0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9

CLIENTE : DAYCO P. T. I. (ISORAN)

LOCALITA': MANOPPELLO (PE)

IMPIANTO : CONFEZIONATRICE

MATRICOLA: 060537

N. SCHEMA: S015116 D

COMMESSA: 95116

AREA SVILUPPO

ELETTRICO ed ELETTRONICO

RESP. TECNICO : PIGNOLI U.

RESP. COMMESSA: AIELLI R.

RESP. MONTAGGIO: DI TULLIO F.

RESP. M. I. S. : PIETRANGELO A.



Plant :	LUNFEZIUNI	HIKILE			Page de
Cliente : Customer:	DAYCO P.T.I.	(ISORAN)		Schema/Diag	ram Nr. I
Disegn. : Design. :	AIELLI R.	Data : Date : 07	7. Apr. 1995	S01511	.6 I

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Nome: Data: Page nr:
Name: Date:

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1	INTESTAZIONE		21	SCHEDA IP 242B	
2	Indice dei contenuti		22	SCHEDA INGRESSI ANALOGICI	
3	Indice dei contenuti		23	SCHEDA USCITE ANALOGICHE	
4	ENTRATA LINEA		24	ANALOG INPUT	
5	MOTORI		25. 1	CONVERTITORE D/A	
6	ALIMENTATORE		25. 2	INPUT BYTE 24	
7	TRASFORMATORE		25. 3	INPUT BYTE 25	
8	SERVIZI		25. 4	INPUT BYTE 26	
9	CATENA AUSILIARI		25. 5	INPUT BYTE 27	
9. 1	CATENA AUSILIARI		26	INPUT BYTE 28	
9. 2	CENTRALINE DI SICUREZZA		27	INPUT BYTE 29	
9. 3	CENTRALINE DI SICUREZZA		28	INPUT BYTE 30	
10	AZIONAMENTI CONFEZIONE		29	INPUT BYTE 31	
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12	AZIONAMENTI CONTROTIRO		31	INPUT BYTE 33	
13	AZIONAMENTI CALANDRATI		32	INPUT BYTE 34	
14	AZIONAMENTI FESTONE 2		33	INPUT BYTE 35	
15	VISUALIZZATORI		34	INPUT BYTE 36	
15. 1	CELLE DI CARICO		35	INPUT BYTE 37	
16	ALIMENTATORI STABILIZZATI		36	INPUT BYTE 38	
17	VISUALIZZATORE - REGISTRATORE		36A	INPUT BYTE 38	
18	COLLEGAMENTO PC E LETTORI OTTICI		37	INPUT BYTE 39	
19	CONFIGURAZIONE PLC		38	INPUT BYTE 40	
20	SCHEDA WF 723B		39	INPUT BYTE 41	
200	SCHEDA WF 723B		40	INPUT BYTE 42	

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SOCIETA" ELETTRONICA MECCANICA COSTRUZIONI
VIA MARINO TURCHI Z. I.

66013 CHIETI SCALO - ITALIA

Impianto: Plant : CONFEZIONATRICE
Cliente: Customer: DAYCO P.T.I. (ISORAN)
Disegn.: Design.: AIELLI R.

Data : Dat

Descr. Pag. Page descr.

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S015116

Indice dei contenuti

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Name: Date:

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ELENCO PAGINE

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41. 1	INPUT BYTE 44		103	CATENA AUSILIARI	
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41.3	INPUT BYTE 46		105	BLOCCO DI SICUREZZA CANCELLO ANTER.	
41. 4	INPUT BYTE 47		106	BLOCCO DI SICUREZZA PORTA CONTROTIRO	
42	OUTPUT BYTE 48		107	SICUREZZE PORTA FESTONE.	
43	OUTPUT BYTE 49		108	SICUREZZA SU RULLO PRESSORE	
44	OUTPUT BYTE 50		110	PRESENZA CAMPANA	
45	OUTPUT BYTE 51		111	BARRIERA LATERALE	
46	OUTPUT BYTE 52		112	BARRIERA POSTERIORE	
47	OUTPUT BYTE 53				
48	OUTPUT BYTE 54				
49	OUTPUT BYTE 55				
50	OUTPUT BYTE 56				
51	OUTPUT BYTE 57				
52	OUTPUT BYTE 58				
53	OUTPUT BYTE 59				
54	OUTPUT BYTE 60				
55	OUTPUT BYTE 61				
56	OUTPUT BYTE 62				
5 <i>7</i>	OUTPUT BYTE 63				
60	CAVI ENCODERS - AZM				
61	CAVI ENCODERS - WF723B				
100	MODULO MULTI				
101	MODULO MULTI				

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66013 CHIETI SCALO - ITALIA

Impianto: CONFEZIONATRICE Plant Cliente DAYCO P. T. I. (ISORAN) Customer: Data Date Disegn. : AIELLI R. 07. Apr. 1995 Design.

Descr. Pag. Page descr. Schema/Diagram Nr. Rev. S015116 D

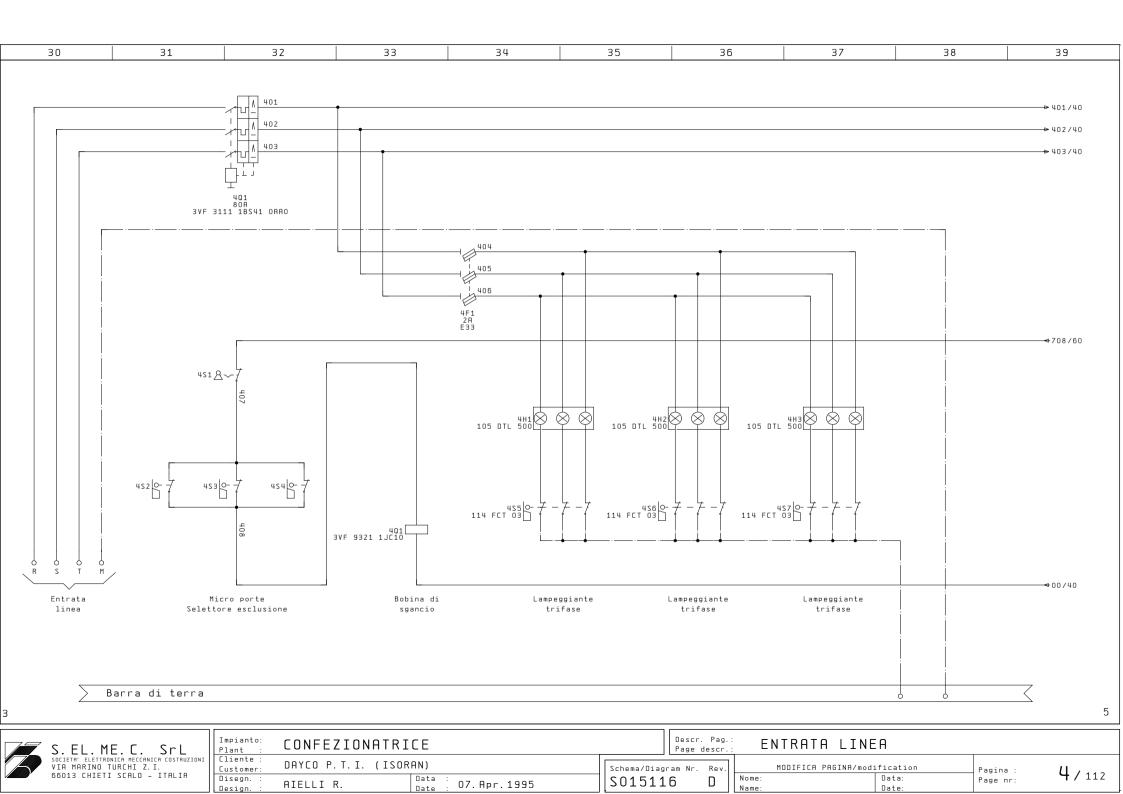
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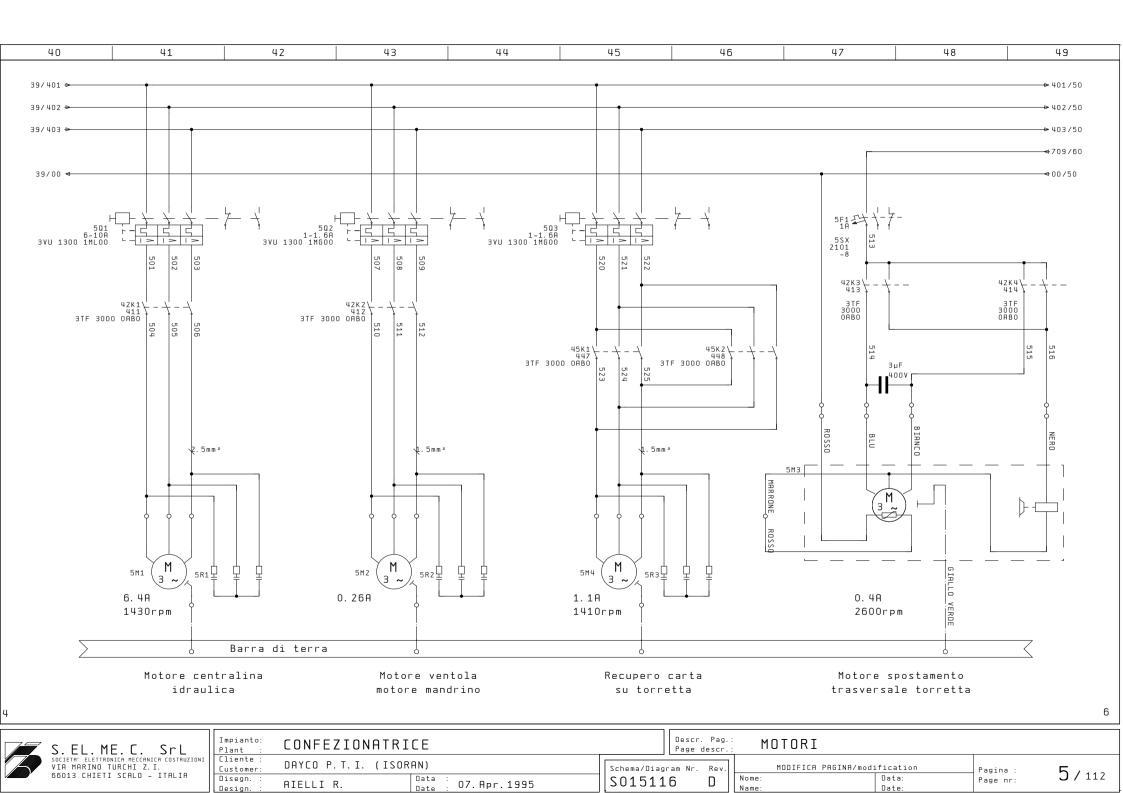
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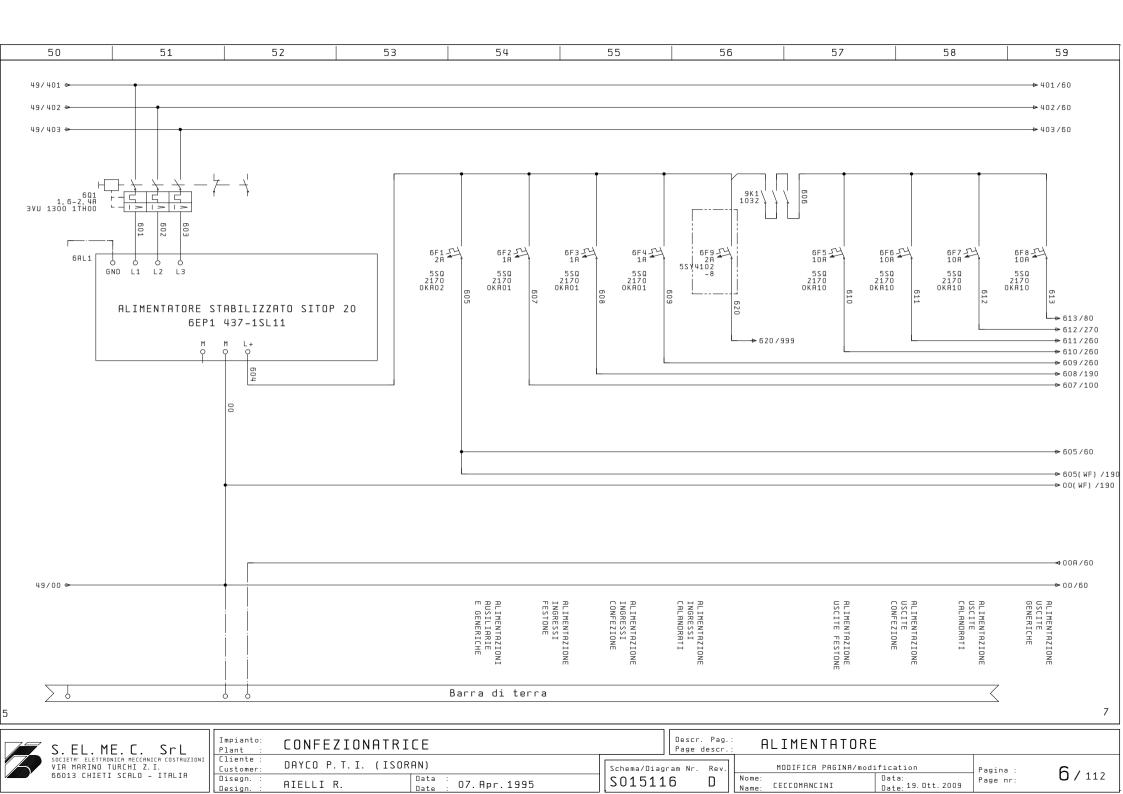
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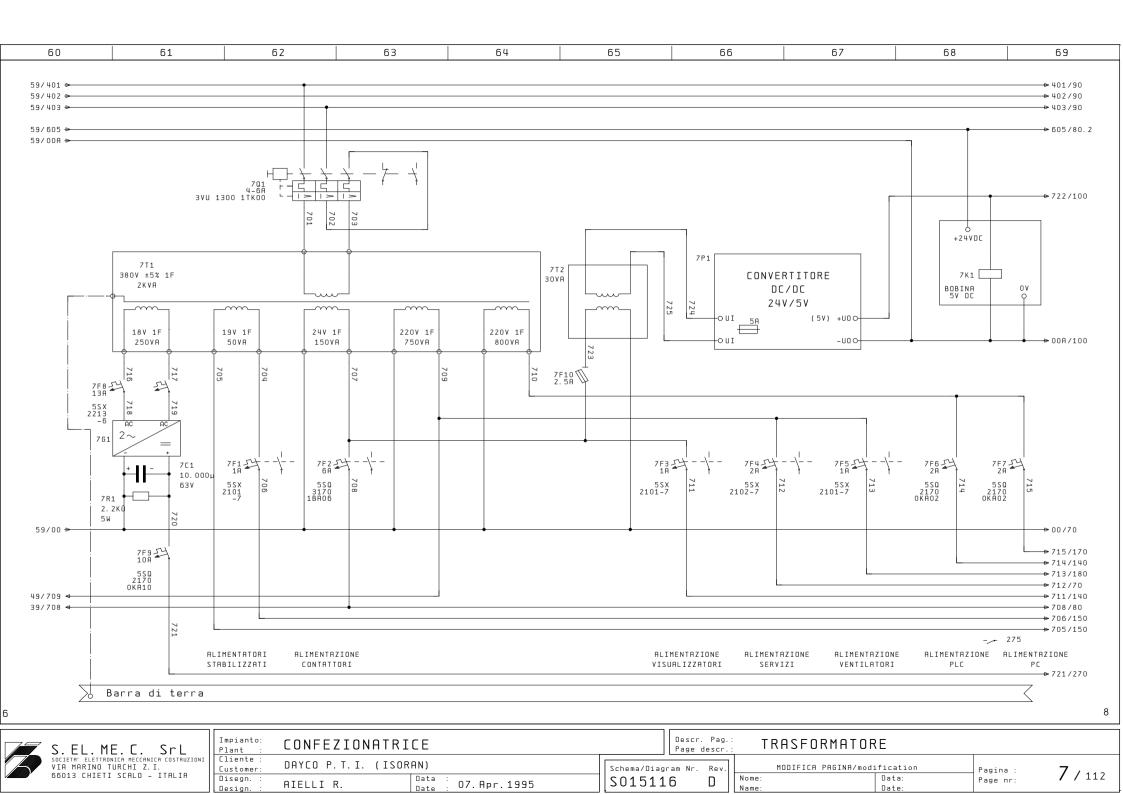
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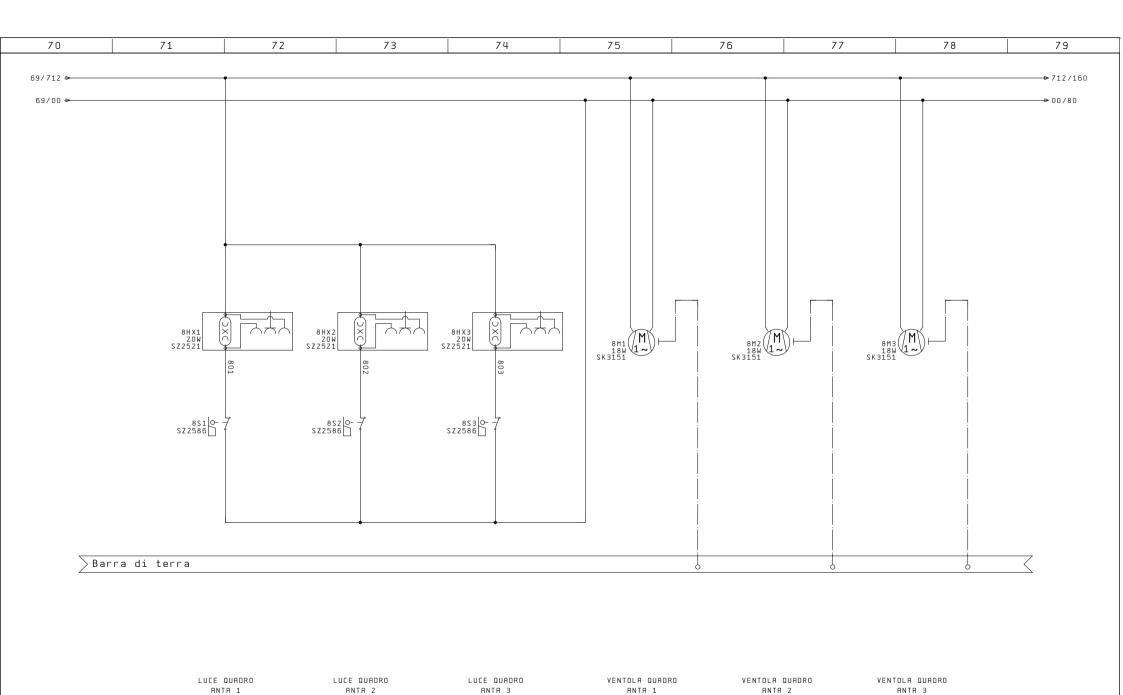
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VIA MARINO TURCHI Z.I.
66013 CHIETI SCALO - ITALIA

Impianto: Plant : CONFEZIONATRICE

Cliente : Customer: DAYCO P. T. I. (ISORAN)

Disegn. : Design. : AIELLI R.

