

Title:	OPERATING PROCEDURE FOR NEW TARKWA SUBSTATION (NR41)		
Issued	Director, System Operations	Number:	TD-OP-0041
To:	Director, SNS		
	Manager, SCC		
	Manager, Dispatch Operations		
	Area Manager, Prestea	Subject Area:	Operating
	Operating Staff, Prestea Area	Issue Date:	Trial
	Maintenance Staff, Prestea Area	Origin:	Technical Services
	Dispatch Staff, SCC		
Key Words: Take Out, Isolate, Prepare, Energize, Restore, Automatic Outage			

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# 1. Purpose

This directive specifies the operations to be carried out to take out of service, isolate or restore equipment at NR41 Substation to service for planned and auto outages.

# 2. Scope

The directive will be used by Operators at Takoradi Operating Area and System Control Center (SCC) for operation of equipment at NR41 Substation.

# 3. Procedure

### 3.1. To take P2NR line out of service

SCC shall carry out (or advise the NR41 Operator to carry out) the following:

- Open 41L2A2 breaker

SCC shall carry out (or advise P10 Operator to carry out) the following:

- Open 10L2L6 and 10L2A breakers
- Check for no potential on P2NR line

# 3.2. To take out, isolate and de-energize P2NR line for work

NR41 Operator shall request for Station Guarantee from P10

SCC shall carry out (or advise the NR41 Operator to carry out) the following:

Open 41L2A2 breaker

SCC shall carry out (or advise the P10 Operator to carry out) the following:

- Open 10L2L6 and 10L2A breakers
- Check for no potential on P2NR line

SCC shall advise P10 Operator to carry out the following:

- Open 10L2L6-L2 and 10L2A-L2 disconnect switches and turn off its 125Vdc supply
- Close 10P2NR-G ground disconnect switch

SCC shall advise NR41 Operator to carry out the following:

- Open 41L2A2-L2 disconnect switch and turn off its 125Vdc supply
- Close 41L2A2-G ground disconnect switch

# 3.3. To restore P2NR line to service after work

# 3.3.1. Prepare P2NR line for restoration

NR41 Operator shall:

- Advise SCC when work on the line has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on P2NR line

SCC shall advise P10 Operator to carry out the following

- Check opened 10L2L6 and 10AL2 breakers
- Open 10P2NR-G ground disconnect switch
- Turn on 125Vdc supply and close 10L2L6-L2 and 10AL2-L2 disconnect switches

SCC shall advise NR41 Operator to carry out the following:

- Check opened 41L2A2 breaker
- Open 41L2A2-G ground disconnect switch
- Turn on 125Vdc supply and close 41L2A2-L2 disconnect switch

# 3.3.2. Restoration of P2NR line to service:

SCC shall:

- Advise the NR41 and P10 Operators of readiness to restore P2NR line to service
- Close (or advise the P10 Operator to close) 10L2L6 and 10AL2 breakers
- Close (or advise the NR41 Operator to close) 41L2A2 breaker

# 3.4. To restore P2NR line to service after automatic outage

If P2NR line trips auto due to fault:

# NR41 Operator shall:

- Advise SCC about the outage
- Acknowledge all alarms and record relay operation details
- Reset relay targets
- Report relay operation details to SCC

# SCC shall:

- Energize (or advise the P10 Operator to energize) the line ONCE by closing 10L2L6 and 10AL2 breakers
- Close (or advise the NR41 Operator to close) 41L2A2 breaker

### NR41 Operator shall:

- Advise the Supervisor/Area Manager of operation above
- Advise maintenance men to patrol the line if the operation above is not successful

# 3.4. To take R3NR line out of service

SCC shall carry out (or advise the NR41 Operator to carry out) the following:

- Open 41L3A1 breaker

SCC shall carry out (or advise the R9 Operator to carry out) the following:

- Open 9L3A and 9L3T1 breakers
- Check for no potential on R3NR line

# 3.5. To take out, isolate and de-energize R3NR line for work

NR41 Operator shall request for Station Guarantee from R9

SCC shall carry out (or advise the NR41 Operator to carry out) the following:

Open 41L3A1 breaker

SCC shall carry out (or advise the R9 Operator to carry out) the following:

- Open 9L3A and 9L3T1 breakers

Check for no potential on R3NR line

SCC shall advise NR41 Operator to carry out the following:

- Open 41L3A1-L3 disconnect switch and turn off its 125Vdc supply
- Close 41R3NR-G ground disconnect switch

SCC shall advise R9 Operator to carry out the following:

- Open 9L3A-L3 and 9L3T1-L3 disconnect switches and turn off its 125Vdc supply
- Close 9R3NR-G ground disconnect switch

# 3.6. To restore R3NR line to service after work

# 3.6.1. Prepare R3NR line for restoration

NR41 Operator shall:

- Advise SCC when work on the line has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on R3NR line

SCC shall advise R9 Operator to carry out the following

- Check opened 9L3A and 9L3T1 breakers
- Open 9R3NR-G ground disconnect switch
- Turn on 125Vdc supply and close 9L3A-L3 and 9L3T1-L3 disconnect switches

SCC shall advise NR41 Operator to carry out the following:

- Check opened 41L3A1 breaker
- Open 41R3NR-G ground disconnect switch
- Turn on 125Vdc supply and close 41L3A1-L3 disconnect switch

### 3.6.2. Restoration of R3NR line to service:

SCC shall:

 Advise the R9 and NR41 Operators of readiness to restore R3NR line to service

- Close (or advise the R9 Operator to close) 9L3A and 9L3T1 breakers
- Close (or advise the NR41 Operator to close) 41L3A1 breaker

# 3.7. To restore R3NR line to service after automatic outage

If R3NR line trips auto due to fault:

NR41 Operator shall:

- Advise SCC about the outage
- Acknowledge all alarms and record relay operation details
- Reset relay targets
- Report relay operation details to SCC

### SCC shall:

- Energize (or advise the R9 Operator to energize) the line ONCE by closing 9L3A and 9L3T1 breakers
- Close (or advise the NR41 Operator to close) 41L3A1 breaker

# NR41 Operator shall:

- Advise the Supervisor/Area Manager of operation above
- Advise maintenance men to patrol the line if the operation above is not successful

# 3.8. To isolate 41T1 Transformer for work

- NR41 Operator shall request for Station Guarantee from Customer on 41F1 Feeder

SCC shall carry out (or advise NR41 Operator to carry out) the following:

- Inform Customer about readiness to take off 41T1 Bank
- Request Customer on 41T1 Bank to take off their load
- Transfer Station Service supply from 41TSS1 to 41TSS2
- Open AC1 Contactor/MCB to take off supply to 41T1 transformer auxiliaries

- Open AC control MCB to 41T1 auxiliaries and tag

SCC shall carry out (or advise NR41 Operator to carry out) the following:

- Open 41T1F1 breaker
- Open 41A1T1 breaker
- Check for no potential on 41T1 Bank

# NR41 Operator shall:

- Open 41T1-F1 disconnect switch
- Open 41A1T1-A1 disconnect switch and turn off its 125Vdc supply
- Open AC control MCB to 41T1 auxiliaries and tag
- Open 125Vdc MCB to 41T1 primary and secondary protection and tag with PC13
- Close 41F1-F2 disconnect switch
- Close 41T1F1 breaker to restore supply to Customer on 41F1 Feeder

### 3.9. To restore 41T1 Bank to service

# 3.9.1. Prepare 41T1 Bank for restoration:

# NR41 Operation shall:

- Advise SCC when work on the bank has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on 41T1 Bank and temporary grounds removed
- Open 41T1F1 breaker to take off supply to Customer on 41F1 Feeder
- Open 41F1-F2 disconnect switch
- Close 41T1-F1 disconnect switch
- Turn on 125Vdc supply and close 41A1T1-A1 disconnect switch
- Close AC control MCB to 41T1 auxiliaries and remove tag
- Close 125Vdc MCB to 41T1 primary and secondary protection and remove PC13 tag

- Advise SCC and Customer of readiness to energize 41T1 bank

### 3.9.2. Restoration of 41T1 Bank:

- SCC shall close (or advise NR41 Operator to close) the 41A1T1 breaker
- NR41 Operator shall advise Customer of readiness to restore 41F1 feeder to service
- SCC shall close (or advise NR41 Operator to close) 41T1F1 breaker
- Transfer Station Service supply from 41TSS2 to 41TSS1

# 3.10. To restore 41T1 Bank to service after automatic outage

If 41T1 Bank trips auto due to fault:

NR41 Operator shall:

- Advise SCC about the outage
- Acknowledge all alarms and record relay operation details
- Reset relay targets
- Report relay operation details to SCC

SCC shall energize (or advise the NR41 Operator to energize) the bank **ONCE** by closing 41A1T1 breaker

NR41 Operator shall advise Customer of readiness to restore 41F1 feeder to service

SCC shall close (or advise NR41 Operator to close) 41T1F1 breaker

NR41 Operator shall:

- Advise the Supervisor/Area Manager and SCC of item above
- If not successful, isolate the Transformer for maintenance men to work on the equipment. (Refer to **4. Explanation**.)

