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Mechanisms and modification of nonlinear shunt leakage in Sb₂Se₃ thin film solar cells



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ABSTRACT

Antimony selenide (Sb_2Se_3) based thin film solar cells have recently drawn a growing research interest due to their increasing power conversion efficiency, proper bandgap, high absorption coefficient, and earth abundant nature. Herein, the Sb_2Se_3 thin films were prepared by close spaced sublimation (CSS) for efficient Sb_2Se_3 solar cells. The origin and the mechanisms of shunt current were analyzed. Non-ohmic space-charge limited current (SCLC) was identified to be an important contribution to the nonlinear shunt current in Sb_2Se_3 thin film solar cells. To tackle this issue, a high-resistance SnO_2 buffer was introduced at the front contact. With the insertion of a SnO_2 buffer, the micro-shunt paths were modified and a significant efficiency improvement to 5.18% was obtained.

1. Introduction

Antimony selenide (Sb₂Se₃) is a promising photovoltaic material with a variety of attractive features, such as proper band gap (1-1.2 eV), high absorption coefficient, intrinsically benign grain boundaries, low toxicity, earth-abundant elements and high theoretical conversion efficiency up to 31% [1,2]. Sb₂Se₃ based thin-film solar cells have demonstrated increased power conversion efficiency (~ 6.5%) in recent years [2-4]. However, due to the relatively short history and rather small scientific community devoted to the Sb₂Se₃ solar cell research, many fundamental problems, both material and device, are remained to be investigated. From the point of view of material, Sb₂Se₃ has a one-dimensional (1D) crystal structure. The film growth and microstructure are very sensitive to preparation process and experimental conditions. To improve the solar cell performance further, the most challenging work is to obtain high quality Sb₂Se₃ film [4]. So far, various approaches including vacuum evaporation, sputtering, spincoating, electrodeposition, spray pyrolysis, and chemical bath deposition have been explored to fabricate the Sb₂Se₃ thin films [4–10]. Tang et al. had developed a fast Sb₂Se₃ film deposition based on rapid thermal evaporation (RTE) technique, which demonstrated a simple and successful method to get high quality p-Sb₂Se₃ layer that can be finished in tens of seconds [2,4]. From the point of view of device, the CdS/Sb₂Se₃ thin film solar cell is typically made in the superstrate configuration with Glass/TCO/CdS/Sb₂Se₃/Metal structure [3,4].

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Thickness of the Sb₂Se₃ layer influences the performance of the devices. Taking into account the factors such as the optical absorption coefficients, the junction depletion width and the minority carrier (electron) diffusion length, the optimal thickness of the Sb₂Se₃ absorber layer was found to be about 500 nm [11]. This is a rather small thickness and is one reason for the limited efficiency of the devices reported. In Sb₂Se₃ solar cells, the CdS layer works as a n-type window layer, which absorbs photons with energy greater than its bandgap of 2.42 eV [12]. In order to reduce the light absorption in the CdS window layer, the thickness of CdS layer should be decreased to as thin as several ten nanometers. However, when the CdS layer is too thin, the pinholes or discontinuity would inevitably happen so that Sb₂Se₃ directly contacts the front electrode, leading to electric micro-shunt paths and low quality p-n junction diode [12,13]. In addition, due to the fabrication procedure of superstrate structure, the interdiffusion/reaction occurred at the CdS/ Sb₂Se₃ interface during the subsequent deposition of Sb₂Se₃ would lead to part of the CdS consumed up [14]. Actually, the discontinuity in CdS or the interdiffusion at junction interface induced shunt leakages have been reported in both superstrate CdTe thin film solar cells and substrate CuIn_{1-x}Ga_xSe₂ thin film solar cells [15,16]. Shunt leakage is a key issue affecting solar cell performance especially for large area thin film solar cells. Shunt currents are detrimental to the cell/module output parameters, especially fill factor (FF) and open-circuit voltage (Voc) [13]. Understanding the origin of shunt current and minimizing shunt current loss are essential to enhance solar cell efficiency further.

