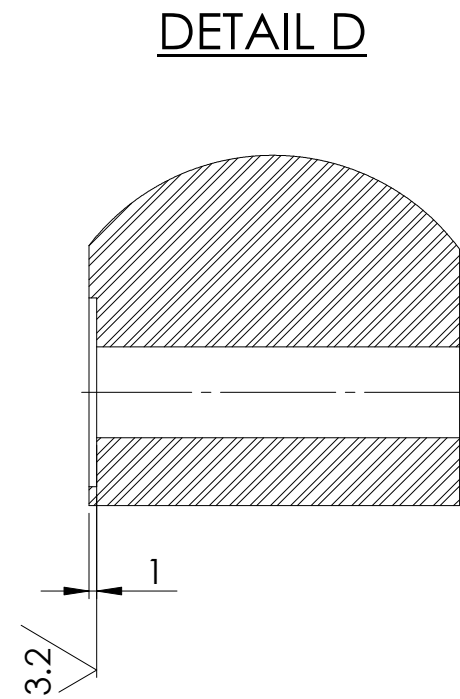




USE 593378 CASTING

1000021915 REPLACES 593378

Notes:

- All dimensions are in millimeters unless noted otherwise.
- For general workmanship standards and requirements refer to FLSmidth document "WS-1, General Workshop Instruction 1000024420".
- For workmanship standards and requirements in reference to cast metal parts refer to FLSmidth document "WS-2, Castings Workmanship Standards 1000024423".
- Material: Per drawing 1000161212.
- Geometric dimensioning and tolerancing to be per ASME Y14.5M-1994 and surface finish per ISO 1302.
- Draft angles 1 1/2° maximum (provide for draft by increasing section material in casting) fillets and corners to be R2.
- Maximum allowable core or mold shift  $\pm 2$ . All cast dimensions  $\pm 2$ .
- All unmarked surfaces to be 3.2 finish or better.



|  |          |                 |                   |   |
|--|----------|-----------------|-------------------|---|
|  |          |                 |                   |   |
| 2  | VILSA-IN | JAFO-US         | 08-Jun-16         | CA-0000002764: Added dims. 255, 1.5, note 8 & View E-E.                                     |
| 1  | CHVI-IN  | MW-AU           | 05-Nov-15         | Initial Release   |
| Rev.   | Drawn    | Appr.           | Appr. Date        | Zone/Description  |
|  |          |                 |                   |   |
| Scale: N/A   |          | Detail drawing  |                   | Language Rev.:  |
| End cap, upper, BHSA   |          |                 |                   |   |
| Flotation, D-O, Wemco, XCELL, 40RT, 50RT, 70RT   |          |                 |                   |   |
| Mat.: See Notes  |          | Weight: 20 kg   | Welds: N/A        | Based on: N/A   |
| Unless otherwise specified, adhere to General Workshop Instruction No: 1000024420  |          |                 | Replacing: 593378 | ISO-A  |
|  |          |                 | Sheet 1 of 1      |   |
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|   |          | No.: 1000021915 |                   | Content Rev.: 2   |