

NOTES:

1. For construction & welding procedures see QSE SOP 7134.
2. All welding to AS1554.1 SP.
3. All welds to be 3mm CFW unless otherwise noted.
4. Fabrication to be flat, square, parallel & free of twist.
5. All holes to be drilled.
6. Remove all burrs & sharp edges.
7. Stamp Part No. & Rev (1301A01865-0) in position indicated.

Total Approx Mass = 26.49 kg

Material List for 1-off "Liner BRU Feedbox Base 2-36858 298x490x64 Ludo Liner HD64" only

Item	QTY.	Part No	Description	Comments	Mass(kg) per item
2	6	9001 P05882	Screw Socket CSK M16x0.45lg Grade 8.8 ZP		
1	1	1301P04148	Liner BRU Feedbox Base 2-36858 298x490x64 Ludo Liner HD64		26.99

TOLERANCES UNLESS SPECIFIED OTHERWISE

FABRICATION ±2mm
MACHINING ±0.25mm
ANGULAR ±0.25°
SURFACE FINISH 3.2µm

DIMENSIONS IN DO NOT SCALE
MILLIMETRES
Dm: othmas
Scale: 1:5
Title: Liner BRU Feedbox Base 2-36858 298x485x64 Ludo Liner HD64

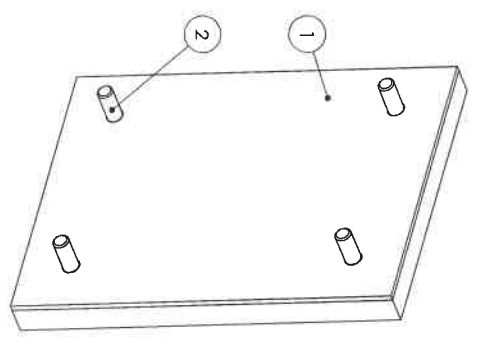
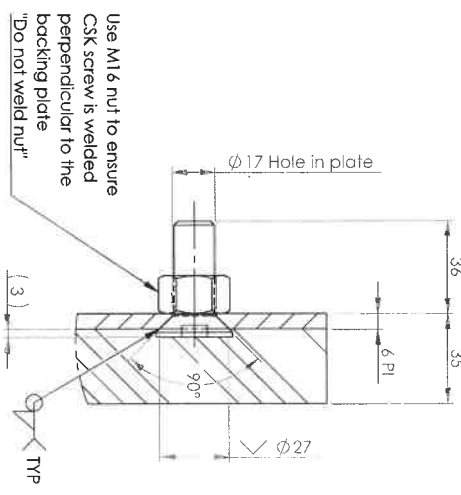
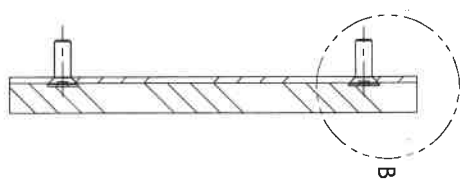
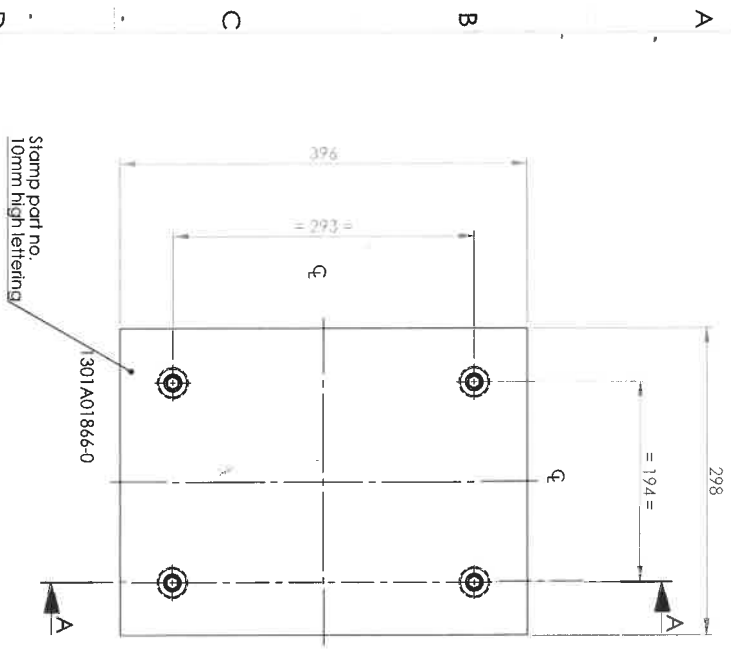
Rev Drawn 10/08/2012
Rev Checked 14/08/2012
Rev Appd 28/08/2012