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Herein, we employ close spaced sublimation (CSS) deposition to grow Sb₂Se₃ thin films. CSS is a rapid and industrially scalable deposition technique which was widely used in many kinds of inorganic film deposition for photovoltaic application, like binary compound CdTe [17]. This work demonstrated that CSS is highly suitable for fabrication of Sb₂Se₃ thin film solar cells. Focusing on the relatively large and nonlinear shunt current discovered in this study, we tried to make clear the physical origin of shunt leakage in Sb₂Se₃ solar cells and to find solutions to improve the device performance. On the basis of the experiments and theoretical models, the device characteristics were analyzed and the non-ohmic space-charge limited current (SCLC) was identified to be responsible for the nonlinear shunt current in Sb₂Se₂ solar cells. The shunt paths were found mainly caused by the local discontinuity or pinholes in the CdS window layer. With the insertion of a high-resistance tin oxide layer as front contact buffer, the micro-shunt paths were effectively modified. The presence of SnO2 buffer significantly reduced the shunt current and improved the junction quality, resulting in the cell efficiency increasing from 3.73% to 5.18%.

2. Experimental

The Sb₂Se₃ solar cells fabricated in this study had superstrate structures of glass/FTO/CdS/Sb₂Se₃/Au or glass/FTO/SnO₂/CdS/Sb₂Se₃/Au. CdS window layers with a thickness of ~ 60 nm were prepared on glass/FTO or glass/FTO/SnO₂ substrates by chemical bath deposition (CBD) technique from a solution composed of de-ionized water, cadmium acetate, ammonium acetate, and thiourea. The Sb₂Se₃ absorber layers, which had a thickness of ~ 550 nm, were deposited by the CSS technique in a home-made film-deposition system, as sketched in Fig. 1(a). The source material is commercial Sb₂Se₃ powder with

99.999% purity. The source temperature was 520 °C and the substrate temperature was 320 °C. The detailed CdS and Sb_2Se_3 fabrication processes can be found in our previous work [10,15]. The highly resistive SnO_2 buffer layer between FTO and CdS was deposited by the RF magnetron sputtering technique at a substrate temperature of 200 °C. A 99.99% SnO_2 target (diameter 3 in.) was sputtered in a reactive gas mixture of O_2 and Ar with an O_2/Ar pressure ratio of 1/20. The working pressure was 0.5 Pa and the RF power was 60 W. The SnO_2 layer thickness was controlled by varying the sputtering time. The Au back contact was prepared by thermal evaporation in a vacuum chamber. The size of individual Sb_2Se_3 solar cell was 4 \times 4 mm^2 defined by Au contacts.

The film morphologies were characterized by using a field emission scanning electron microscope (SEM, FEI Apreo LoVac) and conductive atomic force microscopy (C-AFM, Veeco Multimode V). X-Ray Diffraction (XRD) measurements were performed by an X-ray diffractometer (Bruker D8 Advance). The solar cell current density–voltage (J–V) curves of Sb_2Se_3 solar cells were recorded using a Keithley 2400 source measurement unit and a Newport solar simulator (Oriel-SOI3A) with an AM1.5 G spectrum. The light intensity was adjusted to $100\,\mathrm{mW/cm}^2$ using a standard Si solar cell (91150 V). The external quantum efficiency (EQE) spectra were measured with a spectral response system (Enlitech QE-R).

