

# **Componentizing autonomous underwater vehicles by physical-running algorithms**

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## **ABSTRACT**

Autonomous underwater vehicles (AUV) constitute a specific type of cyber-physical system that utilize electronic, mechanical, and software components. A component-based approach can address the development complexities of these systems through composable and reusable components and their integration, simplifying the development process and contributing to a more systematic, disciplined, and measurable engineering approach. In this article, we propose an architecture to design and describe the optimal performance of components for an AUV engineering process. The architecture involves a computing approach that carries out the automatic control of a testbed using genetic algorithms, where components undergo a 'physical-running' evaluation. The procedure, defined from a method engineering perspective, complements the proposed architecture by demonstrating its application. We conducted an experiment to determine the optimal operating modes of an AUV thruster with a flexible propeller using the proposed method. The results indicate that it is feasible to design and assess physical components directly using genetic algorithms in real-world settings, dispensing with the corresponding computational model and associated engineering stages for obtaining an optimized and tested operational scope. Furthermore, we have developed a cost-based model to illustrate that designing an AUV from a physical-running perspective encompasses extensive feasibility zones, where it proves to be more cost-effective than an approach based on simulation.

## **INTRODUCTION**

An autonomous underwater vehicle (AUV) is a submersible vehicle capable of operating underwater with full or partial independence of a human operator. AUV are specialized cyber-physical systems involving electronic, mechanical, and software components (Cares et al., 2022). These complex systems face diverse challenges such as safety, security, energy efficiency, and timing, from a multidisciplinary approach (Marwedel and Engel, 2016). Although these systems have intense software needs, their engineering still lags behind other disciplines (like PMBOK for project management or SWEBOK for software engineering). In particular, systematic, disciplined, and measurable approaches in cyber-physical systems are being proposed and modeling is still an open issue (Tyagi and Sreenath, 2021; Duo et al., 2022).

In the component-based approach, components are the fundamental building blocks of a system, constraining and enabling system engineering. Components provide valuable features to the system they comprise in a composable, independent, and reusable manner, abstracting their internal complexities and enabling organized and well-defined interaction through interfaces. While the interaction among components via these interfaces imposes a discrete structure that restricts interactions, it also simplifies the variability of the system (Crnkovic, 2001).

The fundamental concept behind the component-based approach is based on the modular design of systems into smaller parts, serving as building blocks that are replaceable and reusable through well-defined interfaces. In addition to its frequent use in software engineering, the component-based approach is employed across various engineering disciplines, ranging from electronic components, such

47 as resistors, capacitors, and integrated circuits, in electronic engineering to bolts, nuts, gears, and bearings  
48 in mechanical engineering, and even precast concrete and steel beams in civil engineering (Gross, 2005).

49 The component-based approach has also shown its usefulness when addressing complex systems such  
50 as cyber-physical systems, using components to support multi-mode system behaviors (Yin and Hansson,  
51 2018), for complementing model-based approaches (Sztipanovits et al., 2014), supporting the integration  
52 of autonomous robots (Gobillot et al., 2019), modeling applied to smart city systems interoperability  
53 (Palomar et al., 2016), and control-process based designing and implementation (Serrano-Magaña et al.,  
54 2021).

55 In the case of AUV, the component-based approach has been acknowledged in several works. For  
56 example, this approach has been used in the development of a subsea-resident AUV for infrastructure  
57 inspection (Albiez et al., 2015), the creation of high-performance AUV control software (Ortiz et al.,  
58 2015), and the design of AUV streamlined hulls for survey and intervention missions (Ribas et al., 2011).

59 Therefore, from an engineering point of view, there are critical tasks to solve, which can be addressed  
60 by simplifying each component's operation modes without losing its core capabilities, and ensuring that  
61 these modes are optimal operation points in a real-world set. A classic way of solving this is by using  
62 simulation of environmental conditions, which also requires simulating the behavior of the integrated  
63 solution. This solution has been traditionally addressed by a modeling framework as Modelica or SysML  
64 and implemented in a corresponding tool as Open Modelica or Simulink (Fritzson, 2014; Nakajima et al.,  
65 2012).

66 In abstract terms, the engineering approach is a tacit separation of concerns between design, understood  
67 as a theoretical approach to the solution, and a test, understood as an actual proof of concept. This  
68 separation is applied for parts and components, which is known as 'hardware in the loop' (Ledin, 1999),  
69 and the whole system under construction (Hehenberger et al., 2016). Modeling cyber-physical systems  
70 includes both the continuous physical phenomena and their computing control, which is usually controlled  
71 by discrete models. The simulation typically makes it possible to verify the requested features of the  
72 continuous part and the complete system in a hybrid design (Babris et al., 2019), i.e., conceptually,  
73 the design does not directly confront the actual world to particular requirements for a cyber-physical  
74 component at design time. This paradigmatic separation of concerns is still present in recent works such  
75 as the work of Ayerdi et al. (2020), where a taxonomy for design-operation for the case of continuous  
76 integration architectures for cyber-physical systems is proposed. In this case, one of the taxonomic  
77 approaches (a view or face) of the taxonomy is the lifecycle approach, in it, simulation is always present  
78 and real cases are considered as test cases and not as a possible design alternative. Corso et al. (2021)  
79 summarized a set of different heuristics and meta-heuristic algorithms from Artificial Intelligence and  
80 operational research for validating cyber-physical components, which were meant to be applied using the  
81 same simulation tools as those in our study. No alternative for their application is suggested. Bazydlo  
82 (2023) proposes a UML-based design for cyber-physical systems. Although this work considers simulation  
83 as part of the life cycle, the authors recognize a problem at the level of non-standard hardware description  
84 language (HDL) as part of the diagnosis. This means that the assumption is that the control of the  
85 embedded component, being part of a system, is delegated to a controller who knows its internal behavior.  
86 This approach develops this line, and its generated code from UML models overcomes the problem by  
87 generating specific HDL code.

88 In the specific case of an AUV thruster under an integrated point of view, using a flexible propeller  
89 may result in irregular thrust, however, it also provides advantages over the use of a rigid propeller, such  
90 as improved prevention of breakage and jamming, which is especially useful in exploration missions  
91 in an unknown environment. In this scenario, the AUV's navigation software must compute all the  
92 control signals for efficient propulsion requiring the system to be equipped with all necessary sensors and  
93 sufficient data flow to continuously and timely measure and compute the thrust to apply and its resulting  
94 performance.

95 This situation can change when using an AUV thruster component, where its controller, driver, motor,  
96 gearbox, and flexible propeller are integrated. Such a component could have optimized and predefined  
97 operating modes, like an off mode, optimal thrust mode, and maximum thrust mode. In this case, the  
98 AUV's navigation software only needs to handle these three operating modes, simplifying interactions  
99 with the thruster component. As expected when applying a component-based approach, this approach  
100 ensures that the efficient operation complexities of the AUV thruster component are hidden from the other  
101 AUV components and internally managed by itself. As a result, it reduces the computing requirements,

102 minimizes communication flow, and simplifies the complexity of AUV navigation software. Ultimately,  
103 this streamlines the overall system engineering process.

104 Therefore, there is no doubt about the convenience of a component-based approach. However, the  
105 error propagation from components to the integrated simulation is a serious issue for cyber-physical  
106 systems. It has been addressed by continuous and discrete simulation techniques (Mittal and Tolk, 2020),  
107 stochastic methods (Fabarisov et al., 2020), and even machine learning approaches (Yusupova et al., 2020).  
108 It is preferable use a component-based approach, and to simplify the component flow data and to reduce  
109 the error propagation in the integrated simulation.

110 In this study, the optimal operation modes of cyber-physical components were obtained by running an  
111 optimization algorithm in an actual set, namely a physical-running searching algorithm. Therefore, the  
112 proposed approach aims to enhance the performance of the AUV by identifying the optimal operational  
113 modes of each component and designing their behavior and interactions with other components in a  
114 discrete and targeted manner, including the complexities of the natural environment. The expected impact  
115 is that the costs of using physical components in an actual set should find inflection points compared  
116 to the computational costs and the number of engineers' hours in the corresponding simulation tasks,  
117 especially if the engineers want to avoid error propagation.

118 Under this approach, it is not about introducing arbitrary discretization into the componentization  
119 process solely to reduce complexity in AUV engineering. Doing so may compromise performance and  
120 hinder the ability to address problems within the environment effectively. Instead, the AUV should be  
121 viewed as the solution while its environment presents the problems it must resolve. Therefore, for the  
122 AUV to complete its mission, its operational capabilities must exhibit only enough flexibility to match the  
123 actual variability of its environment, which is a classic cybernetic perspective about what intelligence  
124 is (Ashby, 1956). In the case of an AUV thruster component, the component's variety could be then  
125 reduced to the number of states having 'meaning' for the controller system, for example: inactive, uniform  
126 motion, and evacuation modes.

