

CPI™ Tube Fittings

Catalog 4230 Revised, February 2000



Introduction

Parker CPI™ Instrumentation Tube Fittings are designed as leak-free connections for process, power and instrumentation applications. These world renowned single ferrule fittings are manufactured to the highest quality standards and are available in a broad range of sizes, materials and configurations.

Features

The Parker CPI™ tube fittings shown in this catalog have been designed to meet the most stringent demands of quality tube line fabrication.

Design

The Parker CPI™ single ferrule system requires only two metal-to-metal seal points to effect a leak-tight seal. These seals are to the fitting body and to the tubing. The Parker CPI™ design reduces potential leak paths by having fewer components.

Pipe Fittings/Adapters

Parker CPI™ tube fittings are available in a wide variety of ISO and ANSI pipe thread configurations. For a full line of these fittings, see Catalog 4260.

Tubing

Parker CPI™ tube fittings can be used with a wide variety of tubing materials and a broad range of tube wall thicknesses. CPI™ tube fittings seal equally well on both thin wall and heavy wall tubing. Tubing and fitting materials should be selected to be compatible with the fluid media. Due to thermal expansion characteristics and chemical stability, the tubing should be of the same material as the fitting.

Remake

The Parker CPI™ tube fitting is designed so that repeated remakes will not affect sealing performance. Even in the over-made condition sealing ability is excellent. The singleferrule design is responsible for this performance.

Temperature Cycling

The Parker CPI™ single ferrule design allows the ferrule to bow during make-up. The bowing action of the ferrule creates an active element that can expand and contract with temperature cycling and maintain a leak-tight seal.



No Distortion

In make-up, the single ferrule design exerts no undue force in an outward direction to distort the fitting and nut. This assures that the nut will back-off freely for disassembly and permits a greater number of remakes.

No Tube Twist

No rotational forces are imparted to the tubing during assembly. The tube is not prestressed by twisting and a better seal is assured.

Packaging

Parker CPI™ tube fittings are packaged to insure cleanliness. Plastic thread protectors are used on the fittings and are mounted in plastic trays. The trays are shrink wrapped, then boxed and shrink wrapped again.

Materials

CPI™ tube fittings are standard in heat code traceable 316 stainless steel. Other materials include steel, brass, aluminum, nickel-copper, Hastelloy C-276®, Alloy 600, and Carpenter20®.

Nomenclature

Parker CPI™ tube fittings part numbers are constructed from symbols that identify the size and style of the fitting and materials used.

Assembly, Remake, Gaugeability

CPI™ tube fittings are fully gaugeable. For proper assembly and remake of Parker CPI™ tube fittings, refer to page 74 in the engineering report section. For gauging of Parker CPI™ tube fittings, refer to page 74.

Pressure Rating & Tubing Selection

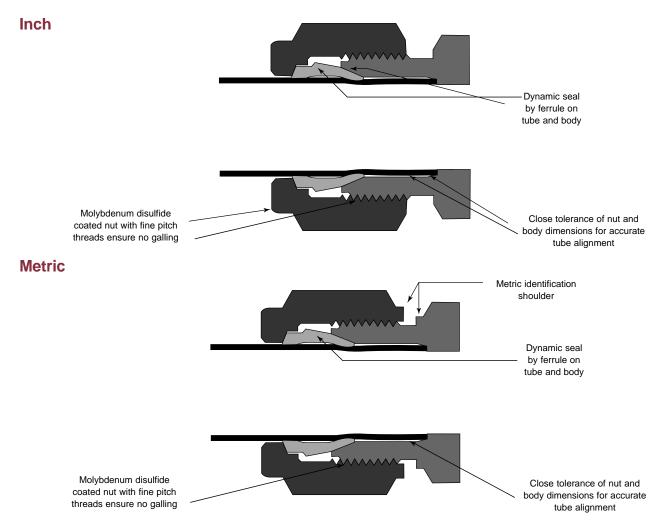
For working pressures of CPI™ tube connections, please see the Instrument Tubing Selection Guide, found in the Technical Section of your Parker Instrumentation Products Master Binder, or the Parker Instrument Tube Fitting Installation Manual (Bulletin 4200-B4).

In some cases where a male or female pipe thread is the second end of a Parker CPI™ tube fitting, such threads may be the pressure limiting factor of the tubing system. See Catalog 4260, Instrumentation Pipe Fittings for pressure ratings of Parker Instrumentation Pipe Fittings.



Barnstaple, UK

The Parker CPI™ tube fitting consists of three precision engineered parts designed under strict adherence to quality control programs to provide secure leak-free connections capable of satisfying high pressure, vacuum and vibration applications.



The single ferrule system requires only two metal-to-metal seal points to effect a leak-tight seal. These seals are to the fitting body and to the tubing. The CPI™ design reduces potential leak paths by having fewer components. The design of the single ferrule reduces the contact-area between the ferrule and body. Therefore, it increases the pressure between those two components and sealing is improved. The Parker Suparcase™ ferrule provides a positive seal on the tube. Prelubrication of CPI™ nuts (molybdenum disulfide) combined with quality machining eliminates the need for any additional thread lubricants or anti-galling compounds.

! WARNING

FAILURE, IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker Hannifin Corporation, its subsidiaries and authorized distributors provide product and/or system options for further investigation by users having technical expertise. It is important that you analyze all aspects of your application and review the information concerning the product or system in the current product catalog. Due to the variety of operating conditions and applications for these products or systems, the user, through its own analysis and testing, is solely responsible for making the final selection of the products and systems and assuring that all performance, safety and warning requirements of the application are met.

The products described herein, including without limitation, product features, specifications, designs, availability and pricing, are subject to change by Parker Hannifin Corporation and its subsidiaries at any time without notice.

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Tube to Female Pipe



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37° Flare Connector to CPI™

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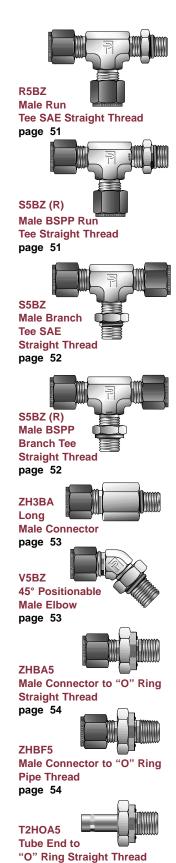


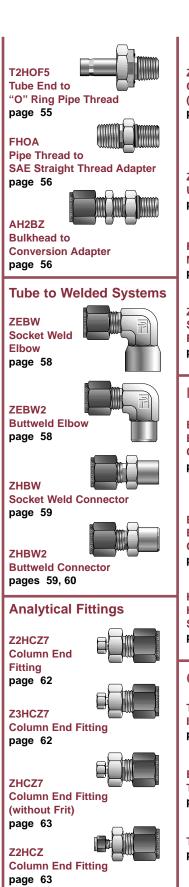
Male Connector SAE Straight Thread page 49



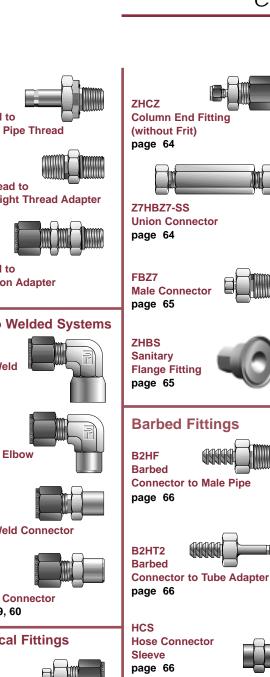














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Table 1 – Typical Raw Material Specifications

BASIC FITTING MATERIAL	BAR STOCK	FORGING	COMMON TUBING SPECIFICATION
BRASS	CA-360 QQ-B 626 Alloy 360 ASTM-B16 Alloy 360 CA-345 ASTM-B-453 Alloy 345 BS970 316-S31 DIN 4401 ASME SA479-316	CA-377 QQ-B 626 Alloy 377 ASTM-B-124 Alloy 377 BS2872 CZ122	ASTM-B75 ASME-SB75 (TEMPER "O")
STAINLESS STEEL (Type 316) ⁽¹⁾	ASME-SA-479 Type 316-SS BS970 316-S31 DIN 4401	ASME-SA-182 316 BS970 316-S31 DIN 4401	ASME-SA-213 ASTM-A-213 ASTM-A-249 ASTM-A-269 ⁽²⁾ MIL T-8504 MIL T-8506
STEEL	ASTM-A-108 QQ-S-637	ASTM-A-576	SAE J524b SAE J525b ASTM-A-179
ALUMINUM	2017-T4 or 2024-T4 ASTM-B211 QQ-A-225/5 or 6	2014T (as fabricated) ASTM-B-211 QQ-A-225/4	303, 6061T6 ASTM-B-210
NICKEL-COPPER	ASTM-B-164 QQ-N-281 BS3076 NA13	ASTM-B-164 QQ-N-281 BS3076 NA13	ASTM-B-165
HASTELLOY C-276®	ASTM-B-574 ASTMB575	ASTM-B-574	ASTM-B-622 ASTM-B-626
ALLOY 600	ASTM B-166 ASME-SB-166	ASTM-B-564	ASTM-B-163
CARPENTER 20®	ASTM-B-473	ASTM-B-462 ASTM-B-472	ASTM-B-468
TITANIUM	ASTM-B-348	ASTM-B-381	ASTM-B-338
INCOLOY 625 INCOLOY 825	BS3076 NA16 ASTMB425	BS3076 NA16 ASTMB425	ASTM-B-625 ASTM-B-444 ASTM-B-423 ASTM-B-829
6MO	UNS S31254 ASTM A479	UNS S31254 ASTM A 479	ASTM-A-269

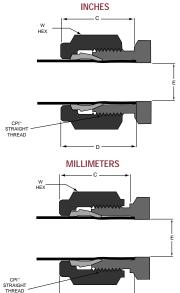
Tube End Dimensional Data

			INCHES			
SIZE NO.	TUBE O.D.	CPI™ STRAIGHT THREAD	†C	W HEX	E DIA.	†D Tube Ins. Depth
1	1/16	10-32	.43	5/16	.052	.34
2	1/8	5/16-20	.60	7/16	.093	.50
3	3/16	3/8-20	.64	1/2	.125	.54
4	1/4	7/16-20	.70	9/16	.187	.60
5	5/16	1/2-20	.73	5/8	.250	.64
6	3/8	9/16-20	.76	11/16	.281	.67
8	1/2	3/4-20	.87	7/8	.406	.90
10	5/8	7/8-20	.87	1	.500	.96
12	3/4	1-20	.87	1-1/8	.625	.96
14	7/8	1-1/8-20	.87	1-1/4	.750	1.03
16	1	1-5/16-20	1.05	1-1/2	.875	1.24
20	1-1/4	1-5/8-20	1.52	1-7/8	1.09	1.61
24	1-1/2	1-15/16-20	1.77	2-1/4	1.34	1.96
32	2	2-5/8-20	2.47	2-3/4	1.81	2.65

NOTE: Dimensions C and D are shown in the fingertight position.

† Average Value

Dimensions for reference only, subject to change.



		MI	LLIMETE	RS		
SIZE NO.	TUBE 0.D.	CPI™ STRAIGHT THREAD	†C	W HEX	E DIA.	†D Tube Ins. Depth
2 3 4 6 8	2mm 3mm 4mm 6mm 8mm	5/16-20 5/16-20 3/8-20 7/16-20 1/2-20	15,3 15,3 16,1 17,7 18,6	12,0 12,0 12,0 14,0 15,0	1,7 2,4 2,4 4,8 6,4	12,9 12,9 13,7 15,3 16,2
10 12 14 15 16 18 20 22 25	10mm 12mm 14mm 15mm 16mm 18mm 20mm 22mm 25mm	5/8-20 3/4-20 7/8-20 7/8-20 7/8-20 1-20 1-1/8-20 1-5/16-20	19,5 22,0 22,0 22,0 22,0 22,0 22,0 22,0 26,5	18,0 22,0 24,0 24,0 27,0 30,0 30,0 35,0	7,9 9,5 11,1 11,9 12,7 15,1 15,9 18,3 21,8	17,2 22,8 24,4 24,4 24,4 26,0 26,0 31,3

NOTE: Dimensions C and D are shown in the fingertight position.



⁽¹⁾ If more specific information, including heat code traceability, is required, your Parker Hannifin CPI™ distributor will provide details. (2) Stainless steel CPI™ tube fittings work reliably on both seamless and welded-redrawn, fully annealed type 304, 316 and 316L tubing.

[†] Average Value

Nomenclature

Parker CPITM tube fittings part numbers are constructed from symbols that identify the size and style of the fitting and material used. **Example:** The part number shown below is for a Parker CPITM stainless steel male connector for 1/2" O.D. tube (–8) and 1/4" male pipe thread (–4).

How To Order Inch Parts







Parker CPI™ tube fittings are ordered by part number as listed in this catalog.

Size: Tube and pipe thread sizes are designed by the number of sixteenths of an inch (1/2" tube = 8/16" = 8). (1/4" pipe thread = 4/16" = 4).

Straights & Elbows: Call out largest CPI™ tube end size first followed by the smaller CPI™ tube end or pipe thread size.

Tees & Crosses: For drop size tees – first size the run (1 to 2) and then branch (3). Example – the size designator for a male run tee for 3/8" O.D. tube and 1/4" male pipe thread would be 6-4-6 RBZ. For crosses – first size the run (1 to 2) and then the branch (3 to 4). For tees with all ends the same, use the tube and size before the style designator; i.e. 4-4-4 JBZ

Type: A letter or combination of letters and numbers are used to designate the type of fitting. (i.e. MBT = male branch tee, FA = female adapter, etc.) See the visual index for fitting types.

Material: Basic material type (B = brass, 316 = stainless steel, type 316; S = steel; A = aluminum; M = Monel; HC = Hastelloy C-276®; IN = Alloy 600; SS20 = Carpenter 20®; 6MO = 6MO; 625 = 625; 825 = 825; T = Titanium). Parker CPI™ tube fittings, for special applications, can be furnished in almost any material suitable for machining.

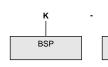
Special Fittings: If there is any question as to the fitting desired, particularly for special fitting configurations, it is suggested that a customer print be submitted with the fitting request for quote.

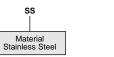
Availability: Items priced in current price list 4230 are carried in stock. Price and delivery for non-stocked items quoted on request through the Quick Response Department.

How To Order Metric Parts









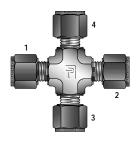


Parker CPI™ tube fittings are ordered by part number as listed in this catalog.

Size: Metric tube is designated in millimeters and prefixed "M" (i.e. 12mm tube = M12.) The pipe thread size is written as a fraction (i.e. 1/4 NPT = 1/4N).

Straights & Elbows: Call out largest CPI™ tube end size first followed by the smaller CPI™ tube end or pipe thread size.

Tees & Crosses: For drop size tees – first size the run (1 to 2) and then branch (3). Example – the size designator for a male run tee for 6mm tube and 1/4" male pipe thread would be RBZ 6-1/4-6. For crosses – first size the run (1 to 2) and then the branch (3 to 4). For tees with all ends the same size, use the tube end size after the style designator; i.e, JBZ 4-4-4



Type: A letter or combination of letters and numbers are used to designate the type of fitting. See the visual index for fitting types.

Material: Basic material type (B = brass, 316 = stainless steel, type 316; S = steel; A = aluminum; M = Monel; HC = Hastelloy C-276[®]; IN = Alloy 600; SS20 = Carpenter 20[®]; 6MO = 6MO; 625 = 625; 825 = 825; T = Titanium). Parker CPI[™] tube fittings, for special applications, can be furnished in almost any material suitable for machining.

Thread types:

K = BSP Taper BS21, ISO7/1, DIN 2999 R = BSPP BS2779, ISO 228/1+2, DIN 3852 FORM A BR = BSPP BS2779, ISO 228/1+2, DIN 3852 FORM B

M = Metric BS2779, ISO 228/1+2, DIN 3852 RED = BSPP BS2779, ISO 228/1+2, DIN 3852

with elastic sealing

Please see visual index.

Color Coding

For easy reference, table heads are color indicated as follows:

<u>fractional</u>

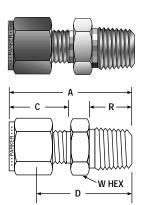
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Availability: Items priced in current price list 4230 are carried in stock. Price and delivery for non-stocked items quoted on request through the Parker ICD Quick Response Department.

NOTE: Hastelloy C-276 is a registered trademark of Cabot Corporation. Carpenter 20 is a registered trademark of Carpenter Technology Corporation.



FBZ NPT Male Connector For fractional tube



	INTER-			INCHE	ES			
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	A	С	D	R	W HEX
1-1 FBZ 1-2 FBZ 1-4 FBZ 2-1 FBZ 2-2 FBZ	100-1-1 100-1-2 100-1-4 200-1-1 200-1-2	1/16 1/16 1/16 1/8 1/8	1/16 1/8 1/4 1/16 1/8	.93 1.03 1.23 1.17 1.20	.43 .43 .43 .60	.78 .88 1.08 .91 .94	.38 .38 .56 .38	5/16 7/16 9/16 3/8 7/16
2-4 FBZ 2-6 FBZ 2-8 FBZ 3-1 FBZ 3-2 FBZ	200-1-4 200-1-6 200-1-8 300-1-1 300-1-2	1/8 1/8 1/8 3/16 3/16	1/4 3/8 1/2 1/16 1/8	1.40 1.42 1.67 1.23 1.23	.60 .60 .60 .64 .64	1.14 1.16 1.41 .97	.56 .56 .75 .38	9/16 11/16 7/8 7/16 7/16
3-4 FBZ 4-1 FBZ 4-2 FBZ 4-4 FBZ 4-6 FBZ	300-1-4 400-1-1 400-1-2 400-1-4 400-1-6	3/16 1/4 1/4 1/4 1/4	1/4 1/16 1/8 1/4 3/8	1.43 1.29 1.29 1.49 1.51	.64 .70 .70 .70 .70	1.17 1.00 1.00 1.20 1.22	.56 .38 .38 .56	9/16 1/2 1/2 9/16 11/16
4-8 FBZ 4-12 FBZ 5-2 FBZ 5-4 FBZ 5-6 FBZ	400-1-8 400-1-12 500-1-2 500-1-4 500-1-6	1/4 1/4 5/16 5/16 5/16	1/2 3/4 1/8 1/4 3/8	1.76 1.82 1.34 1.52 1.55	.70 .70 .73 .73 .73	1.47 1.53 1.05 1.23 1.25	.75 .75 .38 .56	7/8 1-1/16 9/16 9/16 11/16
6-2 FBZ 6-4 FBZ 6-6 FBZ 6-8 FBZ 6-12 FBZ	600-1-2 600-1-4 600-1-6 600-1-8 600-1-12	3/8 3/8 3/8 3/8 3/8	1/8 1/4 3/8 1/2 3/4	1.38 1.57 1.57 1.82 1.88	.76 .76 .76 .76	1.09 1.28 1.28 1.53 1.59	.38 .56 .56 .75 .75	5/8 5/8 11/16 7/8 1-1/16
8-2 FBZ 8-4 FBZ 8-6 FBZ 8-8 FBZ 8-12 FBZ	810-1-2 810-1-4 810-1-6 810-1-8 810-1-12	1/2 1/2 1/2 1/2 1/2	1/8 1/4 3/8 1/2 3/4	1.53 1.71 1.71 1.93 1.99	.87 .87 .87 .87 .87	1.13 1.31 1.31 1.53 1.59	.38 .56 .56 .75 .75	13/16 13/16 13/16 7/8 1-1/16
8-16 FBZ 10-6 FBZ 10-8 FBZ 10-12 FBZ 12-8 FBZ	810-1-16 1010-1-6 1010-1-8 1010-1-12 1210-1-8	1/2 5/8 5/8 5/8 5/8 3/4	1 3/8 1/2 3/4 1/2	2.28 1.74 1.93 1.99 1.99	.87 .87 .87 .87 .87	1.88 1.34 1.53 1.59 1.59	.94 .56 .75 .75	1-3/8 15/16 15/16 1-1/16 1-1/16
12-12 FBZ 12-16 FBZ 14-12 FBZ 14-16 FBZ 16-8 FBZ	1210-1-12 1210-1-16 1410-1-12 1410-1-16 1610-1-8	3/4 3/4 7/8 7/8 1	3/4 1 3/4 1 1/2	1.99 2.28 1.99 2.28 2.27	.87 .87 .87 .87 1.05	1.59 1.88 1.59 1.88 1.78	.75 .94 .75 .94 .75	1-1/16 1-3/8 1-3/16 1-3/8 1-3/8
16-12 FBZ 16-16 FBZ 20-20 FBZ 24-24 FBZ 32-32 FBZ	1610-1-12 1610-1-16 2000-1-20 2400-1-24 3200-1-32	1 1 1-1/4 1-1/2 2	3/4 1 1-1/4 1-1/2 2	2.27 2.46 3.03 3.50 4.47	1.05 1.05 1.52 1.77 2.47	1.78 1.97 2.17 2.44 3.00	.75 .94 .97 1.00 1.04	1-3/8 1-3/8 1-3/4 2-1/8 2-3/4

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

Color Coding

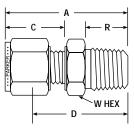
For easy reference, table heads are color indicated as follows:

fractional

metric

FBZ NPT Male Connector For metric tube



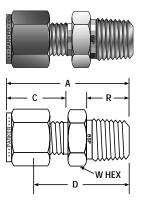


	INTER-			N	/ILLIMETER:	S		
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT THREAD	А	С	D	R	W HEX
FBZ 2-1/8 FBZ 3-1/8 FBZ 3-1/4 FBZ 4-1/8 FBZ 4-1/4	2MO-1-2 3MO-1-2 3MO-1-4 4MO-1-2 4MO-1-4	2 3 3 4 4	1/8 1/8 1/4 1/8 1/4	29,7 29,7 35,3 31,2 36,3	15,3 15,3 15,3 16,1 16,1	23,1 23,1 28,7 24,6 29,7	9,5 9,5 14,3 9,5 14,3	12,0 12,0 14,0 12,0 14,0
FBZ 6-1/8 FBZ 6-1/4 FBZ 6-3/8 FBZ 6-1/2 FBZ 8-1/8	6MO-1-2 6MO-1-4 6MO-1-6 6MO-1-8 8MO-1-2	6 6 6 6 8	1/8 1/4 3/8 1/2 1/8	32,9 38,1 38,5 44,8 34,2	17,7 17,7 17,7 17,7 18,6	25,4 30,6 31,0 37,3 26,7	9,5 14,3 14,3 19,1 9,5	14,0 14,0 18,0 22,0 15,0
FBZ 8-1/4 FBZ 8-3/8 FBZ 8-1/2 FBZ 10-1/8 FBZ 10-1/4	8MO-1-4 8MO-1-6 8MO-1-8 10MO-1-2 10MO-1-4	8 8 8 10 10	1/4 3/8 1/2 1/8 1/4	38,8 39,3 45,6 36,1 40,9	18,6 18,6 18,6 19,5 19,5	31,3 31,8 38,1 28,6 33,3	14,3 14,3 19,1 9,5 14,3	15,0 18,0 22,0 18,0 18,0
FBZ 10-3/8 FBZ 10-1/2 FBZ 10-3/4 FBZ 10-1 FBZ 12-1/4	10MO-1-6 10MO-1-8 10MO-1-12 10MO-1-16 12MO-1-4	10 10 10 10 10	3/8 1/2 3/4 1 1/4	40,9 47,5 46,4 55,0 43,4	19,5 19,5 19,5 19,5 22,0	33,3 38,9 38,9 47,5 33,3	14,3 19,1 19,1 23,8 14,3	18,0 22,0 27,0 35,0 22,0
FBZ 12-3/8 FBZ 12-1/2 FBZ 12-3/4 FBZ 14-1/4 FBZ 14-3/8	12MO-1-6 12MO-1-8 12MO-1-12 14MO-1-4 14MO-1-6	12 12 12 14 14	3/8 1/2 3/4 1/4 3/8	43,4 49,0 50,5 44,2 44,2	22,0 22,0 22,0 22,0 22,0 22,0	33,3 38,9 40,4 34,1 34,1	14,3 19,1 19,1 14,3 14,3	22,0 22,0 27,0 24,0 24,0
FBZ 14-1/2 FBZ 15-1/2 FBZ 16-3/8 FBZ 16-1/2 FBZ 16-3/4	14MO-1-8 15MO-1-8 16MO-1-6 16MO-1-8 16MO-1-12	14 15 16 16 16	1/2 1/2 3/8 1/2 3/4	49,0 49,0 44,1 49,0 50,5	22,0 22,0 22,0 22,0 22,0 22,0	38,9 38,9 34,01 38,9 40,5	19,1 19,1 14,3 19,1 19,1	24,0 24,0 24,0 24,0 27,0
FBZ 18-1/2 FBZ 18-3/4 FBZ 20-1/2 FBZ 20-3/4 FBZ 20-1	18MO-1-8 18MO-1-12 20MO-1-8 20MO-1-12 20MO-1-16	18 18 20 20 20	1/2 3/4 1/2 3/4 1	50,6 50,6 50,6 52,3 57,7	22,0 22,0 22,0 22,0 22,0 22,0	40,5 40,5 42,2 42,2 47,6	19,1 19,1 19,1 19,1 23,8	27,0 27,0 30,0 30,0 35,0
FBZ 22-3/4 FBZ 25-1/2 FBZ 25-3/4 FBZ 25-1	22MO-1-12 25MO-1-8 25MO-1-12 25MO-1-16	22 25 25 25 25	3/4 1/2 3/4 1	52,3 57,5 57,5 62,3	22,0 26,5 26,5 26,5	42,2 45,3 45,2 50,0	19,1 19,1 19,1 23,8	35,0 35,0 35,0 35,0

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

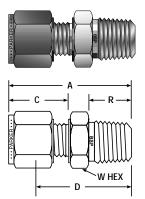
FBZ BSP Taper Male Connector For fractional tube



	INTER-				INCH	IES			
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPT THREAD	A	С	D	W R	HEX	BORE
2-2K FBZ 2-4K FBZ 4-2K FBZ 4-4K FBZ 4-6K FBZ 4-8K FBZ	200-1-2RT 200-1-4RT 400-1-2RT 400-1-4RT 400-1-6RT 400-1-8RT	1/8 1/8 1/4 1/4 1/4 1/4	1/8 1/4 1/8 1/4 3/8 1/2	1.20 1.40 1.30 1.50 1.52 1.77	.60 .60 .70 .70 .70	.938 1.14 1.00 1.20 1.22 1.47	.38 .56 .38 .56 .56	7/16 9/16 1/2 9/16 11/16 7/8	.19 .19 .19 .19 .19
5-2K FBZ 5-4K FBZ 6-2K FBZ 6-4K FBZ 6-6K FBZ	500-1-2RT 500-1-4RT 600-1-2RT 600-1-4RT 600-1-6RT	5/16 5/16 3/8 3/8 3/8	1/8 1/4 1/8 1/4 3/8	1.34 1.52 1.39 1.57 1.57	.73 .73 .76 .76	1.05 1.23 1.09 1.28 1.28	.38 .56 .38 .56	9/16 9/16 5/8 5/8 11/16	.19 .19 .19 .28 .28
6-8K FBZ 8-4K FBZ 8-6K FBZ 8-8K FBZ	600-1-8RT 810-1-4RT 810-1-6RT 810-1-8RT	3/8 1/2 1/2 1/2	1/2 1/4 3/8 1/2	1.82 1.69 1.69 1.91	.76 .86 .86 .66	1.53 1.31 1.31 1.53	.75 .56 .56 .75	7/8 13/16 13/16 7/8	.28 .28 .38 .41

NOTE: A and C dimensions are typical finger-tight.

FBZ BSP Taper Male Connector For metric tube



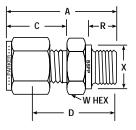
	INTER-			N	ILLIMETER	S		
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPT THREAD	Α	С	D	R	W HEX
FBZ 2-1/8K FBZ 3-1/8K FBZ 3-1/4K FBZ 4-1/8K FBZ 4-1/4K	2MO-1-2RT 3MO-1-2RT 3MO-1-4RT 4MO-1-2RT 4MO-1-4RT	2 3 3 4 4	1/8 1/8 1/4 1/8 1/4	29,7 29,7 35,3 31,2 36,3	15,3 15,3 15,3 16,1 16,1	23,1 23,1 28,7 24,6 29,7	9,5 9,7 14,2 9,7 14,2	12,0 12,0 14,0 12,0 14,0
FBZ 6-1/8K FBZ 6-1/4K FBZ 6-3/8K FBZ 6-1/2K FBZ 8-1/8K	6MO-1-2RT 6MO-1-4RT 6MO-1-6RT 6MO-1-8RT 8MO-1-2RT	6 6 6 8	1/8 1/4 3/8 1/2 1/8	32,9 40,0 38,5 45,6 33,9	17,7 17,7 17,7 17,7 18,6	25,4 30,5 31,0 38,1 26,4	9,7 14,2 14,2 19,1 9,5	14,0 14,0 18,0 22,0 15,0
FBZ 8-1/4K FBZ 8-3/8K FBZ 8-1/2K FBZ 10-1/8K FBZ 10-1/4K	8MO-1-4RT 8MO-1-6RT 8MO-1-8RT 10MO-1-2RT 10MO-1-4RT	8 8 8 10 10	1/4 3/8 1/2 1/8 1/4	38,7 39,3 45,6 36,2 40,9	18,6 18,6 18,6 19,5 19,5	31,2 31,8 38,1 28,6 33,3	14,2 14,2 19,1 9,5 14,2	15,0 18,0 22,0 18,0 18,0
FBZ 10-3/8K FBZ 10-1/2K FBZ 12-1/4K FBZ 12-3/8K FBZ 12-1/2K	10MO-1-6RT 10MO-1-8RT 12MO-1-4RT 12MO-1-6RT 12MO-1-8RT	10 10 12 12 12	3/8 1/2 1/4 3/8 1/2	40,9 46,5 43,4 43,4 49,0	19,5 19,5 22,0 22,0 22,0	33,3 38,9 33,3 33,3 38,9	14,2 19,1 14,2 14,2 19,1	18,0 22,0 22,0 22,0 22,0 22,0
FBZ 12-3/4K FBZ 15-1/2K FBZ 16-3/8K FBZ 16-1/2K FBZ 16-3/4K	12MO-1-12RT 15MO-1-8RT 16MO-1-6RT 16MO-1-8RT 16MO-1-12RT	12 15 16 16 16	3/4 1/2 3/8 1/2 3/4	49,5 49,0 44,2 49,0 49,5	22,0 22,0 22,0 22,0 22,0 22,0	40,4 38,9 34,1 38,9 40,5	19,1 19,1 14,2 19,1 19,1	27,0 24,0 24,0 24,0 27,0
FBZ 18-1/2K FBZ 18-3/4K FBZ 20-1/2K FBZ 20-3/4K FBZ 22-3/4K	18MO-1-8RT 18MO-1-12RT 20MO-1-8RT 20MO-1-12RT 22MO-1-12RT	18 18 20 20 22	1/2 3/4 1/2 3/4 3/4	50,6 50,6 52,3 52,3 52,3	22,0 22,0 22,0 22,0 22,0 22,0	40,4 40,4 42,2 42,2 42,2	19,1 19,1 19,1 19,1 19,1	27,0 27,0 30,0 30,0 30,0
FBZ 25-3/4K FBZ 25-1K	25MO-1-12RT 25MO-1-16RT	25 25	3/4	57,5 62,3	26,5 26,5	45,2 50,0	19,1 23,9	35,0 35,0

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

FBZ BSPP Male Connector For fractional tube





	INTER-					INCHES				
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPP THREAD	A	С	D	R	Х	W HEX	BORE
2-2R FBZ 2-4R FBZ 2-6R FBZ 4-2R FBZ 4-4R FBZ	200-1-2RS 200-1-4RS 200-1-6RS 400-1-2RS 400-1-4RS	1/8 1/8 1/8 1/4 1/4	1/8 1/4 3/8 1/8 1/4	1.18 1.27 1.46 1.28 1.49	.60 .60 .60 .70	.92 1.13 1.17 .98 1.19	.28 .44 .44 .28 .44	.54 .70 .86 .54	9/16 3/4 7/8 9/16 3/4	.16 .09 .28 .16 .19
4-6R FBZ 4-8R FBZ 6-2R FBZ 6-4R FBZ 6-6R FBZ	400-1-6RS 400-1-8RS 600-1-2RS 600-1-4RS 600-1-6RS	1/4 1/4 3/8 3/8 3/8	3/8 1/2 1/8 1/4 3/8	1.55 1.77 1.35 1.54 1.57	.70 .70 .76 .76	1.25 1.47 1.06 1.25 1.28	.44 .56 .28 .44	.86 1.01 .54 .70 .86	7/8 1-1/16 5/8 3/4 7/8	.19 .19 .16 .25 .28
6-8R FBZ 8-4R FBZ 8-6R FBZ 8-8R FBZ 12-8R FBZ	600-1-8RS 810-1-4RS 810-1-6RS 810-1-8RS 1210-1-8RS	3/8 1/2 1/2 1/2 3/4	1/2 1/4 3/8 1/2 1/2	1.82 1.66 1.69 1.91 1.93	.76 .86 .86 .86	1.53 1.28 1.31 1.53 1.53	.56 .44 .44 .56	1.01 .70 .86 1.01 1.01	1-1/16 13/16 7/8 1-1/16 1-1/16	.28 .25 .31 .41 .41
12-12R FBZ 16-8R FBZ 16-16R FBZ	1210-1-12RS 1610-1-8RS 1610-1-16RS	1	3/4 1/2 1	2.07 2.21 2.35	.86 1.04 1.04	1.69 1.72 1.88	.63 .56 .72	1.25 1.01 1.52	1-3/8 1-3/8 1-5/8	.63 .41 .88

Dimensions for reference only, subject to change.

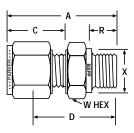
NOTE: A and C dimensions are typical finger-tight.

Dimensions for r Sealing washer must be used with BSPP end shown ISO228/1 (Form A).

For Form B undercut change part number and add B before R. e.g. 2-2BR FBZ.

