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# DEEP-LEARNING APPROACH TO THE IRON CONCENTRATION EVALUATION IN SILICON SOLAR CELL

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**Abstract:** Impurities are crucial for solar cell (SC) performance. The aim of our work is to show the possibility of fast and easy evaluation of iron concentration in silicon SC by using current-voltage characteristics (IVC). For this purpose, SCAPS was used to simulate the IVCs for  $n^+-p-p^+$ -Si structures with various both base thickness (150-240  $\mu\text{m}$ ) and boron doping level ( $10^{15}$ - $10^{17} \text{ cm}^{-3}$ ) in range 290-340 K. The recombination was considered to be associated with iron atoms with concentration  $10^{10}$ - $10^{13} \text{ cm}^{-3}$  and two cases (the coexistence of interstitial atoms  $\text{Fe}_i$  and pairs  $\text{Fe}_i\text{B}_s$  as well as the presence of  $\text{Fe}_i$  only) were under investigation. The IVC ideality factors were calculated in these cases ( $n_{\text{Fe-FeB}}$  and  $n_{\text{Fe}}$  respectively).  $n$  values and SC parameters for more than 10,000 structures were used for neural network learning. Keras was used to construct the network with up to 4 hidden dense layers (up to 300 neuron, relu activation) and iron concentration as output. It was shown that mean squared relative error for test data prediction was up to 0.28 in case of network, which trained by  $n_{\text{Fe-FeB}}$  value and up to 0.06 in case of both  $n_{\text{Fe-FeB}}$  and  $n_{\text{Fe}}$  using. The work was supported by NRFU (project 2020.02/0036).

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**Keywords:** *Silicon solar cell, iron concentration, neural network, ideality factor*

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