

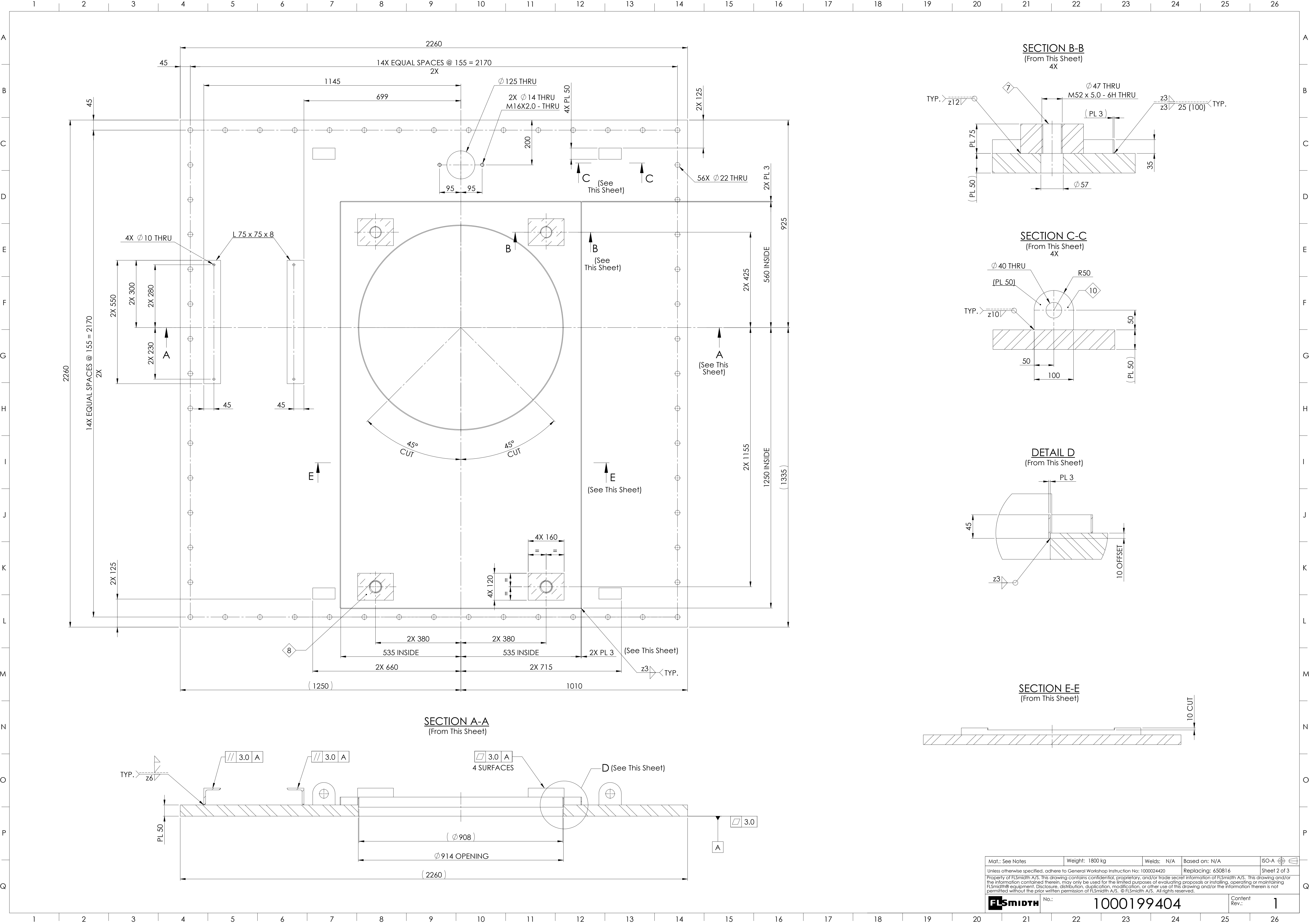
ISOMETRIC VIEW

ISOMETRIC VIEW
(Rotated 180°)

