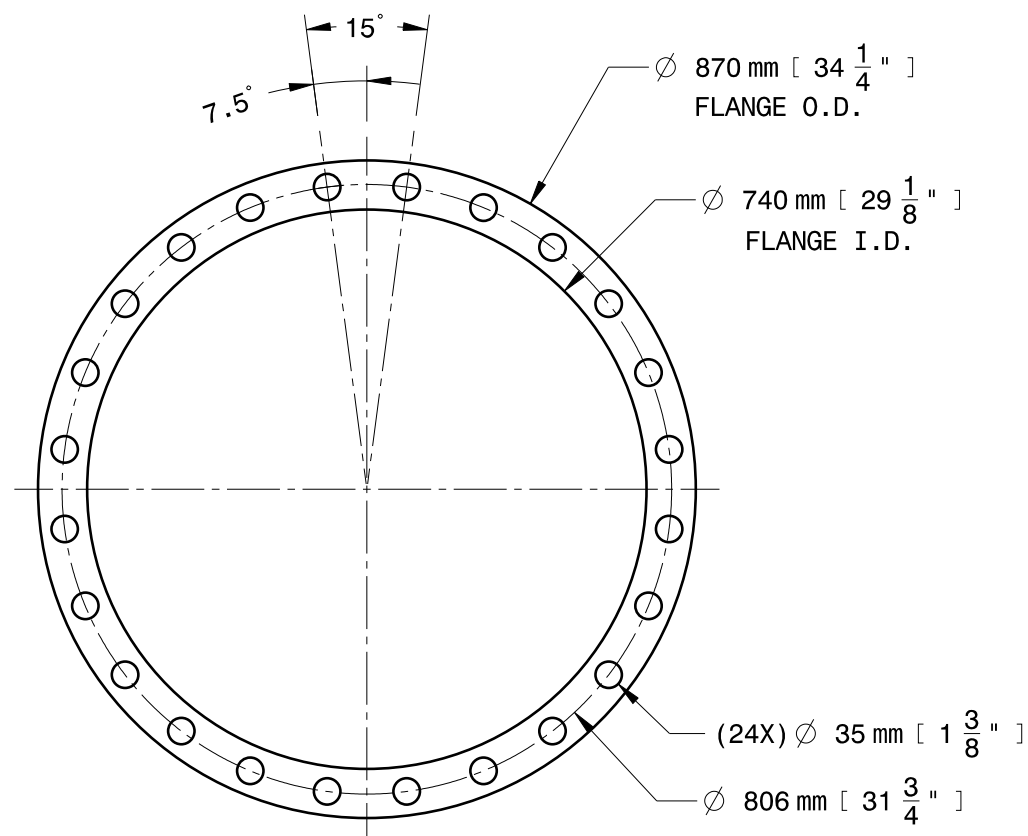
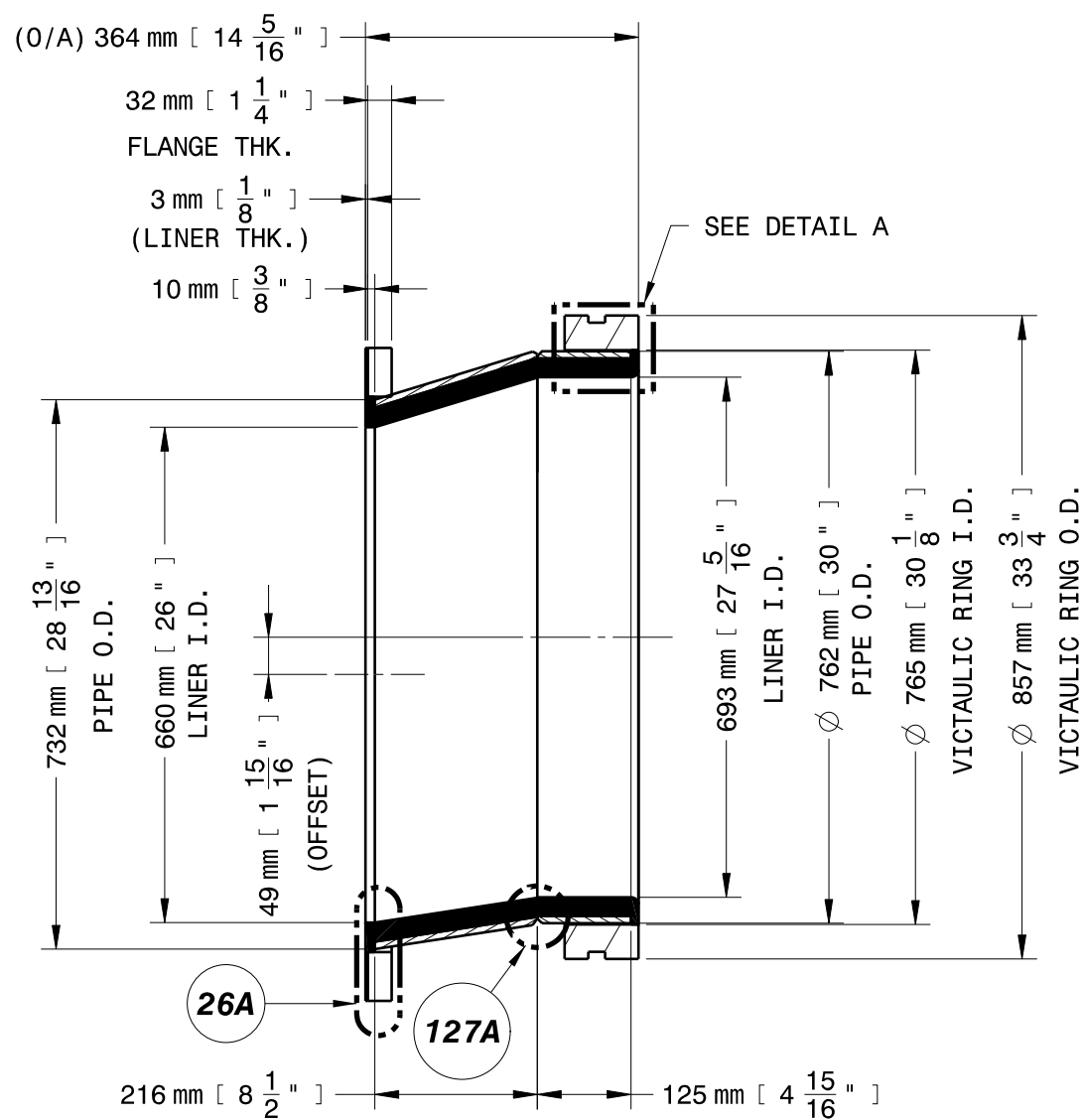