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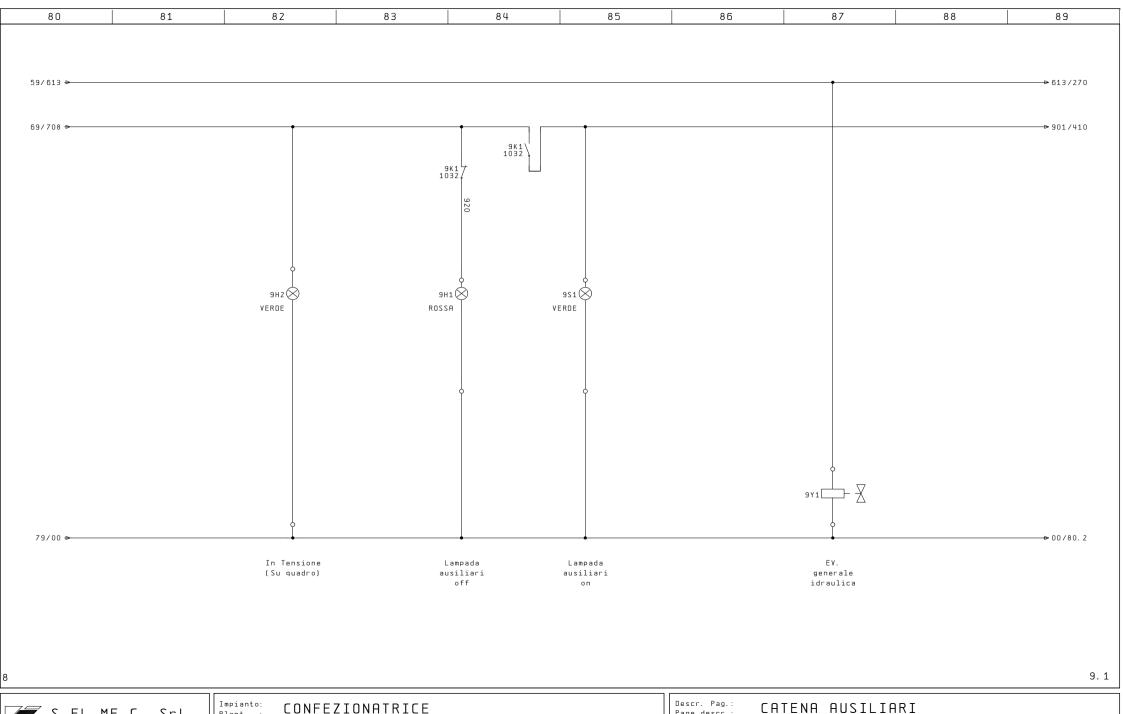
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MODIFICA PAGINA/modification

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SOCIETA" ELETTRONICA MECCANICA COSTRUZIONI
VIA MARINO TURCHI Z. I.
66013 CHIETI SCALO - ITALIA

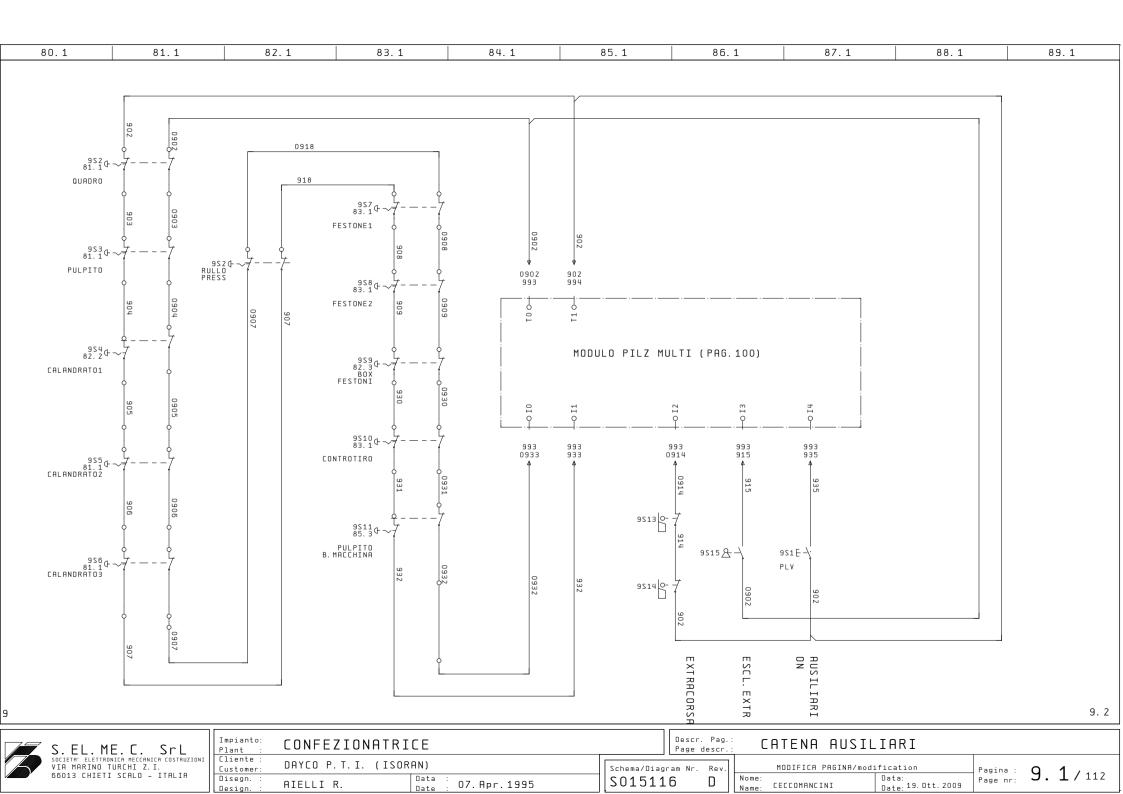
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Disegn.: Design.: AIELLI R. Date: 07.Apr.1995

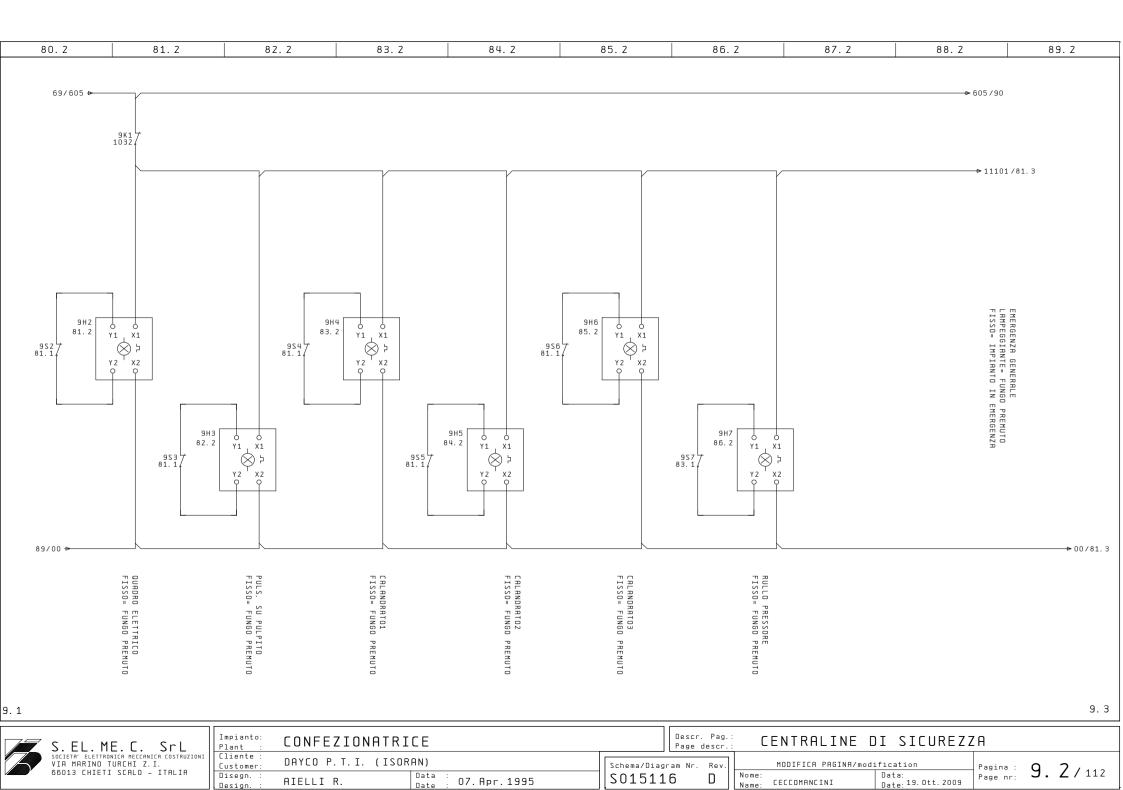
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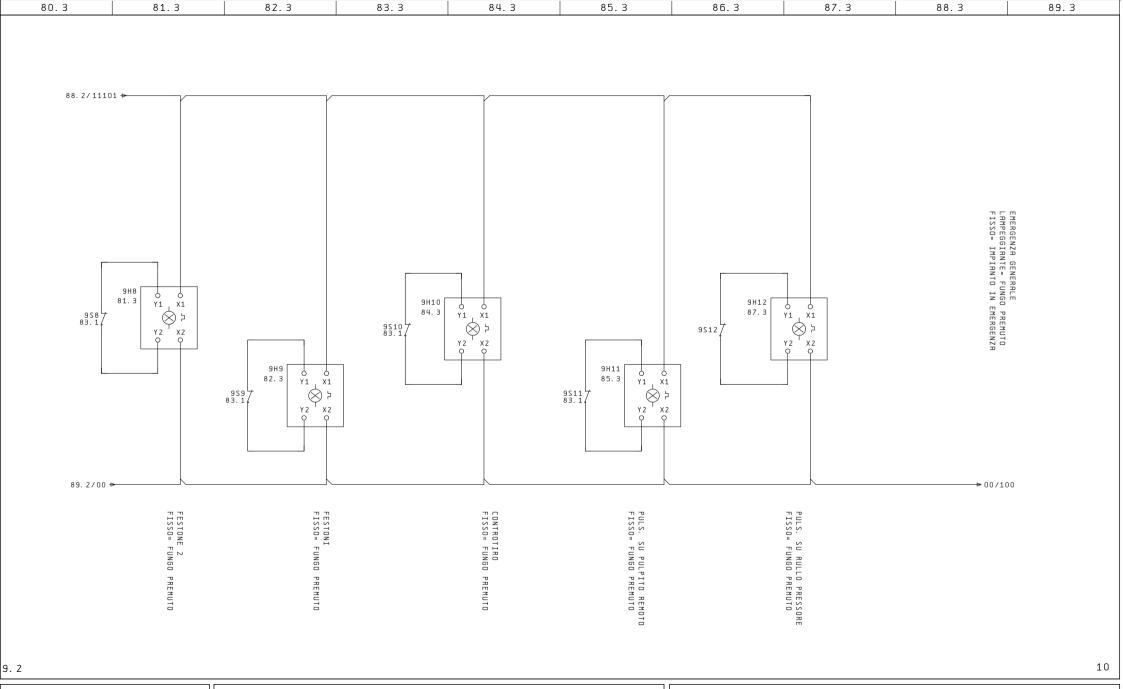
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Pagina: Page nr: 9/112





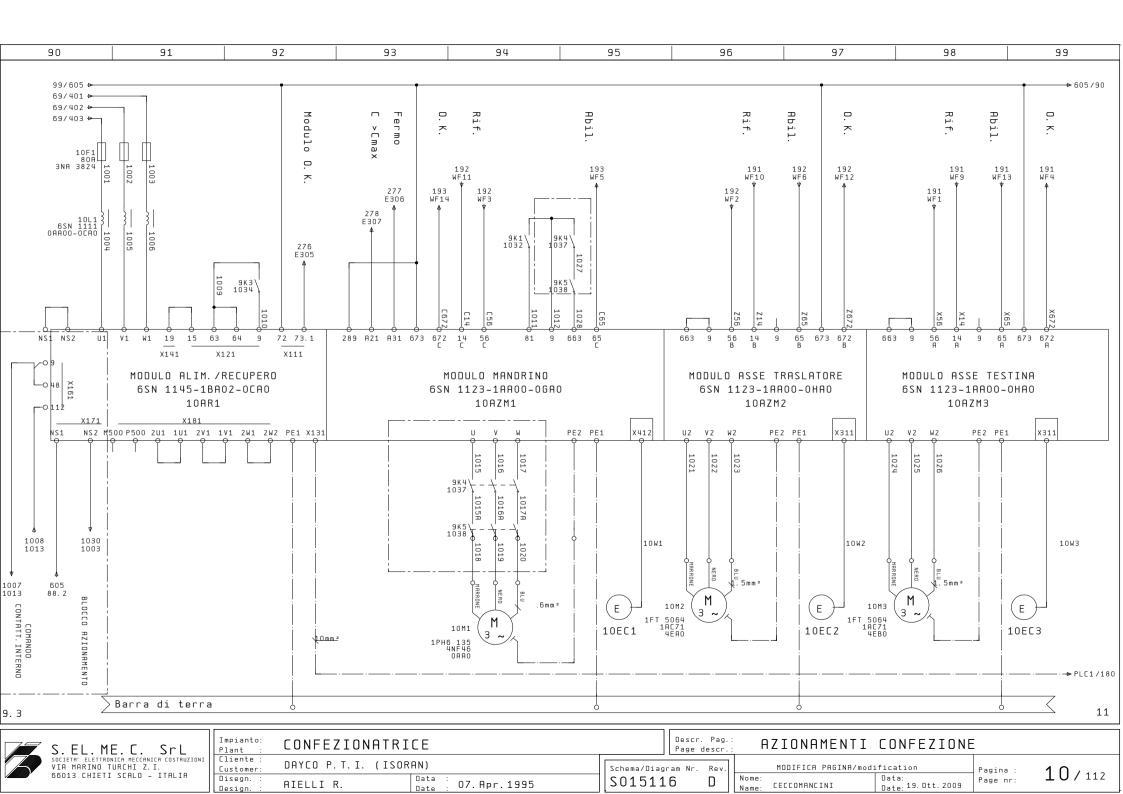


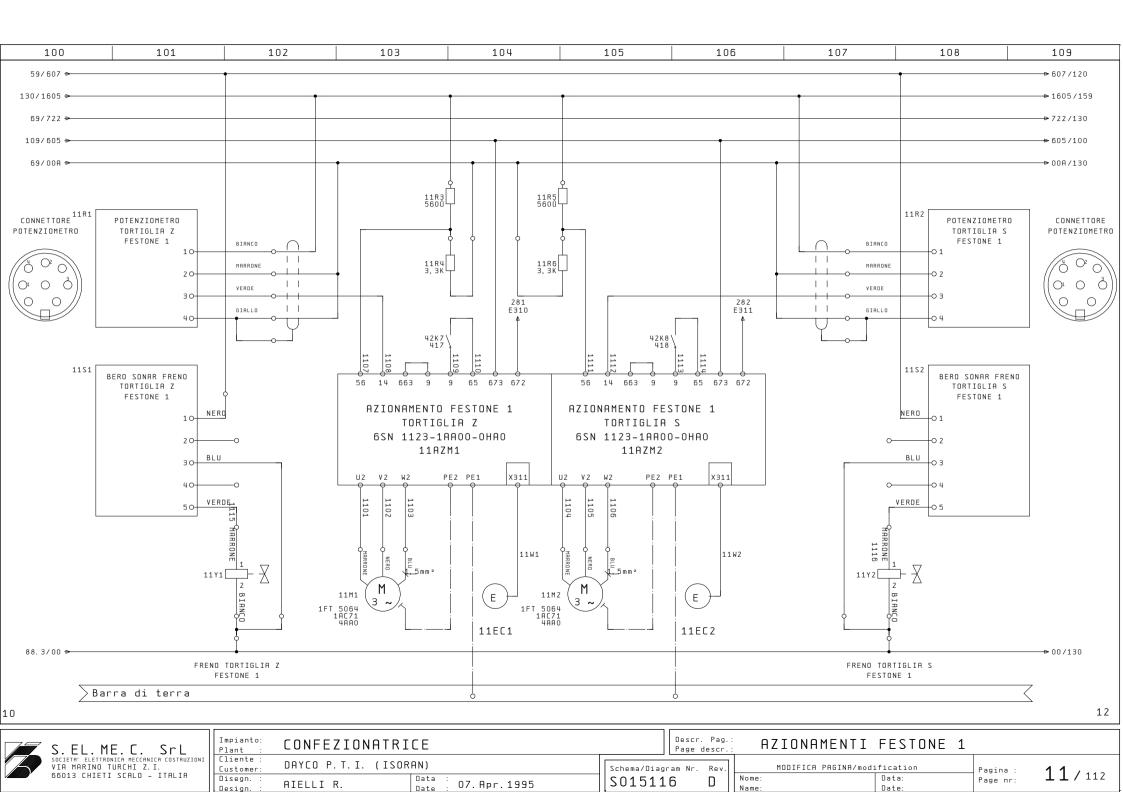
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VIA MARINO TURCHI Z.I.
66013 CHIETI SCALO - ITALIA

