

**TABLE 14** *Type R Thermocouple* — thermoelectric voltage as a function of temperature (°F); reference junctions at 32 °F

°F	0	1	2	3	4	5	6	7	8	9	10	°F
				Ther	moelectri	c Voltage	e in Millivo	olts				
-50	-0.210	-0.212	-0.214	-0.216	-0.218	-0.220	-0.222	-0.224	-0.226			-50
-40 -30 -20 -10 0	-0.188 -0.165 -0.141 -0.116 -0.090	-0.190 -0.167 -0.143 -0.118 -0.092	-0.192 -0.169 -0.145 -0.121 -0.095	-0.194 -0.172 -0.148 -0.123 -0.097	-0.197 -0.174 -0.150 -0.126 -0.100	-0.199 -0.176 -0.153 -0.128 -0.103	-0.201 -0.179 -0.155 -0.131 -0.105	-0.203 -0.181 -0.158 -0.133 -0.108	-0.205 -0.183 -0.160 -0.136 -0.110	-0.208 -0.185 -0.162 -0.138 -0.113	-0.210 -0.188 -0.165 -0.141 -0.116	-40 -30 -20 -10
0	-0.090	-0.087	-0.084	-0.082	-0.079	-0.076	-0.073	-0.071	-0.068	-0.065	-0.063	0
10	-0.063	-0.060	-0.057	-0.054	-0.051	-0.049	-0.046	-0.043	-0.040	-0.037	-0.035	10
20	-0.035	-0.032	-0.029	-0.026	-0.023	-0.020	-0.017	-0.015	-0.012	-0.009	-0.006	20
30	-0.006	-0.003	0.000	0.003	0.006	0.009	0.012	0.015	0.018	0.021	0.024	30
40	0.024	0.027	0.030	0.033	0.036	0.039	0.042	0.045	0.048	0.051	0.054	40
50	0.054	0.057	0.060	0.064	0.067	0.070	0.073	0.076	0.079	0.082	0.086	50
60	0.086	0.089	0.092	0.095	0.098	0.102	0.105	0.108	0.111	0.114	0.118	60
70	0.118	0.121	0.124	0.127	0.131	0.134	0.137	0.141	0.144	0.147	0.151	70
80	0.151	0.154	0.157	0.161	0.164	0.167	0.171	0.174	0.177	0.181	0.184	80
90	0.184	0.188	0.191	0.194	0.198	0.201	0.205	0.208	0.212	0.215	0.218	90
100	0.218	0.222	0.225	0.229	0.232	0.236	0.239	0.243	0.246	0.250	0.254	100
110	0.254	0.257	0.261	0.264	0.268	0.271	0.275	0.278	0.282	0.286	0.289	110
120	0.289	0.293	0.296	0.300	0.304	0.307	0.311	0.315	0.318	0.322	0.326	120
130	0.326	0.329	0.333	0.337	0.340	0.344	0.348	0.352	0.355	0.359	0.363	130
140	0.363	0.366	0.370	0.374	0.378	0.382	0.385	0.389	0.393	0.397	0.400	140
150	0.400	0.404	0.408	0.412	0.416	0.420	0.423	0.427	0.431	0.435	0.439	150
160	0.439	0.443	0.447	0.450	0.454	0.458	0.462	0.466	0.470	0.474	0.478	160
170	0.478	0.482	0.486	0.489	0.493	0.497	0.501	0.505	0.509	0.513	0.517	170