# 3.11. To isolate 41T2 Transformer for work

- NR41 Operator shall request for Station Guarantee from Customer on 41F2 Feeder

SCC shall carry out or advise NR41 Operator to carry out the following:

- Inform Customer about readiness to take off 41T2 Bank
- Request Customer on 41T2 Bank to take off their load
- Transfer Station Service supply from 41TSS2 to 41TSS1
- Open AC2 Contactor/MCB to take off supply to 41T2 transformer auxiliaries

SCC shall carry out (or advise NR41 Operator to carry out) the following:

- Open 41T2F2 breaker
- Open 41A1T2 breaker
- Check for no potential on 41T2 Bank

SCC shall advise NR41 Operator to carry out the following:

- Open 41T2-F2 disconnect switch
- Open 41A1T2-A1 disconnect switch and turn off its 125Vdc supply
- Open AC control MCB to 41T2 auxiliaries and tag
- Open 125Vdc MCB to 41T2 primary and secondary protection and tag with PC13
- Close 41F1-F2 disconnect switch
- Close 41T2F2 breaker to restore supply to Customer on 41F2 Feeder

#### 3.12. To restore 41T2 Bank to service

# 3.12.1. Prepare 41T2 Bank for restoration:

NR41 Operation shall:

- Advise SCC when work on the bank has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on 41T2 Bank and temporary grounds removed
- Open 41T2F2 breaker to take off supply to Customer on 41F2 Feeder
- Open 41F1-F2 disconnect switch
- Close 41T2-F2 disconnect switch

- Turn on 125Vdc supply and close 41A1T2-A1 disconnect switch
- Close AC control MCB to 41T2 auxiliaries and remove tag
- Close 125Vdc MCB to 41T2 primary and secondary protection and remove PC13 tag
- Advise SCC and Customer of readiness to energize 41T2 bank

# 3.12.2. Restoration of 41T2 Bank:

- SCC shall close (or advise NR41 Operator to close) the 41A1T2 breaker
- NR41 Operator shall advise Customer of readiness to restore 41F2 feeder to service
- SCC shall close (or advise NR41 Operator to close) 41T2F2 breaker
- Transfer Station Service supply from 41TSS1 to 41TSS2

# 3.13. To restore 41T2 Bank to service after automatic outage

If 41T2 Bank trips auto due to fault:

NR41 Operator shall:

- Advise SCC about the outage
- Acknowledge all alarms and record relay operation details
- Reset relay targets
- Report relay operation details to SCC

SCC shall energize (or advise the NR41 Operator to energize) the bank **ONCE** by closing 41A1T2 breaker

NR41 Operator shall advise Customer of readiness to restore 41F2 feeder to service

SCC shall close (or advise NR41 Operator to close) 41T2F2 breaker

# NR41 Operator shall:

- Advise the Supervisor/Area Manager of item above
- If not successful, isolate the Transformer for maintenance men to work on

the equipment. (Refer to 4. Explanation.)

# 3.14. To isolate 41T3 Transformer for work

- NR41 Operator shall request for Station Guarantee from Customer on 41F3 Feeder

SCC shall carry out or advise NR41 Operator to carry out the following:

- Inform Customer about readiness to take off 41T3 Bank
- Request Customer on 41T3 Bank to take off their load
- Open AC3 Contactor/MCB to take off supply to 41T3 transformer auxiliaries

SCC shall carry out (or advise NR41 Operator to carry out) the following:

- Open 41T3F3 breaker
- Open 41A2T3 breaker
- Check for no potential on 41T3 Bank

# NR41 Operator shall:

- Open 41T3-F3 disconnect switch
- Open 41A2T3-A2 disconnect switch and turn off its 125Vdc supply
- Open AC control MCB to 41T3 auxiliaries and tag
- Open 125Vdc MCB to 41T3 primary and secondary protection and tag with PC13

