#### Highlights

### Extracting the iron concentration in silicon solar cells using photovoltaic parameters and machine learning

Oleg Olikh, Oleksii Zavhorodnii

- The iron defect transformation effect on Si solar cells' performance was studied using SCAPS simulation
- Short-circuit current changes are most suitable for estimating iron impurity concentration.
- Open-circuit voltage changes are a non-monotonic function of iron concentration at low doping levels.
- Monochromatic illumination is more effective than AM1.5 for accurate iron concentration estimation.

## Extracting the iron concentration in silicon solar cells using photovoltaic parameters and machine learning

Oleg Olikh\*, Oleksii Zavhorodnii

Taras Shevchenko National University of Kyiv, 64/13, Volodymyrska Street, Kyiv, 01601, Ukraine

#### ARTICLE INFO

# Keywords: silicon iron-boron pairs solar cells SCAPS simulation defect influence estimation of iron contamination

#### ABSTRACT

Transitioning to renewable energy sources is paramount for humanity's sustainable development, and silicon solar cells are at the forefront of solar energy conversion. Iron in these structures is a primary one of the most detrimental metallic impurities. This study examines the impact of iron defect variability on silicon solar cell performance across various scenarios. We have simulated solar cells using SCAPS software across a range of temperatures (290 - 340) K, base thicknesses (180 – 380)  $\mu$ m, doping levels (10<sup>15</sup> – 10<sup>17</sup>) cm<sup>-3</sup>, with iron concentrations varying from 10<sup>10</sup> to 10<sup>14</sup> cm<sup>-3</sup> under AM1.5 and monochromatic (940 nm) illumination. Analyzed across all cases were the effects of iron-boron pair dissociation on short-circuit current, open-circuit voltage, fill factor, and efficiency. The experimental measurements validated the simulation results, demonstrating good agreement for all photovoltaic parameters. This study investigates the potential of using photovoltaic parameter changes induced by iron-related defect restructuring to estimate iron concentration. It is shown that changes in short-circuit current obtained under monochromatic illumination are the most reliable, while the fill factor is the least effective. The study examined the correlation between changes in photovoltaic parameters caused by pair dissociation while establishing the expedience of applying principal component analysis in impurity concentration evaluation with the help of multiple parameters.

#### 1. Introduction

[1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44?]

- 2. Research Methodology
- 2.1. Simulation Details
- 3. Results and Discussion
- 4. Conclusion

#### Acknowledgments

O.O. would like to acknowledge the financial support by National Research Foundation of Ukraine (Project No. 2023.03/0252 "Development of principles for the creation and machine-oriented characterization of porous silicon nanostructures with optimal heat transport properties")

#### Supplementary data

Supplementary data to this article can be found online at http://surl.li/qneich

#### **Data availability**

Data will be made available on request.

olegolikh@knu.ua (O. Olikh); nevermor464@gmail.com (O. Zavhorodnii)
ORCID(s): 0000-0003-0633-5429 (O. Olikh); 0000-0001-8080-7661 (O. Zavhorodnii)

