

# DrägerSensor® XS EC Amine

Order no. 68 09 545

Used in	Plug & Play	Replaceable	Guaranty	Expected sensor life	Selective filter
Dräger X-am 7000	yes	yes	1 year	> 1.5 years	–

## MARKET SEGMENTS

Foundries, refineries, power plants

## TECHNICAL SPECIFICATIONS

<b>Detection limit:</b>	2 ppm	
<b>Resolution:</b>	1 ppm	
<b>Measurement range/</b>	0 to 100 ppm CH <sub>3</sub> NH <sub>2</sub> (methylamine)	0.70
<b>Relative sensitivity</b>	0 to 100 ppm (CH <sub>3</sub> ) <sub>2</sub> NH (dimethylamine)	0.50
	0 to 100 ppm (CH <sub>3</sub> ) <sub>3</sub> N (trimethylamine)	0.50
	0 to 100 ppm C <sub>2</sub> H <sub>5</sub> NH <sub>2</sub> (ethylamine)	0.70
	0 to 100 ppm (C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub> NH (diethylamine)	0.50
	0 to 100 ppm (C <sub>2</sub> H <sub>5</sub> ) <sub>3</sub> N (triethylamine)	0.50
	0 to 100 ppm NH <sub>3</sub> (ammonia)*	1.00
<b>Response time:</b>	≤ 30 seconds (t <sub>50</sub> )	
<b>Precision</b>		
Sensitivity:	≤ ± 3% of measured value	
<b>Long-term drift, at 20°C (68°F)</b>		
Zero point:	≤ ± 2 ppm/month	
Sensitivity:	≤ ± 3% of measured value/month	
<b>Warm-up time:</b>	≤ 12 hours	
<b>Ambient conditions</b>		
Temperature:	(–40 to 50)°C (–40 to 122)°F	
Humidity:	(10 to 90)% RH	
Pressure:	(700 to 1,300) hPa	
<b>Influence of temperature</b>		
Zero point:	≤ ± 5 ppm	
Sensitivity:	≤ ± 5% of measured value	
<b>Influence of humidity</b>		
Zero point:	≤ ± 0.1 ppm/% RH	
Sensitivity:	≤ ± 0.2% of measured value/% RH	
<b>Test gas:</b>	approx. 5 to 100 ppm NH <sub>3</sub> , or one of the other target gases: C H <sub>3</sub> NH <sub>2</sub> , (CH <sub>3</sub> ) <sub>2</sub> NH, (CH <sub>3</sub> ) <sub>3</sub> N, C <sub>2</sub> H <sub>5</sub> NH <sub>2</sub> , (C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub> NH, (C <sub>2</sub> H <sub>5</sub> ) <sub>3</sub> N	

\* lead compound

## SPECIAL CHARACTERISTICS

Six different amines can be detected using this sensor. It is sufficient to calibrate it using an ammonia test gas. By doing so, all of the other amines are then automatically calibrated.

The values shown in the following table are standard and apply to new sensors. The values may fluctuate by  $\pm 30\%$ . The sensor may also be sensitive to additional gases (for more information, please contact Dräger). Gas mixtures may be displayed as the sum of all components. Gases with a negative cross sensitivity may displace an existing concentration of amine. To be sure, please check if gas mixtures are present.

## RELEVANT CROSS-SENSITIVITIES

Gas/vapor	Chem. symbol	Concentration	Display in ppm NH <sub>3</sub>
Acetone	CH <sub>3</sub> COCH <sub>3</sub>	1,000 ppm	No effect
Acetylene	C <sub>2</sub> H <sub>2</sub>	200 ppm	No effect
Carbon dioxide	CO <sub>2</sub>	1.5 Vol. %	≤ 5 <sup>(-)</sup>
Carbon monoxide	CO	200 ppm	No effect
Chlorine	Cl <sub>2</sub>	10 ppm	≤ 20 <sup>(-)</sup>
Ethene	C <sub>2</sub> H <sub>4</sub>	1,000 ppm	≤ 3
Hydrogen	H <sub>2</sub>	1,000 ppm	≤ 3
Hydrogen cyanide	HCN	25 ppm	≤ 3
Hydrogen sulfide	H <sub>2</sub> S	20 ppm	≤ 50
Methane	CH <sub>4</sub>	10 Vol. %	No effect
Methanol	CH <sub>3</sub> OH	200 ppm	≤ 3
Nitrogen dioxide	NO <sub>2</sub>	20 ppm	≤ 10 <sup>(-)</sup>
Nitrogen monoxide	NO	20 ppm	≤ 10
Phosphine	PH <sub>3</sub>	5 ppm	≤ 8
Sulfur dioxide	SO <sub>2</sub>	20 ppm	No effect
Tetrahydrothiophene	C <sub>4</sub> H <sub>8</sub> S	10 ppm	≤ 10