



NOTES:

- For construction & welding procedures see QSE SOP 7134.
- All welding to AS1554.1 SP.
- All welds to be 3mm CFW unless otherwise noted.
- Fabrication to be flat, square, parallel & free of twist.
- All holes to be drilled.
- Remove all burrs & sharp edges.
- Stamp Part No. & Rev (1301A01865-0) in position indicated.

Total Approx Mass = 26.49 kg

Material List for 1-off "Liner BRU Feedbox Base 2-3685B 298x490x64 Ludo Liner HD64"only

- Remove zinc plating from the areas of the CSK screw that are to be welded
- Pre-heat backing plate and CSK screw to 220°C
- Weld head of CSK screw to backing plate as shown ensuring squareness as noted.

2	6	9001P05882	Screw Socket CSK M16x045lg Grade 8.8 ZP		
1	1	1301P04148	Liner BRU Feedbox Base 2-3685B 298x490x64 Ludo Liner HD64		25.99
Item	QTY.	Part No	Description	Comments	Mass(kg) per Item

TOLERANCES UNLESS SPECIFIED OTHERWISE			DIMENSIONS IN MILLIMETRES		DO NOT SCALE DRAWING		Title Liner BRU Feedbox Base 2-3685B 298x485x64 Ludo Liner HD64			
FABRICATION ±2mm MACHINING ±0.25mm ANGULAR ±0.25° SURFACE FINISH 3.2µm			Dn orthmas 10/08/2012		Scale 1:5		Job No		Client	
DEBURR ALL SHARP EDGES			Chkd katipar 14/08/2012		Appd klosa 28/08/2012		Model		Liners	
©Ludowici Ltd 2009 Use restricted to express terms. All rights reserved.			A3		www.ludowici.com.au ABN 88 010 340 566		Drg No		1301A01865	
							Sheet		Rev	
							1 of 1		0	