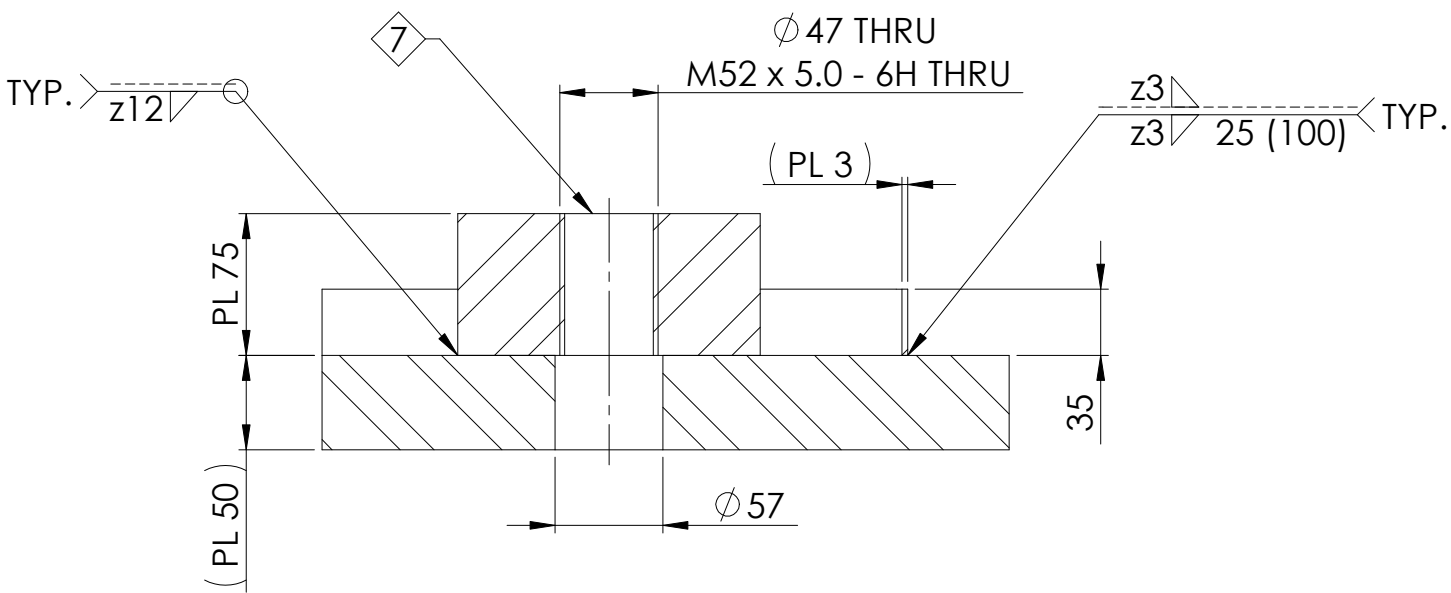
Notes:

1. All dimensions are in millimeters unless noted otherwise.
2. For general workmanship standards and requirements refer to FLSmidth document "WS-1, General Workshop Instruction 1000024420".
3. For workmanship standards and requirements in reference to fabricated metal parts refer to FLSmidth document "WS-2, Fabricated Metal & Welded Parts Workmanship Standard 1000024422".
4. Geometric dimensioning and tolerancing to be per ASME Y14.5M-1994.
5. Material: Plate Steel - ASTM A36 / GB 700 Type Q235B or equivalent as approved by FLSmidth engineering department.
6. Material: Structural Equal Leg 'L' Shapes - ASTM A36 / GB 9787 Type Q235B or equivalent as approved by FLSmidth engineering department. Bent plate shapes may be substituted upon approval from FLSmidth engineering department.
7. Center threaded hole over clearance hole.
8. No paint or primer on hatched area or areas indicated. All unpainted surfaces to be coated with Cosmoline® or equivalent rust preventative during storage and shipping.
9. Use paint system 1B.
10. Stamp lifting lug with "WLL 5.3 kN", letter 10mm high, both sides. Lug to be painted safety yellow (paint system 7B).

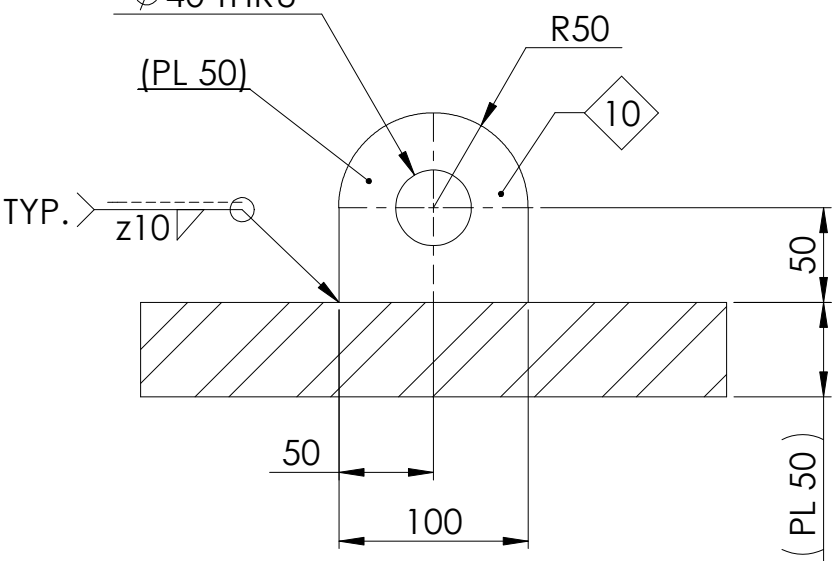
1	SWAAR-IN	JAFO-US	28-Aug-15	Initial Release
Rev.	Drawn	Appr.	Appr. Date	Specific Description of Change
Scale:	N/A	Detail drawing		Language Rev.: 1
Plate, mounting SEW EURODRIVE gearbox Flotation, D-O, 300RT				
Mat.: See Notes		Weight: 1800 kg	Welds: N/A	Based on: N/A
Unless otherwise specified, adhere to General Workshop Instruction No: 1000024420			Replacing: 650816	Sheet 1 of 3
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FLSMIDTH		No.:	1000199404	Content Rev.: 1



