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Experimental investigation and theoretical modeling of textured silicon solar cells with rear metallization

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Abstract. Crystalline Silicon (c-Si) remains a dominant photovoltaics material in solar cell industry. Currently, scientific and technological advances make possible of producing the c-Si solar cells (SCs) efficiency close to the fundamental limit. Therefore, combining the experimental results and the modeling becomes crucial to further progress in improving the efficiency and reducing the photovoltaics systems cost. We carried out the experimental characterization of the highly-efficient c-Si SCs and compared with the modeling. For this purpose, we developed and applied to the samples under investigation the improved theoretical model to optimize characteristics of highly efficient textured solar cells. The model accounts for all recombination mechanisms, including nonradiative exciton recombination and recombination in the space-charge region (SCR). To compare the theoretical results with an experiment, we proposed empirical formula for the external quantum efficiency (EQE), which describes its experimental spectral dependence near the absorption edge. The approach proposed allows modeling of the short-circuit current and photoconversion efficiency in the textured crystalline silicon solar cells. The theoretical results, compared to the experimental measurements, allowed to validate the formalism developed, and were used to optimize the key parameters of the SCs, such as the base thickness, doping level and others.

Keywords: silicon, solar cell, texture, efficiency, recombinations, optimization

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1   Introduction

Today, solar panels, made using polycrystalline and crystalline silicon, dominate the photovoltaic market, contributing to more than 90% of the global solar energy production [1], [2]. The current efficiency record of c-Si solar cells is 26.7% [3, 4] against an intrinsic limit of 29.7%   [5]. The efforts of scientists and engineers in the field, on one hand, are aimed at further enhancing the efficiency of SCs photoconversion, and, on the other, at reducing a cost of solar panels. High-performance crystalline silicon-based solar cells with an efficiency of 20% and

1 above are based on $p - n$ junctions or heterojunctions with very thin layers of amorphous

2 hydrogenated silicon SCs [3, 4, 6]. Such SCs have several features in common: first, their top

3 or both top and bottom surfaces are textured, which significantly reduces reflection of the

4 incident light and enhances the light trapping. To increase the SCs energy output by maximizing

5 their photoconversion efficiency η, surface texturing techniques are developed to reduce the

6 optical reflection losses and maximize the light absorbed. Therefore, surface texturing of silicon

7 photovoltaics systems currently is drawing much attention   [2, 6, 7]. The second common

8 feature is that the Shockley-Reed-Hall (SRH) lifetime, responsible for the recombination in the

9 bulk, is several milliseconds and the diffusion length of excess charge carriers is much longer

10 than SC thickness. Currently, further increase of the silicon SC efficiency becomes more and

11 more difficult, and requires better consideration of the physical processes in the SCs. In

12 particular, to further increase the SCs efficiency it is necessary to take into account all

13 contributing recombination mechanisms in silicon. This has to include a non-radiative exciton

14 recombination via deep impurity centers [8]   and recombination in the space-charge region

15 (SCR) [9] . Still, the above two mechanisms are not included in the existing SC optimization

16 formalisms and software   [10]. However, as we previously demonstrated   [11, 12]**,** these

17 recombination processes are detrimental in the high-efficiency silicon-based SCs. They may

18 significantly influence the SCs efficiency as compared to the mechanisms that are already

19 considered, such as, in particular, the radiative and band-to-band Auger recombinations.

20 Particularly challenging are calculations of the absorption and external quantum efficiency of the

21 textured silicon SCs. Even though the existing optimization software packages are advanced

22 enough, they do not provide the unique solution of the problem of the thickness optimization for

23 the textured SCs. However, in one of our papers [13] we offered a solution of the problem by

1   introducing a simple empirical formula for calculating the external quantum efficiency, which

2   allows to successfully overcome the problems with the absorption and external quantum

3   efficiency that the available formalisms suffer.

4   Therefore, to advance in improvement of the SCs efficiency, the available optimisation

5   approaches should be further developed and applied to highly efficient SCs, which is the goal of

6   the paper. In order to model and optimize textured high-efficiency silicon SCs we first measured

7   and analyzed the experimental dependencies of the external quantum efficiency (EQE). Next, we

8   calculated the short-circuit current and the photoconversion efficiency under AM1.5 conditions,

9   which are dependent on the SC base thickness d and its doping level. The results were applied to

10   optimize characteristics of the textured silicon SCs, using a concept a completely randomized

11   Lambert surface [14], which is the commonly accepted model for surface texturing from the

12   reflection reduction point of view. However, we stress that the theoretical approach presented is

13   applicable to any arbitrary textured SCs surface and all the main types of silicon-based high

14   efficiency textured SCs.

15   The presented self-consistent approach for the textured Si solar cells efficiency η has been

16   validated experimentally. Dark and light *I-V* characteristics as well as light intensity dependence

17   of the open-circuit voltage were measured for a number of highly efficient silicon *p-n* junction

18   SCs with the photoconversion efficiency $\eta \geq 20\%$. The important component of the formalism,

19   namely spectral dependencies of *EQE*(λ) under AM1.5 conditions were also investigated

20   experimentally.

21   For the textured silicon SCs considered, the experimental dependencies of *EQE(λ)* were

22   analyzed. It is shown that close to the absorption edge *EQE(λ)* dependence can be accurately

23   described by the empirical formula with a variable parameter, dependent on the SC. Using the

1   experimental $EQE(\lambda)$ dependence, represented by the proposed formula, we calculated the

2   dependence of the short-circuit current density J_{SC} on the base thickness d for the textured SCs.

3   In the calculations and comparison of the theory with the experiment, in addition to the radiative

4   and Auger recombinations we also considered nonradiative exciton recombination by the Auger

5   mechanism via a deep recombination center [15] and recombination in the space charge region

6   (SCR) [16].