127 A notable feature of using a physical-running algorithm is the engineering creation of pre-optimized  
128 component choices using a real set to obtain them. We understand that this is not the classical engineering  
129 perspective, however, inexpensive and high-capacity electronic elements and the easily obtained mechanical  
130 components (provided, for example, by 3D printers) make it possible. Moreover, to anticipate its  
131 possible impacts, we claim that this engineering alternative could save the costs of simulation units and  
132 improve the performance of the integrated simulation of the final product by: (i) reducing the complexity  
133 of controller-controlled pairs, (ii) improving the accuracy of the integrated simulation by a better and  
134 simple description of component behavior, and (iii) reduced energy consumption due to pre-optimized  
135 components. However, what we present in this document is what we understand as its feasibility. The  
136 feasibility of a physical-running approach is not clear because it has strong theoretical drawbacks such  
137 as: (i) convergence time is significantly slower due to mechanical movements, (ii) it requires a physical  
138 set for testing, and (iii) it requires an additional device for sensing and controlling. These three elements  
139 constitute an additional cyber-physical set for realizing this design choice.

140 Therefore, to demonstrate their feasibility and economic viability in the following sections, we propose  
141 an alternative for identifying the optimal operating modes for components in a component-based approach  
142 by a physical-running approach. First, we propose a general architecture for obtaining optimal operation  
143 modes for components. Second, we show that genetic algorithms provide a search-based approach feasible  
144 for use in an actual set. Third, we propose how to use a genetic algorithm and how to adapt it for use under  
145 a physical-running approach. Finally, we demonstrate the use of the proposed framework by determining  
146 the optimal capabilities of a soft-propeller component.

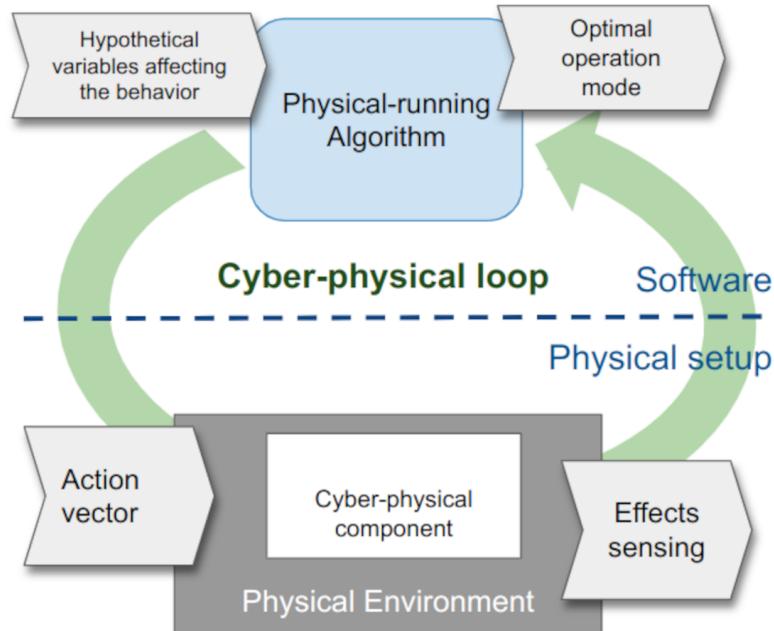
## 147 **ARCHITECTURE FOR EVALUATING COMPONENTS USING REAL SETS**

148 The component-based approach offers numerous benefits directly related to best practices in software  
149 engineering. This approach demonstrates software engineering principles such as abstraction, modularity,  
150 encapsulation, separation of concerns, and reuse by encapsulating and hiding the complexities of their  
151 operation within components and providing well-defined and simplified interfaces for interaction with  
152 other components.

153 The cyber-physical components are hybrid in nature and expressed in the computational space through  
154 data processing and communication interfaces and in the physical world through their performance as  
155 sensors or actuators. For instance, a flexible propeller component can integrate a communication interface

156 to receive control signals specifying the desired rotation speed employing a protocol. This component  
 157 internally processes these signals using a controller to activate its motor driver, motor, and gearbox. All  
 158 parts work together to deploy the desired rotational effect on the flexible propeller, which will generate  
 159 thrust in the physical world. This cyber-physical component exhibits communication capabilities to  
 160 interact with other components in the computational space and also shows actuation capabilities in the  
 161 physical world while encapsulating its internal complexities. In the atomic interactions between these  
 162 components, the required resources, such as time and energy, are not dependent on the specific requests' message  
 163 contents for rotation speed in the computational space. However, in the physical world, the situation is entirely different. When applied to the flexible propeller, there will be rotation speeds that  
 164 will produce better or worse thrust-to-consumption ratios, which, given the resource scarcity context in  
 165 which the AUV operates, makes it necessary to work on optimal regimes. Operating only in optimal  
 166 regimes will reduce the variability of interactions, limit the range of applicable control signals to the  
 167 thruster component only to the optimal ones, and consequently simplify the AUV engineering process. For  
 168 instance, the soft-propeller component could be operated in three modes: minimum thrust for precision  
 169 maneuvers, optimal thrust for displacement with the best thrust-to-consumption ratio, and maximum  
 170 thrust in the case of an emergency.

172 Thus, identifying the optimal or notable operational modes for cyber-physical components is an entry  
 173 point for applying the component-based approach in engineering cyber-physical systems, particularly for  
 174 AUV. In cases where information regarding the notable or optimal operational modes of a given component  
 175 is unavailable, testing and experimentation can be employed as alternative methods to determine the  
 176 components' physical properties.



**Figure 1.** Architecture for evaluating components in a cyber-physical loop.

177 Figure 1 shows the architecture for evaluating components using real sets in a cyber-physical loop  
 178 that allows the integration of the physical world and computational space in an iterative process to  
 179 determine the notable operating modes of the cyber-physical component under evaluation. In each  
 180 iteration, the physical-running algorithm produces the action vector that will be executed by the cyber-  
 181 physical component, thereby altering its physical environment as a result of its action. Its respective  
 182 effects will be sent back to the algorithm to provide feedback for the search process of the notable  
 183 operating modes. In each cycle, the physical running algorithm measures the performance of the action  
 184 vector using a cost function expressed in terms of the variables that hypothetically affect the behavior of  
 185 the cyber-physical component. Once the algorithm completes the optimization process, it will find an  
 186 operation mode associated with the cyber-physical component according to the defined cost function.

187 Therefore, the design process of the cyber-physical component under this architecture involves at least

188 two well-defined stages. In the first stage, the cyber-physical component must be prepared to implement a  
189 protocol capable of receiving action vectors from the physical-running algorithm and providing access  
190 to its entire operating spectrum. This allows the algorithm to explore any point within the component's  
191 performance possibilities during the search until notable points are found, which will then be reported as  
192 optimal operation modes. In the second stage, the cyber-physical component must implement a protocol  
193 capable of receiving action vectors from the physical-running algorithm while offering only a discrete  
194 set of options to be activated. These options correspond to the optimal operation modes detected by the  
195 algorithm in the previous stage for optimal operating performance alternatives from the cyber physical  
196 component. When the physical-running algorithm is instantiated, the optimal operation modes will  
197 align with the local minima detected by the algorithm. These modes will be assigned as the operational  
198 configurations for the final component design.