FBZ BSPP Male Connector For metric tube





	INTER-				MILLIM	ETERS			
PARKER Part no.	CHANGES WITH	TUBE O.D.	BSPP THREAD	A	С	D	R	Х	W HEX
FBZ 2-1/8R FBZ 3-1/8R FBZ 3-1/4R FBZ 6-1/8R FBZ 6-1/4R	2MO-1-2RS 3MO-1-2RS 3MO-1-4RS 6MO-1-2RS 6MO-1-4RS	2 3 6 6	1/8 1/8 1/4 1/8 1/4	28,4 30,0 35,3 32,5 37,7	15,3 15,3 15,3 17,7 17,7	21,8 23,4 28,7 25,0 30,2	7,1 7,1 11,2 7,1 11,2	14,0 13,7 17,8 13,7 17,8	13,7 14,0 19,0 14,0 19,0
FBZ 6-3/8R FBZ 6-1/2R FBZ 8-1/8R FBZ 8-1/4R FBZ 8-3/8R	6MO-1-6RS 6MO-1-8RS 8MO-1-2RS 8MO-1-4RS 8MO-1-6RS	6 6 8 8	3/8 1/2 1/8 1/4 3/8	39,0 45,6 33,1 38,5 39,8	17,7 17,7 18,6 18,6 18,6	31,5 38,1 25,6 31,0 32,3	11,2 14,2 7,1 11,2 11,2	21,8 25,7 15,0 17,8 21,8	22,0 27,0 13,7 19,0 22,0
FBZ 8-1/2R	8MO-1-8RS	8	1/2	45,6	18,6	38,1	14,2	25,7	27,0
FBZ 10-1/4R	10MO-1-4RS	10	1/4	39,4	19,5	31,8	11,2	17,8	19,0
FBZ 10-3/8R	10MO-1-6RS	10	3/8	40,6	19,5	33,0	11,2	21,8	22,0
FBZ 10-1/2R	10MO-1-8RS	10	1/2	46,5	19,5	38,9	14,2	25,7	27,0
FBZ 12-1/4R	12MO-1-4RS	12	1/4	42,6	22,0	32,5	11,2	17,8	22,0
FBZ 12-3/8R	12MO-1-6RS	12	3/8	43,1	22,0	33,0	11,2	21,8	22,0
FBZ 12-1/2R	12MO-1-8RS	12	1/2	49,0	22,0	38,9	14,2	25,7	27,0
FBZ 12-3/4R	12MO-1-12RS	12	3/4	52,8	22,0	42,7	16,0	31,8	35,0
FBZ 16-3/8R	16MO-1-6RS	16	3/8	43,5	22,0	33,4	11,2	22,0	21,8
FBZ 16-1/2R	16MO-1-8RS	16	1/2	49,0	22,0	38,9	14,2	26,0	27,0
FBZ 18-1/2R	18MO-1-8RS	18	1/2	49,0	22,0	38,9	14,2	26,0	27,0
FBZ 18-3/4R	18MO-1-12RS	18	3/4	53,1	22,0	43,0	16,0	35,0	32,0
FBZ 20-1/2R	20MO-1-8RS	20	1/2	50,5	22,0	40,4	14,2	30,0	25,7
FBZ 20-3/4R	20MO-1-12RS	20	3/4	52,8	22,0	42,7	16,0	32,0	35,0
FBZ 22-3/4R	22MO-1-12RS	22	3/4	52,8	22,0	42,7	16,0	32,0	35,0
FBZ 25-3/4R	25MO-1-12RS	25	3/4	59,8	26,5	47,6	16,0	35,0	31,8
FBZ 25-1R	25MO-1-16RS	25		60,1	26,5	47,8	18,3	39,0	41,0

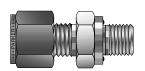
NOTE: A and C dimensions are typical finger-tight.

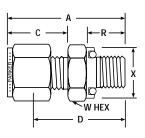
Dimensions for reference only, subject to change.

Sealing washer must be used with BSPP end shown ISO228/1 (Form A).

For Form B undercut change part number and add B before R. e.g. FBZ 6-1/4BR

BSPP Male Connector with ED seal For fractional tube





	INTER-		INCHES									
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPP THREAD	A	С	D	R	Х	W HEX	BORE		
4-4ED FBZ	_	1/4	1/4	1.48	.70	1.19	.47	.74	3/4	.19		
4-8ED FBZ	_	1/4	1/2	1.76	.70	1.38	.55	1.04	1-1/16	.19		
6-6ED FBZ	_	3/8	3/8	1.60	.76	1.31	.47	.86	7/8	.28		
8-4ED FBZ	_	1/2	1/4	1.69	.86	1.31	.47	.74	13/16	.25		
8-6ED FBZ	_	1/2	3/8	1.69	.86	1.31	.47	.86	7/8	.31		
8-8ED FBZ	_	1/2	1/2	1.85	.86	1.47	.55	1.04	1-1/16	.41		
12-12ED FBZ	_	3/4	3/4	1.98	.86	1.59	.63	1.25	1-5/16	.63		

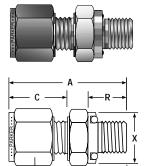
NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

ED fittings are supplied with sealing washers in Buna-N as standard, suitable for temperatures of between -35°C and +100°C (-31°F to +212°F). Viton seals are available upon request which are suitable for temperatures of between -25°C and +120°C (-13°F to +248°F).

FBZ BSPP Male Connector with ED seal

For metric tube



	INTER-				MILLIME	TERS			
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPP THREAD	Α	С	D	R	х	W HEX
FBZ6-1/8ED FBZ6-1/4ED FBZ6-3/8ED FBZ6-1/2ED FBZ10-1/4ED	1111	6 6 6 10	1/8 1/4 3/8 1/2 1/4	32,5 38,2 39,5 44,5 40,0	17,7 17,7 17,7 17,7 19,5	25,0 30,7 32,0 37,0 32,3	7,9 11,9 11,9 14,0 11,9	13,7 18,8 21,8 26,4 18,8	14,0 19,0 22,0 27,0 19,0
FBZ10-3/8ED FBZ10-1/2ED FBZ12-1/4ED FBZ12-3/8ED FBZ12-1/2ED	- - - -	10 10 12 12 12	3/8 1/2 1/4 3/8 1/2	41,1 46,0 43,1 43,6 48,5	19,5 19,5 22,0 22,0 22,0	38,1 38,4 33,0 33,5 38,4	11,9 14,0 11,9 11,9 14,0	21,8 26,4 18,8 21,8 26,4	22,0 27,0 22,0 22,0 27,0

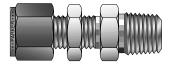
NOTE: A and C dimensions are typical finger-tight.

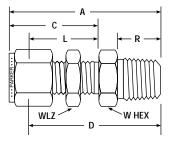
Dimensions for reference only, subject to change.

ED fittings are supplied with sealing washers in Buna-N as standard, suitable for temperatures of between -35°C and +100°C (-31°F to +212°F). Viton seals are available upon request which are suitable for temperatures of between -25°C and +120°C (-13°F to +248°F).

FH2BZ NPT Male Bulkhead Connector

For fractional tube





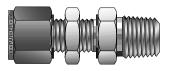
	INTER-		INCHES							
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	A	С	D	L	R	W HEX	
1-1 FH2BZ 1-2 FH2BZ 2-2 FH2BZ 3-2 FH2BZ 4-2 FH2BZ	100-11-1 100-11-2 200-11-2 300-11-2 400-11-2	1/16 1/16 1/8 3/16 1/4	1/16 1/8 1/8 1/8 1/8	1.19 1.27 1.83 1.89 1.95	.68 .68 1.23 1.26 1.31	1.04 1.12 1.57 1.63 1.66	.53 .53 .97 1.00 1.02	.38 .38 .38 .38	5/16 7/16 1/2 9/16 5/8	
4-4 FH2BZ 4-6 FH2BZ 4-8 FH2BZ 5-2 FH2BZ 5-4 FH2BZ	400-11-4 400-11-6 400-11-8 500-11-2 500-11-4	1/4 1/4 1/4 5/16 5/16	1/4 3/8 1/2 1/8 1/4	2.132 2.162 2.374 2.08 2.27	1.31 1.31 1.31 1.42 1.42	1.84 1.87 2.08 1.78 1.97	1.02 1.02 1.02 1.12 1.12	.56 .56 .75 .38 .56	5/8 11/16 7/8 11/16 11/16	
6-2 FH2BZ 6-4 FH2BZ 6-6 FH2BZ 6-8 FH2BZ 8-4 FH2BZ	600-11-2 600-11-4 600-11-6 600-11-8 810-11-4	3/8 3/8 3/8 3/8 1/2	1/8 1/4 3/8 1/2 1/4	2.08 2.265 2.265 2.48 2.494	1.44 1.44 1.44 1.44 1.65	1.79 1.98 1.98 2.22 2.09	1.15 1.15 1.15 1.15 1.25	.38 .56 .56 .75 .56	3/4 3/4 3/4 7/8 15/16	
8-6 FH2BZ 8-8 FH2BZ 8-12 FH2BZ 10-6 FH2BZ 10-8 FH2BZ	810-11-6 810-11-8 810-11-12 1010-11-6 1010-11-8	1/2 1/2 1/2 5/8 5/8	3/8 1/2 3/4 3/8 1/2	2.494 2.712 2.722 2.628 2.816	1.65 1.65 1.65 1.68 1.68	2.09 2.31 2.32 2.23 2.42	1.25 1.25 1.25 1.28 1.28	.56 .75 .75 .56 .75	15/16 15/16 1-1/8 1-1/16 1-1/16	
12-8 FH2BZ 12-12 FH2BZ 14-12 FH2BZ 16-12 FH2BZ 16-16 FH2BZ	1210-11-8 1210-11-12 1410-11-12 1610-11-12 1610-11-16	3/4 3/4 7/8 1	1/2 3/4 3/4 3/4 1	3.00 3.00 3.31 3.54 3.72	1.87 1.87 2.09 2.27 2.27	2.60 2.60 2.91 3.01 3.19	1.47 1.47 1.69 1.78 1.78	.75 .75 .75 .75 .94	1-3/16 1-3/16 1-3/8 1-5/8 1-5/8	

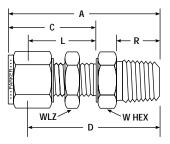
NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change. For bulkhead hole drill size and maximum bulkhead thickness, see Page 28, Part WBZ.

FH2BZ NPT Male Bulkhead Connector

For metric tube





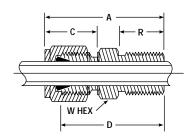
			MILLIMETERS								
PARKER PART NO.	INTER- CHANGES WITH	TUBE O.D.	NPT THREAD	A	С	D	L	R	W HEX	B'HEAD HOLE DRILL SIZE	MAX. B'HEAD THICK.
FH2BZ 6-1/8	6MO-11-2	6	1/8	49,6	33,7	42,1	26,2	9,5	16,0	11,5	10,2
FH2BZ 6-1/4	6MO-11-4	6	1/4	53,5	33,7	46,0	26,2	14,3	16,0	11,5	10,2
FH2BZ 8-1/8	8MO-11-2	8	1/8	52,3	36,0	44,8	28,5	9,5	18,0	13,1	11,2
FH2BZ 8-1/4	8MO-11-4	8	1/4	57,5	36,0	50,0	28,5	14,3	18,0	13,1	11,2
FH2BZ 10-1/4	10MO-11-4	10	1/4	58,4	37,0	50,8	29,4	14,3	22,0	16,3	11,2
FH2BZ 10-3/8	10MO-11-6	10	3/8	58,4	37,0	50,8	29,4	14,3	22,0	16,3	11,2
FH2BZ 10-1/2	10MO-11-8	10	1/2	63,1	37,0	55,5	29,4	19,0	22,0	16,3	11,2
FH2BZ 12-1/4	12MO-11-4	12	1/4	63,3	10,1	53,2	31,8	14,3	24,0	19,5	12,7
FH2BZ 12-3/8	12MO-11-6	12	3/8	64,5	10,1	54,4	31,8	14,3	24,0	19,5	12,7
FH2BZ 12-1/2	12MO-11-8	12	1/2	67,5	10,1	57,4	31,8	19,0	24,0	19,5	12,7

NOTE: A and C dimensions are typical finger-tight.

FH4BZ Thermocouple Connector

For fractional tube





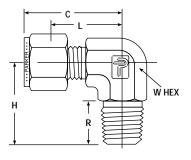
	INTER-		INCHES						
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	А	С	D	R	W HEX	
1-1 FH4BZ 1-2 FH4BZ 1-4 FH4BZ 2-1 FH4BZ 2-2 FH4BZ 2-4 FH4BZ	100-1-1BT 100-1-2BT 100-1-4BT 200-1-1BT 200-1-2BT 200-1-4BT	1/16 1/16 1/16 1/8 1/8 1/8	1/16 1/8 1/4 1/16 1/8 1/4	.93 1.03 1.23 1.17 1.20 1.40	.43 .43 .43 .60 .60	.78 .88 1.08 .91 .94 1.14	.38 .38 .56 .38 .38	5/16 7/16 9/16 3/8 7/16 9/16	
3-2 FH4BZ 3-4 FH4BZ 4-2 FH4BZ 4-4 FH4BZ 4-6 FH4BZ	300-1-2BT 300-1-4BT 400-1-2BT 400-1-4BT 400-1-6BT	3/16 3/16 1/4 1/4 1/4	1/8 1/4 1/8 1/4 3/8	1.23 1.43 1.29 1.49 1.51	.64 .64 .70 .70 .70	.97 1.17 1.00 1.20 1.22	.38 .56 .38 .56	7/16 9/16 1/2 9/16 11/16	
4-8 FH4BZ 5-4 FH4BZ 6-4 FH4BZ 6-6 FH4BZ 6-8 FH4BZ	400-1-8BT 500-1-4BT 600-1-4BT 600-1-6BT 600-1-8BT	1/4 5/16 3/8 3/8 3/8	1/2 1/4 1/4 3/8 1/2	1.76 1.52 1.57 1.57 1.82	.70 .73 .76 .76	1.47 1.23 1.28 1.28 1.53	.75 .56 .56 .56 .75	7/8 9/16 5/8 11/16 7/8	
6-12 FH4BZ 8-8 FH4BZ 8-12 FH4BZ 10-12 FH4BZ 12-12 FH4BZ	600-1-12BT 810-1-8BT 810-1-12BT 1010-1-12BT 1210-1-12BT	3/8 1/2 1/2 5/8 3/4	3/4 1/2 3/4 3/4 3/4	1.88 1.93 1.99 1.99	.76 .87 .87 .87	1.59 1.53 1.59 1.59 1.59	.75 .76 .75 .75	1-1/16 7/8 1-1/16 1-1/16 1-1/16	
16-12 FH4BZ 16-16 FH4BZ	1610-1-12BT 1610-1-16BT	1	3/4 1	2.27 2.46	1.05 1.05	1.78 1.97	.75 .94	1-3/8 1-3/8	

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

CBZ NPT Male Elbow For fractional tube





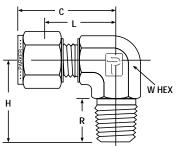
	INTER-				INCHES			
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	С	Н	L	R	W HEX
1-1 CBZ 1-2 CBZ 2-1 CBZ 2-2 CBZ 2-4 CBZ 3-2 CBZ	100-2-1 100-2-2 200-2-1 200-2-2 200-2-4 300-2-2	1/16 1/16 1/8 1/8 1/8 3/16	1/16 1/8 1/16 1/8 1/4 1/8	.75 .75 .93 .93 .98 1.00	.71 .71 .71 .71 1.00	.60 .60 .67 .67 .72 .74	.38 .38 .38 .38 .56	7/16 7/16 7/16 7/16 7/16 9/16 1/2
3-4 CBZ 4-1 CBZ 4-2 CBZ 4-4 CBZ 4-6 CBZ 4-8 CBZ 5-2 CBZ	300-2-4 400-2-1 400-2-2 400-2-4 400-2-6 400-2-8 500-2-2	3/16 1/4 1/4 1/4 1/4 1/4 5/16	1/4 1/16 1/8 1/4 3/8 1/2 1/8	1.01 1.06 1.08 1.07 1.17 1.26 1.17	.94 .74 .76 1.00 1.03 1.31	.75 .77 .79 .78 .88 .97	.56 .38 .38 .56 .56 .75	9/16 1/2 1/2 9/16 11/16 7/8 5/8
5-4 CBZ 5-6 CBZ 6-2 CBZ 6-4 CBZ 6-6 CBZ 6-8 CBZ	500-2-4 500-2-6 600-2-2 600-2-4 600-2-6 600-2-8	5/16 3/8 3/8 3/8 3/8	1/4 1/8 1/4 3/8 1/2	1.17 1.20 1.20 1.26 1.32	1.01 .82 1.01 1.03 1.31	.88 .91 .91 .94 1.03	.56 .38 .56 .56	5/8 5/8 5/8 11/16 7/8
6-12 CBZ 8-4 CBZ 8-6 CBZ 8-8 CBZ 8-12 CBZ	600-2-12 810-2-4 810-2-6 810-2-8 810-2-12	3/8 1/2 1/2 1/2 1/2	3/4 1/4 3/8 1/2 3/4	1.45 1.42 1.42 1.43 1.53	1.50 1.12 1.12 1.31 1.50	1.16 1.02 1.02 1.03 1.13	.75 .56 .56 .75 .75	1-1/16 13/16 13/16 7/8 1-1/16
10-6 CBZ 10-8 CBZ 10-12 CBZ 12-8 CBZ 12-12 CBZ	1010-2-6 1010-2-8 1010-2-12 1210-2-8 1210-2-12	5/8 5/8 5/8 3/4 3/4	3/8 1/2 3/4 1/2 3/4	1.43 1.43 1.56 1.56 1.56	1.25 1.31 1.50 1.50 1.50	1.03 1.03 1.16 1.16 1.16	.56 .75 .75 .75 .75	7/8 7/8 1-1/16 1-1/16 1-1/16
14-12 CBZ 16-12 CBZ 16-16 CBZ 20-20 CBZ 24-24 CBZ 32-32 CBZ	1410-2-12 1610-2-12 1610-2-16 2000-2-20 2400-2-24 3200-2-32	7/8 1 1 1-1/4 1-1/2 2	3/4 3/4 1 1-1/4 1-1/2 2	1.76 1.94 1.94 2.61 3.06 4.22	1.66 1.65 1.84 1.88 2.38 2.79	1.36 1.45 1.45 1.75 2.00 2.75	.75 .75 .94 .97 1.00 1.04	1-3/8 1-3/8 1-3/8 1-5/8 1-7/8 2-13/16

NOTE: C dimension is typical finger-tight.



CBZ NPT Male Metric Elbow For metric tube





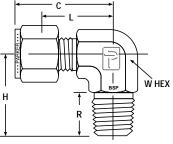
	INTER-			MILLIN	METERS			INCH
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT THREAD	С	н	L	R	W HEX
CBZ 3-1/8	3MO-2-2	3	1/8	23,6	17,8	17,0	9,7	7/16
CBZ 3-1/4	3MO-2-4	3	1/4	24,6	23,4	18,0	14,2	1/2
CBZ 4-1/8	4M0-2-2	4	1/8	25,4	18,8	19,2	9,7	1/2
CBZ 4-1/4	4MO-2-4	4	1/4	26,2	25,4	19,6	14,2	1/2
CBZ 6-1/8	6MO-2-2	6	1/8	27,0	18,8	19,6	9,7	1/2
CBZ 6-1/4	6MO-2-4	6	1/4	27,0	23,4	19,6	14,2	1/2
CBZ 6-3/8	6MO-2-6	6	3/8	29,8	26,2	22,4	14,2	11/16
CBZ 6-1/2	6MO-2-8	6	1/2	31,8	33,0	24,4	19,0	13/16
CBZ 8-1/8	8MO-2-2	8	1/8	28,8	19,8	21,3	9,7	9/16
CBZ 8-1/4	8MO-2-4	8	1/4	28,8	24,4	21,3	14,2	9/16
CBZ 8-3/8	8MO-2-6	8	3/8	30,6	26,2	23,1	14,2	11/16
CBZ 8-1/2	8MO-2-8	8	1/2	32,7	33,0	25,2	19,1	13/16
CBZ 10-1/8	10MO-2-8	10	1/8	31,5	21,6	23,9	9,7	11/16
CBZ 10-1/4	10MO-2-4	10	1/4	31,5	26,2	23,9	14,2	11/16
CBZ 10-3/8	10MO-2-6	10	3/8	31,5	26,2	23,9	14,2	11/16
CBZ 10-1/2 CBZ 12-1/4 CBZ 12-3/8 CBZ 12-1/2 CBZ 12-3/4	10MO-2-8 12MO-2-4 12MO-2-6 12MO-2-8 12MO-2-12	10 12 12 12 12	1/2 1/4 3/8 1/2 3/4	33,5 36,0 36,0 36,0 39,8	33,0 28,2 28,2 33,0 36,8	25,9 25,9 25,9 25,9 25,9 29,7	19,0 14,2 14,2 19,0 19,0	13/16 13/16 13/16 13/16 1-1/16
CBZ 15-1/2	15MO-2-8	15	1/2	38,0	35,1	27,9	19,0	15/16
CBZ 16-3/8	16MO-2-6	16	3/8	38,0	30,2	27,9	14,2	15/16
CBZ 16-1/2	16MO-2-8	16	1/2	38,0	35,1	27,9	19,0	15/16
CBZ 16-3/4	16MO-2-12	16	3/4	39,8	36,8	29,7	19,0	1-1/16
CBZ 18-1/2	18MO-2-8	18	1/2	39,8	36,8	29,7	19,0	1-1/16
CBZ 18-3/4	18MO-2-12	18	3/4	39,8	36,8	29,7	19,0	1-1/16
CBZ 20-1/2	20MO-2-8	20	1/2	44,6	41,7	34,5	19,0	1-3/8
CBZ 20-3/4	20MO-2-12	20	3/4	44,6	41,7	34,5	19,0	1-3/8
CBZ 22-3/4	22MO-2-12	22	3/4	44,6	41,7	34,5	19,0	1-3/8
CBZ 25-3/4	25MO-2-12	25	3/4	49,1	41,7	36,8	19,0	1-3/8
CBZ 25-1	25MO-2-16	25	1	49,1	46,5	36,8	23,9	1-3/8

NOTE: C dimension is typical finger-tight.

Dimensions for reference only, subject to change.

CBZ BSP Taper Male Elbow For fractional tube





	INTER-		INCHES							
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPT THREAD	С	Н	L	R	W HEX		
4-2K CBZ 4-4K CBZ 4-6K CBZ 4-8K CBZ 5-4K CBZ	400-2-2RT 400-2-4RT 400-2-6RT 400-2-8RT 500-2-4RT	1/4 1/4 1/4 1/4 5/16	1/8 1/4 3/8 1/2 1/4	1.02 1.08 1.17 1.26 1.17	.78 .94 1.03 1.31 .82	.72 .78 .88 .97	.38 .56 .56 .75 .38	7/16 9/16 11/16 7/8 5/8		
6-4K CBZ 6-6K CBZ 8-6K CBZ 8-8K CBZ	600-2-4RT 600-2-4RT 810-2-6RT 810-2-8RT	3/8 3/8 1/2 1/2	1/4 3/8 3/8 1/2	1.13 1.26 1.35 1.41	1.00 1.03 1.25 1.31	.84 .94 .97 1.03	.56 .56 .56 .75	9/16 11/16 3/4 7/8		

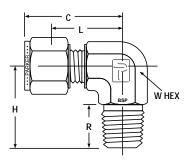
NOTE: C dimension is typical finger-tight.

Tube to Male Pipe

CBZ BSP Taper Male Elbow

For metric tube

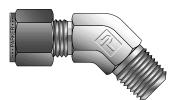


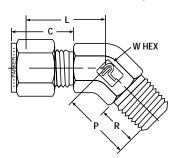


	INTER-			MILLIN	METERS			INCH
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSP TR THREAD	С	Н	L	R	W HEX
CBZ3-1/8 CBZ3-1/4 CBZ4-1/8 CBZ4-1/4 CBZ6-1/8	3MO-2-2RT 3MO-2-4RT 4MO-2-2RT 4MO-2-4RT 6MO-2-2RT	3 3 4 4 6	1/8 1/4 1/8 1/4 1/8	23,6 24,6 25,4 24,6 27,0	17,8 23,4 18,8 23,4 18,8	17,0 18,0 18,8 18,8 19,6	9,7 14,2 9,7 14,2 9,7	7/16 1/2 1/2 1/2 1/2
CBZ6-1/4 CBZ6-3/8 CBZ6-1/2 CBZ8-1/8 CBZ8-1/4	6MO-2-4RT 6MO-2-6RT 6MO-2-8RT 8MO-2-2RT 8MO-2-4RT	6 6 8 8	1/4 3/8 1/2 1/8 1/4	27,0 29,8 31,8 28,8 28,8	23,4 26,2 33,0 19,8 24,4	19,6 22,4 24,4 21,3 21,3	14,2 14,2 19,0 9.7 14,2	1/2 11/16 13/16 9/16 9/16
CBZ8-3/8 CBZ8-1/2 CBZ10-1/8 CBZ10-1/4 CBZ10-3/8	8MO-2-6RT 8MO-2-8RT 10MO-2-2RT 10MO-2-4RT 10MO-2-6RT	8 8 10 10 10	3/8 1/2 1/8 1/4 3/8	30,6 32,7 31,5 31,5 31,5	26,2 33,0 21,6 26,2 26,2	23,1 25,2 23,9 23,9 23,9	14,2 19,1 9,7 14,2 14,2	11/16 13/16 11/16 11/16 11/16
CBZ10-1/2 CBZ12-1/4 CBZ12-3/8 CBZ12-1/2 CBZ12-3/4	10MO-2-8RT 12MO-2-4RT 12MO-2-6RT 12MO-2-8RT 12MO-2-12RT	10 12 12 12 12	1/2 1/4 3/8 1/2 3/4	33,5 36,0 36,0 36,0 39,8	33,0 28,2 28,2 33,0 36,8	25,9 25,9 25,9 25,9 29,7	19,0 14,2 14,2 19,0 19,1	13/16 13/16 13/16 13/16 1-1/16
CBZ16-3/8 CBZ16-1/2 CBZ18-1/2 CBZ18-3/4 CBZ20-3/4 CBZ25-3/4 CBZ25-1	16MO-2-6RT 16MO-2-8RT 18MO-2-8RT 18MO-2-12RT 20MO-2-12RT 25MO-2-12RT 25MO-2-16RT	16 16 18 18 20 25 25	3/8 1/2 1/2 3/4 3/4 3/4	38,0 38,0 39,8 39,8 44,6 49,0 49,1	30,2 35,1 36,8 36,8 41,7 41,7 46,5	27,9 27,9 29,7 29,7 34,5 36,8 36,8	14,2 19,0 19,0 19,0 19,0 19,1 23,9	15/16 15/16 1-1/16 1-1/16 1-3/8 1-3/8 1-3/8

NOTE: C dimension is typical finger-tight.

VBZ NPT Male 45° Elbow For fractional tube





	INTER-		INCHES						
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	С	П	Р	R	W HEX	
1-1 VBZ 2-1 VBZ 3-2 VBZ 4-2 VBZ 4-4 VBZ	100-5-1 200-5-2 300-5-2 400-5-2 400-5-4	1/16 1/8 3/16 1/4 1/4	1/16 1/8 1/8 1/8 1/4	.43 .60 .64 .70	.468 .59 .56 .63 .66	.569 .66 .58 .66 .86	.38 .38 .38 .38 .56	3/8 7/16 7/16 9/16 9/16	
5-2 VBZ 6-2 VBZ 6-4 VBZ 6-6 VBZ 8-6 VBZ	500-5-2 600-5-2 600-5-4 600-5-6 810-5-6	5/16 3/8 3/8 3/8 3/8 1/2	1/8 1/8 1/4 3/8 3/8	.73 .76 .76 .76 .87	.66 .72 .72 .75	.66 .67 .86 .95	.38 .38 .56 .56	9/16 9/16 9/16 3/4 3/4	
10-8 VBZ 12-12 VBZ 14-12 VBZ 16-12 VBZ	1010-5-8 1210-5-8 1410-5-8 1610-5-8	5/8 3/4 7/8 1	1/2 3/4 3/4 1	.87 .87 .87 1.05	.81 .84 1.36 1.19	1.17 1.20 1.27 1.48	.75 .75 .75 .94	7/8 1-1/16 1-5/16 1-5/16	

NOTE: C dimension is typical finger-tight.

Dimensions for reference only, subject to change.

VBZ NPT Male 45° Elbow For metric tube



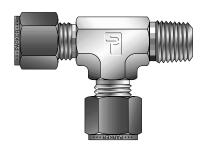
C -	W HEX

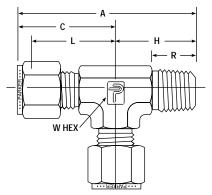
	INTER-		MILLIMETERS							
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	С	L	Р	R	W HEX		
VBZ 6-1/8 VBZ 6-1/4 VBZ 8-1/8 VBZ 10-1/4 VBZ 12-3/8	- - - -	6 6 8 10 12	1/8 1/4 1/8 1/4 3/8	17,7 17,7 18,6 19,5 22,0	16,0 16,0 16,8 19,0 19,0	16,8 21,8 16,8 24,1 24,1	9,5 14,3 9,5 14,3 14,3	14,0 14,0 14,0 19,0 19,0		
VBZ 12-1/2 VBZ 16-1/2		12 16	1/2 1/2	22,0 22.0	20,6 20.6	29,7 29.7	19,0 19.0	22,0 22.0		

NOTE: C dimension is typical finger-tight.

Dimensions for reference only, subject to change.

RBZ NPT Male Run Tee For fractional tube



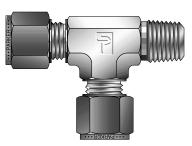


	INTER-		INCHES								
Parker Part no.	CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	A	С	Н	L	R	W HEX		
2-2-2 RBZ 2-4-2 RBZ 3-2-3 RBZ 4-2-4 RBZ 4-4-4 RBZ	200-3-2TMT 200-3-4TMT 300-3-2TMT 400-3-2TMT 400-3-4TMT	1/8 1/8 3/16 1/4 1/4	1/8 1/4 1/8 1/8 1/4	1.67 1.98 1.74 1.80 2.07	.92 .98 1.00 1.06 1.07	.71 1.00 .74 .74 1.00	.66 .72 .74 .77	.38 .56 .38 .38	5/16 1/2 1/2 1/2 1/2 9/16		
5-2-5 RBZ 5-4-5 RBZ 6-4-6 RBZ 6-6-6 RBZ 8-6-8 RBZ	500-3-2TMT 500-3-4TMT 600-3-4TMT 600-3-6TMT 810-3-6TMT	5/16 5/16 3/8 3/8 1/2	1/8 1/4 1/4 3/8 3/8	2.00 2.18 2.21 2.43 2.82	1.17 1.17 1.20 1.31 1.42	.82 1.01 1.01 1.12 1.12	.88 .88 .91 1.02 1.02	.38 .56 .56 .56	5/8 5/8 5/8 13/16 13/16		
8-8-8 RBZ 10-8-10 RBZ 12-12-12 RBZ 14-12-14 RBZ 16-12-16 RBZ 16-16-16 RBZ	810-3-8TMT 1010-3-8TMT 1210-3-12TMT 1410-3-12TMT 1610-3-12TMT 1610-3-16TMT	1/2 5/8 3/4 7/8 1	1/2 1/2 3/4 3/4 3/4 1	2.74 2.81 3.06 3.26 3.60 3.78	1.43 1.43 1.56 1.76 1.94 1.94	1.31 1.38 1.50 1.50 1.66 1.84	1.03 1.03 1.16 1.36 1.45 1.45	.75 .75 .75 .75 .75 .75	7/8 7/8 1-1/16 1-5/16 1-5/16 1-3/8		

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

RBZ NPT Male Run Tee For metric tube



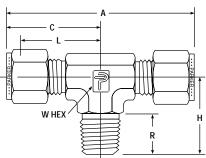
$\begin{array}{c c} & & & & \\ & & & \\ \hline & & \\ \hline & & \\ \hline & & \\ \hline \end{array}$
W HEX

	INTER-		MILLIMETERS								
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT THREAD	А	С	Н	L	R	W HEX		
RBZ 6-1/8-6 RBZ 6-1/4-6 RBZ 8-1/8-8 RBZ 8-1/4-8 RBZ 10-1/4-10	6MO-3-2TMT 6MO-3-4TMT 8MO-3-2TMT 8MO-3-4TMT 10MO-3-4TMT	6 8 8 10	1/8 1/4 1/8 1/4 1/4	45,8 50,3 50,7 55,3 61,7	27,0 27,0 29,9 29,9 33,5	18,0 23,4 20,8 25,4 28,2	19,6 19,6 22,4 22,4 25,9	9,7 14,2 9,7 14,2 14,2	1/2 1/2 5/8 5/8 13/16		
RBZ 10-1/2-10 RBZ 12-1/4-12 RBZ 12-3/8-12 RBZ 12-1/2-12 RBZ 16-1-16	10MO-3-8TMT 12MO-3-4TMT 12MO-3-6TMT 12MO-3-8TMT 16MO-3-16TMT	10 12 12 12 16	1/2 1/4 3/8 1/2	66,5 64,2 64,2 69,0 93,1	33,5 36,0 36,0 36,0 46,6	33,0 28,2 28,2 33,0 46,5	25,9 25,9 25,9 25,9 34,4	19,0 14,2 14,2 19,0 23,9	13/16 13/16 13/16 13/16 1-3/8		

NOTE: A and C dimensions are typical finger-tight.

SBZ NPT Male Branch Tee For fractional tube





	INTER-				INCHES				
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	A	С	Н	L	R	W HEX
2-2-2 SBZ 2-2-4 SBZ 3-3-2 SBZ 4-4-2 SBZ 4-4-4 SBZ	200-3-2TTM 200-3-4TTM 300-3-2TTM 400-3-2TTM 400-3-4TTM	1/8 1/8 3/16 1/4 1/4	1/8 1/4 1/8 1/8 1/4	1.86 1.96 2.00 2.12 2.14	.93 .98 1.00 1.06 1.07	.71 1.00 .74 .74 1.00	.67 .72 .74 .77 .78	.38 .56 .38 .38	7/16 9/16 1/2 1/2 9/16
5-5-2 SBZ 5-5-4 SBZ 6-6-4 SBZ 6-6-6 SBZ 8-8-6 SBZ	500-3-2TTM 500-3-4TTM 600-3-4TTM 600-3-6TTM 810-3-6TTM	5/16 5/16 3/8 3/8 1/2	1/8 1/4 1/4 3/8 3/8	2.34 2.34 2.40 2.62 2.84	1.17 1.17 1.20 1.31 1.42	.82 1.01 1.01 1.12 1.12	.88 .88 .91 1.02 1.02	.38 .56 .56 .56	5/8 5/8 5/8 13/16 13/16
8-8-8 SBZ 10-10-8 SBZ 12-12-12 SBZ 14-14-12 SBZ 16-16-12 SBZ 16-16-16 SBZ	810-3-8TTM 1010-3-8TTM 1210-3-12TTM 1410-3-12TTM 1610-3-12TTM 1610-3-16TTM	1/2 5/8 3/4 7/8 1	1/2 1/2 3/4 3/4 3/4 1	2.86 2.86 3.12 3.52 3.88 3.88	1.43 1.43 1.56 1.76 1.94 1.94	1.31 1.31 1.50 1.50 1.66 1.84	1.03 1.03 1.16 1.36 1.45 1.45	.75 .75 .75 .75 .75 .75	7/8 7/8 1-1/16 1-3/8 1-3/8 1-3/8

NOTE: A and C dimensions are typical finger-tight.

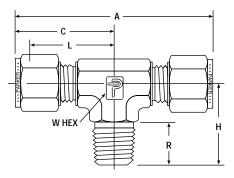
Dimensions for reference only, subject to change.

SBZ NPT Male Branch Tee For metric tube

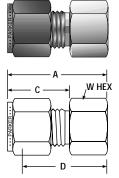


	INTER-			М	ILLIMETE	RS			INCH
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT THREAD	А	С	Н	L	R	W HEX
SBZ 6-6-1/8 SBZ 6-6-1/4 SBZ 8-8-1/8 SBZ 8-8-1/4 SBZ 10-10-1/4	6MO-3TTM 6MO-3-4TTM 8MO-3TTM 8MO-3-4TTM 10MO-3-4TTM	6 6 8 8 10	1/8 1/4 1/8 1/4 1/4	53,9 53,9 59,7 59,7 67,0	27,0 27,0 29,9 29,9 33,5	18,8 23,4 20,8 25,4 28,2	19,6 19,6 22,4 22,4 25,9	9,7 14,2 9,7 14,2 14,2	1/2 1/2 5/8 5/8 13/16
SBZ 10-10-3/8 SBZ 12-12-1/4 SBZ 12-12-3/8 SBZ 12-12-1/2 SBZ 16-16-1/2	10MO-3-6TTM 12MO-3-4TTM 12MO-3-6TTM 12MO-3-8TTM 16MO-3-8TTM	12 12 12	3/8 1/4 3/8 1/2 1/2	67,0 72,0 72,0 72,0 72,0 77,6	33,5 36,0 36,0 36,0 38,8	28,2 28,2 28,2 33,0 35,8	25,9 25,9 25,9 25,9 25,9 28,7	14,2 14,2 14,2 19,0 19,1	13/16 13/16 13/16 13/16 1

NOTE: A and C dimensions are typical finger-tight.