7   The paper is organized as following. We describe first in the section II the experimental details

8   and the recombination mechanisms in the silicon-based SCs considered. In the section III we

9   offer the optimization formalism description. Experimental results, compared to the simulations,

10   will be presented in the section IV. Section V offers the summary of the research.

11   **2   Technical details and main parameters**

12   Dark volt-ampere $(I–V)$ characteristics were measured on samples of high-efficiency SCs ($\eta \geq$

13   20%) using an external source of stable voltage. The short-circuit current density J_{sc} dependence

14   on the open-circuit voltage V_{oc} was measured in a wide incoming irradiance range of $10 \div 1200$

15   W/m^2 using a set of attenuating filters. Light $I–V$ characteristics were measured under the

16   AM1.5G conditions (1000W/m^2) at 25°C using Newport Oriel KSH-7320 ABA MiniSol Solar

17   Simulator; Newport 91150V Reference PV Cell kit; Keithley 2400 Source Meter to measure cell

18   I-V characteristics; LabView Software to automate testing. The spectral dependencies of the

19   external quantum efficiency $EQE(\lambda)$ were measured in the wavelength range $\Delta\lambda$ of $360 \div 1200$

20   nm with the grating monochromator using the SCs short-circuit mode, automatically maintaining

21   constant flux of the monochromatic photons at a specified level. For this, the photon flux was

22   divided, using the oscillating beam splitter with a frequency of 20 Hz, into the channel for

23   maintaining the photon flux at a given constant level and into the channel for measuring the

1   external quantum efficiency of the sample under investigation. In this case, the photon flux was

2   modulated with a frequency of 20 Hz. The amplification on an alternating signal with a

3   frequency of 20 Hz, followed by a lock-in amplifier, improved the signal-to-noise ratio.

4   To demonstrate the application of the formalism by comparing the experimental results and the

5   theory, we characterize experimentally the back junction back contact solar cells solar cells, also

6   called interdigitated back contact solar cells (IBC SCs)). In particular, we measured

7   characteristics of the commercial textured silicon *p-n* junction SCs with a photoconversion

8   efficiency η above 21%, which are manufactured by SunPower[TM].

9   For the modelling and optimization of the photo-conversion efficiency of the SC in terms of base

10   thickness *d* and the doping level *n* the analytical expression for *EQE*(λ). We established that the

11   experimental spectral dependencies of the external quantum efficiency *EQE*(λ) in textured

12   silicon SCs near the absorption edge can be described by an empirical formula

13   $EQE(\lambda)=[1+b/(4n_r(\lambda)^2 \cdot \alpha(\lambda)d)]^{-1}$, where $\alpha(\lambda)$ is the light absorption coefficient, *d* is the base

14   thickness, n_r is the refractive index, and *b* is a non-dimensional coefficient, which characterizes

15   the texturing quality, and ranging from 1.6 to 4. It is usually greater than 1, when *b*=1 the

16   established empirical formula transforms into the well-known Yablonovitch formula [17] for

17   absorbance. Physical meaning of the parameter *b* is the ratio of the photon path length in the case

18   of a perfectly randomized surface, considered in [14], to the photon path length in a particular

19   sample with a nonrandomized surface.

20   Fig. 1 shows the experimental external quantum efficiency $EQE(\lambda)$, measured, for the

21   SunPower[TM] IBC SC investigated, compared with that one from the empirical formula, the

22   parameter $b = 4$ was used.

1

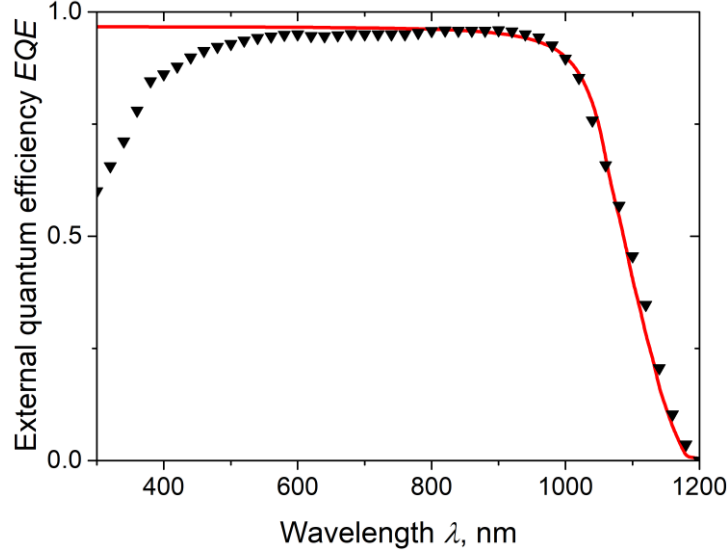2   **Fig. 1** Experimental (triangles) and theoretical (calculated by the empirical formula, red line)

3   dependencies of $EQE(\lambda)$ for SunPower$^{\text{TM}}$ IBC SC under investigation.