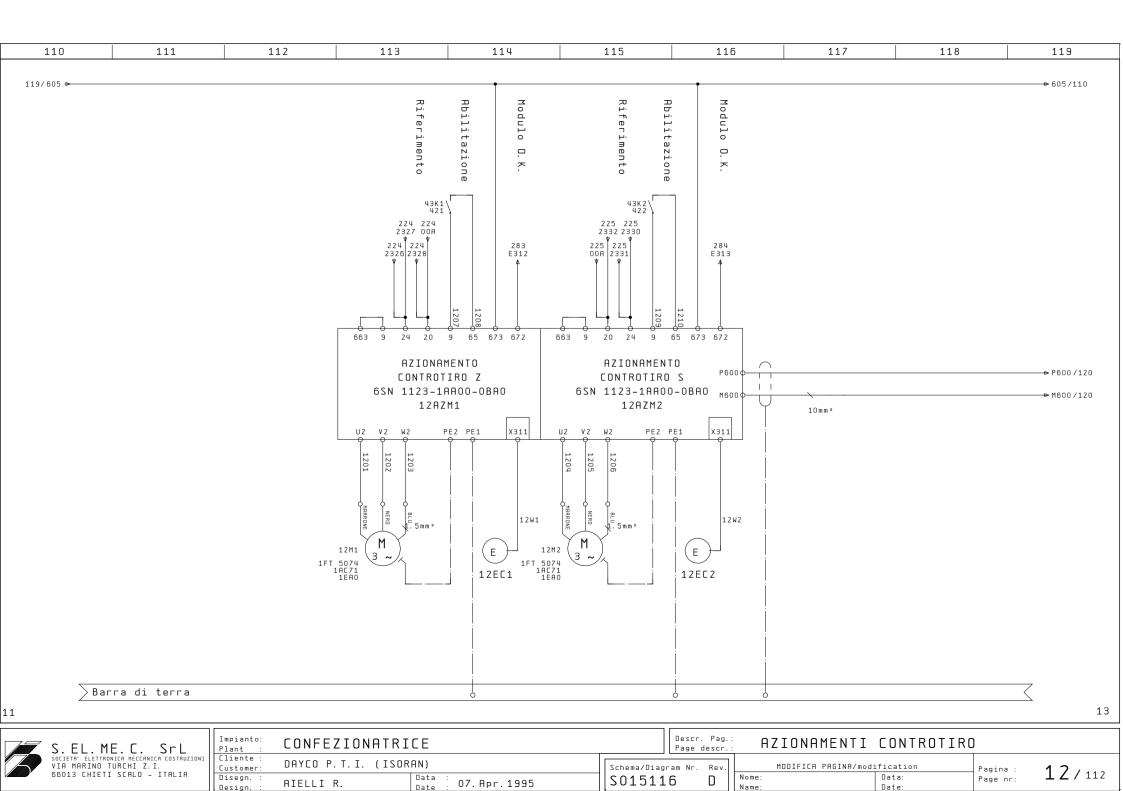
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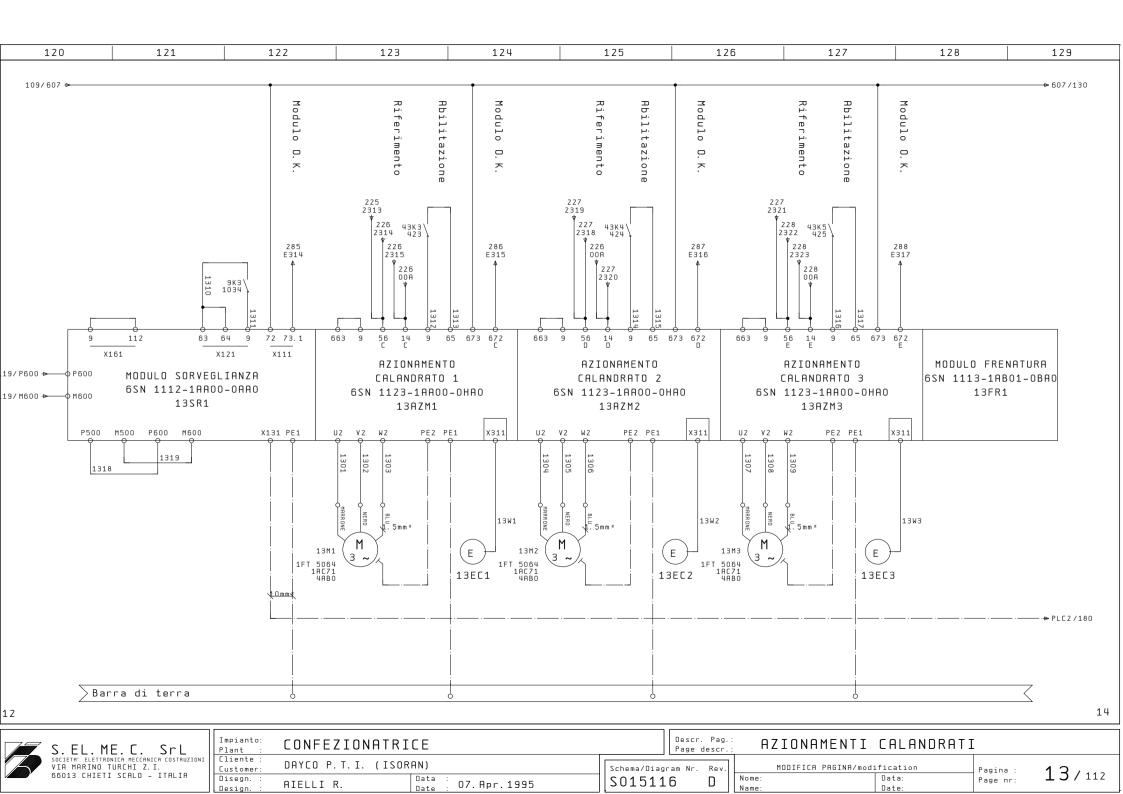
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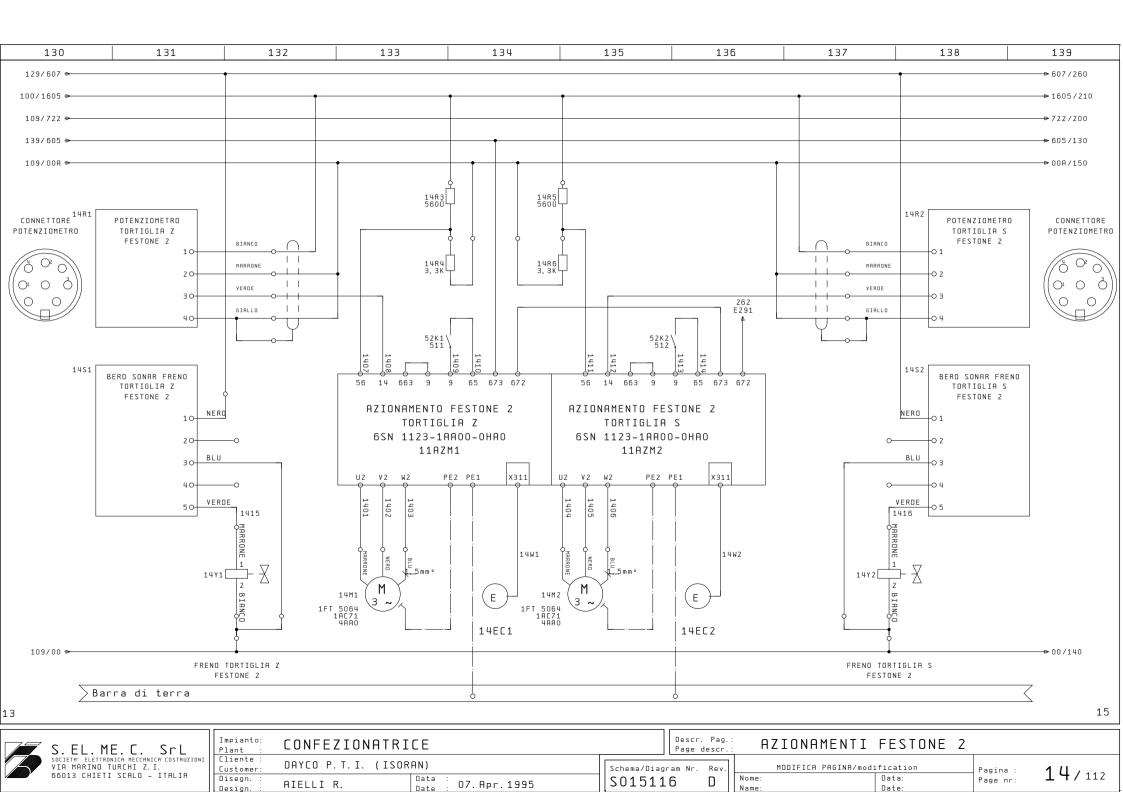
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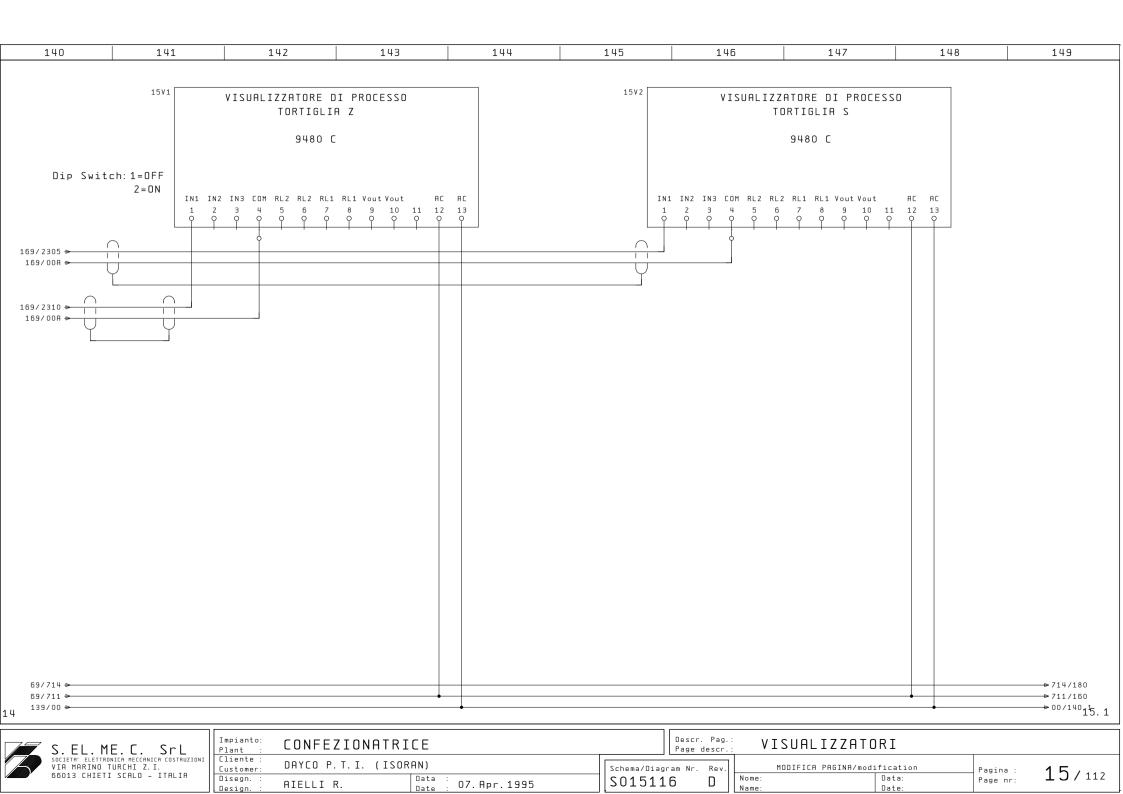


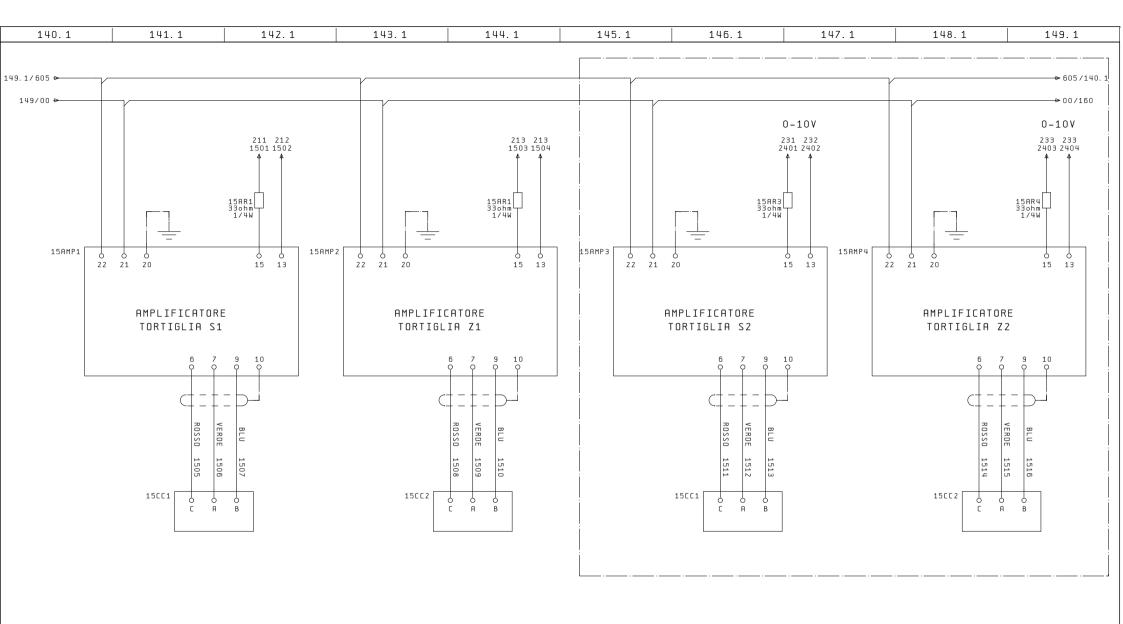












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VIA MARINO TURCHI Z. I. 66013 CHIETI SCALO - ITALIA

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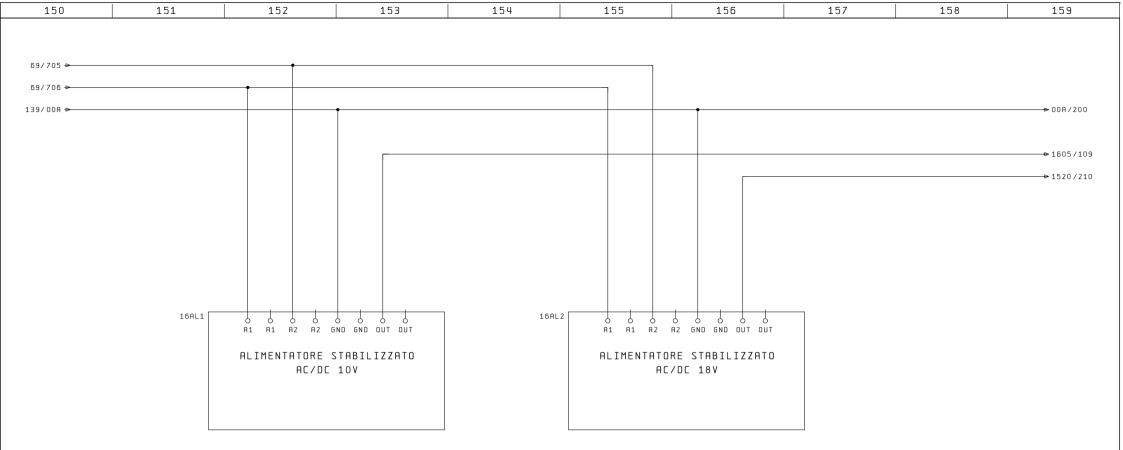
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CELLE DI CARICO

16



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VIA MARINO TURCHI Z.I.

DAYCO

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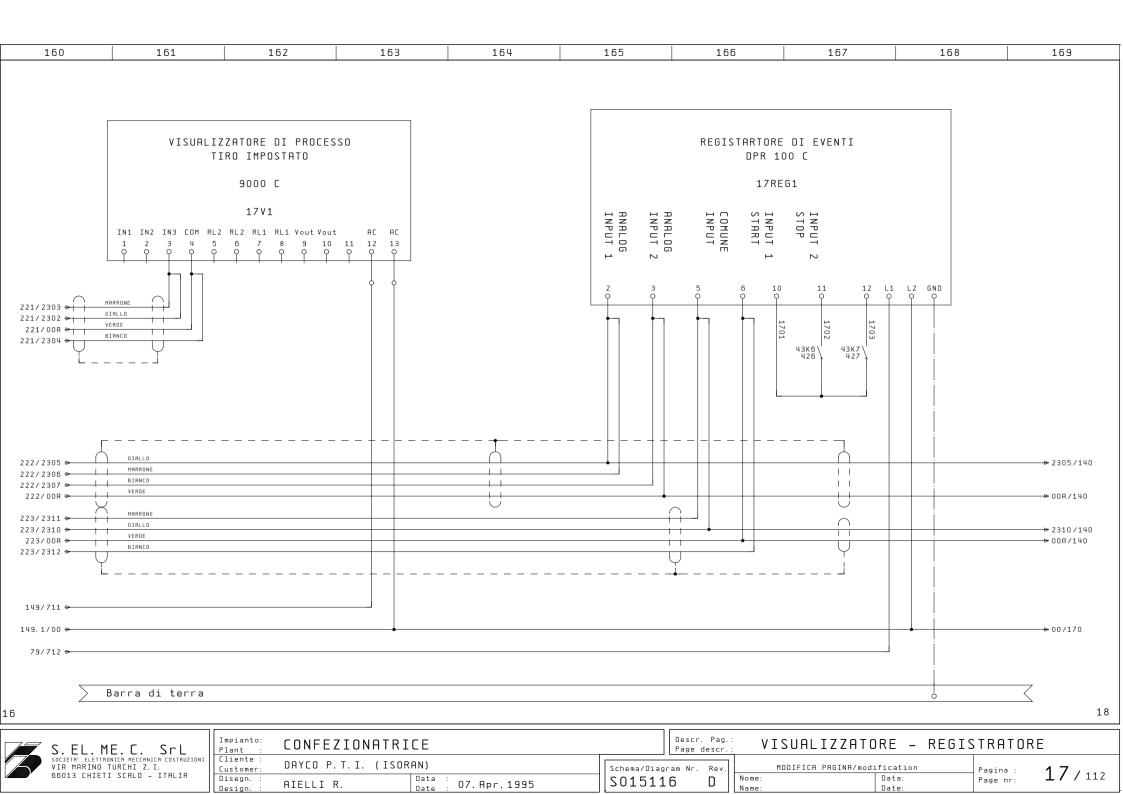
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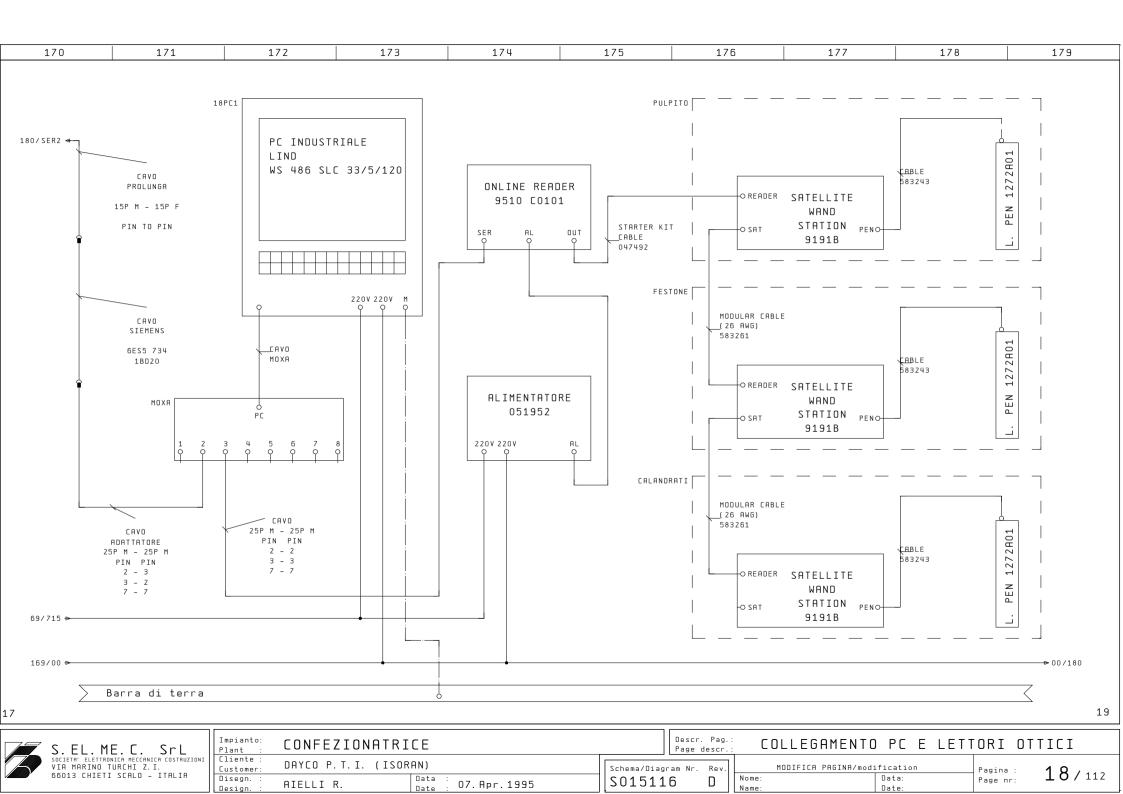
66013 CHIETI SCALO - ITALIA