GBZ NPT Female Connector For fractional tube

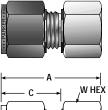


		INTER-			INCH	HES		
*	PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	A	С	D	W HEX
	1-1 GBZ	100-7-1	1/16	1/16	.93	.43	.78	7/16
	1-2 GBZ	100-7-2	1/16	1/8	.95	.43	.81	9/16
	2-2 GBZ	200-7-2	1/8	1/8	1.14	.60	.88	9/16
	2-4 GBZ	200-7-4	1/8	1/4	1.32	.60	1.06	3/4
	3-2 GBZ	300-7-2	3/16	1/8	1.17	.64	.91	9/16
	3-4 GBZ	300-7-4	3/16	1/4	1.35	.64	1.09	3/4
	4-2 GBZ	400-7-2	1/4	1/8	1.23	.70	.94	9/16
	4-4 GBZ	400-7-4	1/4	1/4	1.42	.70	1.13	3/4
	4-6 GBZ	400-7-6	1/4	3/8	1.48	.70	1.19	7/8
	4-8 GBZ	400-7-8	1/4	1/2	1.67	.70	1.38	1-1/16
	5-2 GBZ 5-4 GBZ 5-6 GBZ 6-2 GBZ 6-4 GBZ	500-7-2 500-7-4 500-7-6 600-7-2 600-7-4	5/16 5/16 5/16 3/8 3/8	1/8 1/4 3/8 1/8 1/4	1.27 1.46 1.29 1.48	.73 .73 .73 .76 .76	.97 1.16 1.219 1.00 1.19	9/16 3/4 7/8 5/8 3/4
	6-6 GBZ	600-7-6	3/8	3/8	1.54	.76	1.25	7/8
	6-8 GBZ	600-7-8	3/8	1/2	1.73	.76	1.44	1-1/16
	6-12 GBZ	600-7-12	3/8	3/4	1.85	.76	1.56	1-1/4
	8-4 GBZ	810-7-4	1/2	1/4	1.59	.87	1.19	13/16
	8-6 GBZ	810-7-6	1/2	3/8	1.65	.87	1.25	7/8
	8-8 GBZ	810-7-8	1/2	1/2	1.84	.87	1.44	1-1/16
	8-12 GBZ	810-7-12	1/2	3/4	1.96	.87	1.56	1-1/4
	10-6 GBZ	1010-7-6	5/8	3/8	1.65	.87	1.25	15/16
	10-8 GBZ	1010-7-8	5/8	1/2	1.84	.87	1.44	1-1/16
	10-12 GBZ	1010-7-12	5/8	3/4	1.96	.87	1.56	1-3/8
	12-8 GBZ 12-12 GBZ 14-12 GBZ 16-12 GBZ 16-16 GBZ	1210-7-8 1210-7-12 1410-7-12 1610-7-12 1610-7-16	3/4 3/4 7/8 1	1/2 3/4 3/4 3/4 1	1.84 1.96 1.96 2.15 2.46	.87 .87 .87 1.05 1.05	1.44 1.56 1.56 1.66 1.97	1-1/16 1-3/8 1-3/8 1-3/8 1-5/8
	20-16 GBZ	2000-7-16	1-1/4	1	2.92	1.52	2.06	1-3/4
	20-20 GBZ	2000-7-20	1-1/4	1-1/4	2.94	1.52	2.08	2
	24-24 GBZ	2400-7-24	1-1/2	1-1/2	3.28	1.77	2.22	2-3/8
	32-32 GBZ	3200-7-32	2	2	4.00	2.47	2.53	2-7/8

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

GBZ NPT Female Connector For metric tube



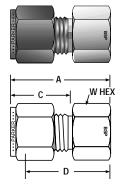
··· PARKER ···	— C	- A	, W HI	EX

		INTER-	MILLIMETERS								
•	PARKER Part no.	CHANGES WITH	TUBE O.D.	NPT THREAD	А	С	D	W HEX			
	GBZ 3-1/8	3MO-7-2	3	1/8	28,8	15,3	22,2	14,0			
	GBZ 3-1/4	3MO-7-4	3	1/4	33,6	15,3	27,0	19,0			
	GBZ 4-1/8	4MO-7-2	4	1/8	29,6	16,1	23,0	14,0			
	GBZ 6-1/8	6MO-7-2	6	1/8	31,3	17,7	23,8	14,0			
	GBZ 6-1/4	6MO-7-4	6	1/4	36,1	17,7	28,6	19,0			
	GBZ 6-3/8	6MO-7-6	6	3/8	37,7	17,7	30,2	22,0			
	GBZ 6-1/2	6MO-7-8	6	1/2	42,5	17,7	35,0	27,0			
	GBZ 8-1/8	8MO-7-2	8	1/8	32,1	18,6	24,6	14,0			
	GBZ 8-1/4	8MO-7-4	8	1/4	36,9	18,6	29,4	19,0			
	GBZ 8-3/8	8MO-7-6	8	3/8	38,5	18,6	31,0	22,0			
	GBZ 10-1/4	10MO-7-4	10	1/4	37,8	19,5	30,2	19,0			
	GBZ 10-3/8	10MO-7-6	10	3/8	39,4	19,5	31,8	22,0			
	GBZ 10-1/2	10MO-7-8	10	1/2	44,1	19,5	36,5	27,0			
	GBZ 12-1/4	12MO-7-4	12	1/4	41,9	22,0	31,8	22,0			
	GBZ 12-3/8	12MO-7-6	12	3/8	41,9	22,0	31,8	22,0			
	GBZ 12-1/2 GBZ 16-3/8 GBZ 16-1/2 GBZ 10-1/2 GBZ 20-3/4	12MO-7-8 16MO-7-6 16MO-7-8 20MO-7-8 20MO-7-12	12 16 16 20 20	1/2 3/8 1/2 1/2 3/4	46,6 41,9 46,9 47,9 49,7	22,0 22,0 22,0 22,0 22,0 22,0	36,5 31,8 36,5 37,8 39,6	27,0 27,0 27,0 30,0 35,0			
	GBZ 22-3/4	22MO-7-12	22	3/4	49,7	22,0	39,6	35,0			
	GBZ 25-3/4	25MO-7-12	25	3/4	53,6	26,5	41,3	35,0			
	GBZ 25-1	25MO-7-16	25	1	62,3	26,5	50,0	41,0			

NOTE: A and C dimensions are typical finger-tight.

GBZ BSP Taper Female Connector

For fractional tube

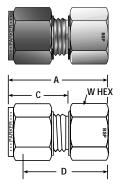


	INTER-				INCHES						
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSP THREAD	А	С	D	W HEX	BORE			
4-2K GBZ 4-4K GBZ 4-6K GBZ 4-8K GBZ 6-4K GBZ	400-7-2RT 400-7-4RT 400-7-6RT 400-7-8RT 600-7-4RT	1/4 1/4 1/4 1/4 3/8	1/8 1/4 3/8 1/2 1/4	1.24 1.42 1.49 1.68 1.48	.70 .70 .70 .70 .76	.94 1.13 1.19 1.38 1.19	9/16 3/4 7/8 1-1/16 3/4	.19 .19 .19 .19 .28			
6-6K GBZ 6-8K GBZ 8-4K GBZ 8-6K GBZ 8-8K GBZ	600-7-6RT 600-7-8RT 810-7-4RT 810-7-6RT 810-7-8RT	3/8 3/8 1/2 1/2 1/2	3/8 1/2 1/4 3/8 1/2	1.54 1.73 1.59 1.65 1.84	.76 .76 .87 .87	1.25 1.44 1.19 1.25 1.44	7/8 1-1/16 13/16 7/8 1-1/16	.28 .28 .406 .406			

Dimensions for reference only, subject to change.

GBZ BSP Taper Female Connector



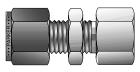


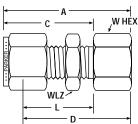
	INTER-			MILLI	METERS		
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSP THREAD	A	С	D	W HEX
GBZ3-1/8K GBZ6-1/8K GBZ6-1/4K GBZ6-3/8K GBZ6-1/2K	3MO-7-2RT 6MO-7-2RT 6MO-7-4RT 6MO-7-6RT 6MO-7-8RT	3 6 6 6	1/8 1/8 1/4 3/8 1/2	29,2 31,3 35,8 37,6 42,5	15,3 17,7 17,7 17,7 17,7	22,6 23,8 28,3 30,1 35,0	14,0 14,0 19,0 22,0 27,0
GBZ8-1/8K GBZ8-1/4K GBZ8-3/8K GBZ8-1/2K GBZ10-1/8K	8MO-7-2RT 8MO-7-4RT 8MO-7-6RT 8MO-7-8RT 10MO-7-2RT	8 8 8 8	1/8 1/4 3/8 1/2 1/8	32,8 37,0 38,5 43,3 33,0	18,6 18,6 18,6 18,6 19,5	25,3 29,5 31,0 35,8 25,4	15,0 19,0 22,0 27,0 18,0
GBZ10-1/4K GBZ10-3/8K GBZ10-1/2K GBZ12-1/4K GBZ12-3/8K	10MO-7-4RT 10MO-7-6RT 10MO-7-8RT 12MO-7-4RT 12MO-7-6RT	10 10 10 12 12	1/4 3/8 1/2 1/4 3/8	37,8 39,4 44,2 40,3 41,9	19,5 19,5 19,5 22,0 22,0	30,2 31,8 36,6 30,2 31,8	19,0 22,0 27,0 22,0 22,0
GBZ12-1/2K GBZ16-1/2K GBZ20-1/2K GBZ20-3/4K GBZ22-1K	12MO-7-8RT 16MO-7-8RT 20MO-7-8RT 20MO-7-12RT 22MO-7-16RT	12 16 20 20 22	1/2 1/2 1/2 1/2 3/4 1	46,7 48,4 54,7 49,7 57,9	22,0 22,0 22,0 22,0 22,0 22,0	36,6 38,3 44,6 39,6 47,8	27,0 18,0 30,0 35,0 41,0
GBZ25-3/4K GBZ25-1K	25MO-7-12RT 25MO-7-16RT	25 25	3/4 1	54,3 61,5	26,5 26,5	42,1 49,3	35,0 41,0

NOTE: A and C dimensions are typical finger-tight.

GH2BZ **NPT Female Bulkhead** Connector

For fractional tube





	INTER-				INCHES						
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	А	С	D	L	W HEX			
2-2 GH2BZ	200-71-2	1/8	1/8	1.76	1.23	1.50	.97	9/16			
3-2 GH2BZ	300-71-2	3/16	1/8	1.79	1.26	1.53	1.00	9/16			
4-2 GH2BZ	400-71-2	1/4	1/8	1.85	1.31	1.56	1.02	5/8			
4-4 GH2BZ	400-71-4	1/4	1/4	2.04	1.31	1.75	1.02	3/4			
5-2 GH2BZ	500-71-2	5/16	1/8	1.96	1.42	1.66	1.12	11/16			
5-8 GH2BZ	500-71-8	5/16	1/2	2.38	1.42	2.08	1.12	1-1/16			
6-4 GH2BZ	600-71-4	3/8	1/4	2.17	1.44	1.88	1.15	3/4			
8-6 GH2BZ	810-71-6	1/2	3/8	2.43	1.65	2.03	1.25	15/16			
8-8 GH2BZ	810-71-8	1/2	1/2	2.62	1.65	2.22	1.25	1-1/16			
10-8 GH2BZ	1010-71-8	5/8	1/2	2.65	1.68	2.25	1.28	1-1/16			
12-12 GH2BZ	1210-71-12	3/4	3/4	2.90	1.87	2.50	1.47	1-3/8			
14-12 GH2BZ	1410-71-12	7/8	3/4	3.18	2.09	2.78	1.69	1-3/8			
16-16 GH2BZ	1610-71-16	1	1	3.68	2.27	3.19	1.78	1-5/8			

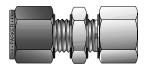
NOTE: A and C dimensions are typical finger-tight.

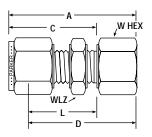
Dimensions for reference only, subject to change.

For bulkhead hole drill size and maximum bulkhead thickness, see Page 28, Part WBZ.

GH2BZ **NPT Female Bulkhead** Connector

For metric tube





			MILLIMETERS							
PARKER PART NO.	INTER- CHANGES WITH	TUBE O.D.	NPT THREAD	А	С	D	L	W HEX	B'HEAD HOLE DRILL SIZE	MAX. B'HEAD THICK.
GH2BZ 6-1/8	6MO-71-2	6	1/8	47,2	33,7	39,7	26,2	16,0	11,5	10,2
GH2BZ 6-1/4	6MO-71-4	6	1/4	52,0	33,7	44,5	26,2	19,0	11,5	10,2
GH2BZ 8-1/8	8MO-71-2	8	1/8	49,6	36,1	42,1	28,5	18,0	13,1	11,2
GH2BZ 10-1/4	10MO-71-4	10	1/4	55,2	37,0	47,6	29,4	19,0	16,3	11,2
GH2BZ 12-3/8	12MO-71-6	12	3/8	60,9	41,9	50,8	31,8	24,0	19,5	12,7
GH2BZ 12-1/2	12MO-71-8	12	1/2	66,4	41,9	56,3	31,8	27,0	19,5	12,7

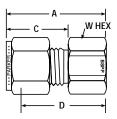
NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

For bulkhead hole drill size and maximum bulkhead thickness, see Page 28, Part WBZ.

GBZ BSPP Gauge Connector For fractional tube





	INTER-	INCHES							
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPP THREAD	А	С	D	W HEX	BORE	
4-4GC GBZ 4-6GC GBZ 4-8GC GBZ 5-4GC GBZ 5-8GC GBZ	400-7-4RG 400-7-6RG 400-7-8RG 500-7-4RG 500-7-8RG	1/4 1/4 1/4 5/16 5/16	1/4 3/8 1/2 1/4 1/2	1.48 1.48 1.70 1.51 1.59	.70 .70 .70 .73 .73	1.19 1.19 1.41 1.22 1.30	3/4 7/8 1-1/16 3/4 1-1/16	.19 .19 .19 .21 .28	
6-4GC GBZ 6-6GC GBZ 6-8GC GBZ 8-4GC GBZ 8-6GC GBZ 8-8GC GBZ	600-7-4RG 600-7-6RG 600-7-8RG 810-7-4RG 810-7-6RG 810-7-8RG	3/8 3/8 3/8 1/2 1/2 1/2	1/4 3/8 1/2 1/4 3/8 1/2	1.55 1.55 1.63 1.65 1.75 1.90	.76 .76 .76 .86 .86	1.25 1.25 1.33 1.25 1.35 1.50	3/4 7/8 1-1/16 13/16 7/8 1-1/16	.21 .26 .28 .21 .26 .28	

NOTE: A and C dimensions are typical finger-tight. See Catalog 4260 Pipe/ISO Fittings for detailed information.

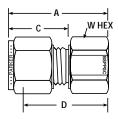
Dimensions for reference only, subject to change.

Copper Sealing Washer on page 72 to be used with this fitting.

GBZ BSPP Gauge Connector

For metric tube





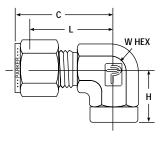
	INTER-	MILLIMETERS							
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPP THREAD	Α	С	D	W HEX		
GBZ 3-1/4GC	3MO-7-4RG	3	1/4	35,3	15,3	28,7	19,0		
GBZ 6-1/4GC	6MO-7-4RG	6	1/4	37,7	17,7	30,2	19,0		
GBZ 6-3/8GC	6MO-7-6RG	6	3/8	37,7	17,7	30,2	22,0		
GBZ 6-1/2GC	6MO-7-8RG	6	1/2	43,2	17,7	35,7	27,0		
GBZ 8-1/4GC	8MO-7-4RG	8	1/4	38,5	18,6	31,0	19,0		
GBZ 8-3/8GC	8MO-7-6RG	8	3/8	40,8	18,6	33,3	22,0		
GBZ 8-1/2GC	8MO-7-8RG	8	1/2	44,0	18,6	36,5	27,0		
GBZ 10-1/4GC	10MO-7-4RG	10	1/4	39,4	19,5	31,8	19,0		
GBZ 10-3/8GC	10MO-7-6RG	10	3/8	38,8	19,5	31,2	22,0		
GBZ 10-1/2GC	10MO-7-8RG	10	1/2	41,3	19,5	33,7	27,0		
GBZ 12-1/4GC	12MO-7-4RG	12	1/4	41,9	22,0	31,8	22,0		
GBZ 12-3/8GC	12MO-7-6RG	12	3/8	44,4	22,0	34,3	22,0		
GBZ 12-1/2GC	12MO-7-8RG	12	1/2	48,2	22,0	38,1	27,0		

Dimensions for reference only, subject to change.

NOTE: A and C dimensions are typical finger-tight.
See Catalog 4260 Pipe/ISO Fittings for detailed information.
Copper Sealing Washer on page 72 to be used with this fitting.

DBZ NPT Female Elbow For fractional tube



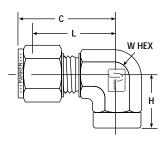


	INTER-			INC	HES		
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	С	Н	L	W HEX
1-1 DBZ	100-8-1	1/16	1/16	.71	.56	.56	7/16
1-2 DBZ	100-8-2	1/16	1/8	.81	.75	.66	9/16
2-2 DBZ	200-8-2	1/8	1/8	.98	.75	.72	9/16
2-4 DBZ	200-8-4	1/8	1/4	1.08	.88	.82	11/16
3-2 DBZ	300-8-2	3/16	1/8	1.01	.75	.75	9/16
4-2 DBZ	400-8-2	1/4	1/8	1.07	.75	.78	9/16
4-4 DBZ	400-8-4	1/4	1/4	1.17	.88	.88	11/16
4-6 DBZ	400-8-6	1/4	3/8	1.26	.88	.97	7/8
4-8 DBZ	400-8-8	1/4	1/2	1.35	1.13	1.06	1-1/16
5-2 DBZ	500-8-2	5/16	1/8	1.17	.75	.88	5/8
5-4 DBZ	500-8-4	5/16	1/4	1.20	.88	.91	11/16
6-2 DBZ	600-8-2	3/8	1/8	1.20	.75	.91	5/8
6-4 DBZ	600-8-4	3/8	1/4	1.23	.88	.94	11/16
6-6 DBZ	600-8-6	3/8	3/8	1.32	.88	1.03	7/8
6-8 DBZ	600-8-8	3/8	1/2	1.42	1.13	1.13	1-1/16
8-4 DBZ	810-8-4	1/2	1/4	1.42	.88	1.02	13/16
8-6 DBZ	810-8-6	1/2	3/8	1.43	.88	1.03	7/8
8-8 DBZ	810-8-8	1/2	1/2	1.53	1.13	1.13	1-1/16
10-6 DBZ	1010-8-6	5/8	3/8	1.43	.88	1.03	7/8
10-8 DBZ	1010-8-8	5/8	1/2	1.53	1.13	1.13	1-1/16
12-8 DBZ 12-12 DBZ 14-12 DBZ 16-12 DBZ 16-16 DBZ	1210-8-8 1210-8-12 1410-8-12 1610-8-12 1610-8-16	3/4 3/4 7/8 1	1/2 3/4 3/4 3/4 1	1.56 1.65 1.76 1.94 2.02	1.13 1.25 1.25 1.25 1.50	1.16 1.36 1.36 1.45 1.53	1-1/16 1-3/8 1-3/8 1-3/8 1-5/8

NOTE: C dimension is typical finger-tight.

Dimensions for reference only, subject to change.

DBZ NPT Female Elbow For metric tube



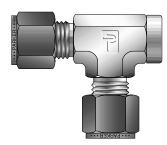
	INTER-			INCH			
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT THREAD	С	Н	L	W HEX
DBZ 6-1/8	6MO-8-2	6	1/8	27,0	19,0	19,6	1/2
DBZ 6-1/4	6MO-8-4	6	1/4	29,8	22,4	22,4	11/16
DBZ 8-1/8	8MO-8-2	8	1/8	28,8	19,1	21,3	9/16
DBZ 8-1/4	8MO-8-4	8	1/4	30,6	22,4	23,1	11/16
DBZ 10-1/4	10MO-8-4	10	1/4	33,5	22,4	25,9	13/16
DBZ 10-3/8	10MO-8-6	10	3/8	33,5	22,4	25,9	13/16
DBZ 10-1/2	10MO-8-8	10	1/2	36,3	28,5	28,7	1
DBZ 12-1/4	12MO-8-4	12	1/4	36,0	22,4	25,9	13/16
DBZ 12-3/8	12MO-8-6	12	3/8	36,0	22,4	25,9	13/16
DBZ 12-1/2	12MO-8-8	12	1/2	38,8	28,4	28,7	1
DBZ 16-3/8	16MO-8-6	16	3/8	39,5	23,6	29,7	1-1/16
DBZ 16-1/2	16MO-8-8	16	1/2	39,5	28,4	29,7	1-1/16

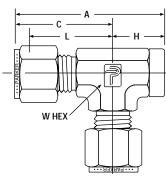
NOTE: C dimension is typical finger-tight.



Tube to Female Pipe

MBZ NPT Female Run Tee For fractional tube





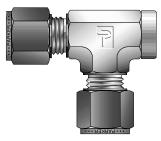
	INTER-				INCHES			
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	А	С	Н	L	W HEX
2-2-2 MBZ	200-3-2TFT	1/8	1/8	1.76	1.01	.75	.75	9/16
3-2-3 MBZ	300-3-2TFT	3/16	1/8	1.76	1.01	.75	.75	9/16
4-2-4 MBZ	400-3-2TFT	1/4	1/8	1.82	1.07	.75	.78	9/16
4-4-4 MBZ	400-3-4TFT	1/4	1/4	2.08	1.20	.88	.91	3/4
5-2-5 MBZ	500-3-2TFT	5/16	1/8	1.92	1.17	.75	.88	5/8
6-4-6 MBZ	600-3-4TFT	3/8	1/4	2.14	1.26	.88	.97	3/4
8-4-8 MBZ	810-3-4TFT	1/2	1/2	2.56	1.43	1.13	1.13	13/16
8-6-8 MBZ	810-3-6TFT	1/2	3/8	2.34	1.43	.91	1.03	7/8
8-8-8 MBZ	810-3-8TFT	1/2	1/2	2.66	1.53	1.13	1.13	1-1/16
10-8-10 MBZ	1010-3-8TFT	5/8	1/2	2.66	1.53	1.13	1.13	1-1/16
12-12-12 MBZ	1210-3-12TFT	3/4	3/4	2.90	1.65	1.25	1.36	1-3/8
14-8-14 MBZ	1410-3-8TFT	7/8	1/2	3.01	1.76	1.25	1.36	1-3/8
14-12-14 MBZ	1410-3-12TFT	7/8	3/4	3.01	1.76	1.25	1.36	1-3/8
16-12-16 MBZ	1610-3-12TFT	1	3/4	3.19	1.94	1.25	1.45	1-3/8
16-16-16 MBZ	1610-3-16TFT	1	1	3.52	2.02	1.50	1.53	1-3/8

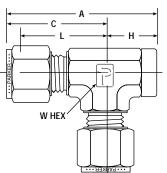
NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

MBZ NPT Female Run Tee







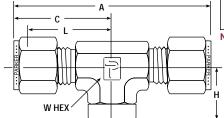
	INTER-		MILLIMETERS							
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT THREAD	Α	С	Н	L	W HEX		
MBZ 6-1/8-6	6MO-3TFT	6	1/8	46,0	27,0	19,0	19,6	1/2		
MBZ 6-1/4-6	6MO-3-4TFT	6	1/4	52,1	29,8	22,4	22,4	11/16		
MBZ 6-1/8-6	8MO-3TFT	8	1/8	48,9	29,9	19,0	22,4	5/8		
MBZ 10-1/4-10	10MO-3TFT	10	1/4	55,9	33,5	22,4	25,9	13/16		
MBZ 12-1/4-12	12MO-3-4TFT	12	1/4	58,4	36,0	22,4	25,9	13/16		
MBZ 12-3/8-12	12MO-3TFT	12	3/8	58,4	36,0	22,4	25,9	13/16		
MBZ 12-1/2-12	12MO-3-8TFT	12	1/2	67,3	38,8	28,5	28,7	1		
MBZ 16-1/2-16	16MO-3TTF	16	1/2	68,2	39,8	28,4	29,7	1-1/16		

NOTE: A and C dimensions are typical finger-tight.

OBZ NPT Female Branch Tee

For fractional tube





	INTER-				INCHES			
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	A	С	н	L	W HEX
2-2-2 OBZ 3-3-2 OBZ 4-4-2 OBZ 4-4-4 OBZ 5-5-2 OBZ	200-3-2TTF 300-3-2TTF 400-3-2TTF 400-3-4TTF 500-3-2TTF	1/8 3/16 1/4 1/4 5/16	1/8 1/8 1/8 1/4 1/4	2.02 2.02 2.14 2.40 2.34	1.01 1.01 1.07 1.20 1.17	.75 .75 .75 .88 .75	.75 .75 .78 .91	9/16 9/16 9/16 3/4 5/8
6-6-4 OBZ 8-8-4 OBZ 8-8-6 OBZ 8-8-8 OBZ 10-10-8 OBZ	600-3-4TTF 810-3-4TTF 810-3-6TTF 810-3-8TTF 1010-3-8TTF	3/8 1/2 1/2 1/2 5/8	1/4 1/4 3/8 1/2 1/2	2.52 2.86 2.86 3.06 3.06	1.26 1.43 1.43 1.53 1.53	.88 .88 .91 1.13	.97 1.02 1.03 1.13 1.13	3/4 13/16 7/8 1-1/16 1-1/16
12-12-12 OBZ 14-14-12 OBZ 16-16-12 OBZ 16-16-16 OBZ	1210-3-12TTF 1410-3-12TTF 1610-3-12TTF 1610-3-16TTF	3/4 7/8 1 1	3/4 3/4 3/4 1	3.30 3.52 3.88 4.04	1.65 1.76 1.94 2.02	1.25 1.25 1.25 1.50	1.36 1.36 1.45 1.53	1-3/8 1-3/8 1-3/8 1-3/8

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

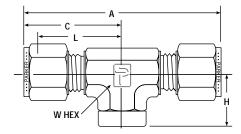
OBZ NPT Female Branch Tee

For metric tube



	INTER-		MILLIMETERS							
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT THREAD	А	С	н	L	W HEX		
OBZ 6-6-1/8 OBZ 6-6-1/4 OBZ 8-8-1/8 OBZ 10-10-1/4 OBZ 12-12-1/8	6MO-3TTF 6MO-3-4TTF 8MO-3TTF 10MO-3TTF 12MO-3TTF	6 6 8 10 12	1/8 1/4 1/8 1/4 1/8	53,9 59,5 59,7 67,0 72,0	27,0 29,8 29,9 33,5 36,0	19,0 22,4 19,0 22,4 22,3	19,6 22,4 22,4 25,9 25,9	1/2 11/16 5/8 13/16 13/16		
OBZ 12-12-1/4 OBZ 12-12-3/8 OBZ 12-12-1/2 OBZ 16-16-1/2	12MO-3-4TTF 12MO-3TTF 12MO-3-8TTF 16MO-3TTF	12 12 12 16	1/4 3/8 1/2 1/2	72,0 72,0 77,6 77,6	36,0 36,0 38,8 38,8	22,3 22,4 28,5 28,4	25,9 25,9 28,7 28,7	13/16 13/16 1		

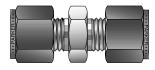
NOTE: A and C dimensions are typical finger-tight.

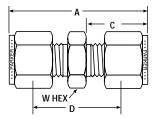


Tube to Tube Unions

HBZ Union

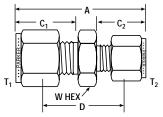
For fractional tube





HBZ Reducing Union For fractional tube



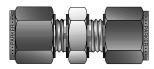


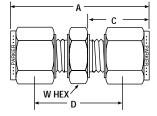
	INTER-			INCHES		
PARKER PART NO.	CHANGES WITH	TUBE O.D.	A	С	D	W HEX
1-1 HBZ	100-6	1/16	.99	.43	.69	5/16
2-1 HBZ	200-6-1	1/8-1/16	1.21	.60	.81	7/16
2-2 HBZ	200-6	1/8	1.39	.60	.88	7/16
3-1 HBZ	300-6-1	3/16-1/16	1.27	.64	.86	7/16
3-2 HBZ	300-6-2	3/16-1/8	1.44	.64	.92	7/16
3-3 HBZ	300-6	3/16	1.48	.64	.95	7/16
4-1 HBZ	400-6-1	1/4-1/16	1.38	.70	.91	1/2
4-2 HBZ	400-6-2	1/4-1/8	1.52	.70	.97	1/2
4-3 HBZ	400-6-3	1/4-3/16	1.55	.70	1.00	1/2
4-4 HBZ	400-6	1/4	1.62	.70	1.03	1/2
5-2 HBZ	500-6-2	5/16-1/8	1.58	.73	1.03	9/16
5-4 HBZ	500-6-4	5/16-1/4	1.67	.73	1.08	9/16
5-5 HBZ	500-6	5/16	1.70	.73	1.11	9/16
6-1 HBZ	600-6-1	3/8-1/16	1.44	.76	1.00	5/8
6-2 HBZ	600-6-2	3/8-1/8	1.61	.76	1.06	5/8
6-4 HBZ	600-6-4	3/8-1/4	1.71	.76	1.13	5/8
6-5 HBZ 6-6 HBZ 8-2 HBZ 8-4 HBZ 8-6 HBZ	600-6-5 600-6 810-6-2 810-6-4 810-6-6	3/8-5/16 3/8 1/2-1/8 1/2-1/4 1/2-3/8	1.75 1.77 1.75 1.85 1.91	.76 .76 .87 .87	1.16 1.19 1.09 1.16 1.22	5/8 5/8 13/16 13/16 13/16
8-8 HBZ	810-6	1/2	2.02	.87	1.22	13/16
10-6 HBZ	1010-6-6	5/8-3/8	1.94	.87	1.25	15/16
10-8 HBZ	1010-6-8	5/8-1/2	2.05	.87	1.25	15/16
10-10 HBZ	1010-6	5/8	2.05	.87	1.25	15/16
12-4 HBZ	1210-6-4	3/4-1/4	1.95	.87	1.25	1-1/16
12-6 HBZ	1210-6-6	3/4-3/8	2.00	.87	1.31	1-1/16
12-8 HBZ	1210-6-8	3/4-1/2	2.11	.87	1.31	1-1/16
12-10 HBZ	1210-6-10	3/4-5/8	2.11	.87	1.31	1-1/16
12-12 HBZ	1210-6	3/4	2.11	.87	1.31	1-1/16
14-14 HBZ	1410-6	7/8	2.18	.87	1.38	1-3/16
16-8 HBZ	1610-6-8	1-1/2	2.39	1.05	1.50	1-3/8
16-12 HBZ	1610-6-12	1-3/4	2.39	1.05	1.50	1-3/8
16-16 HBZ	1610-6	1	2.57	1.05	1.59	1-3/8
20-20 HBZ	2010-6	1-1/4	3.61	1.52	1.89	1-3/4
24-24 HBZ	2410-6	1-1/2	4.23	1.77	2.11	2-1/8
32-32 HBZ	3210-6	2	5.88	2.47	2.94	2-3/4

NOTE: A and C dimensions are typical finger-tight.

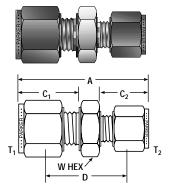
HBZ Union

For metric tube





HBZ Reducing Union For metric tube

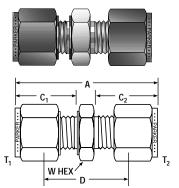


	INTER-			MILLIMETERS	;	
PARKER PART NO.	CHANGES WITH	TUBE O.D.	А	С	D	W HEX
HBZ 2-2 HBZ 3-2 HBZ 3-3 HBZ 4-4 HBZ 6-2 HBZ 6-3 HBZ 6-4 HBZ 8-6 HBZ 8-6 HBZ 8-8	2MO-6 3MO-6-2M 3MO-6 4MO-4 6MO-6-2M 6MO-6-3M 6MO-6-4M 6MO-6 8MO-6-6M 8MO-6	2 3 4 6 6 6 6 8 8	35,6 35,8 35,3 37,4 38,7 39,5 41,2 42,4 43,2	15,3 15,3 15,3 16,1 17,7 17,7 17,7 18,6 18,6	22,4 22,6 22,1 24,2 24,6 24,6 25,4 26,2 27,4 28,2	12,0 12,0 12,0 12,0 14,0 14,0 14,0 14,0 15,0
HBZ 10-6 HBZ 10-8 HBZ 10-10 HBZ 12-6 HBZ 12-8 HBZ 12-10 HBZ 12-12 HBZ 14-14 HBZ 15-15 HBZ 16-12 HBZ 16-16	10MO-6-6M 10MO-6-8M 10MO-6-6 12MO-6-6M 12MO-6-10M 12MO-6 14MO-6 15MO-6 16MO-6-12M 16MO-6	10 10 10 12 12 12 12 12 14 15 16	43,2 44,5 44,5 46,2 47,0 47,8 48,7 51,2 52,0 52,0 52,0 52,0	19,5 19,5 19,5 22,0 22,0 22,0 22,0 22,0 22,0 22,0 22	29,4 29,4 31,0 29,4 30,2 31,0 31,0 31,8 31,8 31,8	18,0 18,0 18,0 22.0 22,0 22,0 22,0 24,0 24,0 24,0 24,0
HBZ 18-12 HBZ 18-18 HBZ 20-20 HBZ 22-22 HBZ 25-18 HBZ 25-20 HBZ 25-25	18MO-6-12M 18MO-6 20MO-6 22MO-6 25MO-6-18M 25MO-6-20M 25MO-6	18 18 20 22 25 25 25	53,5 53,5 55,0 55,0 60,5 62,3 65,1	22,0 22,0 22,0 22,0 26,5 26,5 26,5	33,3 33,3 34,8 34,8 38,1 39,9 40,5	27,0 27,0 30,0 30,0 35,0 35,0 35,0

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

HBZ Conversion Union For metric tube



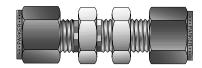
	INTER-	TUBE	0.D.			MILLIMETER	RS	
PARKER PART NO.	CHANGES WITH	T ₁ MM	T ₂ INCH	A	C ₁	C ₂	D	W HEX
HBZ 3-1/8 HBZ 4-1/8 HBZ 4-1/4 HBZ 6-1/8 HBZ 6-1/4	3MO-6-2 4MO-6-2 4MO-6-4 6MO-6-2 6MO-6-4	3 4 4 6 6	1/8 1/8 1/4 1/8 1/4	36,3 36,5 39,3 38,5 41,1	15,3 16,1 16,1 17,7 17,7	15,3 15,3 17,7 15,3 17,7	22,6 23,6 26,4 24,6 25,9	12,0 12,0 14,0 14,0 14,0
HBZ 6-5/16 HBZ 8-1/4 HBZ 8-6 HBZ 10-1/8 HBZ 10-1/4	6MO-6-5 8MO-6-4 8MO-6-6 10MO-6-2 10MO-6-4	6 8 8 10 10	5/16 1/4 6 1/8 1/4	42,3 42,3 44,0 41,8 44,5	17,7 18,6 18,6 19,5 19,5	18,8 17,7 19,3 15,3 17,7	27,2 27,2 29,1 27,9 29,2	14,0 15,0 15,0 18,0 18,0
HBZ 10-3/8 HBZ 12-3/8 HBZ 12-1/2 HBZ 15-1/2 HBZ 16-3/8 HBZ 18-3/4	10MO-6-6 12MO-6-6 12MO-6-8 15MO-6-8 16MO-6-6 18MO-6-12	10 12 12 15 16 18	3/8 3/8 1/2 1/2 3/8 3/4	46,0 48,4 51,1 52,0 52,0 53,5	19,5 22,0 22,0 22,0 22,0 22,0 22,0	19,3 19,3 21,8 21,8 19,3 21,8	30,7 30,7 31,0 32,0 34,3 33,5	18,0 22,0 22,0 24,0 24,0 27,0

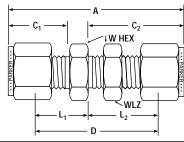
NOTE: A, C₁ and C₂ dimensions are typical finger-tight.



