

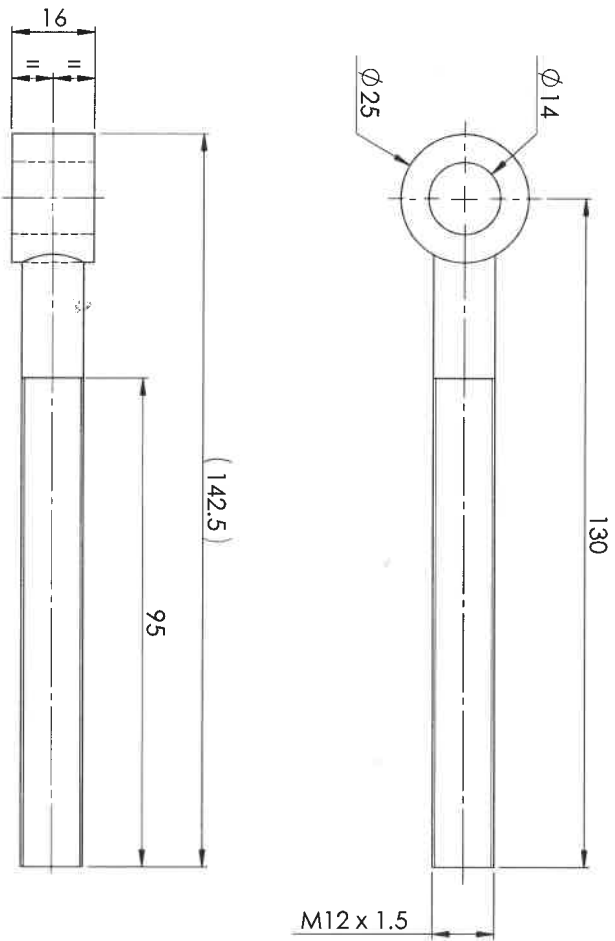
A diamond-shaped frame with a double-line border, oriented vertically. It is located in the bottom right corner of the page.

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Total mass: 0.1 kg

- Notes:
- All Dimensions are in millimeters unless noted otherwise.
 - Material: Steel - ASTM A36 / Q235 or equivalent as approved by FLSmidth engineering department.

5				
4				
3				
2				
1	DCA	CSG	20-Jun-12	Initial Release
	Drawn	Appr.	Appr. Date	Zone/Description

Scale:	N/A				Language
					Rev.: —

BOLT					
INERT GAS FLOTATION, MODEL 164					

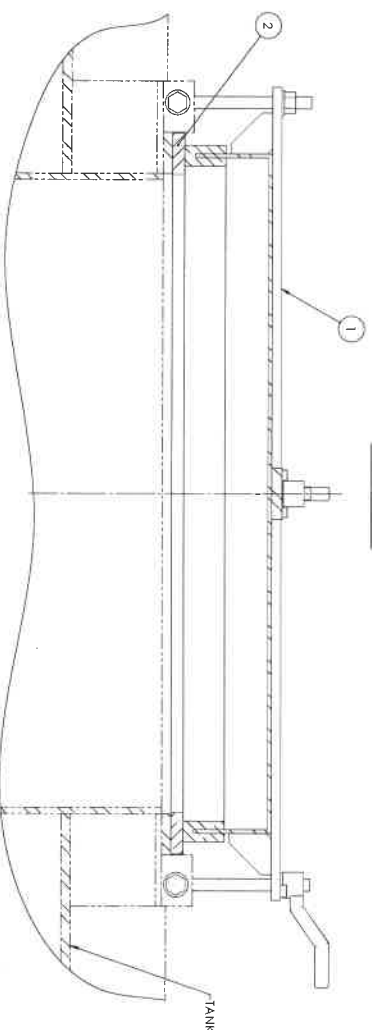
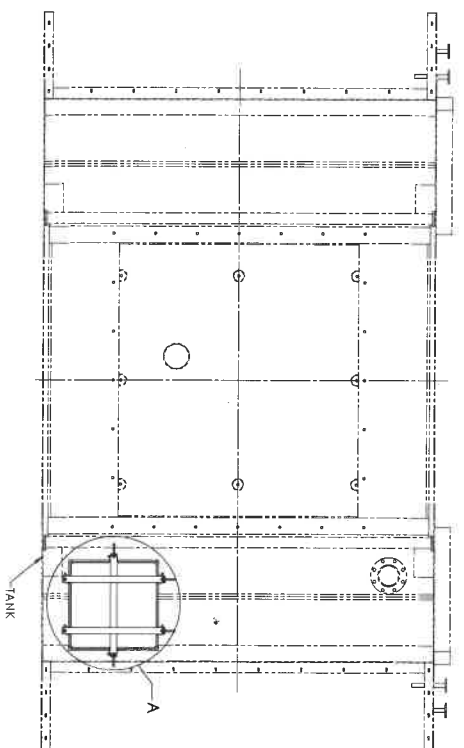
Mat.:	N/A	Weight:	N/A	Welds:	N/A	Based on:	N/A	ISO-A	Sheet 1 of 1
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Unless otherwise specified, adhere to General Workshop Instruction No: ES0001