Initial Document Created
Description
Rev Drawn
Rev Checked
Rev Appd

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Model: Liners
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ABN 88 010 340 566
Drg No: 1301A01865

Sheet Rev
1 of 1
0



FRONT VIEW

SECTION A-A

DETAIL B
SCALE 1 : 2

3D VIEW

NOTES:

1. For construction & welding procedures see QSE SOP 7134.
2. All welding to AS1554.1 SP.
3. All welds to be 3mm CFW unless otherwise noted.
4. Fabrication to be flat, square, parallel & free of twist.
5. All holes to be drilled.
6. Remove all burrs & sharp edges.
7. Stamp Part No. & Rev (1301A01866-0) in position indicated.

Total Approx Mass = 16.52 kg

Material List for 1-off "Liner BRU Feedback Back 2-3685B 298x396x35 Ludo Liner Classic" only

Item	Qty.	Part No	Description	Comments	Mass(kg) per item
2	4	9001 P05882	Screw Socket CSK M16x0.45lg Grade 8.8 ZP		
1	1	1301 P04149	Liner BRU Feedback Back 2-3685B 298x396x35 Ludo Liner Classic		16.16

TOLERANCES UNLESS SPECIFIED OTHERWISE		DIMENSIONS IN DO NOT SCALE		Title	
FABRICATION	±2mm	MILLIMETRES	DRAWING	Liner BRU Feedback Back 2-3685B 298x396x35 Ludo Liner Classic	
MACHINING	±0.25mm				
ANGULAR	±0.25°				
SURFACE FINISH	3.2µm				

Description		Rev Drawn	Rev Checked	Rev Appd
Initial Document Created		orthmas	Katipor	Kosa
		10/08/2012	14/08/2012	28/08/2012

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DEBURR ALL SHARP EDGES

28/08/2012

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Model Liners

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2

3

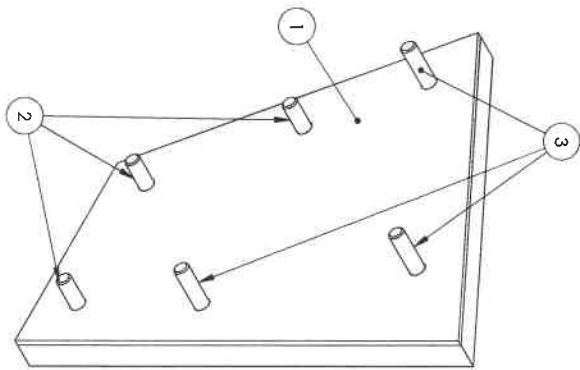
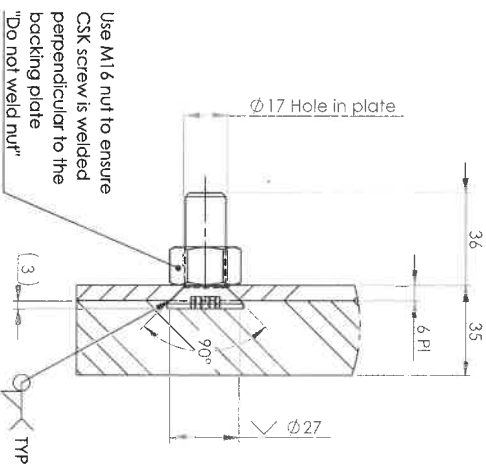
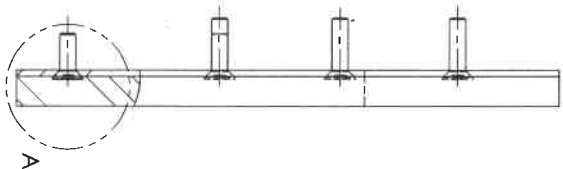
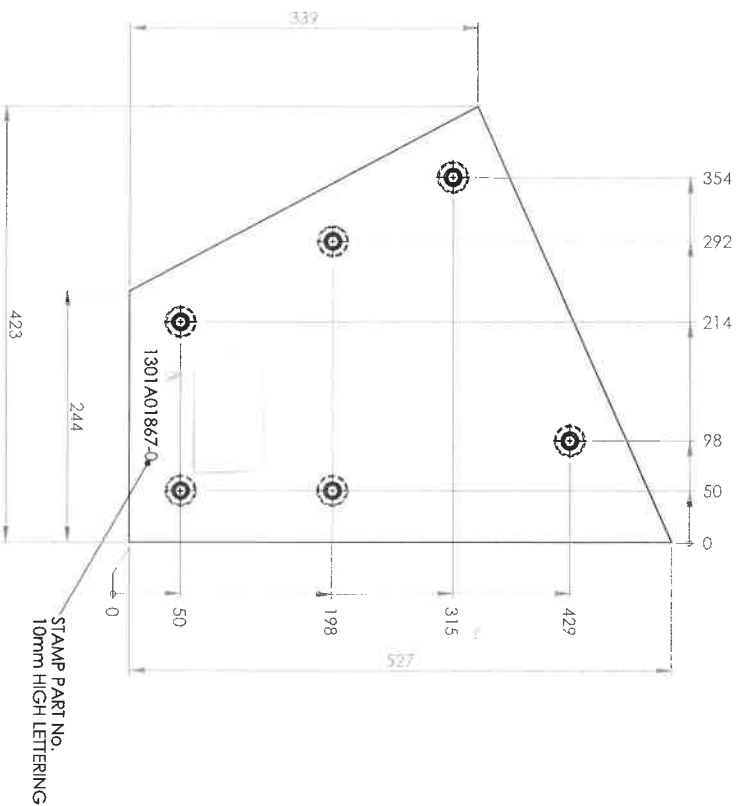
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6