180	0.517	0.521	0.525	0.529	0.533	0.537	0.541	0.545	0.549	0.553	0.557	180
190	0.557	0.561	0.565	0.569	0.573	0.578	0.582	0.586	0.590	0.594	0.598	190
200	0.598	0.602	0.606	0.610	0.614	0.618	0.623	0.627	0.631	0.635	0.639	200
210	0.639	0.643	0.647	0.652	0.656	0.660	0.664	0.668	0.672	0.677	0.681	210
220	0.681	0.685	0.689	0.693	0.698	0.702	0.706	0.710	0.715	0.719	0.723	220
230	0.723	0.727	0.732	0.736	0.740	0.744	0.749	0.753	0.757	0.761	0.766	230
240	0.766	0.770	0.774	0.779	0.783	0.787	0.792	0.796	0.800	0.805	0.809	240
250	0.809	0.813	0.818	0.822	0.826	0.831	0.835	0.839	0.844	0.848	0.853	250
260	0.853	0.857	0.861	0.866	0.870	0.875	0.879	0.883	0.888	0.892	0.897	260
270	0.897	0.901	0.906	0.910	0.915	0.919	0.923	0.928	0.932	0.937	0.941	270
280	0.941	0.946	0.950	0.955	0.959	0.964	0.968	0.973	0.977	0.982	0.986	280
290	0.986	0.991	0.995	1.000	1.005	1.009	1.014	1.018	1.023	1.027	1.032	290
300	1.032	1.036	1.041	1.046	1.050	1.055	1.059	1.064	1.069	1.073	1.078	300
310	1.078	1.082	1.087	1.092	1.096	1.101	1.105	1.110	1.115	1.119	1.124	310
320	1.124	1.129	1.133	1.138	1.143	1.147	1.152	1.157	1.161	1.166	1.171	320
330	1.171	1.175	1.180	1.185	1.190	1.194	1.199	1.204	1.208	1.213	1.218	330
340	1.218	1.223	1.227	1.232	1.237	1.242	1.246	1.251	1.256	1.261	1.265	340
350	1.265	1.270	1.275	1.280	1.284	1.289	1.294	1.299	1.304	1.308	1.313	350
360	1.313	1.318	1.323	1.328	1.332	1.337	1.342	1.347	1.352	1.356	1.361	360
370	1.361	1.366	1.371	1.376	1.381	1.386	1.390	1.395	1.400	1.405	1.410	370
380	1.410	1.415	1.420	1.425	1.429	1.434	1.439	1.444	1.449	1.454	1.459	380
390	1.459	1.464	1.469	1.473	1.478	1.483	1.488	1.493	1.498	1.503	1.508	390
400	1.508	1.513	1.518	1.523	1.528	1.533	1.538	1.543	1.548	1.553	1.558	400
410	1.558	1.563	1.568	1.572	1.577	1.582	1.587	1.592	1.597	1.602	1.607	410
420	1.607	1.612	1.617	1.622	1.627	1.632	1.638	1.643	1.648	1.653	1.658	420
430	1.658	1.663	1.668	1.673	1.678	1.683	1.688	1.693	1.698	1.703	1.708	430
440	1.708	1.713	1.718	1.723	1.728	1.733	1.739	1.744	1.749	1.754	1.759	440
°F	0	1	2	3	4	5	6	7	8	9	10	°F