3. Results and discussion

3.1. Properties of Sb₂Se₃ thin film and solar cell performances

The quality of the Sb₂Se₃ absorber layer is crucial to the performance of Sb₂Se₃ solar cells. Fig. 1(b) shows the surface morphology of a

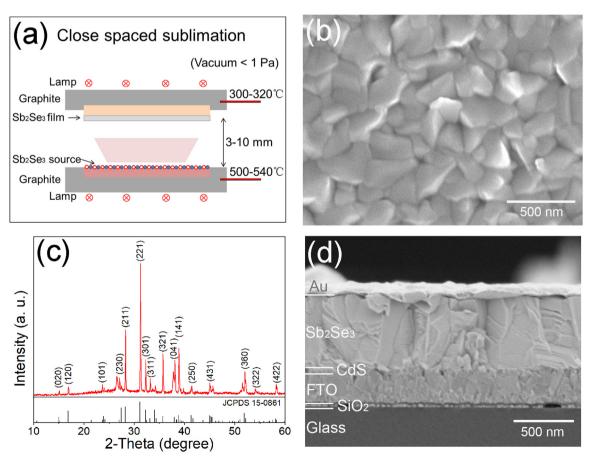


Fig. 1. (a) The schematic diagram of CSS equipment for Sb_2Se_3 film deposition; (b) SEM surface morphology and (c) XRD pattern of Sb_2Se_3 film with a thickness of \sim 550 nm; (d) cross-sectional SEM image of a Sb_2Se_3 thin film solar cell with a structure of glass/FTO/CdS/ Sb_2Se_3 /Au.

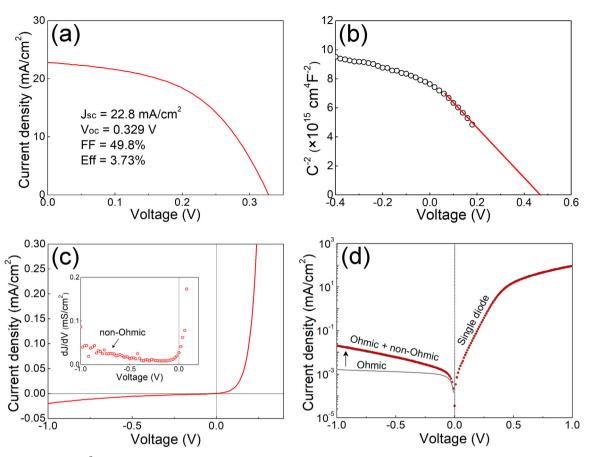


Fig. 2. (a) Light J–V and (b) C^{-2} –V and (c) dark J–V and (d) dark J–V (shown on semi-log plots) curves of the Sb_2Se_3 solar cells. The (c) inset shows shunt characterization by dJ/dV–V curve.

 Sb_2Se_3 film prepared by CSS with a thickness of $\sim550\,\mathrm{nm}.$ It can be seen that the Sb_2Se_3 film had an excellent crystallinity. The grains were densely packed and had an in-plane size of $200\sim400\,\mathrm{nm}.$ As a one-dimensional material, orientational control of the Sb_2Se_3 film is believed to be the key factor to realize an efficient carrier transport and benign grain boundaries. To have a better understanding of the crystal orientation and the crystallinity of the obtained Sb_2Se_3 film, the XRD curves are shown in Fig. 1(c). The diffraction patterns showed that all the peaks were the characteristic peaks of $Sb_2Se_3.$ The film growth showed preferential orientations. Two strong diffraction peaks at 28.2° and 31.2° were attributed to the (211) and (221) lattice planes, respectively. The cross-sectional microstructure of a Sb_2Se_3 solar cell is shown in Fig. 1(d). It can be seen that the Sb_2Se_3 film had throughthickness grains, which facilitated the transport and collection of photogenerated carriers.

