



FRONT VIEW
1301A01867 AS DRAWN
1301A01871 OPP. DRAWN

END VIEW

DETAIL A
SCALE 1 : 2

3D VIEW

NOTES:

1.

For construction & welding procedures see QSE SOP 7134.
2.

All welding to AS1554.1 SP.
3.

All welds to be 3mm CFW unless otherwise noted.
4.

Fabrication to be flat, square, parallel & free of twist.
5.

All holes to be drilled.
6.

Remove all burrs & sharp edges.
7.

Stamp Part No. & Rev (1301A01867-0) in position indicated.
1.

Remove zinc plating from the areas of the CSK screw that are to be welded
2.

Pre-heat backing plate and CSK screw to 220°C
3.

Weld head of CSK screw to backing plate as shown ensuring squareness as noted.

Total Approx Mass = 21.57 kg

Material List for 1-off "Liner BRU Feedbox Side 2-3685B 423x527X35 Ludo Liner Classic RH"only

3	3	9001P00326	Screw Socket CSK M16x060lg Grade 12.9 ZP		
2	3	9001P05882	Screw Socket CSK M16x045lg Grade 8.8 ZP		
1	1	1301P04150	Liner BRU Feedbox Side 2-3685B 423x527X35 Ludo Liner Classic RH		20.98
Item	Qty.	Part No	Description	Comments	Mass(kg) per Item

TOLERANCES UNLESS SPECIFIED OTHERWISE		DIMENSIONS IN MILLIMETRES		DO NOT SCALE DRAWING		Title		Liner BRU Feedbox Side 2-3685B 423x527X35 Ludo Liner Classic RH	
FABRICATION ±2mm		Dwn orthmas		Scale 1:5		Job No		Client	
MACHINING ±0.25mm		10/08/2012		Chkd katipar		14/08/2012		Model	
ANGULAR ±0.25°		Appd klosa		28/08/2012		A3		Drg No	
SURFACE FINISH 3.2µm								1301A01867	
DEBURR ALL SHARP EDGES								Sheet Rev	
								1 of 1 0	