## 199 GENETIC ALGORITHMS IN AN AUV DESIGN PROCESS

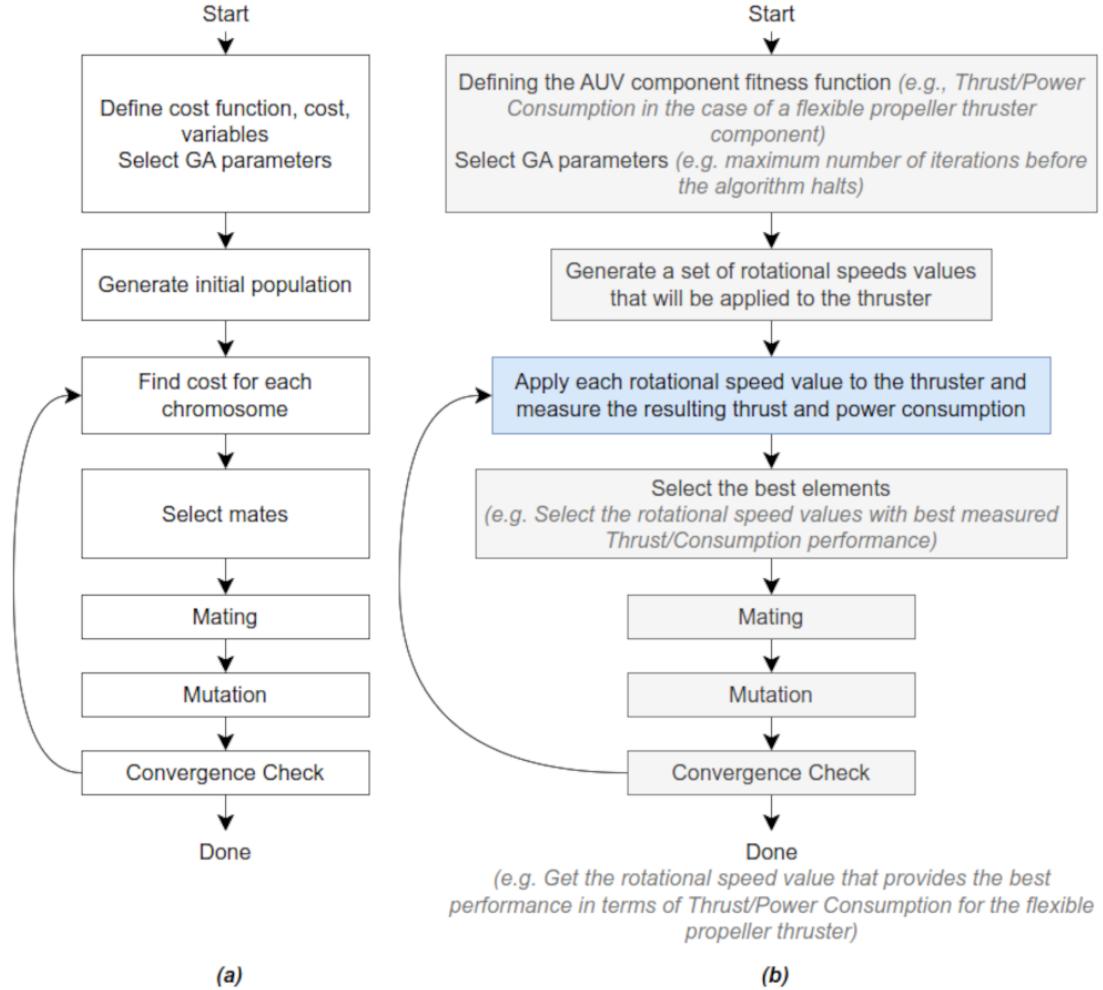
200 Genetic algorithms (GA) are a type of optimization algorithm inspired by natural selection and genetic  
201 inheritance. By leveraging the principles of evolution and natural selection, genetic algorithms can  
202 effectively search for optimal solutions (Holland, 1975). Genetic algorithms aim to find the best solution  
203 to a problem by iteratively evolving a digital population of potential solutions through mutation, crossover,  
204 and selection. They are helpful when dealing with complex problems where traditional optimization  
205 techniques may not be sufficient or feasible. One of the significant advantages of genetic algorithms is  
206 their ability to handle cost functions that present drawbacks, such as large search spaces, nonlinear and/or  
207 not straightforward cost functions, namely, non-derivable or discrete. These drawbacks make it difficult  
208 or impossible to use traditional optimization methods, and genetic algorithms can provide a rapid, robust,  
209 and effective alternative (Kowalski et al., 2021; Cheng et al., 2022; Deng et al., 2023; Kumar et al., 2010).

210 As shown in Figure 2a, the genetic algorithm emulates the natural evolutionary process through a  
211 few sequential steps (Haupt and Haupt, 2004). Once the cost function, variables, and parameters are  
212 configured at the beginning of the process, it randomly generates an initial population, evaluates each  
213 population's element, and ranks them according to their performance. Next, the best-performing elements  
214 are selected and combined to create the next population generation, with mutations introduced to promote  
215 diversity. This process is repeated until the algorithm converges or a predetermined stopping criterion is  
216 met, such as reaching the maximum number of allowable iterations set in the first step.

217 The terms 'fitness function' and 'performance' will be used henceforth to describe what was previously  
218 referred to as 'cost function' and 'cost' for each chromosome due to the terminology employed by the  
219 technology we use in genetic algorithm execution. Furthermore, to prevent ambiguity, we reserve the  
220 term 'cost' for discussing the resource expenditure in a comparative analysis detailed later in this article.

221 Figure 2b shows a genetic algorithm instantiated version designed to find the optimal operation for the  
222 case of a soft-propeller component. The first step involves specifying the fitness function definition and the  
223 genetic algorithm parameters, such as stopping and convergence criteria. The fitness function must express  
224 a performance measurement involving a components' computational model, which must accurately and  
225 precisely reflect the attributes and behavior of the propeller component as faithfully as possible. In the  
226 second step, the algorithm produces the first generation by randomly generating rotational speed values.  
227 These values are then individually tested in the next step to evaluate and rank their performance. Based on  
228 this evaluation, the algorithm selects the best performance elements, mates them by adding mutations, and  
229 creates a new generation in an iterative process. This process continues until the element that produces  
230 the best performance is identified: for example, the rotational speed that produces the best ratio between  
231 thrust and power consumption on the soft-propeller component. This way, the algorithm can identify an  
232 optimal operation mode for this component. At this point, it is essential to note that the quality of the  
233 computational model is critical to the algorithm's ability to identify the optimal operation mode for the  
234 modeled component. Thus, the computational model's accuracy and precision will directly impact the  
235 resulting operational modes.

236 However, obtaining a faithful and precise computational model of a physical component is a complex  
237 process; from non-rigid components like soft thrusters (Sodja et al., 2014) to soft-robot applications,  
238 where the absence of rigidity results in infinite degrees of freedom which, consequently, makes it more  
239 difficult to predict its behavior (Wang and Chortos, 2022). Any component whose performance depends  
240 on the variability of the physical world poses challenges from a modeling point of view. Their material,  
241 mechanical resistance, rigidity and flexibility, thermodynamic and electromagnetic behavior, interactions



**Figure 2.** Genetic algorithm instantiation for finding flexible propeller thruster component performance. (a) Flowchart of the genetic algorithm. (b) Instantiated version for specific application.

242 with other components, and non-linear behavior in boundary conditions are just some factors that increase  
243 the time and resources involved in obtaining reliable computational models.

244 Obtaining an accurate and precise computational model for an AUV component can be complex and  
245 costly. When evaluating the AUV-thruster components to identify their optimal modes of operation, a  
246 decision must be made regarding whether to invest in a computational model that faithfully represents  
247 the physical component or to directly evaluate the physical component and avoid the cost of model  
248 preparation. It is also important to consider that evaluating a physical component may be much slower  
249 than using a computational model even though computational models also require a great deal of time and  
250 effort to create a simulation model. Therefore, the decision to model or not to model depends on different  
251 factors, including the nature of the problem to be addressed, the costs and benefits of alternatives, and the  
252 available resources and time. Later, a comparative analysis is conducted to help elucidate this matter.

253 In fact, when a sufficiently adequate computational model for a physical component is either too  
254 expensive or simply not feasible, the decision may be made to skip modeling in favor of directly  
255 discovering, assessing, and specifying the physical component operation modes by using a real set for  
256 executing a physical-running algorithm. In particular, using a physical-running version of a genetic  
257 algorithm to overcome the absence of a reliable computational model. In Figure 2b, the third step is  
258 highlighted in blue to indicate that it could include a physical component. In particular, the resulting thrust  
259 force and power consumption should be obtained from a real set in place of the simulation's output to find  
260 each rotational speed performance and continue the instantiated genetic algorithm execution process.

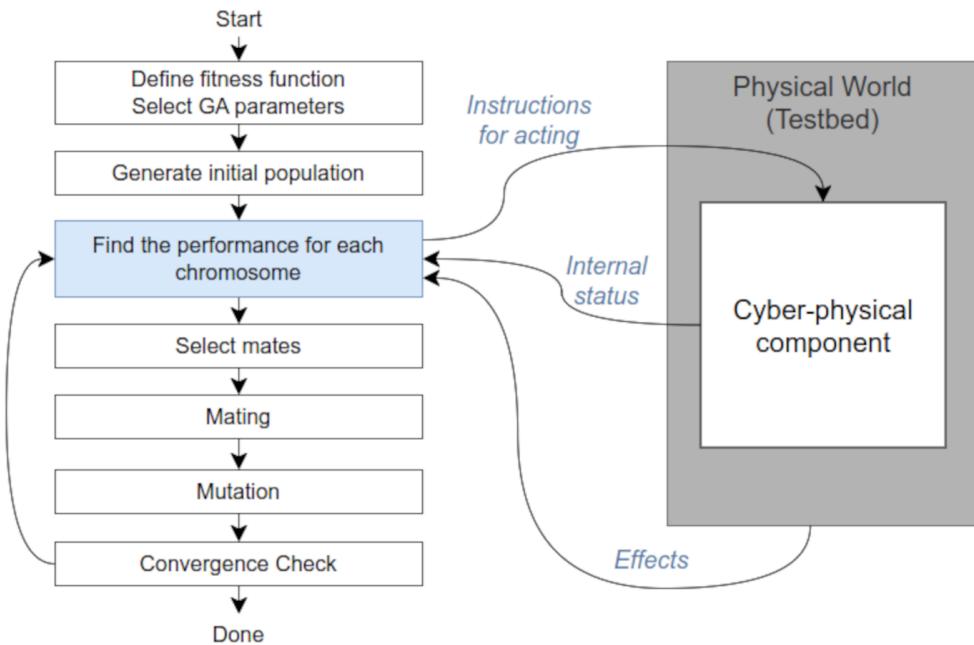
## 261 USING GENETIC ALGORITHMS UNDER A PHYSICAL-RUNNING APPROACH

262 Despite the savings in a mathematical simulation model, it is necessary to use a physical component for  
 263 connecting the digital algorithm to the physical environment. In this way, we acknowledge its benefits but  
 264 also the additional costs. Therefore, the appropriate communication interfaces must be integrated between  
 265 the physical world where the physical component operates and the computational space where the genetic  
 266 algorithm runs.

