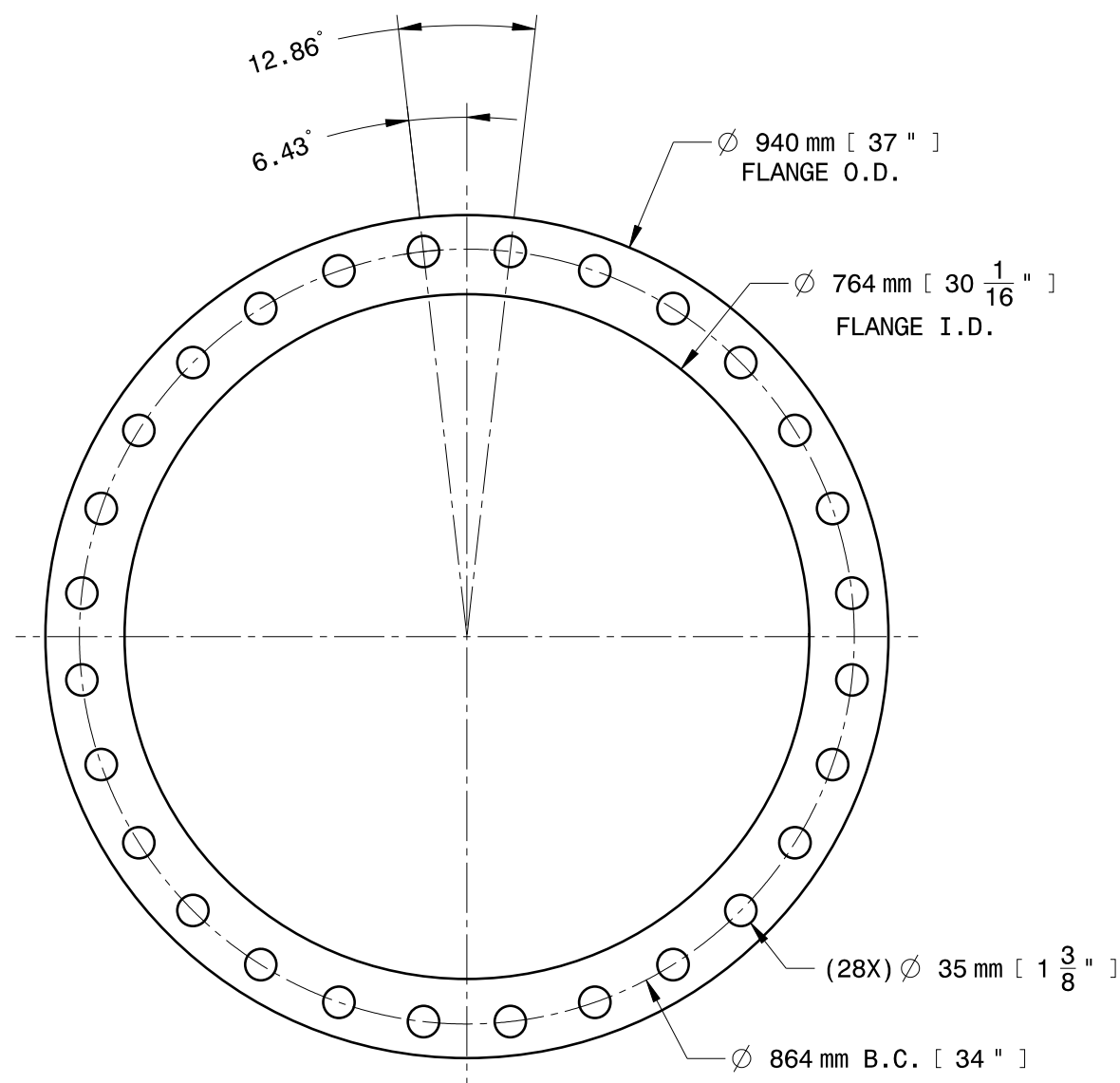
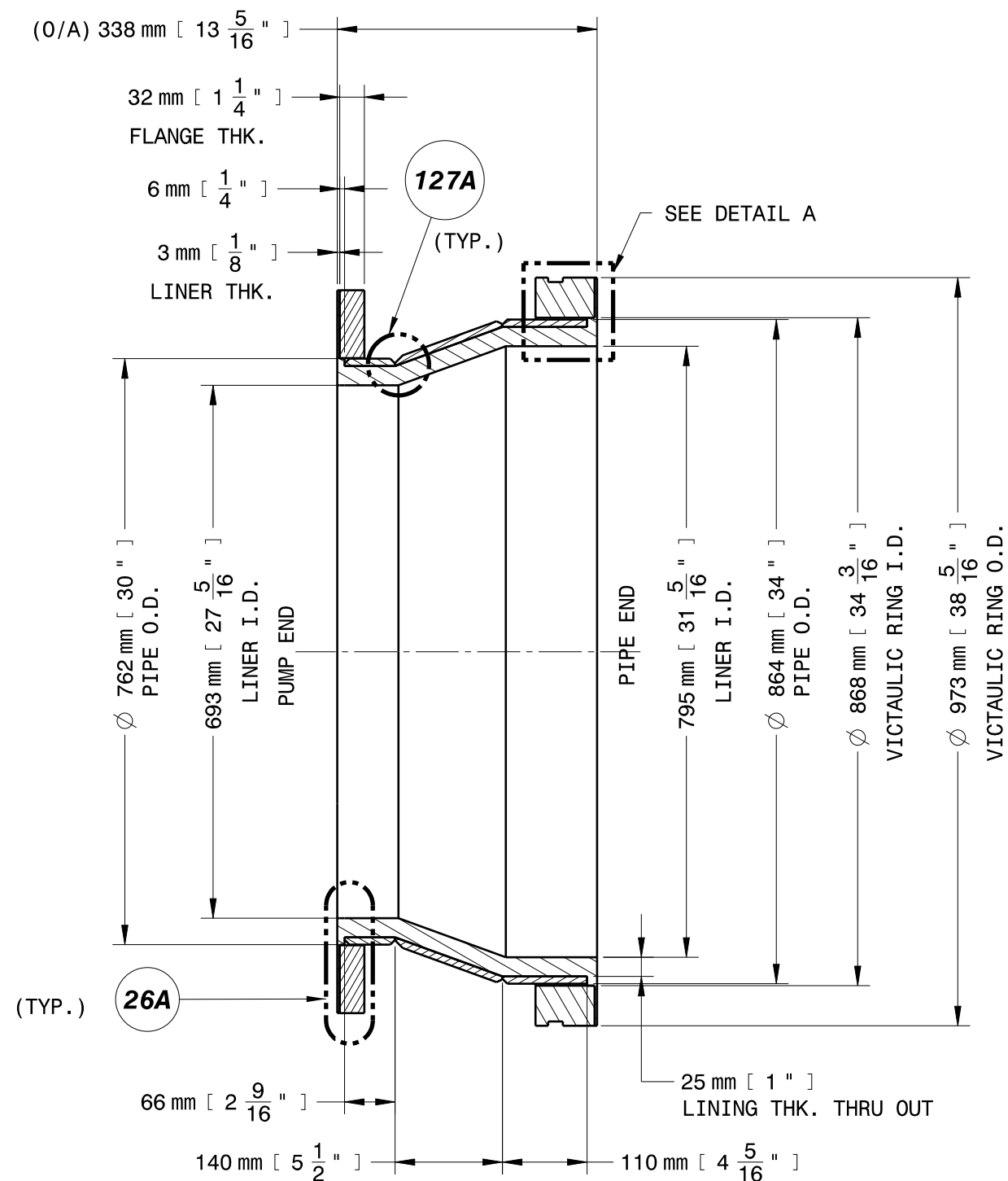


