

**OPERATING PROCEDURE FOR TEMA THERMAL POWER PLANT (TP47)** Number: TD-OP-0047 Director, System Operations Director, SNS Manager, SCC Manager, Dispatch Operations Subject Area: Area Manager, Tema Operating Operating Staff, Tema Area Issue Date: Trial Maintenance Staff, Tema Area Origin: **Technical Services** Dispatch Staff, SCC Key Words: Take Out, Isolate, Prepare, Energize, Restore, Automatic Outage

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# 1. Purpose

This directive specifies the operations to be carried out to take out of service, isolate or restore equipment at TP47 Substation to service for planned and auto outages.

## 2. Scope

The directive will be used by Operators at Takoradi Operating Area and System Control Center (SCC) for operation of equipment at TP47 Substation.

#### 3. Procedure

### 3.1. To take E2TP line out of service

SCC shall carry out (or advise the TP47 Operator to carry out) the following:

Open 47T1A and 47T2A breakers

# 3.2. To take out, isolate and de-energize E2TP line for work

- TP47 Operator shall request for Station Guarantee from E4

SCC shall carry out (or advise the TP47 Operator to carry out) the following:

- Open Open 47T1A and 47T2A breakers

SCC shall advise the TP47 Operator to carry out the following:

 Open 47T1A-A and 47T2A-A disconnect switches and turn off 125Vdc supply

SCC shall advise the E4 Operator to carry out the following:

- Open 4A2-L2 disconnect switch and turn off 125Vdc supply
- Close 4E2TP-G ground disconnect switch

#### 3.3. To restore E2TP line to service after work

### 3.3.1. Prepare E2TP line for restoration

TP47 Operator shall

Advise SCC when work on the line has been completed and permit(s)

surrendered (including all Station Guarantees)

- Check for no potential on E2TP line

SCC shall advise E4 Operator to carry out the following:

- Open 4E2TP-G ground disconnect switch
- Turn on 125Vdc supply and close 4A2-L2 disconnect switch

SCC shall advise TP47 Operator to carry out the following:

- Check opened 47T1A and 47T2A breakers
- Turn on 125Vdc supply and close 47T1A-A and 47T2A-A disconnect switches

### 3.3.2. Restoration of E2TP line to service:

SCC shall:

- Advise the TP47 and E4 Operators of readiness to restore E2TP line to service
- Close (or advise TP47 operator to close) 47T1A and 47T2A breakers

# 3.4. To restore E2TP line to service after automatic outage

If E2TP line trips auto due to fault:

- Advise SCC about the outage
- Acknowledge all alarms and record relay operation details
- Reset relay targets
- Report relay operation details to SCC

SCC shall

 Energize (or advise the TP47 Operator to energize) the line ONCE by closing 47T1A and 47T2A breakers

TP47 Operator shall:

- Advise the Supervisor/Area Manager of operation above
- Advise maintenance men to patrol the line if the above operation is not successful

### 3.5. To isolate 47T1 Transformer for work

SCC shall advise TP47 Operator to carry out the following:

- Check open 47G1T1 breaker

SCC shall carry out or advise TP47 operator to carry out the following:

- Open 47T1A breaker
- Check for no potential on 47T1 Bank

SCC shall advise TP47 Operator to carry out the following:

- Open 47G1T1-T1 disconnect switch and turn off its 125Vdc supply
- Open 47T1A-A disconnect switch and turn off its 125Vdc supply
- Open AC control MCB to 47T1 auxiliaries and tag
- Open 125V DC MCB to 47T1 primary and secondary protection and tag with PC13
- Open AC1 Contactor/MCB to take off supply to 47T1 transformer auxiliaries

# 3.6. To restore 47T1 Bank to service

## 3.6.1. Prepare 47T1 Bank for service after work

- Advise SCC when work on the transformer has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on 47T1 Bank and temporary grounds removed
- Turn on 125Vdc supply and close 47T1A-A disconnect switch
- Turn on 125Vdc supply and close 47G1T1-T1 disconnect switch
- Close AC control MCB to 47T1 auxiliaries and remove tag
- Close 125V DC MCB to 47T1 primary and secondary protection and remove PC13 tag
- Advise SCC of readiness to restore 47T1 Bank to service

# 3.7. Restoration of 47T1 Bank to service:

- SCC shall close (or advise TP47 Operator to close) 47T1A breaker

SCC shall advise TP47 Operator to carry out the following:

- Close AC1 Contactor/MCB to restore supply to 47T1 transformer auxiliaries

### 3.8. To restore 47T1 Bank to service after automatic outage

If 47T1 Bank trips auto due to fault:

TP47 Operator shall:

- Advise SCC about the outage
- Acknowledge all alarms and record relay operation details
- Reset relay targets
- Report relay operation details to SCC

SCC shall energize (or advise the TP47 Operator to energize) the bank ONCE by closing 4711A breaker

