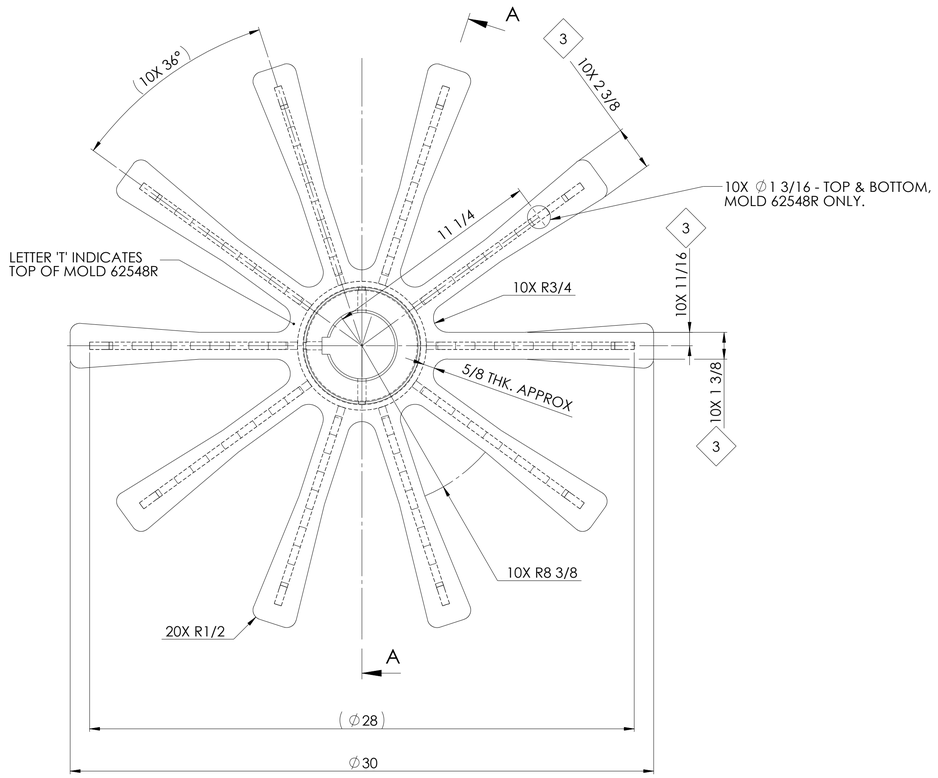
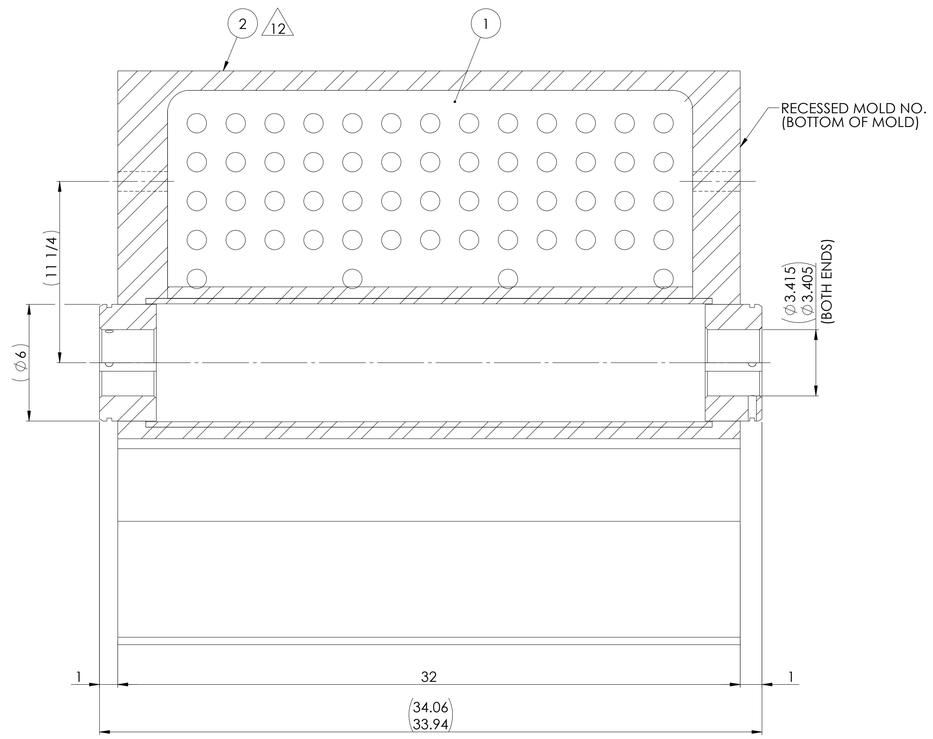
	REQ'D / ASSY					PART NO.	DESCRIPTION / REMARKS				WEIGHT	ITEM NO.
	-05	-04	-03	-02	-01			MOLD NO.				
11												
10 9						62536-02	WELDMENT W/O HOLES			STL	386	1
9 10		1	1	1	1	62536-01	WELDMENT WITH HOLES			STL	339	1
					AR		PER SPEC 900417	62548R	NATURAL RUBBER	1	211	2
				AR			PER SPEC 900419	62548R	NEOPRENE	4		2
			AR				PER SPEC 82161	62548M	URETHANE	2	204	2
	AR	AR					PER SPEC 905200		URETHANE	5	204	2
	1					62536-03	WELDMENT WITH HOLES			STL	339	1



