

ITEM REQUEST FORM - 04 PRINTED ROLLSTOCK

Coordinator: **Angie Boyes**Date: **7-Apr-16**

ROUTING:

COM - Completion of Marketing Information

GRAPHICS Cylinder: # Across Special Ink: Metallic Ink: Graphics:
 PC1 PC2 PC3 PT1 PW2
 PW3 Tol Type

PDA - Set up Item number

COM - OIS005:Connect Item/Item Description/Item Specific Labels

COM - Add Item Number to Print Checklist File Name

Customer Name

Name for Labels

Product Line

End Use Code

Lab Comments

BDC Code

| | |
|--|----------------------|
| GK Foods & Services Limited | |
| Cust Name Override | |
| 04 Printed Rollstock | |
| E1 | End Use Codes |
| Y | Application Specific |
| DN4 - N04 Thermoforming printed non formin | |

Customer #

Default Warehouse

Sample

Film subject to boiling or pasteurizing?

Structure

CA#, FT# or NPQ#

Item # Used to Quote

Item# Being Replaced

CUSTOMER SPECIFIC

| | |
|--------------------------|--------------------|
| 16720 | Customer Specific |
| 101 | |
| | |
| | |
| ESSU 1250 3W2 | Structure Specific |
| Current strucutre | |
| N04J90-167203D | |
| | |

Note - If answer is no or does not apply please leave cell blank

Rollstock Information

| | |
|---------------------------|------------------------------|
| Inches/MM | MM |
| Width | 405 Less Than 225mm ? |
| Grade | Non Forming |
| Seal Side | IN |
| Core Size | 3 |
| Plastic Cores | |
| Flush Cores | No - Standard |
| Styrofoam Cradles | |
| Dipped Core colour | |
| Machine Code | NM-104 Multivac |
| Bulk Pack / Boxed | Boxed |
| Order Qty UofM | KI - 1000 impressions |
| Qty per Roll & U of M | 15.483 KI - 1000 impressions |
| # Rolls per Case | 1 - (STD) |
| Repeat Length | 310 |
| # Up | 2 |
| # Across | 3 |
| Meters per Roll | 914 |
| Laser Scored (# of Sides) | |

PRICE \$ 58.47

Print Information

Combo Type (SxSorSeq)

SxS Design Run

Of Colors

Of Solid Cylinders

Of Sides

Process, Line, MCP or MS

Surface / Sandwich Print

Cross Hatch

Gold Tint Sealant Side

Gold Tint Substrate Side

Two Pass Print

Design Group

Design Group Name

Design #

Design Description

| | |
|-----------------------------|----------------------|
| Printing Specific | Eye Spot Only Print |
| S x S | |
| 1K/1L | |
| 8 | Metallic Inks ? |
| | Print Specific |
| 1 | |
| Process | |
| Sandwich Print | Surface Print |
| | |
| | Printed Sealant Side |
| | Print Substrate Side |
| | 2 Pass Print |
| 16720-1 | |
| Lunch Meat | |
| 16720-1-K | |
| 7 oz Grace Ham Dices | |

For Partial Sub-Contracted Items

| | |
|------------------------|--|
| Sub-Contractor | |
| Sub-Contractor's cost | |
| Quantity being ordered | |
| Web Width required | |

Specialties (Specify)

| |
|--|
| |
| |
| |

PDA Use Only

| | | | | |
|-------------|-----|-----|-----------|------------|
| RTG | BOM | BWT | Thickness | Rolls/Skid |
| | | | | 36 |
| Item number | | | | |

Issue Date: 28-Apr-04 Revision No.: 34 Revision Date: 05-Oct-15

| | |
|---|---|
| Customer Name | GK Foods & Services Limited |
| Item Number | 0 |
| Structure / Size | ESSU 1250 3W2 / 405 |
| Design Description | 7 oz Grace Ham Dices |
| UPC# | 0 55270 96282 4 |
| Print Direction | 4 |
| Repeat Tolerance | |
| | |
| Printing Department | |
| Colors | Black, Process Black, Blue 648, Brown 117, Cyan, Magenta, Process Yellow and White |
| | |
| Laminating Department | |
| Surface / Sandwich Print | Sandwich Print |
| | |
| Slitting Department | |
| <u>Core Requirements</u> | |
| Flush Cores | No - Standard |
| <u>Splicing Requirements</u> | |
| End Of Roll Tape | Yes - Standard |
| Splice Flags | Tape - Registered print |
| Splice Tape | Clear - Standard |
| <u>Carton Label Requirements (Yes / No)</u> | Yes |
| If yes, list comments required | 7 oz. Grace Ham Dices MFG by Winpak WPG MB R3J 3T3 |
| | No |
| <u>Core Label Notes (Yes / No)</u> | |
| <u>Packaging Requirements</u> | |
| Bulk Pack Or Boxed | Boxed |
| Skid Size | 48 x 40 |
| Rolls Per Skid | 36 |

Certificate of Analysis

Operator to contact lab staff prior to running
to advise Certificate of Analysis required.

Special Instructions

Other / Notes

Double Poly overwrap rolls.

Center slit critical.

| Date (day month year) | Approved by | Initials |
|-----------------------|--|-------------|
| April 7, 2016 | Marketing PDA Manufacturing Technical Graphics | Angie Boyes |