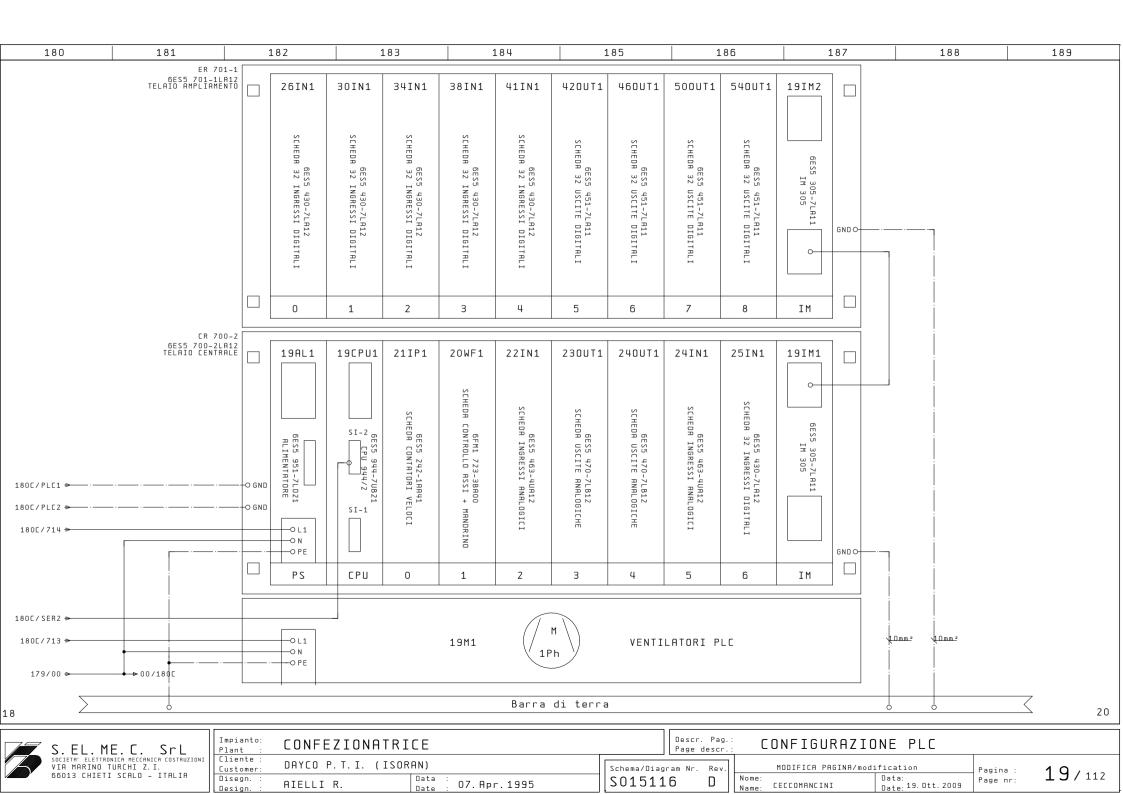
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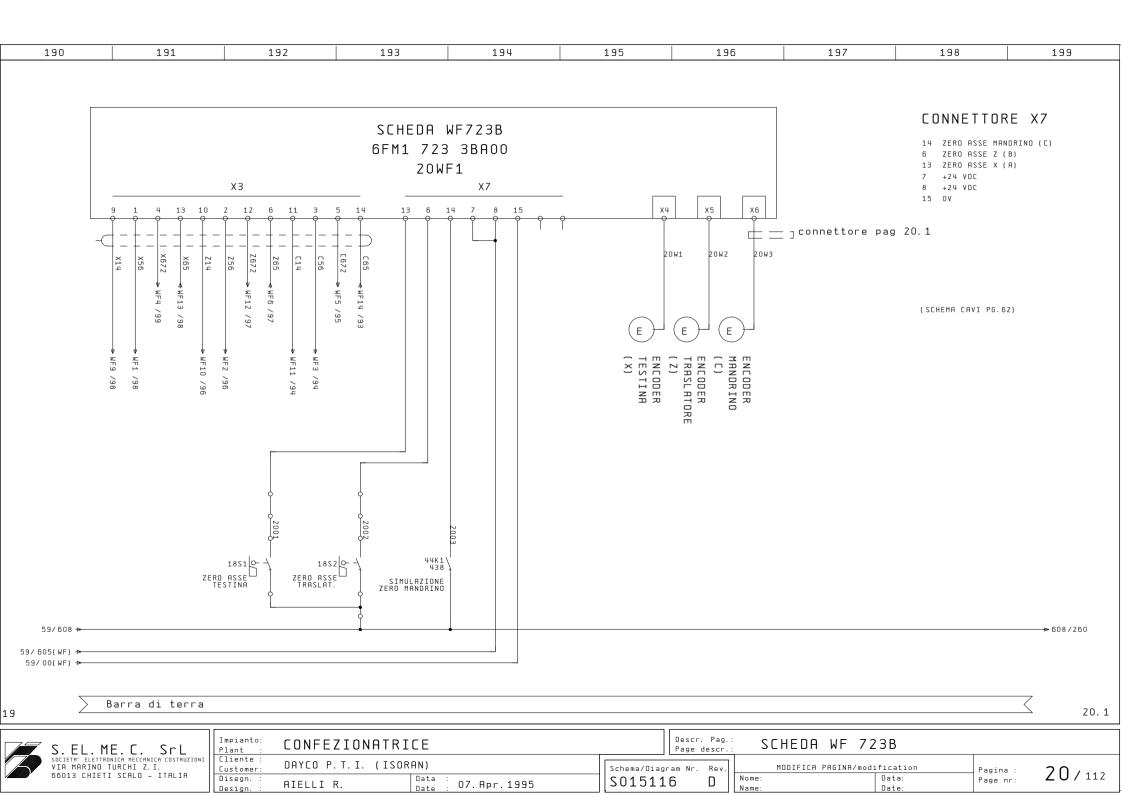
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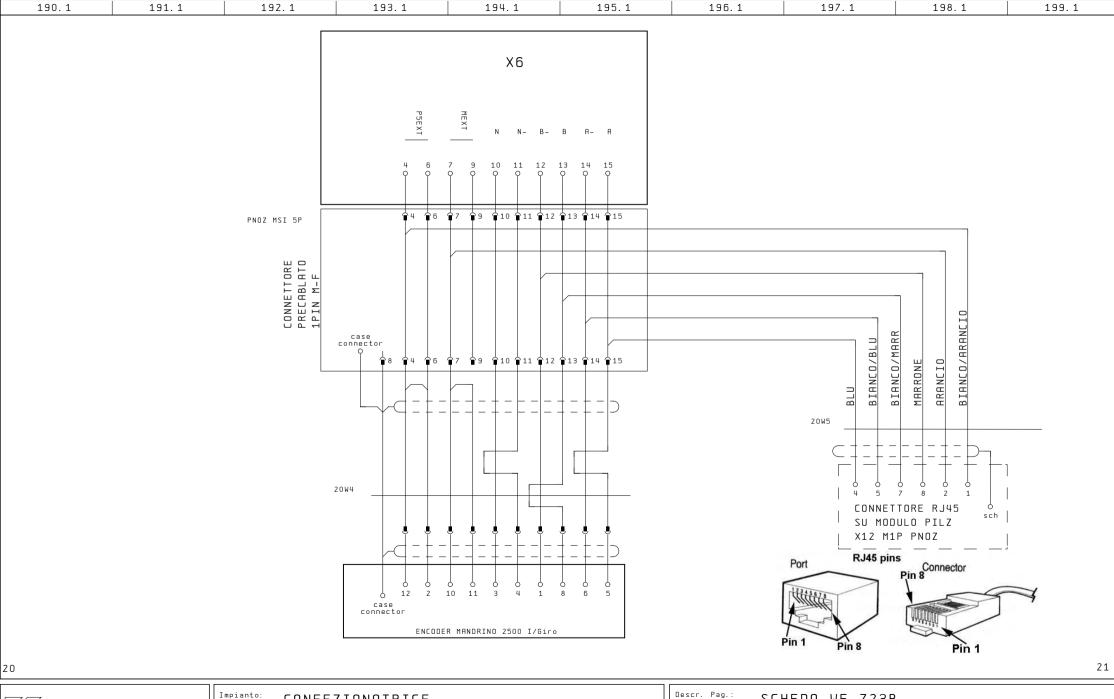
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VIA MARINO TURCHI Z.I.
66013 CHIETI SCALO - ITALIA

Impianto: CONFEZIONATRICE

Cliente: DAYCO P.T.I. (ISORAN)

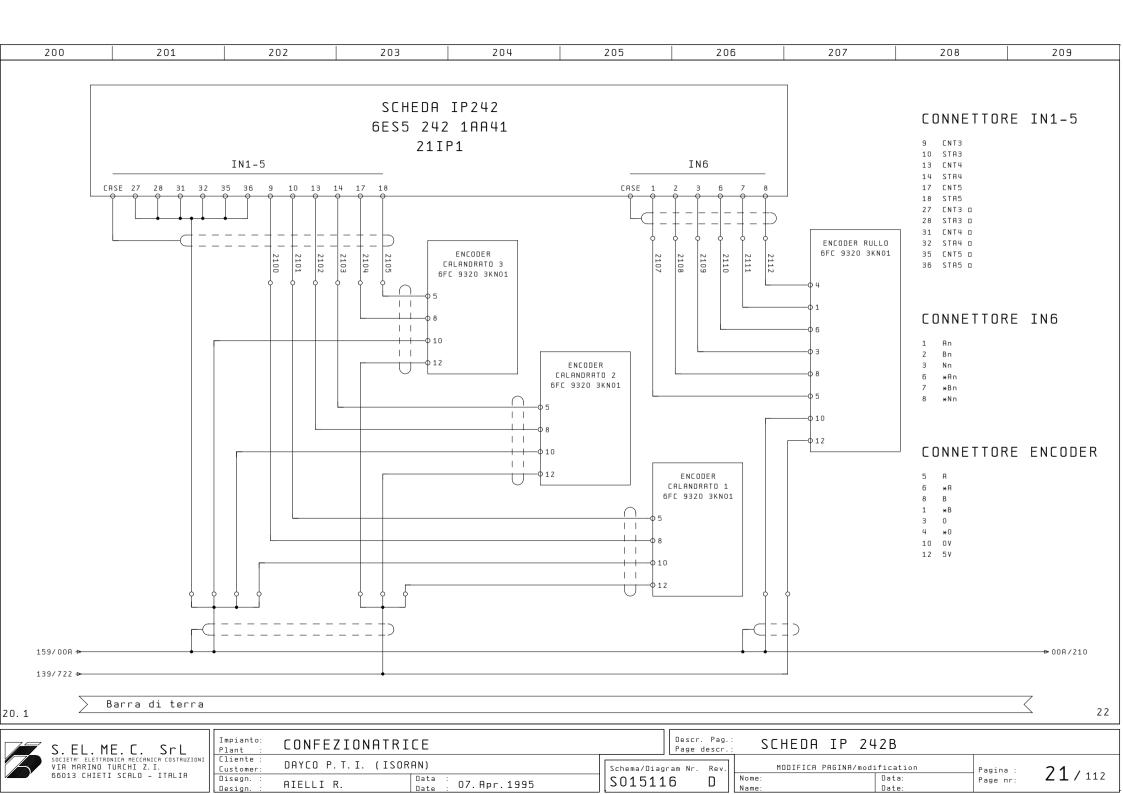
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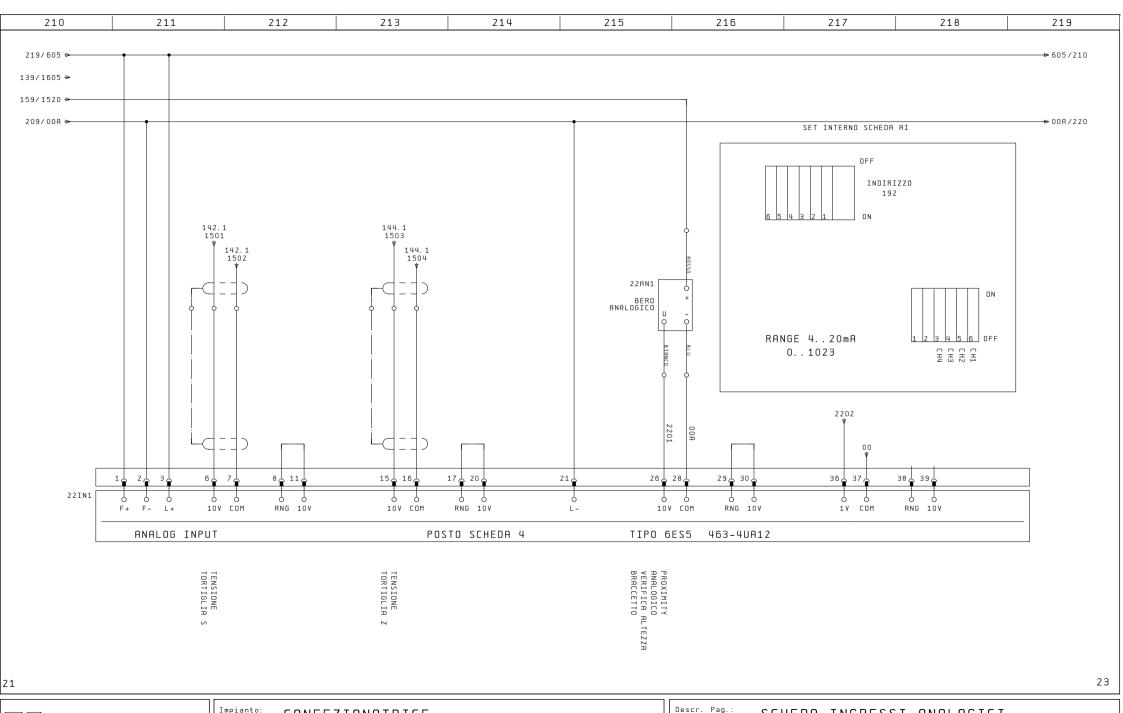
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VIA MARINO TURCHI Z.I. 66013 CHIETI SCALO - ITALIA

Plant :	CONFEZIONATRICE	
Cliente : Customer:	DAYCO P.T.I. (ISORAN)	
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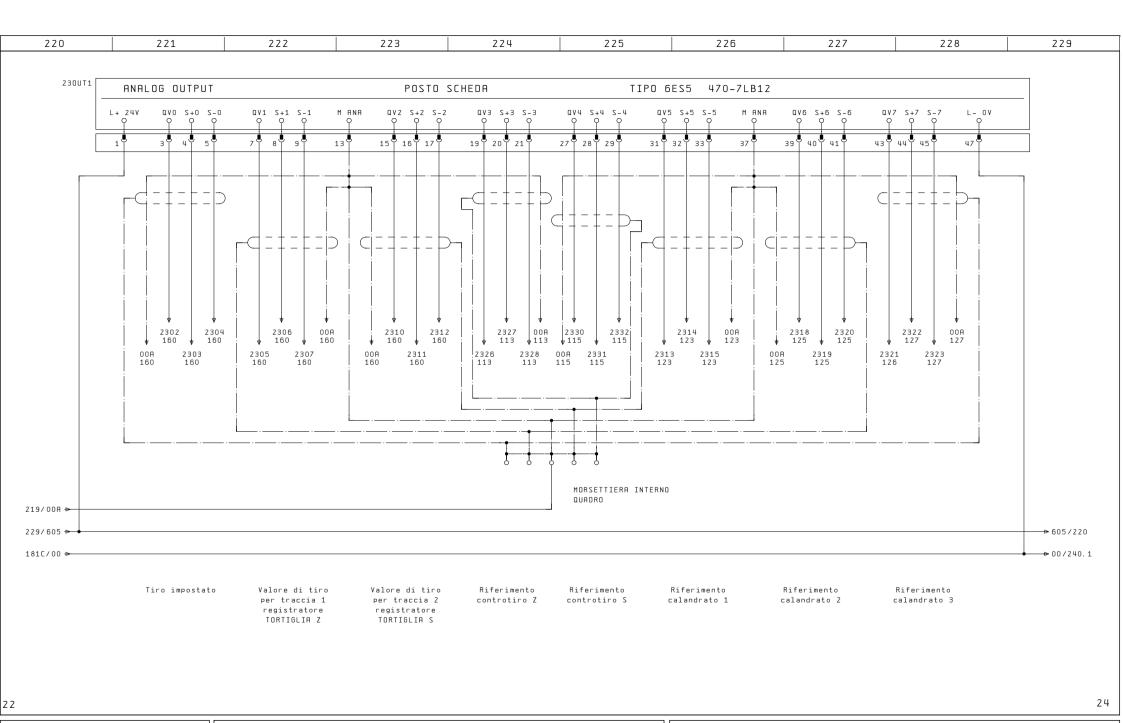
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SOCIETA' ELETTRONICA MECCANICA COSTRUZIONI
VIA MARINO TURCHI Z.I.
66013 CHIETI SCALO - ITALIA

Impianto: CONFEZIONATRICE
Cliente: DAYCO P.T.I. (ISORAN)
Disegn.: Design.: AIELLI R.

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Schema/Diagram Nr. Rev.

