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A meta-inspired termite queen algorithm for global optimization and engineering design problems



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ABSTRACT

This paper proposes a novel bio-inspired termite queen algorithm (TQA) to solve optimization problems by simulating the division of labor in termite populations under a queen's rule. TQA is benchmarked on a set of 23 functions to test its performance at solving global optimization problems, and applied to six real-world engineering design problems to verify its reliability and effectiveness. Comparative simulation studies with other algorithms are conducted, from whose results it is observed that TQA satisfactorily solves global optimization problems and engineering design problems.

1. Introduction

Optimization is common in practical problems such as scheduling (Cai et al., 2020), feature selection (Hancer, 2020), engineering design (Zhang et al., 2019), image segmentation (Elaziz et al., 2021), and DNA sequence design (Cao et al., 2020; Wu et al., 2021; Yin et al., 2021), whose traditional solutions often incur a considerable computational cost. Therefore, the metaheuristic algorithm with lower computational cost has become a hot research topic. These explore feasible domains by random search in early iterations and develop feasible solutions using local search in later iterations. The optimal solution is iteratively updated by evaluating the adaptation values of individual populations. However, according to the theorem of no free lunches (NFL), no algorithm can well solve every optimization problem (Wolpert and Macready, 1997). Therefore, it is still of great practical significance to study metaheuristic algorithms for specific problems.

Metaheuristic algorithms can be classified as either evolution-, swarm-, physics-, or human-behavior-based. Evolution-based algorithms draw on genetic knowledge that offspring inherit certain traits from their parents. Elements in two solutions are typically exchanged to produce new solutions. Representative algorithms include differential evolution (DE) (Storn and Price, 1997), evolutionary programming (EP) (Yao et al., 1999), evolutionary strategies (ESs) (Amoretti, 2014), genetic algorithms (GAs) (Holland, 1992), and genetic programming (GP) (Koza, 1990).

Swarm-based algorithms are generally inspired by animal behavior, with the most representative being particle swarm optimization (PSO) (Eberhart and Kennedy, 1995), as developed by Eberhart and Kennedy,

Physics-based algorithms mimic physical rules or mathematical formulas, inspired by physical phenomena or mathematical models. For example, the gravitational search algorithm (GSA) (Rashedi et al., 2009) mimics Newton's law of gravity; the lightning search algorithm (LSA) (Shareef et al., 2015) was inspired by the natural phenomenon of lightning and the mechanism of stepped leader propagation; multiverse optimization (MVO) (Mirjalili et al., 2016) draws on the concept of white holes, black holes, and wormholes in cosmology; and Yin–Yangpair optimization (YYPO) (Punnathanam and Kotecha, 2016) embodies the traditional Chinese dichotomous philosophy called Yin and Yang.

Human-behavior-based algorithms imitate human learning and social and competitive behavior and often reflect the psychological and physiological activities of humans in specific contexts. For example, the Fibonacci indicator algorithm (FIA) (Etminaniesfahani et al., 2018)

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inspired by the foraging behavior of birds and fish. New solutions are often produced through the guidance of the current optimal solution. As the largest branch of metaheuristic algorithms, these include the artificial bee colony (ABC) (Karaboga and Basturk, 2007), ant colony optimization (ACO) (Colorni et al., 1991), barnacle mating optimizer (BMO) (Sulaiman et al., 2020), black widow optimization (BWO) (Hayyolalam and Kazem, 2020), dragonfly algorithm (DA) (Mirjalili, 2016a), grasshopper optimization algorithm (GOA) (Saremi et al., 2017), Harris hawk optimization (HHO) (Heidari et al., 2019), marine predator algorithm (MPA) (Faramarzi et al., 2020b), manta ray foraging optimization (MRFO) (Zhao et al., 2020), satin bowerbird optimizer (SBO) (Moosavi and Bardsiri, 2017), and sailfish optimizer (SFO) (Shadravan et al., 2019).

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is inspired by the Fibonacci index in the stock market, the harmony search algorithm (HSA) (Lee and Geem, 2005) imitates the process of jazz musicians' impromptu creation of beautiful music, the political optimizer (PO) (Askari et al., 2020) imitates the election campaigns of politicians, student psychology-based optimization (SPBO) (Das et al., 2020) is inspired by students' psychological activities in pursuit of high scores, learning-based optimization (TLBO) (Rao et al., 2011) imitates the behavior of classroom teaching, and the volleyball premier league algorithm (VPA) (Moghdani and Salimifard, 2018) imitates the competition of teams in volleyball matches.

In addition to the original algorithms mentioned above, there is a large body of literature in which excellent research work has been done on algorithm improvement and application. For example, Leboucher integrated the ideas of game theory into the particle swarm algorithm. which has greatly improved population diversity and the exploration ability of the algorithm (Leboucher et al., 2018). Ghoumari proposed a maximum a posteriori principle to decide the best update strategy within a certain stage, and integrated it into evolutionary algorithm to enable learning (Ghoumari et al., 2018). Bojan Dragos utilized the GWO to adjust the parameters and rules of type-1 and type-2 fuzzy controllers to improve the performance of the control system (Bojan-Dragos et al., 2021). Precup successfully applied SMA to the optimization and tuning of interval type-2 fuzzy controllers, where the objective function is the sum of time multiplied by the square of the control error (Precup et al., 2021). Zamfirache presented an optimal control scheme for reference trace control using GSA combined with popular deep Q-learning of DRL variants (Zamfirache et al., 2022). However, no matter what kind of meta-heuristic algorithm is used to solve what kind of optimization problem, the biggest difficulty is to balance the exploration behavior and exploitation behavior of the algorithm in the process of solving the problem. Most explore first and exploit later, seeking the optimal solution neighborhood in early iterations, and exploiting it in later iterations to find the optimum. In reality, this often leads to partial optimization. The proposed TOA divides search agents into different identities to explore and exploit concurrently throughout iterations. Most optimization algorithms mimic a single behavior. An example is foraging, in which case food location indicates the optimal solution. TQA models the behavior of entire populations and presents the current most powerful individual location as the optimal solution. The validity of TQA is verified and evaluated through 23 mathematical test functions and six real-world engineering design problems, and experimental results show that it performs more satisfactorily than the most advanced algorithms in solving global optimization problems and engineering design problems.

The rest of this paper is organized as follows: Section 2 discusses the inspiration and model of TQA. Tests on benchmark functions and engineering design problems are described in Sections 3 and 4, respectively. Section 5 relates our conclusions.

2. Termite queen algorithm

2.1. Inspiration

The termite is a widely distributed completely social insect, distributed across two-thirds of the earth's land area, concentrated in tropical and subtropical regions. Termites have a division of labor including a queen, workers, and soldiers. The queen lays eggs in the nest all her life; workers find food, serve the queen, and repair the nest; and soldiers with huge jaws keep the group safe. Termites with different identities are shown in Fig. 1.

For the continuation of the group, termite populations exhibit the behavior of marriage flight. From April through June each year, a large number of termites grow their wings under the chemical instructions of the queen, flying out of their nest in search of a new one. This behavior expands termite territory and avoids inbreeding, which can produce weak individuals. Inspired by the division of labor and marriage flight of termites, we have developed a new metaheuristic algorithm.

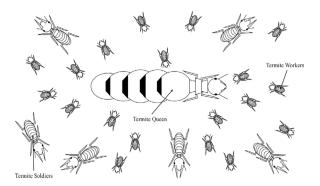


Fig. 1. Termite family.

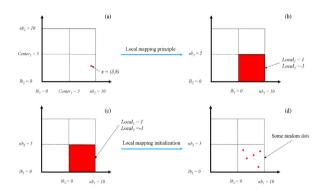


Fig. 2. Local mapping, (a) and (b): local mapping principle; (c) and (d): local mapping initialization.

2.2. Local mapping principle and local mapping initialization

We propose a local mapping principle to transform a point to an area in multidimensional space. The idea is to determine which part of the divided area the point belongs to by its relative position in each dimension, as follows.