SECTION A-A



Notes:

1. Ref. Spec #900417 - color black.
2. Ref. 70 ± 5 Shore A durometer-color wemco blue.
3. Mold 62548R has 1/8" draft per 32 inches.
   Mold 62548M has 1/8" draft per 32 inches.
4. Ref. Spec #900419 - color black
5. Ref. Spec #905200
6. All dimensions are in inches unless noted otherwise.

Rev.	Drawn	Appr.	Appr. Date	Specific Description of Change
12	STY-IN	VSAS-IN	09-Aug-19	Updated drawing to reflect the changes on item 2 and updated title block. Removed dimension 10X ∅7 13/16.
11	SCV-IN	MW-AU	08-Aug-17	ECN 78324: Added -05 Configuration.
10	VSAS	BEG	12-Mar-14	ECN 67956: Req'd / assy -01 & -02, weldment part number was 62536-02. Note "Assembly -01 & -02 are without holes" deleted from Section A-A
9	VEKS	BEG	18-Nov-13	ECN 65395: Drawing updated to new cad system.Nodimensional change. Req'd / assy -01 & -02 part number used 62536-01 and -03 & -04 part number used 62536-02. Added note 6.
E	MDA	DMG	10-22-01	EN 15688: ADDED PART -04
D	CP	EPB	9-11-98	EN 98-3453: REDRAWN ON CAD, NO DIM CHANGE.
C	SH	LBN	6-22-98	EN 98-2383: ADDED NOTE 4 AND UPDATED MATERIAL SPECIFICATIONS
B	BITNER	LETELIER	11-29-94	EN 94-2509: UPDATED MATERIAL SPECIFICATIONS
4	GCF	TBS	2-22-89	EN 38563: REVISED HUB TO MATCH DETAILS
3	PR	P.ROSS	4-25-83	EN 32048: ADD NOTES, 11 1/4 DIM. 1/8 WAS NO DRAFT
1	JRC	JWH	1-31-78	EN 24429: ITEM 1 -01 WAS -02, CHANGED TO PRODUCTION TYPE, SEE EDRN

Lang Rev.: 1

Scale: N/A | Assembly drawing

STAR ROTOR ASSEMBLY

WEMCO FLOTATION, 1000 CUBIC FEET

Mat.: N/A | Weight: N/A | Welds: N/A | Based on: N/A | ISO-A

Unless otherwise specified, adhere to General Workshop Instruction No: 1000024420 | Replacing: N/A | Sheet 1 of 1

Original S.O. STANDARD

Ref. From N/A

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