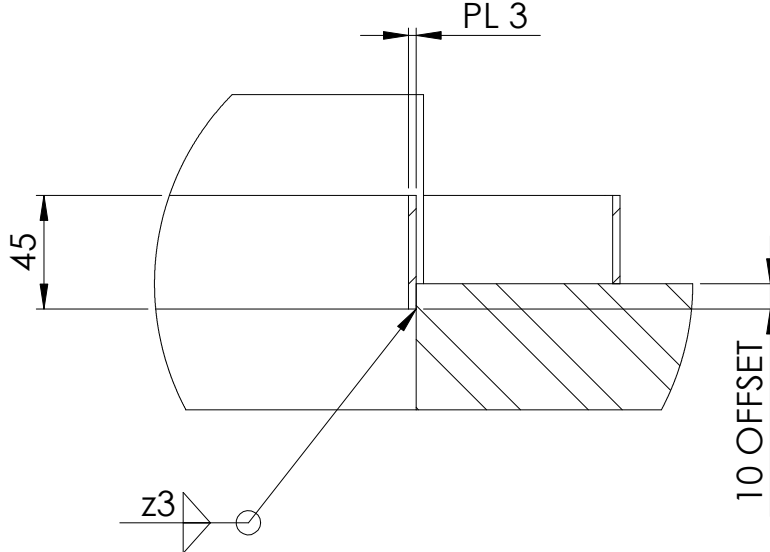
SECTION B-B
(From This Sheet)
4X



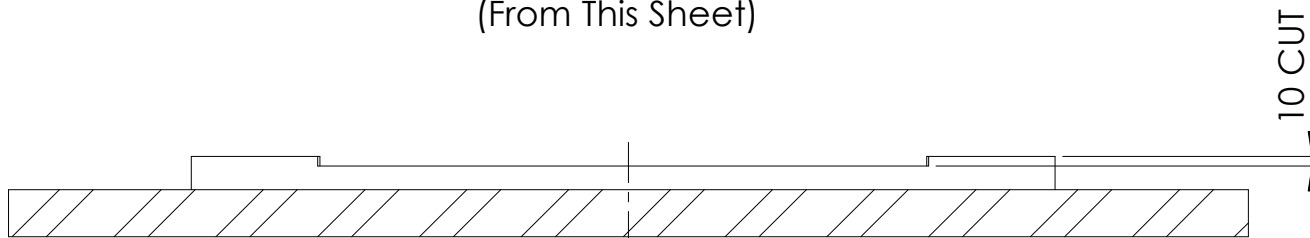
SECTION C-C
(From This Sheet)
4X



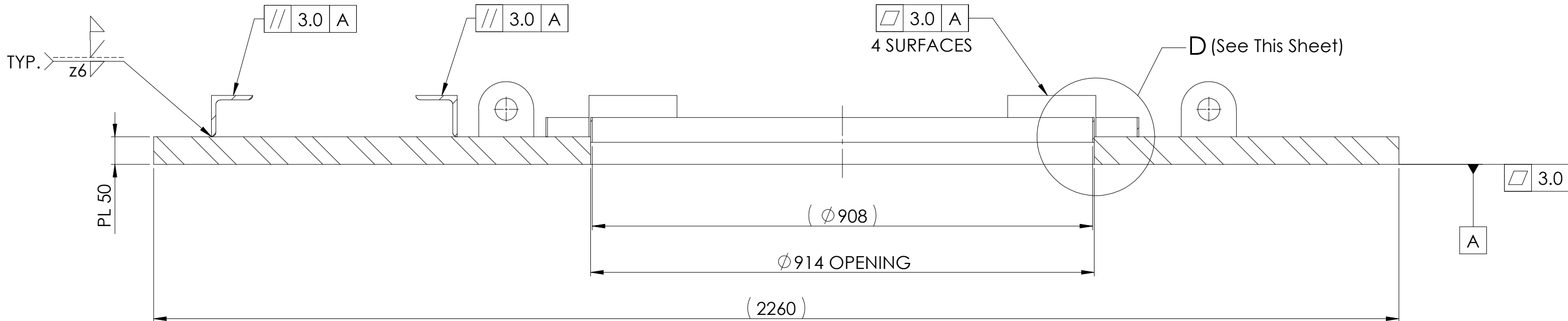
DETAIL D
(From This Sheet)






