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# Estimation of iron concentration in silicon solar cell by kinetics of light-induced change in short-circuit current

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The iron is a major contaminant as well as one of the most detrimental metal impurities in silicon photovoltaic devices. Therefore non-destructive methods of iron concentration ( $N_{Fe}$ ) estimation in solar cells (SCs) are important from an applied point of view. To date, a not little collection of both direct and indirect methods has been developed to solve this problem. But almost all of them require special sample preparing or/and specialized equipment. At the same time, the current-voltage curve (IVC) measurement is a common method of SC characterization. Short-circuit current ( $I_{SC}$ ) is among the fundamental SC parameters, which easy determined from IVC as well as depend on  $N_{Fe}$ . The proposed method is based on ability of pair FeB to dissociate under carriers injection and to associate in the dark [1] and involves for the measurement of  $I_{SC}$  kinetics after intense illumination.

During the kinetic fit it was assumed, that  $I_{SC}$  under monochromatic light described by

$$I_{SC} = \frac{W_{ph}(1-R)q\beta\lambda}{hc} \frac{\alpha\sqrt{D\tau}}{1+\alpha\sqrt{D\tau}}, \quad (1)$$

where  $W_{ph}$  is the irradiance,  $D$  is the diffusion coefficient,  $\tau$  is minority carrier lifetime in SC base:

$$\tau^{-1} = \tau_i^{-1} + \tau_{Fei}^{-1} + \tau_{FeB}^{-1} + \tau_{rest}^{-1}, \quad (2)$$

where  $\tau_i$  describes intrinsic recombination,  $\tau_{Fei}$  and  $\tau_{FeB}$  concern to Shockley-Read-Hall recombination on interstitial iron  $Fe_i$  and FeB pair;  $\tau_{rest}$  deals with other processes. The time dependence of the  $Fe_i$  concentration was used from [2] and it was believed that associate characteristic time can be written as

$$t_{ass} = 1.3 \cdot 10^3 N_A^{-2/3} \exp(E_m / kT), \quad (3)$$

where  $E_m$  is the  $Fe_i$  migration energy,  $N_A$  is the doping level.

The n+-p-p+-Si diffusion-field type SCs were used in experiments. SCs were fabricated by using single-crystal p-silicon wafer with a resistivity of 10  $\Omega \cdot cm$ . Some examples of  $I_{SC}$  kinetic curve are presented on Fig. We use Eqs. (1)-(3) by taking  $W_{ph}$ ,  $E_m$  and  $N_{Fe}$  as fitting parameters to fit the experimental data. The obtained values were following:  $W_{ph} \approx 0.3$  mW; this value is in according with data, obtained by Power Meter Rk-5720 for used light source;  $E_m \approx 0.679$  meV; this value is in according to known [2]  $Fe_i$  migration energy;  $N_{Fe} \approx 2 \cdot 10^{13} cm^{-3}$ ; this value is close to one, obtained by long-wavelength spectrum of internal quantum efficiency.

Thus, the proposed method allows to estimate the iron concentration in silicon solar cell. The work was supported by NRFU (project 2020.02/0036)

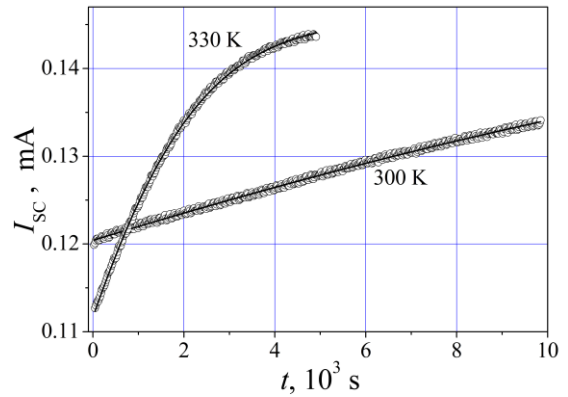


Fig.  $I_{SC}$  vs time after halogen lamp illumination ( $0.25 W/cm^2$ , 15 s). The marks are the experimental results, and the solid lines are the fitted curves.  $I_{SC}$  corresponds to the LED illumination (940 nm, 0.3 mW).

[1] L. J. Geerligs and D. Macdonald, Appl. Phys. Lett. 85, 5227 (2004).

[2] W. Wijaranakula, J. Electrochem. Soc. 140, 275 (1993).