WBZ Bulkhead Union

For fractional tube





			INCHES									
PARKER Part no.	INTER- Changes With	TUBE O.D.	A	C ₁	D	C ₂	L ₁	L ₂	W HEX	BULKHEAD HOLE DRILL SIZE	MAXIMUM BULKHEAD THICKNESS	
1-1 WBZ 2-2 WBZ 3-3 WBZ 4-2 WBZ 4-4 WBZ 5-5 WBZ	100-61 200-61 300-61 400-61-2 400-61 500-61	1/16 1/8 3/16 1/4 1/4 5/16	1.23 2.02 2.11 2.17 2.27 2.40	.43 .60 .64 .70 .70	.94 1.50 1.59 1.03 1.69 1.81	.68 1.23 1.26 1.23 1.31 1.42	.28 .34 .38 .41 .41	.53 .97 1.00 .97 1.02 1.12	5/16 1/2 9/16 5/8 5/8 11/16	13/64 21/64 25/64 21/64 29/64 33/64	1/8 1/2 1/2 1/2 17/32 9/16	
6-6 WBZ 8-8 WBZ 10-10 WBZ 12-12 WBZ 14-14 WBZ 16-16 WBZ	600-61 810-61 1010-61 1210-61 1410-61 1610-61	3/8 1/2 5/8 3/4 7/8	2.46 2.80 2.86 3.11 3.33 3.78	.76 .87 .87 .87 .87 1.05	1.88 2.00 2.06 2.31 2.53 2.81	1.44 1.65 1.68 1.87 2.09 2.27	.47 .47 .47 .47 .47 .56	1.15 1.25 1.28 1.47 1.69 1.78	3/4 15/16 1-1/16 1-3/16 1-3/8 1-5/8	37/64 49/64 57/64 1-1/64 1-9/64 1-21/64	9/16 19/32 19/32 25/32 15/16 15/16	

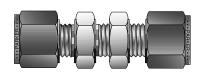
NOTE: For reducer sizes call out short end first. A, C_1 and C_2 dimensions are typical finger-tight.

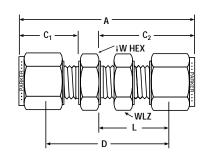
For replacement bulkhead nuts, see Page 73, Part WLZ.

Dimensions for reference only, subject to change.

WBZ Bulkhead Union

For metric tube





			MILLIMETERS									
PARKER Part no.	INTER- Changes With	TUBE O.D.	A	C ₁	C ₂	D	L	W HEX	B'HEAD HOLE DRILL SIZE	MAX. B'HEAD THICK.		
WBZ 3-3	3MO-61	3	51,3	15,3	31,2	38,2	24,6	14,0	8,3	12,7		
WBZ 4-4	4MO-61	4	53,7	16,1	32,0	40,5	25,4	14,0	9,9	12,7		
WBZ 6-6	6MO-61	6	57,9	17,7	33,7	42,9	26,2	16,0	11,5	10,2		
WBZ 8-8	8MO-61	8	61,0	18,6	36,0	46,0	28,5	18,0	13,1	11,2		
WBZ 10-10	10MO-61	10	63,6	19,5	37,0	48,4	29,4	22,0	16,3	11,2		
WBZ 12-12	12MO-61	12	71,0	22,0	41,9	50,8	31,8	24,0	19,5	12,7		
WBZ 15-15	15MO-61	15	72,5	22,0	42,6	52,3	32,5	27,0	22,5	12,7		
WBZ 16-16	16MO-61	16	72,6	22,0	42,6	52,4	32,5	27,0	22,5	12,7		
WBZ 18-18	18MO-61	18	78,9	22,0	47,4	58,7	37,3	30,0	26,0	16,8		
WBZ 20-20	20MO-61	20	88,2	22,0	51,0	68,0	40,9	35,0	29,0	19,0		
WBZ 25-25	25MO-61	25	95,8	26,5	54,4	71,4	42,2	41,0	33,8	24,0		

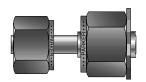
NOTE: A, C₁ and C₂ dimensions are typical finger-tight. For replacement bulkhead nuts, see Page 73, Part WLZ. For reducer sizes call out short end first.

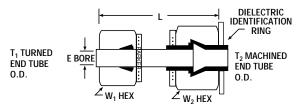


DEBTA Dielectric Union Adapter

For fractional tube

includes nuts, machined tube with molded ferrule, preset ferrule, and dielectric identification ring





PARKER	INCHES									
ADAPTER	TUBE END	TUBE END	L	E	W ₁	W ₂				
PART NO.	T ₁	T ₂		BORE	HEX	HEX				
6-8 DEBTA-SS	3/8	1/2	2.08	.30	11/16	7/8				
8-10 DEBTA-SS	1/2	5/8	2.58	.38	7/8	1				

Note: Makeup instructions included with parts in box when ordered as an Adapter only.

*Other end connectors available upon request.

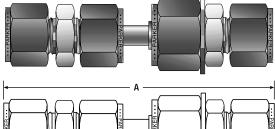
Dimensions for reference

Dimensions for reference only, subject to change.

DEBTA Dielectric Assembly

For fractional tube

includes dielectric union adapter with assembled tube fitting unions



PARK	AKEA.	· · · PARK	RKER···
PAPKER	A —	· · · PARKER · · ·	PARKER

PARKER ASSEME PART NO.	INCHES		
*COMPRESSION	N A†	ADAPTER	END CONNECTORS
4H DEBTA 6H DEBTA 8H DEBTA	4.08 4.20 4.79	6-8 DEBTA 6-8 DEBTA 8-10 DEBTA	6-4HBZ 8-4HBZ 6-6HBZ 8-6HBZ 8-8HBZ 10-8HBZ

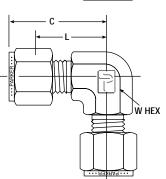
*COMPRESSION- FEMALE PIPE	A	ADAPTER	END CONNECTORS
4G DEBTA	3.59	6-8 DEBTA	6-4GBZ 8-4GBZ
6G DEBTA	3.71	6-8 DEBTA	6-6GBZ 8-6GBZ
8G DEBTA	4.40	8-10 DEBTA	8-8GBZ 10-8GBZ

*COMPRESSION- Male Pipe	A	ADAPTER	END CONNECTORS
4F DEBTA 6F DEBTA	3.80 3.80	6-8 DEBTA 6-8 DEBTA	6-4FBZ 8-4FBZ 6-6FBZ 8-6FBZ
8F DEBTA	4.58	8-10 DEBTA	8-8FBZ 10-8FBZ

[†]Finger tight assembly dimensions.

EBZ Union Elbow For fractional tube

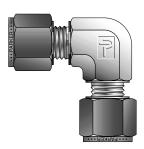


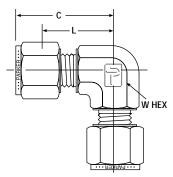


	INTER-							
PARKER PART NO.	CHANGES WITH	TUBE O.D.	С	L	W HEX			
1-1 EBZ	100-9	1/16	.71	.56	3/8			
2-2 EBZ	200-9	1/8	.88	.62	3/8			
3-3 EBZ	300-9	3/16	1.00	.74	1/2			
4-4 EBZ	400-9	1/4	1.06	.77	1/2			
5-5 EBZ	500-9	5/16	1.17	.88	5/8			
6-6 EBZ	600-9	3/8	1.20	.91	5/8			
8-8 EBZ	810-9	1/2	1.42	1.02	13/16			
10-10 EBZ	1010-9	5/8	1.43	1.03	7/8			
12-12 EBZ	1210-9	3/4	1.56	1.16	1-1/16			
14-14 EBZ	1410-9	7/8	1.76	1.36	1-3/8			
16-16 EBZ	1610-9	1	1.94	1.45	1-3/8			
20-20 EBZ	2000-9	1-1/4	2.61	1.75	1-5/8			
24-24 EBZ	2400-9	1-1/2	3.06	2.00	1-7/8			
32-32 EBZ	3200-9	2	4.22	2.75	2-13/16			

NOTE: C dimension is typical finger-tight.

EBZ Union Elbow For metric tube





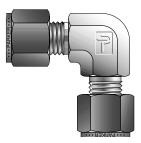
	INTER-		INCH		
PARKER PART NO.	CHANGES WITH	TUBE O.D.	С	L	W HEX
EBZ 3-3	3MO-9	3	22,3	15,7	3/8
EBZ 4-4	4MO-9	4	25,4	18,8	1/2
EBZ 6-6	6MO-9	6	27,0	19,6	1/2
EBZ 8-8	8MO-9	8	28.8	21,3	9/16
EBZ 10-10	10MO-9	10	31,5	23,9	11/16
EBZ 12-12	12MO-9	12	36,0	25,9	13/16
EBZ 14-14	14MO-9	14	38,1	28,0	15/16
EBZ 15-15	15MO-9	15	38,0	27,9	15/16
EBZ 16-16	16MO-9	16	38,0	27,9	15/16
EBZ 18-18	18MO-9	18	39,8	29,7	1-1/16
EBZ 20-20	20MO-9	20	44,6	34,5	1-3/8
EBZ 22-22	22MO-9	22	44,6	34,5	1-3/8
EBZ 25-25	25MO-9	25	49,1	36,8	1-3/8

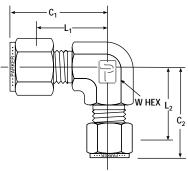
NOTE: C dimension is typical finger-tight.

Dimensions for reference only, subject to change.

For drop size ebows in metric sizes, contact Parker ICD

EBZ Drop Size Elbows For fractional tube



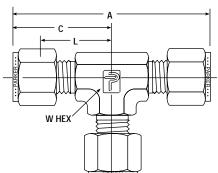


	INTER-			INCH	IES		
PARKER Part no.	CHANGES WITH	TUBE O.D.	L ₁	C ₁	L ₂	C ₂	W HEX
3-2 EBZ	300-9-2	3/16-1/8	.69	.96	.66	.92	7/16
4-2 EBZ	400-9-2	1/4-1/8	.77	1.06	.70	.96	1/2
5-2 EBZ	500-9-2	5/16-1/8	.88	1.17	.78	1.04	5/8
5-4 EBZ	500-9-4	5/16-1/4	.88	1.17	.85	1.14	5/8
6-2 EBZ	600-9-2	3/8-1/8	.91	1.20	.78	1.04	5/8
6-4 EBZ	600-9-4	3/8-1/4	.91	1.20	.85	1.09	5/8
6-5 EBZ	600-9-5	3/8-5/16	.91	1.20	.88	1.17	5/8
8-4 EBZ	810-9-4	1/2-1/4	1.02	1.42	.96	1.25	13/16
8-5 EBZ	810-9-5	1/2-5/16	1.02	1.42	.99	1.28	13/16
8-6 EBZ	810-9-6	1/2-3/8	1.02	1.42	1.02	1.31	13/16
10-6 EBZ	1010-9-6	5/8-3/8	1.03	1.43	1.03	1.32	7/8
10-8 EBZ	1010-9-8	5/8-1/2	1.03	1.43	1.03	1.43	7/8
12-4 EBZ	1210-9-4	3/4-1/4	1.16	1.56	1.09	1.38	1-1/16
12-6 EBZ	1210-9-6	3/4-3/8	1.16	1.56	1.16	1.45	1-1/16
12-8 EBZ	1210-9-8	3/4-1/2	1.16	1.56	1.16	1.56	1-1/16
14-4 EBZ	1410-9-4	7/8-1/4	1.36	1.76	1.22	1.51	1-3/8
16-8 EBZ	1610-9-8	1-1/2	1.45	1.94	1.22	1.62	1-5/16
16-12 EBZ	1610-9-12	1-3/4	1.45	1.94	1.36	1.76	1-3/8

NOTE: C dimension is typical finger-tight.

JBZ Union Tee For fractional tube





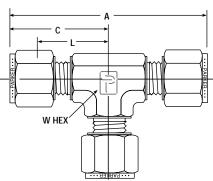
INTER-		INCHES							
PARKER PART NO.	CHANGES WITH	TUBE O.D.	А	С	L	W HEX			
1-1-1 JBZ	100-3	1/16	1.42	.71	.56	3/8			
2-2-2 JBZ	200-3	1/8	1.76	.88	.62	3/8			
3-3-3 JBZ	300-3	3/16	2.00	1.00	.74	1/2			
4-4-4 JBZ	400-3	1/4	2.12	1.06	.77	1/2			
5-5-5 JBZ	500-3	5/16	2.34	1.17	.88	5/8			
6-6-6 JBZ	600-3	3/8	2.40	1.20	.91	5/8			
8-8-8 JBZ	810-3	1/2	2.84	1.42	1.02	13/16			
10-10-10 JBZ	1010-3	5/8	2.86	1.43	1.03	7/8			
12-12-12 JBZ	1210-3	3/4	3.12	1.56	1.16	1-1/16			
14-14-14 JBZ	1410-3	7/8	3.52	1.76	1.36	1-3/8			
16-16-16 JBZ	1610-3	1	3.88	1.94	1.45	1-3/8			
20-20-20 JBZ	2000-3	1-1/4	5.22	2.61	1.75	1-5/8			
24-24-24 JBZ	2400-3	1-1/2	6.12	3.06	2.00	1-7/8			
32-32-32 JBZ	3200-3	2	8.44	4.22	2.75	2-13/16			

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

JBZ Union Tee For metric tube





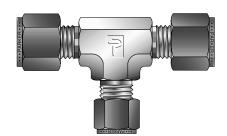
	INTER-	MILLIMETERS						
PARKER PART NO.	CHANGES WITH	TUBE O.D.	Α	С	L	W HEX		
JBZ 2-2-2	2MO-3	2	44,7	22,3	15,7	3/8		
JBZ 3-3-3	3MO-3	3	44,7	22,3	15,7	3/8		
JBZ 4-4-4	4MO-3	4	50,8	25,4	18,8	1/2		
JBZ 6-6-6	6MO-3	6	53,9	27,0	19,6	1/2		
JBZ 8-8-8	8MO-3	8	59,7	29,9	22,4	5/8		
JBZ 10-10-10	10MO-3	10	63,0	31,5	23,9	11/16		
JBZ 12-12-12	12MO-3	12	72,0	36,0	25,9	13/16		
JBZ 14-14-14	14MO-3	14	77,6	38,8	28,7	1		
JBZ 15-15-15	15MO-3	15	77,6	38,8	28,7	1		
JBZ 16-16-16	16MO-3	16	77,6	38,8	28,7	1		
JBZ 18-18-18	18MO-3	18	79,5	38,8	29,7	1-1/16		
JBZ 20-20-20	20MO-3	20	89,3	44,6	34,5	1-3/8		
JBZ 22-22-22	22MO-3	22	89,3	44,6	34,5	1-3/8		
JBZ 25-25-25	25MO-3	25	98,3	49,1	36,8	1-3/8		

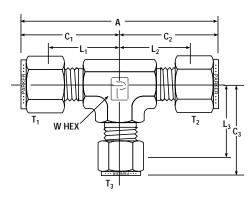
NOTE: A and C dimensions are typical finger-tight.

JBZ Drop Size Tees

For fractional tube

Eliminates the extra connection when adapting with a tube stub reducer





							INCHES					
PARKER PART NO.	INTERCHANGES WITH	T ₁ TUBE O.D.	T ₂ TUBE O.D.	T ₃ TUBE O.D.	A	L ₁	C ₁	L ₂	C ₂	L ₃	C ₃	W HEX
4-4-2 JBZ 6-6-4 JBZ 6-4-6 JBZ 6-4-4 JBZ 8-8-6 JBZ	400-3-4-2 600-3-6-4 600-3-4-6 600-3-4-4 810-3-8-6	1/4 3/8 3/8 3/8 3/8 1/2	1/4 3/8 1/4 1/4 1/2	1/8 1/4 3/8 1/4 3/8	2.10 2.40 2.34 2.34 2.84	.76 .91 .91 .91 1.02	1.05 1.20 1.20 1.20 1.42	.76 .91 .85 .85 1.02	1.05 1.20 1.14 1.14 1.42	.70 .85 .91 .85 1.02	.96 1.14 1.20 1.14 1.31	1/2 5/8 5/8 5/8 5/8 13/16
8-8-4 JBZ 8-6-8 JBZ 8-4-8 JBZ 8-6-6 JBZ 8-4-4 JBZ	810-3-8-4 810-3-6-8 810-3-4-8 810-3-6-6 810-3-4-4	1/2 1/2 1/2 1/2 1/2	1/2 3/8 1/4 3/8 1/4	1/4 1/2 1/2 3/8 1/4	2.84 2.73 2.67 2.73 2.67	1.02 1.02 1.02 1.02 1.02	1.42 1.42 1.42 1.42 1.42	1.02 1.02 .96 1.02 .96	1.42 1.31 1.25 1.31 1.25	.96 1.02 1.02 1.02 .96	1.25 1.42 1.42 1.31 1.25	13/16 13/16 13/16 13/16 13/16
10-10-8 JBZ 10-10-6 JBZ 10-8-8 JBZ 10-8-6 JBZ 10-6-6 JBZ	1010-3-10-8 1010-3-10-6 1010-3-8-8 1010-3-8-6 1010-3-6-6	5/8 5/8 5/8 5/8 5/8	5/8 5/8 1/2 1/2 3/8	1/2 3/8 1/2 3/8 3/8	2.86 2.86 2.86 2.86 2.75	103 1.03 1.03 1.03 1.03	1.43 1.43 1.43 1.43 1.43	1.03 1.03 1.03 1.03 1.03	1.43 1.43 1.43 1.43 1.32	1.03 1.03 1.03 1.03 1.03	1.43 1.32 1.43 1.32 1.32	7/8 7/8 7/8 7/8 7/8
10-6-8 JBZ 12-12-10 JBZ 12-12-8 JBZ 12-12-6 JBZ 12-12-4 JBZ	1010-3-6-8 1210-3-12-10 1210-3-12-8 1210-3-12-6 1210-3-12-4	5/8 3/4 3/4 3/4 3/4	3/8 3/4 3/4 3/4 3/4	1/2 5/8 1/2 3/8 1/4	2.75 3.12 3.12 3.12 3.12	1.03 1.16 1.16 1.16 1.16	1.43 1.56 1.56 1.56 1.56	1.03 1.16 1.16 1.16 1.16	1.32 1.56 1.56 1.56 1.56	1.03 1.16 1.16 1.16 1.09	1.43 1.56 1.56 1.45 1.38	7/8 1-1/16 1-1/16 1-1/16 1-1/16
12-10-10 JBZ 12-8-8 JBZ 12-6-6 JBZ 12-10-8 JBZ 12-10-6 JBZ	1210-3-10-10 1210-3-8-8 1210-3-6-6 1210-3-10-8 1210-3-10-6	3/4 3/4 3/4 3/4 3/4	5/8 1/2 3/8 5/8 5/8	5/8 1/2 3/8 1/2 3/8	3.12 3.12 3.01 3.12 3.12	1.16 1.16 1.16 1.16 1.16	1.56 1.56 1.56 1.56 1.56	1.16 1.16 1.16 1.16 1.16	1.56 1.56 1.45 1.56 1.56	1.16 1.16 1.16 1.16 1.16	1.56 1.56 1.45 1.56 1.45	1-1/16 1-1/16 1-1/16 1-1/16 1-1/16
12-8-6 JBZ 14-14-6 JBZ 14-14-4 JBZ 14-12-12 JBZ 14-12-8 JBZ	1210-3-8-6 1410-3-14-6 1410-3-14-4 1410-3-12-12 1410-3-12-8	3/4 7/8 7/8 7/8 7/8 7/8	1/2 7/8 7/8 3/4 3/4	3/8 3/8 1/4 3/4 1/2	3.12 3.52 3.52 3.52 3.52	1.16 1.36 1.36 1.36 1.36	1.56 1.76 1.76 1.76 1.76	1.16 1.36 1.36 1.36 1.36	1.56 1.76 1.76 1.76 1.76	1.16 1.36 1.30 1.36 1.36	1.45 1.65 1.59 1.76 1.76	1-1/16 1-3/8 1-3/8 1-3/8 1-3/8
14-12-6 JBZ 14-10-6 JBZ 14-8-12 JBZ 16-16-12 JBZ 16-16-10 JBZ	1410-3-12-6 1410-3-10-6 1410-3-8-12 1610-3-16-12 1610-3-16-10	7/8 7/8 7/8 1 1	3/4 5/8 1/2 1	3/8 3/8 3/4 3/4 5/8	3.52 3.52 3.52 3.88 3.88	1.36 1.36 1.36 1.45 1.45	1.76 1.76 1.76 1.94 1.94	1.36 1.36 1.36 1.45 1.45	1.76 1.76 1.76 1.94 1.94	1.36 1.36 1.36 1.36 1.36	1.65 1.65 1.76 1.76 1.76	1-3/8 1-3/8 1-3/8 1-5/16 1-5/16
16-16-8 JBZ 16-16-6 JBZ 16-16-4 JBZ 16-12-16 JBZ 16-14-14 JBZ	1610-3-16-8 1610-3-16-6 1610-3-16-4 1610-3-12-16 1610-3-14-14	1 1 1 1	1 1 1 3/4 7/8	1/2 3/8 1/4 1 7/8	3.88 3.88 3.88 3.70 3.70	1.45 1.45 1.45 1.45 1.45	1.94 1.94 1.94 1.94 1.94	1.45 1.45 1.45 1.36 1.36	1.94 1.94 1.94 1.76 1.76	1.36 1.36 1.30 1.45 1.36	1.76 1.65 1.59 1.94 1.76	1-5/16 1-5/16 1-5/16 1-5/16 1-5/16
16-14-12 JBZ 16-14-8 JBZ 16-14-6 JBZ 16-14-4 JBZ 16-16-14 JBZ	1610-3-14-12 1610-3-14-8 1610-3-14-6 1610-3-14-4 1610-3-16-14	1 1 1 1	7/8 7/8 7/8 7/8 7/8	3/4 1/2 3/8 1/4 7/8	3.70 3.70 3.70 3.70 3.70	1.45 1.45 1.45 1.45 1.45	1.94 1.94 1.94 1.94 1.94	1.36 1.36 1.36 1.36 1.45	1.76 1.76 1.76 1.76 1.76	1.36 1.36 1.36 1.30 1.36	1.76 1.76 1.65 1.59 1.76	1-5/16 1-5/16 1-5/16 1-5/16 1-5/16
16-12-10 JBZ 16-12-8 JBZ 16-10-6 JBZ 16-8-16 JBZ 16-8-8 JBZ	1610-3-12-10 1610-3-12-8 1610-3-10-6 1610-3-8-16 1610-3-8-8	1 1 1 1	3/4 3/4 5/8 1/2 1/2	5/8 1/2 3/8 1 1/2	3.70 3.70 3.70 3.70 3.70	1.45 1.45 1.45 1.45 1.45	1.94 1.94 1.94 1.94 1.94	1.36 1.36 1.36 1.36 1.36	1.76 1.76 1.76 1.76 1.76	1.36 1.36 1.36 1.45 1.36	1.76 1.76 1.65 1.94 1.76	1-5/16 1-5/16 1-5/16 1-5/16 1-5/16
16-8-6 JBZ 16-8-4 JBZ 16-6-6 JBZ	1610-3-8-6 1610-3-8-4 1610-3-6-6	1 1 1	1/2 1/2 3/8	3/8 1/4 3/8	3.70 3.70 3.59	1.45 1.45 1.45	1.94 1.94 1.94	1.36 1.36 1.36	1.76 1.76 1.65	1.36 1.30 1.36	1.65 1.59 1.65	1-5/16 1-5/16 1-5/16

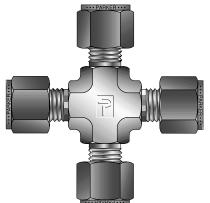
NOTE: C dimensions are typical finger-tight.

For drop size tees in metric sizes, contact Parker ICD.



KBZ Union Cross

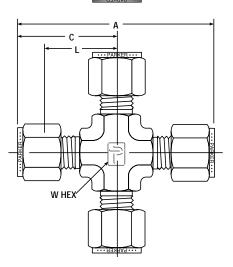
For fractional tube



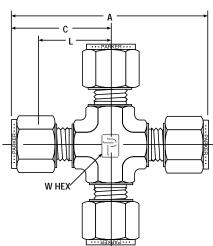
	INTER-	INCHES						
PARKER PART NO.	CHANGES WITH	TUBE O.D.	A	С	L	W HEX		
2 KBZ 3 KBZ 4 KBZ 5 KBZ 6 KBZ	200-4 300-4 400-4 500-4 600-4	1/8 3/16 1/4 5/16 3/8	1.84 1.92 2.02 2.28 2.26	.92 .95 1.01 1.14 1.13	.66 .69 .72 .84	7/16 7/16 7/16 9/16 9/16		
8 KBZ 10 KBZ 12 KBZ 14 KBZ 16 KBZ	810-4 1010-4 1210-4 1410-4 1610-4	1/2 5/8 3/4 7/8 1	2.74 2.86 3.12 3.52 3.86	1.37 1.43 1.56 1.76 1.93	.97 1.03 1.16 1.36 1.45	3/4 1-1/16 1-1/16 1-5/16 1-5/16		

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.



KBZ Union Cross For metric tube



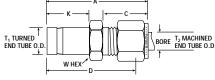
	INTER-		INCH			
PARKER PART NO.	CHANGES WITH	TUBE O.D.	A	С	L	W HEX
KBZ3	3MO-4	3	44,7	22,3	15,7	7/16
KBZ4	4MO-4	4	50,8	25,4	18,8	1/2
KBZ6	6MO-4	6	53,9	27,0	19,6	1/2
KBZ8	8MO-4	8	59,7	29,9	22,4	5/8
KBZ10	10MO-4	10	67,0	33,5	25,9	13/16
KBZ12	12MO-4	12	72,0	36,0	25,9	13/16
KBZ16	16MO-4	16	74,0	37,0	26,9	15/16
KBZ18	18MO-4	18	76,6	38,3	28,2	1-1/16

NOTE: A and C dimensions are typical finger-tight.

TRBZ Tube End Reducer

For fractional tube





T₂ MACHINE T₁ TURNED INTER-PARKER CHANGES END TUBE END TUBE w ח PART NO WITH 0.0 0.D. HFX BORE 2-1 TRBZ 100-R-2 1/8 1/16 1.12 .43 .97 .44 5/16 .05 3-1 TRB7 100-R-3 3/16 1/16 1 17 43 1 02 61 5/16 05 4-1 TRB7 100-R-4 1/4 1/16 1 27 .43 1.12 .64 7/16 05 1-2 TRR7 200-R-1 1/16 1/8 1.24 .60 .98 44 7/16 .09 2-2 TRB7 200-R-2 1/8 1/8 1.37 60 1.11 56 7/16 07 3-2 TRB7 200-R-3 3/16 1/8 1 42 .60 1 16 .61 7/16 09 **4-2 TRBZ** 200-R-4 1/8 1.44 .60 1.18 .64 7/16 .09 1/4 **5-2 TRBZ** 200-R-5 5/16 1/8 1.49 .73 1.23 .68 7/16 .09 6-2 TRBZ 200-R-6 3/8 1/8 1.55 .60 1.29 .72 7/16 .09 1.82 8-2 TRBZ 200-R-8 1/2 1/8 .60 1.56 .98 9/16 .09 1-3 TRBZ 300-R-1 1/16 3/16 1.29 .64 1.02 .44 7/16 .13 2-3 TRBZ 300-R-2 3/16 1.41 .63 .56 7/16 .13 1/8 1.14 300-R-4 3/16 1.49 4-3 TRBZ 1/4 .63 1.22 .64 7/16 .13 5-3 TRBZ 300-R-5 5/16 3/16 1.53 .73 1.26 .68 7/16 .13 8-3 TRBZ 300-R-8 3/16 1.86 .87 1.59 .98 9/16 .13 1-4 TRBZ 400-R-1 1/16 1/4 1.35 .70 1.06 44 1/2 .19 2-4 TRBZ .70 1.19 .56 400-R-2 1/8 1/4 1.48 1/2 .19 1.52 **3-4 TRBZ** 400-R-3 3/16 1/4 .70 1.23 .61 1/2 .19 4-4 TRBZ 400-R-4 1/4 1/4 1.55 .70 1.26 .64 1/2 .19 **5-4 TRBZ** 400-R-5 5/16 1/4 1.59 .70 1.30 .68 1/2 .19 400-R-6 1/4 70 1 35 72 6-4 TRB7 3/8 1 64 1/2 19 **8-4 TRBZ** 400-R-8 1/2 1/4 1.91 .70 1.62 .98 9/16 .19 10-4 TRBZ 400-R-10 5/8 1/4 2.00 .70 1.71 1.03 11/16 .19 12-4 TRB7 400-R-12 3/4 1/4 2.01 70 172 1.03 13/16 .19 **2-5 TRBZ** 500-R-2 1/8 5/16 1.52 .73 1.23 .56 9/16 .25 3-5 TRB7 500-R-3 3/16 5/16 1.57 73 1 28 61 9/16 25 4-5 TRB7 500-R-4 1/4 5/16 1 60 .73 1.31 .64 9/16 25 6-5 TRBZ 500-R-6 3/8 5/16 1.68 .73 1.39 .72 9/16 .25 **8-5 TRBZ** 500-R-8 1/2 5/16 1 94 .73 1.65 98 9/16 25 10-5 TRBZ 500-R-10 5/8 5/16 2 03 .87 1.74 1.03 11/16 .25 1.75 12-5 TRBZ 500-R-12 3/4 5/16 2.04 .87 1.03 13/16 .25 2-6 TRBZ 600-R-2 1/8 3/8 1.57 .76 1.28 56 5/8 .28 4-6 TRBZ 600-R-4 1/4 3/8 1.65 .76 1.36 .64 5/8 .28 5-6 TRBZ 600-R-5 5/16 3/8 1.69 .76 1.40 .68 5/8 .28 6-6 TRBZ 600-R-6 3/8 3/8 1.73 .76 1.44 .72 5/8 .28 **8-6 TRBZ** 600-R-8 1/2 3/8 1.99 .76 1.70 .98 5/8 .28 3/8 11/16 10-6 TRBZ 600-R-10 5/8 2.06 .76 1.03 .28 1.77 12-6 TRBZ 600-R-12 3/4 .76 1.78 1.03 13/16 .28 3/8 2.07 14-6 TRBZ 7/8 3/8 1.08 15/16 .28 600-R-14 2.15 .87 1.86 **2-8 TRBZ** 810-R-2 1/8 1/2 1.71 .87 1.31 .56 13/16 .41 1/2 **3-8 TRBZ** 810-R-3 3/16 1.76 .87 1.36 .61 13/16 .41 **4-8 TRBZ** 810-R-4 1/2 .87 1.39 13/16 1/4 1.79 .64 .41 **5-8 TRBZ** 810-R-5 5/16 1/2 1.43 .68 13/16 .41 1.83 .87 1/2 13/16 **6-8 TRBZ** 810-R-6 .87 1.48 .72 .41 3/8 1.88 8-8 TRBZ 1/2 1/2 2.13 1.73 13/16 .41 810-R-8 .87 .98 810-R-10 13/16 10-8 TRBZ 5/8 1/2 2.18 .87 1.78 1.03 .41 12-8 TRBZ 810-R-12 3/4 1/2 2.18 .87 1.78 1.03 13/16 .41 16-8 TRBZ 810-R-16 1/2 2.54 .87 2.14 1.39 1-1/16 .41 4-10 TRBZ 1010-R-4 1/4 5/8 1.88 .87 1.48 .64 15/16 .50 5-10 TRBZ 1010-R-5 5/16 5/8 1.92 .87 1.52 .68 15/16 .50 6-10 TRBZ 1010-R-6 1.96 .87 1.56 .72 15/16 .50 3/8 5/8 8-10 TRBZ 1010-R-8 1.76 15/16 1/2 5/8 2.16 .87 .98 .50 12-10 TRBZ 1010-R-12 .87 1.03 .50 3/4 5/8 2.21 1.81 15/16 1010-R-14 1.86 15/16 14-10 TRBZ 7/8 5/8 2.26 .87 1.08 .50 16-10 TRBZ 1010-R-16 5/8 2.40 .87 2.00 1.30 1-1/16 .50 4-12 TRBZ 1210-R-4 1/4 3/4 1.90 .87 1.50 .64 1-1/16 .63 5-12 TRBZ 1210-R-5 5/16 3/4 1.93 .87 1.53 .68 1-1/16 .63 6-12 TRBZ 1210-R-6 3/4 1.97 .87 1.57 1-1/16 .63 3/8 .72 8-12 TRBZ 1210-R-8 1/2 3/4 2.23 .87 1.83 .98 1-1/16 .63 10-12 TRBZ 1210-R-10 5/8 3/4 2.28 .87 1.88 1.03 1-1/16 .63 14-12 TRBZ 1210-R-14 1-1/16 7/8 3/4 2.33 .87 1.93 1.08 .63 1210-R-16 16-12 TRBZ 3/4 2.54 .87 2.14 1.39 1-1/16 .63 6-14 TRBZ 1410-R-6 3/8 7/8 2.03 .87 1.63 .72 1-3/16 .75 10-14 TRB2 1410-R-10 5/8 7/8 2.34 .87 1.94 1.03 1-3/16 .75 12-14 TRB7 1410-R-12 3/4 7/8 2 34 87 1 94 1.03 1-3/16 75 16-14 TRBZ 1410-R-16 7/8 2.60 1.05 2.20 1.30 1-3/16 .75 8-16 TRBZ 1610-R-8 1/2 2.50 1.05 2.01 .98 1--3/8 .38 10-16 TRBZ 1610-R-10 5/8 2.50 1.05 2.06 1.03 1-3/8 50 12-16 TRBZ 1610-R-12 3/4 2.54 1.05 2.06 1.03 1-3/8 .88 1.08 14-16 TRBZ 1610-R-14 7/8 2.60 1.05 2.11 1-3/8 .88 24-16 TRBZ 1610-R-24 1-1/2 3 62 1.05 3.13 2.05 1-5/8 .88 16-20 TRBZ 2000-R-16 1-1/4 3.39 1.52 2.53 1.30 1-3/4 1.09 16-24 TRBZ 2400-R-16 3.75 1.05 2.69 1.30 2-1/8 1.34 1-1/2

INCHES

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

Size 4 and above tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response Department.

*Size 1, 2, and 3 do not require a groove.

Add -Z6 for assembly of nuts and ferrules on the tube stub end.



