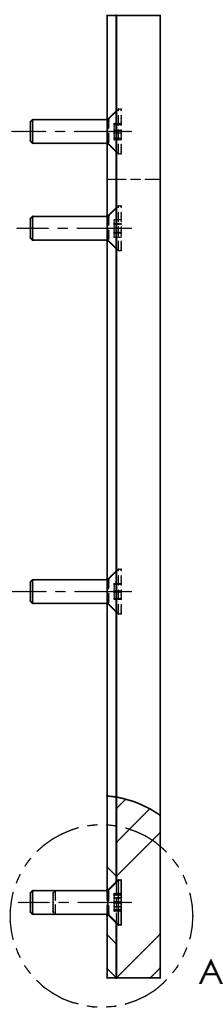
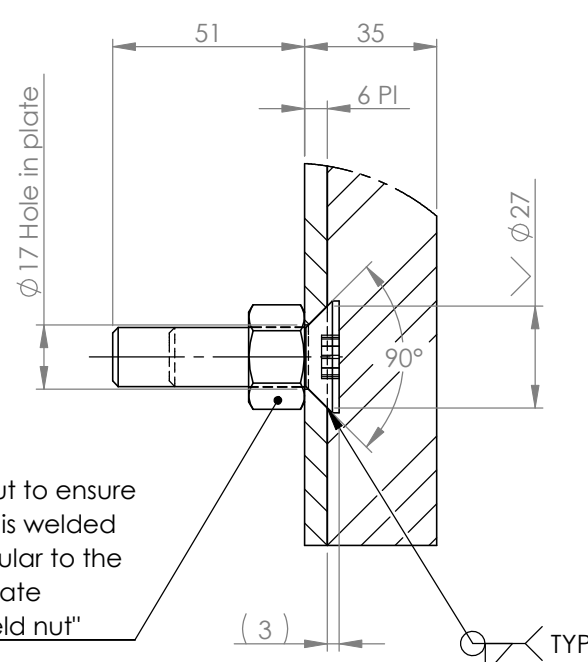


FRONT VIEW

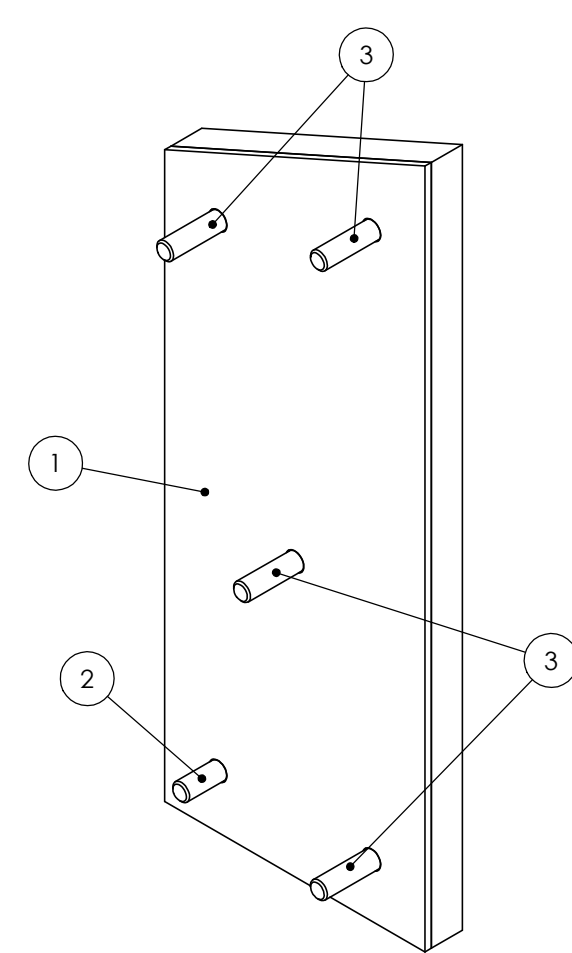
1301A01868 AS DRAWN  
1301A01870 OPP. DRAWN



END VIEW



DETAIL A  
SCALE 1 : 2



3D VIEW

NOTES:

1. For construction & welding procedures see QSE SOP 7134.
2. All welding to AS1554.1 SP.
3. All welds to be 3mm CFW unless otherwise noted.
4. Fabrication to be flat, square, parallel & free of twist.
5. All holes to be drilled.
6. Remove all burrs & sharp edges.
7. Stamp Part No. & Rev (1301A01868-0) in position indicated.

Total Approx Mass = 20.06 kg

Material List for 1-off "Liner BRU Feedbox Side 2-3685B 244x638X35 Ludo Liner Classic RH"only

1. Remove zinc plating from the areas of the CSK screw that are to be welded
2. Pre-heat backing plate and CSK screw to 220°C
3. Weld head of CSK screw to backing plate as shown ensuring squareness as noted.

3	4	9001P00326	Screw Socket CSK M16x060lg Grade 12.9 ZP		
2	1	9001P05882	Screw Socket CSK M16x045lg Grade 8.8 ZP		
1	1	1301P04151	Liner BRU Feedbox Side 2-3685B 244x638X35 Ludo Liner Classic RH		19.53
Item	Qty.	Part No	Description	Comments	Mass(kg) per Item

TOLERANCES UNLESS SPECIFIED OTHERWISE			DIMENSIONS IN MILLIMETRES		DO NOT SCALE DRAWING		Title			Liner BRU Feedbox Side 2-3685B 244x638X35 Ludo Liner Classic RH		
FABRICATION ±2mm			MACHINING ±0.25mm		ANGULAR ±0.25°		Scale			1:5		
SURFACE FINISH 3.2µm			DEBURR ALL SHARP EDGES				Job No			Client		
							Model			Liners		
							Drg No			1301A01868		
							Sheet			1 of 1		
							Rev			0		