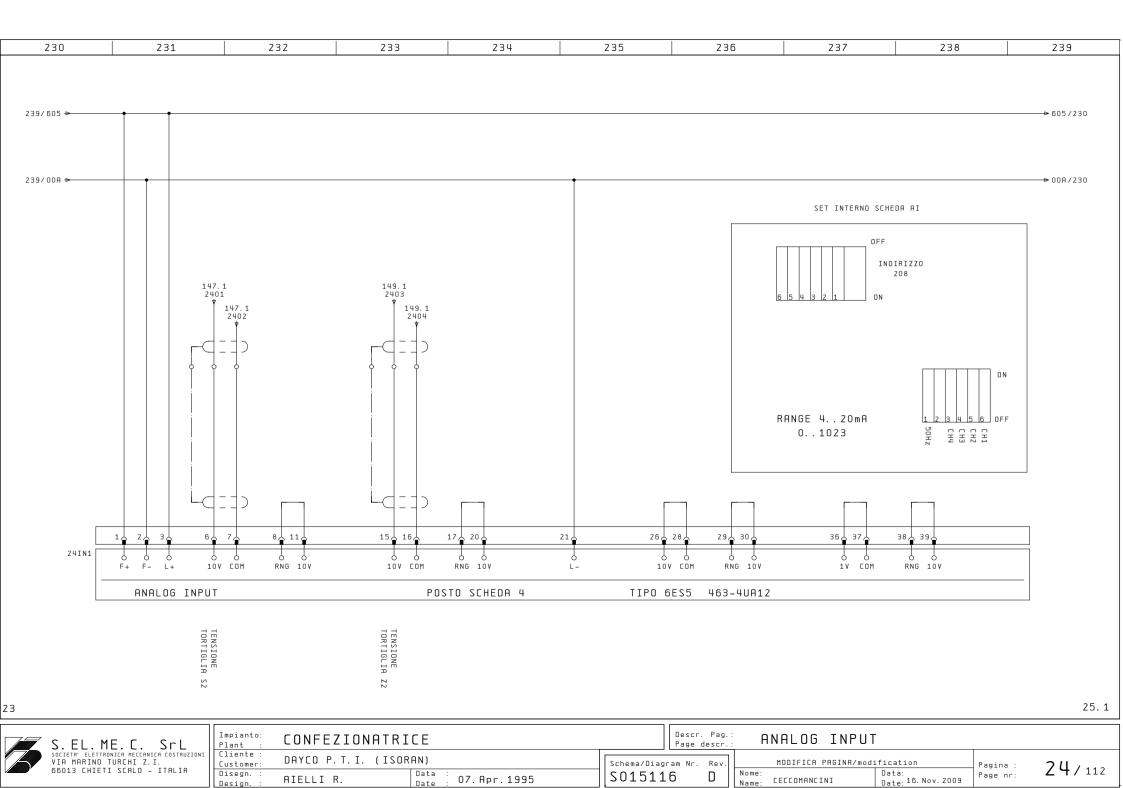
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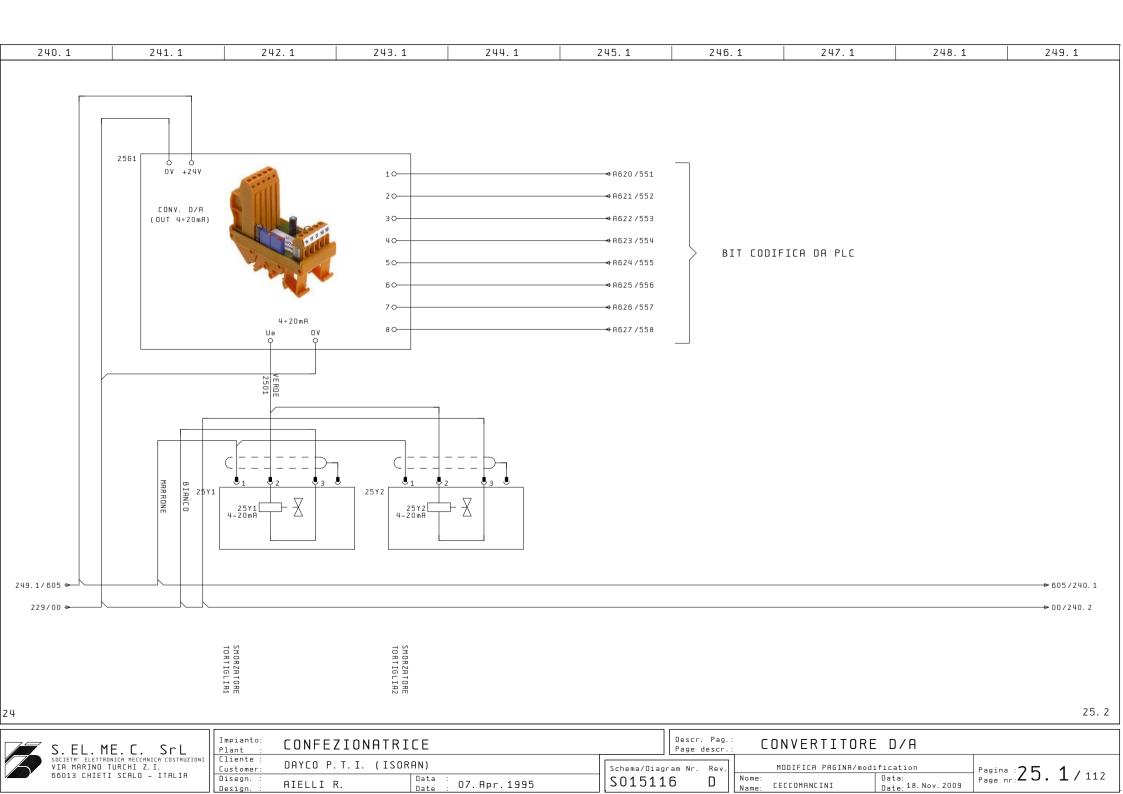
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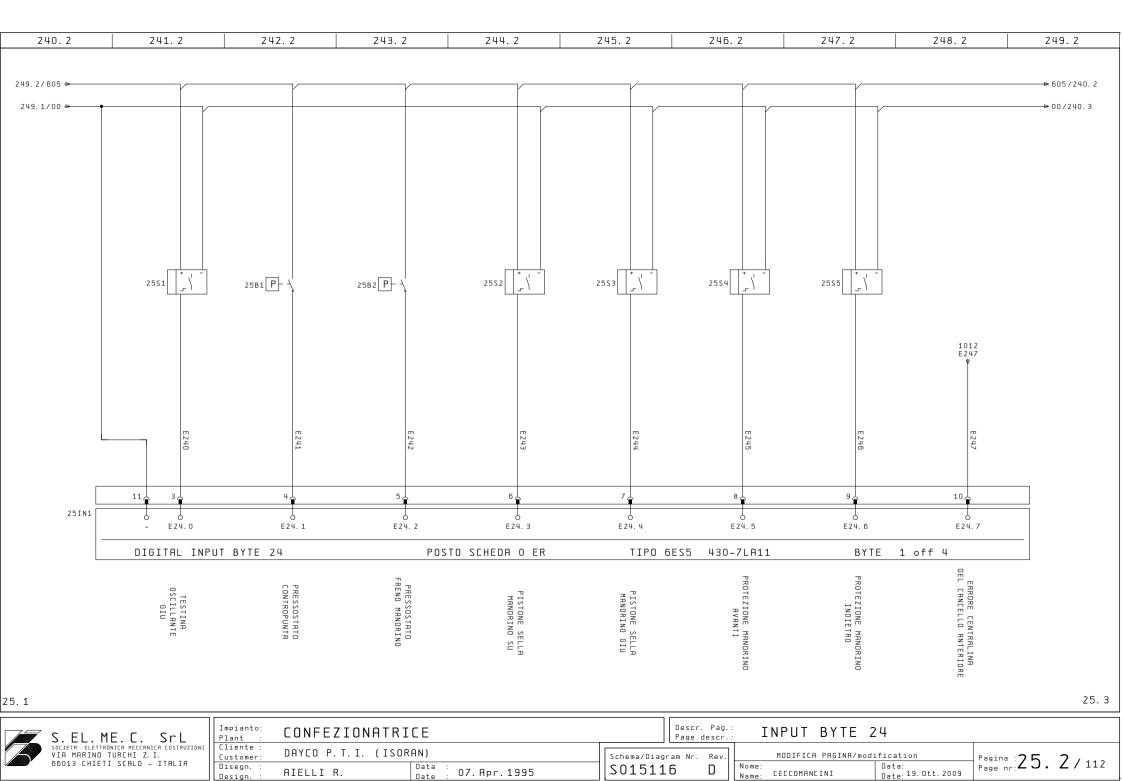
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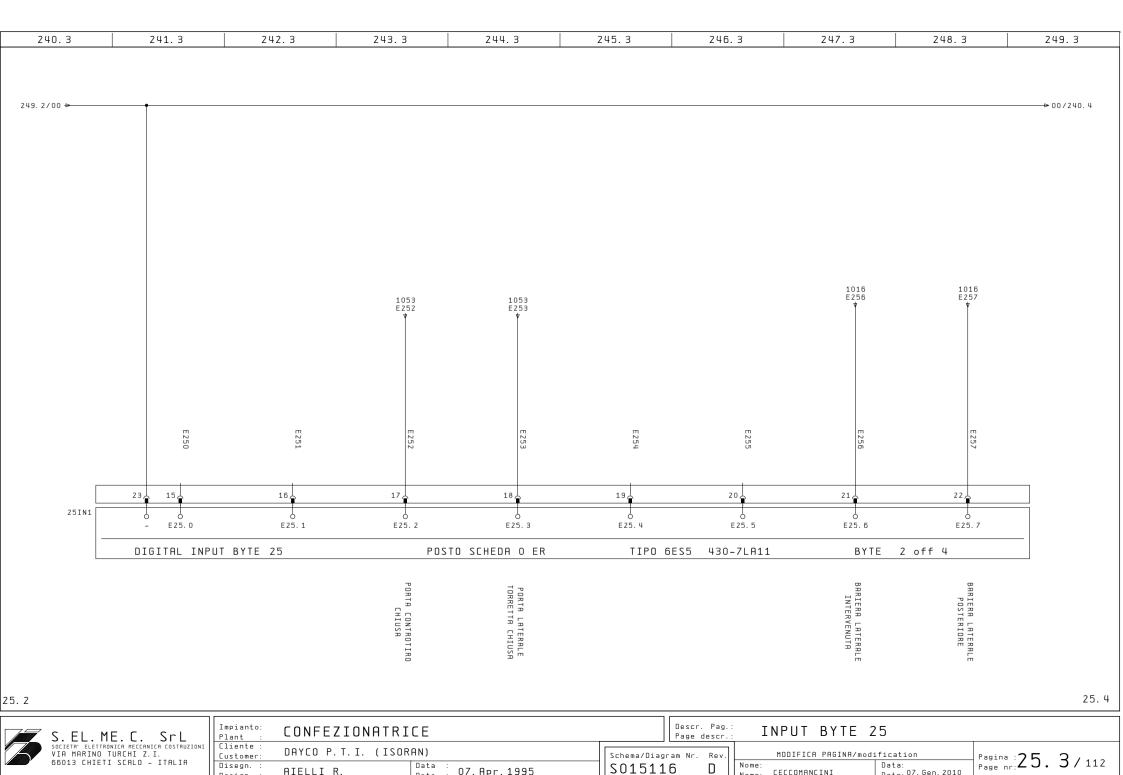
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Design.



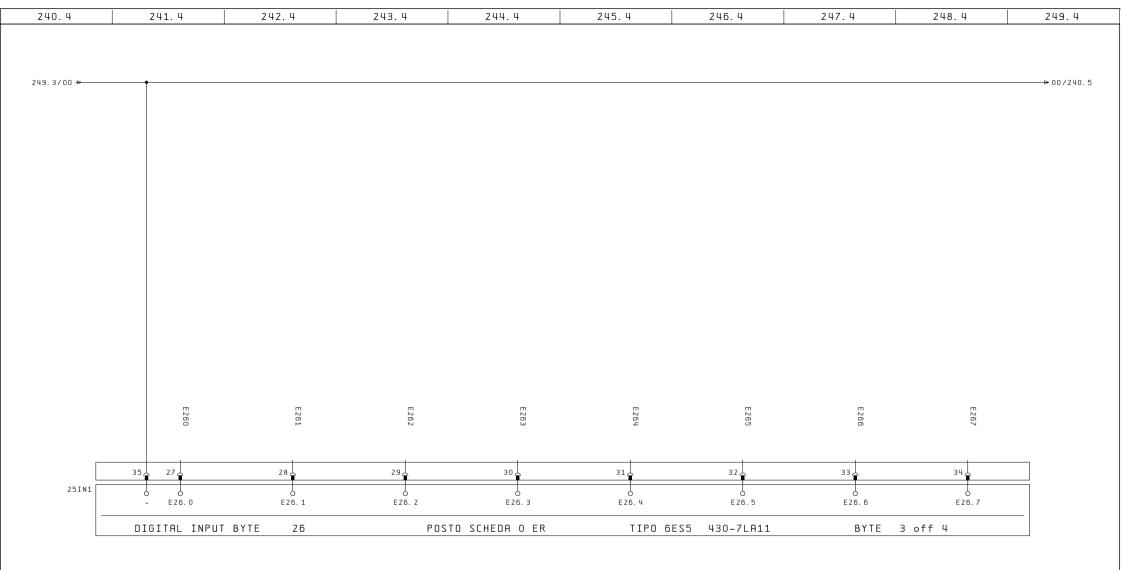
07. Apr. 1995

AIELLI R.

Design.

Date: 07. Gen. 2010

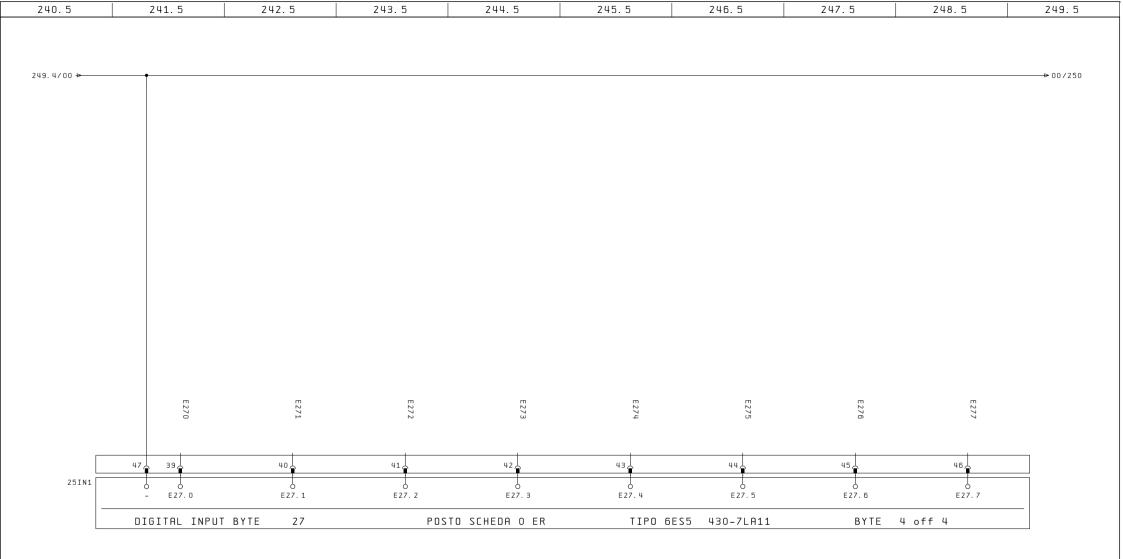
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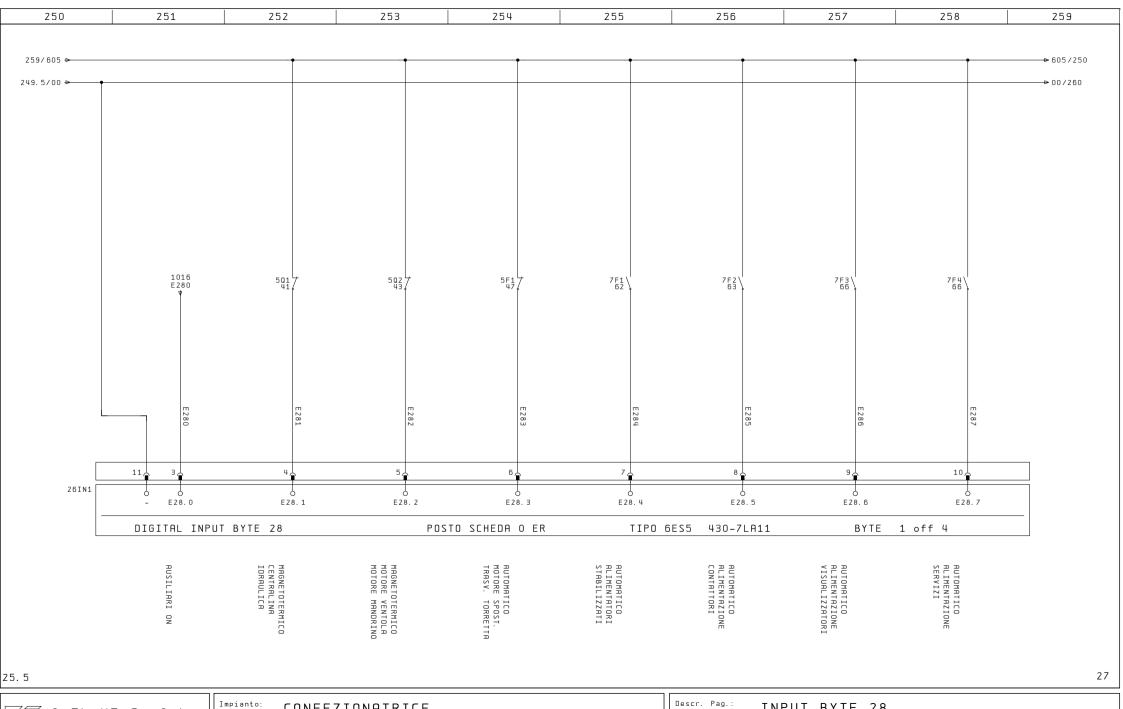


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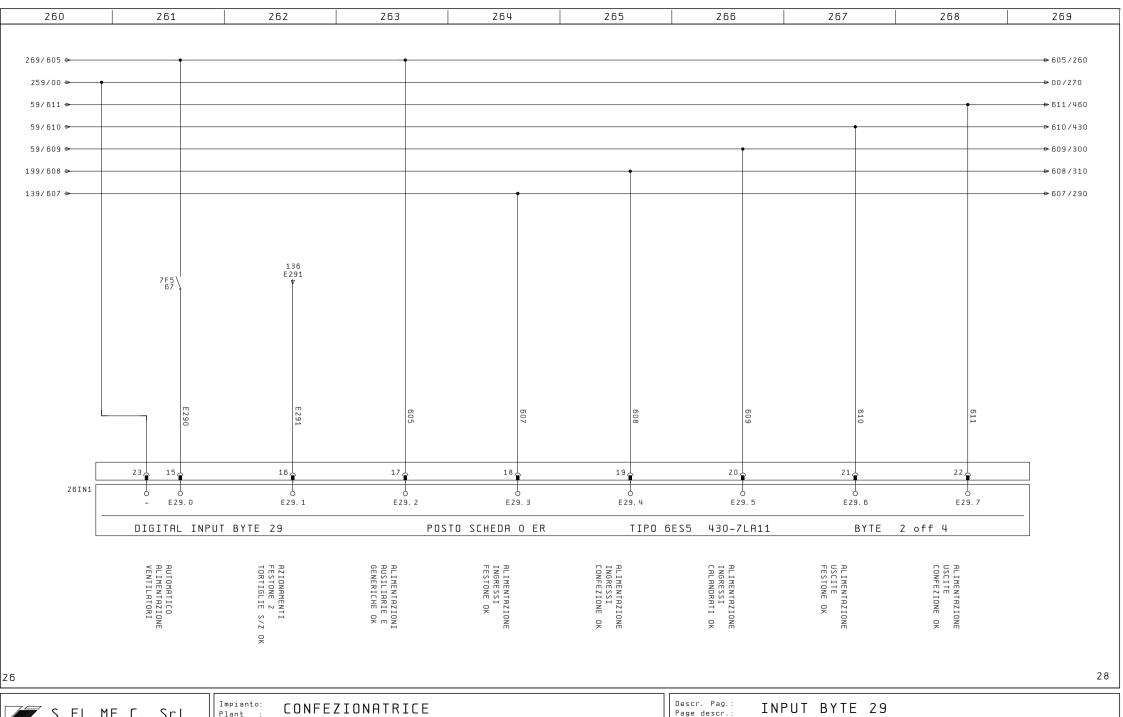


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Pagina: 25. 5 / 112

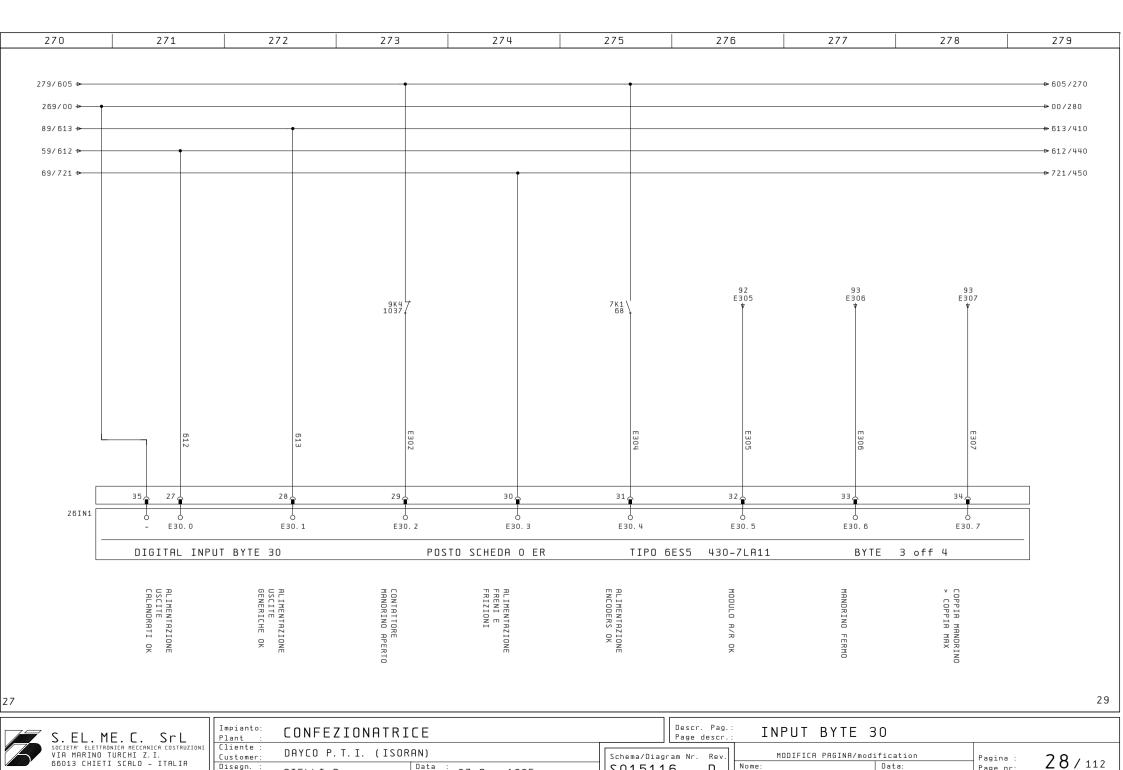


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SOCIETA' ELETTRONICA MECCANICA COSTRUZIONI
VIA MARINO TURCHI Z.I. Plant Page descr. Cliente DAYCO P. T. I. (ISORAN) MODIFICA PAGINA/modification Customer: Schema/Diagram Nr. Rev 26/112 Pagina : 66013 CHIETI SCALO - ITALIA Disegn. : Data S015116 D Page nr: Date: 19. Ott. 2009 AIELLI R. 07. Apr. 1995 CECCOMANCINI Design.