#### References

- [1] S. Karlilar Pata, M. Balcilar, Decarbonizing energy: Evaluating fossil fuel displacement by renewables in oecd countries, Environ. Sci. Pollut. Res. 31 (2024) 31304–31313.
- J. L. Holechek, H. M. E. Geli, M. N. Sawalhah, R. Valdez, A global assessment: Can renewable energy replace fossil fuels by 2050?, Sustainability 14 (2022) 4792.
- [3] S. Park, J. Lee, S. Khan, A. Wahab, M. Kim, Machine learning-based heavy metal ion detection using surface-enhanced raman spectroscopy, Sensors 22 (2022) 596.
- [4] X. Qi, W. Ma, Y. Dang, W. Su, L. Liu, Optimization of the melt/crystal interface shape and oxygen concentration during the czochralski silicon crystal growth process using an artificial neural network and a genetic algorithm, J. Cryst. Growth 548 (2020) 125828.
- [5] L. Rachdi, M. Hofmann, Use of optical emission spectroscopy to predict silicon nitride layer properties, Vacuum 191 (2021) 110322.
- [6] Y. Buratti, C. Eijkens, Z. Hameiri, Optimization of solar cell production lines using neural networks and genetic algorithms, ACS Appl. Energy Mater. 3 (2020) 10317–10322.
- [7] L. Zhang, M. He, Unsupervised machine learning for solar cell materials from the literature, J. Appl. Phys. 131 (2022) 064902.
- [8] T. Liu, S. Wang, Y. Shi, L. Wu, R. Zhu, Y. Wang, J. Zhou, W. C. H. Choy, Machine-learning accelerating the development of perovskite photovoltaics, Sol. RRL 7 (2023) 2300650.
- [9] Z. Asghar, K. Hafeez, D. Sabir, B. Ijaz, S. S. H. Bukhari, J. Ro, Reclaim: Renewable energy based demand-side management using machine learning models, IEEE Access 11 (2023) 3846–3857.
- [10] Z. Abdullah-Vetter, B. Wright, T.-C. Wu, A. Shakiba, Z. Hameiri, Automatic quantitative analysis of internal quantum efficiency measurements of gaas solar cells using deep learning, Adv. Sci. 12 (2025) 2407048.
- [11] M. Di Sabatino, R. Hendawi, A. S. Garcia, Silicon solar cells: Trends, manufacturing challenges, and ai perspectives, Crystals 14 (2024) 167.
- [12] S. Datta, A. Baul, G. C. Sarker, P. K. Sadhu, D. R. Hodges, A comprehensive review of the application of machine learning in fabrication and implementation of photovoltaic systems, IEEE Access 11 (2023) 77750–77778.
- [13] R. Jaiswal, M. Martínez-Ramón, T. Busani, Recent advances in silicon solar cell research using data science-based learning, IEEE J. Photovolt. 13 (2023) 2–15.
- [14] Y. Buratti, G. M. Javier, Z. Abdullah-Vetter, P. Dwivedi, Z. Hameiri, Machine learning for advanced characterisation of silicon photovoltaics: A comprehensive review of techniques and applications, Renewable Sustainable Energy Rev. 202 (2024) 114617.
- [15] S. Bhatti, H. U. Manzoor, B. Michel, R. S. Bonilla, R. Abrams, A. Zoha, S. Hussain, R. Ghannam, Revolutionizing low-cost solar cells with machine learning: A systematic review of optimization techniques, Advanced Energy and Sustainability Research 4 (2023) 2300004.
- [16] H. Munawer Al-Otum, Classification of anomalies in electroluminescence images of solar pv modules using cnn-based deep learning, Sol. Energy 278 (2024) 112803.
- [17] L. Pratt, D. Govender, R. Klein, Defect detection and quantification in electroluminescence images of solar pv modules using u-net semantic segmentation, Renew. Energ. 178 (2021) 1211–1222.
- [18] Z. Li, S. Zhang, C. Qu, Z. Zhang, F. Sun, Research on multi-defects classification detection method for solar cells based on deep learning, PLOS ONE 19 (2024) 1–16.
- [19] H.-H. Lin, H. K. Dandage, K.-M. Lin, Y.-T. Lin, Y.-J. Chen, Efficient cell segmentation from electroluminescent images of single-crystalline silicon photovoltaic modules and cell-based defect identification using deep learning with pseudo-colorization, Sensors 21 (2021) 4292.
- [20] W. Tang, Q. Yang, K. Xiong, W. Yan, Deep learning based automatic defect identification of photovoltaic module using electroluminescence images, Sol. Energy 201 (2020) 453–460.
- [21] C. Bu, T. Liu, R. Li, R. Shen, B. Zhao, Q. Tang, Electrical pulsed infrared thermography and supervised learning for pv cells defects detection, Sol. Energ. Mat. Sol. 237 (2022) 111561.
- [22] M. Turek, M. Meusel, Automated classification of electroluminescence images using artificial neural networks in correlation to solar cell performance parameters, Sol. Energ. Mat. Sol. 260 (2023) 112483.
- [23] C. Huang, Z. Zhang, L. Wang, Psopruner: Pso-based deep convolutional neural network pruning method for pv module defects classification, IEEE J. Photovolt. 12 (2022) 1550–1558.
- [24] Z. Chen, Y. Chen, L. Wu, S. Cheng, P. Lin, Deep residual network based fault detection and diagnosis of photovoltaic arrays using current-voltage curves and ambient conditions, Energy Convers. Manage. 198 (2019) 111793.
- [25] M. W. Hopwood, T. Gunda, H. Seigneur, J. Walters, Neural network-based classification of string-level iv curves from physically-induced failures of photovoltaic modules, IEEE Access 8 (2020) 161480–161487.
- [26] A. Mellit, S. Kalogirou, Artificial intelligence and internet of things to improve efficacy of diagnosis and remote sensing of solar photovoltaic systems: Challenges, recommendations and future directions, Renewable Sustainable Energy Rev. 143 (2021) 110889.
- [27] Y. Ma, H. Yu, Y. Zhong, S. Chen, X. Gong, H. Xiang, Transferable machine learning approach for predicting electronic structures of charged defects, Appl. Phys. Lett. 126 (2025) 044103.
- [28] K. Choudhary, B. G. Sumpter, Can a deep-learning model make fast predictions of vacancy formation in diverse materials?, AIP Adv. 13 (2023) 095109.
- [29] J. Y. Chia, N. Thamrongsiripak, S. Thongphanit, N. Nuntawong, Machine learning-enhanced detection of minor radiation-induced defects in semiconductor materials using raman spectroscopy, J. Appl. Phys. 135 (2024) 025701.
- [30] S. Wang, B. Wright, Y. Zhu, Y. Buratti, Z. Hameiri, Extracting the parameters of two-energy-level defects in silicon wafers using machine learning models, Sol. Energ. Mat. Sol. 277 (2024) 113123.
- [31] Y. Buratti, J. Dick, Q. Le Gia, Z. Hameiri, Deep learning extraction of the temperature-dependent parameters of bulk defects, ACS Appl. Mater. Interfaces 14 (2022) 48647–48657.
- [32] Y. Buratti, Q. T. Le Gia, J. Dick, Y. Zhu, Z. Hameiri, Extracting bulk defect parameters in silicon wafers using machine learning models, npj Computational Materials 6 (2020) 142.