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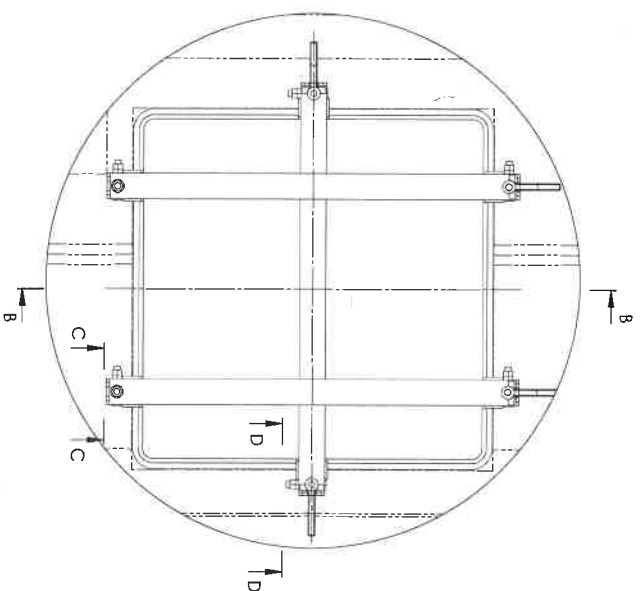
Original S.O.	CSF0000638-04		
Ref. From	N/A		
FLSMIDTH		No.:	641893
		Content Rev.:	1

ITEM	DESCRIPTION	MATERIAL	PART NO.	DRAWING NO.	TOTAL AMT.
1	WELDING MASK/TAPE	459792	455074		28
2	GASKET	439792			2
3	BOIL	441893		441893	0.6
4	HANDLE	441894		441894	0.8
5	CASCO: HELM 12.70	CL 8.8 NC	301369		0
6	INT. HELM. 12.70	CL 8. NC	308357		0
7	WELD. JPT. 12.5 IN. 125A	1P200 DMC	303167		0

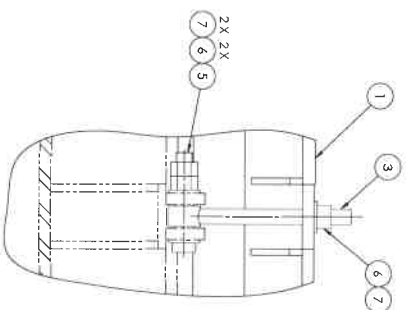


SECTION B-B

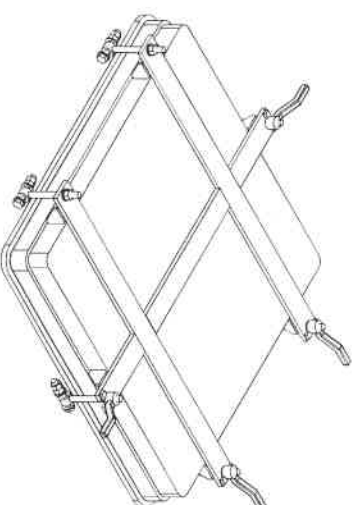
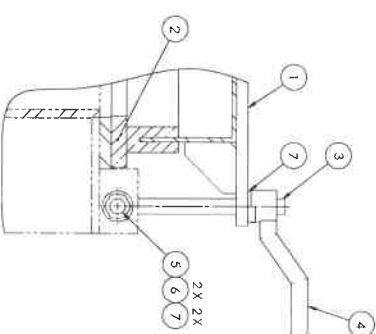
DETAIL A