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FRONT VIEW

END VIEW

DETAIL A

SCALE 1 : 2

1301A01867 AS DRAWN
1301A01871 OPF. DRAWN

NOTES:

- For construction & welding procedures see GSE SOP 7134.
- All welding to AS1554.1 SP.
- All welds to be 3mm CFW unless otherwise noted.
- Fabrication to be flat, square, parallel & free of twist.
- All holes to be drilled.
- Remove all burrs & sharp edges.
- Stamp Part No. & Rev (1301A01867-0) in position indicated.

Total Approx Mass = 21.57 kg

Material List for 1-off "Liner BRU Feedback Side 2-3685B 423x527X35 Ludo Liner Classic RH" only

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Description	Rev Drawn	Rev Checked	Rev Appd
orlinas	10/08/2012	katipor	14/08/2012
orlinas	10/08/2012	katipor	28/08/2012

TOLERANCES UNLESS SPECIFIED OTHERWISE

FABRICATION ±2mm
MACHINING ±0.25mm
ANGULAR ±0.25°
SURFACE FINISH 3.2µm

DIMENSIONS IN/DO NOT SCALE
MILLIMETRES
DIN orlinas
10/08/2012
1:5
Job No

Client

Model

Liners

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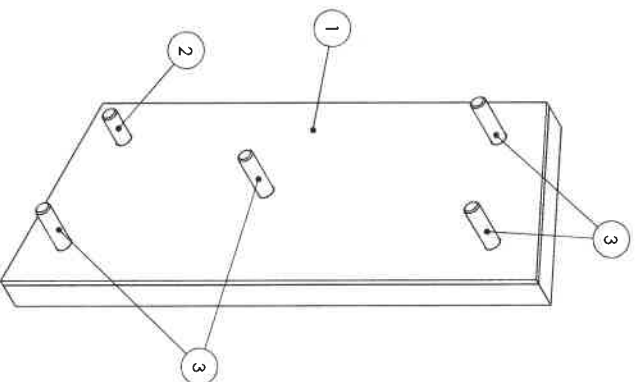
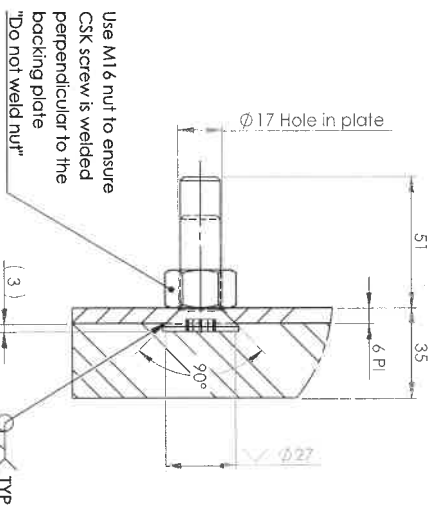
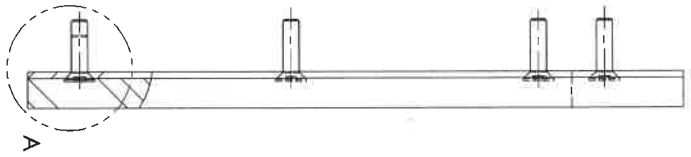
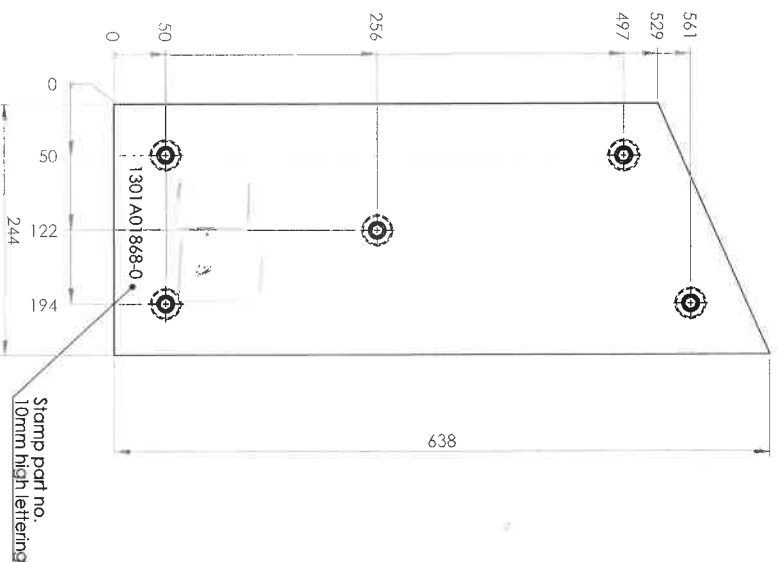
DEBURR ALL SHARP EDGES

28/08/2012

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FRONT VIEW

END VIEW