Sb₂Se₃ solar cells with the structure of glass/FTO/CdS/Sb₂Se₃/Au were fabricated. As can be seen in Fig. 2(a), typical device performance revealed a short-circuit current density (J_{SC}) of 22.8 mA/cm², open voltage (Voc) of 329 mV and fill factor (FF) of 49.8%. The series resistance R_s was calculated to be 1.17 Ω •cm² based on the dV/dJ-(J $+J_{SC}$)⁻¹ curve [18]. The performance of the devices was relatively low. The main reason could be the poor CdS/Sb₂Se₃ junction quality as will be evidenced by the C-V and dark J-V curves. As shown in Fig. 2(b), the built-in voltage (V_{bi}) and the carrier concentration of Sb₂Se₃ films were investigated by C-V measurement. The experiment was tested at room temperature in darkness at a frequency of 100 kHz and AC amplitude of $30\,\text{mV}$ [19]. The V_{bi} and the carrier concentration were calculated to be $0.47\,V$ and $7.6\times10^{15}~\text{cm}^{-3},$ respectively. The smaller V_{bi} compared with the theoretical value of $V_{\rm bi}$ (0.81 V) demonstrated a low heterojunction quality [19,20]. And the big gap between the Voc and Vbi indicated the interface/bulk recombination had non-neglected impact on Sb₂Se₃ solar cell performance [21]. The dark J–V curve showed a much increased shunt leakage at the reverse voltage. Moreover, the shunt current is increased non-linearly at the reverse voltage larger than - 0.4 V, as shown in Fig. 2(c). For dark J–V curve, the current in reverse bias is dominated by shunt current and the current in forward bias is dominated by the main diode. In traditional equivalent circuit model for Sb₂Se₃ solar cell, the shunt current is considered to be ohmic in nature, and the shunt current predicts a linear response. So any deviation from the linear behavior implies the presence of non-ohmic shunt currents [16]. Furthermore, Fig. 2(c) inset shows the derivative dJ/dV against V near J_{SC} and in reverse bias. If the shunt mechanism is ohmic, dJ/dV will be flat with the value in reverse bias equal to shunt conductance G. The increase of dJ/dV with the increased reverse voltage also indicated the non-ohmic shunt mechanisms in the device.

Shunt current sensitively depends on the solar cell fabrication technologies, cell types and microstructures of devices. For a realistic/ non-ideal solar cell, especially for thin film solar cells, the possible shunting mechanisms include: (i) ohmic shunts: due to pinholes or via low-resistance grain boundaries in the absorber/window layer; (ii) space charge limited currents (SCLC): due to the presence of metal/ semiconductor/metal-like regions, which may form upon discontinuity in the buffer layers and the subsequent localized absence of the junction built-in field; and (iii) weak diode: due to tunneling currents via high densities of mid-gap defect states in the depletion region of the p-n junction [16]. The non-ohmic shunts for both SCLC and weak diode have been observed in most types of solar cells, which were proved to have an important impact on the cell performance. In order to have a more identifiable analysis of the junction characteristics and shunting mechanisms, the dark J-V curves were shown on a semi-log plot. As can be seen in Fig. 2(d), the shift from a linear ohmic shunt current in reverse voltage indicates the presence of an additional non-ohmic shunt pathway. For thin film solar cells, non-linear dark current in reverse bias can be attributed to an effect of SCLC or diode breakdown, while the current caused by diode breakdown rarely occurs in the voltage range (up to -1 V). So, for the non-linear dark current in reverse bias $\mathrm{Sb}_2\mathrm{Se}_3$ thin film solar cells, SCLC is the most likely candidate to describe the non-ohmic shunts. In addition, the forward dark $\ln{(J)}$ is increased linearly with the voltage at the voltage range of $0-0.4\,\mathrm{V}$. The curve doesn't show an identifiable shoulder at the low forward bias, which indicates the forward current was dominated by single diode and no observable shunt current caused by the weak diode [16].