4   The minority carrier lifetime τ is one of the most important parameters for the characterization of

5   semiconductor, used in SCs [18]. The total effective recombination time τ_{eff}, which includes

6   all recombination mechanisms, can be written as:

7    $$\tau_{eff}(n) = \left[\frac{1}{\tau_{SRH}(n)} + \frac{1}{\tau_{nr}(n)} + \frac{S_{0S}}{d}\left(1 + \frac{\Delta n}{n_0}\right) + \frac{1}{\tau_r(n)} + \frac{1}{\tau_{Auger}(n)} + \frac{S_{SC}(n)}{d}\right]^{-1}, \qquad (1)$$

8   where $n = n_0 + \Delta n$ is the total concentration of the majority carries (electrons, for definiteness)

9   with the equilibrium concentration, with n_0 is the base doping level, and Δn is the excess

10   concentration of the electron-hole pairs (EHPs). $S_{0S} = S_{00} + S_{0d}$ is the total surface

11   recombination velocity at the front and back surfaces of the solar cell in the low-injection

12   regime, $\tau_{nr}(n) = \tau_{SRH} \cdot (n_x/n)$ is the nonradiative exciton recombination time [8], $\tau_r(n)$ is the

13   radiative recombination time [4], $\tau_{Auger}(n)$ is the Auger interband recombination time [19], and

14   S_{sc} is recombination rate in the SCR.

15   The Shockley–Read–Hall (SRH) recombination time τ_{SRH} for n-type Si can be written as:

6

1 $$\tau_{SRH}(n) \cong \frac{\tau_{p0}(n_0 + \Delta n + n_1) + \tau_{n0}(p_1 + \Delta n)}{(n_0 + \Delta n)},$$ (2)

2 where $\tau_{p0} = (C_p N_t)^{-1} s$ and $\tau_{n0} = (C_n N_t)^{-1} s$, with the hole (electron) capture coefficient C_p

3 (C_n) by the recombination centers with concentration N_t, while n_1 and p_1 denote respectively the

4 electron and hole densities, when the Fermi level coincides with the trap level, the so-called

5 Shockley-Reed factors for electrons and holes.

6 Note that the Shockley-Reed-Hall lifetime τ_{SRH} depends on the recombination center location

7 inside the gap and the capture coefficient for electrons and holes. With increasing doping level

8 and excitation level the lifetime generally changes in the range between two values, and it can

9 increase, decrease or remain practically constant. In the following we consider that τ_{SRH} is

10 constant in the standard range of the doping levels and excitation (for the EHP excess

11 concentration in the range from 10^{14} to 10^{16} cm^{-3}).

12 The expression for the radiative recombination lifetime can be written as [4]:

13 $$\tau_{rad}^{-1} = B_r \ (1 - P_{PR}) \ (n_0 + \Delta n),$$ (3)

14 where B_r is the radiative recombination parameter in silicon, and P_{PR} is the probability of photon

15 reabsorption. Following [4], the expression for B_r is:

16 $$B_r = \int_0^\infty dE \ B(E), \text{ with } B(E) = \left(\frac{n_r(E) \ \alpha(E) \ E}{\pi \ c \ \hbar^{\frac{3}{2}} \ n_i} \right)^2 e^{-\frac{E}{k_B T}}.$$ (4)

17 Here $n_r(E)$ is the silicon refractive index, $\alpha(E)$ is the photon energy dependent absorption

18 coefficient, and $E = hc/\lambda$.

19 The probability of photon reabsorption in the SC base can be defined as:

20 $$P_{PR} = B^{-1} \int_0^\infty dE \ A_{bb}(E) \ B(E),$$ (5)

21 with the absorbance $A_{bb}(E)$ equals to

7

1
$$A_{bb}(E) = \frac{\alpha}{\alpha + b/4n_r^2 d},$$
(6)

2 Expression (6) differs from that one from [17] in that it introduces a coefficient b greater than 1.

3 As for the interband recombination lifetime $\tau_{Auger}(n)$, the empirical expression given in [19] is

4 used.

5 The expression for the recombination rate in SCR S_{nr} is usually derived under the assumption

6 that it occurs via a deep level, close to the middle of the band gap, and for the case of silicon it

7 was presented and analyzed in [20, 21]. This was done in the model, when the discrete bulk

8 deep level with the energy E_t is close to the middle of the band gap, with the concentration N_t^*

9 and the capture cross sections of electron and hole σ_n and σ_p.

10 We used the following expression to calculate the recombination rate S_{nr} in the SCR (see [9,

11 22]):

12
$$S_{nr}(\Delta n) = \int_0^w \frac{(n_0 + \Delta n) dx}{\left[\left((n_0 + \Delta n)e^{y(x)} + n_i(T)\exp\left(\frac{E_t}{kT}\right)\right) + b_r\left((p_0 + \Delta n)e^{-y(x)} + n_i(T)\exp\left(-\frac{E_t}{kT}\right)\right)\cdot\tau_R(x)\right]}.$$
(7)

13 Here $b_r = C_p/C_n$, $C_n = V_{nT}\sigma_n$, $C_p = V_{pT}\sigma_p$, with the average thermal velocities of electrons and

14 holes V_{nT} and V_{pT}, $\tau_R(x) = (C_p N_t^*(x))^{-1}$ is the EHP lifetime in the SCR, N_t^* is the deep level

15 concentration in the SCR, p_0 is the equilibrium bulk hole concentration, $y(x)$ is the

16 dimensionless electrostatic potential in the SCR, E_t is the energy of the deep level in the silicon

17 SCR, calculated from the middle of the gap, $n_i(T)$ is the concentration of intrinsic charge

18 carriers, and w is the SCR thickness.

19 To find the nonequilibrium dimensionless potential $y(x)$, we solve the second order integral

20 Poisson equation in the following form:

21

22
$$x = \int_{y_0}^y \frac{L_D}{\left[\left(1 + \frac{\Delta n}{n_0}\right)(e^{y_1} - 1) - y_1 + \frac{\Delta n}{n_0}(e^{-y_1} - 1)\right]^{0.5}} dy_1,$$
(8)

1   where $L_D = (\varepsilon_0 \varepsilon_{Si} kT / 2q^2 n_0)^{1/2}$ is the Debye length, and q is the elementary charge.