SECTION C-C
2X



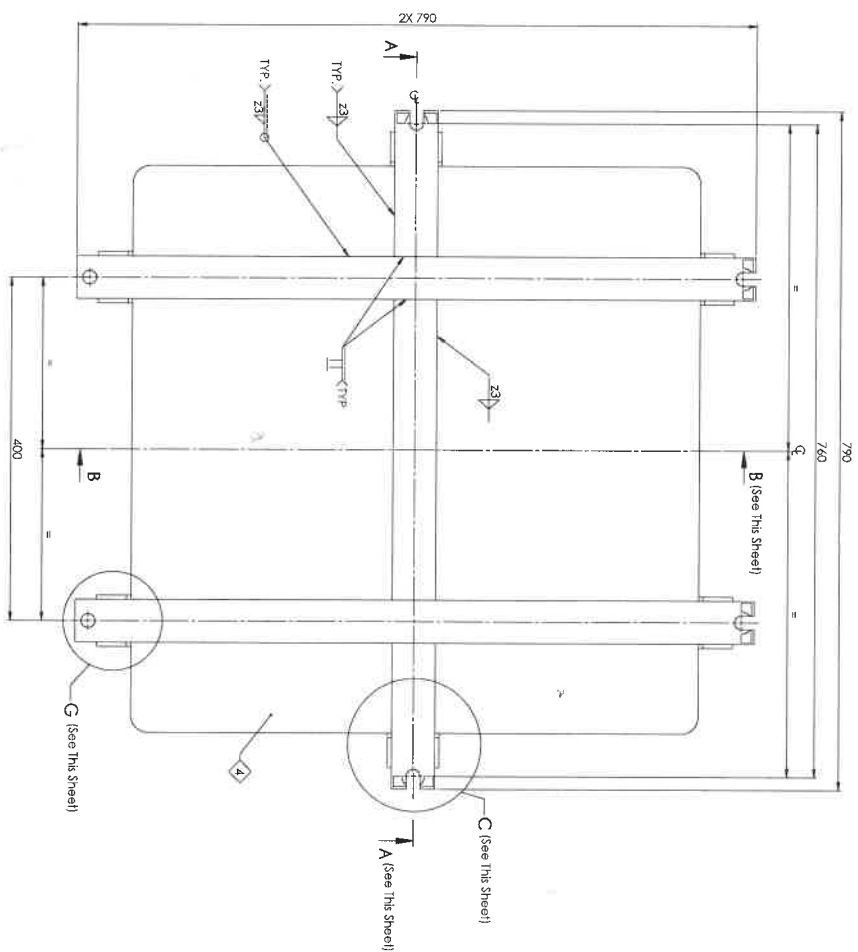
SECTION D-D
4X



Total mass: 32 kg

Scale	N/A	Language
5		
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1	VGN	24-Apr-12 Initial Release
	Down	Appr. Date Zone/Description

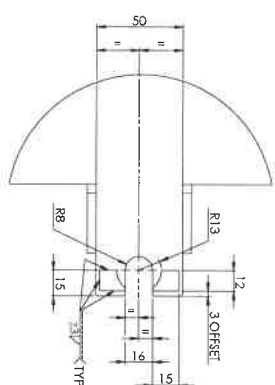
AST, MANWAY DOOR	
ITEM GAS FLOTATION MODEL 154	
ITEM#	N/A
Weight	N/A
Waste	N/A
Based on	N/A
Refracting	N/A
Index 1 of 1	
<p>It is a hazardous chemical listed on the National Inventory of Hazardous Materials (NIHM) and is subject to the Resource Conservation and Recovery Act (RCRA) and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA). It is also listed on the National Inventory of Hazardous Materials (NIHM) and is subject to the Resource Conservation and Recovery Act (RCRA) and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA).</p>	
AST, MANWAY DOOR	
ITEM#	N/A
Weight	N/A
Waste	N/A
Based on	N/A
Refracting	N/A
Index 1 of 1	
<p>It is a hazardous chemical listed on the National Inventory of Hazardous Materials (NIHM) and is subject to the Resource Conservation and Recovery Act (RCRA) and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA). It is also listed on the National Inventory of Hazardous Materials (NIHM) and is subject to the Resource Conservation and Recovery Act (RCRA) and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA).</p>	
AST, MANWAY DOOR	
ITEM#	N/A
Weight	N/A
Waste	N/A
Based on	N/A
Refracting	N/A
Index 1 of 1	
<p>It is a hazardous chemical listed on the National Inventory of Hazardous Materials (NIHM) and is subject to the Resource Conservation and Recovery Act (RCRA) and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA). It is also listed on the National Inventory of Hazardous Materials (NIHM) and is subject to the Resource Conservation and Recovery Act (RCRA) and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA).</p>	



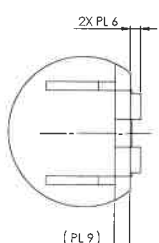
SECTION B-B
(From This Sheet)



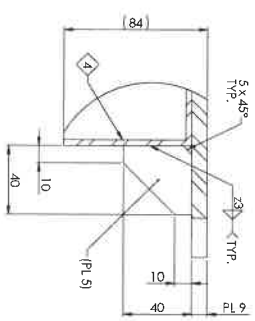
DETAIL C
(From This Sheet)
4X



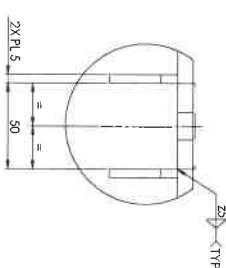
VIEW D-D
(From This Sheet)



