

Title:	<b>OPERATING PROCEDURE FOR ASAWINSO SUB</b>	STATION (AS20)	
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	Manager, SCC		
	Manager, Dispatch Operations		
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## 1. Purpose

This directive specifies the operations to be carried out to take out of service, isolate or restore equipment at AS20 Substation to service for planned and auto outages.

# 2. Scope

The directive will be used by Operators at Kumasi Operating Area and System Control Center (SCC) for operation of equipment at AS20 Substation.

#### 3. Procedure

## 3.1. To take AR1AS line out of service

SCC shall carry out (or advise the AS20 Operator to carry out) the following:

- Verify opened 20AR1AS-S bypass disconnect switch
- Open 20AR1AS breaker

SCC shall carry out (or advise the AR57 Operator to carry out) the following:

- Open 57L1A breaker
- Check for no potential on AR1AS line

# 3.2. To take out, isolate and de-energize AR1AS line for work

- AS20 Operator shall request for Station Guarantee from AR57

SCC shall carry out (or advise the AS20 Operator to carry out) the following:

- Checked opened 20AR1AS-S bypass disconnect switch and turn off its 125Vdc supply
- Open 20AR1AS breaker

SCC shall carry out (or advise AR57 Operator to carry out) the following:

- Open 57L1A breaker
- Check for no potential on AR1AS line

SCC shall advise the AS20 Operator to carry out the following:

- Open 20AR1AS-L1 and turn off 125Vdc supply its supply
- Close 20AR1AS-G ground disconnect switch

SCC shall advise AR57 Operator to carry out the following:

- Open 57L1A-L1 and turn off its125Vdc supply
- Close 57AR1AS-G ground disconnect switch

# 3.3. To restore AR1AS line to service after work

## 3.3.1. Prepare AR1AS line for restoration:

AR1AS Operator shall:

- Advise SCC when work on the line has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on AR1AS line

SCC shall advise AR57 Operator to carry out the following:

- Check opened 57L1A breaker
- Open 57AR1AS-G ground disconnect switch
- Turn on 125Vdc supply and close 57L1A-L1 disconnect switch

SCC shall advise AS20 Operator to carry out the following:

- Check opened 20AR1AS-S bypass disconnect switch and turn off its 125Vdc supply
- Check opened 20AR1AS breaker
- Open 20AR1AS-G ground disconnect switch
- Turn on 125Vdc supply and close 20AR1AS-L1 disconnect switch

## 3.3.2. Restoration of AR1AS line to service:

SCC shall:

- Advise the AR57 and AS20 Operators of readiness to restore AR1AS line to service
- Close (or advise the AR57 Operator to close) 57L1A breaker
- Close (or advise the AS20 Operator to close) 20AR1AS breaker

## 3.4. To restore AR1AS line to service after automatic outage

If AR1AS line trips auto due to fault:

- Advise SCC about the outage
- Acknowledge all alarms and record relay operation details
- Reset relay targets
- Report relay operation details to SCC

## SCC shall:

- Energize (or advise the AR57 Operator to energize) the line ONCE by closing 57L1A breaker
- Close (or advise the AS20 Operator to close) 20AR1AS breaker

# AS20 Operator shall:

- Advise the Supervisor/Area Manager of operation above
- Advise maintenance men to patrol the line if the operation above is not successful

## 3.5. To take AS2JB line out of service

SCC shall carry out (or advise the AS20 Operator to carry out) the following:

- Verify opened 20AS2JB-S bypass disconnect switch
- Open 20AS2JB breaker

SCC shall carry out (or advise the JB64 Operator to carry out) the following:

- Open 64L2A and 64L1L2 breakers
- Check for no potential on AS2JB line

## 3.6. To take, isolate and de-energize AS2JB line for work

- AS20 Operator shall request for Station Guarantee from JB64

SCC shall carry out (or advise the AS20 Operator to carry out) the following:

- Checked open 20AS2JB-S bypass disconnect switch and turn off its 125Vdc supply
- Open 20AS2JB breaker

SCC shall carry out (or advise the JB64 Operator to carry out) the following:

- Open 64L2A and 64L1L2 breakers
- Check for no potential on AS2JB line

SCC shall advise JB64 Operator to carry out the following:

- Open 64L2A-L2 and 64L1L2-L2 disconnect switches and turn off its 125Vdc supply
- Close 64AS2JB-G ground disconnect switch

SCC shall advise AS20 Operator to carry out the following:

- Open 20AS2JB-L2 and turn off its 125Vdc supply
- Close 20AS2JB-G ground disconnect switch

#### 3.7. To restore AS2JB line to service after work

## 3.7.1. Prepare AS2JB line for restoration:

- Advise SCC when work on the line has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on AS2JB line

SCC shall advise JB64 Operator to carry out the following:

- Check opened 64L2A and 64L1L2 breakers
- Open 64AS2JB-G ground disconnect switch
- Turn on 125Vdc supply and close 64L2A-L2 and 64L1L2-L2 disconnect switches

SCC shall advise AS20 Operator to carry out the following:

- Check opened 20AS2JB breaker
- Open 20AS2JB-G ground disconnect switch
- Turn on 125Vdc supply and close 20AS2JB-L2 disconnect switch

## 3.7.2. Restoration of AS2JB line to service:

SCC shall:

 Advise the AS20 and JB64 Operators of readiness to restore AR1AS line to service

- Close (or advise the JB64 Operator to close) 64L2A and 64L1L2 breakers
- Close (or advise the AS20 Operator to close) 20AS2JB breaker

# 3.8. To restore AS2JB line to service after automatic outage

If AS2JB line trips auto due to fault:

- Advise SCC about the outage
- Acknowledge all alarms and record relay operation details
- Reset relay targets
- Report relay operation details to SCC

## SCC shall:

- Energize (or advise the JB64 Operator to energize) the line **ONCE** by closing 64L2A and 64L1L2 breakers
- Close (or advise the AS20 Operator to close) 20AS2JB breaker

## AS20 Operator shall:

- Advise the Supervisor/Area Manager of operation above
- Advise maintenance men to patrol the line if the operation above is not successful

## 3.9. To take AS3BT line out of service

SCC shall carry out (or advise the AS20 Operator to carry out) the following:

- Verify opened 20AS3BT-S bypass disconnect switch
- Open 20AS3BT breaker

SCC shall carry out (or advise the BT78 Operator to carry out) the following:

- Verify opened 78AS3BT-S bypass disconnect switch
- Open 78AS3BT breaker
- Check for no potential on AS3BT line

# 3.10. To take out, isolate and de-energize AS3BT line for work

AS20 Operator shall request for Station Guarantee from BT78

SCC shall carry out (or advise the AS20 Operator to carry out) the following:

- Checked opened 20AS3BT-S bypass disconnect switch and turn off its 125Vdc supply
- Open 20AS3BT breaker

SCC shall carry out (or advise BT78 Operator to carry out) the following:

- Checked opened 78AS3BT-S bypass disconnect switch and turn off its 125Vdc supply
- Open 78AS3BT breaker
- Check for no potential on AS3BT line

SCC shall advise the AS20 Operator to carry out the following:

- Open 20AS3BT-L3 and turn off 125Vdc supply its supply
- Close 20AS3BT-G ground disconnect switch

SCC shall advise BT78 Operator to carry out the following:

- Open 78AS3BT-L3 and turn off its125Vdc supply
- Close 78AS3BT-G ground disconnect switch

# 3.11. To restore AS3BT line to service after work

# 3.11.1. Prepare AS3BT line for restoration:

**AS3BT** Operator shall:

- Advise SCC when work on the line has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on AS3BT line

SCC shall advise BT78 Operator to carry out the following:

- Check opened 78AS3BT-S bypass disconnect switch and turn off its 125Vdc supply
- Check opened 78AS3BT breaker
- Open 78AS3BT-G ground disconnect switch
- Turn on 125Vdc supply and close 78AS3BT-L3 disconnect switch

SCC shall advise AS20 Operator to carry out the following:

- Check opened 20AS3BT-S bypass disconnect switch and turn off its 125Vdc supply
- Check opened 20AS3BT breaker
- Open 20AS3BT-G ground disconnect switch
- Turn on 125Vdc supply and close 20AS3BT-L3 disconnect switch