Step 1: Calculate the midpoint of each dimension, the formula can be found in (1):

$$Center_j = \frac{ub_j + lb_j}{2} \tag{1}$$

where ub_j and lb_j represent the upper and lower bounds, respectively, of the *j*th dimension; and $Center_j$ represents its midpoint.

Step 2: Calculate the local index for each dimension, the formula can be found in (2):

$$localj = \begin{cases} 1, & Center_j \le x_j \le ub_j \\ -1 & lb_j \le x_j \le Center_j \end{cases} \tag{2}$$

where x_j and $Local_j$ are the x-coordinate and local index, respectively of the jth dimension.

The upper and lower bounds of local mapping initialization are calculated based on the corresponding local index. For $Local_j = 1$, the upper bound of the coordinates of the jth dimension is the upper bound of the whole space, and the lower bound is the midpoint. The local mapping principle and local mapping initialization are shown in Fig. 2.

2.3. TQA

2.3.1. Initialization

In TQA, each candidate solution is assumed to be a termite, whose population can be expressed as (3):

$$X = \begin{bmatrix} X_{1,1} & \dots & X_{1,dim} \\ \vdots & \ddots & \vdots \\ X_{N,1} & \dots & X_{N,dim} \end{bmatrix}_{N \times dim}$$

$$(3)$$

where N is the number of termites and dim is the number of dimensions in the search space. The upper and lower bound vectors of the search space are (4):

$$\begin{cases} \overrightarrow{ub} = [ub_1, \dots, ub_{dim}] \\ \overrightarrow{lb} = [lb_1, \dots, lb_{dim}] \end{cases}$$
(4)

where \overrightarrow{ub} and \overrightarrow{lb} respectively represent the upper and lower bounds of the search space. After initialization, X is evaluated, and the termite with the optimal fitness value is used as the current optimal solution.

2.3.2. Division

TQA is inspired by the division of labor in termite populations, which differentiates individuals by identity and updates their locations in different ways. TQA has five identities: queen, flying worker, foraging worker, serving worker, and soldier. The best solution represents the queen, and other candidate solutions are differentiated by the remaining four identities in each iteration. The division meets the following rules:

- (1) To ensure a food source, $\frac{N}{2}$ foraging workers are maintained in each iteration:
- (2) The remaining termites are divided into serving workers and soldiers in a 4:1 ratio;
- (3) If marriage flight occurs, all individuals other than foraging workers become flying workers.
- 2.3.2.1. Foraging workers. If $Fitness_i$ of the ith termite is less than the median fitness, $Fitness_i$, the termite is differentiated as a foraging worker. Foraging behavior is a back-and-forth movement, either away from or near the queen. The location of foraging workers is updated as (5):

$$\overrightarrow{X}_{i} = \overrightarrow{Target} \times r_{1} + \overrightarrow{X}_{i} \times (1 - r_{1})$$
 (5)

where \overline{Target} indicating the destination of the current movement, and it is chosen with equal probability between \overline{BestX} (the queen position) and \overline{UBestX} (the opposite position of the queen position). The formula for calculating \overline{UBestX} can be found in (6):

$$\overline{UBestX} = \overline{ub} + \overline{lb} - \overline{BestX}$$
 (6)

and r_1 is a random number in [0,1], which is used to control the search step of foraging workers. When r_1 is greater than 0.5, the updated point is closer to \overline{Target} . When r_1 is less than 0.5, the updated point is closer to $\overline{X_i}$.

2.3.2.2. Soldiers. A termite with fitness greater than $Fitness_t$ is differentiated as a soldier or serving worker with respective probabilities of 20 percent and 80 percent. A soldier exhibits a surrounding behavior centered on the queen, with its position updated as (7):

$$\overrightarrow{X_i} = (2\overrightarrow{x_t} - \overrightarrow{X_i}) \times r_2 + \overrightarrow{X_i} \times (1 - r_2)$$

$$\overrightarrow{x_t} = rand \times (\overrightarrow{ub} - \overrightarrow{lb}) + \overrightarrow{lb} \tag{7}$$

where rand and r_2 are random numbers in [0,1]. $\overrightarrow{x_t}$ is a point on the axis of symmetry of the search space. In the search behavior, we first find the symmetry point of $\overrightarrow{X_i}$ with respect to $\overrightarrow{x_t}$, and then make a search behavior between the symmetry point and $\overrightarrow{X_i}$, in which the search step is controlled by r_2 . When r_2 is greater than 0.5, the updated point is closer to the symmetry point When r_2 is less than 0.5, the updated point is closer to $\overrightarrow{X_i}$.

2.3.2.3. Serving workers. The queen moves her huge body with difficulty, and serving workers are responsible for helping her eat and clean her body. The process can be seen as serving workers approaching the queen from different directions, with positions updated as (8):

$$X_{i,j} = \begin{cases} BestX_j + c_1(bestx_j - BestX_j)c_2, & r_3 > 0.5 \\ BestX_j - c_1(bestx_j - BestX_j)c_2, & r_3 \leq 0.5 \end{cases} \tag{8}$$

where \overline{bestx} is a random point in region s_1 , which is a region calculated based on the local mapping principle in Section 2.2 and \overline{bestx} , \overline{bestx} , is

the *j*th dimension of \overline{bestx} , and \overline{BestX}_j is the *j*th dimension of \overline{BestX} . c_1 and c_2 control the exploitation intensity. The sigmoid function, c_1 , and c_2 are calculated as (9)–(11):

$$Sigmoid(x) = \frac{1}{1 + e^{-x}} \tag{9}$$

$$c_1 = (1 - (Sigmoid(tan(-\frac{\pi}{2} + \pi(\frac{t}{T})^7))))^{\frac{1}{1000}} \times (\cos(\frac{\pi t}{T}) + 1)$$
 (10)

$$c_2 = rand^{2-c_1} \tag{11}$$

where rand is a random number in [0,1], t and T are respectively the current and maximum number of iterations. The conventional decline factor is strictly decreasing, but in this paper, the product of c_1 and c_2 is used as a random decline factor, in which c_1 provides decline and c_2 provides randomness. The search behavior is developed with \overline{BestX} as the starting point and $\overline{bestx} - \overline{BestX}$ as the step. When the product of c_1 and c_2 is less than 1, the updated point falls between \overline{bestx} and \overline{BestX} . When the product of c_1 and c_2 is greater than 1, the updated point falls between \overline{ubestx} and \overline{BestX} . Where \overline{ubestx} is the symmetry point of \overline{bestx} with respect to \overline{BestX} . r_3 is a random number in [0,1], which controls the direction of the search behavior.

2.3.2.4. Flying workers. To fall into local optima is similar in some ways to inbreeding in termite populations. Termites avoid this through marriage flight, and TQA incorporates this practice. In marriage flight, a large number of termite flying-workers fly to a new nest, with their positions updated as (12):

$$X_{i,j} = \begin{cases} LevyX_j + c_1(levyx_j - LevyX_j)c_2, & r_4 > 0.5 \\ LevyX_j - c_1(levyx_j - LevyX_j)c_2, & r_4 \leq 0.5 \end{cases} \tag{12}$$

where r_4 is a random number in [0,1], and c_1 and c_2 are determined by (10) and (11), respectively. The update mechanisms for (12) and (8) are essentially the same, except that $levyx_j$, and $BestX_j$ in (8) are replaced by $levyx_j$, and $LevyX_j$, respectively, in (12). Where \overline{levyx} is a random point in region s_2 , which is a region calculated based on the local mapping principle in Section 2.2 and \overline{levyx} . $\overline{levyx_j}$ is the jth dimension of \overline{levyX} , and $\overline{LevyX_j}$ is the jth dimension of \overline{LevyX} .

