## Mortargear planetary compound

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3D CAD files (see Figure 1):

mortargear.FCStd - main assembly, it requires FreeCAD Link Branch

innergear. FCStd - sun gear (red) z = 12

midgear(1-3).FCStd - planet gears (green) z = 24

 ${f fixedgear.FCStd}$  - fixed ring gear (yellow) z = 60, also contains Spreadsheet object used to adjust gears placement

fixedgear2.FCStd - second fixed ring gear (yellow)

outputgear.FCStd - output ring gear (blue) z = 59 (inside)

mortargear.step - full assembly but without feature tree

Since the fixed ring gear and the output ring gear have different number of teeth, their modules have to be different to use shared planet gears.

Formula for the output ring (and planet gears inside teeth) module calculation:

$$m_2 = \frac{m_1 \cdot (z_p + z_s)}{z_{r2} - z_p}$$

$$m_2 = \frac{1 \cdot (24 + 12)}{59 - 24}$$

$$m_2 = 1,029$$

 $\mathbf{m_1}$  - module of fixed ring gears, outside planet teeth and sun gear

 $\mathbf{z_p}$  - number of teeth of planetary gear

 $\mathbf{z_{r2}}$  - number of teeth of output ring gear

 $\mathbf{z_s}$  - number of teeth of sun gear

Ratio calculation (if  $z_{r2}$  is smaller than  $z_{r1}$ , otherwise ratio will be positive):

$$i = -\left(1 + \frac{z_{r1}}{z_s}\right) \cdot z_{r2}$$

$$i = -\left(1 + \frac{60}{12}\right) \cdot 59$$

$$i = -354$$

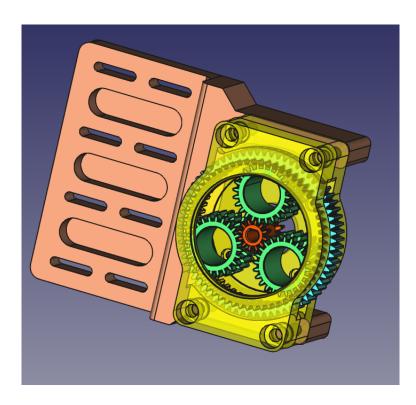


Figure 1: Mortargear assembly