°F	0	1	2	3	4	5	6	7	8	9	10	°F
				Ther	moelectri	c Voltage	in Millivo	olts				
450	1.759	1.764	1.769	1.774	1.779	1.784	1.790	1.795	1.800	1.805	1.810	450
460	1.810	1.815	1.820	1.825	1.831	1.836	1.841	1.846	1.851	1.856	1.861	460
470	1.861	1.867	1.872	1.877	1.882	1.887	1.892	1.898	1.903	1.908	1.913	470
480	1.913	1.918	1.923	1.929	1.934	1.939	1.944	1.949	1.955	1.960	1.965	480
490	1.965	1.970	1.975	1.981	1.986	1.991	1.996	2.002	2.007	2.012	2.017	490
500	2.017	2.022	2.028	2.033	2.038	2.043	2.049	2.054	2.059	2.064	2.070	500
510	2.070	2.075	2.080	2.085	2.091	2.096	2.101	2.107	2.112	2.117	2.122	510
520	2.122	2.128	2.133	2.138	2.144	2.149	2.154	2.159	2.165	2.170	2.175	520
530	2.175	2.181	2.186	2.191	2.197	2.202	2.207	2.213	2.218	2.223	2.229	530
540	2.229	2.234	2.239	2.245	2.250	2.255	2.261	2.266	2.271	2.277	2.282	540
550	2.282	2.287	2.293	2.298	2.304	2.309	2.314	2.320	2.325	2.330	2.336	550
560	2.336	2.341	2.347	2.352	2.357	2.363	2.368	2.374	2.379	2.384	2.390	560
570	2.390	2.395	2.401	2.406	2.411	2.417	2.422	2.428	2.433	2.438	2.444	570
580	2.444	2.449	2.455	2.460	2.466	2.471	2.477	2.482	2.487	2.493	2.498	580
590	2.498	2.504	2.509	2.515	2.520	2.526	2.531	2.537	2.542	2.547	2.553	590
600	2.553	2.558	2.564	2.569	2.575	2.580	2.586	2.591	2.597	2.602	2.608	600
610	2.608	2.613	2.619	2.624	2.630	2.635	2.641	2.646	2.652	2.657	2.663	610
620	2.663	2.668	2.674	2.679	2.685	2.690	2.696	2.701	2.707	2.713	2.718	620
630	2.718	2.724	2.729	2.735	2.740	2.746	2.751	2.757	2.762	2.768	2.773	630
640	2.773	2.779	2.785	2.790	2.796	2.801	2.807	2.812	2.818	2.824	2.829	640
650	2.829	2.835	2.840	2.846	2.851	2.857	2.863	2.868	2.874	2.879	2.885	650
660	2.885	2.891	2.896	2.902	2.907	2.913	2.919	2.924	2.930	2.935	2.941	660
670	2.941	2.947	2.952	2.958	2.964	2.969	2.975	2.980	2.986	2.992	2.997	670
680	2.997	3.003	3.009	3.014	3.020	3.026	3.031	3.037	3.042	3.048	3.054	680
690	3.054	3.059	3.065	3.071	3.076	3.082	3.088	3.093	3.099	3.105	3.110	690
700	3.110	3.116	3.122	3.127	3.133	3.139	3.144	3.150	3.156	3.161	3.167	700
710	3.167	3.173	3.179	3.184	3.190	3.196	3.201	3.207	3.213	3.218	3.224	710
720	3.224	3.230	3.236	3.241	3.247	3.253	3.258	3.264	3.270	3.276	3.281	720
730	3.281	3.287	3.293	3.298	3.304	3.310	3.316	3.321	3.327	3.333	3.339	730
740	3.339	3.344	3.350	3.356	3.362	3.367	3.373	3.379	3.385	3.390	3.396	740
750	3.396	3.402	3.408	3.413	3.419	3.425	3.431	3.437	3.442	3.448	3.454	750
760	3.454	3.460	3.465	3.471	3.477	3.483	3.489	3.494	3.500	3.506	3.512	760
770	3.512	3.517	3.523	3.529	3.535	3.541	3.546	3.552	3.558	3.564	3.570	770
780	3.570	3.576	3.581	3.587	3.593	3.599	3.605	3.610	3.616	3.622	3.628	780
790	3.628	3.634	3.640	3.645	3.651	3.657	3.663	3.669	3.675	3.680	3.686	790
800	3.686	3.692	3.698	3.704	3.710	3.716	3.721	3.727	3.733	3.739	3.745	800
810	3.745	3.751	3.757	3.762	3.768	3.774	3.780	3.786	3.792	3.798	3.803	810
820	3.803	3.809	3.815	3.821	3.827	3.833	3.839	3.845	3.851	3.856	3.862	820
830	3.862	3.868	3.874	3.880	3.886	3.892	3.898	3.904	3.909	3.915	3.921	830
840	3.921	3.927	3.933	3.939	3.945	3.951	3.957	3.963	3.969	3.975	3.980	840
850	3.980	3.986	3.992	3.998	4.004	4.010	4.016	4.022	4.028	4.034	4.040	850
860	4.040	4.046	4.052	4.058	4.064	4.069	4.075	4.081	4.087	4.093	4.099	860
870	4.099	4.105	4.111	4.117	4.123	4.129	4.135	4.141	4.147	4.153	4.159	870
880	4.159	4.165	4.171	4.177	4.183	4.189	4.195	4.201	4.207	4.213	4.219	880
890	4.219	4.225	4.231	4.237	4.243	4.249	4.255	4.261	4.267	4.273	4.279	890
900	4.279	4.285	4.291	4.297	4.303	4.309	4.315	4.321	4.327	4.333	4.339	900
910	4.339	4.345	4.351	4.357	4.363	4.369	4.375	4.381	4.387	4.393	4.399	910
920	4.399	4.405	4.411	4.417	4.423	4.429	4.435	4.441	4.447	4.453	4.459	920
930	4.459	4.465	4.471	4.477	4.483	4.489	4.495	4.502	4.508	4.514	4.520	930
940	4.520	4.526	4.532	4.538	4.544	4.550	4.556	4.562	4.568	4.574	4.580	940