S.EL.ME.C. SrL
SOCIETA' ELETTRONICA MECCANICA COSTRUZIONI
VIA MARINO TURCHI Z.I. Cliente DAYCO P. T. I. (ISORAN) Customer: Schema/Diagram Nr. Rev MODIFICA PAGINA/modification Pagina 66013 CHIETI SCALO - ITALIA Disegn. Data S015116 Nome: Data: D Page nr: AIELLI R. 07. Apr. 1995 Design. Date:

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66013 CHIETI SCALO - ITALIA

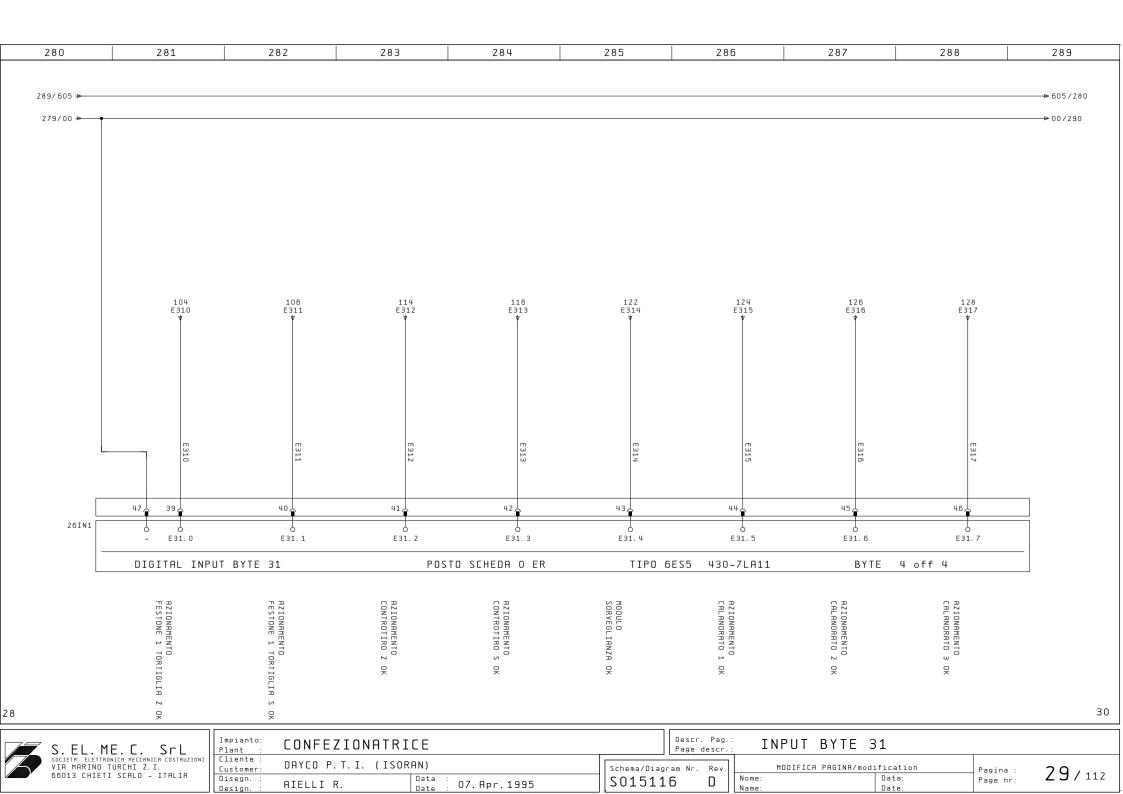
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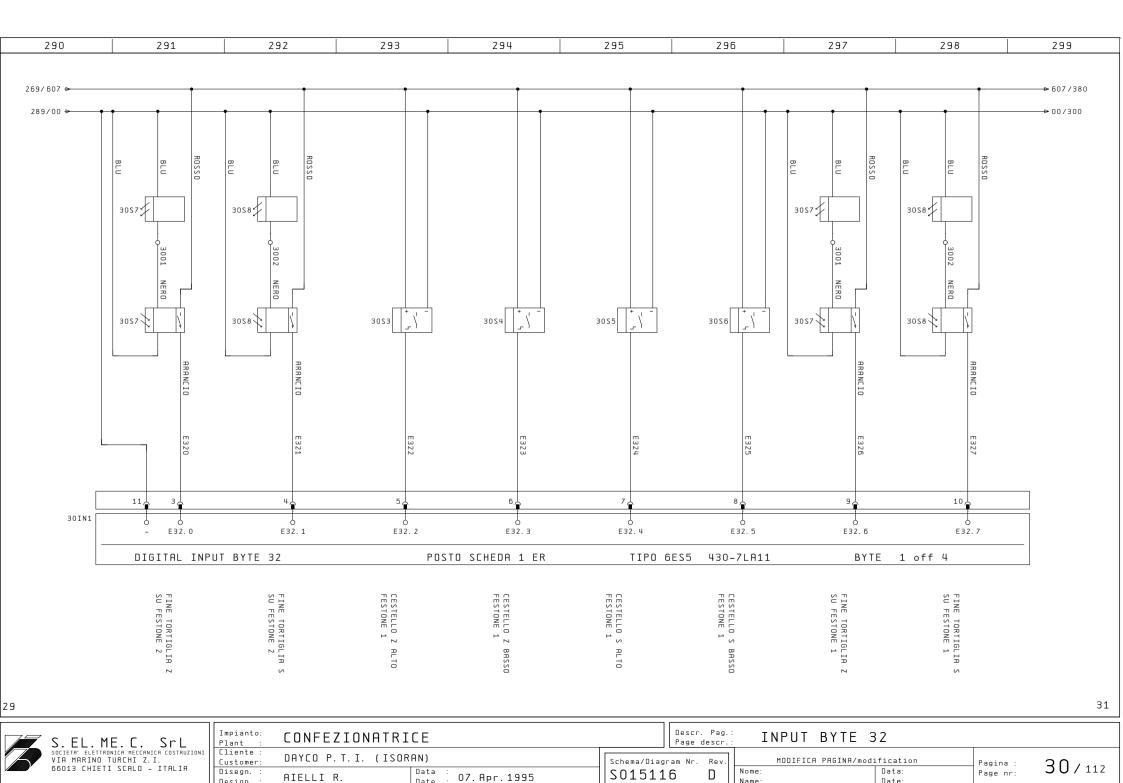
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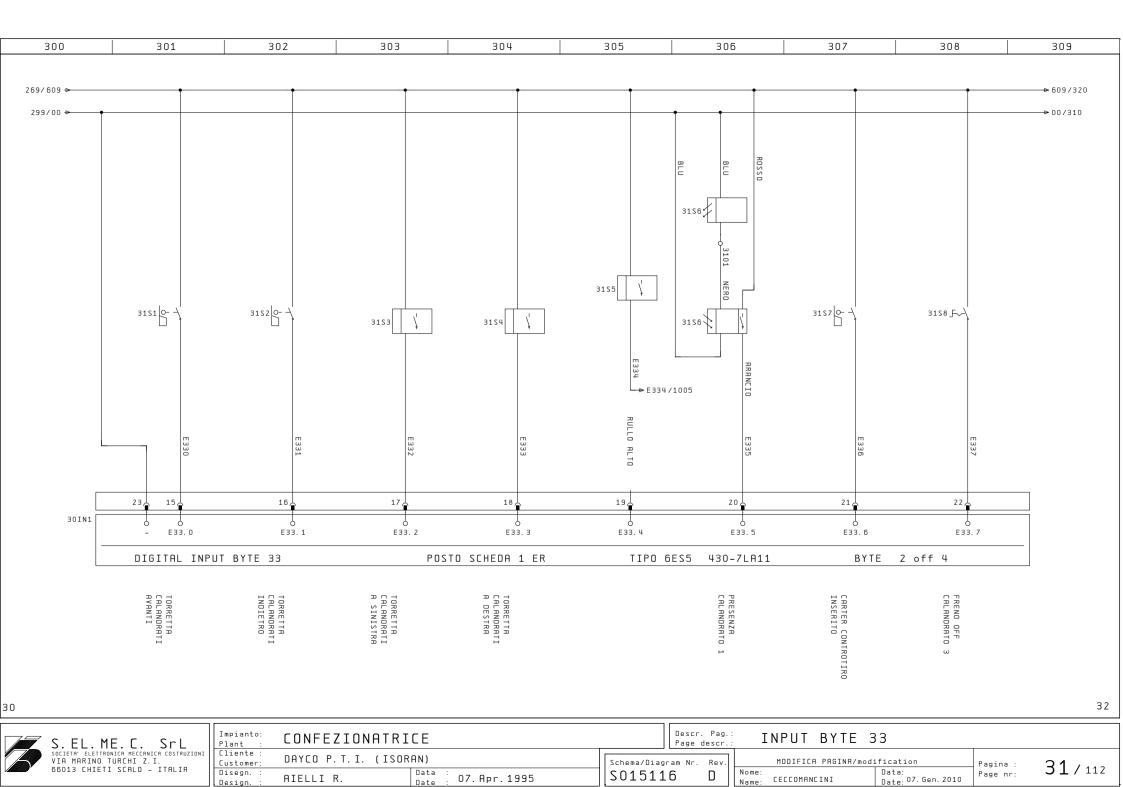
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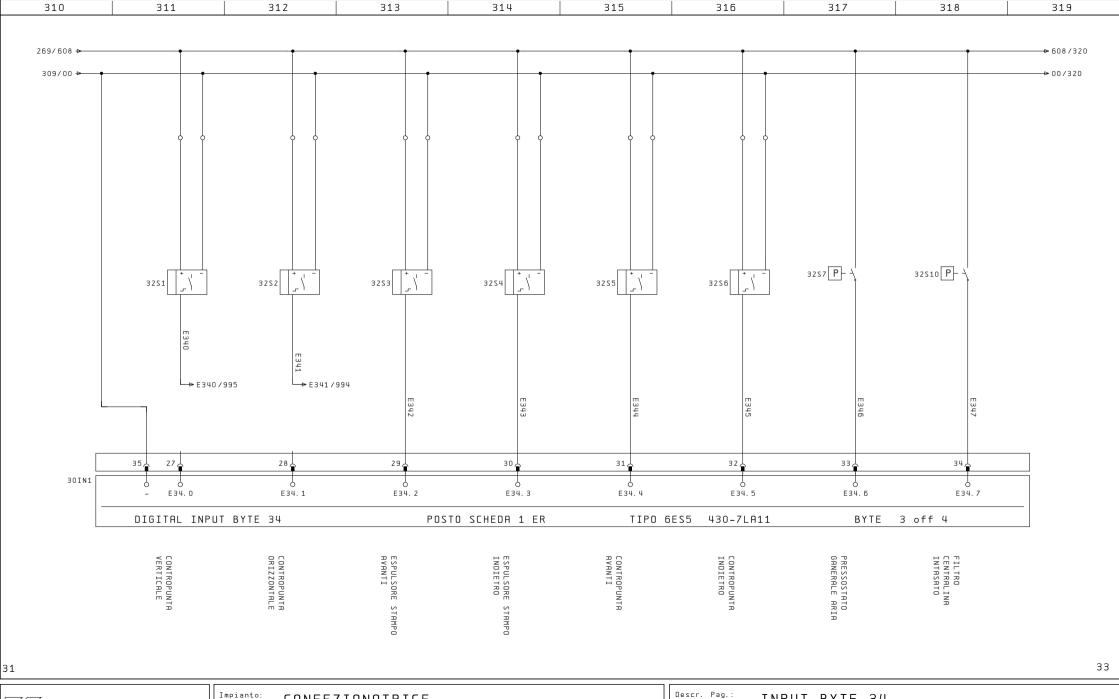




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Design.





Impianto: CONFEZIONATRICE

Cliente: DAYCO P.T.I. (ISORAN)

Disegn.: Design.: AIELLI R.

Schema/Diagram

Schema/Diagram

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Descr. Pag.: INPUT BYTE 34

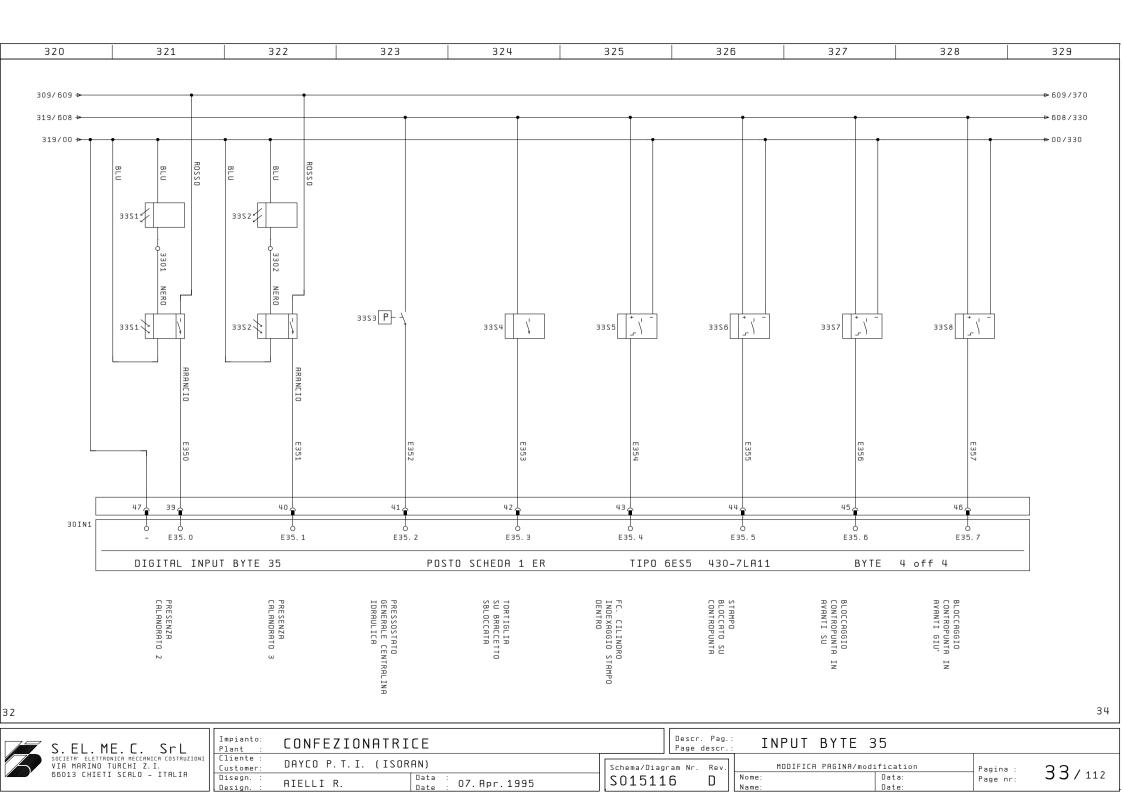
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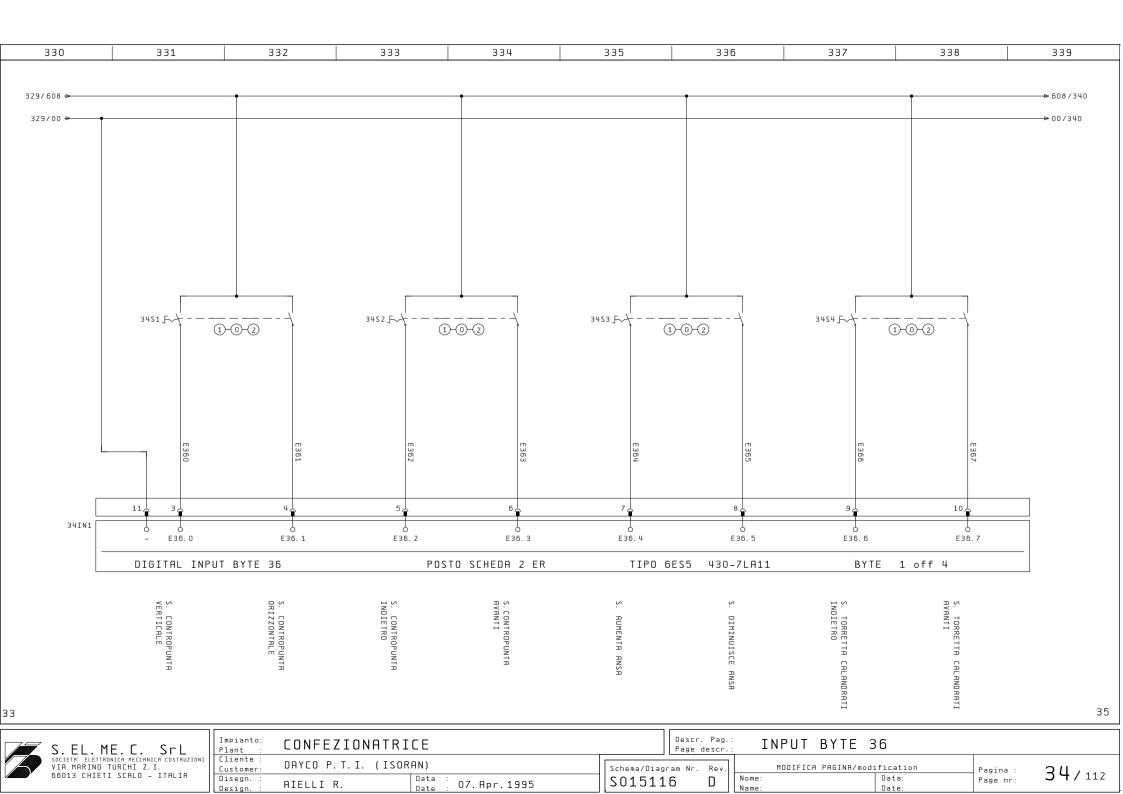
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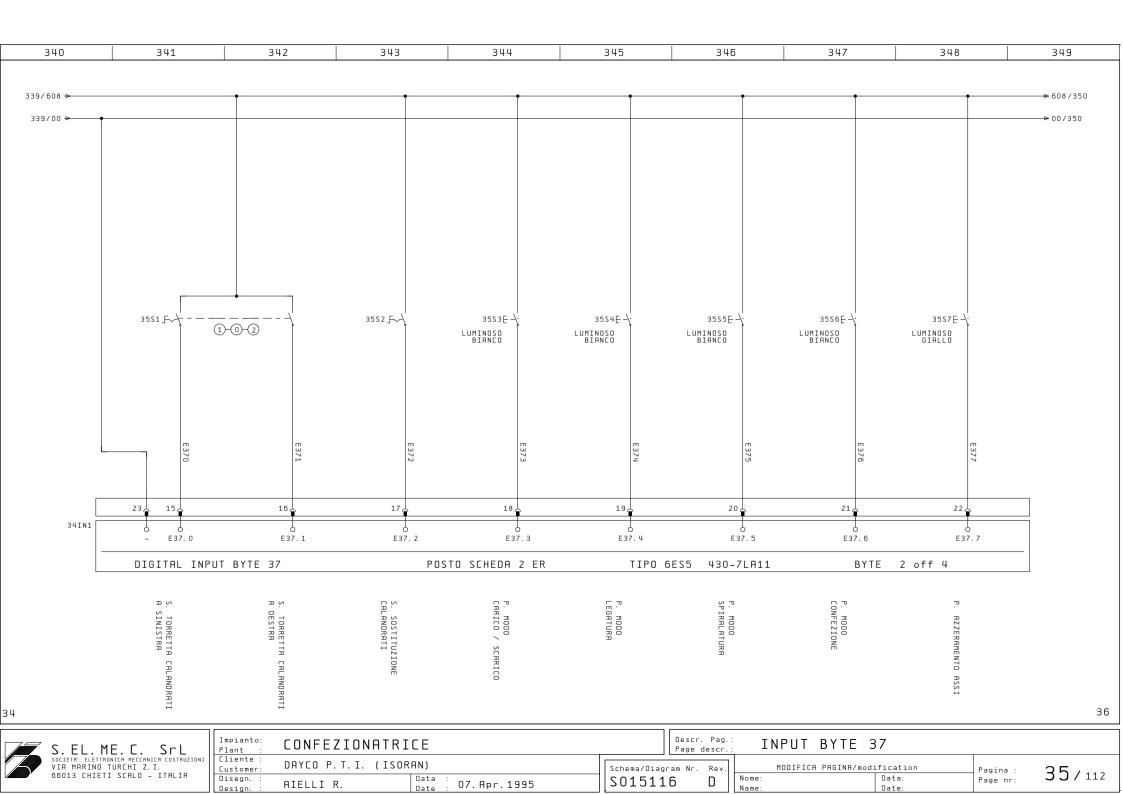
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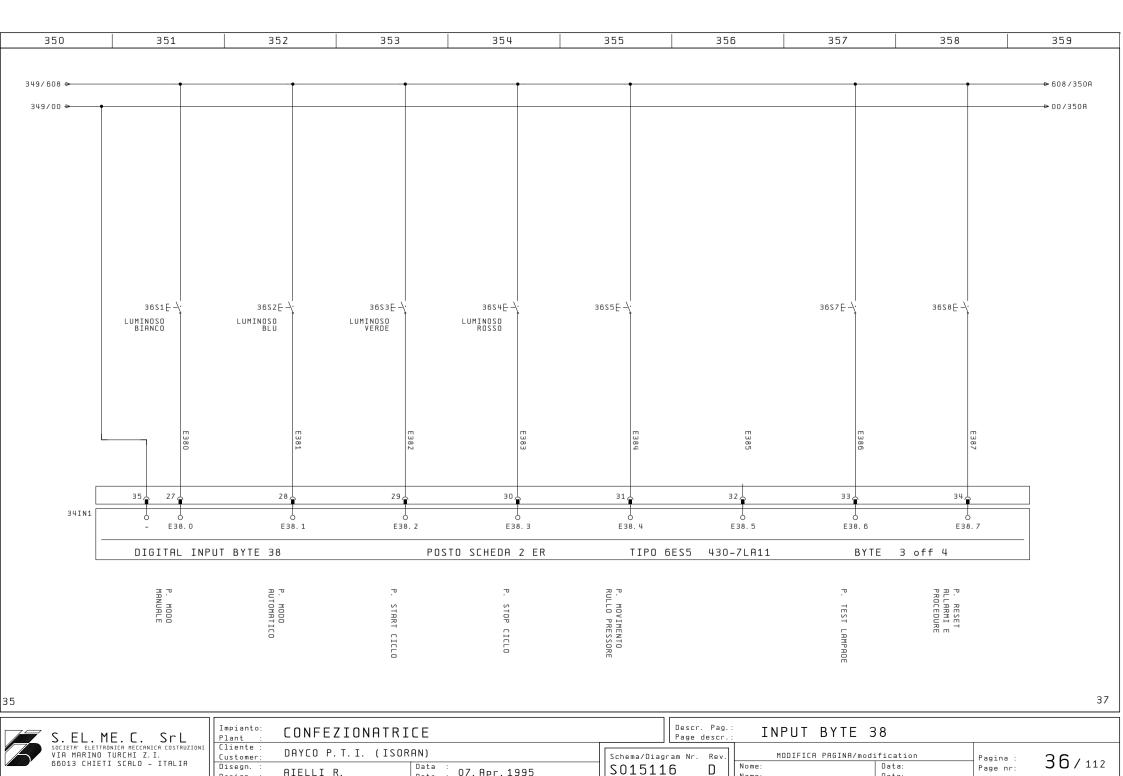
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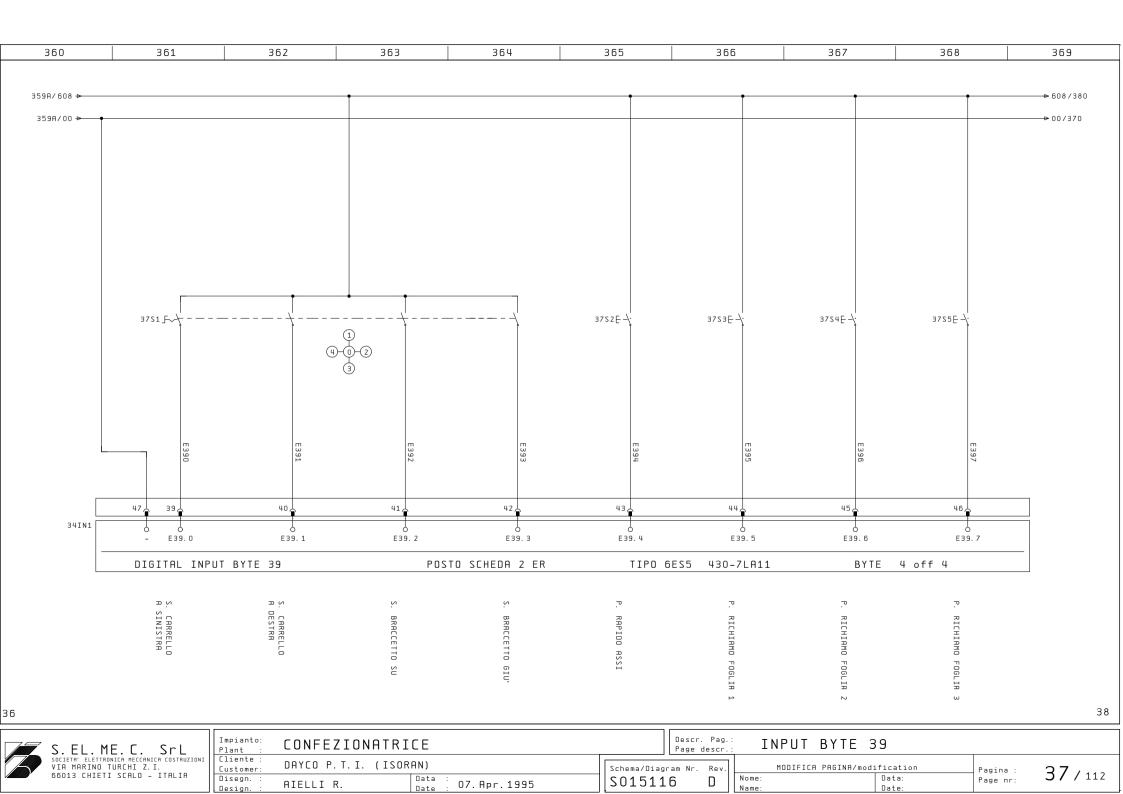
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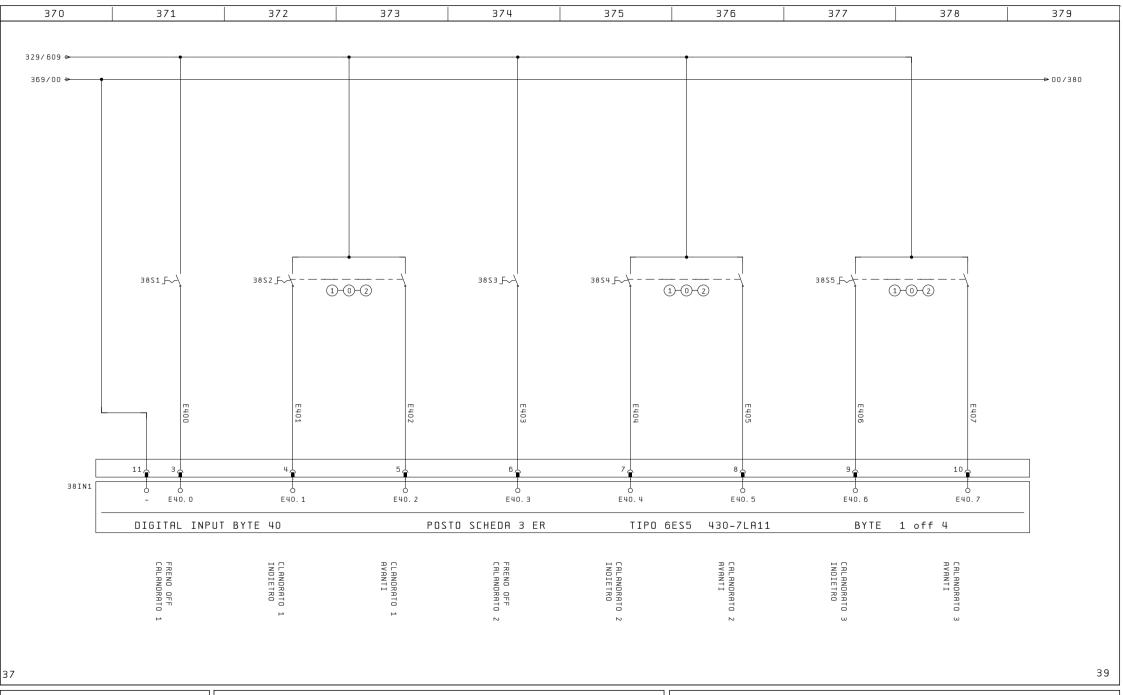
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Design.