267 In Figure 2a, the step ‘Find cost for each chromosome’ should implement communication between  
 268 the genetic algorithm and the physical component, which, must implement communication capabilities  
 269 through well-defined interfaces and offer functionality at a higher level than its physical part only.  
 270 Due to this physical component’s ability to exchange and process messages and act as a counterpart  
 271 in a communication process, hiding its internal complexities, we will refer to it as a cyber-physical  
 272 component (Thramboulidis and Christoulakis, 2016).

273 Thus, the cyber-physical component will perform the role of the computational model. This approach  
 274 allows dispensing with the need for a computational model but could result in significantly different  
 275 timing. This can lead to noticeable waiting intervals while the physical component is instructed to execute  
 276 an action, starts its execution, and reaches a stable state to measure the environmental effects.

277 Figure 3 shows a flowchart of an adapted genetic algorithm to determine the properties of a cyber-  
 278 physical component in a physical-running way. This adapted genetic algorithm saves a component’s  
 279 computational model and directly uses the cyber-physical component in the physical world to find the  
 280 performance of each chromosome in an analog computer manner. This way, this adapted algorithm  
 281 can directly determine the component’s optimal operation modes automatically guided by the genetic  
 282 algorithm search process. As shown in the step ‘Find the performance of each chromosome’, the adapted  
 283 algorithm sends messages to the cyber-physical component. These messages contain instructions for  
 284 actions to be carried out in the physical world. When the cyber-physical component receives these  
 285 instructions, it executes them by changing its internal state and producing effects on its environment.

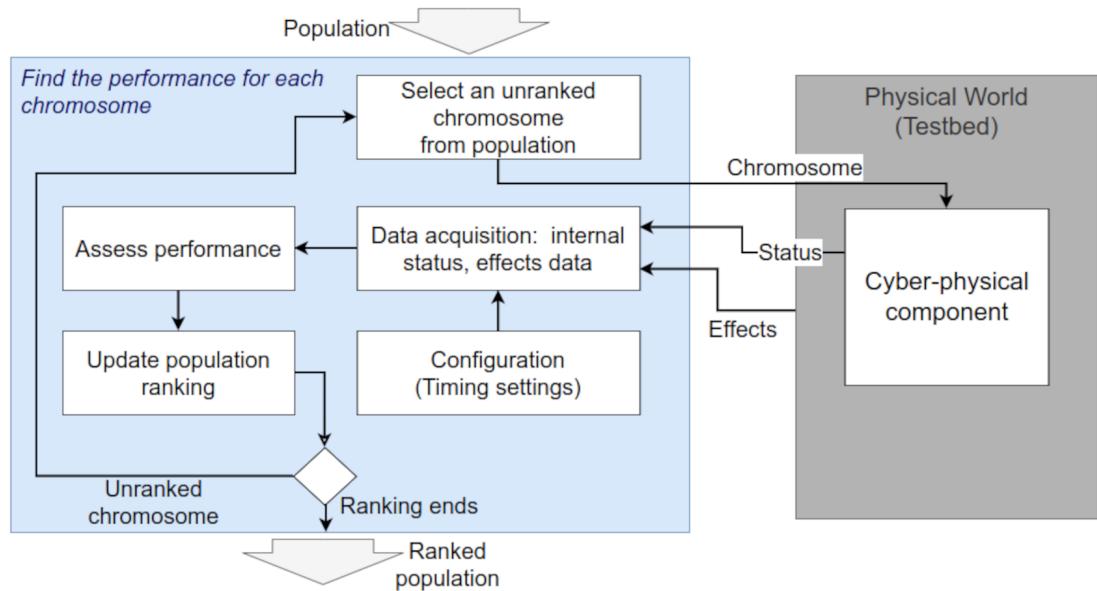


**Figure 3.** Physical-running genetic algorithm: Dataflow between the adapted genetic algorithm and its physical component.

286 In general terms, the internal state of a cyber-physical component is defined by the values of its  
 287 internal variables resulting from its operational performance. The effects, in contrast, are determined by  
 288 the changes in environmental variables, which are or should be influenced depending on the component’s  
 289 functioning. For instance, in the case of a cyber-physical heating component, its internal status could  
 290 be characterized by its energy consumption, while the effects could be represented by the temperature

291 achieved in the surrounding air following a heat exchange process. If an automatic transmission electronic  
 292 system is regarded as a cyber-physical component, its status variables could include the rotational speeds  
 293 of its gears, and the temperature of the lubricating oil, and the effects would be the transmitted torque. In  
 294 the case of a cyber-physical component for the cruise control system of an autonomous vehicle, the status  
 295 variables could include the vehicle's target speed, the distance to the vehicle ahead, and the engine's status.  
 296 On the other hand, the effects might be represented by the actual speed of the vehicle, fuel consumption,  
 297 and control actions exerted on the powertrain.

298 In the example of the soft-propeller AUV thruster, the instructions received by the component are the  
 299 rotational speed that it must develop. This component's internal status is given by its energy consumption,  
 300 and it changes as a result of applying the action, producing effects on its environment, i.e., it produces  
 301 thrust.



**Figure 4.** Detail for 'Find the performance for each chromosome' step of the physical-running genetic algorithm.

302 The adapted algorithm, which we will call the physical-running genetic algorithm, does not evaluate  
 303 the performance of each chromosome traditionally (4). Instead, it evaluates the cyber-physical component  
 304 directly on the testbed in the physical world. The process consists of evaluating each chromosome to  
 305 build a ranking, which will subsequently allow for the selection of those with better performance (4).  
 306 Through this process, an unranked chromosome is selected. The chromosome is subsequently sent to the  
 307 cyber-physical component through a communication interface, which receives the message and interprets  
 308 it as instructions to execute. Then, the cyber-physical component must execute the instructions. Whether  
 309 the role of the cyber-physical component is to sense or act, the operation in the physical world will take  
 310 time to achieve the desired physical result. Next, data acquisition must be performed on time once the  
 311 necessary time interval has elapsed. This time interval is a parameter that must be previously configured,  
 312 as shown in Figure 4 where it is represented by the box labeled 'timing settings.'

313 For example, the flexible propeller of the AUV thruster component will receive messages containing  
 314 the instructions to act in its environment, that is, the desired rotation speed. The consumption and thrust  
 315 data will be measured once the specified rotation speed is reached. An appropriate timing setting must be  
 316 configured to ensure the propeller reaches the desired rotation speed. Once the data have been obtained  
 317 on the internal state and the effects produced by the cyber-physical component, the performance will be  
 318 evaluated according to the fitness function in the 'Assess performance' step. In the example mentioned,  
 319 the fitness function will be the thrust-to-consumption ratio, allowing the ranking of the population  
 320 chromosomes according to their performance. The better-ranked chromosomes, namely, those having the  
 321 best thrust-consumption ratio, will be positioned higher in the ranking. The process proceeds iteratively  
 322 until all elements of the population have been ranked.

323 This architecture is designed to evaluate cyber-physical components using genetic algorithms to determine  
324 their optimal operating modes. The optimal mode is achieved when the component's performance best achieves a design goal. We have not imposed strict restrictions on the platform required to implement  
325 this architecture. However, we have identified the need for at least one computing unit for executing  
326 the adapted genetic algorithm linked to the cyber-physical component through a network connection  
327 or link, allowing them to establish communication. The cyber-physical component should integrate its  
328 computing unit for communication, data acquisition, and control. Examples of these computing units  
329 include single-board computers and/or microcontroller units. Finally, a well-equipped infrastructure is  
330 necessary to accurately assess cyber-physical components and determine their optimal operating modes,  
331 including a testbed with sensing elements capable of measuring relevant variables. These variables should  
332 include the component's internal state and the resulting operation effects. To ensure an accurate evaluation,  
333 the test bed must also replicate the operational conditions as closely as possible.  
334