Actually, SCLC has been reported in many kinds of solar cells, such as inorganic Si, CdTe, CuIn_{1-x}Ga_xSe₂, and organic solar cells [15.16.22–24]. SCLC was supposed to exist in metal/semiconductor/ metal-like microstructures [22,25]. In principle, SCLC was not expected in CdS/Sb₂Se₃ solar cells which had an asymmetric structure and builtin potential. However, as the CdS window layer was very thin (~ 60 nm), the structure of FTO/Sb₂Se₃/Au could be formed by locally poor coverage of the CdS on FTO. In order to examine the possible shunt paths of SCLC, the local electrical conductivity of a 60-nm-thick CdS film grown on a glass/FTO substrate was probed by conductive atomic force microscopy (C-AFM) [26]. The poling voltage of -5 V is applied over a $2 \times 2 \,\mu\text{m}^2$ area. The C-AFM image and the corresponding AFM image of the surface of glass/FTO/CdS were shown in Fig. 3. The white dots on the C-AFM images represented detected current. Abundant leakage current contribution was clear from the C-AFM image. From the C-AFM images, we can see that the conductive regions of FTO/CdS, which was corresponding to the poor coverage of CdS, were randomly and densely relatively distributed on the surface. According to the device structure and the above discussions, it could be believed that the SCLC shunt paths were mainly due to the local discontinuity or pinholes in the CdS thin film, forming the microstructure of FTO/Sb₂Se₂/Au (metal/semiconductor/metal-like microstructure). The model and the data fittings in the following strongly support this suggestion.

To make clear how and where the shunting paths influenced the device performance, a compact electric circuit model was developed to analyze the dark J-V characteristics of the cell device. Fig. 4(a) schematically shows the electric transport paths presented in a polycrystalline thin film $\mathrm{Sb}_2\mathrm{Se}_3$ solar cell. The equivalent compact electric circuit for a thin film $\mathrm{Sb}_2\mathrm{Se}_3$ solar cell is composed of an ideal diode and 2 shunting contributions, one ohmic shunting path represented by shunt resistance R_{sh} , and one non-ohmic shunting path represented by SCLC, as shown in Fig. 4(b). According to the equivalent circuit model, the total dark current density J_D of a cell device can be expressed as in the following [16],

$$J_D = J_0 (e^{q(V - J_D R_S)/Ak_B T} - 1) + K(V - J_D R_S)^m + (V - J_D R_S)/R_{sh}$$

The first term $J_0(e^{q(V-J_DR_S)/Ak_BT}-1)$ represents the main diode

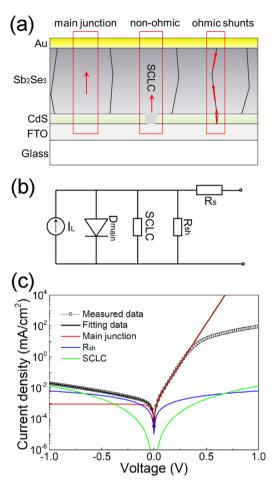


Fig. 4. (a) Schematic diagram of electric shunting paths presented in a Sb_2Se_3 thin film solar cell; (b) equivalent compact electric circuit model for a Sb_2Se_3 thin film solar cell; (c) experimental dark current–voltage data and the fitting curves from the contributions of different shunting paths.

junction. J_0 is the reverse saturation current density, V is the output voltage, A is the ideality factor for the diode, R_s is the lumped ohmic series resistance. The term $K(V-J_DR_S)^m$ represents the space-charge limited current, where K is related to the film thickness, trap distribution, and conductivity of the transport path. m is related to the density of states of the transport path, m=2 for a SCLC without traps and m>2 with traps [27]. The $(V-J_DR_S)/R_{sh}$ represents the ohmic shunting current, which is mainly caused by pinholes at the CdS/Sb₂Se₃ interface or via low-resistance grain boundaries in the junction region.

Fig. 4(c) shows the experimental dark J-V data and the curve

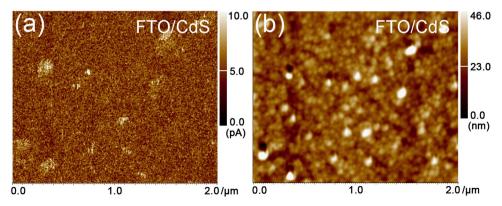


Fig. 3. (a) The C-AFM images of the FTO/CdS, and (b) is the corresponding AFM images obtained by scanning the same area on the sample where the C-AFM image was obtained, respectively.