2   The nonequilibrium dimensionless potential y_0 at $x=0$ can be found by solving the

3   electroneutrality equation [20] in the form:

$$N = \pm \left(\frac{2kT\varepsilon_0\varepsilon_{Si}}{q^2}\right)^{1/2} [(n_0 + \Delta n)(e^{y_0} - 1) - n_0 y_0 + \Delta n(e^{-y_0} - 1)]^{1/2}, \qquad (9)$$

5   where qN is the acceptors surface charge density in the p-n junction or anisotype heterojunction.

6   From Eq. (8) we obtain the following expression for the SCR thickness w:

$$w = \int_{y_0}^{y_w} \frac{L_D}{\left[\left(1+\frac{\Delta n}{n_0}\right)(e^y - 1) - y + \frac{\Delta n}{n_0}(e^{-y} - 1)\right]^{0.5}} dy, \qquad (10)$$

8   where y_w is the nonequilibrium dimensionless potential at the boundary between the SCR and

9   the quasi-neutral bulk.

10   Using the expressions (7) - (10), the S_{nr} dependence on the electron-hole pairs excess density Δn

11   can be calculated.

12   Let's analyze the case when the lifetime in the SCR τ_R is small compared to the bulk lifetime,

13   and τ_R is constant inside the space charge region d_0, in which the nonequilibrium dimensionless

14   potential modulus is less than one. Always, d_0 is less than the SCR width at the equilibrium w

15   and much smaller than the base width d. If Δn is small enough ($\Delta n \ll n_0$), we obtain from (7)

16   the recombination rate S_{sc} in the SCR. For the limit of large Δn ($\Delta n \gg n_0$) we can define the

17   recombination rate d_0/τ_R, in the layer with a small lifetime τ_R. This occurs when the absolute

18   value of the nonequilibrium dimensionless potential at the boundary of n and p^+ layer is less

19   than one, that is the bands are almost completely flattened. In the intermediate cases, we obtain

20   from (7) a sum of the recombination rates in the SCR S_{SC} and $(d_0 - w(\Delta n))/\tau_R$, where $w(\Delta n)$

21   is the SCR thickness for a given Δn.

1   In the case when the lifetime in the SCR equals to that one of the bulk, this will not be the case.

2   Since $w(\Delta n = 0) << d$, the addition to the bulk recombination rate due to the bands flattening

3    $w(\Delta n < n_0)/\tau_b$, (τ_b is the bulk lifetime) will be very small compared to the bulk recombination

4   rate and can always be neglected.

5   What happens if the typical silicon SCs parameters are used in the calculations? In the

6   approximation of a constant SCR lifetime τ_r, the calculated slope of $S_{sc}(\Delta n)$ is higher than the

7   experimental one, and agreement between the theory and experiment is not achieved when

8    $\Delta n << n_0$ for the small lifetime values, no matter what the base thickness is. A much better

9   agreement between the experiment and the theory can be achieved assuming the Gaussian

10   distribution of the inverse life time in the SCR:

11
$$\tau_R^{-1}(x) = \tau_m^{-1} \, exp\left(\frac{-(x-x_m)^2}{2\sigma^2}\right), \tag{11}$$

12   where τ_m is the life time at the point of maximum, x_m is a position of the maximum, and σ is the

13   dispersion.

14   In this case $S_{sc}(\Delta n) \equiv S_{nr}(\Delta n)$, and by reducing the half-width of the gaussian, a faster

15   decrease of $S_{sc}(\Delta n)$ can be achieved. Sufficiently large values of $S_{sc}(\Delta n)$ for small Δn can be

16   achieved by reducing the lifetime τ_m.

17   Note that for the SCs with rear contact metallization, recombination in the SCR does not occur

18   over the entire SC area A_{SC}. It happens only in the places where inversion band bending occurs,

19   that is in the area, doped with boron, with its surface A_B less than A_{SC}. Therefore, for this case in

20   the expression (1) for τ_{eff} it is necessary to write $S_{SC} \cdot (A_B/A_{SC})$ instead of S_{SC}.

3 Photoconversion efficiency formalism

The light *I-V* characteristics for the rear contact metallization solar cells (RC SCs) under consideration (they are also called interdigitated back contact solar cells (IBC SCs)) were calculated using the expressions from [8, 16, 19]:

$$I(V) = I_L - \frac{qA_{SC}d\,\Delta n}{\tau_{eff}(\Delta n)} - \frac{V+IR_s}{R_{sh}} \tag{12}$$

$$I_r(V) = qA_{SC}\left(\frac{d}{\tau_{eff}^b} + S_{00s}\left(1+\frac{\Delta n}{n_0}\right) + \frac{A_B}{A_{SC}}S_{sc}\right)\Delta n(V), \tag{13}$$

$$\tau_{eff}^b(n) = \left[\frac{1}{\tau_{SRH}} + \frac{1}{\tau_r(n)} + \frac{1}{\tau_{nr}(n)} + \frac{1}{\tau_{Auger}(n)}\right]^{-1}, \tag{14}$$

$$\Delta n(V) = -\frac{n_0}{2} + \sqrt{\frac{n_0^2}{4} + n_{i0}(T)^2 e^{\Delta E_g/kT}\left(exp\frac{q(V-IR_s)}{kT}-1\right)}, \tag{15}$$

where $I(V)$ is the total current, I_L is the photogeneration current, $I_r(V)$ is recombination (dark) current, V is applied voltage, $\tau_{eff}^b(n)$ is effective bulk lifetime, R_s and R_{SH} are series and shunt resistances, n_{i0} is the intrinsic concentration at low injection [23], and $\Delta E_g(n_0,\Delta n)$ is the magnitude of bandgap narrowing in Si [19].