Lévy flight is a special random movement (Magdziarz and Szczotka, 2016) whose steps can be generated by (13):

$$L(\lambda) = \frac{\lambda \beta \Gamma(\lambda) \sin(\frac{\pi \lambda}{2})}{\pi s^{1+\lambda}} \quad (s \to \infty), s = \frac{U}{|V|^{\frac{1}{\lambda}}}$$
 (13)

where $V \sim N(0, 1)$, $U \sim N(0, \sigma^2)$, and σ^2 is calculated by (14):

$$\sigma^2 = \frac{\Gamma(1+\lambda)}{\lambda\Gamma(\frac{1+\lambda}{2})} \times \frac{\sin(\frac{\pi\lambda}{2})}{2^{\frac{\lambda-1}{2}}}$$
(14)

where Γ is the gamma function and λ is 1.5. Lévy flight is updated as (15):

$$LevyX_i = BestX_i + s_i (15)$$

Lévy flight random motion is essentially a large-scale jitter strategy, which helps to increase the exploration ability of the algorithm and avoid falling into local optima. It is worth noting that marriage flight rarely occurs, we control whether a marriage flight occurs by the value of *count*. When the ratio of $BestFitness_t$ to $BestFitness_{t-1}$ is greater than 0.999, where $BestFitness_t$ and $BestFitness_{t-1}$ are the optimal values for iterations t and t-1, respectively, count is incremented by 1. When count accumulates to 20, a marriage flight occurs and count is cleared to 0.

Fig. 3 shows the pseudocode of TQA. The optimization process begins with the creation of a set of random candidate solutions. Termites are differentiated through fitness thresholds and randomness, and their locations are updated by formulas (5), (7), (8), and (12). In each iteration, the fitness values of all termites are evaluated, and the individual with the optimal fitness is the queen. When the optimal fitness value does not change significantly for a long time, half the termites will carry out a marriage flight to break through local optimality. There are six

The Termite Queen Algorithm

```
Initialization {initialize the termite population \overrightarrow{X_i} (i=1, 2, ..., N) considering \overrightarrow{ub} and \overrightarrow{lb}
                 define c1 and count
                 calculate the fitness of each termite
                 find BestX and BestFitness
                 while (t \le T)
Main loop
                    for each termite
                        divided into four kinds of identity
                        update all positions according to (5), (7), (8) and (12)
                        amend the termite based on the \overrightarrow{ub} and \overrightarrow{lb}
                     end for
                    update c_1 and count
                    calculate the fitness of each termite
                    update BestX and BestFitness
                     t = t + 1
                 end while
```

Fig. 3. Pseudocode of TQA.

 Table 1

 Controlling parameters values of the tested algorithms.

Algorithms	Parameters	Values
GWO	a	€ [0,2]
MFO	a	€ [0,2]
MVO	WEPmax WEPmin	1 0.2
SCA	A r ₁	2 ∈ [0,2]
SSA	c_1	∈ (0,2]
WOA	a a2	∈ [0,2] ∈ [-1,2]
ЕО	$egin{array}{c} a_1 \\ a_2 \\ { m GP} \end{array}$	2 1 0.5
STOA	$C_f S_A$	2 ∈ [0,2]
TSA	Pmax Pmin	4 1
TQA	c_1	∈ [0,2]

parameters in this algorithm, which are c_1 , c_2 , r_1 , r_2 , r_3 and r_4 . Among them, c_1 and c_2 are linear decreasing factors, while r_1 , r_2 , r_3 and r_4 are random numbers in [0,1]. To reduce the complexity, there is no user parameters in the algorithm.

3. Results and discussion

Several sets of tests were conducted to determine the effectiveness of TQA. First, the performance of TQA was evaluated using 23 benchmark functions (Mirjalili et al., 2014), which can be categorized as single-peak (F1–F7), multi-peak (F8–F13), and composite (F14–F23). A single-peak function has only one global optimal value, which is used to evaluate the local exploitation ability of the algorithm, and multi-peak and composite functions with two or more optimal values are used to evaluate global exploration ability.

In addition, a large number of excellent meta-heuristic algorithms are used as comparison algorithms in the tests. To make a fair comparison, the parameters of all comparison algorithms are set to the values suggested in the literature. See Table 1 for specific parameters.

3.1. Qualitative results and discussion

The first set of tests was performed on the 2D of the first two variables for the benchmark functions to observe the behavior of TQA.

Fig. 4 describes the test functions selected from three categories, which qualitatively demonstrate the performance of TOA.

The experiments were conducted with N=10 termites, and the maximum number of iterations T = 200. Qualitative results included the search history, average fitness curve, and convergence curve. From the search history in Fig. 4, it can be seen that the search agents of TQA are well distributed in the search space, which indicates that TOA has a satisfactory exploration ability. It is worth noting that from the search history of F8, TQA has been exploited for a long time in the lower-left area, but the obtained best value is in the upper-right corner; this means that TOA successfully jumped out of the local optimal solution. The ability to jump out of the local optimum is mainly aided by Levy flight and restart idea. Some search agents would happen Levy flights when the best fitness obtained so far has not changed greatly for a long time. which helps the algorithm jump out of the local optimal solution to some extent. From the mean fitness curves in Fig. 4, it can be seen that TQA maintained good population diversity throughout the iteration. This population diversity results primarily from division mechanisms and also helps the algorithm jump out of local optima to some extent. From the convergence curves in Fig. 4, it can be seen that TQA has a fast convergence speed on all six functions, which indicates that TQA has a good convergence. The convergence is mainly supported by the exploitation ability resulting from the local mapping principle. Hence TOA balances exploitation and exploration, and solves the problem of partial optimization to a certain extent.

To further illustrate the convergence of TQA, TQA was performed on test functions F1-F23 and compared to nine classic and advanced algorithms: gray wolf optimizer (GWO) (Mirjalili et al., 2014), moth flame optimization (MFO) (Mirjalili, 2015), multiverse optimizer (MVO) (Mirjalili et al., 2016), sine cosine algorithm (SCA) (Mirjalili, 2016b), salp swarm algorithm (SSA) (Mirjalili et al., 2017), whale optimization algorithm (WOA) (Mirjalili and Lewis, 2016), equilibrium optimizer (EO) (Faramarzi et al., 2020a), sooty tern optimization algorithm (STOA) (Dhiman and Kaur, 2019), and tunicate swarm algorithm (TSA) (Kaur et al., 2020). For a fair comparison, all algorithms used the same experimental conditions: population size N = 10; the maximum number of iterations T = 100; the number of dimensions dim = 30; and an Intel Core i5-10 500 with a 3.10-GHz CPU and 16 GB RAM, programmed using MATLAB R2020b. The experimental results can be found in Fig. 5. As can be seen from Fig. 5, TQA has the best convergence effect and fastest convergence speed on F1-F7 and F9-13. This shows that TQA has satisfactory convergence performance on unimodal and multimodal functions. TQA has a slightly slower convergence speed on F8 and F14-23. According to the analysis, this may result from the fact that the search space of the composite function is more complicated than other functions. It is worth noting that the slower convergence speed in the composite function can avoid the algorithm from getting trapped in a local optimum to some extent.

3.2. Quantitative results and discussion

In the second set of tests, TQA was performed on test functions F1-F23 and compared to nine classic and advanced algorithms: gray wolf optimizer (GWO) (Mirjalili et al., 2014), moth flame optimization (MFO) (Mirjalili, 2015), multiverse optimizer (MVO) (Mirjalili et al., 2016), sine cosine algorithm (SCA) (Mirjalili, 2016b), salp swarm algorithm (SSA) (Mirjalili et al., 2017), whale optimization algorithm (WOA) (Mirjalili and Lewis, 2016), equilibrium optimizer (EO) (Faramarzi et al., 2020a), sooty tern optimization algorithm (STOA) (Dhiman and Kaur, 2019), and tunicate swarm algorithm (TSA) (Kaur et al., 2020). For a fair comparison, all algorithms used the same experimental conditions: population size N = 30; the maximum number of iterations T = 500; the number of dimensions dim = 30; and an Intel Core i5-10500 with a 3.10-GHz CPU and 16 GB RAM, programmed using MATLAB R2020b. Each algorithm ran 30 times independently, and the mean (Mean) and standard deviation (Std) were recorded as a basis to evaluate its performance and robustness.

