

Page: 1 of 8 Version: 1.0

Revision Date: 2009/01/20

XIAMETER(R) OFS-6030 SILANE

1. PRODUCT AND COMPANY IDENTIFICATION

Dow Corning Corporation 24 Hour Emergency Telephone: (989) 496-5900 South Saginaw Road Customer Service: (989) 496-6000

Midland, Michigan 48686 Product Disposal Information: (989) 496-6315

CHEMTREC: (800) 424-9300

MSDS No.: 04088687 Revision Date: 2009/01/20

Generic Description: Alkoxysilane

Physical Form: Liquid

Color: Colorless to pale yellow

Odor: Aromatic odor

NFPA Profile: Health 2 Flammability 1 Instability/Reactivity 0

Note: NFPA = National Fire Protection Association

2. HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTS

Acute Effects

Eye: Direct contact may cause mild irritation.

Skin: May cause moderate irritation.

Inhalation: Vapor irritating to the respiratory tract. Vapor overexposure may cause drowsiness.

Oral: Overexposure by ingestion may cause effects similar to those listed under repeated

exposure.

Prolonged/Repeated Exposure Effects

Skin: Overexposure may injure internally if absorbed. Repeated skin contact may cause allergic

skin reaction.

Inhalation: Product generates methyl alcohol which may cause blindness and damage to nervous

system.

Oral: Product generates methyl alcohol which may cause blindness and possibly death if

swallowed.

Signs and Symptoms of Overexposure

No known applicable information.

Medical Conditions Aggravated by Exposure



Page: 2 of 8 Version: 1.0

Revision Date: 2009/01/20

XIAMETER(R) OFS-6030 SILANE

No known applicable information.

The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions, component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

CAS Number Wt % Component Name

2530-85-0 > 60.0 Methacryloxypropyl trimethoxysilane

The above components are hazardous as defined in 29 CFR 1910.1200.

4. FIRST AID MEASURES

Eye: Immediately flush with water for 15 minutes.

Skin: Remove from skin and immediately flush with water for 15 minutes. Get medical attention if

irritation or ill effects develop or persist.

Inhalation: Remove to fresh air. Get immediate medical attention.

Oral: Get medical attention.

Notes to Physician: Treat according to person's condition and specifics of exposure.

5. FIRE FIGHTING MEASURES

Flash Point: > 212 °F / > 100 °C (Tag Closed Cup)

Autoignition Temperature: 680 °F / 360 °C

Flammability Limits in Air: Lower Limit: 0.80 % Upper Limit: 16.30 %

Extinguishing Media: On large fires use dry chemical, foam or water spray. On small fires use carbon dioxide

(CO2), dry chemical or water spray. Water can be used to cool fire exposed containers.

Fire Fighting Measures: Self-contained breathing apparatus and protective clothing should be worn in fighting large

fires involving chemicals. Determine the need to evacuate or isolate the area according to

your local emergency plan. Use water spray to keep fire exposed containers cool.

Unusual Fire Hazards: None.

6. ACCIDENTAL RELEASE MEASURES



Page: 3 of 8 Version: 1.0

Revision Date: 2009/01/20

XIAMETER(R) OFS-6030 SILANE

Containment/Clean up: Determine whether to evacuate or isolate the area according to your local emergency plan.

Observe all personal protection equipment recommendations described in Sections 5 and 8. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbant. Clean area as appropriate since spilled materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbant or cleaning materials appropriately, since spontaneous heating may occur. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.

Note: See section 8 for Personal Protective Equipment for Spills. Call (989) 496-5900, if additional information is required.

7. HANDLING AND STORAGE

Use with adequate ventilation. Product evolves flammable methyl alcohol when exposed to water or humid air. Provide ventilation during use to control exposure within Section 8 guidelines or use air-supplied or self-contained breathing apparatus. Avoid eye contact. Avoid skin contact. Do not breathe vapor. Keep container closed. Do not take internally.

Keep container closed and store away from water or moisture.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

<u>CAS Number</u> <u>Component Name</u> <u>Exposure Limits</u>

2530-85-0 Methacryloxypropyl trimethoxysilane See methyl alcohol comments.

Methyl alcohol forms on contact with water or humid air. Provide adequate ventilation to control exposures within guidelines of OSHA PEL: TWA 200 ppm and ACGIH TLV-skin: TWA 200 ppm, STEL 250 ppm.

Engineering Controls

Local Ventilation: Recommended. General Ventilation: Recommended.

Personal Protective Equipment for Routine Handling

Eyes: Use proper protection - safety glasses as a minimum.



Page: 4 of 8 Version: 1.0

Revision Date: 2009/01/20

XIAMETER(R) OFS-6030 SILANE

Skin: Wash at mealtime and end of shift. If skin contact occurs, change contaminated clothing as

soon as possible and thoroughly flush affected areas with cool water. Chemical protective

gloves are recommended.

Suitable Gloves: Avoid skin contact by implementing good industrial hygiene practices and procedures. Select

> and use gloves and/or protective clothing to further minimize the potential for skin contact. Consult with your glove and/or personnel protective equipment manufacturer for selection of

appropriate compatible materials.

Inhalation: Use respiratory protection unless adequate local exhaust ventilation is provided or exposure

assessment demonstrates that exposures are within recommended exposure guidelines. IH

personnel can assist in judging the adequacy of existing engineering controls.