The expression for the dark current according to (12) has the form:

$$I_D(V) = \frac{qA_{SC}d\,\Delta n}{\tau_{eff}(\Delta n)} + \frac{V-I_D R_S}{R_{sh}}. \tag{16}$$

The photogeneration current I_L dependence on the open circuit voltage V_{OC} can be found from (12) by putting $I = 0$:

$$I_L = \frac{A_{SC}qd}{\tau_{eff}(\Delta n_{OC})}\Delta n_{OC} + \frac{V_{OC}}{R_{sh}}, \tag{17}$$

with

$$\Delta n_{OC} = -\frac{n_0}{2} + \sqrt{\frac{n_0^2}{4} + n_{i0}^2 e^{\Delta E_g/kT}(e^{qV_{OC}/kT}-1)}. \tag{18}$$

1   If we compare the expressions for Δn and Δn_{OC}, as well as for the dark current (17) and

2   photogeneration current (18), one sees that they coincide with each other, if we replace V by

3   V_{OC} and I_D by I_L and also put R_S in (15) to zero.

4   This means that the solutions $I_D(V, R_{sh}, R_s)$ and $I_L(V_{OC}, R_{sh})$ are identical if $R_S= 0$. And

5    $V_{OC}(\Delta n_{OC})$ can be found from (18):

6
$$V_{OC} = \frac{kT}{q} ln \left(\frac{(\Delta n_{OC}+n_0)\cdot \Delta n_{OC}}{n_{i0}(T)^2 e^{\Delta Eg/kT}} + 1 \right).$$
(19)

7   Multiplying current $I(V)$ on the applied voltage V, we get the SC generated power $P(V)$, and

8   maximizing this using $dP/dV=0$ condition we find the voltage V_M at the point of maximum

9   power. Substituting V_M in equation (12), we obtain the current I_M at the maximum power point.

10   This allows calculating photoconversion efficiency η and the $I–V$ fill-factor FF in the usual way.

11   Note that in the approximation used, the short-circuit current I_{SC} value is a parameter, which

12   should be defined from the experiment.

13   On the other hand, the short-circuit current in the textured silicon SCs can be calculated if the

14   external quantum efficiency of the photocurrent $EQE(\lambda)$ is known. As it was shown in [13], for

15   a number of high efficiency textured silicon SCs with p-n junctions and HIT elements, the

16   external quantum yield in the long-wavelength region can be described by the following

17   empirical formula:

18
$$EQE(\lambda) = \frac{1}{1 + \dfrac{b}{4\alpha(\lambda)n_r^2 d}},$$
(20)

19   where b is a numerical coefficient larger than one. For the SCs considered, both $EQE(\lambda)$, the

20   experimental dependence and their approximation by expression (20) were given in Fig. 1, The

21   value $b=4$ leads to a good agreement of the experimental and calculated dependencies in the

22   important long-wavelength region in the range from 800 to 1200 nm. Using this empirical

12

1   formula, for the IBC SC considered the short-circuit photocurrent density J_L at AM 1.5 can be

2   calculated by the formula

3    $$J_L(d,b) = q\left[\int_{\lambda_0}^{800} I_{AM1,5}(\lambda)EQE(\lambda)d\lambda + f\int_{800}^{\lambda_m} I_{AM1,5}(\lambda)EQE(\lambda,b)d\lambda\right],\qquad(21)$$

4   where λ_0 = 300 nm, λ_m = 1200 nm, $I_{AM1.5}(\lambda)$ is the spectral density of the photon flux at AM 1.5,

5    $EQE(\lambda,b)$ is determined by Eq. (20), and the coefficient $f \leq 1$. The f value is chosen that at λ =

6   800 nm the values $EQE(\lambda,b)$ and $IQE(\lambda,b)$ coincide. In this way the I_L dependence on the base

7   thickness d can be found, which allows to optimize the SCs on the base thickness.

8   **4   The results and analysis**

9   To validate the above theoretical approach developed and its application, we characterized

10   experimentally the commercial textured silicon p-n junction SCs with a photoconversion

11   efficiency η above 21%, which are manufactured by SunPower[TM]. The SCs with rear contact

12   metallization, have a photoactive area of 154.7 cm^2 and the base thickness d = 165 μm. Fig. 2

13   shows the dark I–V characteristic of one of the solar cells studied.
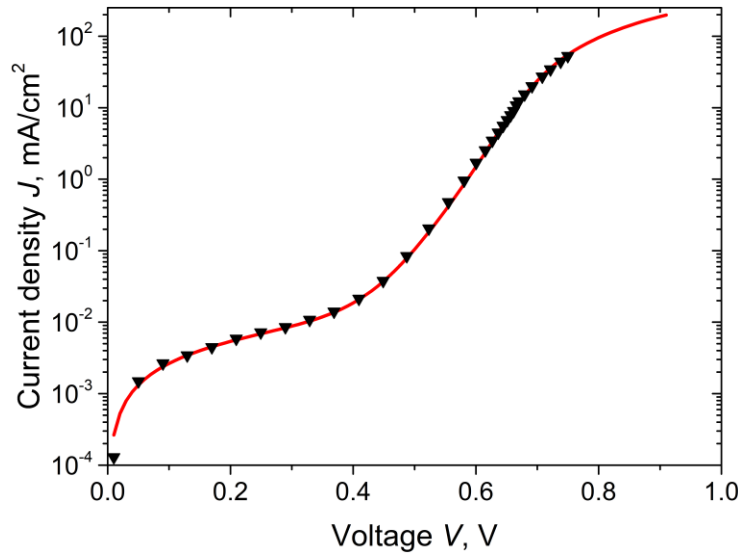
14

15   **Fig. 2** Dark I-V characteristic of the SunPower[TM] solar cell. Triangles are the experimental

16   values; the solid line is the theory.