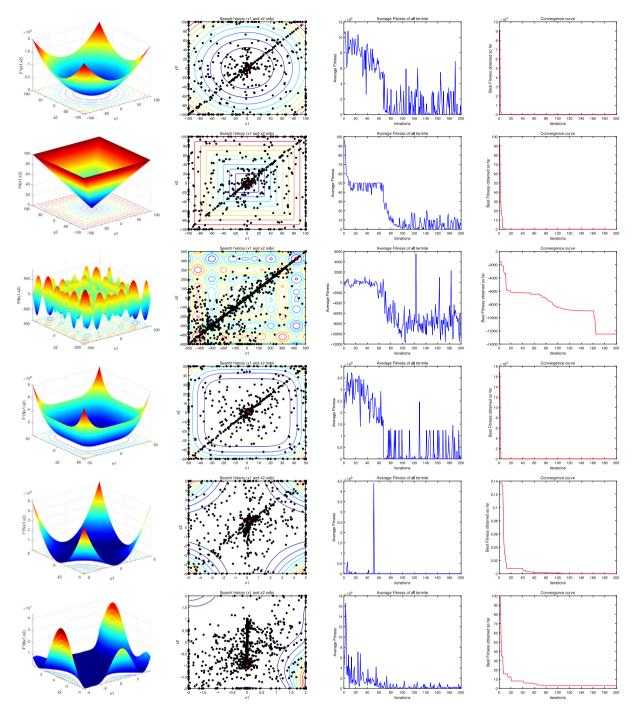


Fig. 4. Performance of TQA on unimodal, multimodal, and composite test functions.

The experimental results can be found in Tables 2–4, where the best results for each function are bolded. According to Table 2: On one hand, TQA produced the best results on six single-peak functions, and was only slightly worse than SSA on F6. This indicates that TQA have a satisfactory exploitation ability. On the other hand, TQA performed well on all unimodal functions, suggesting that the optimization of single extreme values can be better solved by TQA. According to Table 3, TQA found the global optimal value on F8–F11 and obtained the best results on F12 and F13. This indicates that TQA has satisfactory exploration ability to better solve optimization problems with multiple extreme values. According to Table 4, TQA produced the best results of the comparison algorithms on both F14–23, TQA achieved optimum values on the multimodal functions except F15 and F20. To sum up,

the good performance and robustness of TQA in solving all three types of optimization problems suggest that TQA has generality in solving optimization problems.

Although the superiority of TQA has been demonstrated by the comparison of averages, a significance test is required to verify the significant difference between TQA and its competitors. There are both parametric and nonparametric significance tests, but a parametric test must meet the conditions of normality and independence. Therefore, nonparametric tests are generally used to assess the differences between metaheuristic optimization algorithms (Derrac et al., 2011).

We used the Wilcoxon test method (Derrac et al., 2011), whose results can be found in Table 5, to statistically analyze the comparative results, where R^- , R^+ , and R^- respectively indicate the number of

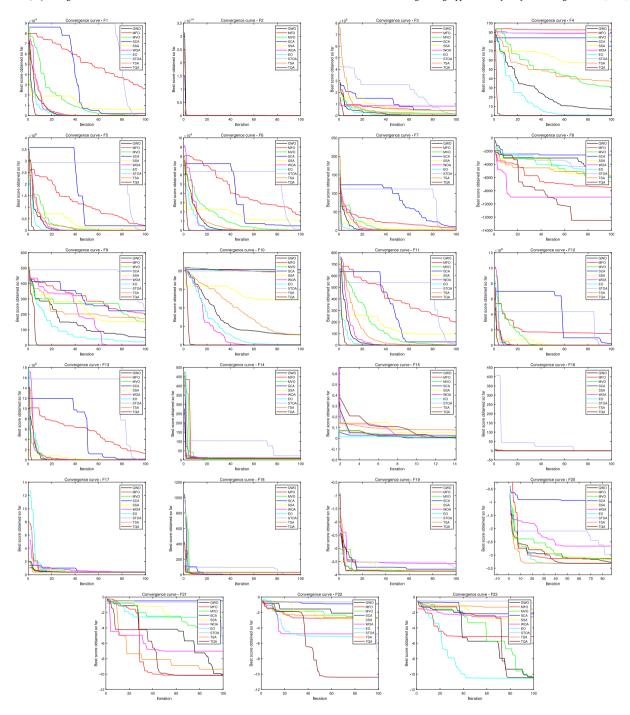


Fig. 5. Comparative analysis of convergence.

functions for which TQA is similar to, worse than, and superior to other algorithms. The Wilcoxon test uses TQA as a control algorithm. The significance level of statistical detection was set to 0.05. So, a *p*-value less than 0.05, which is bolded, indicates a significant difference between algorithms. According to the results in Table 5, the *p*-values in nine pair of comparisons were all less than 0.05, indicating that there were obvious differences between TQA and other nine comparison algorithms. And the number of the functions in which TQA occupied the dominant position was more than 78% (18/23) in nine pairs of comparisons. Therefore, TQA is significantly better than the other algorithms at solving F1–F23. To sum up, we infer that TQA is a satisfactory optimization algorithm, with good performance and robustness at solving global optimization problems.

4. Termite queen algorithm for engineering problems

TQA was tested on six widely used engineering problems to verify its ability to solve real-world problems, and the results were compared with those of algorithms such as GWO, MVO, SCA, SSA, WOA, STOA, and TSA. For each problem, the population size was set to N=50, and the maximum number of iterations was T=1000. For the convenience of calculation, the dimensions solved in the metaheuristic algorithm corresponded to the variables in the problem. Constraints were imposed through a penalty function (Yang, 2010). All experiments were performed on an Intel Core i5-10 500 CPU at 3.10 GHz with 16 GB RAM, and programmed using MATLAB R2020b. Each algorithm ran independently 30 times. The optimal and average fitness value, standard

Table 2 Results and comparison of algorithms on F1–F7 benchmark functions with Dim = 30.

Function	GWO	MFO	MVO	SCA	SSA	WOA	EO	STOA	TSA	TQA
F1 Mean	1.9562E-27	1.3448E+03	1.1434E+00	9.7521E+00	2.0984E-07	3.2105E-72	1.5728E-40	4.3988E-07	1.0605E-21	0.0000E+00
Std	2.7956E-27	3.4537E+03	3.0478E-01	1.3965E+01	3.8216E-07	1.2602E-71	6.2401E-40	1.2357E-06	1.5708E-21	0.0000E+00
F2 Mean	9.0627E-17	3.3416E+01	9.3185E-01	2.4431E-02	2.5680E+00	3.6782E-51	6.1210E-24	1.1618E-05	1.1899E-13	3.9762E-176
Std	4.5868E-17	1.6635E+01	6.2934E-01	4.1505E-02	1.8681E+00	1.0665E-50	5.5702E-24	8.5255E-06	1.2515E-13	0.0000E+00
F3 Mean	4.2951E-05	2.5267E+04	2.1394E+02	8.5688E+03	1.5343E+03	4.1707E+04	6.4027E-08	1.1994E-01	3.5614E-04	0.0000E+00
Std	1.3474E-04	1.3103E+04	9.4735E+01	5.3325E+03	9.3251E+02	1.6373E+04	2.8118E-07	3.3477E-01	8.5557E-04	0.0000E+00
F4 Mean	7.5946E-07	7.1353E+01	2.0398E+00	3.9145E+01	1.1102E+01	4.6662E+01	3.0488E-10	5.4052E-02	3.3920E-01	1.3088E-173
Std	7.3955E-07	7.1185E+00	6.1462E-01	1.0200E+01	3.6860E+00	2.6534E+01	3.7387E-10	8.0566E-02	7.4562E-01	0.0000E+00
F5 Mean	2.6887E+01	5.3512E+06	6.0042E+02	5.2985E+04	2.1702E+02	2.7977E+01	2.5322E+01	2.8405E+01	2.8736E+01	8.8965E-01
Std	8.3203E-01	2.0289E+07	8.3737E+02	9.6851E+04	3.3875E+02	4.3860E-01	1.6719E-01	4.6580E-01	3.8427E-01	3.1368E+00
F6 Mean	7.9532E-01	1.6608E+03	1.3068E+00	1.9740E+01	1.3179E-07	3.6813E-01	1.0012E-05	2.5604E+00	3.7259E+00	5.2682E-06
Std	4.0530E-01	3.7671E+03	3.5908E-01	3.0238E+01	1.1347E-07	1.7132E-01	8.0897E-06	4.5907E-01	6.1839E-01	4.0589E-06
F7 Mean	2.0165E-03	2.7666E+00	3.4178E-02	1.6134E-01	1.8610E-01	3.3415E-03	1.2837E-03	6.6170E-03	9.4419E-03	1.1069E-04
Std	1.1451E-03	5.4732E+00	1.7503E-02	3.3388E-01	7.7992E-02	4.2141E-03	7.1285E-04	4.4729E-03	3.6333E-03	1.4585E-04

Table 3 Results and comparison of algorithms on F8–13 benchmark functions with Dim = 30.

