



Notes:

1. All dimensions are in millimeters unless noted otherwise.
2. For general workmanship standards and requirements refer to FLSmidth document "WS-1, General Workshop Instruction 1000024420".
3. For workmanship standards and requirements in reference to fabricated metal parts refer to FLSmidth document "WS-2, Fabricated Metal & Welded Parts Workmanship Standard 1000024422".
4. Material: Plate Steel – ASTM A36 / GB 700 Type Q235B or equivalent as approved by FLSmidth engineering department.
5. Geometric dimensioning and tolerancing to be per ASME Y14.5M-1994 and surface finish per ISO 1302.
6. Finish: Zinc plating - ASTM B633, Type II SC Z, Yellow or equivalent as approved by FLSmidth engineering department.

3	VSAS-IN	MW-AU	19-Dec-16	CA-0000005542; Plate thickness was 6mm.
2	CHVI-IN	MW-AU	24-Mar-16	CA-0000001508: Updated note 6, Zinc plating - ASTM B633, Type II SC 2 was Zinc plating - ASTM B633, Type II SC Z.
1	CHVI-IN	MW-AU	11-Nov-15	Initial Release
Rev.	Drawn	Appr.	Appr. Date	Zone/Description
Scale: N/A		Detail drawing		Language Rev.:
Plate, seal, shaft, BHSA				
Flotation, D-O, Wemco, XCELL, 40RT, 50RT, 70RT				
Mat.: See Notes		Weight: 1.89 kg	Welds: N/A	Based on: N/A
ISO-A			ISO-A	
Unless otherwise specified, adhere to General Workshop Instruction No: 1000024420			Replacing: 709694	
Sheet 1 of 1			Sheet 1 of 1	
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