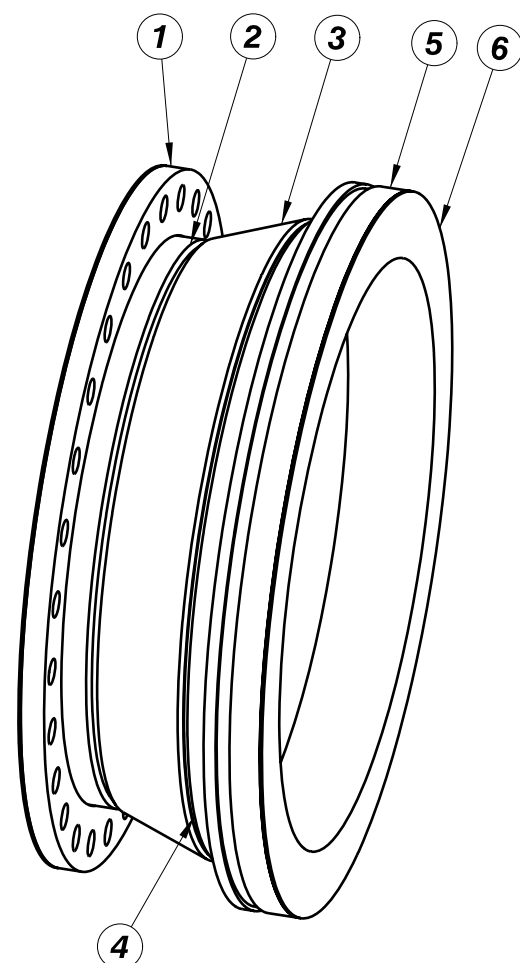
BILL OF MATERIALS: UM700-120C18885				
ITEM	QTY.	DESCRIPTION	LENGTH	REMARKS
1	1	STEEL PLATE 32mm THK. X 940mm O.D. X 764mm I.D.	-	ANSI 150# -FLAT FACED FLANGE
2	1	ROLLED STEEL PIPE, 10mm WALL, Ø762mm O.D	66mm	
3	1	ROLLED STEEL REDUCER, 10mm THK. X Ø762mm TO Ø864mm O.D.	140mm	CUT TO SIZE
4	1	ROLLED STEEL PIPE, 10mm WALL, Ø864mm O.D	110mm	CUT TO SIZE
5	1	36" VICTAULIC RING		SEE DETAIL A
6	-	NATURAL RUBBER LINER		25MM THK. THROUGHPUT