24-20 TRBZ

20-16 TRBZ

20-24 TRBZ

32-24 TRBZ

24-32 TRBZ

2000-R-24

1610-R-20

2400-R-20

2400-R-32

3200-R-24

1-1/2

1-1/4

2

1-1/2

1-1/4

1-1/2

2

4.12

3.18

4.17

5.16

5.46

1.52

1.52

1.77

1.77

2.47

3.26

2.69

3.11

4.10

3.99

2.05

1.71

1.30

2.74

2.05

1-3/4

1-3/8

2-1/8

2-1/4

2-3/4

1.09

.88

1.34

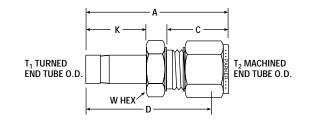
1.34

1.81

TRBZ Tube End Converter

For metric tube





INTER-		TUBE O.D.		MILLIMETERS						
PARKER PART NO.	CHANGES WITH	T ₁ INCH	T ₂ MM	Α	С	D	К	W A/F HEX	BORE	
TRBZ3-2	3MO-R-2	1/8	3	34,3	15,3	27,7	13,5	12,0	1,4	
TRBZ3-4	3MO-R-4	1/4	3	36,1	15,3	29,5	16,0	12,0	4,8	
TRBZ6-4	6MO-R-4	1/4	6	39,3	17,7	31,8	16,0	14,0	4,8	
TRBZ6-5	6MO-R-5	5/16	6	40,0	17,7	32,5	16,8	14,0	6,4	
TRBZ6-6	6MO-R-6	3/8	6	40,8	17,7	33,3	17,5	14,0	7,1	
TRBZ6-8	6MO-R-8	1/2	6	46,4	17,7	38,9	23,1	14,0	9,9	
TRBZ8-6	8MO-R-6	3/8	8	42,0	18,6	34,5	17,5	15,0	7,1	
TRBZ8-8	8MO-R-8	1/2	8	47,5	18,6	40,1	23,1	15,0	9,9	
TRBZ10-6	10MO-R-6	3/8	10	44,4	19,5	36,8	17,5	18,0	7,1	
TRBZ10-8	10MO-R-8	1/2	10	47,6	19,5	41,4	23,1	18,0	9,9	
TRBZ12-8	12MO-R-8	1/2	12	52,3	22,0	42,2	23,1	22,0	9,9	
TRBZ12-12	12MO-R-12	3/4	12	53,8	22,0	43,7	24,6	22,0	15,1	
TRBZ18-12	18MO-R-12	3/4	18	57,5	22,0	47,5	24,6	27,0	15,1	

Dimensions for reference only, subject to change.

NOTE: A and C dimensions are typical finger-tight.

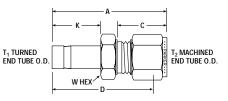
Tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response Department.

Size 1, 2, and 3 do not require a groove.

Add -Z6 for assembly of nuts and ferrules on the tube stub end.

TRBZ Tube End Reducer For metric tube





		MILLIMETERS								
PARKER	INTER- CHANGES	TUBE O.D.							w	
PART NO.	WITH	T ₁	T ₂	Α	С	D	К	Q	HEX	BORE
TRBZ 3-2 TRBZ 3-6 TRBZ 4-3 TRBZ 6-3 TRBZ 6-4 TRBZ 6-8 TRBZ 6-10 TRBZ 6-12	2MO-R-3M 6MO-R-3M 3MO-R-4M 3MO-R-6M 4MO-R-6M 8MO-R-6M 10MO-R-6M 12MO-R-6M	3 4 6 6 6 6 6	2 6 3 4 8 10 12	34,3 37,0 35,0 36,1 37,1 40,0 41,7 44,9	15,3 17,7 15,3 15,3 16,1 18,6 19,5 22,0	27,7 29,5 28,4 29,5 30,5 32,5 34,1 34,8	13,5 13,5 14,3 15,9 15,9 15,9 15,9	0,6 0,6 1,0 1,0 1,0 1,0 1,0	14,0 14,0 12,0 12,0 12,0 15,0 18,0 22,0	1,4 1,4 2,0 2,4 3,0 4,0 4,0 4,0
TRBZ 8-6 TRBZ 8-10 TRBZ 10-3 TRBZ 10-6 TRBZ 10-8 TRBZ 10-12 TRBZ 12-6 TRBZ 12-8	6MO-R-8M 10MO-R-8M 3MO-R-10M 6MO-R-10M 8MO-R-10M 12MO-R-10M 6MO-R-12M 8MO-R-12M	8 8 10 10 10 10 12 12	6 10 3 6 8 12 6 8	40,0 43,4 38,6 40,8 42,0 46,6 46,4 47,6	17,7 19,5 15,3 17,7 18,6 22,0 17,7 18,6	32,5 35,8 32,0 33,3 34,5 36,5 38,9 40,1	16,7 15,3 17,7 17,5 17,5 17,5 23,0 23,0	0,8 1,5 2,0 1,3 1,3 1,3 1,4	14,0 19,5 15,3 14,0 15,0 22,0 14,0 15,0	4,8 18,0 12,0 4,8 6,4 7,5 4,8 6,4
TRBZ 12-10 TRBZ 12-16 TRBZ 12-18 TRBZ 15-10 TRBZ 16-12 TRBZ 16-18 TRBZ 16-20 TRBZ 16-25	10MO-R-12M 16MO-R-12M 18MO-R-12M 10MO-R-15M 12MO-R-16M 18MO-R-16M 20MO-R-16M 25MO-R-16M	12 12 12 15 16 16 16	10 16 18 10 12 18 20 25	49,7 53,0 54,6 51,3 53,8 56,1 57,9 63,2	19,5 22,0 22,0 19,5 22,0 22,0 22,0 26,5	42,1 42,9 44,5 43,7 43,7 46,0 47,8 51,0	23,0 23,0 23,0 23,8 24,6 24,6 24,6 24,8	1,4 1,4 1,6 1,7 1,7 1,7 2,0	18,0 24,0 27,0 27,0 22,0 27,0 27,0 26,5	7,9 9,1 9,1 7,9 9,5 12,7 12,7 35,0
TRBZ 20-12 TRBZ 20-16 TRBZ 20-18 TRBZ 20-25 TRBZ 25-12 TRBZ 25-16 TRBZ 25-18 TRBZ 25-20	12MO-R-20M 16MO-R-20M 18MO-R-20M 25MO-R-25M 12MO-R-25M 16MO-R-25M 18MO-R-25M 20MO-R-25M	20 20 20 20 25 25 25 25 25	12 16 18 25 12 16 18 20	56,1 55,3 57,6 64,5 60,9 64,0 62,5 64,2	22,0 22,0 22,0 26,5 22,0 22,0 22,0 22,0	46,0 45,2 47,5 52,3 50,8 51,8 52,4 54,1	25,4 25,6 25,4 25,4 31,8 32,0 31,8 31,8	2,5 2,5 2,5 2,5 2,6 3,0 2,6 2,6	22,0 22,0 27,0 35,0 27,0 22,0 27,0 30,0	9,5 24,0 15,1 15,1 9,5 27,0 15,1 15,8

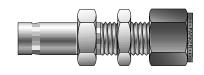
NOTE: A and C dimensions are typical finger-tight.

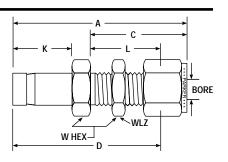
Dimensions for reference only, subject to change.

Tube stub is pre-grooved as standard.

Add -Z6 for assembly of nuts and ferrules on the tube stub end.

T2H2B2 Tube End Bulkhead Adapter For fractional tube





	INTER- CHANGES WITH	INCHES								
PARKER PART NO.		TUBE O.D.	A	С	L	К	D	Bore	W HEX	
2-2 T2H2BZ 4-4 T2H2BZ 6-6T2H2BZ	200-R1-2 400-R1-4 600-R1-6	1/8 1/4 3/8	2.00 2.20 2.44	1.23 1.31 1.45	.97 1.02 1.16	.56 .64 .72	1.74 1.91 2.15	.093 .187 .281	1/2 5/8 3/4	
8-8 T2H2BZ	810-R1-8	1/2	2.95	1.65	1.25	.98	2.55	.406	15/16	

NOTE: A and C dimensions are typical finger-tight.

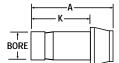
Dimensions for reference only, subject to change.

Tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response Department. Add -Z6 for assembly of nuts and ferrules on the tube stub end.



ZPC Port Connector For fractional tube





	INTER-		INCF	IES	
PARKER PART NO.	CHANGES WITH	TUBE O.D.	A	К	BORE
1-1 ZPC 1-2 ZPC 1-4 ZPC 2-2 ZPC 2-4 ZPC	101-PC 201-PC-1 401-PC-1 201-PC 401-PC-2	1/16 1/16-1/8 1/16-1/4 1/8 1/8-1/4	.69 .91 .97 .97 1.08	.44 .44 .44 .65 .56	.031 .031 .031 .078 .078
2-6 ZPC 3-3 ZPC 4-4 ZPC 4-6 ZPC 4-8 ZPC 5-5 ZPC 6-6 ZPC	601-PC-2 301-PC 401-PC 601-PC-4 811-PC-4 501-PC 601-PC	1/8-3/8 3/16 1/4 1/4-3/8 1/4-1/2 5/16 3/8	1.11 1.02 1.07 1.15 1.36 1.12 1.16	.56 .70 .76 .64 .64 .81	.031 .116 .156 .156 .156 .219
6-8 ZPC 8-8 ZPC 8-12 ZPC 10-10 ZPC 12-12 ZPC 16-16 ZPC 20-20 ZPC	811-PC-6 811-PC 1211-PC-8 1011-PC 1211-PC 1611-PC 2011-PC	3/8-1/2 1/2 1/2-3/4 5/8 3/4 1	1.40 1.59 1.72 1.64 1.65 2.12 2.85	.72 1.11 .91 1.16 1.16 1.44 2.03	.281 .375 .375 .469 .578 .813 1.000

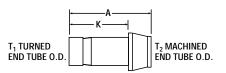
NOTE: Tube stub is pre-grooved as standard. (Size 1, 2, and 3 not grooved). Generic (non-grooved 4-16) can be ordered through Quick Response Department.

The machined ferrule end (T₂) requires only 1/4 turn from finger tight to assemble.

Add -Z6 for assembly of nuts and ferrules on the tube stub end.

ZPC Port Connector For metric tube

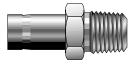


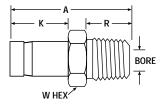


				MILLIMETERS				
PARKER	INTER- CHANGES	TUBE (O.D.					
PART NO.	WITH	T ₁	T ₂	Α	K	BORE		
ZPC 3-3 ZPC 6-6	3M1-PC 6M1-PC	3	3 6	22,2 24,6	15,7 18,7	1,6 3,0		
ZPC 8-8 ZPC 10-10 ZPC 12-12	8M1-PC 10M1-PC 12M1-PC	8 10 12	8 10 12	25,9 26,1 35,8	20,0 20,2 26,0	5,0 6,0 8,0		
ZPC 12-12 ZPC 16-16 ZPC 3-6	16M1-PC 6M1-PC-3M	16 3	16 6	40,5 22,6	27,7 13,5	12,0 1,6		
ZPC 6-8 ZPC 6-10	8M1-PC-6M 10M1-PC-6M	6	8 10	25,5 25,5 25.5	16,1 16,1	3,0 3,0		
ZPC 6-12 ZPC 8-10	12M1-PC-6M 10M1-PC-8M	8	12 10	31,2 29,5	16,1 16,8	3,0 5,0		
ZPC 8-12	12M1-PC-8M	8	12 Dim	31,4 ensions for refe	16,8 erence only sub	5,0		
Dimensions for reference only, subject to change NOTE: Tube stub is pre-grooved as standard. (Size M2, M3, and M4 not grooved). The machined ferrule end (T ₂) requires only 1/4 turn from finger tight to assemble. Add -Z6 for assembly of nuts and ferrules on the tube stub end.								

T2HF **NPT Tube End Male Adapter**

For fractional tube





					INCHES			
PARKER PART NO.	INTER- CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	A	R	К	W HEX	BORE
1-2 T2HF 2-2 T2HF 2-4 T2HF 3-2 T2HF 3-4 T2HF 4-2 T2HF	1-TA-1-1 2-TA-1-2 2-TA-1-4 3-TA-1-2 3-TA-1-4 4-TA-1-2	1/16 1/8 1/8 3/16 3/16 1/4	1/8 1/8 1/4 1/8 1/4 1/8	1.06 1.19 1.41 1.23 1.45 1.25	.38 .38 .56 .38 .56	.44 .56 .56 .61 .61	7/16 7/16 9/16 7/16 9/16 7/16	.031 .078 .078 .116 .116
4-4 T2HF 4-6 T2HF 4-8 T2HF 5-2 T2HF 5-4 T2HF 5-6 T2HF	4-TA-1-4 4-TA-1-6 4-TA-1-8 5-TA-1-2 5-TA-1-4 5-TA-1-6	1/4 1/4 1/4 5/16 5/16 5/16	1/4 3/8 1/2 1/8 1/4 3/8	1.48 1.50 1.72 1.30 1.52 1.56	.56 .56 .75 .38 .56	.64 .64 .68 .68	9/16 11/16 7/8 7/16 9/16 11/16	.156 .156 .156 .219 .219
5-8 T2HF 6-2 T2HF 6-4 T2HF 6-6 T2HF 6-8 T2HF 8-4 T2HF	5-TA-1-8 6-TA-1-2 6-TA-1-4 6-TA-1-6 6-TA-1-8 8-TA-1-4	5/16 3/8 3/8 3/8 3/8 1/2	1/2 1/8 1/4 3/8 1/2 1/4	1.77 1.34 1.56 1.60 1.81 1.83	.75 .38 .56 .56 .75	.68 .72 .72 .72 .72 .72	7/8 7/16 9/16 11/16 7/8 9/16	.219 .281 .281 .28 .281 .281
8-6 T2HF 8-8 T2HF 10-6 T2HF 10-8 T2HF 10-12 T2HF 12-8 T2HF	8-TA-1-6 8-TA-1-8 10-TA-1-8 12-TA-1-8	1/2 1/2 5/8 5/8 5/8 3/4	3/8 1/2 3/8 1/2 3/4 1/2	1.86 2.08 1.91 2.13 2.13 2.13	.56 .75 .56 .75 .75	.98 .98 1.03 1.03 1.03 1.03	11/16 7/8 11/16 7/8 1-1/16 7/8	.375 .375 .375 .469 .469 .469
12-12 T2HF 12-16 T2HF 16-12 T2HF 16-16 T2HF 20-20 T2HBF 24-24 T2HBF 32-32 T2HBF	12-TA-1-12 12-TA-1-16 16-TA-1-12 16-TA-1-16 20-TA-1-20 24-TA-1-24 32-TA-1-32	3/4 3/4 1 1 1-1/4 1-1/2 2	3/4 1 3/4 1 1-1/4 1-1/2 2	2.13 2.41 2.39 2.68 3.16 3.72 4.70	.75 .94 .75 .94 .97 1.00	1.03 1.03 1.30 1.30 1.71 2.05 2.74	1-1/16 1-3/8 1-1/16 1-3/8 1-3/4 2-1/8 2-3/4	.578 .813 .813 .813 1.00 1.25 1.72

Dimensions for reference only, subject to change.

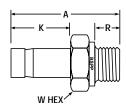
NOTE: Add -Z6 for assembly of nuts and ferrules on the tube stub end.

Tube stub is pre-grooved as standard.

Generic (non-grooved) can be ordered through Quick Response Department. Inch sizes 1, 2, and 3 and metric sizes 2, 3, and 4mm do not have grooves.

T2HF **BSPP Tube End Male Adapter** For fractional tube





	INTER-			INCHES				
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPP THREAD	А	К	R	HEX	BORE
2-2R T2HF 2-4R T2HF 4-2R T2HF 4-4R T2HF 6-2R T2HF	2TA-1-2RS 2TA-1-4RS 4TA-1-2RS 4TA-1-4RS 6TA-1-2RS	1/8 1/8 1/4 1/4 3/8	1/8 1/4 1/8 1/4 1/8	1.12 1.39 1.22 1.48 1.30	.56 .56 .64 .64 .72	.28 .44 .28 .44 .28	9/16 3/4 9/16 3/4 3/4	.08 .05 .16 .18 .05
6-4R T2HF 6-6R T2HF 6-8R T2HF 8-4R T2HF 8-6R T2HF	6TA-1-4RS 6TA-1-6RS 6TA-1-8RS 8TA-1-4RS 8TA-1-6RS	3/8 3/8 3/8 1/2 1/2	1/4 3/8 1/2 1/4 3/8	1.56 1.59 1.84 1.81 1.85	.72 .72 .72 .98 .98	.44 .44 .56 .44	3/4 7/8 1-1/8 3/4 7/8	.25 .28 .28 .25 .38
8-8R T2HF 10-8R T2HF 12-12R T2HF 16-16R T2HF	8TA-1-8RS 10TA-1-8RS 12TA-1-12RS 16TA-1-16RS	1/2 5/8 3/4 1	1/2 1/2 3/4 1	2.10 2.15 2.22 2.40	.98 1.03 1.03 1.30	.56 .56 .63 .72	1-1/8 1-1/8 1-3/8 1-5/8	.38 .38 .57 .88

Dimensions for reference only, subject to change.

NOTE: Add -Z6 for assembly of nuts and ferrules on the tube stub end.

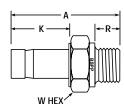
Tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response Department. Bonded sealing washer must be used with this design.



T2HF **BSPP Tube End Male Adapter**

For metric tube





	INTER-					MILLIMETERS				
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPP THREAD	Α	K	Q	R	х	W HEX	BORE
T2HF 3-1/8R	3-MTA-1-2RS	3	1/8	29,6	13,5	0,6	7,1	13,7	14,0	1,8
T2HF 4-1/8R	4-MTA-1-2RS	4	1/8	31,8	14,3	1,0	7,1	13,7	14,0	2,0
T2HF 6-1/8R	6-MTA-1-2RS	6	1/8	33,3	15,9	1,0	7,1	13,7	14,0	4,0
T2HF 6-1/4R	6-MTA-1-4RS	6	1/4	38,1	15,9	1,0	11,2	17,8	19,0	4,0
T2HF 8-1/4R	8-MTA-1-4RS	8	1/4	38,9	16,7	0,8	11,2	17,8	19,0	6,4
T2HF 10-1/4R	10-MTA-1-4RS	10	1/4	39,7	17,5	1,3	11,2	17,8	19,0	6,4
T2HF 10-3/8R	10-MTA-1-6RS	10	3/8	38,9	17,5	1,3	11,2	21,8	22,0	7,5
T2HF 10-1/2R	10-MTA-1-8RS	10	1/2	42,9	17,5	1,3	14,2	25,7	27,0	7,5
T2HF 12-1/4R	12-MTA-1-4RS	12	1/4	43,7	23,0	1,4	11,2	17,8	19,0	6,4
T2HF 12-3/8R	12-MTA-1-6RS	12	3/8	44,5	23,0	1,4	11,2	21,8	22,0	7,9
T2HF 12-1/2R	12-MTA-1-8RS	12	1/2	49,2	23,0	1,4	14,2	25,7	27,0	9,1
T2HF 16-1/2R	16-MTA-1-8RS	16	1/2	50,8	24,6	1,7	14,2	25,7	27,0	11,9
T2HF 20-3/4R	20-MTA-1-12RS	20	3/4	54,0	25,4	2,5	16,0	31,8	33,0	15,1
T2HF 25-1R	25-MTA-1-16RS	25	1	65,1	31,8	2,6	18,3	38,6	41,0	19,8

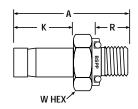
NOTE: Tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response Department.

Bonded sealing washer must be used with this design. Add -Z6 for assembly of nuts and ferrules on the tube stub end. Dimensions for reference only, subject to change.

T2HF **BSPP Tube End Male Adapter with ED Seal**







	INTER-		INCHES							
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPP THREAD	A	К	R	х	W HEX	BORE	
4-4 T2HF	_	1/4	1/4	1.50	.63	.47	.74	3/4	.18	
4-6 T2HF	_	1/4	3/8	1.50	.63	.47	.86	3/4	.18	
8-4 T2HF	_	1/2	1/4	1.75	.91	.47	.74	3/4	.25	
8-6 T2HF	_	1/2	3/8	1.78	.91	.47	.86	7/8	.31	
8-8 T2HF	_	1/2	1/2	1.94	.91	.55	1.04	1.1/16	.39	

NOTE: Tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response Department.

ED fittlings are supplied with sealing washers in Buna-N as standard, suitable for temperatures between -35°C and +100°C (-31°F to +212°F). Viton seals are available upon request which are suitable for temperatures

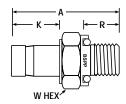
between -25°C and +120°C (-13°F to +248°F). Add -Z6 for assembly of nuts and ferrules on the tube stub end.



T2HF **BSPP Tube End Male Adapter with ED Seal**

For metric tube





	INTER-		MILLIMETERS								
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPP THREAD	А	К	R	W HEX	BORE			
T2HF 6-1	-	6	1/4	36,6	15,9	7,9	19,0	4,0			
T2HF 6-1/2	-	6	1/2	42,7	15,9	14,0	27,0	4,0			
T2HF 10-1/4	-	10	1/4	38,1	17,5	11,9	19,0	6,4			
T2HF 10-1/2	-	10	1/2	44,2	17,5	14,0	27,0	7,5			
T2HF 12-1/4	-	12	1/4	43,7	23,0	11,9	19,0	6,4			
T2HF 12-3/8		12	3/8	45,0	23,0	11,9	22,0	7,9			
T2HF 12-1/2		12	1/2	49,8	23,0	14,0	27,0	9,1			

NOTE: Tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response Department.

ED fittings are supplied with sealing washers in Buna-N as standard, suitable for temperatures between -35°C and +100°C (-31°F to +212°F). Viton seals are available upon request which are suitable for temperatures

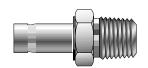
between -25°C and +120°C (13°F to +248°F).

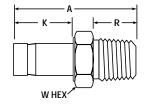
Add -Z6 for assembly of nuts and ferrules on the tube stub end.

Dimensions for reference only, subject to change.

NPT Male Adapter







	INTER-				MILLIMETERS			
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT THREAD	A	К	R	W HEX	BORE
T2HF 3-1/8 T2HF 4-1/8 T2HF 6-1/8 T2HF 6-1/4 T2HF 6-3/8	3-MTA-1-2 4-MTA-1-2 6-MTA-1-2 6-MTA-1-4 6-MTA-1-6	3 4 6 6	1/8 1/8 1/8 1/8 1/4 3/8	30,4 30,4 33,2 39,9 40,8	15,0 15,0 17,9 17,9 17,9	9,7 9,7 9,7 14,2 14,2	12,0 12,0 12,0 12,0 18,0	1,8 2,0 4,0 4,0 3,0
T2HF 6-1/2	6-MTA-1-8	6	1/2	46,4	17,9	19,1	22,0	3,0
T2HF 8-1/4	8-MTA-1-4	8	1/4	38,4	17,7	14,2	14,0	6,4
T2HF 8-3/8	8-MTA-1-6	8	3/8	40,6	17,7	14,2	18,0	6,4
T2HF 10-1/4	10-MTA-1-4	10	1/4	43,2	21,0	14,2	14,0	7,5
T2HF 10-3/8	10-MTA-1-6	10	3/8	43,9	21,0	14,2	18,0	7,5
T2HF 10-1/2	10-MTA-1-8	10	1/2	49,5	21,0	19,1	22,0	7,5
T2HF 12-1/4	12-MTA-1-4	12	1/4	49,3	26,0	14,2	16,0	9,1
T2HF 12-3/8	12-MTA-1-6	12	3/8	50,0	26,0	14,2	18,0	9,1
T2HF 12-1/2	12-MTA-1-8	12	1/2	54,8	26,0	19,1	22,0	9,1
T2HF 16-1/2	16-MTA-1-8	12	1/2	52,4	26,2	19,1	22,0	12,7
T2HF 16-3/4	16-MTA-1-12	16	3/4	55,3	26,2	19,1	27,0	12,7
T2HF 20-1/2	20-MTA-1-8	20	1/2	54,1	26,6	19,1	22,0	15,0
T2HF 20-3/4	20-MTA-1-12	20	3/4	55,7	26,6	19,1	27,0	15,1
T2HF 25-1	25-MTA-1-16	25	1	69,2	32,9	23,9	35,0	19,8

NOTE: Tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response Department.

Dimensions for reference only, subject to change.

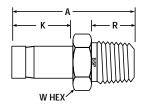
Add -Z6 for assembly of nuts and ferrules on the tube stub end.



T2HF **BSP Taper Male Adapter**

For fractional tube





	INTER-				INCHES			
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPT THREAD	A	К	R	W HEX	BORE
4-2K T2HF 4-4K T2HF 4-6K T2HF 4-8K T2HF 5-2K T2HF 5-4K T2HF	4-TA-1-2RT 4-TA-1-4RT 4-TA-1-6RT 4-TA-1-8RT 5-TA-1-2RT 5-TA-1-4RT	1/4 1/4 1/4 1/4 5/16 5/16	1/8 1/4 3/8 1/2 1/8 1/4	1.27 1.49 1.44 1.66 1.31 1.52	.64 .64 .64 .64 .68	.38 .56 .56 .75 .38 .56	7/16 9/16 11/16 7/8 7/16 9/16	.16 .16 .16 .22 .22
6-4K T2HF 6-6K T2HF 6-8K T2HF 8-4K T2HF 8-6K T2HF 8-8K T2HF 10-8K T2HF	6-TA-1-4RT 6-TA-1-6RT 6-TA-1-8RT 8-TA-1-4RT 8-TA-1-6RT 8-TA-1-8RT 10-TA-1-8RT	3/8 3/8 3/8 1/2 1/2 1/2 5/8	1/4 3/8 1/2 1/4 3/8 1/2	1.57 1.61 1.82 1.83 1.87 2.08 2.14	.72 .72 .72 .98 .98 .98	.56 .56 .75 .56 .56 .75	9/16 11/16 7/8 9/16 11/16 7/8 7/8	.28 .28 .28 .38 .38 .38

NOTE: Tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response Department.

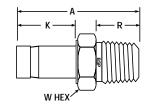
Add -Z6 for assembly of nuts and ferrules on the tube stub end.

Dimensions for reference only, subject to change.

T2HF **BSP Taper Male Adapter**

For metric tube





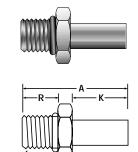
	INTER-				MILLIMETERS			
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPT THREAD	А	К	R	W HEX	BORE
T2HF 3-1/8K T2HF 4-1/8K T2HF 6-1/8K T2HF 6-1/4K T2HF 8-1/4K	3-MTA-1-2RT 4-MTA-1-2RT 6-MTA-1-2RT 6-MTA-1-4RT 8-MTA-1-4RT	3 4 6 6 8	1/8 1/8 1/8 1/4 1/4	30,4 30,4 33,2 39,9 38,4	15,0 15,0 17,9 17,9 17,7	9,7 9,7 9,7 14,2 14,2	12,0 12,0 12,0 12,0 14,0	1,8 2,0 4,0 4,0 6,4
T2HF 8-3/8K T2HF 10-1/4K T2HF 10-3/8K T2HF 10-1/2K T2HF 12-1/4K	8-MTA-1-6RT 10-MTA-1-4RT 10-MTA-1-6RT 10-MTA-1-8RT 12-MTA-1-4RT	8 10 10 10 12	3/8 1/4 3/8 1/2 1/4	40,6 43,2 43,9 49,5 49,3	17,7 21,0 21,0 21,0 26,0	14,2 14,2 14,2 19,1 14,2	18,0 14,0 18,0 22,0 16,0	5,0 7,1 7,5 7,5 7,1
T2HF 12-3/8K T2HF 12-1/2 T2HF 16-1/2 T2HF 20-3/4K T2HF 25-1K	12-MTA-1-6RT 12-MTA-1-8RT 16-MTA-1-8RT 20-MTA-1-12RT 25-MTA-1-16RT	12 12 16 20 25	3/8 1/2 1/2 3/4	50,0 54,8 52,4 55,7 69,2	26,0 26,0 26,2 26,6 32,9	14,2 19,1 19,1 19,1 23,9	18,0 22,0 22,0 27,0 35.0	9,1 9,1 12,7 15,1 19.8

NOTE: Tube stub is pre-grooved as standard. Sizes 3mm & 4mm do not have pre-groove. Add -Z6 for assembly of nuts and ferrules on the tube stub end.



T2HOA **Tube End to SAE Straight Thread** Adapter

For fractional tube



0-RING

STRAIGHT THREAD

		INCHES								
PARKER Part no.	INTER- Changes With	T TUBE O.D.	STRAIGHT THREAD SIZE	A	К	R	W HEX	O-RING APR UNIFORM DASH NO.		
6-4 T2HOA 6-8 T2HOA	6-TA-1-4ST 6-TA-1-8ST	3/8 3/8	7/16-20 3/4-16	1.46 1.59	.69 .69	.36 .44	9/16 7/8	3-904 3-908		
8-6 T2HOA	8-TA-1-6ST	1/2	9/16-18	1.74	.91	.39	11/16	3-906		
10-10 T2HOA 24-24 T2HOA*	10-TA-1-10ST 24-TA-1-24ST	5/8 1-1/2	7/8-14 1-7/8-12	1.94 3.28	.91 2.05	.50 .59	2-1/8	3-910 3-924		

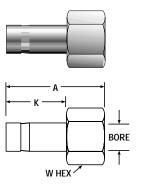
NOTE: A dimension is typical finger-tight.

Dimensions for reference only, subject to change.

Add -Z6 for assembly of nuts and ferrules on the tube stub end. * Size 20, 24, 32 are pre-assembled with nut and ferrule.

W HEX

For fractional tube



	INTER-			INCH	IES		
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	A	K	W HEX	BORE
1-2 T2HG 2-2 T2HG 2-4 T2HG 3-2 T2HG 3-4 T2HG	1-TA-7-2 2-TA-7-2 2-TA-7-4 3-TA-7-2 3-TA-7-4	1/16 1/8 1/8 3/16 3/16	1/8 1/8 1/4 1/8 1/4	1.07 1.23 1.41 1.28 1.45	.44 .56 .56 .61	9/16 9/16 3/4 9/16 3/4	.03 .09 .09 .12 .12
4-2 T2HG 4-4 T2HG 4-6 T2HG 4-8 T2HG 5-2 T2HG	4-TA-7-2 4-TA-7-4 4-TA-7-6 4-TA-7-8 5-TA-7-2	1/4 1/4 1/4 1/4 5/16	1/8 1/4 3/8 1/2 1/8	1.31 1.48 1.50 1.80 1.54	.63 .63 .63 .63 .68	9/16 3/4 7/8 1-1/16 9/16	.19 .19 .19 .19 .22
5-4 T2HG 5-6 T2HG 5-8 T2HG 6-2 T2HG 6-4 T2HG 6-6 T2HG	5-TA-7-4 5-TA-7-6 5-TA-7-8 6-TA-7-2 6-TA-7-4 6-TA-7-6	5/16 5/16 3/16 3/8 3/8 3/8	1/4 3/8 1/2 1/8 1/4 3/8	1.52 1.59 1.84 1.36 1.55 1.59	.68 .68 .68 .72 .72	3/4 7/8 1-1/16 9/16 3/4 7/8	.22 .22 .22 .28 .28
6-8 T2HG 8-4 T2HG 8-6 T2HG 8-8 T2HG 10-6 T2HG	6-TA-7-8 8-TA-7-4 8-TA-7-6 8-TA-7-8 10-TA-7-6	3/8 1/2 1/2 1/2 5/8	1/2 1/4 3/8 1/2 3/8	1.84 1.83 1.89 2.14 1.94	.72 .98 .98 .98 1.03	1-1/16 3/4 7/8 1-1/16 7/8	.28 .39 .39 .39 .47
10-8 T2HG 10-12 T2HG 12-8 T2HG 12-12 T2HG 12-16 T2HG 14-12 T2HG	10-TA-7-8 10-TA-7-12 12-TA-7-8 12-TA-7-12 12-TA-7-16 14-TA-7-12	5/8 3/8 3/4 3/4 3/4 7/8	1/2 3/4 1/2 3/4 1 3/4	2.19 2.22 2.19 2.22 2.56 2.27	1.03 1.03 1.03 1.03 1.03 1.03	1-1/16 1-1/4 1-1/16 1-1/4 1-5/8 1-1/4	.47 .47 .58 .58 .58
16-12 T2HG 16-16 T2HG 20-20 T2HG 24-24 T2HG 32-32 T2HG	16-TA-7-12 16-TA-7-16 20-TA-7-20 24-TA-7-24 32-TA-7-32	1 1 1-1/4 1-1/2 2	3/4 1 1-1/4 1-1/2 2	2.48 2.83 3.06 3.50 4.23	1.30 1.30 1.71 2.05 2.74	1-5/16 1-5/8 2-1/8 2-3/8 2-7/8	.81 .81 1.00 1.25 1.72

NOTE: Tube stub is pre-grooved as standard. Sizes 1, 2 & 3 do not have pre-groove.

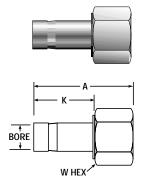
Generic (non-grooved) can be ordered through Quick Response Department.

Add -Z6 for assembly of nuts and ferrules on the tube stub end.



T2HG **NPT Tube End Female Adapter**

T2HG NPT Tube End Female Adapter For metric tube



	INTER-			MILLIN	METERS		
PARKER PART NO.	CHANGES WITH	TUBE O.D.	NPT THREAD	Α	К	W HEX	BORE
T2HG 3-1/8 T2HG 4-1/8 T2HG 4-1/4	3-MTA-7-2 4-MTA-7-2	3 4	1/8 1/8	31,3 29,4	13,5 14,3	14,0 14,0	1,3 2,0
T2HG 6-1/8	6-MTA-7-2	6	1/8	29,4	15,9	14,0	4,0
T2HG 6-1/4	6-MTA-7-4	6	1/4	34,1	15,9	19,0	4,0
T2HG 8-1/8	8-MTA-7-2	8	1/8	35,5	16,7	14,0	6,4
T2HG 8-1/4	8-MTA-7-4	8	1/4	35,1	16,7	19,0	6,4
T2HG 8-3/8	8-MTA-7-6	8	3/8	36,5	16,7	22,0	6,4
T2HG 10-1/4	10-MTA-7-4	10	1/4	37,3	17,5	19,0	7,5
T2HG 10-3/8	10-MTA-7-6	10	3/8	37,3	17,5	22,0	7,5
T2HG 10-1/2	10-MTA-7-8	10	1/2	42,1	17,5	27,0	7,5
T2HG 12-1/4	12-MTA-7-4	12	1/4	41,3	23,0	19,0	9,1
T2HG 12-3/8	12-MTA-7-6	12	3/8	42,9	23,0	22,0	9,1
T2HG 12-1/2	12-MTA-7-8	12	1/2	47,6	23,0	27,0	9,1
T2HG 16-1/2	16-MTA-7-8	12	1/2	49,2	24,6	27,0	12,7
T2HG 18-3/4	18-MTA-7-12	18	3/4	52,4	24,6	33,0	14,0
T2HG 20-1/2	20-MTA-7-8	20	1/2	50,0	25,6	27,0	15,0
T2HG 20-3/4	20-MTA-7-12	20	3/4	53,2	25,4	33,0	15,1
T2HG 25-1	25-MTA-7-16	25	1	66,7	31,8	41,0	19,8

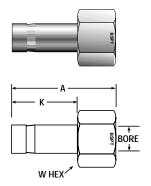
NOTE: Tube stub is pre-grooved as standard.

Dimensions for reference only, subject to change.

Generic (non-grooved) can be ordered through Quick Response Department.