### 335 **Procedure for applying the physical-running genetic algorithm**

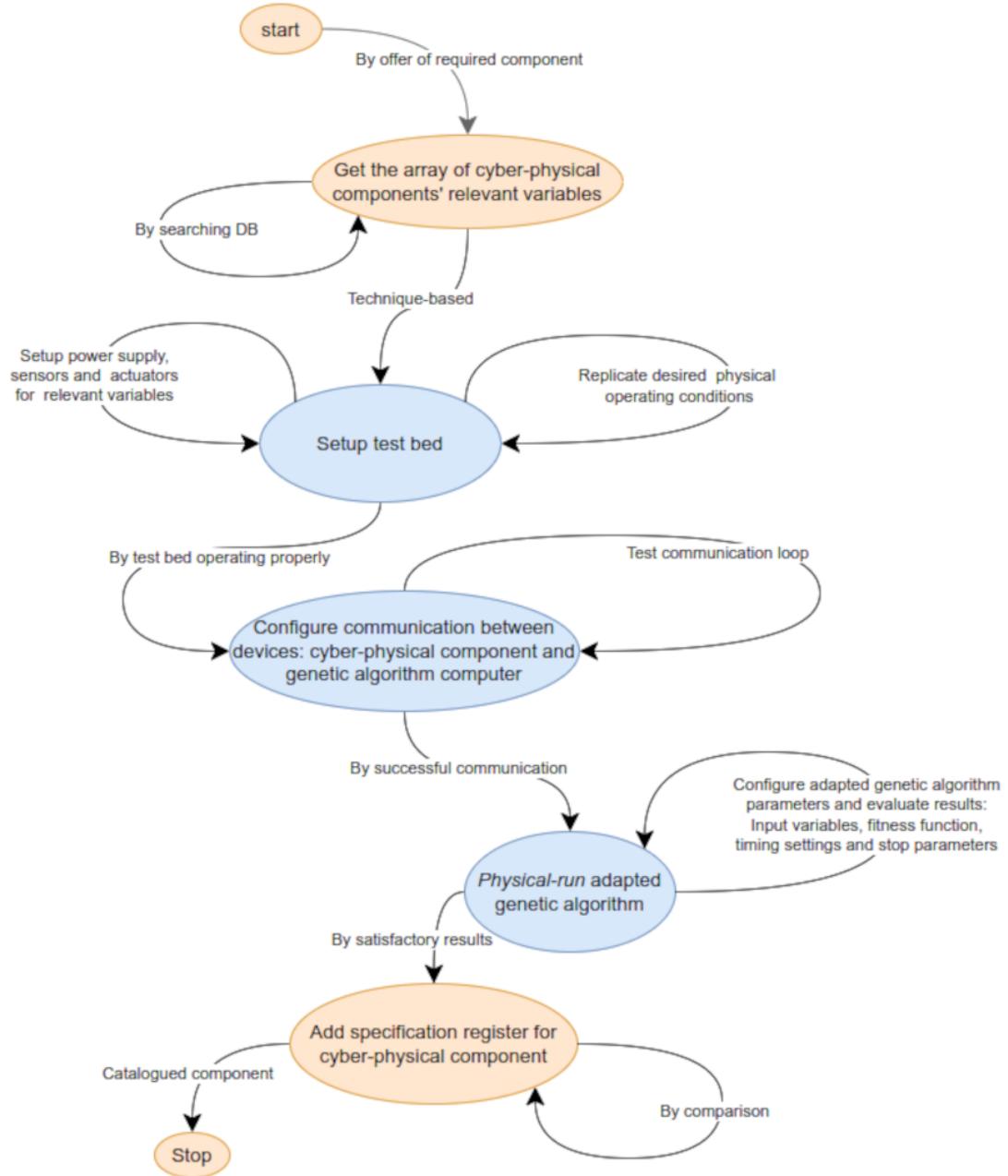
336 Adopting a general methodological approach for a specific engineering problem is known as situational  
337 method engineering (Henderson-Sellers and Ralyté, 2010). The assumption is that a method is composed  
338 by method fragments or chunks, which can be specialized and arranged in different ways to obtain specific  
339 methods for specific situations. Usually, the static part is modeled by class diagrams, and the dynamic  
340 part is modeled by transition diagrams. Following these guides, we propose a procedure for applying an  
341 adapted genetic algorithm to identify optimal operation modes for cyber-physical components under a  
342 physical-running approach.

343 We use a state machine diagram to model the procedure, as shown in Figure 5. After identifying the  
344 cyber-physical component variables that define its state and are required to measure its performance, a  
345 testbed must be set up to replicate physical operations as accurately as possible. The testbed setup must  
346 allow for recreating the operating conditions in which the component under evaluation will perform and  
347 should include all necessary physical elements, power supplies, sensors, and actuators to continuously  
348 monitor and control the cyber-physical component's operation and performance throughout the entire  
349 algorithm execution process. In the next step, the communication loop must be configured between the  
350 cyber-physical component and the computing unit where its counterpart, the adapted genetic algorithm,  
351 will run. The adapted genetic algorithm can be executed after configuring the input variables, fitness  
352 function, algorithm stop criteria, and timing settings. During execution, the algorithm physically tests  
353 each element of every generation directly on the cyber-physical component, selecting the best ones for  
354 each generation based on the configured algorithm parameters. The data acquisition for each chromosome  
355 takes as much time as the configured timing settings. If the timing settings are too short, the execution  
356 may be faster, but the measurements may be inaccurate. Conversely, unnecessary waiting time may  
357 occur if the timing settings are too long. In the soft-propeller component example, excessively brief  
358 timer settings can result in data acquisition occurring before the propeller reaches the specified rotation  
359 speed, leading to inaccurate thrust and performance measurements. Therefore, we recommend allowing  
360 sufficient time for the propeller to reach a stable speed before stopping and to ensure a non-turbulent  
361 state before starting. This balance is incorporated into the proposed physical running approach alongside  
362 established parameters in genetic algorithms, such as the initial population size and stopping criteria,  
363 which have received attention in the genetic algorithm literature (Diaz-Gomez and Hougen, 2007; Safe  
364 et al., 2004).

365 The results of this physical-running genetic algorithm will reveal the optimal operation modes  
366 according to the configured parameters. In the example of the soft-propeller component, the result will  
367 be the optimal thrust mode operation ratio when the fitness function is the thrust-power consumption  
368 ratio. Additionally, the results can be the maximum thrust capacity when the fitness function considers the  
369 measured thrust. Finally, these optimal operation modes of the component can shape the cyber-physical  
370 component specification in a component-based approach.

## 371 **EXPERIMENTAL EVALUATION OF AN AUV THRUSTER WITH A SOFT PRO- 372 PELLER**

373 We analyzed an AUV thruster with a soft propeller as a case of a physical-running algorithm for characterizing  
374 a cyber-physical component. This component comprises a microcontroller board based on the Atmel  
375 SAMD21 unit (Arduino MKR1000). The microcontroller board has capabilities for WIFI communication



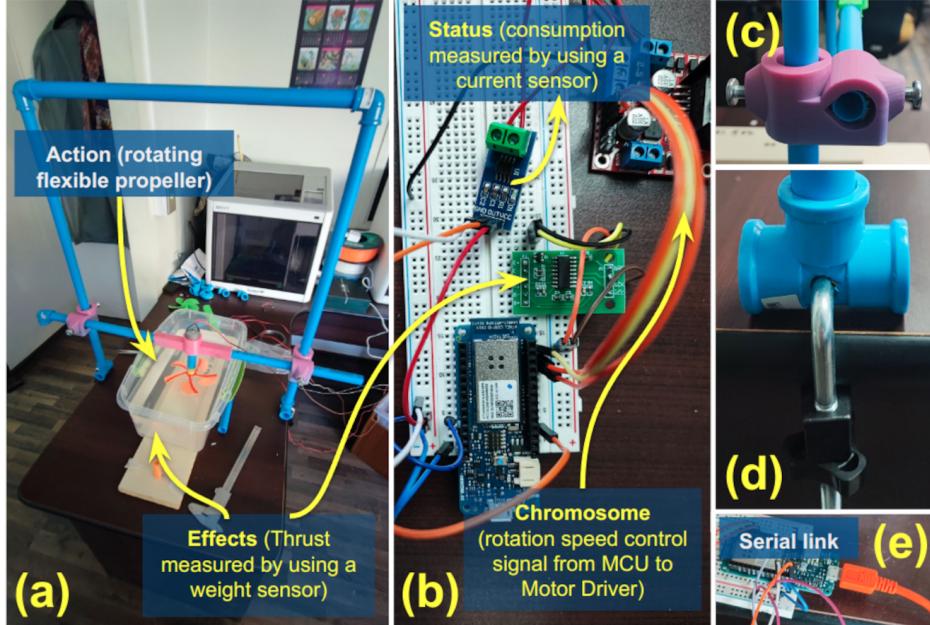
**Figure 5.** Procedure for applying physical-running genetic algorithms.

376 and communication through a serial port. It is connected to a dual full-bridge motor driver L298N, which  
 377 delivers power to a 12V DC brushed motor. After testing several 3D-printed propeller prototypes that  
 378 were not sufficiently flexible, we decided to mount a flexible clear PVC plastic propeller with two blades.  
 379 Each blade was 65mm long, 20mm wide, and 0.7mm thick, and having a pitch angle of 90 degrees. It was  
 380 attached to the DC motor shaft to rotate at a speed proportional to the pulse width modulation (PWM)  
 381 signal produced by the microcontroller.

382 We measured two variables to determine the performance of the cyber-physical component: the thrust  
 383 it can produce and its power consumption. This requires weight and power sensors, which are not part of  
 384 the component and were used here for data acquisition.

385 In preparing the testbed, a rigid structure capable of holding the component over a bucket of water  
 386 was implemented, submerging only the flexible propeller. The structure was built using *ad-hoc* 3d printed

387 PLA fixtures, PVC tubes, and fittings. The direction of rotation was arranged so that the propeller pushed  
 388 the water downwards. A weight sensor was installed to measure the increase in the weight of the bucket  
 389 when the propeller rotates, that is, the thrust measured in grams. Since the motor's power supply operates  
 390 at a constant and known voltage of 12V DC, a current sensor was installed in series to measure the motor's  
 391 power consumption proportionally in amperes.