Pyro MATION, INC.

°F

 $^{\circ}\mathbf{F}$ 



**TABLE 14** *Type R Thermocouple* — thermoelectric voltage as a function of temperature (°F); reference junctions at 32 °F

°F	0	1	2	3	4	5	6	7	8	9	10	°F
				Ther	moelectri	c Voltage	in Millivo	olts				
950	4.580	4.586	4.593	4.599	4.605	4.611	4.617	4.623	4.629	4.635	4.641	950
960	4.641	4.647	4.653	4.659	4.666	4.672	4.678	4.684	4.690	4.696	4.702	960
970	4.702	4.708	4.714	4.720	4.727	4.733	4.739	4.745	4.751	4.757	4.763	970
980	4.763	4.769	4.775	4.782	4.788	4.794	4.800	4.806	4.812	4.818	4.824	980
990	4.824	4.831	4.837	4.843	4.849	4.855	4.861	4.867	4.874	4.880	4.886	990
1000	4.886	4.892	4.898	4.904	4.910	4.917	4.923	4.929	4.935	4.941	4.947	1000
1010	4.947	4.954	4.960	4.966	4.972	4.978	4.984	4.991	4.997	5.003	5.009	1010
1020	5.009	5.015	5.021	5.028	5.034	5.040	5.046	5.052	5.059	5.065	5.071	1020
1030	5.071	5.077	5.083	5.090	5.096	5.102	5.108	5.114	5.121	5.127	5.133	1030
1040	5.133	5.139	5.145	5.152	5.158	5.164	5.170	5.176	5.183	5.189	5.195	1040
1050	5.195	5.201	5.207	5.214	5.220	5.226	5.232	5.239	5.245	5.251	5.257	1050
1060	5.257	5.264	5.270	5.276	5.282	5.289	5.295	5.301	5.307	5.313	5.320	1060
1070	5.320	5.326	5.332	5.338	5.345	5.351	5.357	5.364	5.370	5.376	5.382	1070
1080	5.382	5.389	5.395	5.401	5.407	5.414	5.420	5.426	5.432	5.439	5.445	1080
1090	5.445	5.451	5.458	5.464	5.470	5.476	5.483	5.489	5.495	5.502	5.508	1090
1100	5.508	5.514	5.520	5.527	5.533	5.539	5.546	5.552	5.558	5.565	5.571	1100
1110	5.571	5.577	5.583	5.590	5.596	5.602	5.609	5.615	5.621	5.628	5.634	1110
1120	5.634	5.640	5.647	5.653	5.659	5.666	5.672	5.678	5.685	5.691	5.697	1120
1130	5.697	5.704	5.710	5.716	5.723	5.729	5.735	5.742	5.748	5.754	5.761	1130
1140	5.761	5.767	5.773	5.780	5.786	5.792	5.799	5.805	5.812	5.818	5.824	1140
1150	5.824	5.831	5.837	5.843	5.850	5.856	5.862	5.869	5.875	5.882	5.888	1150
1160	5.888	5.894	5.901	5.907	5.913	5.920	5.926	5.933	5.939	5.945	5.952	1160
1170	5.952	5.958	5.965	5.971	5.977	5.984	5.990	5.997	6.003	6.009	6.016	1170
1180	6.016	6.022	6.029	6.035	6.041	6.048	6.054	6.061	6.067	6.074	6.080	1180
1190	6.080	6.086	6.093	6.099	6.106	6.112	6.119	6.125	6.131	6.138	6.144	1190
1200	6.144	6.151	6.157	6.164	6.170	6.176	6.183	6.189	6.196	6.202	6.209	1200
1210	6.209	6.215	6.222	6.228	6.235	6.241	6.247	6.254	6.260	6.267	6.273	1210
1220	6.273	6.280	6.286	6.293	6.299	6.306	6.312	6.319	6.325	6.332	6.338	1220
1230	6.338	6.345	6.351	6.358	6.364	6.370	6.377	6.383	6.390	6.396	6.403	1230
1240	6.403	6.409	6.416	6.422	6.429	6.435	6.442	6.448	6.455	6.461	6.468	1240
1250	6.468	6.474	6.481	6.488	6.494	6.501	6.507	6.514	6.520	6.527	6.533	1250
1260	6.533	6.540	6.546	6.553	6.559	6.566	6.572	6.579	6.585	6.592	6.598	1260
1270	6.598	6.605	6.612	6.618	6.625	6.631	6.638	6.644	6.651	6.657	6.664	1270
1280	6.664	6.671	6.677	6.684	6.690	6.697	6.703	6.710	6.716	6.723	6.730	1280
1290	6.730	6.736	6.743	6.749	6.756	6.762	6.769	6.776	6.782	6.789	6.795	1290
1300	6.795	6.802	6.809	6.815	6.822	6.828	6.835	6.841	6.848	6.855	6.861	1300
1310	6.861	6.868	6.874	6.881	6.888	6.894	6.901	6.908	6.914	6.921	6.927	1310
1320	6.927	6.934	6.941	6.947	6.954	6.960	6.967	6.974	6.980	6.987	6.994	1320
1330	6.994	7.000	7.007	7.013	7.020	7.027	7.033	7.040	7.047	7.053	7.060	1330
1340	7.060	7.067	7.073	7.080	7.086	7.093	7.100	7.106	7.113	7.120	7.126	1340
1350	7.126	7.133	7.140	7.146	7.153	7.160	7.166	7.173	7.180	7.186	7.193	1350
1360	7.193	7.200	7.206	7.213	7.220	7.226	7.233	7.240	7.247	7.253	7.260	1360
1370	7.260	7.267	7.273	7.280	7.287	7.293	7.300	7.307	7.313	7.320	7.327	1370
1380	7.327	7.334	7.340	7.347	7.354	7.360	7.367	7.374	7.381	7.387	7.394	1380
1390	7.394	7.401	7.407	7.414	7.421	7.428	7.434	7.441	7.448	7.454	7.461	1390
1400	7.461	7.468	7.475	7.481	7.488	7.495	7.502	7.508	7.515	7.522	7.529	1400
1410	7.529	7.535	7.542	7.549	7.556	7.562	7.569	7.576	7.583	7.589	7.596	1410
1420	7.596	7.603	7.610	7.616	7.623	7.630	7.637	7.644	7.650	7.657	7.664	1420
1430	7.664	7.671	7.677	7.684	7.691	7.698	7.705	7.711	7.718	7.725	7.732	1430
1440	7.732	7.739	7.745	7.752	7.759	7.766	7.772	7.779	7.786	7.793	7.800	1440