TP47 Operator shall:

- Advise the Supervisor/Area Manager and SCC of operation above
- Isolate the Transformer for maintenance men to work on the equipment if operation above is not successful. See explanation

# 3.9. To isolate 47T2 Transformer for work

SCC shall advise TP47 Operator to carry out the following:

- Check open 47G2T2 breaker

SCC shall carry out or advise TP47 operator to carry out the following:

- Open 47T2A breaker
- Check for no potential on 47T2 Bank

SCC shall advise TP47 Operator to carry out the following:

- Open 47G2T2-T2 disconnect switch and turn off its 125Vdc supply
- Open 47T2A-A disconnect switch and turn off its 125Vdc supply

- Open AC control MCB to 47T2 auxiliaries and tag
- Open 125V DC MCB to 47T2 primary and secondary protection and tag with PC13
- Open AC1 Contactor/MCB to take off supply to 47T2 transformer auxiliaries

#### 3.10. To restore 47T2 Bank to service

# 3.10.1. Prepare 47T2 Bank for service after work

- Advise SCC when work on the transformer has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on 47T2 Bank and temporary grounds removed
- Turn on 125Vdc supply and close 47T2A-A disconnect switch
- Turn on 125Vdc supply and close 47G2T2-T2 disconnect switch
- Close AC control MCB to 47T2 auxiliaries and remove tag
- Close 125V DC MCB to 47T2 primary and secondary protection and remove PC13 tag
- Advise SCC of readiness to restore 47T2 Bank to service

### 3.11. Restoration of 47T2 Bank to service:

- SCC shall close (or advise TP47 Operator to close) 47T2A breaker

SCC shall advise TP47 Operator to carry out the following:

- Close AC1 Contactor/MCB to restore supply to 47T2 transformer auxiliaries

### 3.12. To restore 47T2 Bank to service after automatic outage

If 47T2 Bank trips auto due to fault:

TP47 Operator shall:

- Advise SCC about the outage
- Acknowledge all alarms and record relay operation details
- Reset relay targets

Report relay operation details to SCC

SCC shall energize (or advise the TP47 Operator to energize) the bank ONCE by closing 47T2A breaker

# TP47 Operator shall:

- Advise the Supervisor/Area Manager and SCC of operation above
- Isolate the Transformer for maintenance men to work on the equipment if operation above is not successful. See explanation

# 4. Explanation

Transformer and Bus automatic outages may be caused by the following relay operations:

- Transformer differential lockout relay-86T
- Transformer Bucholtz relay or high temperature lockout relay-86G
- Transformer overcurrent back up relays
- a. If 86T operates, the breakers which have opened auto, cannot be reclosed until the lockout relay has been reset or the lockout feature has been by-passed.
  - Carry out thorough inspection of the Transformer and the 34kV and 11kV
    Structures looking for oil leakage, shattered insulators on the structures and dead birds or reptiles
- b. 86T can be reset manually immediately after an automatic outage if the station is attended.
- c. 86G cannot be reset unless transformer gas and / or temperature conditions are normal or the MCB to the transformer protective relays is off.

### NOTE:

- I. If it has been necessary to restore the MCB to the transformer relay in order to reset 86G and restore a healthy bank to service, they shall not be restored until the gas and /or temperature conditions on the faulted bank is rectified.
- II. Operation of 86T or 86G lockout relays may be due to major transformer faults hence No attempt should be made to re-energize the bank until Electrical Maintenance staff have inspected and meggered the Transformer.

### ISOLATION AND DE-ENERGIZING

- 1. Open the necessary breaker(s) to take the line off potential.
- 2. Check all three phases off potential using the Multifunction meter or Analog Voltmeter or for Pole discrepancies on the panel.
- 3. Open the necessary disconnect switches or MODS to isolate the line from all sources of supply.
- 4. Close the Grounding Switch.
- 5. Report completion of the isolation and de-energizing at all assisting stations, to the where the Protection Guarantee is to be issued and to System Control Centre.
- 6. Issue Work or Work and Test Permit to the workman.

### **ORDER TO OPERATE**

- 1. An O.TO. (Order-To-Operate) to isolate a line is as follows:
  - a. Line Voltage Check all three phases off potential
  - b. Line Breaker Check Open
  - c. Line Disconnect Switches Open, lock and Tag (MCB to MOD Turn-off)
- Due to communication difficulties arising when grounds are placed on a line it is necessary to issue a Protection Guarantee on the line before grounds are placed. A work and Test Permit allows for closing and opening permanent grounds switches while the Permit is in effect.
- 3. If work is to be done a permanent ground switches a PC 14 to close the ground switch is not required.

The station has two 225kV buses. The main 'H' and 'K' buses, configuration provides the normal points of supply to all circuits/equipment such as E2TP line, 47T1 and 47T2 transformers.

5.	Approval
Director.	Technical Services