Add -Z6 for assembly of nuts and ferrules on the tube stub end.

T2HG BSP Taper Female Adapter For fractional tube



	INTER-	INCHES							
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPT THREAD	А	K	W HEX	BORE		
4-2K T2HG 4-4K T2HG 6-4K T2HG 6-6K T2HG 8-4K T2HG 8-6K T2HG 8-8K T2HG	4-TR-7-2RT 4-TR-7-4RT 6-TR-7-4RT 6-TR-7-6RT 8-TR-7-4RT 8-TR-7-6RT 8-TR-7-8RT	1/4 1/4 3/8 3/8 1/2 1/2 1/2	1/8-28 1/4-19 1/4-19 3/8-19 1/4-19 3/8-19 1/2-14	1.31 1.48 1.56 1.63 1.83 1.89 2.14	.64 .64 .72 .72 .98 .98	9/16 3/4 3/4 7/8 3/4 7/8 1-1/16	.156 .156 .281 .281 .375 .375		

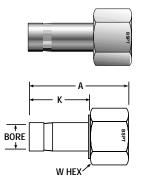
NOTE: Tube stub is pre-grooved as standard.

Dimensions for reference only, subject to change.

Generic (non-grooved) can be ordered through Quick Response Department. Add -Z6 for assembly of nuts and ferrules on the tube stub end.

T2HG BSP Taper Female Adapter





	INTER-			MILLIM	ETERS		
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPT THREAD	A	К	W HEX	BORE
T2HG 3-1/8K	3-MTA-7-2RT	3	1/8	27,8	13,5	14,0	1,8
T2HG 4-1/8K	4-MTA-7-2RT	4	1/8	28,6	14,3	14,0	2,0
T2HG 6-1/8K	6-MTA-7-2RT	6	1/8	30,2	15,9	14,0	4,0
T2HG 8-1/4K	8-MTA-7-4RT	8	1/4	39,1	16,7	19,0	6,4
T2HG 10-1/4K	10-MTA-7-4RT	10	1/4	36,5	17,5	19,0	7,5
T2HG 10-3/8K	10-MTA-7-6RT	10	3/8	31,8	17,5	22,0	7,5
T2HG 10-1/2K	10-MTA-7-8RT	10	1/2	41,3	17,5	27,0	7,5
T2HG 12-1/4K	12-MTA-7-4RT	12	1/4	40,5	23,0	19,0	9,1
T2HG 12-3/8K	12-MTA-7-6RT	12	3/8	43,7	23,0	22,0	9,1
T2HG 12-1/2K	12-MTA-7-8RT	12	1/2	46,8	23,0	27,0	9,1
T2HG 16-1/2K	16-MTA-7-8RT	16	1/2	48,4	24,6	27,0	12,7
T2HG 18-3/4K	18-MTA-7-12RT	18	3/4	51,6	24,6	32,0	14,0
T2HG 20-3/4K	20-MTA-7-12RT	20	3/4	52,4	25,4	32,0	15,1
T2HG 25-1K	25-MTA-7-16RT	25	1	66,7	31,8	41,0	19,8

NOTE: Tube stub is pre-grooved as standard.

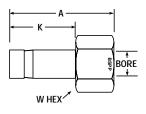
Dimensions for reference only, subject to change.

Add -Z6 for assembly of nuts and ferrules on the tube stub end.



T2HG BSPP Female Adapter For fractional tube





	INTER-		INCHES					
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPP THREAD	А	K	W HEX	BORE	
4-4R T2HG 6-6R T2HG 8-8R T2HG	4-TA-7-4RP 6-TA-7-6RP 8-TA-7-8RP	1/4 3/8 1/2	1/4 3/8 1/2	1.47 1.53 1.91	.63 .69 .91	3/4 7/8 1-1/16	.18 .28 .39	

NOTE: Copper washer must be used for this design.

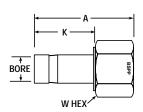
Dimensions for reference only, subject to change.

Tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response

Add -Z6 for assembly of nuts and ferrules on the tube stub end.

T2HG BSPP Female Adapter For metric tube





	INTER-			MILLIM	IETERS		
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPP THREAD	A	К	W HEX	BORE
T2HG 3-1/8R T2HG 3-1/4R T2HG 4-1/8R T2HG 6-1/8R T2HG 6-1/4R T2HG 8-1/4R	3-MTA-7-4RP 4-MTA-7-2RP 6-MTA-7-4RP 6-MTA-7-4RP	3 3 4 6 6 8	1/8 1/4 1/8 1/8 1/4	28,6 28,6 29,4 31,0 37,3 38,1	13,5 13,7 14,3 15,9 15,9 16,7	14,0 19,0 14,0 14,0 19,0	1,8 1,6 2,0 4,0 4,0 6,4
T2HG 10-1/4R T2HG 10-1/2R T2HG 12-3/8R T2HG 12-1/2R T2HG 16-1/2R	10-MTA-7-8RP 12-MTA-7-6RP	10 10 12 12 16	1/4 1/2 3/8 1/2 1/2	38,9 43,7 44,5 48,4 50,0	17,5 17,5 23,0 23,0 24,6	19,0 27,0 22,0 27,0 27,0	7,5 7,5 9,1 9,1 12,7
T2HG 18-3/4R T2HG 20-3/4R T2HG 25-1R	20-MTA-7-12RP	18 20 25	3/4 3/4 1	53,2 54,0 67,5	24,6 25,4 31,8	33,0 33,0 41,0	14,0 15,1 19,8

NOTE: Copper washer must be used for this design.

Dimensions for reference only, subject to change.

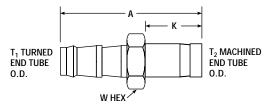
Tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response Department.

Add -Z6 for assembly of nuts and ferrules on the tube stub end.

P2T2 Push-Lok to Tube Adapter

For fractional tube





	INTER-	INCHES							
PARKER PART NO.	CHANGES WITH	T ₁ TUBE O.D.	T₂ HOSE SIZE	A	K	W HEX			
4-4 P2T2 6-6 P2T2 8-8 P2T2	PB4-TA4 PB6-TA6 PB8-TA8	1/4 3/8 1/2	-4 -6 -8	1.80 2.02 2.42	.64 .72 .98	7/16 9/16 11/16			

NOTE: Drawing does not show Push-Lok collar.

Dimensions for reference only, subject to change.

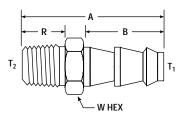
Tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response Department.

Add -Z6 for assembly of nuts and ferrules on the tube stub end.

P2HF **Push-Lok to Male Adapter**

For fractional tube





	INTER-	INCHES						
PARKER PART NO.	CHANGES WITH	T ₂ NPT PIPE THREAD	T ₁ Hose Size	A	В	R	W HEX	
4-4 P2HF 6-6 P2HF 8-8 P2HF	PB4-PM4 PB6-PM6 PB8-PM8	1/4 3/8 1/2	1/4 3/8 1/2	1.65 1.828 2.194	.80 .95 1.10	.56 .56 .75	9/16 11/16 7/8	

NOTE: Drawing does not show Push-Lok collar.

Dimensions for reference only, subject to change.

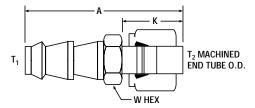
P2BZ6 Push-Lok to CPI™ For fractional tube



	INTER-			INCHES		
PARKER PART NO.	CHANGES WITH	T ₂ TUBE O.D.	T₁ HOSE SIZE	A	K	W HEX
4-4 P2BZ6 6-6 P2BZ6 8-8 P2BZ6	PB4-TA4 PB6-TA6 PB8-TA8	1/4 3/8 1/2	-4 -6 -8	1.77 1.98 2.42	.72 .78 1.03	7/16 9/16 11/16

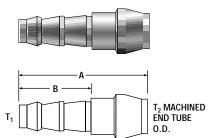
Dimensions for reference only, subject to change.

NOTE: A dimension is typical finger-tight. Dimensions f Drawing does not show Push-Lok collar. Assembly includes nut and ferrules.



ZP2 **Push-Lok to Port** Connector

For fractional tube



	INCHES							
PARKER PART NO.	T ₁ Hose Size	T ₂ PORT SIZE	А	В				
4-6 ZP2	-4	3/8	1.40	.80				

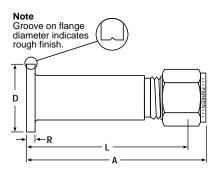
Dimensions for reference only, subject to change.

NOTE: Drawing does not show Push-Lok collar and size 6 CPITM nut.

LJFBZ Lapped Joint Tube Adapters

For metric tube





	INTER-		MILLIMETERS								
PARKER Part no.	CHANGES WITH	TUBE O.D.	FLANGE SIZE	Α	D	L	R	SURFACE	FINISH		
LJFBZ10-5 LJFBZ10-9 LJFBZ12-5 LJFBZ12-9	10M0-1-0005 10M0-1-0006 - -	10 10 12 12	DN15(½"NB) DN15(½"NB) DN15(½"NB) DN15(½"NB)	83,0 83,0 85,0 85,0	34,5 34,5 34,5 34,5	75,5 75,5 75,4 75,4	6,5 6,5 6,5 6,5	Smooth Rough Smooth Rough	3,2-6,3 Ra 6,3-12,5 Ra 3,2-6,3 Ra 6,3-12,5 Ra		

NOTE: Groove on flange diameter indicates rough finish.

Dimensions for reference only, subject to change.

The lapped joint tube adaptor is a fitting designed to be used with a lap joint flange which enables a direct hookup to the instrument tube from the process line.

The compression fitting is incorporated into the body of the adaptor thus the number of components needed for hook-up is reduced. It is therefore cost efficient as well as space saving.

The face of the fitting forms the gasket face of the flange and comes with either a smooth or serrated surface finish.

Adapters to suit other tube and flange sizes may be furnished upon request.

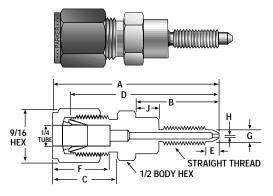
ZH2BX DP Transmitter Calibration Adapters

For fractional tube

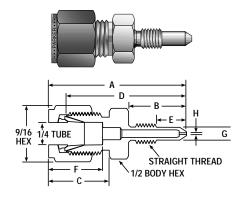
Parker CPI™ adapters connect directly to the bleed port of a differential pressure transmitter so that the calibration process can be simplified. Two sizes of adapters (1/4-28 Thd., 5/16-24 Thd.) are available to fit the vent ports of Rosemount, Honeywell, and Foxboro DP transmitters. Both adapters are available in 316SS.

TRANSMITTER TYPE	PARKER PART NO.	INTERCHANGES WITH
Rosemount/Foxboro	4-2 ZH2BX-SS-D950373	SS-400-1-0253
Honeywell	4-2 ZH2BX-SS-D940336	SS-400-1-0257

	INCHES									
STRAIGHT THREAD	A	В	С	D	E	F	G	Н	J	HEX
1/4-28 5/16-24	1.75 2.32	.80 1.00	.70 .70	1.46 2.03	.47 .24	.60 .60	.20 .25	.03 .06	_ .41	1/2 1/2



Calibration Adapter For Rosemount/Foxboro DP Transmitters



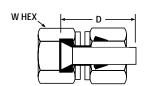
Calibration Adapter For Honeywell DP Transmitters



X6HBZ6 37° Flare (AN) to CPI™

For fractional tube





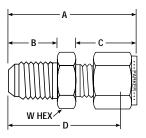
	INTER-		INCHES	
PARKER	CHANGES	TUBE	D	W
PART NO.	WITH	O.D.		HEX
2-2 X6HBZ6	200-A-2 ANF	1/8	.88	3/8
4-4 X6HBZ6	400-A-4 ANF	1/4	.96	9/16
5-5 X6HBZ6	500-A-5-ANF	5/16	1.03	5/8
6-6 X6HBZ6	600-A-6 ANF	3/8	1.07	11/16
8-8 X6HBZ6	810-A-8 ANF	1/2	1.37	7/8
10-10 X6HBZ6	1010-A-10ANF	5/8	1.56	1
12-12 X6HBZ6	1210-A-12ANF	3/4	1.49	1-1/4
16-16 X6HBZ6	1610-A-16ANF	1	1.80	1-1/2

Dimensions for reference only, subject to change.

XHBZ 37° Flare Connector







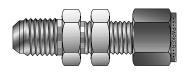
	INTER-				INCHES			
PARKER PART NO.	CHANGES WITH	FLARE END	TUBE O.D.	A	В	С	D	W HEX
2-1 XHBZ	100-6-2 AN	1/8	1/16	1.07	.45	.43	.92	7/16
2-2 XHBZ	200-6-2 AN	1/8	1/8	1.28	.45	.60	1.02	7/16
3-3 XHBZ	300-6-3 AN	3/16	3/16	1.32	.48	.64	1.06	7/16
4-2 XHBZ	200-6-4 AN	1/4	1/8	1.39	.55	.60	1.13	1/2
4-4 XHBZ	400-6-4 AN	1/4	1/4	1.48	.55	.70	1.19	1/2
4-6 XHBZ	600-6-4 AN	1/4	3/8	1.56	.55	.76	1.27	5/8
5-5 XHBZ	500-6-5 AN	5/16	5/16	1.52	.55	.73	1.22	9/16
6-6 XHBZ	600-6-6 AN	3/8	3/8	1.56	.56	.76	1.27	5/8
8-8 XHBZ	810-6-8 AN	1/2	1/2	1.81	.66	.87	1.41	13/16
10-10 XHBZ	1010-6-10 AN	5/8	5/8	1.93	.76	.87	1.53	15/16
12-12 XHBZ	1210-6-12 AN	3/4	3/4	2.11	.86	.87	1.70	1-1/8
16-16 XHBZ	1610-6-16 AN	1	1	2.43	.91	1.05	1.94	1-3/8

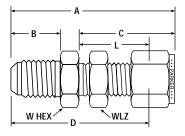
NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

XH2BZ 37° Flare Bulkhead Connector

For fractional tube





	INTER-				INC	HES			
PARKER PART NO.	CHANGES WITH	FLARE END	TUBE O.D.	А	D	С	L	В	W HEX
2-2 XH2BZ 3-3 XH2BZ 4-2 XH2BZ 4-4 XH2BZ 4-6 XH2BZ	200-61-2 AN 300-61-3 AN 200-61-4 AN 400-61-4 AN 600-61-4 AN	1/8 3/16 1/4 1/4 1/4	1/8 3/16 1/8 1/4 3/8	1.91 1.98 2.04 2.12 2.25	1.65 1.71 1.78 1.83 1.96	1.23 1.26 1.23 1.31 1.44	.97 1.00 .97 1.02 1.15	.45 .48 .55 .55	1/2 9/16 5/8 5/8 3/4
5-5 XH2BZ	500-61-5 AN	5/16	5/16	2.21	1.92	1.41	1.12	.55	11/16
6-6 XH2BZ 8-8 XH2BZ 10-10 XH2BZ 12-12 XH2BZ	600-61-6 AN 810-61-8 AN 1010-61-10 AN 1210-61-12 AN	3/8 1/2 5/8 3/4	3/8 1/2 5/8 3/4	2.25 2.59 2.74 3.11	1.96 2.19 2.34 2.71	1.44 1.65 1.68 1.87	1.15 1.25 1.28 1.47	.56 .66 .76 .86	3/4 15/16 1-1/16 1-3/16
16-16 XH2BZ	1610-61-16 AN	1	1	3.65	3.16	2.27	1.78	.91	1-9/16

NOTE: A and C dimensions are typical finger-tight.

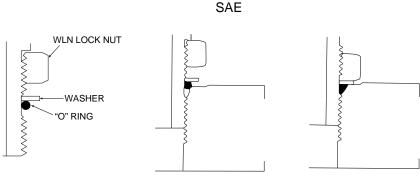
Dimensions for reference only, subject to change. For bulkhead hole drill size and maximum bulkhead thickness, see Page 28, Part WBZ

Introduction

BSPP / SAE Straight Thread **Fittings Installation** Procedure

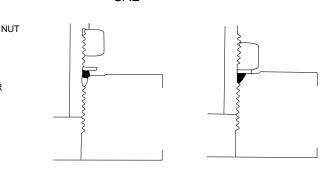
- 1. Lubricate "O" ring with a lubricant that is compatible with the system.
- 2. Screw fitting into the straight thread port until the metal back-up washer contacts the face of the port.
- 3. Position the fitting by backing it out no more than one turn.
- 4. Hold the fitting in position and tighten the locknut until the washer contacts the face of the port. (See torque chart.)

NOTE: WLN Lock Nuts are ordered separately by size and part number. Refer to page 73.

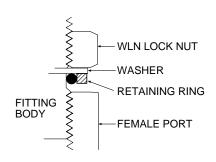


	Straigl	nt Port	Adjustal	ble Port
Size	Torque (in-lbs)	(F.F.F.T.)	Torque (in-lbs)	(F.F.F.T)
4	245 ± 10	1.0 ± .25	200 ± 10	1.5 ± 25
6	630 ± 25	1.5 ± .25	400 ± 10	1.5 ± 25
8	1150 ± 50	1.5 ± .25	640 ± 10	1.5 ± 25
10	1550 ± 50	1.5 ± .25	1125 ± 50	1.5 ± 25
12	2050 ± 50	1.5 ± .25	1450 ± 50	1.5 ± 25
16	3000 ± 50	1.5 ± .25	2150 ± 50	1.5 ± 25
20	3400 ± 100	1.5 ± .25	2800 ± 100	2.0 ± 25
24	4500 ± 100	1.5 ± .25	3450 ± 100	2.0 ± 25

- Restrain fitting body on adjustables if necessary in installation.
- Values in charts are for assemblies with O-ring lubricated.
- Use upper limits of torque ranges for stainless steel fittings.



BSPP



Face Seal "O" Ring Fittings Installation Procedure

The "O" ring requires a smooth, flat seating surface. This surface must be perpendicular to the axis of the threads.

- 1. Turn the "O" ring seal fitting in the port until finger tight.
- 2. The "squeezing" effect on the "O" ring can be felt during the last
- 3. Snug lightly with a wrench.

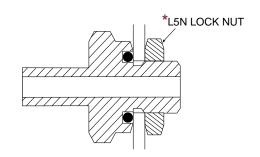
*Typical Application

The fitting can be adapted as a bulkhead fitting on thin wall tanks or vessels, eliminating welding, brazing or threading. Simply order the L5N locknut to take advantage of this option.



Standard "O" rings are Buna-N material. For other "O" rings, state material after the part number.

L5N locknuts are ordered separately by size and part number. Refer to page 73.



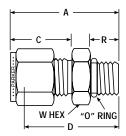
PORT	STRAIGHT THREAD	L5N LOCKNUT	MAXIMUM TANK
SIZE	MACHINE LENGTH	THICKNESS	WALL THICKNESS
2	.297	.219	.078 = 5/64
3	.297	.219	.078 = 5/64
4	.360	.250	.109 = 7/65
5	.360	.250	.109 = 7/64
6	.391	.265	.125 = 1/8
8	.438	.312	.125 = 1/8
10	.500	.360	.140 = 9/64
12	.594	.406	.188 = 3/16
14	.594	.406	.188 = 3/16
16	.594	.406	.188 = 3/16

O-rings used with SAE/MS straight threads are Buna-N. Other O-ring materials are available on request. Lubricate O-ring with a lubricant compatible with the system fluid, environment and O-ring material.



ZHBA Male Connector to SAE Straight Thread For fractional tube





					INCHES				0-RING
PARKER Part no.	INTER- Changes With	TUBE O.D.	Straight Thread Size	A	С	D	R	W HEX	AS UNIFORM DASH NO.
1-2 ZHBA 2-2 ZHBA 2-6 ZHBA 3-3 ZHBA 4-4 ZHBA	100-1-2 ST 200-1-2 ST 200-1-6 ST 300-1-3 ST 400-1-4 ST	1/16 1/8 1/8 3/16 1/4	5/16-24 5/16-24 9/16-18 3/8-24 7/16-20	.92 1.18 1.35 1.20 1.34	.43 .60 .60 .64 .70	.77 .92 1.06 .94 1.05	.30 .30 .39 .30 .36	7/16 7/16 11/16 1/2 9/16	3-902 3-902 3-906 3-903 3-904
4-6 ZHBA 4-8 ZHBA 4-10 ZHBA 5-5 ZHBA 6-4 ZHBA	400-1-6 ST 400-1-8 ST 400-1-10 ST 500-1-5 ST 600-1-4 ST	1/4 1/4 1/4 5/16 3/8	9/16-18 3/4-16 7/8-14 1/2-20 7/16-20	1.40 1.48 1.60 1.37 1.40	.70 .70 .70 .73 .76	1.11 1.19 1.31 1.08 1.11	.39 .44 .50 .36	11/16 7/8 1 5/8 5/8	3-906 3-908 3-910 3-905 3-904
6-6 ZHBA 6-8 ZHBA 6-10 ZHBA 8-6 ZHBA 8-8 ZHBA	600-1-6 ST 600-1-8 ST 600-1-10 ST 810-1-6 ST 810-1-8 ST	3/8 3/8 3/8 1/2 1/2	9/16-18 3/4-16 7/8-14 9/16-18 3/4-16	1.46 1.54 1.67 1.54 1.65	.76 .76 .76 .87 .87	1.17 1.25 1.38 1.14 1.25	.39 .44 .50 .39 .44	11/16 7/8 1.00 7/8 7/8	3-906 3-908 3-910 3-906 3-908
8-12 ZHBA 10-10 ZHBA 12-10 ZHBA 12-12 ZHBA 14-14 ZHBA	810-1-12 ST 1010-1-10 ST 1210-1-10 ST 1210-1-12 ST 1410-1-14 ST	1/2 5/8 3/4 3/4 7/8	1-1/16-12 7/8-14 7/8-14 1-1/16-12 1-3/16-12	1.93 1.78 1.68 1.93 1.93	.87 .87 .87 .87 .87	1.53 1.38 1.28 1.53 1.53	.59 .50 .50 .59 .59	1-1/4 1 1-1/8 1-1/4 1-3/8	3-912 3-910 3-910 3-912 3-914
16-12 ZHBA 16-16 ZHBA 20-20 ZHBA 24-24 ZHBA 32-32 ZHBA	1610-1-12 ST 1610-1-16 ST 2010-1-20 ST 2410-1-24 ST 3210-1-32 ST	1 1 1-1/4 1-1/2 2	1-1/16-12 1-5/16-12 1-5/8-12 1-7/8-12 2-1/2-12	2.12 2.15 2.59 3.05 4.00	1.05 1.04 1.52 1.77 2.47	1.63 1.66 1.82 1.99 2.53	.59 .59 .59 .59	1-3/8 1-1/2 1-7/8 2-1/8 2-3/4	3-912 3-916 3-920 3-924 3-932

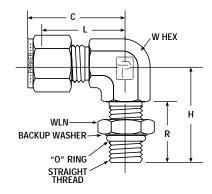
NOTE: A and C dimensions are typical finger-tight.

For use with SAE J.1926/1 port can also be used with MS-16142 port.

C5BZ Male SAE Straight Thread Elbow

For fractional tube





			INCHES									
PARKER Part no.	INTER- CHANGES WITH	TUBE O.D.	STRAIGHT THREAD SIZE	С	н	L	R	W HEX	O-RING ARP UNIFORM DASH NO.			
4-4 C5BZ	400-2-4ST	1/4	7/16-20	1.12	1.13	.83	.83	1/2	3-904			
6-6 C5BZ	600-2-6ST	3/8	9/16-18	1.26	1.27	.97	.84	9/16	3-906			
8-8 C5BZ	810-2-8ST	1/2	3/4-16	1.48	1.48	1.08	.97	3/4	3-908			
12-12 C5BZ	1210-2-12ST	3/4	1-1/16-12	1.63	1.92	1.23	1.28	1-1/16	3-912			
16-16 C5BZ	1610-2-16ST	1	1-5/16-12	1.87	2.11	1.38	1.28	1-5/16	3-916			
24-24 C5BZ	2410-2-24ST	1-1/2	1-7/8-12		2.33	2.00	1.16	1-7/8	3-924			

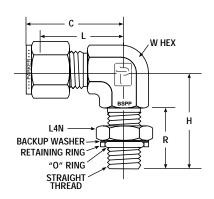
NOTE: C dimension is typical finger-tight.

Dimensions for reference only, subject to change.

C5BZ BSPP Male Elbow (Positionable)

For fractional tube





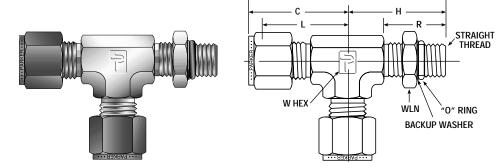
	INTER-		INCHES								
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPP THREAD	С	н	L	R	W HEX			
4-2R C5BZ	400-2-2PR	1/4	1/8-28	1.14	1.25	.85	.81	9/16			
4-4R C5BZ	400-2-4PR	1/4	1/4-19	1.31	1.27	.85	.83	9/16			
6-4R C5BZ	600-2-4PR	3/8	1/4-19	1.31	1.27	1.02	.83	9/16			
6-6R C5BZ	600-2-6PR	3/8	3/8-19	1.50	1.46	1.02	.83	3/4			
8-4R C5BZ	810-2-4PR	1/2	1/4-19	1.50	1.38	1.10	.83	7/8			
8-6R C5BZ	810-2-6PR	1/2	3/8-19	1.48	1.46	1.10	.85	7/8			
8-8R C5BZ	810-2-8PR	1/2	1/2-14	1.50	1.70	1.10	1.09	7/8			
10-8R C5BZ	1010-2-8PR	5/8	1/2-14	1.50	1.81	1.10	1.09	1-1/16			
12-8R C5BZ	1210-2-8PR	3/4	1/2-14	1.57	1.81	1.17	1.09	1-1/16			
12-12R C5BZ	1210-2-12PR	3/4	3/4-14	1.57	1.92	1.17	1.20	1-1/16			
16-12R C5BZ	1610-2-12PR	1	3/4-14	1.94	2.11	1.45	1.20	1-5/16			
16-16R C5BZ	1610-2-16PR	1	1-11	1.94	2.11	1.45	1.20	1-5/16			

NOTE: C dimension is typical finger-tight.

Connects fractional tube to female ISO parallel thread.



R5BZ Male Run Tee SAE Straight Thread For fractional tube



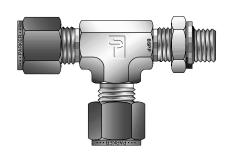
			INCHES								
PARKER Part no.	INTER- Changes With	TUBE O.D.	STRAIGHT THREAD SIZE	A	С	н	L	R	W HEX	O-RING ARP UNIFORM DASH NO.	
4-4-4 R5BZ 6-6-6 R5BZ 8-8-8 R5BZ 12-12-12 R5BZ 16-16-16 R5BZ	400-3TST 600-3TST 810-3TST 1210-3TST 1610-3TST	1/4 3/8 1/2 3/4 1	7/16-20 9/16-18 3/4-16 1-1/16-12 1-5/16-12	2.25 2.53 3.59 3.55 3.98	1.12 1.26 1.48 1.63 1.87	1.13 1.27 1.48 1.92 2.11	.83 .97 1.08 1.23 1.38	.83 .84 .97 1.28 1.28	7/16 9/16 3/4 1-1/16 1-5/16	3-904 3-906 3-908 3-912 3-916	

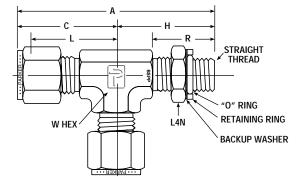
NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

R5BZ BSPP Male Run Tee (Positionable)

For fractional tube





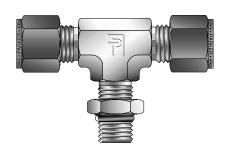
	INTER-		INCHES									
PARKER Part no.	CHANGES WITH	TUBE O.D.	BSPP THREAD	С	н	L	R	W HEX				
4-2R-4 R5BZ	400-3TRT	1/4	1/8-28	1.14	1.25	.85	.81	9/16				
4-4R-4 R5BZ	400-3-4TRT	1/4	1/4-19	1.14	1.28	.85	.83	9/16				
6-4R-6 R5BZ	600-3TRT	3/8	1/4-19	1.31	1.27	1.02	.83	9/16				
8-6R-8 R5BZ	810-3TRT	1/2	3/8-19	1.50	1.36	1.10	.85	7/8				
8-8R-8 R5BZ	810-3-8TRT	1/2	1/2-14	1.50	1.71	1.10	1.09	7/8				
10-8R-10 R5BZ	1010-3TRT	5/8	1/2-14	1.50	1.81	1.10	1.09	1-1/16				
12-8R-12 R5BZ	1210-3-8TRT	3/4	1/2-14	1.567	1.81	1.17	1.09	1-1/16				
12-12R-12 R5BZ	1210-3TRT	3/4	3/4-14	1.57	1.92	1.17	1.20	1-1/16				
16-16R-16 R5BZ	1610-3TRT	1	1-11	1.94	2.11	1.45	1.20	1-5/16				

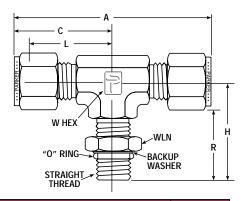
NOTE: C dimension is typical finger-tight.

Tube to "O" Ring Seal

S5BZ Male Branch Tee SAE Straight Thread

For fractional tube





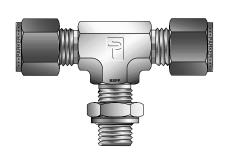
					INCH	IES				0-RING
PARKER PART NO.	INTER- CHANGES WITH	TUBE O.D.	Straight Thread Size	A	С	н	L	R	W HEX	ARP UNIFORM DASH NO.
4-4 S5BZ 6-6 S5BZ 8-8 S5BZ 12-12 S5BZ 16-16 S5BZ	400-3TTS 600-3TTS 810-3TTS 1210-3TTS 1610-3TTS	1/4 3/8 1/2 3/4 1	7/16-20 9/16-18 3/4-16 1-1/16-12 1-5/16-12	2.24 2.52 2.96 3.26 3.74	1.12 1.26 1.48 1.63 1.87	1.13 1.27 1.48 1.92 2.11	.83 .97 1.08 1.23 1.38	.83 .84 .97 1.28 1.28	7/16 9/16 3/4 1-1/16 1-5/16	3-904 3-906 3-908 3-912 3-916

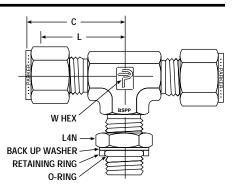
NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

S5BZ BSPP Male Branch Tee (Positionable)

For fractional tube





	INTER-				INCHES			
PARKER PART NO.	CHANGES WITH	TUBE O.D.	BSPP THREAD	С	н	L	R	W HEX
4-4-2R S5BZ	400-3TTR	1/4	1/8-28	1.14	1.25	.85	.81	9/16
4-4-4R S5BZ	400-3-4TTR	1/4	1/4-19	1.14	1.27	.85	.83	9/16
6-6-4R S5BZ	600-3TTR	3/8	1/4-19	1.31	1.27	1.02	.83	9/16
8-8-6R S5BZ	810-3TTR	1/2	3/8-19	1.50	1.36	1.10	.85	7/8
8-8-8R S5BZ	810-3-8TTR	1/2	1/2-14	1.50	1.71	1.10	1.09	7/8
10-10-8R S5BZ	1010-3TTR	5/8	1/2-14	1.50	1.81	1.10	1.09	1-1/16
12-12-8R S5BZ	1210-3-8TTR	3/4	1/2-14	1.57	1.81	1.17	1.09	1-1/16
12-12-12R S5BZ	1210-3-TTR	3/4	3/4-14	1.57	1.92	1.17	1.20	1-1/16
16-16-16R S5BZ	1610-3TTR	1	1-11	1.94	2.11	1.45	1.20	1-5/16

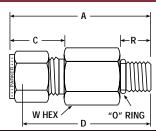
NOTE: C dimension is typical finger-tight.

Connects fractional tube to female ISO parallel thread.

ZH3BA Long Male Connector SAE/MS Straight Thread

For fractional tube



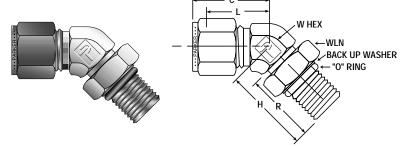


					INCH	HES				ST
PARKER PART NO.	INTERCHANGES WITH	T TUBE O.D.	S-SAE/MS THREAD SIZE	A	R	С	D	E MIN. OPENING	W HEX	O-RING UNIFORM SIZE NO.
4-4 ZH3BA 6-6 ZH3BA 8-8 ZH3BA 12-12 ZH3BA 16-16 ZH3BA	400-1L-4ST 600-1L-6ST 810-1L-8ST 1210-1L-12ST 1610-1L-16ST	1/4 3/8 1/2 3/4 1	7/16-20 9/16-18 3/4-16 1-1/16-12 1-5/16-12	2.26 2.48 3.01 3.88 4.34	.36 .39 .44 .59	.70 .76 .86 .86 1.04	1.97 2.19 2.58 3.48 3.86	.19 .28 .41 .62 .88	9/16 11/16 7/8 1-1/4 1-1/2	-904 -906 -908 -912 -916

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

V5BZ 45° Positionable Male Elbow SAE/MS Straight Thread For fractional tube



			INCHES								
PARKER Part no.	INTERCHANGES WITH	TUBE O.D.	Straight Thread Size	С	н	L	R	W HEX	O-RING UNIFORM SIZE NUMBER		
4-4 V5BZ	400-5-4ST	1/4	7/16-20	.93	1.02	.65	.75	7/16	3-904		
6-6 V5BZ	600-5-6ST	3/8	9/16-18	1.01	1.27	.72	.77	9/16	3-906		
8-8 V5BZ	810-5-8ST	1/2	3/4-16	1.15	1.48	.75	.88	3/4	3-908		
12-12 V5BZ	1210-5-12ST	3/4	1-1/16-12	1.63	1.92	1.23	1.16	1-1/16	3-912		
16-16 V5BZ	1610-5-16ST	1	1-5/16-12	1.87	2.11	1.39	1.16	1-5/16	3-916		

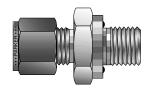
NOTE: C dimension is typical finger-tight.

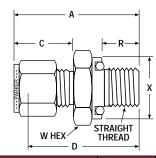


Adapts to SAE J1926 straight thread boss and MS16142 boss.