Function	GWO	MFO	MVO	SCA	SSA	WOA	EO	STOA	TSA	TQA
F8 Mean	-5.8148E+03	-8.2322E+03	-7.8483E+03	-3.7265E+03	-7.6365E+03	-1.1128E+04	-8.9168E+03	-5.0798E+03	-5.9514E+03	-1.2569E+04
Std	8.3653E+02	9.7825E+02	6.4318E+02	3.1245E+02	9.1923E+02	1.5937E+03	6.8890E+02	5.0103E+02	5.3532E+02	6.3522E-06
F9 Mean	2.7226E+00	1.6961E+02	1.3117E+02	4.1630E+01	4.8521E+01	0.0000E+00	3.3166E-02	6.0971E+00	1.8778E+02	0.0000E+00
Std	3.6098E+00	2.6407E+01	2.7533E+01	3.9655E+01	1.4198E+01	0.0000E+00	1.8166E-01	5.0903E+00	4.6939E+01	0.0000E+00
F10 Mean	9.6930E-14	1.3734E+01	1.8635E+00	1.1933E+01	2.5855E+00	4.5593E-15	8.2305E-15	1.9960E+01	1.4727E+00	8.8818E-16
Std	1.9447E-14	7.7487E+00	7.5545E-01	9.2950E+00	8.7928E-01	2.7174E-15	1.5979E-15	1.4713E-03	1.6082E+00	0.0000E+00
F11 Mean	3.1903E-03	2.5021E+01	8.4409E-01	9.8394E-01	1.9761E-02	0.0000E+00	0.0000E+00	4.0537E-02	7.9026E-03	0.0000E+00
Std	8.8711E-03	4.6953E+01	1.0224E-01	3.2306E-01	1.5999E-02	0.0000E+00	0.0000E+00	5.7336E-02	7.9461E-03	0.0000E+00
F12 Mean	4.0046E-02	1.7067E+07	2.4153E+00	5.0273E+04	6.3453E+00	2.4478E-02	6.0473E-07	2.8967E-01	7.1167E+00	8.9470E-08
Std	1.5629E-02	6.4949E+07	1.3898E+00	1.9127E+05	3.0695E+00	2.0836E-02	3.9036E-07	1.6360E-01	4.5914E+00	7.2218E-08
F13 Mean	6.7088E-01	2.7520E+02	1.7198E-01	5.9457E+04	1.5944E+01	4.7197E-01	1.8155E-02	1.9155E+00	3.0472E+00	2.5336E-03
Std	2.1229E-01	1.3504E+03	7.6771E-02	1.3375E+05	1.2467E+01	2.6565E-01	3.5221E-02	1.9481E-01	6.8099E-01	5.4255E-03

Table 4
Results and comparison of algorithms on F14–F23 benchmark functions with fixed Dim.

Function	GWO	MFO	MVO	SCA	SSA	WOA	EO	STOA	TSA	TQA
F14 Mean	4.4644E+00	1.8877E+00	9.9800E-01	1.5961E+00	1.0974E+00	2.6071E+00	9.9800E-01	1.7918E+00	7.4077E+00	9.9800E-01
Std	3.7820E+00	1.6196E+00	3.5200E-11	9.2294E-01	3.0331E-01	2.5095E+00	1.7973E-16	9.5371E-01	4.8491E+00	1.3191E-10
F15 Mean	6.3691E-03	2.2314E-03	4.7620E-03	1.0634E-03	2.8436E-03	7.0010E-04	2.3210E-03	2.3652E-03	8.8125E-03	5.2927E-04
Std	9.3181E-03	4.9372E-03	7.9392E-03	3.7743E-04	5.9459E-03	4.0346E-04	6.1169E-03	4.9015E-03	1.7503E-02	3.0942E-04
F16 Mean	-1.0316E+00	-1.0264E+00	-1.0316E+00							
Std	2.1577E-08	6.7752E-16	3.9331E-07	6.4874E-05	2.9876E-14	5.7301E-10	6.4539E-16	1.3271E-06	1.1989E-02	4.3831E-16
F17 Mean	3.9789E-01	3.9789E-01	3.9789E-01	3.9996E-01	3.9789E-01	3.9789E-01	3.9789E-01	3.9816E-01	3.9792E-01	3.9789E-01
Std	2.0213E-06	0.0000E+00	6.6213E-07	2.4910E-03	2.9859E-14	8.4274E-06	0.0000E+00	3.7851E-04	3.5979E-05	0.0000E+00
F18 Mean	3.0000E+00	3.0000E+00	3.0000E+00	3.0001E+00	3.0000E+00	3.0001E+00	3.0000E+00	3.0000E+00	1.4700E+01	3.0000E+00
Std	3.2849E-05	2.5737E-15	3.3021E-06	1.2389E-04	3.3181E-13	9.9315E-05	6.4407E-16	1.0585E-04	2.5252E+01	5.6763E-15
F19 Mean	-3.8621E+00	-3.8628E+00	-3.8628E+00	-3.8544E+00	-3.8628E+00	-3.8545E+00	-3.8628E+00	-3.8556E+00	-3.8624E+00	-3.8628E+00
Std	1.5177E-03	2.7101E-15	6.1616E-06	2.4602E-03	2.8516E-10	1.4880E-02	2.5094E-15	2.2802E-03	1.4168E-03	2.1362E-15
F20 Mean	-3.2777E+00	-3.2318E+00	-3.2493E+00	-2.9108E+00	-3.2271E+00	-3.1977E+00	-3.2741E+00	-2.9946E+00	-3.2519E+00	-3.2822E+00
Std	7.8609E-02	6.3071E-02	6.0379E-02	3.3906E-01	5.8674E-02	1.5290E-01	5.9732E-02	3.5689E-01	8.5457E-02	5.7247E-02
F21 Mean	-9.2289E+00	-6.9757E+00	-6.4534E+00	-2.2254E+00	-7.9018E+00	-8.1977E+00	-8.4639E+00	-2.3496E+00	-5.4045E+00	-1.0153E+01
Std	2.1362E+00	3.3463E+00	3.0056E+00	1.7588E+00	3.3015E+00	2.8599E+00	2.6827E+00	3.3925E+00	3.3977E+00	4.4050E-14
F22 Mean	-1.0401E+01	-8.8396E+00	-7.2070E+00	-3.5079E+00	-8.7598E+00	-7.7343E+00	-9.8260E+00	-4.5271E+00	-6.8235E+00	-1.0403E+01
Std	1.3867E-03	2.9218E+00	3.3569E+00	2.5284E+00	2.8361E+00	3.1723E+00	1.7726E+00	4.1217E+00	3.6301E+00	3.8599E-14
F23 Mean	-1.0535E+01	-8.3292E+00	-8.5099E+00	-4.1933E+00	-8.1966E+00	-7.0573E+00	-1.0266E+01	-5.2456E+00	-6.6979E+00	-1.0536E+01
Std	1.1256E-03	3.4561E+00	3.2245E+00	1.8242E+00	3.2062E+00	3.1828E+00	1.4815E+00	4.2821E+00	3.7094E+00	3.8417E-14

 Table 5

 Wilcoxon statistical test results (control algorithm: TQA).