**Figure 6.** Main testbed components.

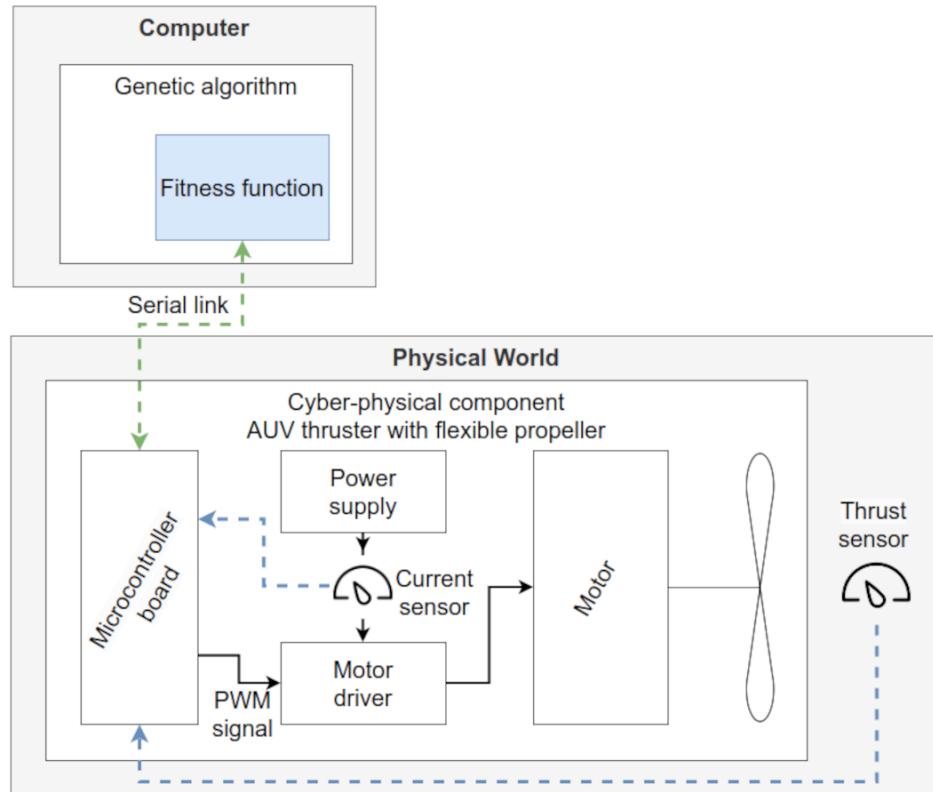
392 Figure 6 depicts, sequentially from left to right, the key components of the testbed. Panel (a) illustrates  
 393 the installation of the primary structure supporting the motor. This structure incorporates (c) custom  
 394 3D-printed elements designed to adjust the propeller's submersion depth in water. The base, resting  
 395 on (d) fastenings, ensures stability, complemented by the structure's material properties. In (b), the  
 396 interconnected electronic components are visible, including the microcontroller board, motor driver,  
 397 and current and thrust sensors. Panel (e) shows the USB cable connected to the microcontroller board,  
 398 establishing a serial communication link. Explicit labels have been included to denote the effects induced  
 399 by the cyber-physical component's action, such as the thrust generated by the rotation of the flexible  
 400 propeller. This thrust is measured by a weight sensor placed beneath the water-filled container where  
 401 the propeller is submerged. The figure also highlights the cyber-physical component's status, indicated  
 402 by the overall power consumption, measured using a current sensor. Another dynamic aspect illustrated  
 403 in the figure is the transmission of chromosomes. Initially sent from the executing genetic algorithm  
 404 on a computer, these chromosomes sequentially reach the microcontroller *via* the serial port. They are  
 405 then relayed to the motor driver to assess the corresponding effects and status. These effects and status  
 406 are captured by the microcontroller from sensors and transmitted back to the computer *via* the serial  
 407 link. There, the genetic algorithm ranks each chromosome and iterates the optimization process until  
 408 completion based on predefined termination criteria.

409 Figure 7 provides an overview of the two computing units constituting this distributed system. The  
 410 genetic algorithm is executed on a computer, and it has been modified to evaluate each chromosome  
 411 directly in the testbed or physical world, bypassing a computational model, as previously mentioned. The  
 412 second computing unit in this distributed system is the microcontroller, which forms the cyber-physical  
 413 component in conjunction with the motor driver, motor, and flexible propeller. In the setup depicted  
 414 in the figure, sensors have been added to measure the status of the cyber-physical component (current  
 415 consumption) and the effects in the physical world (thrust). These readings are crucial because, when  
 416 relayed back to the genetic algorithm running on the computer, they enable the performance assessment of  
 417 each chromosome according to a fitness function. In the search for an optimal operation mode for efficient  
 418 AUV movement, the fitness function defined for identifying the most efficient chromosome, i.e., the

419 rotational speed with which the cyber-physical component performs with the best thrust-to-consumption  
 420 ratio, is:

$$\text{PhysicalPerformance(chromosome : rotational speed)} = -1 \times \frac{\text{Thrust}}{\text{Current}}. \quad (1)$$

421 The rationale for multiplying by the additive inverse arises because the version of the genetic algorithm  
 422 is based on the *ga()* function included in the R software (RStudio 2022, R v4.2) and is designed to optimize  
 423 by searching for minima. Thus, multiplying by  $-1$  facilitates the search for the best thrust-to-current  
 424 ratio.



**Figure 7.** Testbed for implementing a physical-running genetic algorithm on a flexible-propeller thruster.

425 According to the pseudocode presented in Algorithm 1, the microcontroller board was programmed to  
 426 report data once the rotation speed was reached. As there is no motor shaft rotation speed meter, the device  
 427 waits for a time interval (delay of 3.5 seconds) before reporting data to ensure the instructed rotational  
 428 speed is reached by the motor shaft before taking the measurement. This specific behavior is part of the  
 429 internal operation of the cyber-physical component and is not accessible from the computer side.

430 On the computer side, the genetic algorithm was configured to operate in accordance with the  
 431 pseudocode presented in Algorithm 2. As previously mentioned, the modified algorithm fundamentally  
 432 relies on the *ga()* function available in the R software, with the primary modification being the introduction  
 433 of a custom fitness function. Unlike its traditional application, which involves evaluating the performance  
 434 of each chromosome using a mathematical formula or model, this modified version evaluates chromosomes  
 435 directly in the physical world. This is achieved by having the *PhysicalPerformance()* function send the  
 436 chromosome under evaluation, i.e., the rotational speed, to the cyber-physical component via the serial  
 437 port. The cyber-physical component then returns the status and effect measurements from the evaluated  
 438 chromosome through the same port. These statuses and effects, relayed back to the computer from the  
 439 microcontroller, are used by the modified fitness function to calculate the chromosome's performance. As  
 440 previously explained, this performance is gauged by the thrust-to-consumption ratio, aiming to find the  
 441 chromosome that enables the most efficient movement of the AUV.

---

**Algorithm 1:** Cyber-physical component pseudo-code

---

**Computing Unit:** Microcontroller**Input:** serial\_port (for reading instructed rotational speed)**Output:** PWM signal to motor driver pin, and Data sent back through serial\_port (thrust and current sensor readings)**Define:** motor\_driver\_pin;**Define:** thrust\_sensor\_reading;**Define:** current\_sensor\_reading;**Function** setup:    // Initialize and calibrate sensors  
    calibrate\_thrust\_sensor;  
    calibrate\_current\_sensor;**Function** loop:    serial\_port.read instructed\_speed;  
    motor\_driver\_pin := instructed\_speed; // Send rotational speed to motor driver  
    delay;  
  
    // Obtain thrust and current sensors readings after delay  
    serial\_port.read thrust\_sensor\_reading;  
    serial\_port.read current\_sensor\_reading;  
  
    serial\_port.write thrust\_sensor\_reading, current\_sensor\_reading;

---

**Algorithm 2:** Physical-running GA pseudo-code

---

**Computing Unit:** Computer**Input:** serial\_port (for getting thrust and current readings sent back from microcontroller)**Output:** Optimal cyber-physical component rotational speed: Best ratio thrust/current as a result of R software *ga()* genetic algorithm function**Define:** rotational\_speed;**Define:** thrust;**Define:** current;**Function** PhysicalPerformance (*rotational\_speed*) :    // Send rotational speed to microcontroller through serial port  
    serial\_port.write rotational\_speed;  
    delay;    // Get thrust and current readings from microcontroller  
    serial\_port.read thrust;  
    serial\_port.read current;    **return** ( $-1 \times$  thrust/current);    // The *ga()* function in R software, which implements a genetic  
    algorithm, utilizes the parametrized 'PhysicalPerformance()' '  
    function to evaluate each rotational speed, treating these as  
    chromosomes.ga ( fitness function: PhysicalPerformance (*chromosome*), lower, upper, population\_size,  
consecutive\_generations\_without\_improvement, maximum\_iterations\_number );

Report and store results;

As shown in Algorithm 2, the specific parameters allowed the genetic algorithm to operate in real-valued mode using floating-point representations for rotation speed values. These parameters limited the population size of each generation to seven chromosomes and defined the termination criteria as reaching ten consecutive generations without performance improvement or completing a total of forty-five iterations. Regarding timing settings, the fitness function was designed to introduce an 8.2-second delay between each rotation speed evaluation, ensuring that the water turbulence and propeller rotation had ceased, thus preventing undesired impacts on the measurements. This execution of the genetic algorithm identified the optimal performance for efficient movement at a rotation speed control signal of 67% (PWM signal of 172 over an interval from 0 to 255). Through this method, the genetic algorithm successfully identified an optimal operation mode for efficient movement.