13

1   To theoretically model dark *I–V* characteristics, it is necessary to find the recombination

2   parameters, in particular τ_R and b_r, that determine the recombination rate in the SCR. When

3   modeling the SCR recombination, we consider its Gaussian-like dependence of the distribution

4   of the inverse life time in the SCR, as given by (11).

5   The above theoretical result has been compared to the experimental $J_D(V)$ dependence that we

6   measured. The following parameters: $n_0 = 9 \cdot 10^{14}$ cm^{-3}, $d = 165$ μm, $\tau_m = 1.3 \cdot 10^{-5}$ s, $x_m = 180$

7   nm, $\sigma = 50$ nm, and $b_r = 0.1$ were obtained from the fit: the total rate of the surface recombination

8   at a low excitation level S_{0s} is 5 cm/s. We assumed in the simulation that $\tau_{SRH} = 10$ ms, which

9   matched well this from [24].

10 Fig. 3 shows the theoretical $S_{sc}(\Delta n)$ dependence, plotted using the parameters obtained from the
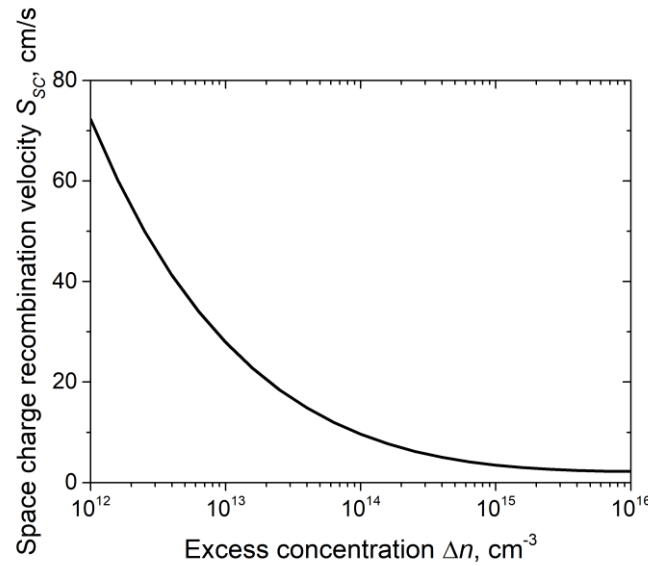
11 fit.

12

13 **Fig. 3** Theoretical dependence of the recombination velocity in SCR on the excess concentration,

14 $S_{SC}(\Delta n)$.

1   Fig. 4 shows the light I–V characteristic, measured at AM1.5, for the SunPower^{TM} SC with the

2   open circuit voltage V_{OC}= 0.692 V, and the short-circuit current density J_{SC} = 40.04 mA/cm^2.

3   Experimental and calculated light I–V characteristics agree well when using the same

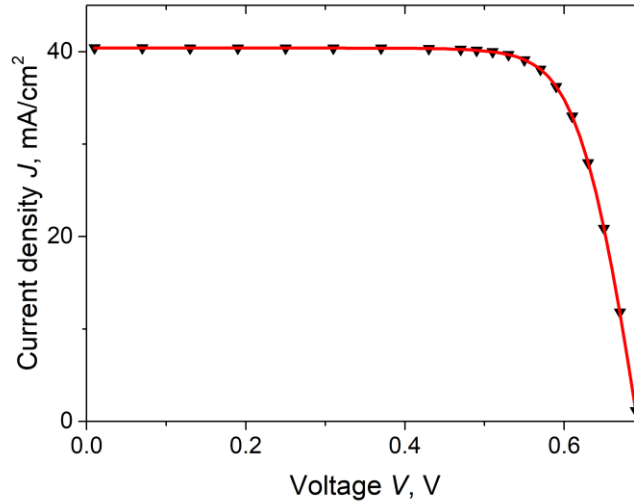4   components of the effective lifetime as for the dark I–V characteristics.

5

6   **Fig. 4** Measured and calculated light I–V characteristics. Triangles are the experimental values;

7   the solid line is from the theory.

8   Next, Fig. 5 shows the experimental and theoretical dependencies of $J_D(V)$ as well $J_L(V_{OC})$ for

9   the same SC at temperature of 25°C. The figure demonstrates that when both V and V_{OC} is less

10   than 0.62 V the $J_D(V)$ and $J_L(V_{OC})$ graphs coincide. This is consistent with the analysis above.

11   In contrast to similar dependencies, reported in the literature (see, for example, [4, 6]), these

12   dependencies are both measured and calculated in a much wider range of J_L, including, in

13   particular, the region of low photocurrent density J_L. Estimates show that at $J_L < 10^{-5}$A/cm^2 the

14   inequality $V_{OC}/R_{sh} > J_L$ holds. In the case when $J_L = 4 \cdot 10^{-2}$A/cm^2, compared to that J_L the

15   V_{OC}/R_{sh} value is two and a half orders of magnitude less and can be neglected in Eq. (17).
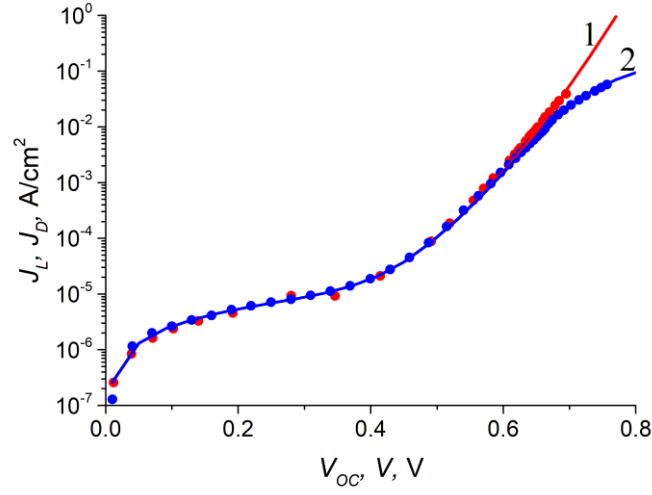
16

1

Fig. 5 Experimental dependencies of the short-circuit photocurrent J_L on the open-circuit

voltage V_{OC} (red points) and of dark current J_D on the applied voltage V (blue points). Lines are

the theoretical dependencies: 1 - $J_L(V_{OC})$, red line; 2 - $J_D(V)$, blue line.