Comparison	R^+	R^-	$R^{=}$	p-value
GWO vs. TQA	0	20	3	8.9000E-05
MFO vs. TQA	0	19	4	1.3183E-04
MVO vs. TQA	0	18	5	1.9644E-04
SCA vs. TQA	0	22	1	4.0100E-05
SSA vs. TQA	1	18	4	1.8218E-04
WOA vs. TQA	0	19	4	1.3183E-04
EO vs. TQA	0	18	5	1.9644E-04
STOA vs. TQA	0	21	2	5.9570E-05
TSA vs. TQA	0	23	0	2.7016E-05

deviation, and optimal solution were recorded, and performance was measured by the optimal and average fitness values.

4.1. Three-bar truss design problem

The three-bar truss design problem is a classic minimization problem in engineering (Pelusi et al., 2020), whose structure can be found in Fig. 6, and whose model can be found in (16)–(18). It has buckling, deflection, and stress constraints. The goal is to reduce or minimize the weight of the three trusses.

Fuction:

$$minf(x) = (2\sqrt{2}x_1 + x_2) \times l$$
 (16)

Subject to:

$$g_1(x) = \frac{\sqrt{2}x_1 + x_2}{(\sqrt{2}x_1^2 + 2x_1x_2)}P - \sigma \leq 0$$

Table 6
Statistical results of the three-bar truss design problem.

Function	GWO	MVO	SCA	SSA	WOA	STOA	TSA	TQA
Best	263.896109	263.895975	263.921243	263.895845	263.895908	263.897043	263.896667	263.895843
x_1	0.789201	0.788415	0.786924	0.788633	0.788379	0.788115	0.788158	0.788688
x_2	0.406765	0.408987	0.413456	0.408366	0.409088	0.409843	0.409718	0.408211
Mean	263.898476	263.897523	264.615867	263.896421	264.148125	267.707187	263.902906	263.897510
Std	2.2593E-03	1.9914E-03	3.4428E+00	1.0091E-03	3.4909E-01	7.6972E+00	5.4784E-03	2.6324E-03

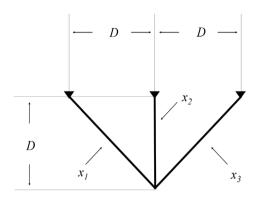


Fig. 6. Three-bar truss design problem.

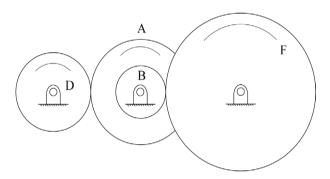


Fig. 7. Gear train design problem.

$$g_2(x) = \frac{x_2}{\sqrt{2}x_1^2 + 2x_1x_2} P - \sigma \le 0$$

$$g_3(x) = \frac{1}{\sqrt{2}x_2 + x_1} P - \sigma \le 0$$

$$0 \le x_i \le 1, \quad i = 1, 2$$
(17)

Parameter:

$$l = 100 \text{ cm}; P = 2 \text{ kN/(cm}^2); \sigma = 2 \text{ kN/(cm}^2)$$
 (18)

Table 6 shows the statistical results of each algorithm for solving this problem, where the best results are shown in boldface. According to the results, TQA obtained the best optimal value, and its average value was second only to SSA.

4.2. Gear train design problem

The goal of the gear train design problem (Zhong et al., 2021) is to reduce or minimize the transmission-specific cost of the gear train shown in Fig. 7. The design variables are the numbers of gears N_a , N_b , N_d , and N_f , expressed respectively as x_1 , x_2 , x_3 , and x_4 . The mathematical model of the problem can be found in (19) and (20).

Fuction:

$$minf(x) = \left(\frac{1}{6.931} - \frac{x_2 x_3}{x_1 x_4}\right)^2 \tag{19}$$

Subject to:

$$12 \le x_i \le 60, \quad i = 1, 2, 3, 4 \tag{20}$$

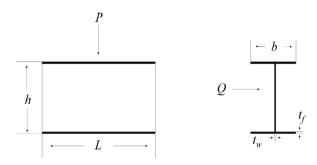


Fig. 8. I-beam structure design problem.

Table 7 shows the statistical results of each algorithm at solving the problem, where the best results are bolded, according to which TQA obtained the best optimal values and averages.

4.3. I-beam structure design problem

The object of the I-beam structure design problem is to minimize the vertical deviation of the chemical beam by adjusting parameters $h(x_1)$, $b(x_2)$, $t_w(x_3)$, and $t_f(x_4)$ (Li et al., 2020), as shown in Fig. 8. The model of the problem can be found in (21) and (22).

Fuction:

$$minf(x) = \frac{5000}{\frac{x_3(x_1 - 2x_4)}{12} + \frac{x_2x_4^3}{6} + 2x_2x_4(\frac{x_1 - x_4}{2})^2}$$
(21)

Subject to:

$$\begin{split} g_1(x) &= 2x_2x_3 + x_3(x_1 - 2x_4) \le 300 \\ g_2(x) &= \frac{(18x_1 \times 10^4)}{x_3(x_1 - 2x_4)^3 + 2x_2x_3(4x_4^2 + 3x_1(x_1 - 2x_4))} \\ &+ \frac{(15x_2 \times 10^3)}{(x_1 - 2x_4)x_3^3 + 2x_3x_2^3} - 56 \\ 10 &\le x_1 \le 80; \ 10 \le x_2 \le 50; \ 0.9 \le x_3, x_4 \le 5 \end{split}$$

Table 8 shows the statistical results of each algorithm at solving the problem, where the best results are bolded, and which show that TQA obtained the best optimal values and averages.

4.4. Welded beam design problem

The purpose of this problem is to constrain the deflection of beam δ , buckling load of bar P_c , bending stress θ , and shear stress τ to minimize the cost of the welded beam (Karami et al., 2021). The structure can be found in Fig. 9. The variables are weld thickness $h(x_1)$, length of bar $l(x_2)$, height $t(x_3)$, and thickness of beam $b(x_4)$. The model of the problem can be found in (23)–(25).

Fuction:

$$minf(x) = 1.10471x_1^2x_2 + 0.04811x_3x_4(14+x)$$
 (23)

Subject to:

$$g_1(x) = \tau(x) - \tau_{max} \leq 0$$

$$g_2(x) = \sigma(x) - \sigma_{max} \le 0$$

Table 7Statistical results of gear train design problem.