°F

R°F

°F	0	1	2	3	4	5	6	7	8	9	10	°F
				Ther	moelectr	ic Voltage	e in Milliv	olts				
1450	7.800	7.807	7.813	7.820	7.827	7.834	7.841	7.847	7.854	7.861	7.868	1450
1460	7.868	7.875	7.882	7.888	7.895	7.902	7.909	7.916	7.922	7.929	7.936	1460
1470	7.936	7.943	7.950	7.957	7.964	7.970	7.977	7.984	7.991	7.998	8.005	1470
1480	8.005	8.011	8.018	8.025	8.032	8.039	8.046	8.053	8.059	8.066	8.073	1480
1490	8.073	8.080	8.087	8.094	8.101	8.108	8.114	8.121	8.128	8.135	8.142	1490
1500	8.142	8.149	8.156	8.163	8.169	8.176	8.183	8.190	8.197	8.204	8.211	1500
1510	8.211	8.218	8.225	8.232	8.238	8.245	8.252	8.259	8.266	8.273	8.280	1510
1520	8.280	8.287	8.294	8.301	8.308	8.314	8.321	8.328	8.335	8.342	8.349	1520
1530	8.349	8.356	8.363	8.370	8.377	8.384	8.391	8.398	8.405	8.411	8.418	1530
1540	8.418	8.425	8.432	8.439	8.446	8.453	8.460	8.467	8.474	8.481	8.488	1540
1550	8.488	8.495	8.502	8.509	8.516	8.523	8.530	8.537	8.544	8.551	8.557	1550
1560	8.557	8.564	8.571	8.578	8.585	8.592	8.599	8.606	8.613	8.620	8.627	1560
1570	8.627	8.634	8.641	8.648	8.655	8.662	8.669	8.676	8.683	8.690	8.697	1570
1580	8.697	8.704	8.711	8.718	8.725	8.732	8.739	8.746	8.753	8.760	8.767	1580
1590	8.767	8.774	8.781	8.788	8.795	8.802	8.809	8.816	8.823	8.830	8.837	1590
1600	8.837	8.844	8.852	8.859	8.866	8.873	8.880	8.887	8.894	8.901	8.908	1600
1610	8.908	8.915	8.922	8.929	8.936	8.943	8.950	8.957	8.964	8.971	8.978	1610
1620	8.978	8.985	8.992	8.999	9.007	9.014	9.021	9.028	9.035	9.042	9.049	1620
1630	9.049	9.056	9.063	9.070	9.077	9.084	9.091	9.098	9.106	9.113	9.120	1630
1640	9.120	9.127	9.134	9.141	9.148	9.155	9.162	9.169	9.176	9.184	9.191	1640
1650	9.191	9.198	9.205	9.212	9.219	9.226	9.233	9.240	9.248	9.255	9.262	1650
1660	9.262	9.269	9.276	9.283	9.290	9.297	9.304	9.312	9.319	9.326	9.333	1660
1670	9.333	9.340	9.347	9.354	9.361	9.369	9.376	9.383	9.390	9.397	9.404	1670
1680	9.404	9.411	9.419	9.426	9.433	9.440	9.447	9.454	9.461	9.469	9.476	1680
1690	9.476	9.483	9.490	9.497	9.504	9.512	9.519	9.526	9.533	9.540	9.547	1690
1700	9.547	9.555	9.562	9.569	9.576	9.583	9.590	9.598	9.605	9.612	9.619	1700
1710	9.619	9.626	9.634	9.641	9.648	9.655	9.662	9.670	9.677	9.684	9.691	1710
1720	9.691	9.698	9.706	9.713	9.720	9.727	9.734	9.742	9.749	9.756	9.763	1720
1730	9.763	9.770	9.778	9.785	9.792	9.799	9.806	9.814	9.821	9.828	9.835	1730
1740	9.835	9.843	9.850	9.857	9.864	9.872	9.879	9.886	9.893	9.900	9.908	1740
1750	9.908	9.915	9.922	9.929	9.937	9.944	9.951	9.958	9.966	9.973	9.980	1750
1760	9.980	9.987	9.995	10.002	10.009	10.016	10.024	10.031	10.038	10.046	10.053	1760
1770	10.053	10.060	10.067	10.075	10.082	10.089	10.096	10.104	10.111	10.118	10.126	1770
1780	10.126	10.133	10.140	10.147	10.155	10.162	10.169	10.177	10.184	10.191	10.198	1780
1790	10.198	10.206	10.213	10.220	10.228	10.235	10.242	10.250	10.257	10.264	10.271	1790
1800	10.271	10.279	10.286	10.293	10.301	10.308	10.315	10.323	10.330	10.337	10.345	1800
1810	10.345	10.352	10.359	10.367	10.374	10.381	10.389	10.396	10.403	10.411	10.418	1810
1820	10.418	10.425	10.433	10.440	10.447	10.455	10.462	10.469	10.477	10.484	10.491	1820
1830	10.491	10.499	10.506	10.513	10.521	10.528	10.535	10.543	10.550	10.557	10.565	1830
1840	10.565	10.572	10.580	10.587	10.594	10.602	10.609	10.616	10.624	10.631	10.638	1840
1850	10.638	10.646	10.653	10.661	10.668	10.675	10.683	10.690	10.698	10.705	10.712	1850
1860	10.712	10.720	10.727	10.734	10.742	10.749	10.757	10.764	10.771	10.779	10.786	1860
1870	10.786	10.794	10.801	10.808	10.816	10.823	10.831	10.838	10.845	10.853	10.860	1870
1880	10.860	10.868	10.875	10.883	10.890	10.897	10.905	10.912	10.920	10.927	10.934	1880
1890	10.934	10.942	10.949	10.957	10.964	10.972	10.979	10.986	10.994	11.001	11.009	1890
1900	11.009	11.016	11.024	11.031	11.039	11.046	11.053	11.061	11.068	11.076	11.083	1900
1910	11.083	11.091	11.098	11.106	11.113	11.121	11.128	11.135	11.143	11.150	11.158	1910
1920	11.158	11.165	11.173	11.180	11.188	11.195	11.203	11.210	11.218	11.225	11.233	1920
1930	11.233	11.240	11.247	11.255	11.262	11.270	11.277	11.285	11.292	11.300	11.307	1930
1940	11.307	11.315	11.322	11.330	11.337	11.345	11.352	11.360	11.367	11.375	11.382	1940



**TABLE 14** Type R Thermocouple — thermoelectric voltage as a function of temperature (°F); reference junctions at 32 °F