# 3.11.2. Restoration of AS3BT line to service:

#### SCC shall:

- Advise the BT78 and AS20 Operators of readiness to restore AS3BT line to service
- Close (or advise the BT78 Operator to close) 78AS3BT breaker
- Close (or advise the AS20 Operator to close) 20AS3BT breaker

## 3.12. To restore AS3BT line to service after automatic outage

If AS3BT line trips auto due to fault:

## AS20 Operator shall:

- Advise SCC about the outage
- Acknowledge all alarms and record relay operation details
- Reset relay targets
- Report relay operation details to SCC

## SCC shall:

- Energize (or advise the BT78 Operator to energize) the line ONCE by closing 78AS3BT breaker
- Close (or advise the AS20 Operator to close) 20AS3BT breaker

- Advise the Supervisor/Area Manager of operation above
- Advise maintenance men to patrol the line if the operation above is not successful

## 3.13. To isolate 20T1 Transformer for work

 AS20 Operator shall request for Station Guarantee from Customer(s) on 20F1 Feeder

SCC shall advise AS20 Operator to carry out the following:

- Inform Customer(s) about readiness to take off 20T1 bank
- Request Customer(s) on 20T1 Bank to take off their load
- Open AC1 Contactor/MCB to take off supply to 20T1 transformer auxiliaries
- Transfer Station Service from AC1 to AC2

SCC shall carry out (or advise AS20 Operator to carry out) the following:

- Open 20T1F1 breaker
- Open 20AT1 breaker
- Check for no potential on 2011 Bank

SCC shall advise AS20 Operator to carry out the following:

- Open 20T1F1-F1 disconnect switch
- Open 20AT1-A disconnect switch and turn off its 125Vdc supply
- Open AC control MCB to 20T1 auxiliaries and tag
- Open 125V DC MCB to 20T1 primary and secondary protection and tag with PC13

## 3.14. To restore 20T1 Bank to service after work

## 3.14.1. Prepare 20T1 bank for restoration:

- Advise SCC when work on the transformer has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on 20T1 Bank and temporary grounds removed
- Close 20T1F1-F1 disconnect switch
- Close 20AT1-A disconnect switch

- Close AC control MCB to 2011 auxiliaries and remove tag
- Close 125V DC MCB to 20T1 primary and secondary protection and remove PC13 tag
- Advise SCC of readiness to restore 2011 Bank to service

#### 3.14.2. Restoration of 20T1 Bank to service:

- SCC shall close (or advise AS20 Operator to close) the 20AT1 breaker
- AS20 Operator shall advise Customer(s) of readiness to restore 2011

  Bank to service
- SCC shall close (or advise AS20 Operator to close) the 20T1F1 breaker

## 3.15. To restore 2011 Bank to service after automatic outage

If 20T1 bank trips auto due to fault:

- Advise SCC about the outage
- Acknowledge all alarms and record relay operation details
- Reset relay targets
- Report relay operation details to SCC

SCC shall energize (or advise the AS20 Operator to energize) the bank **ONCE** by closing 20AT1 breaker

AS20 Operator shall advise Customer(s) of readiness to restore 20F1 feeder to service

SCC shall close (or advise AS20 Operator to close) 20T1F1 breaker

## AS20 Operator shall:

- Advise the Supervisor/Area Manager of item above
- Isolate the Transformer for maintenance men to work on the equipment if the operation above is not successful. See explanation.