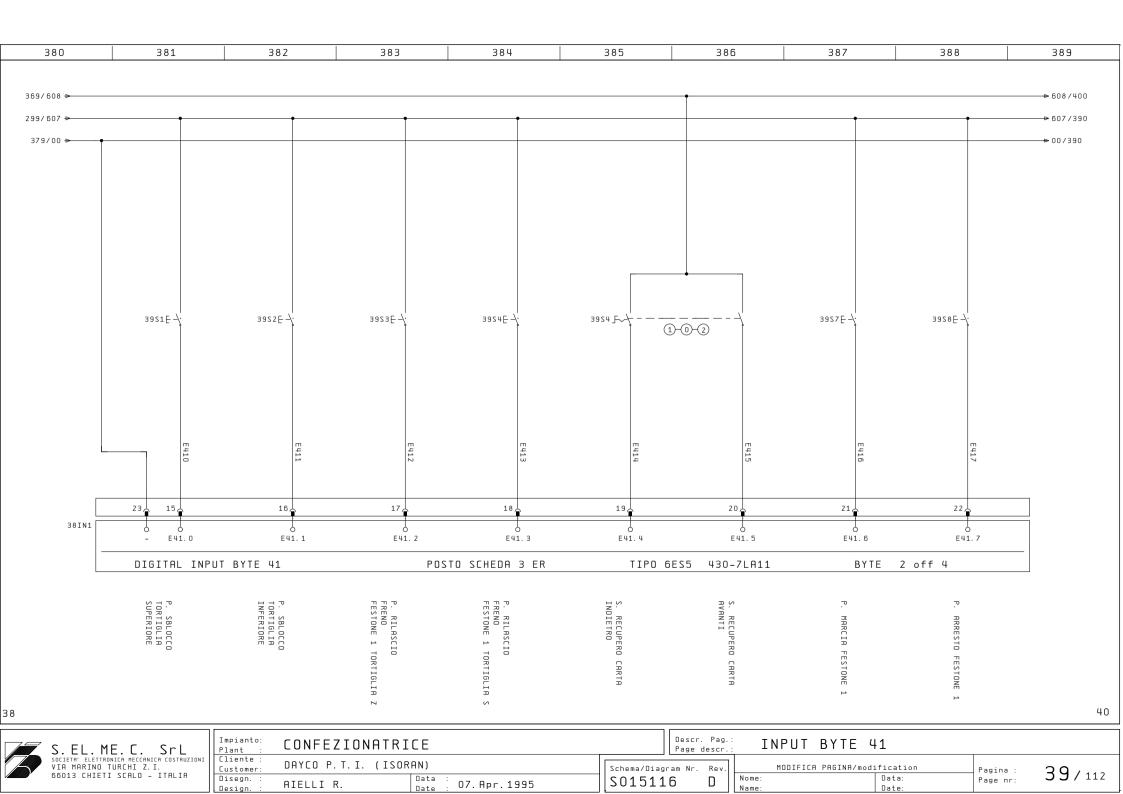
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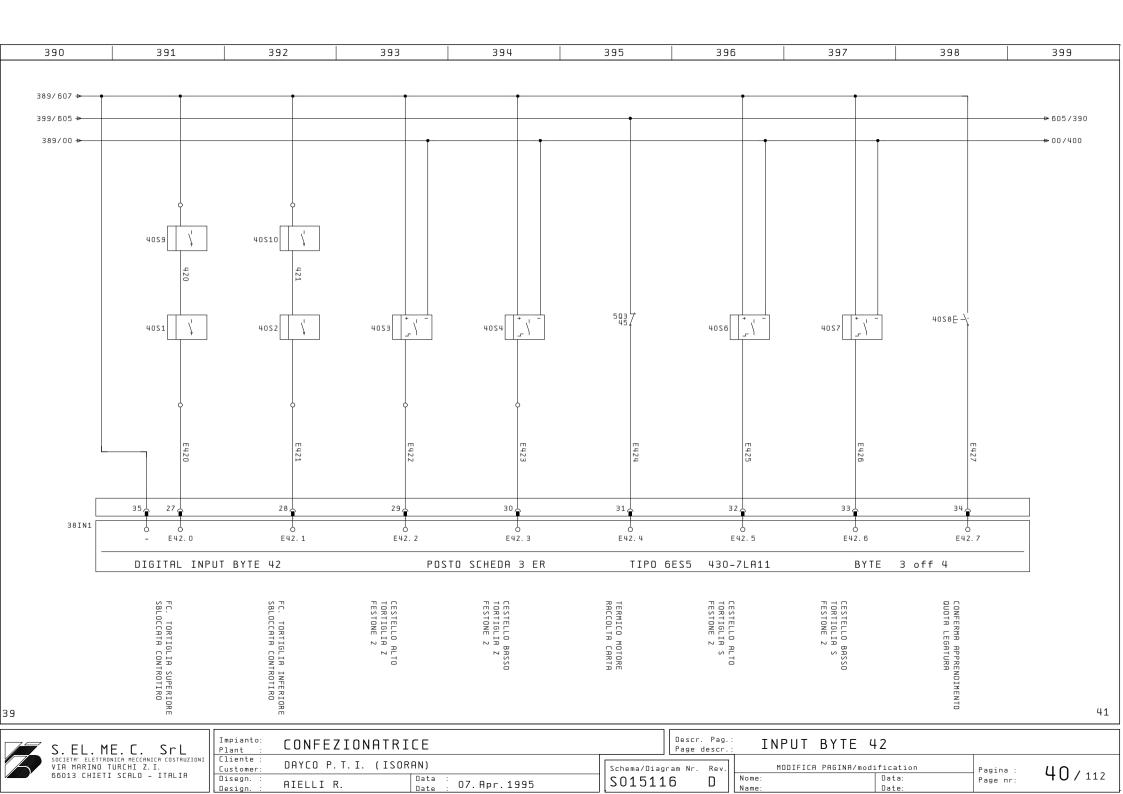
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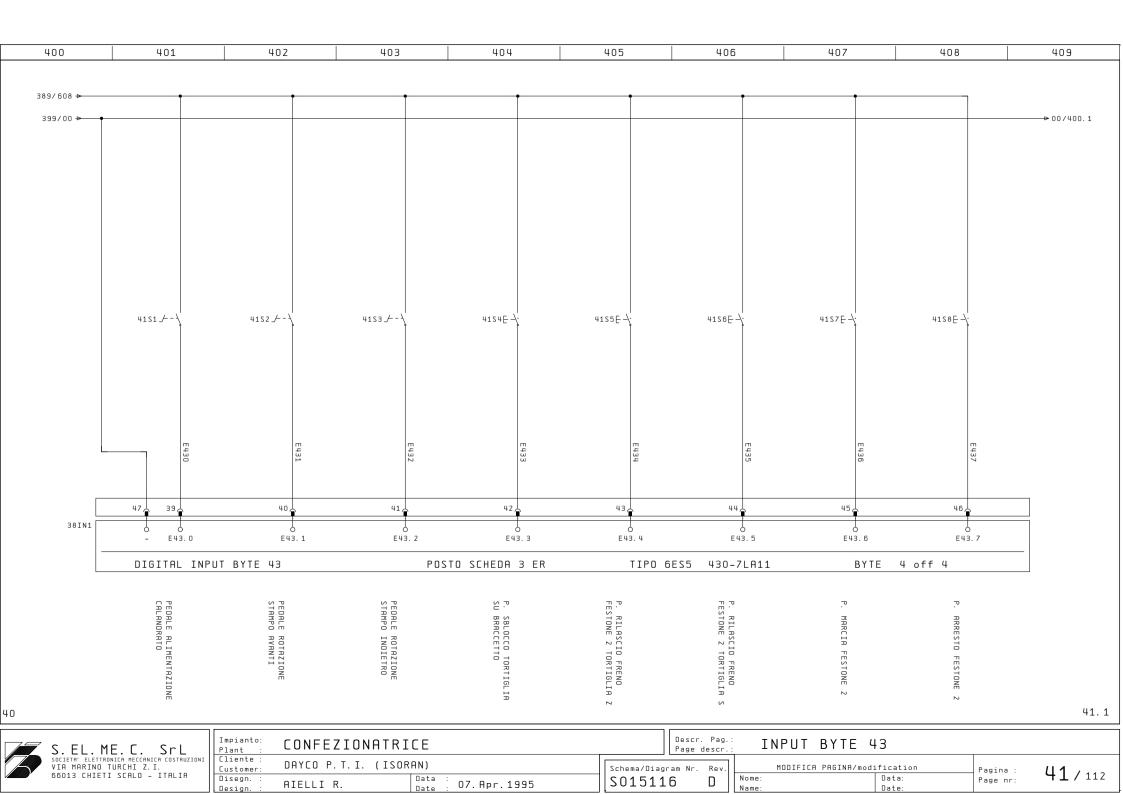
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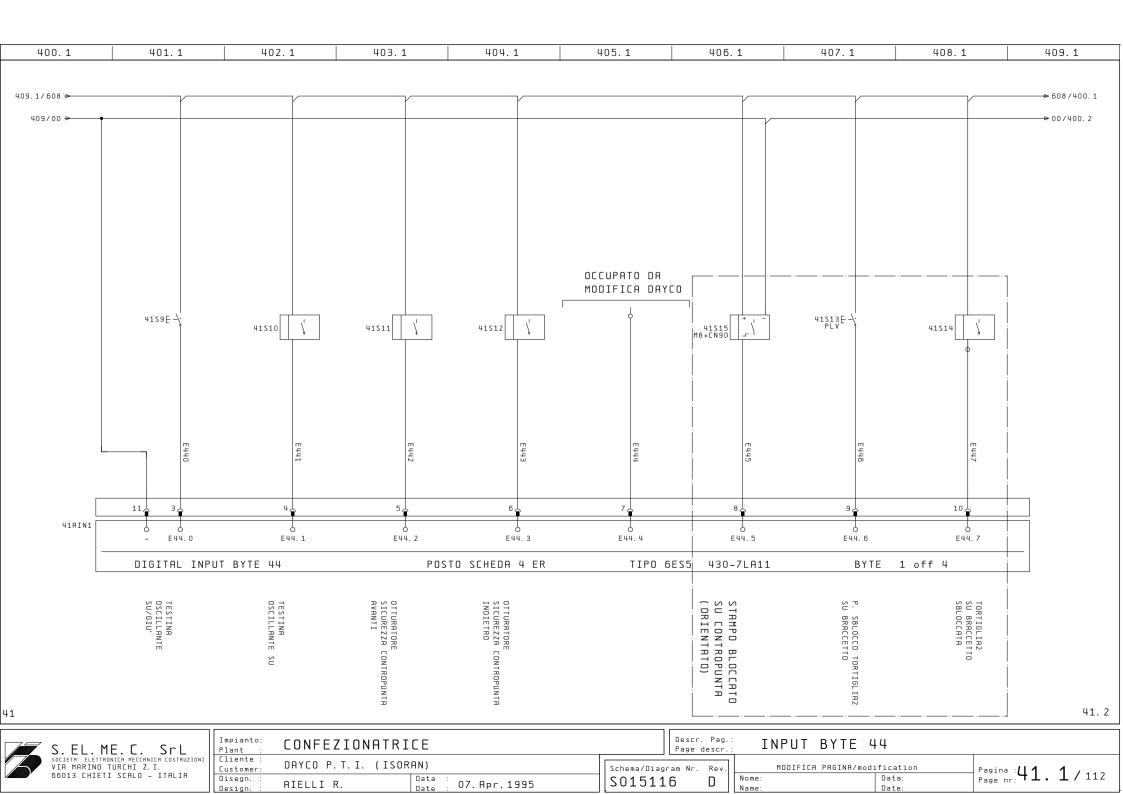
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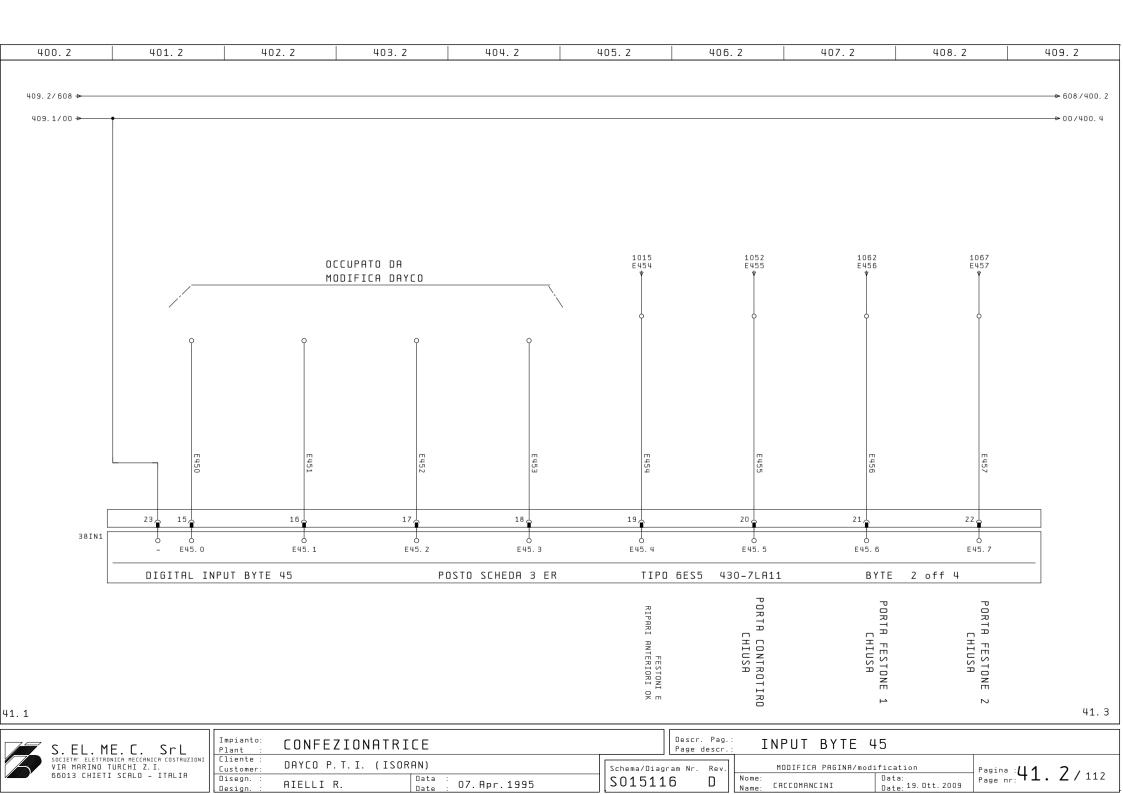
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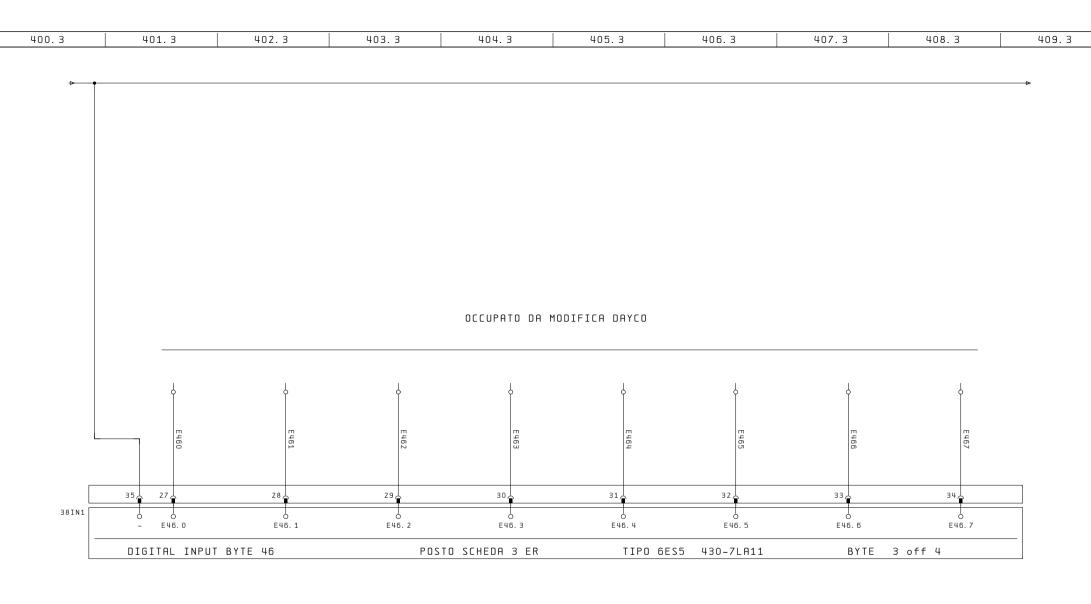