Figure 8 displays all the data points generated by the physical-running genetic algorithm during its execution. The X-axis represents the applied rotation speed, the Y-axis indicates the thrust/current consumption ratio, and the marked point is the obtained value in the final generation of the genetic algorithm. Notably, the algorithm tends to produce different Y values across generations at almost the same X values, suggesting that factors beyond the algorithm's operation may be at play. Possible causes could include mechanical deformations, sensor limitations, and actuator constraints.



**Figure 8.** Physical experiment chart, thrust/current vs. rotational speed control signal (PWM signal 0-255).

We can apply the same procedure by modifying the fitness function definition to explore alternative optimal operation modes. For instance, if we want to search for the maximum thrust, we can define the fitness function as the additive inverse of the measured thrust. This way, the genetic algorithm implemented in R will find a minimum corresponding to the maximum thrust capacity of the AUV thruster with a flexible propeller.

## COMPARATIVE ANALYSIS

Simulation activities are significant in the fields of robotics, autonomous vehicles, and cyber-physical systems. As an alternative to constructing real artifacts, simulation serves as a valuable tool for modeling and design, facilitating the inclusion of smart features, and mitigating implementation costs and the need for physical testing beds. However, while its benefits have been detailed, issues such as insufficient speed for required complexity, composability, uncertainty, and calibration have also been recognized (Choi et al., 2021). Years ago, a component-based approach seemed to be in opposition to a model-based approach in vehicular systems; however, it was eventually recommended to integrate them under a unified approach (Torngren et al., 2005). In our component-based approach, we consider the existence of an integrated simulation for the complete system or simplified simulations for an early feasibility assessment of components.

474 Therefore, it is reasonable to assume that using a physical approach rather than a simulation is more  
 475 convenient in some applications. Naturally, if we are discussing an autonomous vehicle for exploration on  
 476 the planet Mars a physical-running approach in the same Mars it will not prove economically feasible.

477 Therefore we do not advocate for doing away with simulations. We are, however, stating that there are  
 478 situations where it is more convenient to adopt a physical-running approach for establishing the optimal  
 479 performance of components in place of simulation. In the previous section, we demonstrated that the idea  
 480 is feasible for a flexible propeller component and have considered showing a general comparison from  
 481 a cost perspective to show its broader application. Helbig et al. (2014) formulated a cost model for a  
 482 component-based approach in automation solutions. We refined some of their concepts and established  
 483 some differences in the cost of their model, including the cost of running it in the physical environment.  
 484 We extracted the commissioning unitary testing and called it integration. Additionally, we conducted  
 485 a review on <https://www.glassdoor.com>, and found no significant differences between the salaries of  
 486 simulation engineers and software developers for embedded systems or similar cyber-physical engineering  
 487 roles. Therefore, in the proposed comparative cost model we focused on the time spent on projects, similar  
 488 to Helbig et al. (2014). We employed the symbols in Table 1 for a cost-based comparative.

$N$	Number of components
$I$	Integration cost
$H_k$	Hardware cost of component $k$
$M_k$	Software and Modeling cost of component $k$
$S_k$	Simulation cost of component $k$
$P_k$	Physical cost for prototyping and testing component $k$
superscript $S$	Engineering approach with simulation in component design
superscript $P$	Engineering approach with physical-running in component design
$C^S$	Total cost of the engineering approach with Simulation
$C^P$	Total cost of the engineering approach with Physical running

**Table 1.** Symbols in the comparative of approaches

489 Using these symbols we have the total cost of the simulation approach as expressed in equation 2 and  
 490 the total cost of physical running in equation 3.

$$C^S = I^S + \sum_{k=1}^N (H_k^S + M_k^S + S_k^S + P_k^S) \quad (2)$$

$$C^P = I^P + \sum_{k=1}^N (H_k^P + M_k^P + S_k^P + P_k^P). \quad (3)$$

491 The usual and tacit assumption is that  $C^S < C^P$ , however, we support that there are cases where  
 492  $C^P < C^S$ . Due to this, we have assumed that there are inflection points, which means that  $C^S = C^P$ . This  
 493 general formulation was modified to adapt it to our case, i.e. a physical-running case. To do that we will  
 494 consider some factors to get a simplification in the inequation  $C^P \leq C^S$ . Therefore, we will assume that the  
 495 integration costs of using a simulation-based design at component levels and simulation in the integration  
 496 is greater than only in the integration phase at the physical-running approach. Thus we will assume that  
 497 there is a factor,  $f_I > 1$  for this proportion. Also, we assume that there is a factor for describing the  
 498 software, modeling, and simulation costs in the physical-running approach. It will be only a part of the  
 499 corresponding costs in the simulation-based approach. On the contrary, a physical-running approach  
 500 will have additional costs due to the physical set for designing. Thus  $f_P < 1$  means that the physical-set  
 501 costs in the simulation-based approach will be only a part of the costs in the physical-running approach.  
 502 Regarding the hardware cost, we will assume that there are no differences because, if the approach means  
 503 some hardware-cost difference, we can allocate the expense in  $P_k$ . All these assumptions are without loss  
 504 of generality (WLOG) and they are summarized in Table 2.

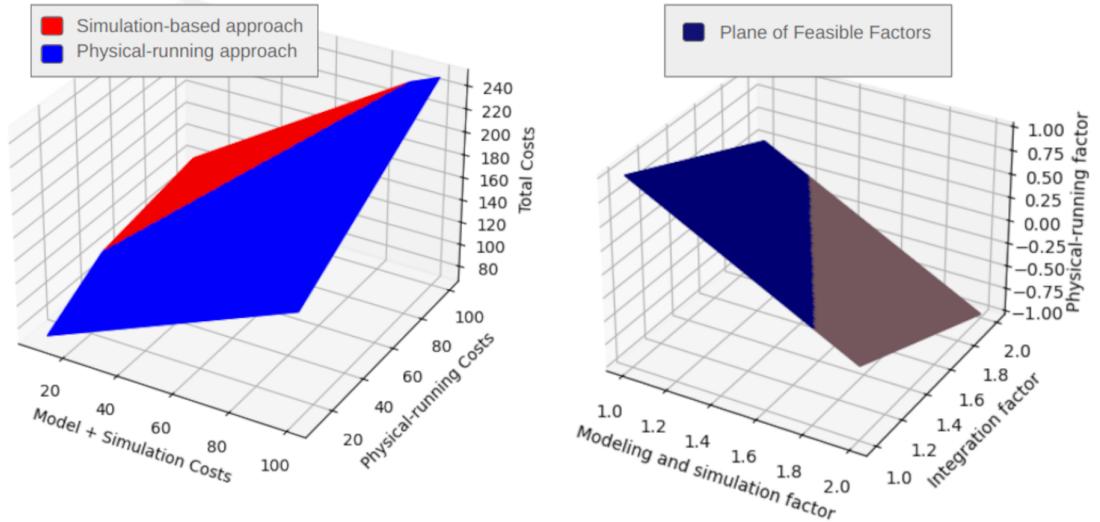
505 Using these assumptions to identify the inflection points and substituting the expressions related to  $C^P$   
 506 in the equation  $C^P - C^S = 0$  we obtain the Equation 4.

$I^S = f_I \times I^P$	$C^P < C^S \implies f_I > 1$
$\sum M^S = f_M \times \sum M^P$	$C^P < C^S \implies f_M > 1$
$\sum S^S = f_M \times \sum S^P$	
$\sum H^S = \sum H^P$	Hardware costs are equivalent in both approaches
$\sum P^S = f_P \times \sum P^P$	$C^P < C^S \implies f_P < 1$

**Table 2.** Assumptions for sensitivity analysis

$$(1 - f_I)I^P + (1 - f_M)\sum(M^P + S^P) + (1 - f_P)\sum P^P = 0. \quad (4)$$

Consequently, a multidimensional space is defined, representing several feasible combinations of factors. For instance, with  $I^P = 20$ ,  $M^P + S^P = 4$ ,  $P^P = 48$ ,  $f_I = f_M = 2$ , and  $f_P = 0.5$  an inflection point emerges, as equations 2 and 3 yield identical values. These inflection points demarcate the boundary between the desirability of the two alternatives. In the case of the flexible propeller, approximately 14 hours were allocated to physical experimentation, 6 hours to modeling and distributed software. Integration efforts were approximated to 8 hours, employing factors  $f_I = f_M = 2.2$  and  $f_P = 0.4$ . The resultant time savings for this model amounted to 30%. Figure 9 illustrates a comparison of these two approaches. The red plane delineates the convenience zone for the simulation-based approach, while the blue plane indicates the convenience for the physical experimentation approach. The right segment showcases the region of the plane (the dark blue section) where the factors yield feasible combinations using the values from the initial example.