### 3.15. To restore 41T3 Bank to service

# 3.15.1. Prepare 41T3 Bank for restoration:

# NR41 Operation shall:

- Advise SCC when work on the bank has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on 41T3 Bank and temporary grounds removed
- Close 41T3F3-F3 disconnect switch

- Turn on 125Vdc supply and close 41A2T3-A2 disconnect switch
- Close AC control MCB to 41T3 auxiliaries and remove tag
- Close 125Vdc MCB to 41T3 primary and secondary protection and remove PC13 tag
- Advise SCC and Customer of readiness to energize 41T3 bank

# 3.15.2. Restoration of 41T3 Bank:

- SCC shall close (or advise NR41 Operator to close) the 41A2T3 breaker
- NR41 Operator shall advise Customer of readiness to restore 41F3 feeder to service
- SCC shall close (or advise NR41 Operator to close) 41T3F3 breaker

# 3.16. To restore 41T3 Bank to service after automatic outage

If 41T3 Bank trips auto due to fault:

NR41 Operator shall:

- Advise SCC about the outage
- Acknowledge all alarms and record relay operation details
- Reset relay targets
- Report relay operation details to SCC

SCC shall energize (or advise the NR41 Operator to energize) the bank **ONCE** by closing 41A2T3 breaker

NR41 Operator shall advise Customer of readiness to restore 41F3 feeder to service

SCC shall close (or advise NR41 Operator to close) 41T3F3 breaker

NR41 Operator shall:

- Advise the Supervisor/Area Manager of item above
- If not successful, isolate the Transformer for maintenance men to work on the equipment. (Refer to **4. Explanation**.)

# 3.17. To Isolate 41T1F1 Breaker for work

- NR41 Operator shall request for Station Guarantee from Customer on 41F1 feeder

SCC shall advise NR41 Operator to carry out the following:

- Inform Customer about readiness to take off 41T1 bank
- Request Customer on 41T1 Bank to take off their load
- Transfer station service supply from 41TSS1 to 41TSS2

SCC shall carry out (or advise NR41 Operator to carry out) the following:

- Open 41T1F1 breaker
- Open 41A1T1 breaker

SCC shall advise NR41 Operator to carry out the following:

- Open 41T1-F1 disconnect switch
- Open 41T1F1-A1 disconnect switch and turn off its 12Vdc supply

### 3.18. To restore 41T1F1 Breaker to service after work

### 3.18.1. Prepare 41T1F1 breaker for restoration:

NR41 Operator shall:

- Advise SCC when work on the 41T1F1 breaker has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on 41T1 Bank and temporary grounds removed
- Turn on 125Vdc and close 41T1F1-A1 disconnect switch
- Close 41T1-F1 disconnect switch

#### 3.18.2. Restoration of 41T1F1 Breaker to service:

- SCC shall close (or advise NR41 Operator to close) 41A1T1 breaker
- Transfer Station Service supply from 41TSS2 to 41TSS1
- NR41 Operator shall advise Customer of readiness to restore 41F1 feeder

- SCC shall close (or advise NR41 Operator to close) 41T1F1 breaker

### 3.19. To Isolate 41T2F2 Breaker for work

- NR41 Operator shall request for Station Guarantee from Customer on 41F2 feeder

SCC shall advise NR41 Operator to carry out the following:

- Inform Customer about readiness to take off 41T2 bank
- Request Customer on 41T2 Bank to take off their load
- Transfer station service supply from 41TSS2 to 41TSS1

SCC shall carry out (or advise NR41 Operator to carry out) the following:

- Open 41T2F2 breaker
- Open 41A1T2 breaker

SCC shall advise NR41 Operator to carry out the following:

- Open 41T2-F2 disconnect switch
- Open 41A1T2-A1 disconnect switch and turn off its 125Vdc supply

### 3.20. To restore 41T2F2 Breaker to service after work

# 3.20.1. Prepare 41T2F2 breaker for restoration:

NR41 Operator shall:

- Advise SCC when work on the 41T2F2 breaker has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on 41T2 Bank and temporary grounds removed
- Close 41T2-F2 disconnect switch
- Turn on 125Vdc and close 41A1T2-A1 disconnect switch