x_1 32.840852 40.286228 55.358357 17.967248 60.00000 50.918059 50.918059 32.904544 x_2 19.744619 12.126915 17.049617 12.553056 43.283794 13.139311 13.139311 12.044375 x_3 13.457697 20.852128 17.213230 12.296074 12.000000 12.000000 12.000000 12.000000 14.587879 x_4 56.079087 43.505092 36.744106 59.542939 60.00000 21.462371 21.462371 37.009774 Mean 5.0122E-13 1.9388E-13 1.2133E-10 1.2999E-20 3.5383E-11 9.0118E-13 9.0118E-13 4.0228E-3		U	0 1						
x_1 32.840852 40.286228 55.358357 17.967248 60.00000 50.918059 50.918059 32.904544 x_2 19.744619 12.126915 17.049617 12.553056 43.283794 13.139311 13.139311 12.044375 x_3 13.457697 20.852128 17.213230 12.296074 12.000000 12.000000 12.000000 12.000000 14.587879 x_4 56.079087 43.505092 36.744106 59.542939 60.000000 21.462371 21.462371 37.009774 Mean 5.0122E-13 1.9388E-13 1.2133E-10 1.2999E-20 3.5383E-11 9.0118E-13 9.0118E-13 4.0228E-3	Function	GWO	MVO	SCA	SSA	WOA	STOA	TSA	TQA
x_2 19.744619 12.126915 17.049617 12.553056 43.283794 13.139311 13.139311 12.044375 x_3 13.457697 20.852128 17.213230 12.296074 12.000000 12.000000 12.000000 14.587879 x_4 56.079087 43.505092 36.744106 59.542939 60.000000 21.462371 21.462371 37.009774 Mean 5.0122E-13 1.9388E-13 1.2133E-10 1.2999E-20 3.5383E-11 9.0118E-13 9.0118E-13 4.0228E-3	Best	1.3466E-16	5.3766E-16	4.5239E-13	2.3485E-23	1.0969E-16	5.1194E-15	5.1194E-15	0.0000E+00
x_3 13.457697 20.852128 17.213230 12.296074 12.000000 12.000000 12.000000 14.587879 x_4 56.079087 43.505092 36.744106 59.542939 60.000000 21.462371 21.462371 37.009774 Mean 5.0122E-13 1.9388E-13 1.2133E-10 1.2999E-20 3.5383E-11 9.0118E-13 9.0118E-13 4.0228E-3	x_1	32.840852	40.286228	55.358357	17.967248	60.000000	50.918059	50.918059	32.904544
x ₄ 56.079087 43.505092 36.744106 59.542939 60.00000 21.462371 21.462371 37.009774 Mean 5.0122E-13 1.9388E-13 1.2133E-10 1.2999E-20 3.5383E-11 9.0118E-13 9.0118E-13 4.0228E-3	x_2	19.744619	12.126915	17.049617	12.553056	43.283794	13.139311	13.139311	12.044375
Mean 5.0122E-13 1.9388E-13 1.2133E-10 1.2999E-20 3.5383E-11 9.0118E-13 9.0118E-13 4.0228E-3	x_3	13.457697	20.852128	17.213230	12.296074	12.000000	12.000000	12.000000	14.587879
	x_4	56.079087	43.505092	36.744106	59.542939	60.000000	21.462371	21.462371	37.009774
Std 1.9700E-12 2.4629E-13 1.6799E-10 2.7013E-20 6.5390E-11 1.4072E-12 1.4072E-12 1.7077E-2	Mean	5.0122E-13	1.9388E-13	1.2133E-10	1.2999E-20	3.5383E-11	9.0118E-13	9.0118E-13	4.0228E-30
	Std	1.9700E-12	2.4629E-13	1.6799E-10	2.7013E-20	6.5390E-11	1.4072E-12	1.4072E-12	1.7077E-29

Table 8
Statistical results of the I-beam structure design problem.

Function	GWO	MVO	SCA	SSA	WOA	STOA	TSA	TQA
Best	0.013074	0.013074	0.013075	0.013074	0.013074	0.013074	0.013074	0.013074
x_1	80.000000	80.000000	80.000000	80.000000	80.000000	80.000000	80.000000	80.000000
x_2	50.000000	49.978108	50.000000	49.999996	50.000000	50.000000	50.000000	50.000000
x_3	0.900000	0.900000	0.900000	0.900000	0.900000	0.900000	0.900000	0.900000
x_4	2.321788	2.322826	2.321626	2.321792	2.321792	2.321746	2.321792	2.321792
Mean	0.013074	0.013075	0.013097	0.013076	0.013233	0.013076	0.013074	0.013074
Std	2.4346E-07	7.8044E-07	2.0601E-05	4.2743E-06	1.7577E-04	1.3405E-06	3.1784E-07	8.3035E-08

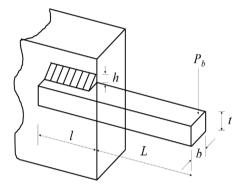


Fig. 9. Welded beam design problem.

$$\begin{split} g_3(x) &= x_1 - x_4 \leq 0 \\ g_4(x) &= 0.10471x_1^2 + 0.04811x_3x_4(14+x) - 5 \leq 0 \\ g_5(x) &= 0.125 - x_1 \leq 0 \\ g_6(x) &= \delta(x) - \delta_{max} \leq 0 \\ g_7(x) &= P - P_c(x) \leq 0 \\ 0.1 \leq x_i \leq 2, \quad i = 1,4; \ 0.1 \leq x_i \leq 10, \quad i = 2,3 \end{split} \tag{24}$$

Parameter:

$$\begin{split} P &= 6000 \text{ lb}; \ E = 30 \times 10^6 \text{ psi}; \ G = 12 \times 10^6 \text{ psi}; \\ L &= 14 \text{ in.}; \ \tau_{max} = 13600 \text{ psi}; \ \sigma_{max} = 30000 \text{ psi}; \\ \delta_{max} &= 0.25 \text{ in.}; \ M = P(L + \frac{x_2}{2}); \ R = \sqrt{\frac{x_2^2}{4} + (\frac{x_1 + x_3}{2})^2}; \\ J &= 2(\sqrt{2}x_1x_2(\frac{x_2^2}{12} + (\frac{x_1 + x_3}{2})^2)); \ \tau_1 = \frac{P}{\sqrt{2}x_1 + x_2}; \\ \tau_2 &= \frac{MR}{J}; \ \tau(x) = \sqrt{\tau_1^2 + 2\tau_1\tau_2 + \frac{x_2}{2R}\tau_2^2}; \ \sigma(x) = \frac{6PL}{x_4x_3^2}; \\ \delta(x) &= \frac{4PL^3}{Ex_3^2x_4}; \ P_c(x) = \frac{4.013E\sqrt{\frac{x_3^2x_4^6}{36}}}{L^2}(1 - \frac{x_3}{2L}\sqrt{\frac{E}{4G}}) \end{split}$$

Table 9 shows the statistical results of each algorithm at solving this problem, where the best results are shown in bold. According to the results, TQA obtained the best optimal value, and its average value was second only to GWO.

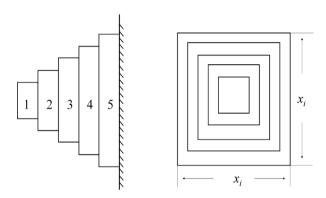


Fig. 10. Cantilever beam design problem.

4.5. Cantilever beam design problem

The structure of this civil engineering problem (Kamboj et al., 2020), as shown in Fig. 10, consists of five hollow elements, each with a hollow section of equal thickness. The goal is to reduce or minimize the weight of the cantilever beam. The thickness of the beam is constant, and the design variable is the cross-sectional width of the five elements. The model of this problem can be found in (26) and (27).

Fuction:

$$minf(x) = 0.0624(x_1 + x_2 + x_3 + x_4 + x_5), \quad x_i > 0$$
 (26)

Subject to:

$$g_1(x) = \frac{61}{x_1^3} + \frac{37}{x_2^3} + \frac{19}{x_3^3} + \frac{7}{x_4^3} + \frac{1}{x_5^3} \le 1$$

$$0.01 \le x_i \le 100, \quad i = 1, 2, 3, 4, 5$$
(27)

Table 10 shows the statistical results of each algorithm at solving the problem, where the best results are shown in bold. According to the results, TQA obtained the best optimal values, and its average value was second only to SSA.

4.6. Speed reducer design problem

This problem is more complex (Sun et al., 2021), involving seven design variables: the face width $b(x_1)$, module of teeth $m(x_2)$, number of teeth in the pinion $z(x_3)$, length of the first shaft between bearings $l_1(x_4)$, length of the second shaft between bearings $l_2(x_5)$, diameter of first shaft $d_1(x_6)$, and diameter of second shaft $d_2(x_7)$. The goal is to

(25)

Table 9
Statistical results of the welded beam design problem.