ZHBA5 Male Connector to "O" Ring Straight Thread

For fractional tube



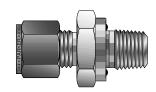


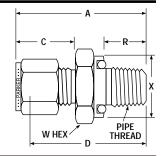
			INCHES									
PARKER Part No.	INTER- CHANGES WITH	TUBE O.D.	STRAIGHT THREAD SIZE	A	С	D	R	X DIA.	W HEX	O-RING ARP UNIFORM DASH NO.		
1-2 ZHBA5 2-2 ZHBA5 3-3 ZHBA5 4-4 ZHBA5 5-5 ZHBA5	100-1-OR 200-1-OR 300-1-OR 400-1-OR 500-1-OR	1/16 1/8 3/16 1/4 5/16	5/16-24 5/16-24 3/8-24 7/16-20 1/2-20	1.06 1.29 1.35 1.51 1.61	.43 .60 .64 .70 .73	.91 1.03 1.09 1.22 1.31	.34 .34 .38 .41	.55 .55 .62 .74 .86	9/16 9/16 5/8 3/4 7/8	2-011 2-011 2-012 2-111 2-112		
6-6 ZHBA5 8-8 ZHBA5 10-10 ZHBA5 12-12 ZHBA5 14-12 ZHBA5 16-16 ZHBA5	600-1-OR 810-1-OR 1010-1-OR 1210-1-OR 1410-1-OR 1610-1-OR	3/8 1/2 5/8 3/4 7/8 1	9/16-18 3/4-16 7/8-14 1-1/16-12 1-1/16-12 1-5/16-12	1.67 1.81 1.90 2.06 2.06 2.30	.76 .87 .87 .87 .87 1.05	1.38 1.41 1.50 1.66 1.66 1.81	.44 .47 .47 .56 .56	.93 1.12 1.30 1.49 1.49 1.74	15/16 1-1/8 1-3/8 1-1/2 1-1/2 1-3/4	2-113 2-116 2-212 2-215 2-215 2-219		

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

ZHBF5 Male Connector to "O" Ring Pipe Thread For fractional tube





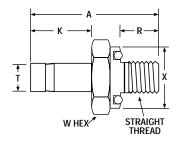
		INCHES									
PARKER PART NO.	INTER- CHANGES WITH	TUBE O.D.	NPT PIPE THREAD	A	С	D	R	X DIA.	W HEX	O-RING ARP UNIFORM DASH NO.	
1-2 ZHBF5 2-2 ZHBF5 2-4 ZHBF5 3-2 ZHBF5 3-4 ZHBF5	100-1-2-OR 200-1-2-OR 200-1-4-OR 300-1-2-OR 300-1-4-OR	1/16 1/8 1/8 3/16 3/16	1/8 1/8 1/4 1/8 1/4	1.12 1.29 1.43 1.32 1.46	.43 .60 .60 .64	.97 1.03 1.17 1.06 1.20	.28 .28 .38 .28 .38	.74 .74 .93 .74 .93	3/4 3/4 15/16 3/4 15/16	2-011 2-011 2-113 2-011 2-113	
4-2 ZHBF5 4-4 ZHBF5 4-6 ZHBF5 5-2 ZHBF5 5-4 ZHBF5	400-1-2-OR 400-1-4-OR 400-1-6-OR 500-1-2-OR 500-1-4-OR	1/4 1/4 1/4 5/16 5/16	1/8 1/4 3/8 1/8 1/4	1.38 1.51 1.57 1.43 1.46	.70 .70 .70 .73 .73	1.09 1.22 1.28 1.13 1.25	.28 .38 .41 .28 .38	.74 .93 1.12 .74 .93	3/4 15/16 1-1/8 3/4 15/16	2-011 2-113 2-116 2-011 2-113	
6-2 ZHBF5 6-4 ZHBF5 6-6 ZHBF5 6-8 ZHBF5 8-4 ZHBF5	600-1-2-OR 600-1-4-OR 600-1-6-OR 600-1-8-OR 810-1-4-OR	3/8 3/8 3/8 3/8 1/2	1/8 1/4 3/8 1/2 1/4	1.45 1.57 1.63 1.85 1.68	.76 .76 .76 .76 .87	1.16 1.28 1.34 1.56 1.28	.28 .38 .41 .53	.74 .93 1.12 1.30 .93	3/4 15/16 1-1/8 1-3/8 15/16	2-011 2-113 2-116 2-212 2-113	
8-6 ZHBF5 8-8 ZHBF5 10-8 ZHBF5 10-12 ZHBF5 12-8 ZHBF5	810-1-6-OR 810-1-8-OR 1010-1-8-OR 1010-1-8-OR 1210-1-8-OR	1/2 1/2 5/8 5/8 3/4	3/8 1/2 1/2 3/4 1/2	1.76 1.98 1.96 2.06 1.98	.87 .87 .87 .87	1.36 1.58 1.56 1.66 1.58	.41 .53 .53 .56 .56	1.12 1.30 1.30 1.49 1.30	1-1/8 1-3/8 1-3/8 1-1/2 1-3/8	2-116 2-212 2-212 2-215 2-212	
12-12 ZHBF5 16-12 ZHBF5 16-16 ZHBF5	1210-1-12-OR 1610-1-12-OR 1610-1-16-OR	3/4 1 1	3/4 3/4 1	2.06 2.24 2.40	.87 1.05 1.05	1.66 1.75 1.91	.56 .56 .66	1.49 1.49 1.74	1-1/2 1-1/2 1-3/4	2-215 2-215 2-219	

NOTE: A and C dimensions are typical finger-tight.



T2HOA5 Tube End to "O" Ring Straight Thread For fractional tube



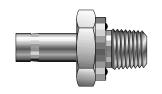


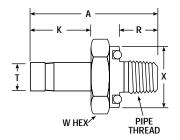
					INCHES				0-RING
PARKER Part no.	INTER- Changes With	T TUBE O.D.	STRAIGHT THREAD SIZE	A	К	R	X DIA.	W HEX	ARP UNIFORM DASH NO.
2-2 T2HOA5 3-3 T2HOA5 4-4 T2HOA5 5-5 T2HOA5	2-TA-OR-ST 3-TA-OR-ST 4-TA-OR-ST 5-TA-OR-ST	1/8 3/16 1/4 5/16	5/16-24 3/8-24 7/16-20 1/2-20	1.22 1.38 1.55 1.64	.53 .56 .63 .66	.34 .38 .41 .44	.55 .62 .74 .86	9/16 5/8 3/4 7/8	2-011 2-012 2-111 2-112
6-6 T2HOA5 8-8 T2HOA5 10-10 T2HOA5 12-12 T2HOA5 16-16 T2HOA5	12-TA-OR-ST	3/8 1/2 5/8 3/4 1	9/16-18 3/4-16 7/8-14 1-1/16-12 1-5/16-12	1.70 1.95 2.12 2.16 2.47	.69 .91 .97 .97 1.22	.47 .47 .47 .56	.93 1.12 1.30 1.49 1.74	15/16 1-1/8 1-3/8 1-1/2 1-3/4	2-113 2-116 2-212 2-215 2-219

NOTE: Add -Z6 for assembly of nuts and ferrules on the tube stub end.

Dimensions for reference only, subject to change.

T2HOF5 Tube End to "O" Ring Pipe Thread For fractional tube





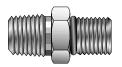
			INCHES								
PARKER PART NO.	INTER- CHANGES WITH	T TUBE O.D.	NPT PIPE THREAD	A	К	R	X DIA.	W HEX	O-RING ARP UNIFORM DASH NO.		
1-2 T2HOF5	1-TA-1-20R	1/16	1/8	1.03	.34	.28	.74	3/4	2-111		
4-2 T2HOF5	4-TA-1-20R	1/4	1/8	1.31	.63	.28	.74	3/4	2-111		
4-4 T2HOF5	4-TA-1-40R	1/4	1/4	1.44	.63	.38	.93	15/16	2-113		
4-6 T2HOF5	4-TA-1-6OR	1/4	3/8	1.50	.63	.41	1.12	1-1/8	2-116		
5-2 T2HOF5	5-TA-1-2OR	5/16	1/8	1.34	.66	.28	.74	3/4	2-111		
5-4 T2HOF5	5-TA-1-4OR	5/16	1/4	1.47	.66	.38	.93	15/16	2-113		
6-2 T2HOF5	6-TA-1-2OR	3/8	1/8	1.38	.69	.28	.74	3/4	2-111		
6-4 T2HOF5	6-TA-1-4OR	3/8	1/4	1.50	.69	.38	.93	15/16	2-113		
6-6 T2HOF5	6-TA-1-6OR	3/8	3/8	1.59	.69	.41	1.12	1-1/8	2-116		
8-6 T2HOF5	8-TA-1-6OR	1/2	3/8	1.78	.91	.41	1.12	1-1/8	2-116		
10-8 T2HOF5	10-TA-1-8OR	5/8	1/2	2.14	.97	.53	1.30	1-3/8	2-212		
12-12 T2HOF5	12-TA-1-12OR	3/4	3/4	2.16	.97	.56	1.49	1-1/2	2-215		
16-16 T2HOF5	16-TA-1-16OR	1	1	2.56	1.22	.66	1.65	1-3/4	2-219		

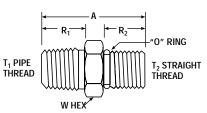
NOTE: Add -Z6 for assembly of nuts and ferrules on the tube stub end.



FHOA Pipe Thread to SAE Straight Thread Adapter

For fractional tube



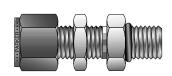


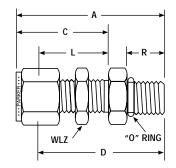
					INC	HES			O-RING
	PARKER PART NO.	INTER- CHANGES WITH	T ₂ STRAIGHT THREAD	NPT T ₁ PIPE THREAD	A	R ₁	R_2	W HEX	AS UNIFORM DASH NO.
Γ	4-4 FHOA	4SAE-1-4	1/4-18	7/16-20	1.20	.56	.36	9/16	3-904
	6-6 FHOA	6-SAE-1-6	3/8-18	9/16-18	1.26	.56	.39	11/16	3-906
	8-8 FHOA	8-SAE-1-8	1/2-14	3/4- 16	1.53	.75	.44	7/8	3-908
	12-12 FHOA	12-SAE-1-12	3/4-14	1-1/16-12	1.75	.75	.59	1-1/4	3-912
	16-16 FHOA	16-SAE-1-16	1-11-1/2	1-5/16-12	2.00	.94	.59	1-1/2	3-916

NOTE: A and C dimensions are typical finger-tight. For use with SAE J.1926/1 port can also be used with MS-16142 port.

Dimensions for reference only, subject to change.

AH2BZ Bulkhead to SAE Conversion Adapter For fractional tube





			INCHES										
PARKER Part no.	INTER- CHANGES WITH	TUBE 0.D.	STRAIGHT THREAD SIZE	A	С	D	R	L	W HEX	BULKHEAD HOLD DRILL SIZE	MAX. BULKHEAD THICKNESS		
4-6 AH2BZ 6-6 AH2BZ	400-61-6ST 600-61-6ST	1/4 3/8	9/16-18 9/16-18	1.74 1.81	1.17 1.24	1.45 1.52	.39 .39	.88 .94	3/4 3/4	37/64 37/64	9/16 9/16		
NOTE A LO								. .					

NOTE: A and C dimensions are typical finger-tight. For use with SAE J.1926/1 port can also be used with MS-16142 port.

General

The weld used in joining a tube to a socket weld tube fitting is like any other type of "tee" weld. The root (i.e., the point of intersection of the outside of the tube and annular end area of the fitting) must be included in the weld zone.

Careful welding procedures are normally followed to assure that this root area is included in the weld. If penetration is not achieved, the joint will have two built-in stress risers which may greatly reduce the strength of the weld. Upon application of an extreme load, these stress risers could result in cracks which could propagate out through the weld or tube depending upon the direction of the greatest load.

Often to achieve full root penetration in TIG welding of stainless steels, a fusion pass will be made first, followed by a final pass utilizing a filler rod to achieve the desired fillet size.

Assembly

The codes applicable to the welding of socket weld fittings require that the tube be inserted into the socket until bottomed against the stop. The tube is then to be backed out approximately 1/16 of an inch and then welded.

If the tube is not backed out, but welded when against a flat bottom stop, the contraction of the weld fillet and fitting socket can combine to produce a static stress on the weld. During thermal transients, the fitting and the portion of the tube within the fitting may experience a differential rate of heating or cooling, again adding to the stress level in the weld.

Tacking

If the weld joint is to be "tacked" before welding, it is recommended that the "Tack" weld build-up be held to a minimum.

Excessive build-up on the "tack" may cause an interrupted final bead and a stress riser or lack of complete fusion.

Backing Gas

Backing gas is an inert gas used to flood the interior of the fittings and tube system during welding. It serves the same purpose internally as the shielding gas used in TIG or MIG welding. By reducing the interior oxygen level to as low as practicable, it also serves to control the combustion of contaminates that could affect weld quality.

When a backing gas is not used and nearly 100% weld penetration is achieved, blisters will tend to form on the internal tube wall. This will result in scale which may later break loose. Therefore, in 0.050 wall or thinner tube or where the wall thickness is such that the selected weld process may burn through, the use of a backing gas is mandatory.

In most cases the backing gas will be argon or helium connected to the system through a control regulator. Flow rates, while small, should be high enough to purge the system. Welds should be made in downstream sequence from the gas connection.

Note that the entire system should be purged to insure that there are no openings that will allow air to be drawn into the system.

The use of backing gas, while often not mandatory, will give a better weld joint. This is because the effects of contaminate combustion by-products are eliminated and because the welds are made and cooled under a shielded atmosphere, thus eliminating internal scaling or blistering.

Welding Methods 300 Series Stainless Steels

May be welded by the TIG, MIG, or stick arc-weld process.

TIG welding is recommended as being best for welding Weld-lok systems because it allows better operator control of heat penetration and filler material deposition.

Stick arc welding is not recommended in many cases because of the likelihood of excessive burn-through and improper root penetration. In all cases where stick welding is used, it is recommended that backing gas be used.

MIG welding gives the same characteristics as stick electrode welding with faster deposition of the filler material. As this process runs "hotter" than the stick process, the use of a backing gas is mandatory. It should be noted that in welding the relatively small fitting sizes found in the Weld-lok line, filler deposition rate economies are not a factor and therefore the MIG method is not commonly applied.

C1018 Steel Fittings

May be welded by the TIG, MIG, stick and oxyacetylene methods. As scale formation remains a problem, the use of a backing gas is still recommended.

Carbide Precipitation

When unstabilized stainless steels are heated to 800°-1500°F during welding, the chromium in the steel combines with the carbon to form chrome carbides which tend to form along the grain boundaries of the metal (carbide precipitation). This lowers the dissolved chromium content in these areas and thus lowers their corrosion resistance, making them vulnerable to intergranular corrosion. Carbide precipitation is reduced by holding the carbon content of the material to a very low value. This limits the amount of carbon available to combine with the chromium. The "L" series (extra low carbon) stainless steels are often used for this purpose, but their use reduces system design stress by approximately 15%. Parker Weld-lok fittings are made from a select 316 series with carbon content in the low range of 0.04 to 0.07 percent. This results in a welded fitting with good corrosion resistance and a high strength factor.

All Parker Weld-lok fittings in stainless steel are supplied in the solution treated condition, capable of passing ASTM-A-262 Tests for Detecting Susceptibility to Intergranular Corrosion.

Arc Polarity

When welding Weld-lok fittings, best results will be obtained by the following arc polarities:

> TIG – Direct Current, straight polarity MIG – Direct Current, reverse polarity STICK – Polarity dependent on rod used

For further information on Parker's Welded Fittings refer to Parker's Welded Fittings Catalog 4280 or contact Parker's Instrumentation Connectors Division – Product Engineering at 256-881-2040.



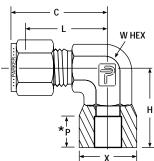
Tube to Welded Systems

ZEBW Socket Weld Elbow

For fractional tube

 \bullet for $\mathsf{CPI^{\mathsf{TM}}}$ to tubing socket weld connection





	INTER-				INCHES			
PARKER PART NO.	CHANGES WITH	TUBE O.D.	С	L	Н	P*	Х	W HEX
2-2 ZEBW 3-3 ZEBW 4-4 ZEBW 6-6 ZEBW 8-8 ZEBW	200-9-2 W 300-9-3 W 400-9-4 W 600-9-6 W 810-9-8 W	1/8 3/16 1/4 3/8 1/2	.92 .98 1.07 1.26 1.37	.66 .72 .78 .97	.63 .69 .78 .91 1.03	.16 .20 .25 .34 .41	.38 .44 .50 .63 .76	5/16 7/16 9/16 3/4 3/4
10-10 ZEBW 12-12 ZEBW 16-16 ZEBW	1010-9-10 W 1210-9-12 W 1610-9-16 W	5/8 3/4 1	1.56 1.56 1.94	1.16 1.16 1.45	1.16 1.31 1.47	.49 .50 .56	.94 1.09 1.38	1-1/16 1-1/16 1-5/16

NOTE: C dimension is typical finger-tight.

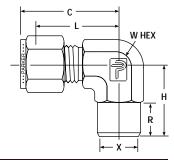
Dimensions for reference only, subject to change.

ZEBW2 Buttweld Elbow

For fractional pipe

• for CPI™ to pipe buttweld connection





			INCHES								
PARKER Part No.	INTER- CHANGES WITH	TUBE O.D.	BUTTWELD PIPE SIZE	С	н	L	R	X BUTTWELD O.D.	W HEX		
2-1/8 ZEBW2 3-1/8 ZEBW2 4-1/8 ZEBW2 4-1/4 ZEBW2 6-1/4 ZEBW2	200-2-2 W 300-2-2 W 400-2-2 W 400-2-4 W 600-2-4 W	1/8 3/16 1/4 1/4 3/8	1/8 1/8 1/8 1/4 1/4	.93 1.01 1.06 1.10 1.20	.70 .74 .74 .97 1.00	.67 .74 .77 .81 .91	.38 .38 .38 .56 .56	.405 .405 .405 .540	7/16 1/2 1/2 9/16 9/16		
8-3/8 ZEBW2 8-1/2 ZEBW2 10-1/2 ZEBW2 12-3/4 ZEBW2 16-3/4 ZEBW2	810-2-6 W 810-2-8 W 1010-2-8 W 1210-2-12 W 1610-2-12 W	1/2 1/2 5/8 3/4 1	3/8 1/2 1/2 3/4 3/4	1.42 1.42 1.41 1.57 1.94	1.11 1.30 1.39 1.45 1.64	1.02 1.02 1.01 1.17 1.45	.56 .75 .75 .75 .75	.675 .840 .840 1.050 1.050	13/16 7/8 15/16 1-1/16 1-3/8		
16-1 ZEBW2	1610-2-16 W	1	1	1.94	1.83	1.45	.94	1.315	1-5/16		

NOTE: C dimension is typical finger-tight.
Pipe buttweld end will conform to Schedule 80 unless otherwise noted.



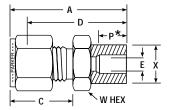
^{*}Socket Depth

ZHBW Socket Weld Connector

For fractional tube

• for CPI™ to tubing socket weld connection





	INTER-	INCHES									
PARKER PART NO.	CHANGES WITH	TUBE O.D.	A	С	D	P*	х	E BORE	W HEX		
2-2 ZHBW	200-6-2 W	1/8	1.14	.60	.88	.16	.38	.093	7/16		
3-3 ZHBW	300-6-3 W	3/16	1.17	.64	.91	.20	.42	.125	7/16		
4-4 ZHBW	400-6-4 W	1/4	1.32	.70	1.03	.25	.48	.187	1/2		
6-6 ZHBW	600-6-6 W	3/8	1.48	.76	1.19	.34	.61	.281	5/8		
8-8 ZHBW	810-6-8 W	1/2	1.62	.87	1.22	.41	.79	.406	13/16		
10-10 ZHBW	1010-6-10 W	5/8	1.65	.87	1.25	.47	.92	.500	15/16		
12-12 ZHBW	1210-6-12 W	3/4	1.71	.87	1.31	.50	1.11	.625	1-1/8		
16-16 ZHBW	1610-6-16 W	1	2.08	1.05	1.59	.56	1.36	.875	1-3/8		

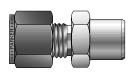
NOTE: A and C dimensions are typical finger-tight.

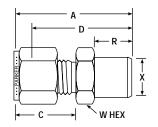
Dimensions for reference only, subject to change.

ZHBW2 Buttweld Connector

For fractional pipe

• for CPI™ to pipe buttweld connection





			INCHES								
PARKER PART NO.	INTER- Changes With	TUBE O.D.	BUTTWELD PIPE SIZE	A	С	D	R	X BUTTWELD O.D.	W HEX		
ZHBW2 2-1/8 ZHBW2 3-1/8 ZHBW2 4-1/8 ZHBW2 4-1/4 ZHBW2 5-1/8	200-1-2 W 300-1-2 W 400-1-2 W 400-1-4 W 500-1-2 W	1/8 3/16 1/4 1/4 5/16	1/8 1/8 1/8 1/4 1/8	1.20 1.24 1.29 1.49 1.48	.60 .64 .70 .70 .73	.94 .97 1.00 1.20 1.22	.38 .38 .38 .56 .38	.405 .405 .405 .540 .405	7/16 7/16 1/2 9/16 1/2		
ZHBW2 5-1/4 ZHBW2 6-1/4 ZHBW2 6-3/8 ZHBW2 6-1/2 ZHBW2 6-3/4	500-1-4-W 600-1-4 W 600-1-6 W 600-1-8 W 600-1-12 W	5/16 3/8 3/8 3/8 3/8	1/4 1/4 3/8 1/2 3/4	1.49 1.57 1.60 1.82 1.88	.73 .76 .76 .76 .76	1.23 1.28 1.31 1.53 1.59	.56 .56 .56 .75 .75	.540 .540 .675 .840 1.050	9/16 5/8 3/4 7/8 1-1/8		
ZHBW2 8-3/8 ZHBW2 8-1/2 ZHBW2 8-3/4 ZHBW2 10-1/2 ZHBW2 12-3/4 ZHBW2 16-1	810-1-6 W 810-1-8 W 810-1-12 W 1010-1-8 W 1210-1-12 W 1610-1-16 W	1/2 1/2 1/2 5/8 3/4 1	3/8 1/2 3/4 1/2 3/4 1	1.71 1.93 1.99 1.93 1.99 2.46	.87 .87 .87 .87 .87	1.31 1.53 1.59 1.53 1.59 1.97	.56 .75 .75 .75 .75 .75	.675 .840 1.050 .840 1.050 1.310	13/16 7/8 1-1/8 15/16 1-1/8 1-3/8		

NOTE: A and C dimensions are typical finger-tight.

Pipe Buttweld end will conform to Schedule 80 unless otherwise noted.



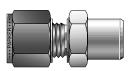
^{*}Socket Depth

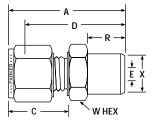
Tube to Welded Systems

ZHBW2 Buttweld Connector

For metric tube

• for CPI™ metric to pipe buttweld connection

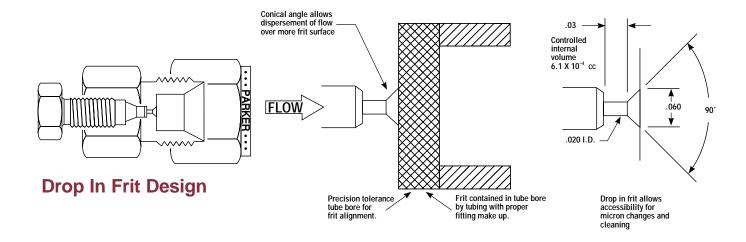


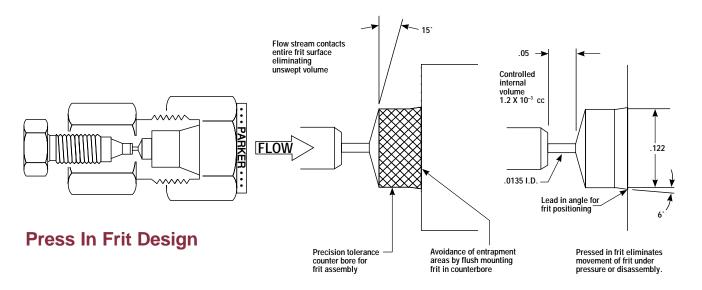


			MILLIMETERS							
PARKER Part no.	INTER- Changes With	TUBE O.D.	BUTT- WELD PIPE N.B.	A	С	D	R	х	E BORE	W HEX
ZHBW2 3-1/8 ZHBW2 4-1/8 ZHBW2 6-1/8 ZHBW2 6-1/4 ZHBW2 8-1/8	3MO-1-2W 4MO-1-2 6MO-1-2 6MO-1-4W 8MO-1-2	3 4 6 6 8	1/8 1/8 1/8 1/4 1/8	29,7 30,7 32,9 37,7 34,2	15,3 16,1 17,7 17,7 18,6	23,1 24,1 25,4 30,2 26,7	9,7 9,7 9,7 14,2 9,7	.405 .405 .405 .540 .405	2,4* 2,4* 4,8 4,8* 5,1	12,0 12,0 14,0 14,0 15,0
ZHBW2 8-1/4 ZHBW2 8-1/2 ZHBW2 10-1/4 ZHBW2 10-3/8 ZHBW2 10-1/2	8MO-1-1/4 8MO-1-8 - 10MO-1-6	8 8 10 10	1/4 1/2 1/4 3/8 1/2	38,7 44,8 40,9 40,1 45,7	18,6 18,6 19,5 19,5 19,5	31,2 37,3 33,3 32,5 38,1	14,2 19,1 14,2 14,2 19,1	.540 .840 .540 .675 .840	6,4 6,4* 7,1 7,9* 7,9*	15,0 22,0 18,0 18,0 22,0
ZHBW2 12-1/4 ZHBW2 12-3/8 ZHBW2 12-1/2 ZHBW2 15-1/2 ZHBW2 16-1/2 ZHBW2 18-1/2	- 12MO-1-8W - -	12 12 12 16 18	1/4 3/8 1/2 1/2 1/2 1/2	43,4 43,4 48,2 48,2 49,0 50,5	22,0 22,0 22,0 22,0 22,0 22,0 22,0	33,3 33,3 38,1 38,9 38,9 40,4	14,2 14,2 19,1 19,1 19,1	.540 .675 .840 .840 .840	7,1 9,5 9,5* 9.5* 12,7* 13,5	22,0 22,0 22,0 24,0 24,0 27,0

Dimensions for reference only, subject to change.

NOTE: *E dimension is minimum opening. Dimens
A and C dimensions are typical finger-tight.
Pipe Buttweld end will conform to Schedule 80 unless otherwise noted.





Parker Hannifin's Instrumentation Connectors Division offers a full line of analytical tube fittings. These fittings range from elbows, tees, and male connectors to low dead volume unions and column end fittings. Parker incorporates various features in the column end fittings to effectively address various industry concerns.

- · Peak symmetry for critical analysis
- Internal volume reduction

As the observed media/substance migrates through the HPLC column, a "peak" or "band" is created that denotes the level of concentration. It is critical to maintain peak symmetry in order to get an accurate reading when processing the observed media/substance. Parker Hannifin, in the development of a line of column end fittings, has incorporated some key features that help to maintain this "peak symmetry" in HPLC columns.

"Under most circumstances in liquid chromatography (LC), the flow through the tube is laminar, the so-called Poiseulle flow, and in this situation the velocity at all points is parallel to the tube axis."

Due to the importance of maintaining smooth laminar flow after injection of the sample into the HPLC column, Parker

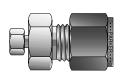
incorporated a small conical angle on the fitting body internals. This conical angle helps to equally disperse the sample into the column tube. One of the key requirements of an effective column end fitting is not to delay or disturb the flow of the sample through the instrument (HPLC column).

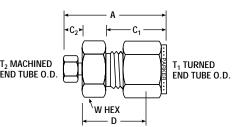
A second area to address is the minimizing of tube fitting internal "cavities". A cavity is a short section of the flow path where the flow-channel diameter increases. It can occur where tubes are connected to each other (low dead volume connector) or to injectors, columns (column end fittings), and detectors. Large cavities can seriously degrade the resolution of any chromatogram, but they can be easily avoided through awareness of the geometric design details of the fittings and connecting parts manufactured by various companies.

Parker Hannifin has incorporated those critical features in both a low dead volume union connector and the column end fitting bodies. First, the utilization of inverted 1/16" connections to greatly reduce internal volume or cavities. To eliminate any confusion or occurrence of incorrect effective tube make-up, the port depths (body bore dimensions) are identical by size throughout the entire Parker Hannifin instrumentation line. Second, Parker closely monitors the dimensions of the small through-hole utilized in these low dead volume connectors.

Z2HCZ7 Column End Fitting – Low Internal Volume with Frit

For fractional tube





PARKER PART NO.	T ₁ TUBE O.D.	T ₂ Tube O.D.	A	С	D	W HEX	INTERNAL OPENING	INTERNAL VOLUME
2-1 Z2HCZ7	1/8	1/16	1.25	.60	.78	7/16	.013	5.4 x 10⁴cc
4-1 Z2HCZ7	1/4	1/16	1.35	.70	.84	1/2	.013	1.2 x 10 ⁻³ cc
6-1 Z2HCZ7	3/8	1/16	1.43	.76	.92	5/8	.013	3.8 x 10 ⁻³ cc

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

FRIT DES	SIGNATOR
* MICRON DASH NO.	MICRON SIZE
-1 -2 -3 -4	0.5µ 2 µ 5 µ 10 µ

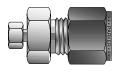
HOW TO ORDER	
EXAMPLE: 4-1Z2HCZ7-2*-SS To order with 2µ frit for 1/4" O.D. column	

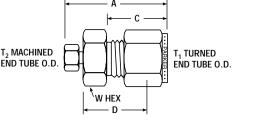
Features:

- Inverted 1/16" end substantially reduces internal volume
- Flow stream contacts entire frit surface reducing plugging and eliminating unswept volume
- Can be used as a low volume final filter

Z3HCZ7 Column End Fitting – Low Internal Volume

For fractional tube





		INCHES									
PARKER Part no.	T ₁ Tube O.D.	T₂ TUBE O.D.	A	С	D	W HEX	INTERNAL OPENING	INTERNAL VOLUME			
4-1 Z3HCZ7	1/4	1/16	1.28	.70	.77	1/2	.020	6.1 x 10⁴cc			
6-1 Z3HCZ7	3/8	1/16	1.37	.76	.86	5/8	.020	8.1 x 10⁴cc			
8-1 Z3HCZ7	1/2	1/16	1.62	.87	1.00	13/16	.030	2.8 x 10 ⁻³ cc			
16-1 Z3HCZ7	1	1/16	2.00	1.05	1.31	1-3/8	.030	2 x 10 ⁻² cc			

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

Features:

- Inverted 1/16" end substantially reduces internal volume
- Drop in frit for use with L.C.* columns or G.C.* columns
- · Conical angle below frit directs flow over more frit surface
- Available for up to 1" columns

*G.C. = Gas Chromatagraph L.C. = Liquid Chromatagraph

Di-Frit (drop in)







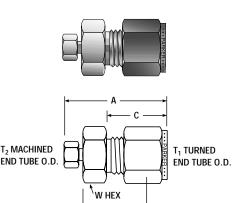
Replaceable frit for preparatory column end fitting Z3HCZ7. Frits are available in 2, 5 and 10 micron sizes.

PARKER PART NO.	MICRON SIZE	COLUMN O.D.
4DI FRIT-2MIC-SS	2	1/4"
4DI FRIT-5MIC-SS	5	1/4"
4DI FRIT-10MIC-SS	10	1/4"
6DI FRIT-2MIC-SS	2	3/8"
6DI FRIT-5MIC-SS	5	3/8"
6DI FRIT-10MIC-SS	10	3/8"

PARKER PART NO.	MICRON SIZE	COLUMN O.D.
8DI FRIT-2MIC-SS	2	1/2"
8DI FRIT-5MIC-SS	5	1/2"
8DI FRIT-10MIC-SS	10	1/2"
16DI FRIT-2MIC-SS	2	1"
16DI FRIT-5MIC-SS	5	1"
16DI FRIT-10MIC-SS	10	1"

ZHCZ7 Column End Fitting – Low Internal Volume (without Frit)

For fractional tube



			INCHES						
PARKER Part No.	INTER- Changes With	T ₁ Tube O.D.	T₂ TUBE O.D.	A	С	D	W HEX	INTERNAL OPENING	INTERNAL VOLUME
2-1 ZHCZ7	-200-6-1-FGC	1/8	1/16	1.16	.60	.70	7/16	.013	1.0 x 10⁴cc
4-1 ZHCZ7	-400-6-1-FGC	1/4	1/16	1.24	.70	.77	1/2	.013	1.1 x 10⁴cc
6-1 ZHCZ7	-600-6-1-FGC	3/8	1/16	1.35	.76	.86	5/8	.013	1.3 x 10⁴cc

NOTE: A and C dimensions are typical finger-tight.

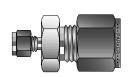
Dimensions for reference only, subject to change.

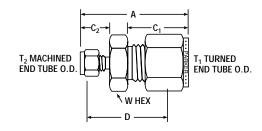
Features:

- Inverted 1/16" end substantially
- No frit for use with G.C.* columns or L.C.* columns with screens
- · Can be used as a low volume reducing union
- *G.C. = Gas Chromatagraph L.C. = Liquid Chromatagraph

Z2HCZ Column End Fitting -

For fractional tube





	INCHES									
PARKER Part no.	T₁ TUBE O.D.	T₂ TUBE O.D.	A	C ₁	C_2	D	W HEX	INTERNAL OPENING	INTERNAL VOLUME	
2-1 Z2HCZ	1/8	1/16	1.21	.60	.43	.81	7/16	.020	2.1 x 10 ⁻³ cc	
4-1 Z2HCZ	1/4	1/16	1.35	.70	.43	.91	1/2	.020	1.8 x 10 ⁻³ cc	
6-1 Z2HCZ	3/8	1/16	1.44	.76	.43	1.00	5/8	.020	5.4 x 10 ⁻³ cc	

NOTE: A and C dimensions are typical finger-tight.

Dimensions for reference only, subject to change.

FRIT DES	SIGNATOR
* MICRON DASH NO.	MICRON SIZE
-1 -2 -3 -4	0.5µ 2 µ 5 µ 10 µ

-4	10	μ	
NOTE: Size 1 not silver-plated.			

HOW TO ORDER	
EXAMPLE: 4-1Z2HCZ-2*-SS To order with 2µ frit for 1/4" O.D. column	

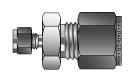
Features:

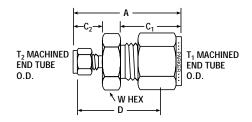
- Flow stream contacts entire frit surface reducing plugging and eliminating unswept volume
- Can be used as a low volume final filter with drop-in frit (page 62).



ZHCZ Column End Fitting – (without Frit)

For fractional tube





		INCHES								
PARKER Part no.	T ₁ TUBE O.D.	T₂ TUBE O.D.	A	C ₁	C_2	D	W HEX	INTERNAL OPENING	INTERNAL VOLUME	
2-1 ZHCZ	1/8	1/16	1.21	.60	.43	.81	7/16	.020	2.1 x 10 ⁻³ cc	
4-1 ZHCZ	1/4	1/16	1.35	.70	.43	.91	1/2	.020	2.1 x 10 ⁻³ cc	
6-1 ZHCZ	3/8	1/16	1.44	.76	.43	1.00	5/8	.020	2.3 x 10 ³ cc	

NOTE: A and C dimensions are typical finger-tight.

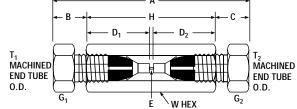
Size 1 Nut is not silver plated

Dimensions for reference only, subject to change.

Z7HBZ7-SS Union Connector – Low Dead Volume

For fractional tube



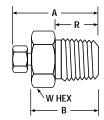


			INCHES											
PARKER Part no.	INTER- CHANGES WITH	T ₁ TUBE O.D.	T ₂ TUBE O.D.	†A	†B	†C	D ₁	D ₂	E INTERNAL OPENING		G_2	н	W HEX	INTERNAL VOLUME
1-1 Z7HBZ7-SS	IFO-6GC	1/16	1/16	1.26	.21	.21	.41	.41	.013	.25	.25	.84	1/4	8.7 x 10⁵cc
2-1 Z7HBZ7-SS	_	1/8	1/16	1.53	.31	.21	.56	.41	.013	.38	.25	1.02	7/16	8.7 x 10 ⁻⁵ cc
2-2 Z7HBZ7-SS	_	1/8	1/8	1.81	.31	.31	.56	.56	.052	.38	.38	1.19	7/16	9.7 x 10 ⁻² cc

†Average Value

FBZ7 Male Connector – Low Dead Volume





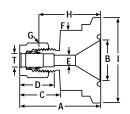
		INCHES							
PARKER Part no.	TUBE O.D.	NPT PIPE Thread	†A	В	R	W HEX	INTERNAL OPENING	INTERNAL VOLUME	
1-1 FBZ7	1/16	1/16	.75	.55	.38	5/16	.013	3.1 x 10 ⁻⁴ cc	
1-2 FBZ7	1/16	1/8	.79	.59	.38	7/16	.013	4.4 x 10 ⁻⁴ cc	
1-4 FBZ7	1/16	1/4	1.01	.81	.56	5/8	.013	8.8 x 10⁴cc	

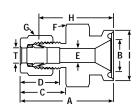
†Average Value

Dimensions for reference only, subject to change.