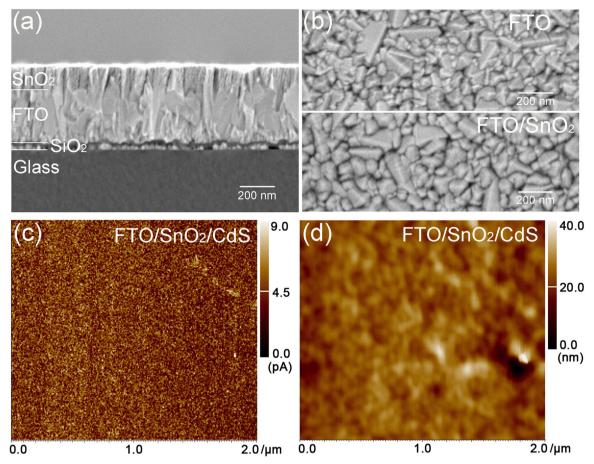


Fig. 5. (a) The cross-sectional SEM of a 150-nm-thick SnO₂ layer deposited on glass/FTO substrate; (b) the top-view SEM of (upper) FTO and (lower) FTO/SnO₂ (30 nm); (c) The C-AFM images of the FTO/SnO₂/CdS, and (d) is the corresponding AFM images obtained by scanning the same area on the sample where the C-AFM image was obtained, respectively.

fittings, which accounted for the different contributions induced by the shunting paths discussed above. It can be seen that the main shunt paths come from the ohmic shunt resistance R_{sh} and the SCLC. For the region of high reverse voltage ($V < -0.6 \, V$), the main shunt mechanism was non-ohmic shunt leakage and the shunt current came from SCLC was higher than the one came from R_{sh}. It was the contribution of SCLC that made the reverse dark J-V curve shift from the linear ohmic shunt current as shown in Fig. 2(c) and (d). It's worth pointing out that, the level off of the experimental J-V curves in Fig. 4(c) at voltage higher than ~ 0.4 V was induced by the voltage drop on the series resistance R_s. Under the reverse and forward voltage with an voltage value smaller than ~ 0.4 V, the dark current was relatively low and so was the value of J_D×R_s. So the series resistance R_s had little effect on the shunt current related data analysis. The parameters of the equivalent electric circuit model can be extracted from the curve fittings [15]. The reverse saturation current density $J_0 = 9.1 \times 10^{-4} \text{ mA/cm}^2$ is relatively high compared with other efficient CdTe solar cells which usually has a value smaller than 10^{-7} mA/cm² [14]. The diode ideality factor A is 1.6, indicating that the junction current was dominated by the Shockley-Read-Hall recombination. The ohmic shunt resistance R_{sh} obtained by the fitting is $1.5 \times 10^5~\Omega\text{-cm}^2$. In addition, the SCLC parameters $K = 1.4 \times 10^{-2}$ and m = 2.8 are related to the characteristics of the charge-transport path, m > 2 indicates that the trap states are distributed in energy below the conduction band [27]. The values of SCLC parameters were rather large, indicating the non-ohmic shunt mechanism played an essential role in the electric shunting of the device.