#### 3.16. To isolate 20T2 Transformer for work

 AS20 Operator shall request for Station Guarantee from Customer(s) on 20F2 Feeder

SCC shall advise AS20 Operator to carry out the following:

- Inform Customer(s) about readiness to take off 20T2 bank
- Request Customer(s) on 20T2 Bank to take off their load
- Transfer Station Service from AC2 to AC1
- Open AC2 Contactor/MCB to take off supply to 20T2 transformer auxiliaries

SCC shall carry out (or advise AS20 Operator to carry out) the following:

- Open 20T2F2 breaker
- Open 20AT2 breaker
- Check for no potential on 20T2 Bank
- Open 20T2F2-F2 disconnect switch
- Open 20AT2-A disconnect switch and turn off its 125Vdc supply
- Open AC control MCB to 20T2 auxiliaries and tag
- Open 125V DC MCB to 20T2 primary and secondary protection and tag with PC13

#### 3.17. To restore 20T2 Bank to service after work

# 3.17.1. Prepare 20T2 Bank for restoration:

- Advise SCC when work on the transformer has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on 20T2 Bank and temporary grounds removed
- Close 20T2F2-F2 disconnect switch
- SCC shall close (or advise AS20 Operator to close) 20AT2-A disconnect switch
- Close AC control MCB to 20T2 auxiliaries and remove tag
- Close 125V DC MCB to 20T2 primary and secondary protection and remove PC13 tag
- Advise SCC of readiness to restore 20T2 Bank to service

## 3.17.2. Restoration of 20T2 bank to service:

- SCC shall close (or advise AS20 Operator to close) the 20AT2 breaker

- AS20 Operator shall advise Customer(s) of readiness to restore 20T2
  Bank to service
- SCC shall close (or advise AS20 Operator to close) the 20T2F2 breaker

# 3.18. To restore 20T2 Bank to service after automatic outage

If 20T1 bank trips auto due to fault:

AS20 Operator shall:

- Advise SCC about the outage
- Acknowledge all alarms and record relay operation details
- Reset relay targets
- Report relay operation details to SCC

SCC shall energize (or advise the AS20 Operator to energize) the bank **ONCE** by closing 20AT2 breaker

AS20 Operator shall advise Customer(s) of readiness to restore 20F2 feeder to service

SCC shall close (or advise AS20 Operator to close) 20T2F2 breaker

AS20 Operator shall:

- Advise the Supervisor/Area Manager of item above
- Isolate the Transformer for maintenance men to work on the equipment if the operation above is not successful. See explanation.

#### 3.19. To isolate 20T1F1 Breaker for work

 AS20 Operator shall request for Station Guarantee from Customer(s) on 20F1 feeder

SCC shall carry out (or advise AS20 Operator to carry out) the following:

- Open 20T1F1 breaker
- Open 20AT1 breaker
- Check for no potential on 20T1 Bank

SCC shall advise AS20 Operator to carry out the following:

- Open 20AT1-A disconnect switch and turn off its 125Vdc supply
- Open 20T1F1-F1 disconnect switch

# 3.20. To restore 20T1F1 Breaker to service after work

# 3.20.1. Prepare 20T1F1 breaker for restoration:

AS20 Operator shall:

- Advise SCC when work on the feeder breaker has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on 2011 Bank and temporary grounds removed
- Turn on 125Vdc supply and Close 20AT1-A disconnect switch
- Close 20T1F1-F1 disconnect switch
- Advise SCC of readiness to restore 20T1F1 breaker to service

#### 3.20.2. Restoration of 20T1F1 Feeder breaker to service:

- SCC shall close (or advise AS20 Operator to close) the 20AT1 breaker
- AS20 Operator shall advise Customer(s) of readiness to restore 20F1 feeder to service
- SCC shall close (or advise AS20 Operator to close) the 20T1F1 breaker

#### 3.21. To isolate 20T2F2 Breaker for work

 AS20 Operator shall request for Station Guarantee from Customer(s) on 20F2 feeder

SCC shall carry out (or advise AS20 Operator to carry out) the following:

- Open 20F2SC1 breaker
- Open 20AT2 breaker
- Open 20T2F2 breaker

SCC shall advise AS20 Operator to carry out the following:

- Open 20AT2-A disconnect switch and turn off its 125Vdc supply
- Open 20T2F2-F2 disconnect switch

## 3.22. To restore 20T2F2 Breaker to service after work

# 3.22.1. Prepare 20T2F2 breaker for restoration:

AS20 Operator shall:

- Advise SCC when work on the feeder breaker has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on 20T2 Bank and temporary grounds removed
- Turn on 125vdc supply and Close 20AT2-A disconnect switch
- Close 20T2F2-F2 disconnect switch
- Advise SCC of readiness to restore 20T2F2 breaker to service