The theoretical $J_{SC}(V_{OC})$ dependence can be found from a joint solution of Eqs. (17) and (18)

using the same parameters as for calculation of the dark I–V characteristic. As can be seen from

Fig. 5, there is a good agreement between the experiment and the theory. A comparison between

Figs. 2 and 5 also shows that when V and V_{OC} are less than 0.62 V, the solutions $J_D(V)$ and

$J_L(V_{OC})$ coincide. This is consistent with the above analysis.

16
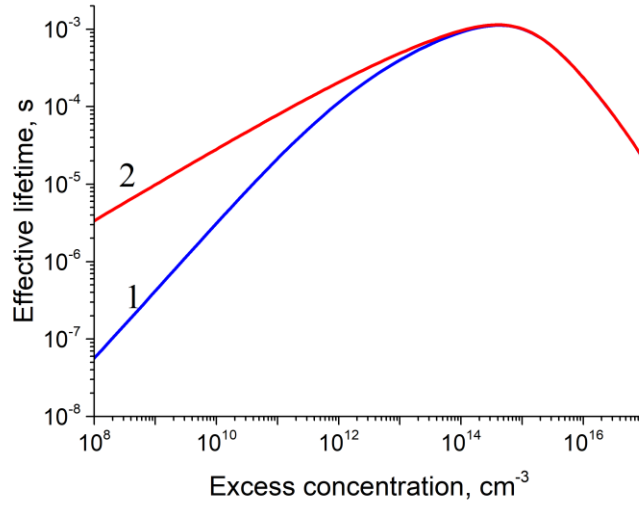
Fig. 6 Theoretical $\tau_{eff}(\Delta n)$ dependencies. Upper curve 1 (blue line) is calculated using Eq. (22), while the curve 2 above (red line) is from Eq. (23).

We plot the $\tau_{eff}(\Delta n_{OC})$ dependence in Fig. 6 using the expressions (22) and (23):

$$\tau_{eff1} = \left(\frac{J_L + \frac{V_{OC}}{R_{sh}}}{\Delta n_{OC} q d}\right)^{-1}, \qquad (22)$$

$$\tau_{eff2} = \left[\frac{1}{\tau_{SRH}} + \frac{1}{\tau_r(\Delta n_{OC})} + \frac{1}{\tau_{nr}(\Delta n_{OC})} + \frac{1}{\tau_{Auger}(\Delta n_{OC})} + \frac{S_{00s}}{d}\left(1 + \frac{\Delta n_{OC}}{n_0}\right) + \frac{A_B}{A_{SC}}\frac{S_{sc}}{d}\right]^{-1}. \qquad (23)$$

The two graphs 1 and 2 in Fig. 6 differ on whether the short-circuit current density component $\frac{V_{OC}}{R_{sh}}$ is included (curve 1) or neglected (curve 2). As can be seen from Fig. 6, at the right of the τ_{eff} maximum both curves depend on Δn_{OC} identically, while at the left of the maximum they deviate. Therefore, the $\frac{V_{OC}}{R_{sh}}$ component has to be included into consideration, as it is done for the accurate curve 1. However, further modeling in order to find the open circuit voltage V_{OC} and photoconversion efficiency η using the expression (19) for V_{OC} and η, shows that both dependencies provide the correct results. In particular, at $S_{00s}=$ 5 cm/s the experimental and theoretical V_{OC} values coincide, while the experimental and calculated photoconversion

17

1   efficiencies are also the same, $\eta = 21.5\%$ ($R_s = 1.1$ Ohm·cm^2 is chosen). As well, in this case the

2   experimental and calculated $I - V$ filling factors, equal to 87.7%, coincide.

3   Fig. 7 shows the calculated efficiency η dependence on the base doping level n_0. As can be seen

4   from the figure, the maximum of $\eta(n_0) = 21.69\%$ is reached at $n_0 = 5.5 \cdot 10^{15}$ cm^{-3}, this differs
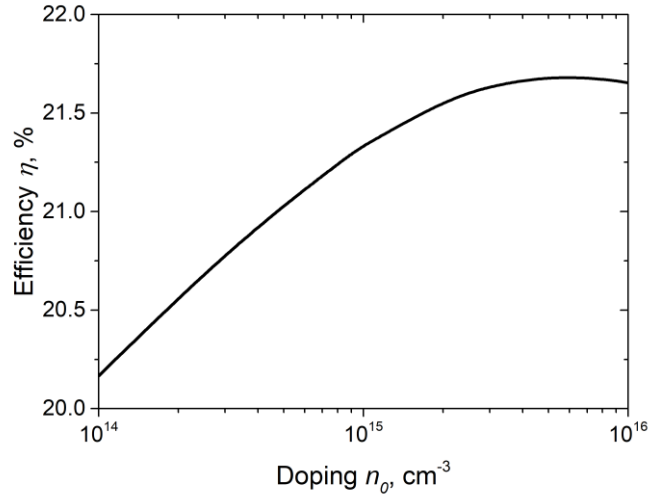
5   from the experimental value by less than one percent.