3.2. Sb_2Se_3 thin film solar cells with high-resistance SnO_2 buffer at the front contact

In order to reduce the formation of shunt paths at the FTO/Sb₂Se₃ interface, a high-resistance transparent SnO₂ layer was deposited on the surface of FTO as a buffer between FTO and the CdS window layer. To verify the detailed microstructures of FTO/SnO2 interface and SnO2 layer, a 150-nm-thick SnO₂ layer was fabricated, as shown in Fig. 5(a). Thicker SnO₂ layer made it easier to image the layer under SEM. It can be seen that the SnO2 layer had a good conformal structure with the FTO substrate. The film had a good crystallinity and the grains were grown in the vertical direction. The upper part of Fig. 5(b) shows the surface morphology of the 300-nm-thick FTO, and the lower part shows the surface morphology of a 30-nm-thick SnO₂ layer (the film thickness was used in the device) deposited on FTO/glass substrate. The cladding SnO₂ layer was continuously and uniformly deposited on the surface of FTO. The C-AFM image and the corresponding AFM image of the surface of FTO/SnO2/CdS were shown in Fig. 5(c) and (d). The C-AFM image reveals that the local conductive regions were reduced obviously. With the insertion of SnO_2 buffer, the direct contact between FTO and Sb₂Se₃ was blocked, and the corresponding shunt currents were re-

The performance of Sb_2Se_3 solar cell with a SnO_2 buffer is demonstrated in Fig. 6. The cell has a V_{OC} of 385 mV, J_{SC} of 24.5 mA/cm², FF of 55.0%. The efficiency was increased by 38% from the value of 3.73–5.18%. It is notable that, with the insertion of a SnO_2 buffer layer, the device demonstrated a nearly ideal dark J-V curve with linear and much lower reverse leakage current, as shown in Fig. 6(c). The linear behavior indicated the shunt current was ohmic in nature. The ohmic

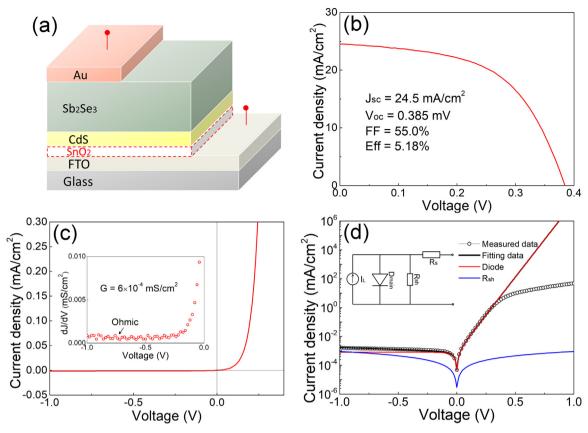


Fig. 6. (a) Schematic of superstrate CdS/Sb_2Se_3 solar cell; (b) light J-V and (c) dark J-V curves of the Sb_2Se_3 solar cells with SnO_2 buffer layer; (d) experimental dark current–voltage data and the fitting curves from the contributions of different shunting paths for the Sb_2Se_3 solar cells with SnO_2 buffer layer; the (c) inset shows shunt characterization by dJ/dV–V curve.

shunting can be confirmed by the dJ/dV - V curve as shown in Fig. 6(c) inset. The dJ/dV was flat with a constant value $G = 6 \times 10^{-4} \text{ mS/cm}^2$. Further more, the dark current density including the contributions of an ideal diode and an ohmic shunt resistance Rsh has been calculated and fitted to the experimental current data. The fittings are shown in Fig. 6(d). For the cell with SnO₂ buffer, the current under the forward bias was dominated by the main diode due to the forward bias carrier injection at the CdS/Sb₂Se₃ junction. In the reverse bias, the main shunting path is the ohmic shunting. The shunt current caused by SCLC can be ignored. Including the effect of SCLC, the experimental data would be overestimated in the voltage range of $< -0.5 \, \text{V}$. Compared to the solar cell without SnO₂ buffer, the diode of the device with SnO₂ had almost the same parameters with $J_0 = 8.0 \times 10^{-4} \text{ mA/cm}^2$ and A = 1.6. While the shunt current related parameters were very different. The ohmic shunt resistance R_{sh} was $1.1 \times 10^6 \ \Omega$ -cm², which was consistent with the shunt conductance G calculated in Fig. 6(c) inset. The R_{sh} of the cell with SnO_2 buffer was about 7 times higher than that of the cell without SnO₂ buffer, indicating a smaller shunt current induced by ohmic shunt paths.