°F	0	1	2	3	4	5	6	7	8	9	10	°F
				Ther	moelectr	ic Voltage	e in Milliv	olts				
1950 1960 1970 1980 1990	11.382 11.457 11.533 11.608 11.683	11.390 11.465 11.540 11.615 11.691	11.397 11.472 11.548 11.623 11.698	11.405 11.480 11.555 11.631 11.706	11.412 11.487 11.563 11.638 11.714	11.420 11.495 11.570 11.646 11.721	11.427 11.502 11.578 11.653 11.729	11.435 11.510 11.585 11.661 11.736	11.442 11.518 11.593 11.668 11.744	11.450 11.525 11.600 11.676 11.751	11.457 11.533 11.608 11.683 11.759	1950 1960 1970 1980 1990
2000 2010 2020 2030 2040	11.759 11.835 11.910 11.986 12.062	11.766 11.842 11.918 11.994 12.070	11.774 11.850 11.925 12.001 12.077	11.782 11.857 11.933 12.009 12.085	11.789 11.865 11.941 12.016 12.092	11.797 11.872 11.948 12.024 12.100	11.804 11.880 11.956 12.032 12.108	11.812 11.888 11.963 12.039 12.115	11.819 11.895 11.971 12.047 12.123	11.827 11.903 11.979 12.054 12.131	11.835 11.910 11.986 12.062 12.138	2000 2010 2020 2030 2040
2050 2060 2070 2080 2090	12.138 12.214 12.291 12.367 12.443	12.146 12.222 12.298 12.375 12.451	12.153 12.230 12.306 12.382 12.459	12.161 12.237 12.313 12.390 12.466	12.169 12.245 12.321 12.398 12.474	12.176 12.252 12.329 12.405 12.482	12.184 12.260 12.336 12.413 12.489	12.191 12.268 12.344 12.420 12.497	12.199 12.275 12.352 12.428 12.505	12.207 12.283 12.359 12.436 12.512	12.214 12.291 12.367 12.443 12.520	2050 2060 2070 2080 2090
2100 2110 2120 2130 2140	12.520 12.597 12.673 12.750 12.827	12.528 12.604 12.681 12.758 12.835	12.535 12.612 12.689 12.765 12.842	12.543 12.620 12.696 12.773 12.850	12.551 12.627 12.704 12.781 12.858	12.558 12.635 12.712 12.788 12.865	12.566 12.643 12.719 12.796 12.873	12.574 12.650 12.727 12.804 12.881	12.581 12.658 12.735 12.812 12.889	12.589 12.666 12.742 12.819 12.896	12.597 12.673 12.750 12.827 12.904	2100 2110 2120 2130 2140
2150 2160 2170 2180 2190	12.904 12.981 13.058 13.135 13.213	12.912 12.989 13.066 13.143 13.220	12.919 12.996 13.073 13.151 13.228	12.927 13.004 13.081 13.158 13.236	12.935 13.012 13.089 13.166 13.243	12.942 13.019 13.097 13.174 13.251	12.950 13.027 13.104 13.182 13.259	12.958 13.035 13.112 13.189 13.267	12.966 13.043 13.120 13.197 13.274	12.973 13.050 13.128 13.205 13.282	12.981 13.058 13.135 13.213 13.290	2150 2160 2170 2180 2190
2200 2210 2220 2230 2240	13.290 13.367 13.445 13.522 13.600	13.298 13.375 13.452 13.530 13.608	13.305 13.383 13.460 13.538 13.615	13.313 13.390 13.468 13.545 13.623	13.321 13.398 13.476 13.553 13.631	13.329 13.406 13.483 13.561 13.639	13.336 13.414 13.491 13.569 13.646	13.344 13.421 13.499 13.577 13.654	13.352 13.429 13.507 13.584 13.662	13.359 13.437 13.514 13.592 13.670	13.367 13.445 13.522 13.600 13.677	2200 2210 2220 2230 2240
2250 2260 2270 2280 2290	13.677 13.755 13.833 13.911 13.989	13.685 13.763 13.841 13.919 13.996			13.709 13.786 13.864 13.942 14.020						13.755 13.833 13.911 13.989 14.066	2250 2260 2270 2280 2290
2300 2310 2320 2330 2340	14.144 14.222	14.230 14.308	14.082 14.160 14.238 14.316 14.394	14.090 14.168 14.246 14.324 14.402	14.176 14.254	14.183 14.261 14.340		14.199 14.277 14.355		14.215 14.293 14.371	14.222 14.300	2300 2310 2320 2330 2340
2350 2360 2370 2380 2390	14.457 14.535 14.613 14.691 14.770	14.465 14.543 14.621 14.699 14.777	14.472 14.551 14.629 14.707 14.785	14.480 14.558 14.637 14.715 14.793	14.488 14.566 14.644 14.723 14.801	14.574 14.652 14.730	14.582 14.660 14.738		14.676 14.754	14.605 14.683 14.762	14.691	2350 2360 2370 2380 2390
2400 2410 2420 2430 2440	14.848 14.926 15.005 15.083 15.161	15.012 15.091	14.864 14.942 15.020 15.099 15.177	14.871 14.950 15.028 15.106 15.185	14.879 14.958 15.036 15.114 15.193	14.965 15.044 15.122	14.973 15.052 15.130	14.903 14.981 15.059 15.138 15.216	14.989 15.067 15.146	14.997 15.075 15.153	15.083 15.161	2400 2410 2420 2430 2440