### 3.20.2. Restoration of 41T2F2 Breaker to service:

- SCC shall close (or advise NR41 Operator to close) 41A1T2 breaker

- Transfer Station Service supply from 41TSS1 to 41TSS2

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- NR41 Operator shall advise Customer of readiness to restore 41F2 feeder
- SCC shall close (or advise NR41 Operator to close) 41T2F2 breaker

### 3.21. To Isolate 41T3F3 Breaker for work

- NR41 Operator shall request for Station Guarantee from Customer on 41F3 feeder

SCC shall advise NR41 Operator to carry out the following:

- Inform Customer about readiness to take off 41T3 bank
- Request Customer on 41T3 Bank to take off their load

SCC shall carry out (or advise NR41 Operator to carry out) the following:

- Open 41T3F3 breaker
- Open 41A2T3 breaker

SCC shall advise NR41 Operator to carry out the following:

- Open 41T3-F3 disconnect switch
- Open 41A2T3-A2 disconnect switch and turn off its 125Vdc supply

# 3.22. To restore 41T3F3 Breaker to service after work

# 3.22.1. Prepare 41T3F3 breaker for restoration:

NR41 Operator shall:

- Advise SCC when work on the 41T3F3 breaker has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on 41T3 Bank and temporary grounds removed
- Close 41T3-F3 disconnect switch
- Turn on 125Vdc supply and close 41A2T3-A2 disconnect switch

### 3.22.2. Restoration of 41T3F3 Breaker to service:

SCC shall close (or advise NR41 Operator to close) 41A2T3 breaker

- NR41 Operator shall advise Customer of readiness to restore 41F3 feeder
- SCC shall close (or advise NR41 Operator to close) 41T3F3 breaker

### 4. Explanation

Transformer and Bus automatic outages may be caused by the following relay operations:

- Transformer differential lockout relay-86T
- Transformer Bucholtz relay or high temperature lockout relay-86G
- Transformer overcurrent back up relays
- a. If 86T operates, the breakers which have opened auto, cannot be reclosed until the lockout relay has been reset or the lockout feature has been by-passed.
  - Carry out thorough inspection of the Transformer and the 34kV and 11kV
    Structures looking for oil leakage, shattered insulators on the structures and dead birds or reptiles
- b. 86T can be reset manually immediately after an automatic outage if the station is attended.
- c. 86G cannot be reset unless transformer gas and / or temperature conditions are normal or the MCB to the transformer protective relays is off.

# NOTE:

- If it has been necessary to restore the MCB to the transformer relay in order to reset 86G and restore a healthy bank to service, they shall not be restored until the gas and /or temperature conditions on the faulted bank is rectified.
- II. Operation of 86T or 86G lockout relays may be due to major transformer faults hence No attempt should be made to re-energize the bank until Electrical Maintenance staff have inspected and meggered the Transformer.

# **ISOLATION AND DE-ENERGIZING**

- 1. Open the necessary breaker(s) to take the line off potential.
- 2. Check all three phases off potential using the Multifunction meter or Analog Voltmeter or for Pole discrepancies on the panel.
- 3. Open the necessary disconnect switches or MODS to isolate the line from all

sources of supply.

- 4. Close the Grounding Switch.
- 5. Report completion of the isolation and de-energizing at all assisting stations, to the where the Protection Guarantee is to be issued and to System Control Centre.
- 6. Issue Work or Work and Test Permit to the workman.

# **ORDER TO OPERATE**

- 1. An O.TO. (Order-To-Operate) to isolate a line is as follows:
  - a. Line Voltage Check all three phases off potential
  - b. Line Breaker Check Open
  - c. Line Disconnect Switches Open, lock and Tag (MCB to MOD Turn-off)
- Due to communication difficulties arising when grounds are placed on a line it is necessary to issue a Protection Guarantee on the line before grounds are placed. A work and Test Permit allows for closing and opening permanent grounds switches while the Permit is in effect.
- 3. If work is to be done a permanent ground switches a PC 14 to close the ground switch is not required.

The station is only two 161Kv bus arrangement. The main 'A1' and 'A2' bus provides the normal points of supply to all circuits/equipment such as P2NR (Prestea-New Tarkwa), R3NR (Tarkwa- New Tarkwa), lines, 41T1,41T2 and 41T3 transformers.

5.	Approval
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	Director, Technical Services