Function	GWO	MVO	SCA	SSA	WOA	STOA	TSA	TQA
Best	1.725534	1.727411	1.773580	1.728225	1.748147	1.727887	1.728294	1.724853
x_1	0.205630	0.205555	0.192200	0.204541	0.195522	0.205048	0.204966	0.205729
x_2	3.473854	3.466642	3.773926	3.488065	3.712906	3.478242	3.482987	3.470497
x_3	9.037218	9.058817	9.190639	9.057766	9.016764	9.057847	9.047889	9.036624
x_4	0.205766	0.205667	0.206080	0.205624	0.207104	0.205649	0.205861	0.205730
Mean	1.726783	1.739013	1.858889	1.825995	2.259938	1.737993	1.742316	1.735345
Std	9.6817E-04	1.1024E-02	3.6744E-02	9.7915E-02	6.3604E-01	8.2362E-03	4.9857E-03	2.3349E-02

Table 10 Statistical results of cantilever beam design problem.

Function	GWO	MVO	SCA	SSA	WOA	STOA	TSA	TQA
Best	1.339959	1.340007	1.353852	1.339957	1.343234	1.340096	1.340139	1.339957
x_1	6.009299	6.034015	5.867151	6.012188	5.909282	6.012432	6.044932	6.013593
x_2	5.310425	5.310577	5.162536	5.306727	5.321049	5.330040	5.305516	5.307230
x_3	4.494518	4.503953	4.700564	4.496454	4.779510	4.458157	4.438456	4.498556
x_4	3.505698	3.492451	3.532458	3.504754	3.487557	3.541110	3.524680	3.502111
<i>x</i> ₅	2.153756	2.133478	2.433641	2.153553	2.028782	2.134160	2.162995	2.152181
Mean	1.339998	1.340418	1.379948	1.339967	1.430665	1.340710	1.340901	1.339975
Std	2.6519E-05	3.0554E-04	1.6282E-02	7.6428E-06	7.4887E-02	7.5025E-04	4.3682E-04	1.6258E-05

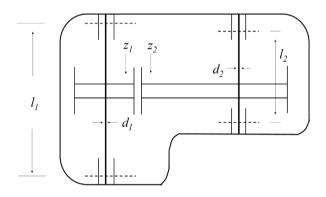


Fig. 11. Speed reducer design problem.

minimize the total weight of the reducer. The structure can be found in Fig. 11, and the mathematical model of the problem can be found in (28) and (29).

Fuction:

$$minf(x) = 0.7854x_1x_2^2(3.3333x_3^2 + 14.9334x_3 - 43.0934)$$

$$- 1.508x_1(x_6^2 + x_7^2) + 7.4777(x_6^3 + x_7^3)$$
Subject to:

$$\begin{split} g_1(x) &= \frac{27}{x_1 x_2^2 x_3} - 1 \le 0 \\ g_2(x) &= \frac{397.5}{x_1 x_2^2 x_3^2} - 1 \le 0 \\ g_3(x) &= \frac{1.93 x_4^3}{x_2 x_3 x_6^4} - 1 \le 0 \\ g_4(x) &= \frac{1.93 x_5^3}{x_2 x_3 x_7^4} - 1 \le 0 \\ g_5(x) &= \frac{\left(\left(\frac{754 x_4}{x_2 x_3}\right)^2 + 16.9 \times 10^6\right)^{\frac{1}{2}}}{110 x_6^3} - 1 \le 0 \\ g_6(x) &= \frac{\left(\left(\frac{754 x_5}{x_2 x_3}\right)^2 + 157.5 \times 10^6\right)^{\frac{1}{2}}}{85 x_7^3} - 1 \le 0 \\ g_7(x) &= \frac{x_2 x_3}{40} - 1 \le 0 \end{split}$$

 $g_8(x) = \frac{5x_2}{x_1} - 1 \le 0$

$$\begin{split} g_9(x) &= \frac{x_1}{12x_2} - 1 \le 0 \\ g_10(x) &= \frac{1.5x_6 + 1.9}{x_4} - 1 \le 0 \\ g_11(x) &= \frac{1.1x_7 + 1.9}{x_5} - 1 \le 0 \\ 2.6 \le x_1 \le 3.6; \ 0.7 \le x_2 \le 0.8; \ 17 \le x_3 \le 28; \\ 7.3 \le x_4, x_5 \le 8.3; \ 2.9 \le x_6 \le 3.9; \ 5.0 \le x_7 \le 5.5 \end{split}$$

Table 11 shows the statistical results of each algorithm solving the speed reducer design problem. The best results are shown in bold. According to the results, TQA obtained the best optimal and average values. TQA found the best optimal value in six real-world engineering design problems, and a good average can also be achieved on all issues, demonstrating its satisfactory performance and robustness.

5. Conclusions and future work

The existing meta-heuristic algorithms are generally divided into two types from the perspective of search mechanism. The first category is exploration first and exploitation later, that is, in the early stage of iteration, a relatively large step length is used for rough exploration, and in the late stage of iteration, a relatively small step length is used for accurate exploitation, such as GWO. This class of algorithms, by default, can find nearby regions of the global optimal solution in the upfront phase of the iteration and exploiting it later in the iteration. However, late the algorithm does not have the ability to jump out of that local optimal solution if it becomes enmeshed in the previous period. The other category is simultaneous exploration and exploitation, where search agents are divided into two parts, one part in a larger step size for coarse exploration behavior, and the other part in a smaller step length for precise exploitation behavior, such as SSA. This class of algorithms, although improving the precision of solution, may lead to a waste of computational power because a subset of search agents is used for exploration in the early iteration. We wish to put forward, from a search mechanism perspective, an algorithm that integrates the advantages of the two classes of algorithms mentioned

The search mechanism of TQA combines the advantages of the above two classes of algorithms. First, a local mapping principle is proposed to divide the search space. Then, the algorithm focus on the simultaneous exploration and exploitation on the region s_1 where the current global optimal solution is located. In addition, the algorithm uses the restart idea to exploit the region s_2 obtained by Levy flight. On the one hand, simultaneous exploration and exploitation on region

Table 11
Statistical results of speed reducer design problem.

Function	GWO	MVO	SCA	SSA	WOA	STOA	TSA	TQA
Best	2997.725189	3007.555169	3050.017911	3002.667140	3007.949579	3011.906151	3017.913973	2994.591855
x_1	3.500056	3.500745	3.600000	3.503237	3.501340	3.502932	3.520683	3.500000
x_2	0.700000	0.700000	0.700000	0.700000	0.700026	0.700000	0.700000	0.700000
x_3	17.000000	17.000000	17.000000	17.000000	17.000572	17.000000	17.000000	17.000000
x_4	7.406517	7.772375	7.300000	7.796101	8.068027	7.515590	7.300000	7.311747
<i>x</i> ₅	7.782102	8.028754	8.300000	7.816460	7.815870	8.023801	7.750438	7.715845
x_6	3.352452	3.355168	3.359315	3.351416	3.351722	3.373490	3.387144	3.350237
x ₇	5.287056	5.287392	5.288406	5.286689	5.291945	5.289183	5.294580	5.286655
Mean	3005.500021	3036.968535	3102.237267	3037.269055	3119.455059	3028.135763	3034.726976	3002.910419
Std	4.6459E+00	1.6633E+01	2.8026E+01	2.4756E+01	6.9944E+01	9.4705E+00	9.9150E+00	5.6091E+00

 s_1 can help the algorithm jump out of the local optimal solution on a certain Chengdu. On the other hand, the search behavior on region s_2 is both an exploration and a exploitation, which can reduce the waste of computing power to some extent.

We proposed TQA and evaluated its performance on 23 benchmark functions. The experimental results showed its satisfactory exploration and exploitation ability compared to many advanced algorithms. TQA was applied to several engineering design problems, including truebar truss, gear-train, I-beam structure, weld beam, cantilever beam, and speed reducer. The results were compared with many emerging algorithms, showing that TQA has satisfactory performance in solving real-world engineering design problems. We hope to develop the binary versions in the future to solve TSP problems and DNA fragment assembly problems, and develop the multi-objectives versions to solve DNA design problems.

CRediT authorship contribution statement

Peng Chen: Proposed ideas and conducts experiments, Integrated data, Writing – original draft. **Shihua Zhou:** Directed the experiment, Conducted a feasibility analysis of the results. **Qiang Zhang:** Guided the overall work and funded this manuscript. **Nikola Kasabov:** Revised the paper.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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