ZHBS Sanitary Flange Fitting For fractional tube







							INCHES					
PARKER Part no.	INTER- Changes With	TUBE OD	SANITARY FLANGE	A	В	С	D	E MIN. OPENING	F	G HEX Flat	Н	-
4-8 ZHBS 4-12 ZHBS 4-16 ZHBS 4-24 ZHBS	400-SC-8 400-SC-12 400-SC-16 400-SC-24	1/4 1/4 1/4 1/4	1/2 3/4 1 1 1/2	1.57 1.57 1.57 1.57	.37 .62 .87 1.37	.70 .70 .70 .70	.60 .60 .60	.19 .19 .19 .19	1.00 1.00 1.38 1.38	9/16 9/16 9/16 9/16	1.34 1.34 1.34 1.28	.98 .98 1.98 1.98
6-8 ZHBS 6-12 ZHBS 6-16 ZHBS 6-24 ZHBS	600-SC-8 600-SC-12 600-SC-16 600-SC-24	3/8 3/8 3/8 3/8	1/2 3/4 1 1 1/2	1.63 1.63 1.63 1.63	.37 .62 .87 1.37	.76 .76 .76 .76	.66 .66 .66	.28 .28 .28 .28	1.00 1.00 1.38 1.38	11/16 11/16 11/16 11/16	1.34 1.34 1.34 1.34	.98 .98 1.98 1.98
8-8 ZHBS 8-12 ZHBS 8-16 ZHBS 8-24 ZHBS	810-SC-8 810-SC-12 810-SC-16 810-SC-24	1/2 1/2 1/2 1/2	1/2 3/4 1 1 1/2	1.74 1.74 1.74 1.74	.37 .62 .87 1.37	.90 .90 .90 .90	.86 .86 .86	.37 .41 .41 .41	1.00 1.00 1.38 1.38	7/8 7/8 7/8 7/8	1.40 1.34 1.34 1.34	.98 .98 1.98 1.98

NOTE: A, C, and D dimensions are typical finger tight.

Dimensions for reference only, subject to change.

Sanitary flange fittings combine the reliability and versatility of Parker tube fittings with conventional sanitary flanges. The fittings permit direct downstream connections for hookups and sampling.

Flange sizes are 1/2, 3/4, 1, and 1-1/2 in.

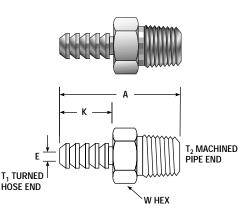
Parker tube fitting ends are available in 1/4, 3/8, and 1/2 in. Parker tube fittings allow use of a variety of tubing materials including metal, hard plastic, and soft plastic.

For a Thermocouple/"Bored-Thru" version of the above Sanitary Adapter fittings, add a "4" to the part number. Example: A 4-12 ZHBS-SS becomes a 4-12 ZH4BS-SS for a 3/4" Sanitary Flange with a 1/4" diameter bored through on the CPITM fitting end.



B2HF Barbed Connector to Male Pipe

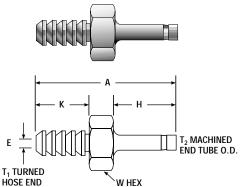
For fractional tube



				INCF	HES		
PARKER PART NO.	INTER- CHANGES WITH	T ₁ HOSE I.D.	T ₂ male Pipe Size	A	E BORE	K	W HEX
2-2 B2HF 2-4 B2HF 4-2 B2HF 4-4 B2HF	2-HC-1-2 2-HC-1-4 4-HC-1-2 4-HC-1-4	1/8 1/8 1/4 1/4	1/8 1/4 1/8 1/4	1.00 1.22 1.41 1.59	.078 .078 .188 .188	.41 .41 .75 .78	7/16 9/16 7/16 9/16
5-2 B2HF 5-4 B2HF 6-4 B2HF 6-6 B2HF	5-HC-1-2 5-HC-1-4 6-HC-1-4 6-HC-1-6	5/16 5/16 3/8 3/8	1/8 1/4 1/4 3/8	1.50 1.69 1.72 1.72	.188 .250 .281 .297	.88 .88 .88	7/16 9/16 9/16 11/16
8-6 B2HF 8-8 B2HF 12-12 B2HF	8-HC-1-6 8-HC-1-8 12-HC-1-12	1/2 1/2 3/4	3/8 1/2 3/4	1.81 2.00 2.13	.375 .375 .625	.94 .94 1.03	3/4 7/8 1-1/16

Dimensions for reference only, subject to change.

B2HT2 Barbed Connector to Tube Adapter For fractional tube



			INCHES					
PARKER PART NO.	INTER- Changes With	T ₁ HOSE I.D.	T ₂ TUBE O.D.	A	E BORE	π	К	W HEX
2-2 B2HT2 2-4 B2HT2 4-4 B2HT2 6-6 B2HT2	2-HC-A-201 2-HC-A-401 4-HC-A-401 4-HC-A-601	1/8 1/8 1/4 1/4	1/8 1/4 1/4 3/8	1.16 1.26 1.64 1.75	.078 .078 .156 .156	.53 .64 .64 .72	.41 .41 .78 .78	5/16 3/8 3/8 7/16

Dimensions for reference only, subject to change.

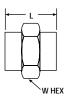
NOTE: Tube adapter end is designed for use with Parker fittings or valves. Simply insert the tube adapter end until it bottoms and tighten the Parker nut 3/4 turns for sizes 3 and below, for sizes 4 and above 1-1/4 turns from finger tight.

Add -Z6 for assembly of nuts and ferrules on the tube stub end.

HCS Hose Connector Sleeve

For fractional tube





		INCH	HES	
PARKER PART NO.	HOSE I.D.	HOSE O.D.	L	W HEX
2-4 HCS	1/8	1/4	.41	3/8
4-6 HCS	1/4	3/8	.78	9/16
4-7 HCS	1/4	7/16	.78	5/8
4-8 HCS	1/4	1/2	.78	11/16
4-9 HCS	1/4	9/16	.78	3/4
5-7 HCS	5/16	7/16	.88	5/8
6-8 HCS	3/8	1/2	.88	11/16
6-9 HCS	3/8	9/16	.88	3/4
8-11 HCS	1/2	11/16	.94	7/8
12-16 HCS	3/4	1	1.06	1-1/4



TIZ Insert For fractional tube



	INTER-		INCHES	
PARKER	CHANGES	TUBE	TUBE	TUBE
PART NO.	WITH	O.D.	I.D.	WALL
3 TIZ (.125)	305-2	3/16	.125	.031
4 TIZ (.125)	405-2	1/4	.125	.062
4 TIZ (.170)	405-170	1/4	.170	.040
4 TIZ (.188)	405-3	1/4	.188	.031
5 TIZ (.125)	505-2	5/16	.125	.094
5 TIZ (.188)	505-3	5/16	.188	.062
5 TIZ (.250)	505-4	5/16	.250	.031
6 TIZ (.188)	605-3	3/8	.188	.094
6 TIZ (.250)	605-4	3/8	.250	.062
8 TIZ (.250)	815-4	1/2	.250	.125
8 TIZ (.375)	815-6	1/2	.375	.062
10 TIZ (.375)	1015-6	5/8	.375	.125
10 TIZ (.500)	1015-8	5/8	.500	.062
12 TIZ (.500)	1215-8	3/4	.500	.125
12 TIZ (.625)	1215-10	3/4	.625	.062
16 TIZ (.750)	1615-12	1 1	.750	.125
16 TIZ (.875)	1615-14		.875	.062

Dimensions for reference only, subject to change. **NOTE:** The TIZ insert is designed to be used with soft plastic tubing. Tubing wall thickness and corresponding minimum I.D. flow paths are listed so the system designer can properly match the insert to the tubing.

Example: 4 TIZ (.125) is used with tubing having a wall thickness of .062 and I.D. of .125.

TIZ Insert For metric tube





	INTER-		MILLIMETERS					
PARKER PART NO.	CHANGES WITH	TUBE O.D.	TUBE I.D.	TUBE WALL				
TIZ 6(4)	6M5-4M	6	4	1,0				
TIZ 8(6)	8M5-6M	8	6	1,0				
TIZ 10(6)	10M5-6M	10	6	2,0				
TIZ 10(8)	10M5-8M	10	8	1,0				
TIZ 12(8)	12M5-8M	12	8	2,0				
TIZ 12(10)	12M5-10M	12	10	1,0				
TIZ 15(10)	15M5-10M	15	10	2,5				

Dimensions for reference only, subject to change.

NOTE: The TIZ insert is designed to be used with soft plastic tubing. Tubing wall thickness and corresponding minimum I.D. flow paths are listed so the system designer can properly match the insert to the tubing.

Example: TIZ6(4) is used with tubing having a wall thickness of 1mm and I.D. of 4mm.

BZ Tube Nut





	INTER-		INCHES	
PARKER	CHANGES	TUBE	A	W
Part no.	WITH	O.D.		HEX
1BZ	102-1	1/16	.31	5/16
2 BZ	202-1	1/8	.47	7/16
3 BZ	302-1	3/16	.47	1/2
4 BZ	402-1	1/4	.50	9/16
5 BZ	502-1	5/16	.53	5/8
6 BZ 8 BZ 10 BZ 12 BZ 14 BZ	602-1 812-1 1012-1 1212-1 1412-1	3/8 1/2 5/8 3/4 7/8	.56 .69 .69 .69	11/16 7/8 1 1-1/8 1-1/4
16 BZ	1612-1	1	.81	1-1/2
20 BZ	2012-1	1-1/4	1.25	1-7/8
24 BZ	2412-1	1-1/2	1.50	2-1/4
32 BZ	3212-1	2	2.062	3

Dimensions for reference only, subject to change.

NOTE: All size 20, 24 and 32 silver plated nuts should have a system compatible lube (Permatex Anti-seize – Parker Catalog 4290-INST) or equivalent applied to the fitting body threads and the inside back of nuts. This will minimize the effort required to assemble the fitting properly.



TZ Ferrules



PARKER	Tube
PART NO.	O.D. (Inches)
1 TZ	1/16
2 TZ	1/8
3 TZ	3/16
4 TZ	1/4
5 TZ	5/16
6 TZ	3/8
8 TZ	1/2
10 TZ	5/8
12 TZ	3/4
14 TZ	7/8
16 TZ	1
20 TZ	1-1/4
24 TZ	1-1/2
32 TZ	2

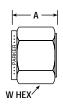
PARKER	TUBE
PART NO.	O.D. (INCHES)
TZ 3 TZ 6 TZ 8 TZ 10 TZ 12 TZ 16 TZ 20 TZ 25	6 8 10 12 16

Dimensions for reference only, subject to change.

Dimensions for reference only, subject to change.

BZ Tube Nut For metric tube



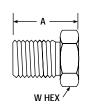


	INTER-		MILLIMETERS		
PARKER	CHANGES	UN	TUBE	А	W
PART NO.	WITH	THREAD	O.D.		HEX
BZ 2	2M2-1	2	5/16-20	11,9	12,0
BZ 3	3M2-1	3	5/16-20	11,9	12,0
BZ 4	4M2-1	4	3/8-20	11,9	12,0
BZ 6	6M2-1	6	7/16-20	12,7	14,0
BZ 8	8M2-1	8	1/2-20	13,5	16,0
BZ 10	10M2-1	10	5/8-20	15,1	19,0
BZ 12	12M2-1	12	3/4-20	17,5	22,0
BZ 14	14M2-1	14	7/8-20	17,5	25,0
BZ 15	15M2-1	15	7/8-20	17,5	25,0
BZ 16	16M2-1	16	7/8-20	17,5	25,0
BZ 18	18M2-1	18	1-20	17,5	30,0
BZ 20	20M2-1	20	1.1/8-20	17,5	32,0
BZ 22	22M2-1	22	1.1/8-20	17,5	32,0
BZ 25	25M2-1	25	1.5/16-20	20,6	38,0

Dimensions for reference only, subject to change.

BZI Inverted Tube Nut For fractional tube





	INTER-		INCHES	
PARKER	CHANGES	TUBE	А	W
PART NO.	WITH	O.D.		HEX
1 BZI	1F2-1GC	1/16	.39	1/4
2 BZI	2F2-1GC	1/8	.44	7/16

Dimensions for reference only, subject to change.

BZP Knurled Nut For fractional tube





	INTER-	INCH	ES
PARKER	CHANGES	TUBE	А
PART NO.	WITH	O.D.	
1 BZP	102-1K	1/16	.32
2 BZP	202-1K	1/8	.47
3 BZP	302-1K	3/16	.47
4 BZP	402-1K	1/4	.51
5 BZP	502-1K	5/16	.54
6 BZP	812-1K	3/8	.57
8 BZP	602-1K	1/2	.69
10 BZP	1012-1K	5/8	.69

Dimensions for reference only, subject to change.

HOW TO ASSEMBLE BZP

- Replace BZ nut with BZP nut on Parker CPI™ fitting body.
- Insert plastic tubing until it bottoms in fitting body.
- 3. Tighten finger tight.

The knurled nut is designed for use with soft plastic tubing on low pressure applications where a finger tight assembly procedure is satisfactory.

Example: Laboratory test hook-ups. Nylon or Teflon® ferrules are frequently used instead of metal ferrules in this type of application.

Ferrule Holder

Package simplifies ordering, stocking, and assembling



PARKER	T
PART NO.	Tube O.D.
1 HOLDER	(Inches)
2CPI-*-SET	1/8
4CPI-*-SET	1/4
6CPI-*-SET	3/8
CPI-*-SET	1/2
12CPI-*-SET	3/4
16CPI-*-SET	1

*Material designator – 316-SS, B-Brass, S-Steel

FNZ Plug

For fractional tube

For plugging open ended CPITM fitting ends





	INTER-		INCH	IES	
PARKER Part no.	CHANGES WITH	TUBE O.D.	THREAD	A	W HEX
1 FNZ 2 FNZ 3 FNZ 4 FNZ 5 FNZ	100-P 200-P 300-P 400-P 500-P	1/16 1/8 3/16 1/4 5/16	10-32 5/16-20 3/8-20 7/16-20 1/2-20	.31 .47 .47 .50 .53	5/16 7/16 1/2 9/16 5/8
6 FNZ 8 FNZ 10 FNZ 12 FNZ 14 FNZ	600-P 810-P 1010-P 1210-P 1410-P	3/8 1/2 5/8 3/4 7/8	9/16-20 3/4-20 7/8-20 1-20 1-1/8-20	.56 .69 .69 .69	11/16 7/8 1 1-1/8 1-1/4
16 FNZ 20 FNZ 24 FNZ 32 FNZ	1610-P 2010-P 2410-P 3210-P	1 1-1/4 1-1/2 2	1-5/16-20 1-5/8-20 1-15/16-20 2-5/8-20	.81 1.35 1.72 2.27	1-1/2 1-7/8 2-1/4 3

Dimensions for reference only, subject to change.

HOW TO ASSEMBLEWrench tighten only 1/4 turn from finger tight position.

FNZ Plug

For metric tube

For plugging open ended CPITM fitting ends





	INTER-	MILLIMETERS				
PARKER Part no.	CHANGES WITH	TUBE O.D.	THREAD	А	W HEX	
FNZ 2	2MO-P	2	5/16-20	11,9	12,0	
FNZ 3	3MO-P	3	5/16-20	11,9	12,0	
FNZ 4	4MO-P	4	3/8-20	11,9	12,0	
FNZ 6	6MO-P	6	7/16-20	12,7	14,0	
FNZ 8	8MO-P	8	1/2-20	13,5	16,0	
FNZ 10	10MO-P	10	5/8-20	15,1	19,0	
FNZ 12	12MO-P	12	3/4-20	17,5	22,0	
FNZ 14	14MO-P	14	7/8-20	17,5	25,0	
FNZ 15	15MO-P	15	7/8-20	17,5	25,0	
FNZ 16	16MO-P	16	7/8-20	17,5	25,0	
FNZ 18	18MO-P	18	1-20	17,5	30,0	
FNZ 20	20MO-P	20	1-1/8-20	17,5	32,0	
FNZ 22	22MO-P	22	1-1/8-20	17,5	32,0	
FNZ 25	25MO-P	25	1-5/16-20	20,6	38,0	

Dimensions for reference only, subject to change.

HOW TO ASSEMBLE Wrench tighten only 1/4 turn from finger

tight position.

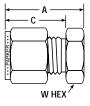
Components

PNBZ Cap

For fractional tube

For capping open ended tubing





	INTER-		INCF	IES	
PARKER PART NO.	CHANGES WITH	TUBE 0.D.	A	С	W HEX
1 PNBZ 2 PNBZ 3 PNBZ 4 PNBZ 5 PNBZ	100-C 200-C 300-C 400-C 500-C	1/16 1/8 3/16 1/4 5/16	.56 .79 .84 .92 .96	.43 .60 .64 .70 .73	5/16 7/16 7/16 1/2 9/16
6 PNBZ 8 PNBZ 10 PNBZ 12 PNBZ 14 PNBZ	600-C 810-C 1010-C 1210-C 1410-C	3/8 1/2 5/8 3/4 7/8	1.01 1.15 1.18 1.25 1.31	.76 .87 .87 .87	5/8 13/16 15/16 1-1/16 1-3/16
16 PNBZ 20 PNBZ 24 PNBZ 32 PNBZ	1610-C 2010-C 2410-C 3210-C	1 1-1/4 1-1/2 2	1.52 2.09 2.53 3.41	1.05 1.52 1.77 2.47	1-3/8 1-3/4 2-1/8 2-3/4

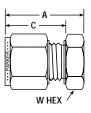
Dimensions for reference only, subject to change. NOTE: For body only specify PNZ A and C dimensions are typical finger-tight.

PNBZ Cap

For metric tube

For capping open ended tubing





	INTER-		MILLIMETERS		
PARKER PART NO.	CHANGES WITH	TUBE O.D.	А	С	W HEX
PNBZ 2 PNBZ 3 PNBZ 4 PNBZ 6 PNBZ 8	2MO-C 3MO-C 4MO-C 6MO-C 8MO-C	2 3 4 6 8	13,5 13,5 14,3 15,9 17,1	15,3 15,3 16,1 17,7 18,6	12,0 12,0 12,0 14,0 15,0
PNBZ 10 PNBZ 12 PNBZ 14 PNBZ 15 PNBZ 16	10MO-C 12MO-C 14MO-C 15MO-C 16MO-C	10 12 14 15	19,1 19,1 19,8 19,8 19,8	19,5 22,0 22,0 22,0 22,0 22,0	18,0 22,0 24,0 24,0 24,0
PNBZ 18 PNBZ 20 PNBZ 22 PNBZ 25	18MO-C 20MO-C 22MO-C 25MO-C	18 20 22 25	21,3 23,9 23,9 26,2	22,0 22,0 22,0 26,5	27,0 30,0 30,0 35,0

NOTE: For body only specify PNZ.
A and C dimensions are typical finger-tight. Dimensions for reference only, subject to change.

MDF Vent Protector NPT Male Pipe Thread







		INCHES				
PARKER PART NO.	INTER- CHANGES WITH	THREAD SIZE	A	R	E Minimum Opening	W HEX FLAT
2 MDF 4 MDF	- MS-MD-4M	1/8-27 1/4-18	.63 .81	.38 .56	.19 .28	9/16 9/16
6 MDF	MS-MD-4M	3/8-18	.81	.56	.41	11/16
8 MDF	MS-MD-8M	1/2-14	1.06	.75	.50	7/8
12 MDF	MS-MD-12M	3/4-14	1.13	.75	.63	1-1/16
16 MDF	MS-MD-16M	1-11-1/2	1.31	.95	.94	1-3/8

Dimensions for reference only, subject to change.

Parker Instrumentation vent protectors (mud dauber fittings) protect open ends of instruments, tubing, outlet vents, etc.

The mesh wire screen prevents foreign bodies such as insects or debris from entering and clogging various systems and causing damage.

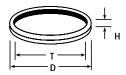
- pipe plug, bored-thru design
 40 x 40 mesh, .010 diameter wire screen
 designed to vent female pipe, straights, elbows or tees.

SEALING WASHERS

Bonded Seals

Consists of an outer stainless steel ring with a Viton® inner ring used to seal a male ISO parallel thread.





PART NO.	"T" BSPP THREAD	D	Н
M30201-SS M30202-SS M30203-SS M30204-SS M30206-SS M30208-SS	1/8 1/4 3/8 1/2 3/4	.63 .81 .94 1.12 1.38 1.69	.08 .08 .08 .10 .10

PRESSURE RATINGS FOR SEALING WASHERS					
THREAD SIZE	PSI	BAR			
1/8 1/4 3/8 1/2 3/4 1	5300 5500 4400 4000 3700 2800	370 380 300 280 260 190			

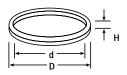
These seals are also available in steel with a Nitrile inner ring.

Simply replace Suffix SS with S

Dimensions for reference only, subject to change.

Copper Washers





For BSPP male thread sealing

PART NO.	THREAD	D	d	Н
M28329 M28330 M28331 M28332 M28334 M28336	1/8 1/4 3/8 1/2 3/4	.71 .87 .94 1.18 1.38 1.65	.39 .55 .67 .87 1.06 1.34	.09 .09 .09 .10 .09

For BSPP female thread sealing

PART NO.	THREAD	D	d	Н
M25179 M25180 M25181 M25182 M25184	1/8 1/4 3/8 1/2 3/4	.322 .436 .574 .719	.218 .312 .437 .562	.062 .062 .062 .062
M25186	1	1.178	1	.093

Used to provide a seal with male or female parallel ISO threads.

Dimensions for reference only, subject to change.

Please note the pressure ratings are based on taper threaded ends. The pressure rating for the BSPP ends are dependent on the type of sealing washer used.

WLZ Bulkhead Locknut For fractional tube





		INCHES			
PARKER PART NO.		CPI™ THREAD	TUBE O.D.	A	W HEX
1 WLZ 2 WLZ 3 WLZ 4 WLZ 5 WLZ	102-61 202-61 302-61 402-61 502-61	10-32 5/16-20 3/8-20 7/16-20 1/2-20	1/16 1/8 3/16 1/4 5/16	.13 .19 .22 .22 .23	5/16 1/2 9/16 5/8 11/16
6 WLZ 8 WLZ 10 WLZ 12 WLZ 14 WLZ	602-61 812-61 1012-61 1212-61 1412-61	9/16-20 3/4-20 7/8-20 1"-20 1-1/8-20	3/8 1/2 5/8 3/4 7/8	.25 .28 .31 .34 .38	3/4 15/16 1-1/16 1-3/16 1-3/8
16 WLZ	1612-61	1-5/16-20	1	.38	1-5/8

Dimensions for reference only, subject to change.

WLZ Bulkhead Locknut For metric tube



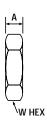


	MILLIMETERS		
PARKER PART NO.	THREAD	A	w
WLZ 3	5/16-20	5,6	14
WLZ 4	3/8-20	5,6	14
WLZ 6	7/16-20	5,6	16
WLZ 8	1/2-20	5,8	18
WLZ 10	5/8-20	6,4	22
WLZ 12	3/4-20	7,1	24
WLZ 14	7/8-20	7,9	27
WLZ 15	7/8-20	7,9	27
WLZ 16	7/8-20	7,9	27
WLZ 18	1-20	8,6	30
WLZ 20	1-1/8-20	9,7	35
WLZ 25	1-5/16-20	10,4	46

Dimensions for reference only, subject to change.

WLN Bulkhead Locknut For fractional tube



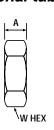


	INCHES				
PARKER PART NO.	SAE ADJ. STR. THREAD	TUBE O.D.	А	W HEX	
4 WLN 6 WLN 8 WLN 12 WLN 16 WLN	7/16-20 9/16-18 3/4-16 1-1/16-12 1-5/16-12	1/4 3/8 1/2 3/4 1	.28 .27 .31 .41 .41	11/16 13/16 1 1-3/8 1-5/8	

Dimensions for reference only, subject to change.

L5N Accessory Locknut For fractional tube





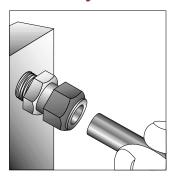
	INCHES			
PARKER	STRAIGHT	A	W	
PART NO.	THREAD		HEX	
2 L5N	5/16-24	.22	7/16	
3 L5N	3/8-24	.22	1/2	
4 L5N	7/16-20	.28	9/16	
5 L5N	1/2-20	.28	5/8	
6 L5N	9/16-18	.28	11/16	
8 L5N	3/4-16	.31	7/8	
10 L5N	7/8-14	.36	1	
12 L5N	1-1/16-12	.41	1-1/4	
14 L5N	1-3/16-12	.41	1-3/8	
16 L5N	1-5/16-12	.41	1-1/2	

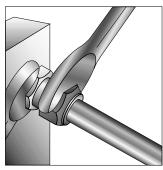
Dimensions for reference only, subject to change.

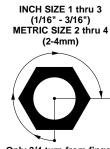
NOTE: For use with ZHBA5 and T2HOA5 fittings on pages 54 and 55.



Assembly and Remake Instructions

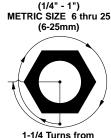






Only 3/4 turn from finger tight is necessary to seal and will result in additional remakes of the fitting

INCH SIZE 4 thru 16



Finger Tight

- 1. Parker instrument tube fittings are sold completely assembled and ready for immediate use. Simply insert the tube as illustrated until it bottoms in the fitting body. (If the fitting is disassembled, note that the small tapered end of the ferrule(s) go into the fitting body.)
- 2. Tighten nut finger tight. Then tighten nut with wrench an additional 1-1/4 turns indicated below. Hold fitting body with a second wrench to prevent body from turning. It is helpful to mark the nut to facilitate counting the number of turns.

For maximum number of remakes, mark the fitting and nut before disassembly. Before retightening, make sure the assembly has been inserted into the fitting until the ferrule seats in the fitting. Retighten the nut by hand. Rotate the nut with a wrench to the original position as indicated by the previous marks lining up. (A noticeable increase in mechanical resistance will be felt indicating the ferrule is being re-sprung into sealing position.)

Only after several remakes will it become necessary to advance the nut slightly past the original position. This advance (indicated by B) need only be 10°-20° (less than 1/3 of a hex flat).



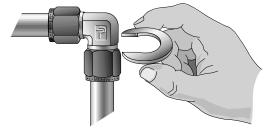
For Sizes above 16 (1"), the Parker ICD Hydraulic Presetting Tool or Rotary Wrench Tool should be used. Cat. 4290-INST.

For additional information please contact your local authorized Parker Instrumentation distributor or call Parker Instrumentation Connectors Division and ask for Bulletin 4230-B10.

Gaugeability Instructions

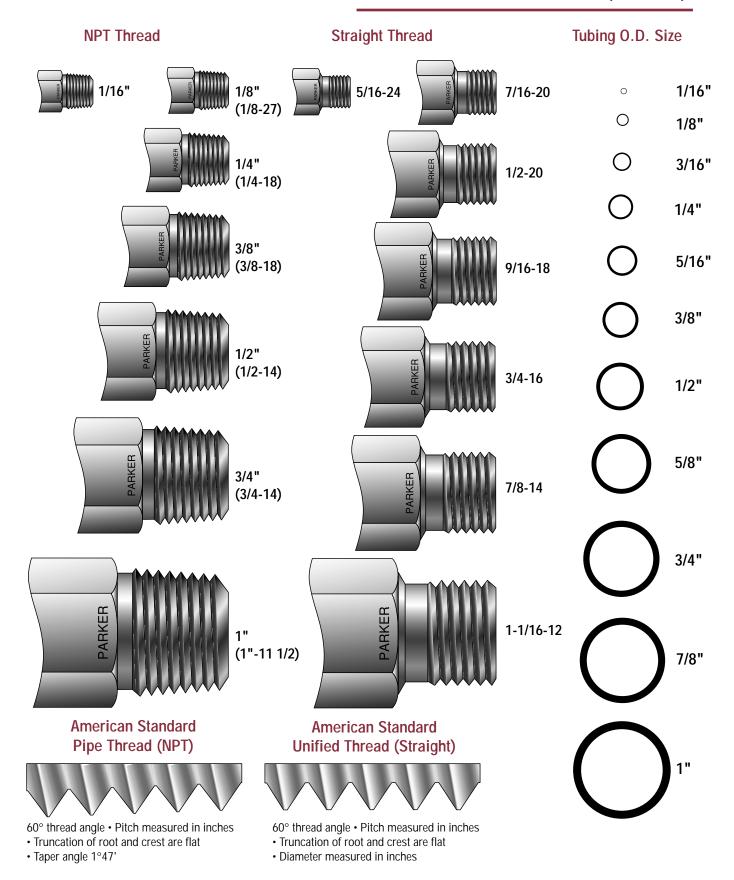


1. From "finger tight" position, wrench 1-1/4 turns for 1/4" to 1" size fittings (6mm to 25mm) (1/16", 1/8", 3/16", 2mm 3mm and 4mm size tube fittings only wrench 3/4 turn from finger tight position). Hold fitting body hex with second wrench to prevent body from turning as you tighten. It is a good idea to mark the nut (scribe or ink) to help you count the turns.

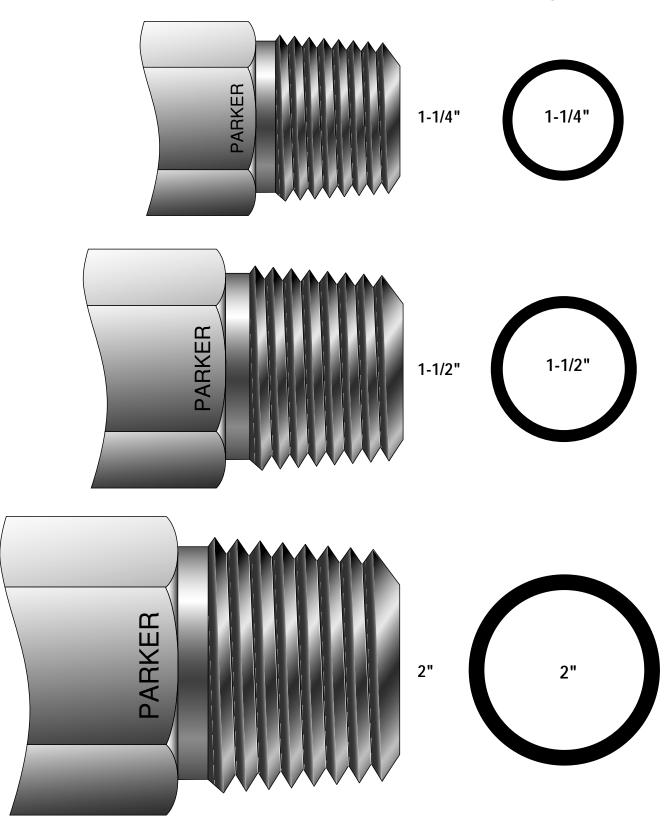


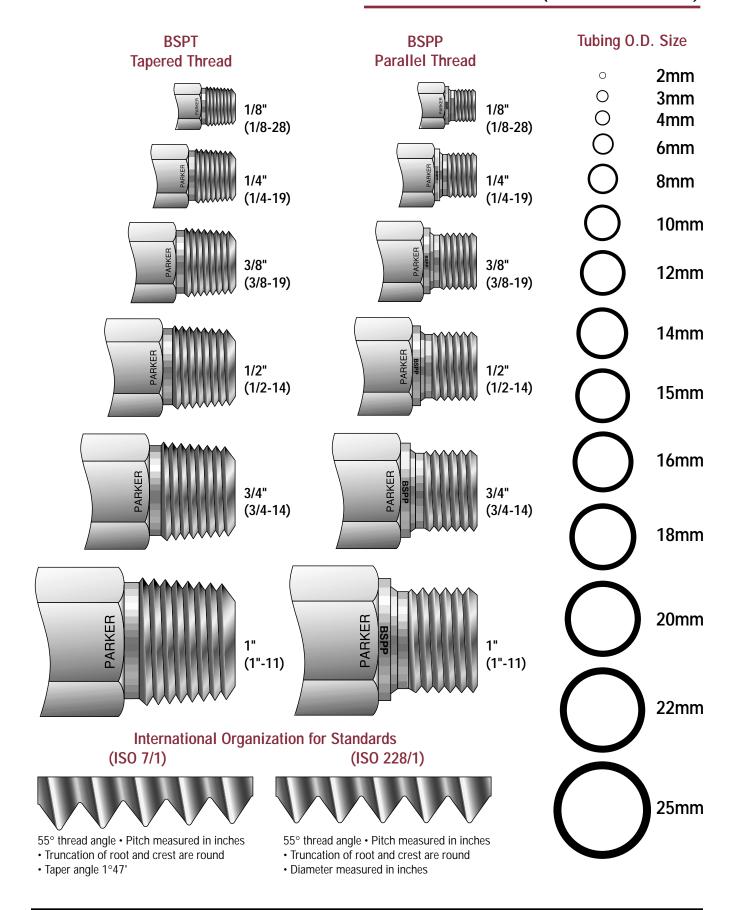
2. Now select the proper size inspection gauge and try to place it, as shown, between the nut and the body hex. If gauge **DOES NOT FIT AT ANY POINT** between them, you have correctly tightened the nut. If you can slip the gauge into the space, the fitting is <u>not</u> properly made up, and you must repeat the assembly procedure.

For additional information please contact your local authorized Parker Instrumentation distributor or call Parker Instrumentation Connectors Division and ask for Bulletin 4230-B15.2.



NPT Thread Tubing O.D. Size





Offer of Sale

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- 7. Special Tooling: A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture items sold pursuant to this contract. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the items sold hereunder, even if such apparatus has been specially converted or adapted for such manufacture and not withstanding any charges paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.

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- 9. Taxes: Unless otherwise indicated on the face hereof, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of the items sold hereunder. If any such taxes must be paid by Seller or if Seller is liable for the collection of such tax, the amount thereof shall be in addition to the amounts for the items sold. Buyer agrees to pay all such taxes or to reimburse Seller therefore upon receipt of its invoice. If Buyer claims exemption from any sales, use or other tax imposed by any taxing authority, Buyer shall save Seller harmless from and against any such tax, together with any interest or penalties thereon which may be assessed if the items are held to be taxable.
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If a claim is based on information provided by Buyer or if the design for an item delivered hereunder is specified in whole or in part by Buyer, Buyer shall defend and indemnify Seller for all costs, expenses or judgments resulting from any claim that such item infringes any patent, trademark, copyright, trade dress, trade secret or any similar right.

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- 12. Entire Agreement/Governing Law: The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain thereto. This Agreement shall be governed in all respects by the law of the State of Ohio. No actions arising out of the sale of the items sold hereunder or this Agreement may be brought by either party more than two (2) years after the cause of action accrues.

11/98-P





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The Aerospace Group is a leader in the development, design, manufacture and servicing of control systems and components for aerospace and related high-technology markets, while achieving growth through premier customer service.



The Fluid Connectors Group designs, manufactures and markets rigid and flexible connectors, and associated products used in pneumatic and fluid systems.

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