6

7   **Fig. 7** Theoretical dependence of the photoconversion efficiency η on the base doping level n_0.

8   Its maximum of 21.69% is achieved at $n_0 = 5.5 \cdot 10^{15}$ cm^{-3}

9   Using the expression (18), the coefficient b from the phenomenological formula (20) for $EQE(\lambda)$

10   in the long-wavelength range can be found and it equals to 4. Using $b = 4$, as well as the

11   expression (19) for the base thickness d dependent short-circuit current, we can calculate the

12   base thickness dependent photoconversion efficiency, which is shown in Fig. 8. As can be seen

13   from the figure, the maximum $\eta = 21.72\%$ is reached at $d = 750$ μm, which is only one percent
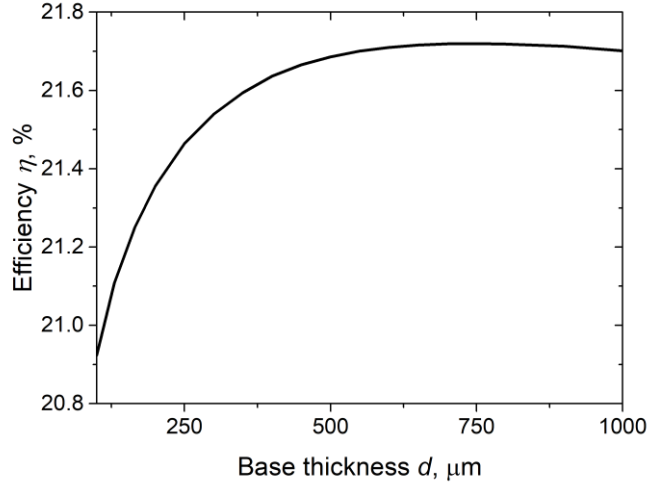
14   above the experimental value.

1

Fig. 8 The photoconversion efficiency η dependence on the base thickness *d*. The efficiency

maximum η = 21.72% is achieved at *d* = 750 μm.

The comparison of the experimental and theoretical results in Figs (2), (4), (6) clearly

demonstrates a very good agreement and prove that formalism developed can be successfully

used not to only better understand the photoconversion mechanisms and its limiting factors in a

wide class of the highly-efficient silicon-based textured SCs. More important is that this makes

possible optimize the SCs in terms of their parameters.

5   Conclusions

We characterized experimentally the high efficiency commercial SunPower[TM] IBC SCs,

measuring the open-circuit voltage V_{OC} dependent photocurrent density $J_{SC}(V_{OC})$ in a wide range

of the densities, which allows extracting correct dependence of the total effective recombination

lifetime $\tau_{eff}(\Delta n)$ on the excess concentration Δn. The measurements demonstrate that at $\Delta n <$

$4 \cdot 10^{14}$ cm^{-3} the lifetime τ_{eff} decreases with decreasing Δn, which indicates a significant effect of

recombination in the SCR in the area with excess concentrations of electron-hole pairs. This is

also evidenced by the dark *I–V* characteristics of the SCs under consideration.

19

1 To reproduce the experimental results theoretically, we proposed a comprehensive and

2 physically transparent formalism to model and optimize the high efficiency textured silicon-

3 based solar cells. Its application proves that the contribution of nonradiative exciton

4 recombination, as a rule, exceeds the radiative recombination contribution and substantially

5 affects the photoconversion efficiency, stronger than the gap narrowing effect.

6 The proposed approach allows to correctly model the short-circuit current and the efficiency of

7 photoconversion in the highly efficient textured silicon solar cells. The formalism allows to self-

8 consistently calculate such key SCs parameters as the short-circuit current density J_{SC}, open-

9 circuit voltage V_{OC} and photoconversion efficiency η. Such calculations have been carried out for

10 several SCs types, achieving very good agreements of the calculated characteristics with the

11 experimental ones. This allows also to optimize the technologically important SCs base thickness

12 and the doping level.

13 It is also shown that the recombination in SCR decreases the effective recombination time

14 $\tau_{eff}(\Delta n)$ in the region of small Δn values.

15 We concluded from our analysis that the standard experimentally measured SCs characteristics,

16 such as open circuit voltage V_{OC}, short circuit current density $J_{SC,}$ fill factor FF, as well as the

17 power P_m, voltage V_m, current density J_m at the maximum power point, junction saturation

18 current density J_0, are usually not sufficient to comprehensively model and optimize the textured

19 silicon SCs. To carry out such modeling and optimization, the experimental dependence $\tau_{eff}(\Delta n)$,

20 measured on the ready-made SCs, or the experimental dark I–V characteristics are also required.

"Development of physical base of both acoustically controlled modification and machine learning–oriented characterization for silicon solar cells").

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3   acoustic-stimulated dynamic phenomena in semiconductor barrier structures.

4   **Anatoliy Shkrebtii**, Professor at the Ontario Tech University. His recent focus is on hydrogen-

5   bonding, nanomaterials hydrogenation, ubiquitous in physical, chemical, and biological sciences.

6
7
8   **Caption List**
9

10   **Fig. 1** Experimental (triangles) and theoretical (calculated by the empirical formula, red line)

11   dependencies of $EQE(\lambda)$ for SunPowerTM IBC SC under investigation.

12   **Fig. 2** Dark I-V characteristic of the SunPower^{TM} solar cell. Triangles are the experimental

13   values; the solid line is the theory.

14   **Fig. 3** Theoretical dependence of the recombination velocity in SCR on the excess concentration,

15    $S_{SC}(\Delta n)$.

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17   the solid line is from the theory.

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25   **Fig. 8** The photoconversion efficiency η dependence on the base thickness d. The efficiency

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