DETAIL A SCALE 1 : 2

3D VIEW

1301 A01868 AS DRAWN
1301 A01870 OP. DRAWN

NOTES:

1. For construction & welding procedures see QSE SOP 7134.
2. All welding to AS1554.1 SP.
3. All welds to be 3mm CFW unless otherwise noted.
4. Fabrication to be flat, square, parallel & free of twist.
5. All holes to be drilled.
6. Remove all burrs & sharp edges.
7. Stamp Part No. & Rev (1301 A01868-0) in position indicated.

Total Approx Mass = 20.06 kg

Material list for 1-off "Liner BRU Feedback Side 2-3685B 244x638X35 Ludo Liner Classic RH only

Initial Document Created

Description	Rev Drawn	Rev Checked	Rev Appd
Orthos	10/08/2012	14/08/2012	28/08/2012
Katipor			
Kosa			

TOLERANCES UNLESS SPECIFIED OTHERWISE

FABRICATION ±2mm
MACHINING ±0.25mm
ANGULAR ±0.25°
SURFACE FINISH 3.2µm

Item	Qty.	Part No	Description	Comments	Mass(kg) per item
3	4	9001 P00326	Screw Socket CSK M16x060lg Grade 12.9 ZP		
2	1	9001 P05882	Screw Socket CSK M16x045lg Grade 8.8 ZP		
1	1	1301 P04151	Liner BRU Feedback Side 2-3685B 244x638X35 Ludo Liner Classic RH		19.53

DIMENSIONS IN DO NOT SCALE
MILLIMETRES DRAWING

Orthos Scale 1:5

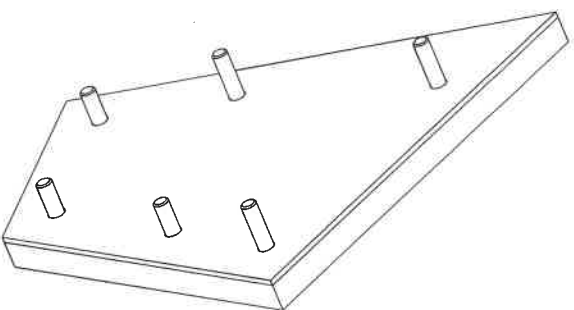
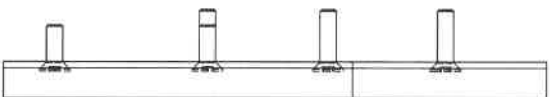
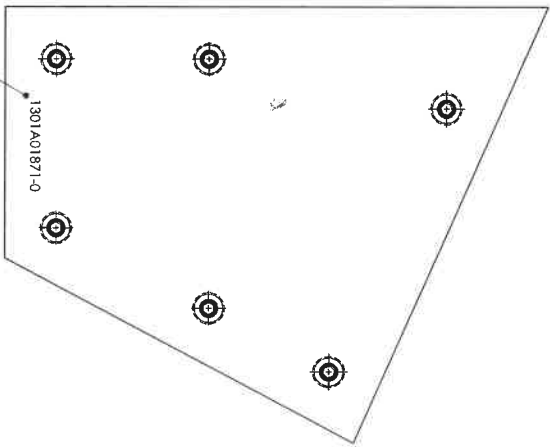
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DEBURR ALL SHARP EDGES