General and local exhaust ventilation is recommended to maintain vapor exposures below Suitable Respirator:

> recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29

CFR 1910.134) and use NIOSH/MSHA approved respirators.

Personal Protective Equipment for Spills

Eyes: Use full face respirator.

Skin: Wash at mealtime and end of shift. If skin contact occurs, change contaminated clothing as

soon as possible and thoroughly flush affected areas with cool water. Chemical protective

gloves are recommended.

Inhalation/Suitable

Respiratory protection recommended. Follow OSHA Respirator Regulations (29 CFR 1910.134) and use NIOSH/MHSA approved respirators. Protection provided by air purifying Respirator:

respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate

protection.

Precautionary Measures: Avoid eye contact. Avoid skin contact. Do not breathe vapor. Keep container closed. Do not

take internally. Use reasonable care.

Comments: Product evolves flammable methyl alcohol when exposed to water or humid air. Provide

ventilation during use to control exposure within Section 8 guidelines or use air-supplied or

self-contained breathing apparatus.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding aerosol inhalation toxicity, please refer to the guidance document regarding the use of silicone-based materials in aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: Liquid

Color: Colorless to pale yellow

Odor: Aromatic odor



Page: 5 of 8 Version: 1.0

Revision Date: 2009/01/20

XIAMETER(R) OFS-6030 SILANE

Specific Gravity @ 25°C: 1.04

Viscosity: 2.5 mm2/s

Freezing/Melting Point:

Boiling Point: 250 °C

Vapor Pressure @ 25°C: Not determined.

Vapor Density: Not determined. Solubility in Water: Not determined. pH: Not determined.

Volatile Content: Not determined.

Flash Point: > 212 °F / > 100 °C (Tag Closed Cup)

Autoignition Temperature: 680 °F / 360 °C

Flammability Limits in Air: Lower Limit: 0.80 % Upper Limit: 16.30 %

Note: The above information is not intended for use in preparing product specifications.

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.

Hazardous polymerization will not occur.

Polymerization:

Conditions to Avoid: None.

Materials to Avoid: Oxidizing material can cause a reaction. Water, moisture, or humid air can cause hazardous

vapors to form as described in Section 8.

Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde.

11. TOXICOLOGICAL INFORMATION

Acute Toxicology Data for Product

<u>Species</u> <u>Test Results</u>

Oral LD50: Rat > 2,000 mg/kg

Special Hazard Information on Components

Sensitizers

CAS Number Wt % Component Name

2530-85-0 > 60.0 Methacryloxypropyl trimethoxysilane Possible skin sensitizer.



Page: 6 of 8 Version: 1.0

Revision Date: 2009/01/20

XIAMETER(R) OFS-6030 SILANE

12. ECOLOGICAL INFORMATION

Environmental Fate and Distribution

Complete information is not yet available.

Environmental Effects

Complete information is not yet available.

Fate and Effects in Waste Water Treatment Plants

Complete information is not yet available.

Ecotoxicity Classification Criteria

Hazard Parameters (LC50 or EC50)	High	Medium	Low
Acute Aquatic Toxicity (mg/L)	<=1	>1 and <=100	>100
Acute Terrestrial Toxicity	<=100	>100 and <= 2000	>2000

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

13. DISPOSAL CONSIDERATIONS

RCRA Hazard Class (40 CFR 261)

When a decision is made to discard this material, as received, is it classified as a hazardous waste? No

State or local laws may impose additional regulatory requirements regarding disposal. Call (989) 496-6315, if additional information is required.

14. TRANSPORT INFORMATION

DOT Road Shipment Information (49 CFR 172.101)

Not subject to DOT.

Ocean Shipment (IMDG)

Not subject to IMDG code.

Air Shipment (IATA)

Not subject to IATA regulations.

Call Dow Corning Transportation, (989) 496-8577, if additional information is required.



Page: 7 of 8 Version: 1.0

Revision Date: 2009/01/20

XIAMETER(R) OFS-6030 SILANE

15. REGULATORY INFORMATION

Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA Status: All chemical substances in this material are included on or exempted from listing on the TSCA

Inventory of Chemical Substances.

EPA SARA Title III Chemical Listings

Section 302 Extremely Hazardous Substances (40 CFR 355):

None.

Section 304 CERCLA Hazardous Substances (40 CFR 302):

None.

Section 311/312 Hazard Class (40 CFR 370):

Acute: Yes Chronic: Yes Fire: No Pressure: No Reactive: No

Section 313 Toxic Chemicals (40 CFR 372):

None present or none present in regulated quantities.

Note: Chemicals are listed under the 313 Toxic Chemicals section only if they meet or exceed a reporting threshold.

Supplemental State Compliance Information

California

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

None known.

Massachusetts

No ingredient regulated by MA Right-to-Know Law present.

New Jersey

CAS Number	<u>Wt %</u>	Component Name

2530-85-0 > 60.0 Methacryloxypropyl trimethoxysilane

Pennsylvania



Page: 8 of 8 Version: 1.0

Revision Date: 2009/01/20

XIAMETER(R) OFS-6030 SILANE

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16. OTHER INFORMATION

Prepared by: Dow Corning Corporation

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

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http://www.xiameter.com