- [33] T. T. Le, Z. Zhou, A. Chen, Z. Yang, F. Rougieux, D. Macdonald, A. Liu, Reassessing iron–gallium recombination activity in silicon, J. Appl. Phys. 135 (2024) 133107.
- [34] M. Yamaguchi, K.-H. Lee, K. Araki, N. Kojima, Y. Ohshita, Analysis for efficiency potential of crystalline si solar cells, J. Mater. Res. 33 (2018) 2621–2626.
- [35] M. Bošnjaković, Advance of sustainable energy materials: Technology trends for silicon-based photovoltaic cells, Sustainability 16 (2024) 7962
- [36] J. Zhang. Solar pv market research and industry competition report, IOP Conf. Ser.: Earth Environ. Sci. 632 (2021) 032047.
- [37] M. Di Sabatino, Detection limits for glow discharge mass spectrometry (gdms) analyses of impurities in solar cell silicon, Measurement 50 (2014) 135–140.
- [38] P. Kunze, J. M. Greulich, A. Tummalieh, W. Wirtz, H. Hoeffler, N. Woehrle, S. Glunz, S. Rein, M. Demant, Contactless inline iv measurement of solar cells using an empirical model, Sol. RRL 7 (2023) 2200599.
- [39] M. Battaglia, E. Comi, T. Stadelmann, R. Hiestand, B. Ruhstaller, E. Knapp, Deep ensemble inverse model for image-based estimation of solar cell parameters, APL Machine Learning 1 (2023) 036108.
- [40] H. Minagawa, T. Tezuka, H. Tsuchida, Effective combinations of features in predicting the range of incident ions using machine learning, Nucl. Instrum. Methods Phys. Res. Sect. B Beam Interact. Mater. At. 553 (2024) 165383.
- [41] L. Breiman, Random forests, Mach. Learn, 45 (2001) 5–32.
- [42] A. Natekin, A. Knoll, Gradient boosting machines, a tutorial, Front, Neurorob, 7 (2013).
- [43] S. Akinpelu, S. Abolade, E. Okafor, D. Obada, A. Ukpong, S. Kumar R., J. Healy, A. Akande, Interpretable machine learning methods to predict the mechanical properties of abx3 perovskites, Results Phys. 65 (2024) 107978.
- [44] W. Cao, X. Liu, J. Ni, Parameter optimization of support vector regression using henry gas solubility optimization algorithm, IEEE Access 8 (2020) 88633–88642.