°F	0	1	2	3	4	5	6	7	8	9	10	°F
				Ther	moelectr	ic Voltage	e in Milliv	olts				
2450	15.240	15.248	15.255	15.263	15.271	15.279	15.287	15.295	15.302	15.310	15.318	2450
2460	15.318	15.326	15.334	15.342	15.349	15.357	15.365	15.373	15.381	15.389	15.397	2460
2470	15.397	15.404	15.412	15.420	15.428	15.436	15.444	15.451	15.459	15.467	15.475	2470
2480	15.475	15.483	15.491	15.499	15.506	15.514	15.522	15.530	15.538	15.546	15.553	2480
2490	15.553	15.561	15.569	15.577	15.585	15.593	15.601	15.608	15.616	15.624	15.632	2490
2500	15.632	15.640	15.648	15.655	15.663	15.671	15.679	15.687	15.695	15.703	15.710	2500
2510	15.710	15.718	15.726	15.734	15.742	15.750	15.758	15.765	15.773	15.781	15.789	2510
2520	15.789	15.797	15.805	15.812	15.820	15.828	15.836	15.844	15.852	15.860	15.867	2520
2530	15.867	15.875	15.883	15.891	15.899	15.907	15.915	15.922	15.930	15.938	15.946	2530
2540	15.946	15.954	15.962	15.969	15.977	15.985	15.993	16.001	16.009	16.017	16.024	2540
2550	16.024	16.032	16.040	16.048	16.056	16.064	16.071	16.079	16.087	16.095	16.103	2550
2560	16.103	16.111	16.119	16.126	16.134	16.142	16.150	16.158	16.166	16.174	16.181	2560
2570	16.181	16.189	16.197	16.205	16.213	16.221	16.228	16.236	16.244	16.252	16.260	2570
2580	16.260	16.268	16.276	16.283	16.291	16.299	16.307	16.315	16.323	16.330	16.338	2580
2590	16.338	16.346	16.354	16.362	16.370	16.378	16.385	16.393	16.401	16.409	16.417	2590
2600	16.417	16.425	16.432	16.440	16.448	16.456	16.464	16.472	16.480	16.487	16.495	2600
2610	16.495	16.503	16.511	16.519	16.527	16.534	16.542	16.550	16.558	16.566	16.574	2610
2620	16.574	16.582	16.589	16.597	16.605	16.613	16.621	16.629	16.636	16.644	16.652	2620
2630	16.652	16.660	16.668	16.676	16.683	16.691	16.699	16.707	16.715	16.723	16.731	2630
2640	16.731	16.738	16.746	16.754	16.762	16.770	16.778	16.785	16.793	16.801	16.809	2640
2650	16.809	16.817	16.825	16.832	16.840	16.848	16.856	16.864	16.872	16.879	16.887	2650
2660	16.887	16.895	16.903	16.911	16.919	16.926	16.934	16.942	16.950	16.958	16.966	2660
2670	16.966	16.973	16.981	16.989	16.997	17.005	17.013	17.020	17.028	17.036	17.044	2670
2680	17.044	17.052	17.060	17.067	17.075	17.083	17.091	17.099	17.107	17.114	17.122	2680
2690	17.122	17.130	17.138	17.146	17.154	17.161	17.169	17.177	17.185	17.193	17.200	2690
2700	17.200	17.208	17.216	17.224	17.232	17.240	17.247	17.255	17.263	17.271	17.279	2700
2710	17.279	17.286	17.294	17.302	17.310	17.318	17.326	17.333	17.341	17.349	17.357	2710
2720	17.357	17.365	17.373	17.380	17.388	17.396	17.404	17.412	17.419	17.427	17.435	2720
2730	17.435	17.443	17.451	17.458	17.466	17.474	17.482	17.490	17.498	17.505	17.513	2730
2740	17.513	17.521	17.529	17.537	17.544	17.552	17.560	17.568	17.576	17.583	17.591	2740
2750	17.591	17.599	17.607	17.615	17.622	17.630	17.638	17.646	17.654	17.661	17.669	2750
2760	17.669	17.677	17.685	17.693	17.700	17.708	17.716	17.724	17.732	17.739	17.747	2760
2770	17.747	17.755	17.763	17.771	17.778	17.786	17.794	17.802	17.810	17.817	17.825	2770
2780	17.825	17.833	17.841	17.849	17.856	17.864	17.872	17.880	17.888	17.895	17.903	2780
2790	17.903	17.911	17.919	17.926	17.934	17.942	17.950	17.958	17.965	17.973	17.981	2790
2800	17.981	17.989	17.997	18.004	18.012	18.020	18.028	18.035	18.043	18.051	18.059	2800
2810	18.059	18.067	18.074	18.082	18.090	18.098	18.105	18.113	18.121	18.129	18.137	2810
2820	18.137	18.144	18.152	18.160	18.168	18.175	18.183	18.191	18.199	18.206	18.214	2820
2830	18.214	18.222	18.230	18.238	18.245	18.253	18.261	18.269	18.276	18.284	18.292	2830
2840	18.292	18.300	18.307	18.315	18.323	18.331	18.338	18.346	18.354	18.362	18.369	2840
2850	18.369	18.377	18.385	18.393	18.400	18.408	18.416	18.424	18.431	18.439	18.447	2850
2860	18.447	18.455	18.462	18.470	18.478	18.486	18.493	18.501	18.509	18.517	18.524	2860
2870	18.524	18.532	18.540	18.548	18.555	18.563	18.571	18.579	18.586	18.594	18.602	2870
2880	18.602	18.610	18.617	18.625	18.633	18.640	18.648	18.656	18.664	18.671	18.679	2880
2890	18.679	18.687	18.695	18.702	18.710	18.718	18.725	18.733	18.741	18.749	18.756	2890
2900	18.756	18.764	18.772	18.779	18.787	18.795	18.803	18.810	18.818	18.826	18.834	2900
2910	18.834	18.841	18.849	18.857	18.864	18.872	18.880	18.887	18.895	18.903	18.911	2910
2920	18.911	18.918	18.926	18.934	18.941	18.949	18.957	18.965	18.972	18.980	18.988	2920
2930	18.988	18.995	19.003	19.011	19.018	19.026	19.034	19.042	19.049	19.057	19.065	2930
2940	19.065	19.072	19.080	19.088	19.095	19.103	19.111	19.118	19.126	19.134	19.141	2940