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Model Liners

Sheet Rev 1 of 1



3D VIEW

FRONT VIEW

END VIEW

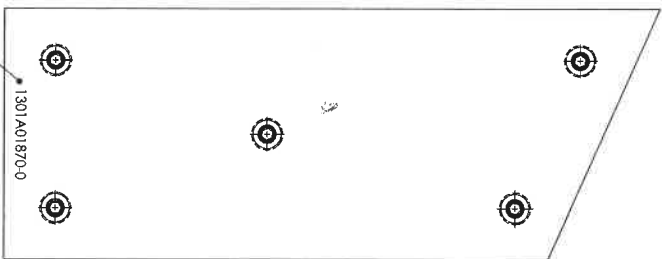
NOTES:

1. For construction & welding procedures see QSE SOP 7134.
2. All welds to AS1554.1 SP.
3. All welds to be 3mm CFW unless otherwise noted.
4. Fabrication to be flat, square, parallel & free of twist.
5. All holes to be drilled.
6. Remove all burrs & sharp edges.
7. Stamp Part No. & Rev (1301A01871-0) in position indicated.

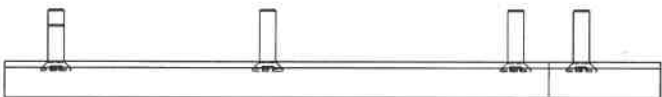
For BOM & Dimensions refer to RH drawing 1301A01867

TOLERANCES UNLESS SPECIFIED OTHERWISE				DIMENSIONS IN DO NOT SCALE			
MILLIMETRES				DRAWING			
Title				Job No			
Initial Document Created				Liner 8RU Feedbox Side 2-3665B 423x527X35 Ludo Liner Classic LH			
Description				Client			
Rev Drawn				Model			
Rev Checked				Liners			
Rev Appd				Sheet Rev			
orthmas 10/08/2012				1 of 1			
Kotipor 14/08/2012							
Klosa 28/08/2012							
FABRICATION ±2mm							
MACHINING ±0.25mm							
ANGULAR ±0.25°							
SURFACE FINISH 3.2µm							
DEBURR ALL SHARP EDGES							
Appd 28/08/2012							
Klosa							
Kotipor							
14/08/2012							
1.5							
A3							
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ABN 88 010 340 566							
1301A01871							
1 of 1							

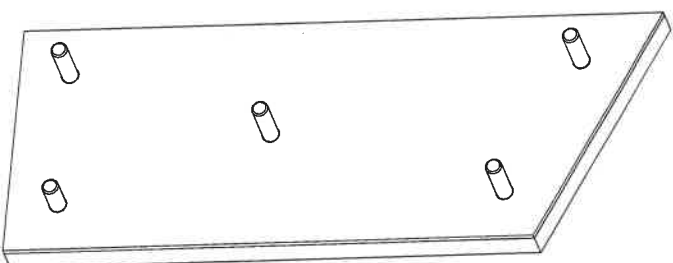
STAMP PART NO.
10mm HIGH LETTERING



FRONT VIEW



END VIEW



3D VIEW

NOTES:

1. For construction & welding procedures see QSE SOP 7134.
2. All welding to AS1554.1 SP.
3. All welds to be 3mm CFW unless otherwise noted.
4. Fabrication to be flat, square, parallel & free of twist.
5. All holes to be drilled.
6. Remove all burrs & sharp edges.
7. Stamp Part No. & Rev (1301 A01870-0) in position indicated.

For BOM & Dimensions refer to RH drawing 1301 A01868

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TOLERANCES UNLESS SPECIFIED OTHERWISE

DIMENSIONS IN DO NOT SCALE

Client Model Liners

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