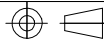



USE 593377 CASTING

1000021916 REPLACES 593377

- Notes:
- All dimensions are in millimeters unless noted otherwise.
 - For general workmanship standards and requirements refer to FLSmidth document "WS-1, General Workshop Instruction 1000024420".
 - For workmanship standards and requirements in reference to cast metal parts refer to FLSmidth document "WS-2, Castings Workmanship Standards 1000024423".
 - Material: Per drawing 1000161212.
 - Geometric dimensioning and tolerancing to be per ASME Y14.5M-1994 and surface finish per ISO 1302.
 - Draft angles 1° maximum (provide for draft by increasing section material in casting).
 - Maximum allowable core or mold shift ± 2 . All cast dimensions ± 2 .

1	CHVI-IN	MW-AU	05-Nov-15	Initial Release
Rev.	Drawn	Appr.	Appr. Date	Zone/Description
Scale: N/A		Detail drawing		Language Rev.: 1
End cap, lower, BHSA				
Flotation, D-O, Wemco, XCELL, 40RT, 50RT, 70RT				
Mat.: See Notes		Weight: 21 kg	Welds: N/A	Based on: N/A
Unless otherwise specified, adhere to General Workshop Instruction No: 1000024420			Replacing: 593377	ISO-A 
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		No.: 1000021916		Content Rev.: 1