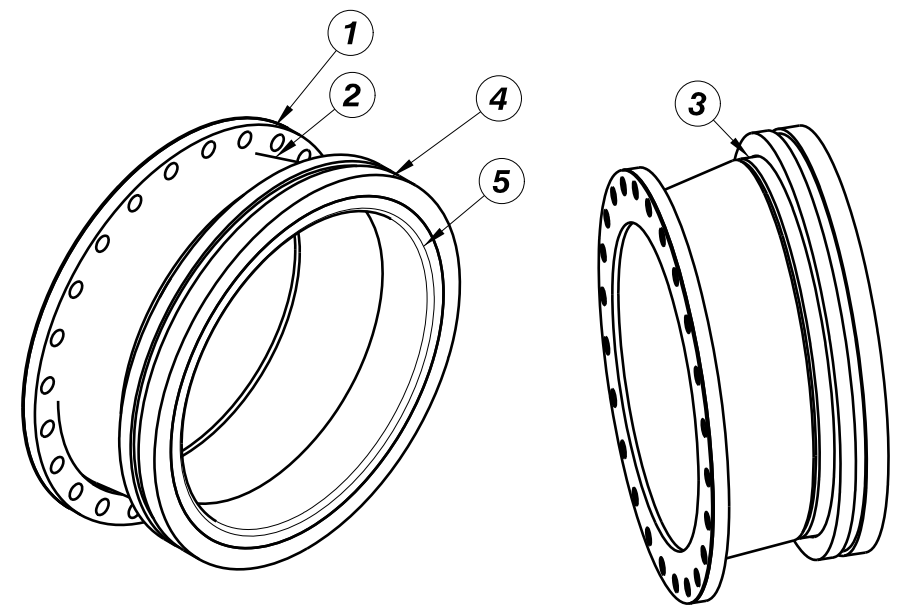
BILL OF MATERIALS: UM700-121C18885				
ITEM	QTY.	DESCRIPTION	LENGTH	REMARKS
1	1	STEEL PLATE 32mm THK. X 870mm O.D. X 740mm I.D.	-	ANSI 150# - FLAT FACED FLANGE
2	1	ROLLED STEEL ECCENTRIC REDUCER, 10mm THK. X Ø732mm TO Ø762mm O.D.	216mm	CUT TO SIZE
3	1	ROLLED STEEL PIPE, 10mm WALL, Ø762mm O.D	125mm	CUT TO SIZE
4	1	30" VICTAULIC RING		SEE DETAIL A
5	-	NATURAL RUBBER LINER		25MM THK. THROUGHOUT



