
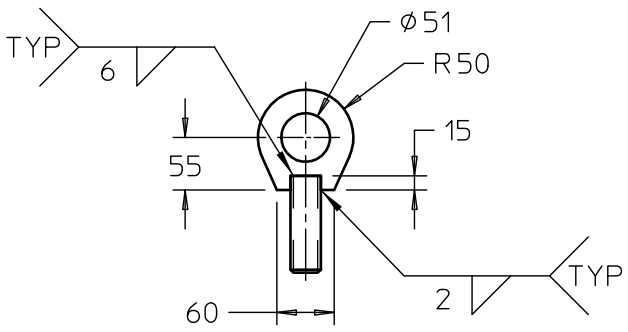
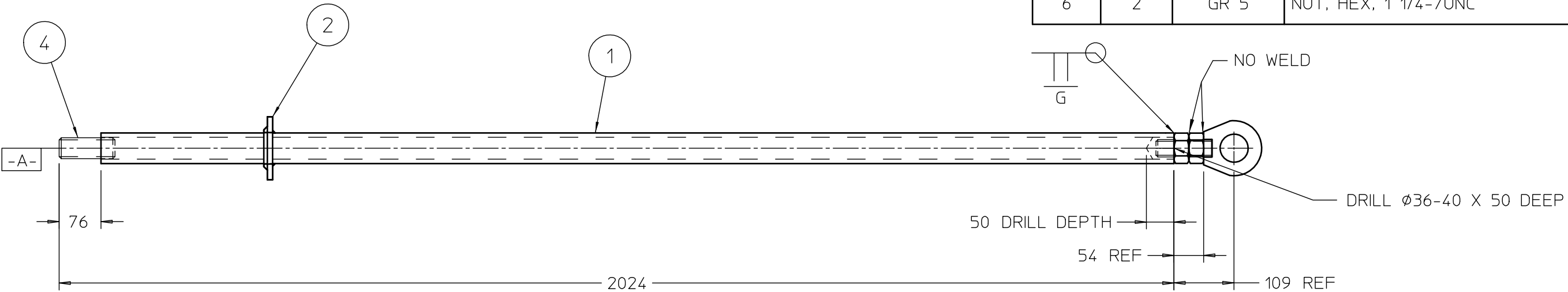



PIECE MARK	NO. REQ'D.	MATERIAL	DESCRIPTION / REMARKS	TOTAL WEIGHT
1	1		TUBING, 2 3/16" X .313" WALL X 1948mm	18
2	1	A36 STEEL	PLATE, 16 X 114 O.D.	1
3	1	A36 STEEL	PLATE, 40	2
4	1	GR 5	THREADED ROD, 1 1/2-6 X 4" LG	1
5	1	GR 5	THREADED ROD, 1 1/4-7 X 4" LG	1
6	2	GR 5	NUT, HEX, 1 1/4-7UNC	-



DETAIL PIECE 3 5

- SHAFT MODIFICATIONS REQUIRED DUE TO SUPPLY OF SOLID SHAFT INSTEAD OF TUBING:
- 1. CUT SHAFT TO 1948 LENGTH
(2024 TO END OF THREADED ROD, ITEM 4)
 - 2. DRILL 36-40 DIA HOLE X 50 DEEP IN END OF SHAFT.
 - 3. WELD ONE NUT (ITEM 6) ONTO END OF SHAFT.
 - 4. ATTACH OTHER NUT (ITEM 6) AND CLEVIS (ITEMS 3, 5) TO THE END OF SHAFT BY HAND.

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					<div>Δ</div>	ORIGINAL S.O.	<div>SHAFT MODIFICATIONS</div> <div>CIRCULAR BOX</div> <div>WEMCO FLOTATION</div>		DO NOT SCALE PRINTS	
					<div>△</div>	BAP2034-100			REF. FROM 1081601	
					<div>△</div>	DATE 7.NOV.05				
INITIAL RELEASE					<div>△</div>	DRAWN SC				
REVISION					<div>△</div>	CHECK'D DMG			DWG. No. 1183482M	
					EN	BY	CHECK'D	DATE		REV A