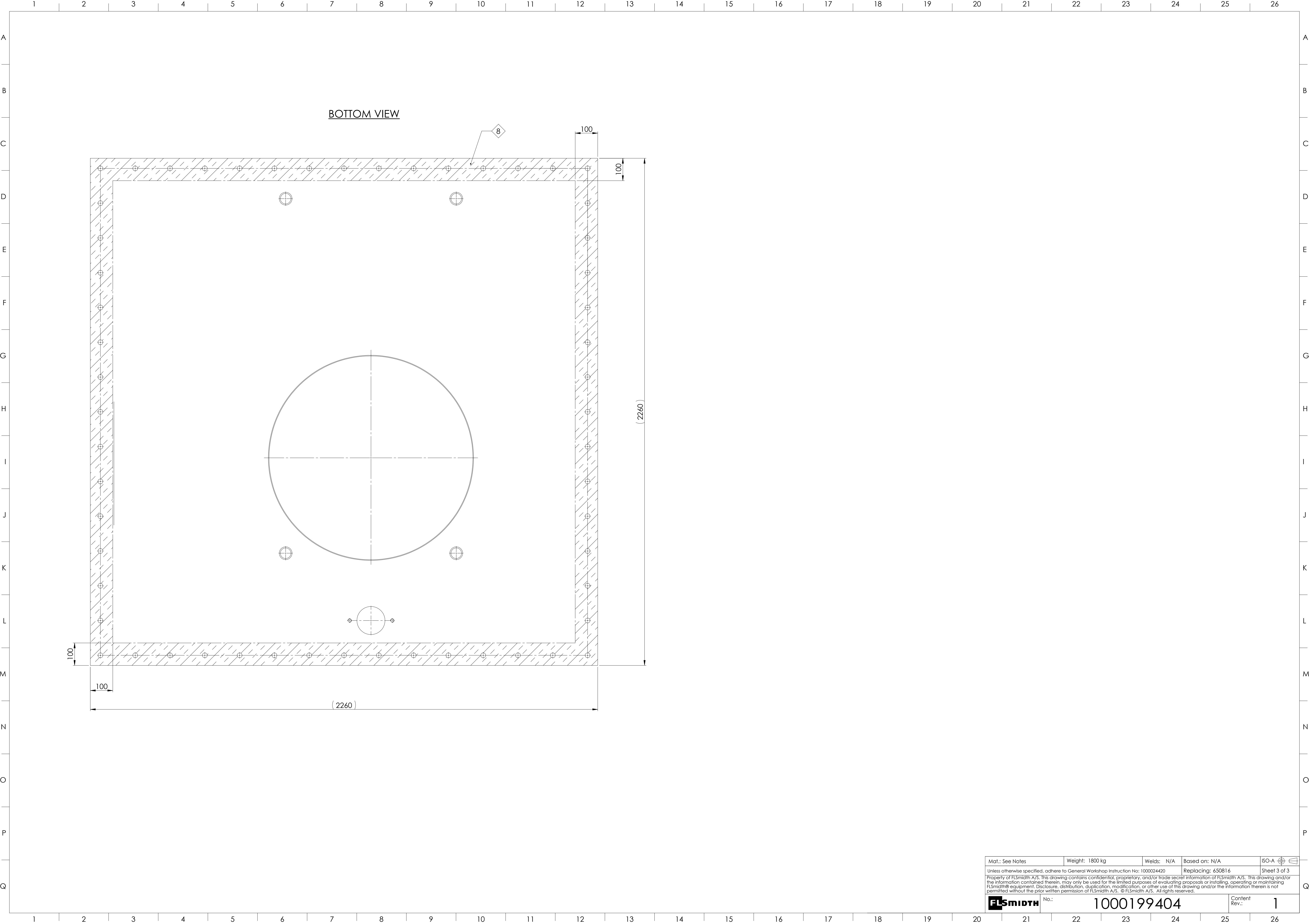
SECTION E-E
(From This Sheet)





SECTION A-A
(From This Sheet)



Mat.: See Notes	Weight: 1800 kg	Welds: N/A	Based on: N/A	ISO-A	 
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Mat.: See Notes	Weight: 1800 kg	Welds: N/A	Based on: N/A	ISO-A 
Unless otherwise specified, adhere to General Workshop Instruction No: 1000024420		Replacing: 650816		Sheet 3 of 3
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