document "WS-2, Fabricated metal & Welded Parts Workmanship Standard 1000024422"
- Material: Plate Steel – ASTM A36 / GB 700 Type Q235B or equivalent as approved by FLSmidth engineering department.
- Geometric dimensioning and tolerancing to be per ASME Y14.5M-1994 and surface finish per ISO 1302.