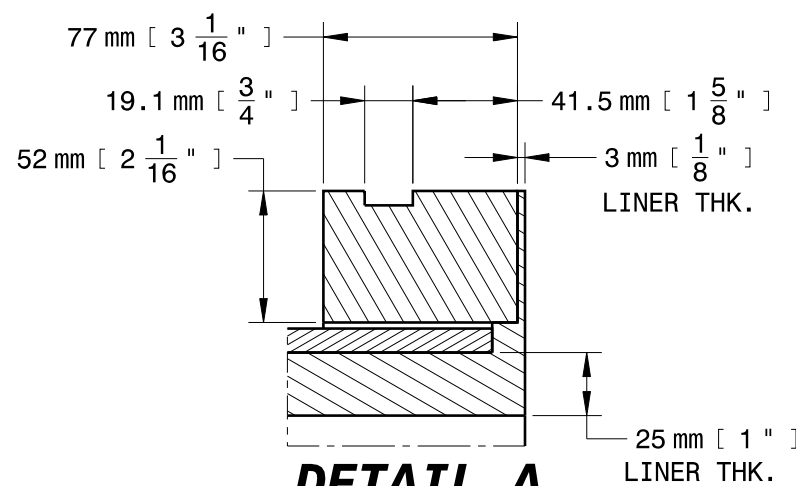
FLANGE VIEW
Scale: 1:8



SECTIONAL ELEVATION
Scale: 1:8



ISOMETRIC VIEW
Scale: 1:10







DETAIL A
Scale: 1:3

NOTES:

1. MATERIAL: MILD STEEL AND GUM RUBBER.
2. PAINT: PER EN-SPEC-4-3053 (SAPPHIRE BLUE)
3. ALL WELDS TO BE CONTINUOUS AND WATER TIGHT.
4. REMOVE BURRS AND SHARP EDGES.
5. ALL FLANGE HOLES TO STRADDLE MAJOR CENTERLINES.
6. WEIGHTS: BARE = 224kg [494#], ..

TOLERANCE SCHEDULE UNLESS OTHERWISE SPECIFIED		
Xmm=±1.52mm[.06"]	X.Xmm=±.75mm[.03"]	ANGULAR=±1/2'

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	REVISION				5505 WEST GILLETTE ROAD TUCSON, AZ 85743	
	Rev. By:					
Approval Date: 01/14/2020	Scale: - - -	Dwn. By: KSA	Date Drawn: 01/14/20	Orig. Apprd. By: KCK GS	Sheet: 1 OF 1	
Approved By: 	<p align="center"> SUCTION SPOOL 30" 150# ANSI FLANGE TO 36" VICTAULIC END WITH 30" TO 34" CONCENTRIC REDUCER PART NO.: UM700-120C18885 </p>					
	© FLSmidth 2020		DWG NO.	UM700-120C18885		