 ${m \mathcal{P}}_{{m \mathcal{Y}}{m \mathcal{T}}{m \mathcal{T}}}$  mation, inc.

°F

 $^{\circ}\mathbf{F}$ 



**TABLE 14** *Type R Thermocouple* — thermoelectric voltage as a function of temperature (°F); reference junctions at 32 °F

°F	0	1	2	3	4	5	6	7	8	9	10	°F	
Thermoelectric Voltage in Millivolts													
2950	19.141	19.149	19.157	19.165	19.172	19.180	19.188	19.195	19.203	19.211	19.218	2950	
2960	19.218	19.226	19.234	19.241	19.249	19.257	19.264	19.272	19.280	19.287	19.295	2960	
2970	19.295	19.303	19.310	19.318	19.326	19.333	19.341	19.349	19.356	19.364	19.372	2970	
2980	19.372	19.379	19.387	19.395	19.402	19.410	19.418	19.425	19.433	19.440	19.448	2980	
2990	19.448	19.456	19.463	19.471	19.479	19.486	19.494	19.502	19.509	19.517	19.525	2990	
3000	19.525	19.532	19.540	19.547	19.555	19.563	19.570	19.578	19.586	19.593	19.601	3000	
3010	19.601	19.609	19.616	19.624	19.631	19.639	19.647	19.654	19.662	19.670	19.677	3010	
3020	19.677	19.685	19.692	19.700	19.708	19.715	19.723	19.730	19.738	19.746	19.753	3020	
3030	19.753	19.761	19.769	19.776	19.784	19.791	19.799	19.807	19.814	19.822	19.829	3030	
3040	19.829	19.837	19.845	19.852	19.860	19.867	19.875	19.882	19.890	19.898	19.905	3040	
3050	19.905	19.913	19.920	19.928	19.936	19.943	19.951	19.958	19.966	19.973	19.981	3050	
3060	19.981	19.989	19.996	20.004	20.011	20.019	20.026	20.034	20.041	20.049	20.056	3060	
3070	20.056	20.064	20.072	20.079	20.087	20.094	20.102	20.109	20.117	20.124	20.132	3070	
3080	20.132	20.139	20.147	20.154	20.162	20.169	20.177	20.184	20.192	20.199	20.207	3080	
3090	20.207	20.214	20.222	20.229	20.237	20.244	20.252	20.259	20.266	20.274	20.281	3090	
3100	20.281	20.289	20.296	20.304	20.311	20.319	20.326	20.333	20.341	20.348	20.356	3100	
3110	20.356	20.363	20.371	20.378	20.385	20.393	20.400	20.407	20.415	20.422	20.430	3110	
3120	20.430	20.437	20.444	20.452	20.459	20.466	20.474	20.481	20.488	20.496	20.503	3120	
3130	20.503	20.510	20.518	20.525	20.532	20.540	20.547	20.554	20.562	20.569	20.576	3130	
3140	20.576	20.583	20.591	20.598	20.605	20.612	20.620	20.627	20.634	20.641	20.649	3140	
3150	20.649	20.656	20.663	20.670	20.678	20.685	20.692	20.699	20.706	20.714	20.721	3150	
3160	20.721	20.728	20.735	20.742	20.749	20.756	20.764	20.771	20.778	20.785	20.792	3160	
3170	20.792	20.799	20.806	20.813	20.821	20.828	20.835	20.842	20.849	20.856	20.863	3170	
3180	20.863	20.870	20.877	20.884	20.891	20.898	20.905	20.912	20.919	20.926	20.933	3180	
3190	20.933	20.940	20.947	20.954	20.961	20.968	20.975	20.982	20.989	20.996	21.003	3190	
3200 3210	21.003 21.071	21.010 21.078	21.016 21.085	21.023 21.092	21.030 21.099	21.037	21.044	21.051	21.058	21.065	21.071	3200 3210	