

ITEM REQUEST FORM - 04 PRINTED ROLLSTOCK

Coordinator: **Angie Boyes**Date: **7-Apr-16****ROUTING:**

COM - Completion of Marketing Information

GRAPHICS

Cylinder:

PC1
PW3

Across

PC2
Tol Type

Special Ink:

PC3

Metallic Ink:

PT1

Graphics:

PW2

PDA - Set up Item number

COM - OIS005:Connect Item/Item Description/Item Specific Labels

COM - Add Item Number to Print Checklist File Name

Customer Name

Name for Labels

Product Line

End Use Code

Lab Comments

BDC Code

GK Foods & Services Limited	
Cust Name Override	
04 Printed Rollstock	
FL FR	End Use Codes
Y	Application Specific
DN4 - N04 Thermoforming printed non formin	

Customer #

Default Warehouse

Sample

Film subject to boiling or pasteurizing?

Structure

CA#, FT# or NPQ#

Item # Used to Quote

Item# Being Replaced

CUSTOMER SPECIFIC

16720	Customer Specific
101	
ESSU 1250 3W2	
Structure Specific	
Current structure	
N04J90-167203D	

Note - If answer is no or does not apply please leave cell blank

Rollstock Information

Inches/MM	MM
Width	405 Less Than 225mm ?
Grade	Non Forming
Seal Side	IN
Core Size	3
Plastic Cores	
Flush Cores	No - Standard
Styrofoam Cradles	
Dipped Core colour	
Machine Code	NM-104 Multivac
Bulk Pack / Boxed	Boxed
Order Qty UofM	KI - 1000 impressions
Qty per Roll & U of M	15.483 KI - 1000 impressions
# Rolls per Case	1 - (STD)
Repeat Length	310
# Up	2
# Across	3
Meters per Roll	914
Laser Scored (# of Sides)	

PRICE \$ 58.47

Print Information

Combo Type (SxSorSeq)

SxS Design Run

Of Colors

Of Solid Cylinders

Of Sides

Process, Line, MCP or MS

Surface / Sandwich Print

Cross Hatch

Gold Tint Sealant Side

Gold Tint Substrate Side

Two Pass Print

Design Group

Design Group Name

Design #

Design Description

Printing Specific	Eye Spot Only Print
S x S	
1K/1L	
8	Metallic Inks ?
Print Specific	
1	
Process	
Sandwich Print	Surface Print
Printed Sealant Side	
Print Substrate Side	
2 Pass Print	
16720-1	
Lunch Meat	
16720-1-L	
340g Grace Ham Steak	

For Partial Sub-Contracted Items

Sub-Contractor

Sub-Contractor's cost

Quantity being ordered

Web Width required

Specialties (Specify)

PDA Use Only

RTG	BOM	BWT	Thickness	Rolls/Skid
				36
Item number				

Issue Date: 28-Apr-04 Revision No.: 34 Revision Date: 05-Oct-15

Customer Name	GK Foods & Services Limited
Item Number	0
Structure / Size	ESSU 1250 3W2 / 405
Design Description	340g Grace Ham Steak
UPC#	0 55270 96283 1
Print Direction	4
Repeat Tolerance	
Printing Department	
Colors	Black, Process Black, Blue 648, Brown 117, Cyan, Magenta, Process Yellow and White
Laminating Department	
Surface / Sandwich Print	Sandwich Print
Slitting Department	
<u>Core Requirements</u>	
Flush Cores	No - Standard
<u>Splicing Requirements</u>	
End Of Roll Tape	Yes - Standard
Splice Flags	Tape - Registered print
Splice Tape	Clear - Standard
<u>Carton Label Requirements (Yes / No)</u>	Yes
If yes, list comments required	340g Grace Ham Steak MFG by Winpak WPG MB R3J 3T3
 <u>Core Label Notes (Yes / No)</u>	No
<u>Packaging Requirements</u>	
Bulk Pack Or Boxed	Boxed
Skid Size	48 x 40
Rolls Per Skid	36

Certificate of Analysis

Operator to contact lab staff prior to running
to advise Certificate of Analysis required.

Special Instructions

Other / Notes

Double Poly overwrap rolls.

Center slit critical.

Date (day month year)	Approved by	Initials
April 7, 2016	Marketing PDA Manufacturing Technical Graphics	Angie Boyes