#### 3.22.2. Restoration of 20T2F2 Feeder breaker to service:

- SCC shall close (or advise AS20 Operator to close) the 20AT2 breaker
- AS20 Operator shall advise Customer(s) of readiness to restore 20F2
   Feeder to service
- SCC shall close (or advise AS20 Operator to close) the 20T2F2 breaker

# 3.23. To isolate 20SC1 Capacitor Bank for work

SCC shall carry out (or advise AS20 Operator to carry out) the following:

Open 20F2SC1 breaker

SCC shall advise AS20 Operator to carry out the following:

- Open 20F2SC1-SC1 disconnect switch
- Close 20F2SC1-G ground disconnect switch

## 3.24. To restore 20SC1 Capacitor Bank to service after work

# 3.24.1. Prepare 20SC1 Capacitor Bank for restoration:

- Advise SCC when work on the 20SC1 Capacitor Bank has been completed and permit(s) surrendered (including all Station Guarantees)
- Check for no potential on 20SC1 Capacitor Bank and temporary grounds removed

- Check opened 20F2SC1 breaker
- Open 20F2SC1-G ground disconnect switch
- Close 20F2SC1-SC1 disconnect switch
- Advise SCC of readiness to restore 20SC1 Capacitor Bank to service

## 3.25. Restoration of 20SC1 Capacitor Bank to service:

 SCC shall close (or advise AS20 Operator to close) 20F2SC1 breaker if the voltage is below 32.8kV

## 4. Explanation

Transformer and Bus automatic outages may be caused by the following relay operations:

- Transformer differential lockout relay-86T
- Transformer Bucholtz relay or high temperature lockout relay-86G
- Transformer overcurrent back up relays
- a. If 86T operates, the breakers which have opened auto, cannot be reclosed until the lockout relay has been reset or the lockout feature has been by-passed.
  - Carry out thorough inspection of the Transformer and the 34kV and 11kV
     Structures looking for oil leakage, shattered insulators on the structures and dead birds or reptiles
- b. 86T can be reset manually immediately after an automatic outage if the station is attended.
- c. 86G cannot be reset unless transformer gas and / or temperature conditions are normal or the MCB to the transformer protective relays is off.

## **NOTE:**

- I. If it has been necessary to restore the MCB to the transformer relay in order to reset 86G and restore a healthy bank to service, they shall not be restored until the gas and /or temperature conditions on the faulted bank is rectified.
- II. Operation of 86T or 86G lockout relays may be due to major transformer faults hence No attempt should be made to re-energize the bank until Electrical Maintenance staff have inspected and meggered the Transformer.

## **ISOLATION AND DE-ENERGIZING**

- 1. Open the necessary breaker(s) to take the line off potential.
- 2. Check all three phases off potential using the Multifunction meter or Analog Voltmeter or for Pole discrepancies on the panel.
- 3. Open the necessary disconnect switches or MODS to isolate the line from all sources of supply.
- 4. Close the Grounding Switch.
- 5. Report completion of the isolation and de-energizing at all assisting stations, to the where the Protection Guarantee is to be issued and to System Control Centre.
- 6. Issue Work or Work and Test Permit to the workman.

# **ORDER TO OPERATE**

- 1. An O.TO. (Order-To-Operate) to isolate a line is as follows:
  - a. Line Voltage Check all three phases off potential
  - b. Line Breaker Check Open
  - c. Line Disconnect Switches Open, lock and Tag (MCB to MOD Turn-off)
- 2. Due to communication difficulties arising when grounds are placed on a line it is necessary to issue a Protection Guarantee on the line before grounds are placed. A work and Test Permit allows for closing and opening permanent grounds switches while the Permit is in effect.
- 3. If work is to be done a permanent ground switches a PC 14 to close the ground switch is not required.

	The station is only one 161Kv bus arrangement. The main 'A' bus provides the normal points of supply to all circuits/equipment such as AR1AS, AS2JB, AS3B1 lines, 20T1, 20T2 transformers and 20SC1 Capacitor Bank.
5.	Approval
	Director, Technical Services