**Figure 9.** Minimal costs and factor feasibility

## DISCUSSION

Although models of physical behaviors offer many advantages, such as precise documentation, easy communication, and use in support simulations, we have also identified challenges due to their cost. Consequently, there are situations where it is more cost-effective to experiment and design a component directly in a physical set rather than invest in modeling and perfecting a computational model for it.

We have presented the case of an AUV thruster with a soft propeller, a cyber-physical component that includes a microcontroller board, a driver, a motor, and a flexible prop. The flexible propeller provides features such as a lower possibility of getting stuck or damaging other objects while spinning. However, it also introduces complexities and challenges to the modeling process, for example, making it difficult to

527 predict the thrust that can be achieved under a given rotational speed or predict its maximum thrust before  
528 its geometry yields due to water resistance.

529 According to the execution log of the genetic algorithm, we obtained a nearly ideal chromosome  
530 in the early iterations, and, as anticipated, its descendants persisted until the final generations. This  
531 observation suggests the possibility of reaching an almost optimal solution in fewer iterations, resulting in  
532 reduced waiting times. Consequently, this leads to new avenues for exploration in relation to the specific  
533 configuration of the genetic algorithm, particularly regarding the identification of stopping criteria that are  
534 tailored to the nature of the problem under study. This insight could significantly enhance the efficiency  
535 of the algorithm, reducing computational overhead and time while still achieving high-quality solutions.

536 One additional observation from this study is that the fitness function produced varying thrust-current  
537 ratios for similar rotational speeds. We suspect that these irregularities could be attributed to various  
538 factors, including the presence of mechanical imperfections in the testbed, the performance of the  
539 DC motor over time (which could be affected by increasing operation temperature), the consistency  
540 of the motor driver's performance (also influenced by temperature), the variability of the mechanical  
541 resistance of the materials used, the unwanted turbulent flows of the water (which could cause variations in  
542 consecutive thrust measurements), and the accuracy and consistency of the thrust and power consumption  
543 measurements obtained from the sensors. It is possible that more sensing elements may avoid some of  
544 these limitations and operate in a closed loop, including the use of additional sensors to measure propeller  
545 rotation speed instead of trusting on a timing parameter to guarantee that the rotation speed has been  
546 reached. Also, monitoring the water movement to start the subsequent measurement after the water is  
547 effectively stopped, instead of trusting on another timing parameter that allows waiting an interval time to  
548 restart measurements, presuming the water movement has stopped. Despite the limitations posed by the  
549 physical nature of the test bed, such as mechanical imperfections, temperature-dependent performance  
550 variations, sensor measurement uncertainties, and the possibility of the genetic algorithm getting trapped  
551 in local minima, our physical running genetic algorithm successfully converged to detect an optimal  
552 operating mode for the cyber-physical component under real-world considerations. Therefore, applying  
553 the proposed architecture to the search for optimal operating modes of a cyber-physical component in  
554 a physical-running set is possible. We have proposed and used a procedure for applying this strategy,  
555 finding real optimal thrust/power consumption regimes for a cyber-physical component. Moreover, the  
556 final version of the software to be integrated into the assessed cyber-physical component is expected  
557 to be more streamlined. This is because it will be necessary to exclude certain code segments, thereby  
558 reducing the investment in computation and energy, which were previously dedicated to capturing and  
559 processing status and effects data. While these elements were crucial during the investigation of the  
560 operational modes of the cyber-physical component, they will no longer be needed for its subsequent  
561 normal operation.

562 The entire process can be extended to evaluate other functional components of the AUV, determine  
563 their optimal operating modes, and catalog them based on their capabilities and possibilities for integration  
564 through defined interfaces. This approach enables the advancement towards component-based AUV  
565 engineering, where each functional component is optimized individually and can be efficiently integrated  
566 into an AUV system. Furthermore, we have presented this experiment as a specific instance of a physical-  
567 running algorithm. We have also suggested a methodological approach to replicate this case by providing  
568 a method engineering perspective for guiding the adoption, an architecture to support the design process,  
569 and a cost model to assess its economic feasibility.

570 However, there are problems associated in developing a design using a physical schema, such as  
571 determining the equilibrium points of relevant engineering variables, including cost, sustainability, and  
572 safety. From the engineering tradition, we assume that modeling and simulating are less expensive than  
573 designing by looking for the optimal modes in real sets. However, the reduced size of new vehicles has  
574 enabled this engineering alternative due to their autonomy, the low price of electromechanical components,  
575 and packetized artificial intelligence . Our results indicate the feasibility of this procedural approach.

576 Under a theoretical perspective, other search-based algorithms can be used for the same objective.  
577 For example those mentioned by Corso et al. (2021) include simulated annealing, Bayesian optimization,  
578 and ant-colony optimization are open alternative to study. Method engineering approaches for adapting  
579 and adopting the proposed approached require empirical evidence to be improved and refined. The cost  
580 model, that was formulated for supporting the proposed approach, should be refined for generating hybrid  
581 and optimized approach where a simulation-based or a physical-based design can be adopted in the same

582 project for different components, while considering the cost of each option.

## 583 CONCLUSIONS

584 We recognize the importance of a component-based approach in addressing the complexities inherent in  
585 engineering cyber-physical systems, particularly those manifested as autonomous underwater vehicles. In  
586 tackling the challenge of identifying notable operation modes of cyber-physical components as a prelim-  
587 inary step to their integration, our approach acknowledges the traditional method based on simulation  
588 through computational models, while focusing on the alternative of directly evaluating components in the  
589 physical world.

590 We proposed an architecture that employs a cyber-physical loop, utilizing search algorithms to directly  
591 evaluate components in their real-world environment, a method we have termed the ‘physical-running  
592 approach.’ Specifically, we analyzed the case of an AUV thruster component that integrates a flexible  
593 propeller, which is particularly suitable for exploration missions in unknown environments. This scenario  
594 presents significant challenges in developing a computational model that can accurately represent the  
595 dynamic behavior of such a component. A genetic algorithm was instantiated specifically for this case,  
596 and we modified it by incorporating the ability to operate without a traditional fitness function. Instead,  
597 we evaluated the performance of chromosomes, generation by generation, directly in the physical world.

598 We developed a procedure to apply this architecture and verified its efficacy. This required setting up  
599 a small distributed system to maintain the execution of the genetic algorithm in a computational space  
600 on a dedicated computing unit. This unit communicates *via* a data link with a second computing unit (a  
601 microcontroller board) that serves as an interface with the physical world. Here, actions and their effects  
602 are tested, impacting both the cyber-physical component itself and its surrounding environment. As a  
603 complementary step, we conducted a comparative analysis to identify the specific conditions that lead  
604 to inflection points where the physical-running approach becomes more cost-effective compared to a  
605 traditional simulation-based approach. This allowed us to establish not only technical feasibility as an  
606 advantage but also economic feasibility as part of the comparison.

607 The results demonstrate that, under the physical-running approach, genetic algorithms are effective  
608 in identifying optimal operation points for cyber-physical components within a real context, leading to  
609 optimal design alternatives. This approach offers several advantages, including eliminating the need for a  
610 computational model of the component (regardless of its existence), and a reduction in the time and effort  
611 required to achieve an accurate description of the cyber-physical component in real-world conditions.  
612 Additionally, the use of genetic algorithms enables the automated evaluation of an AUV thruster and  
613 the determination of its optimal operating points, facilitating simplified component specifications that  
614 theoretically enhance interoperability with other components and reduce the combinatorial complexity of  
615 an integrated system.

616 While the physical-running approach yields more realistic results, it is not without limitations.  
617 Compared to a traditional simulation-based method, this approach demands more computing time and  
618 physical resources, such as laboratory space and specific testing conditions. Although these limitations  
619 are typical in naval engineering, they do not necessarily imply the higher costs and risks associated with  
620 computational models.

621 Additionally, we have recognized that enabling the engineering alternative of using physical-running  
622 approaches at design time implies a set of open problems that require further study. For example, it is  
623 important to establish decision points between physical and traditional design approaches, namely, to  
624 determine when and under which conditions a physical-running approach is better than a computational  
625 model for designing and characterizing cyber-physical components.

626 In the comparative analysis section, we presented a set of cost factors which, if understood as  
627 abstractions or simplifications, could prove useful in characterizing the performance of work teams and  
628 their respective infrastructures under different approaches. Consequently, further work is necessary to  
629 more precisely determine the behavior of these cost factors and their relationships within both physical-  
630 running and traditional approaches.

631 Although, we are under the impression that the time and cost savings in component are comparable  
632 under the physical-running, in the integration phase, and due to (i) the simplification of interfaces, (ii)  
633 less error propagation, and (iii) the simplification of the general control complexity, the physical-running  
634 approach could represent a radical saving that warrants further study.

635 Finally, we believe that these approaches are not mutually exclusive; thus, additional studies are needed  
 636 to establish the conditions and characteristics of an integration between both. This realization opens up  
 637 new possibilities for future research and development, highlighting the importance of a comprehensive  
 638 approach that leverages the strengths of both physical-running and traditional methodologies in cyber-  
 639 physical systems engineering design.

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