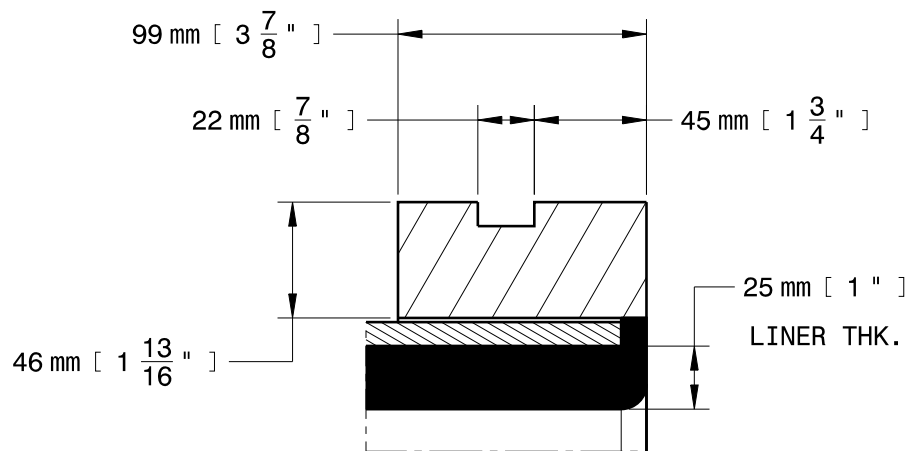
FLANGE VIEW
Scale: 1:10



SECTIONAL ELEVATION
Scale: 1:10



ISOMETRIC VIEW
Scale: 1:15



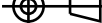


DETAIL A
Scale: 1:3

NOTES:

1. MATERIAL: MILD STEEL AND GUM RUBBER.
2. PAINT: PER EN-SPEC-4-3053 (SAPPHIRE BLUE)
3. ALL WELDS TO BE CONTINUOUS AND WATER TIGHT.
4. REMOVE BURRS AND SHARP EDGES.
5. ALL FLANGE HOLES TO STRADDLE MAJOR CENTERLINES.
6. WEIGHTS: BARE = 205kg [452#].

TOLERANCE SCHEDULE UNLESS OTHERWISE SPECIFIED		
Xmm=±1.52mm [.06 "]	X.Xmm=±.75mm [.03 "]	ANGULAR=±1/2'

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REVISION					
Rev. By:					
Approval Date: 01/14/2020		Scale: ---	Dwn. By: KSA	Date Drawn: 01/14/20	Orig. Appvd. By: KCK GS
Approved By:				Sheet: 1 OF 1	
		DISCHARGE SPOOL 30" 150# ANSI FLANGE TO 30" VICTAULIC END WITH ECCENTRIC REDUCER PART NO.: UM700-121C18885			
C © FLSmidth 2020		DWG NO.		UM700-121C18885	