To evaluate the validity of including SCLC in the equivalent circuit model, the dark J–V curves of the Sb₂Se₃ thin film solar cells with and without SnO₂ buffer were taken at various temperatures (303–383 K). Fig. 7(a) shows the dark J–V curves of the cell without SnO₂ buffer measured under different temperatures. The reverse dark current showed apparent non-linear behaviors under the reverse bias at 303 K, which was mainly caused by the SCLC as discussed before. With temperature increasing, the shape of reverse dark current changed a lot and the non-linear behaviors became weaker and weaker. The changes of the dark currents at different temperatures can be explained by the different temperature dependence of different shunting mechanisms. Different from other kinds of shunting mechanisms, SCLC had a weak

temperature dependence [23]. With temperature increasing, the dark current increased because of the increases of diode current and ohmic shunt current, but the increase of non-ohmic SCLC was much smaller because of the weak temperature dependence. The contribution of SCLC to total dark current at high temperature (> 383 K) was much less or even could be ignored, which resulted in the disappear of non-linear curve under reverse bias. For the device with SnO2 buffer, the dark current increases as the temperature increases, since there is no effect of SCLC, the shape of the curves keeps almost the same (see Fig. 7(b)). We fitted the dark J-V curves of the cell without SnO_2 buffer employing the compact electric model proposed in this study. The values of the parameter m obtained at different temperatures are shown in the Fig. 7(c). The value of m is between 2.4 \sim 2.8, and its temperaturedependent variation can be described by m = 554/T + 1, namely, m is proportional to the inverse of T. This temperature-dependent behavior is completely consistent with the theoretical prediction of $m = T_c/T + 1$ [27]. Here, $T_c = 554$ K. The value of the parameter K is increased with increased temperature, and this is also consistent with the previous theoretical study [27].

4. Conclusion

In conclusion, we had prepared Sb_2Se_3 absorber layers by close spaced sublimation for efficient Sb_2Se_3 thin film solar cells. It was found that the device with the structure of glass/FTO/CdS/ Sb_2Se_3 /Au had a relatively large and non-ohmic shunt current. The origin and the mechanisms of shunt current were analyzed. An equivalent circuit model containing non-ohmic SCLC shunting mechanism was developed to describe the dark $J\!-\!V$ characteristics in Sb_2Se_3 solar cells. Finally, with the insertion of a SnO_2 buffer, the non-ohmic SCLC was suppressed and the total shunt current was reduced, leading to an enhancement in

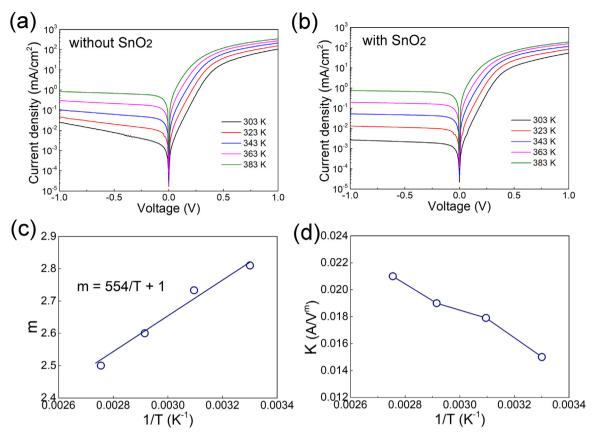


Fig. 7. Temperature-dependent dark J–V curves of (a) the Sb_2Se_3 solar cells without and (b) with SnO_2 buffer layer at different temperatures. (c) and (d) the parameter m and K, which were extracted from the curve fittings of J–V curves of the Sb_2Se_3 solar cells without SnO_2 buffer at different temperature, versus the inverse temperature 1/T.

efficiency by 38% and an increase in open-circuit voltage by 17% compared to the one without $\rm SnO_2$. This study demonstrated an important design strategy to reduce micro-shunting paths and to improve cell performance as well.

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