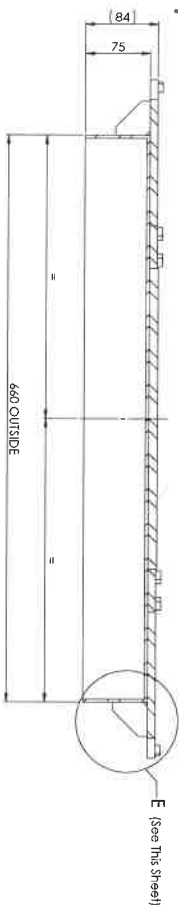
DETAIL
{From This Sheet
6X



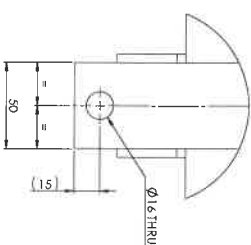
VIEW F-F
{From This Sheet}



SECTION A-A
(From This Sheet)

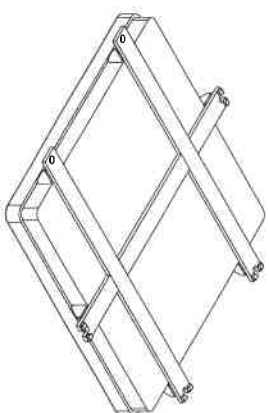


DETAIL G
(From This Sheet)
2X



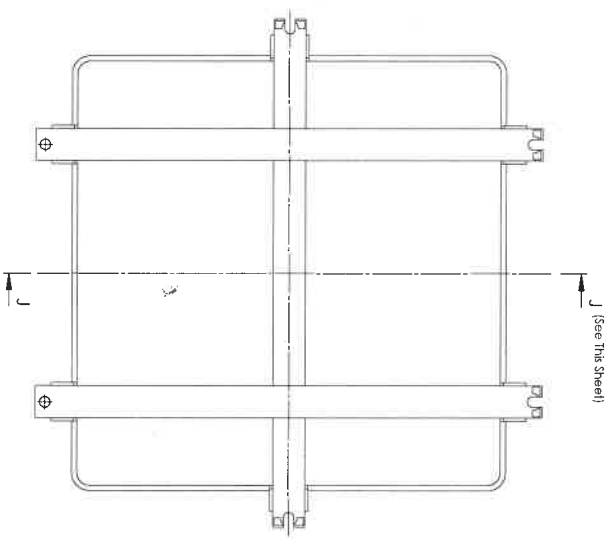
- Notes:

1. All Dimensions are in millimeters unless noted otherwise.
2. Material: Steel- ASTM A36 / Q235 or equivalent as approved by Flsmith engineering department.
3. Material: Neoprene per Flsmith specification 900A19 or equivalent as approved by Flsmith engineering department.
4. Steel 10 gauge.

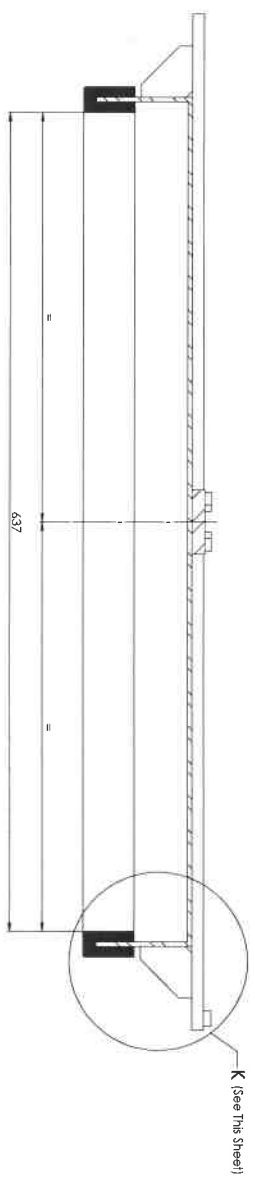
[illegible][illegible]

Total mass: 28 kg

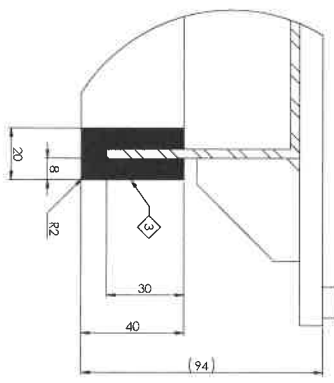
ELASTOMER INSTRUCTIONS



SECTION I-I
(from This Sheet)



DETAIL K
(from This Sheet)



Mod.:	N/A	Weight:	N/A	Waste:	N/A	Installed on:	N/A	BCA		
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