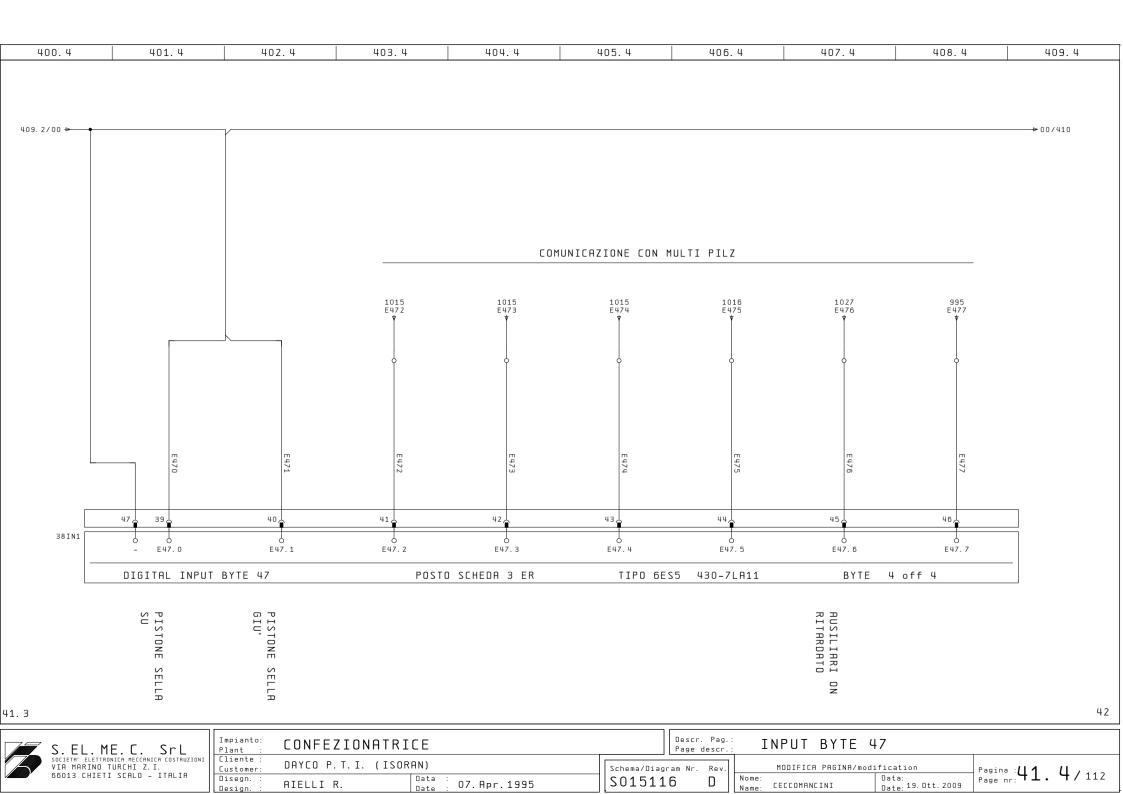


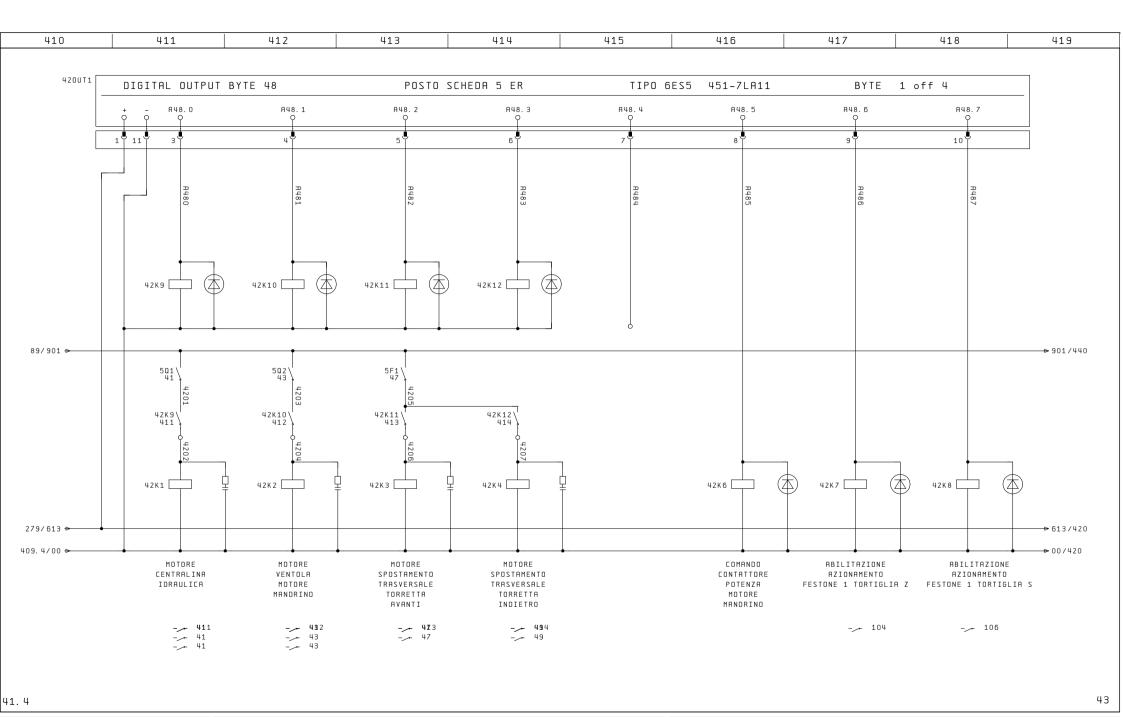


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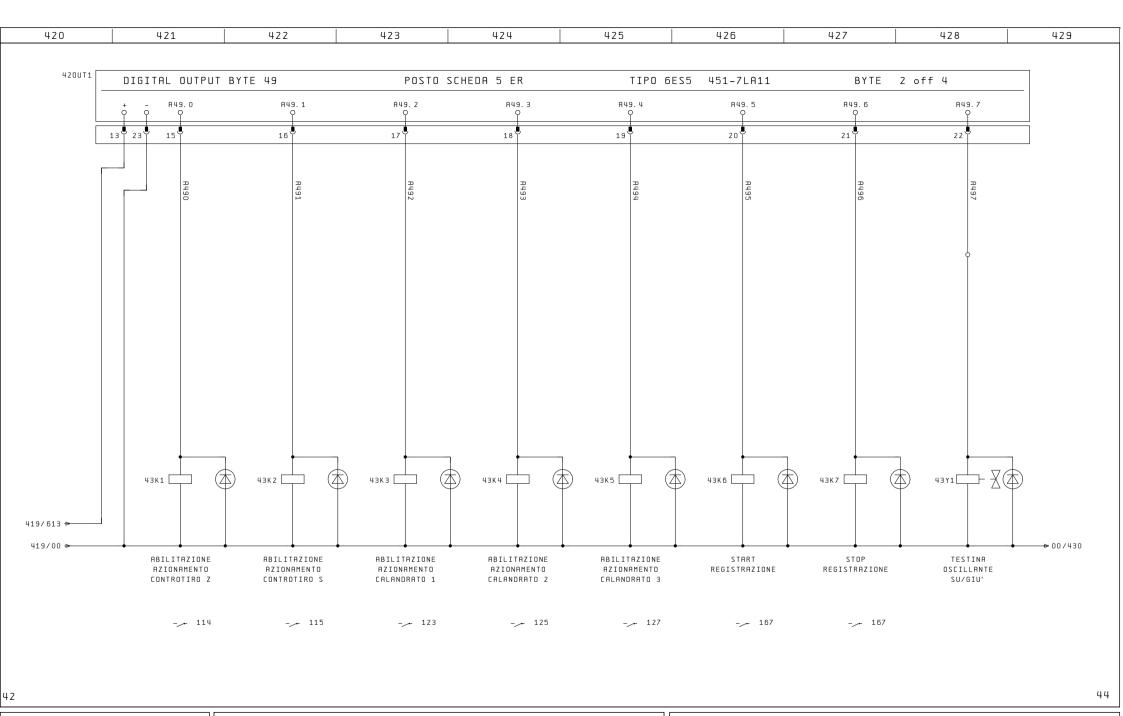


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Page nr:



Impianto: CONFEZIONATRICE Plant Cliente : DAYCO P. T. I. (ISORAN) Customer: Disegn. : S015116 AIELLI R. 07. Apr. 1995 Design.

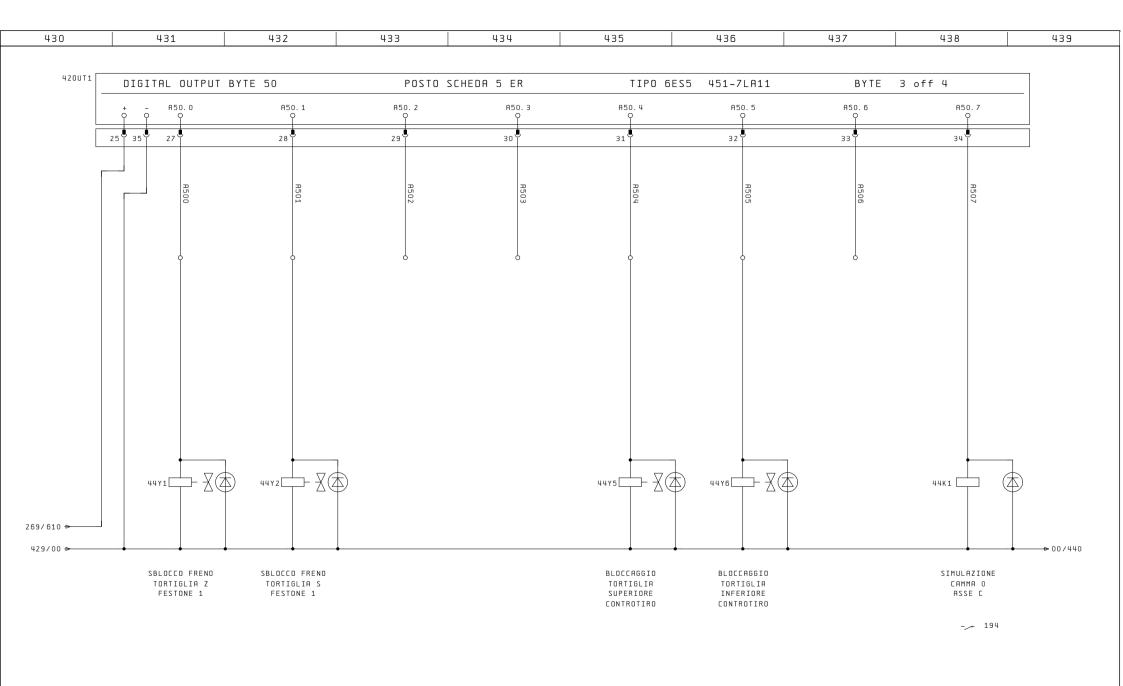
Descr. Pag.: Page descr. Schema/Diagram Nr. Rev. D

Name:

OUTPUT BYTE 49 MODIFICA PAGINA/modification Nome:

Date:

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43

Impianto: CONFEZIONATRICE Plant Cliente : DAYCO P. T. I. (ISORAN) Customer: Schema/Diagram Nr. Rev. Disegn. : Data S015116 AIELLI R. 07. Apr. 1995 Design.

Descr. Pag. : Page descr.

D

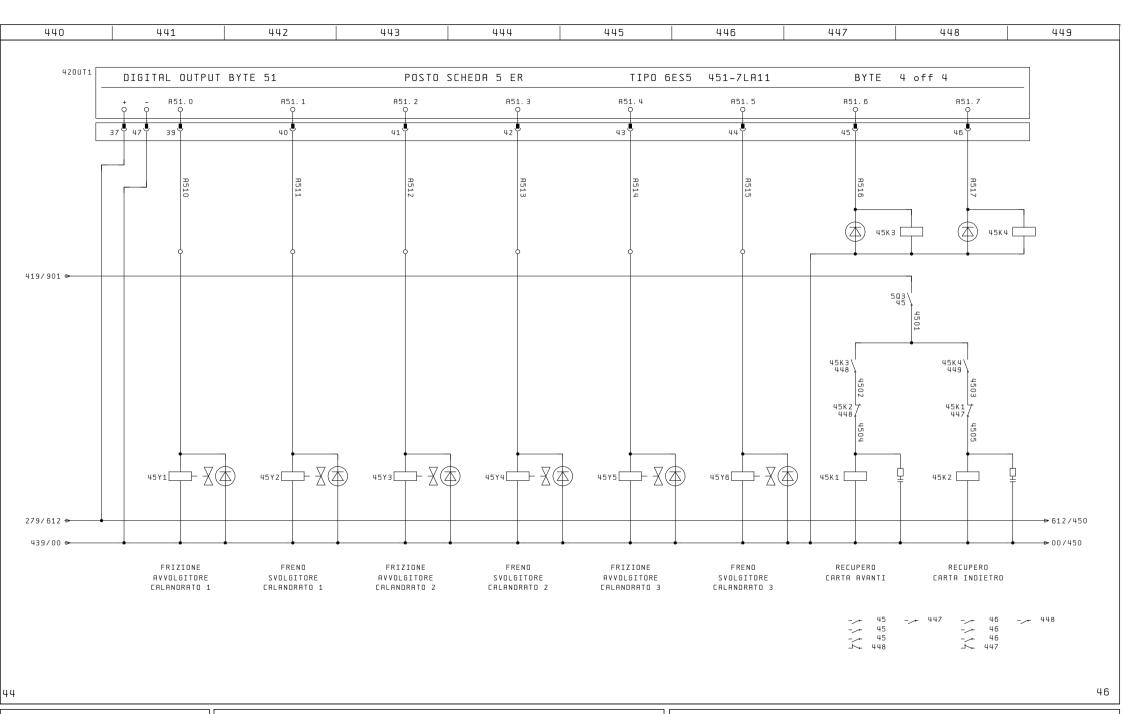
Nome:

Name:

OUTPUT BYTE 50

MODIFICA PAGINA/modification Page nr: Date:

44/112



Descr. Pag. Impianto: CONFEZIONATRICE Plant Page descr. Cliente DAYCO P. T. I. (ISORAN) Customer: Schema/Diagram Nr. Rev. Disegn. : Data S015116 D AIELLI R. 07. Apr. 1995 Design.

OUTPUT BYTE 51

MODIFICA PAGINA/modification
Nome: Data:

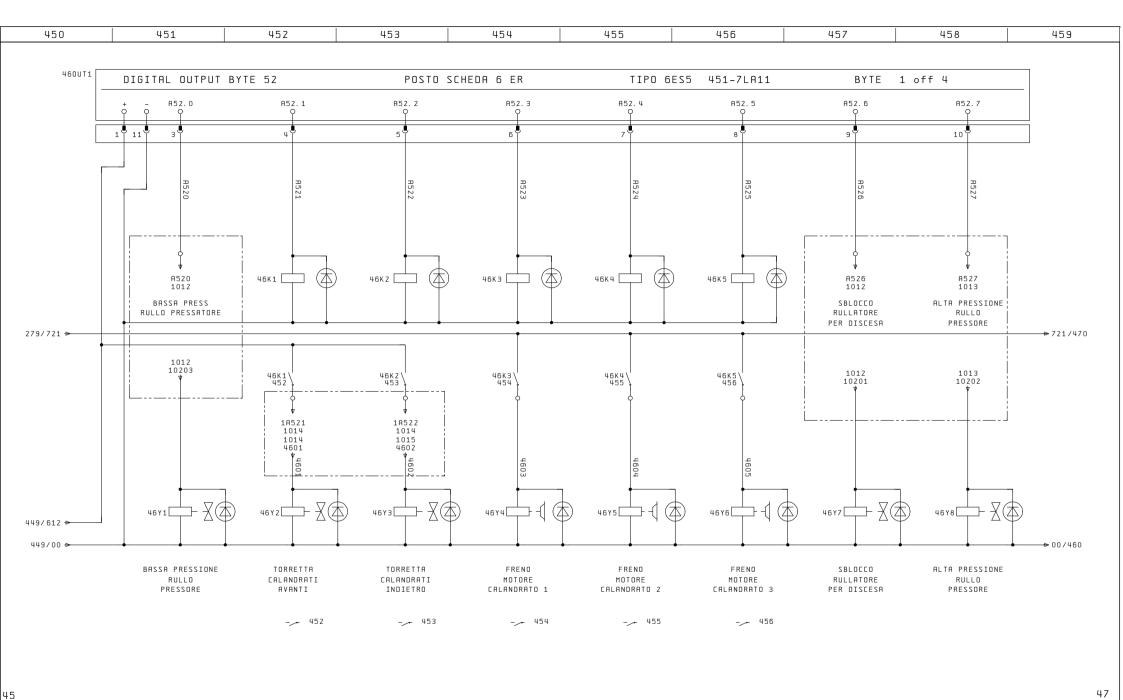
Date:

Name:

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Pagina :

Page nr:



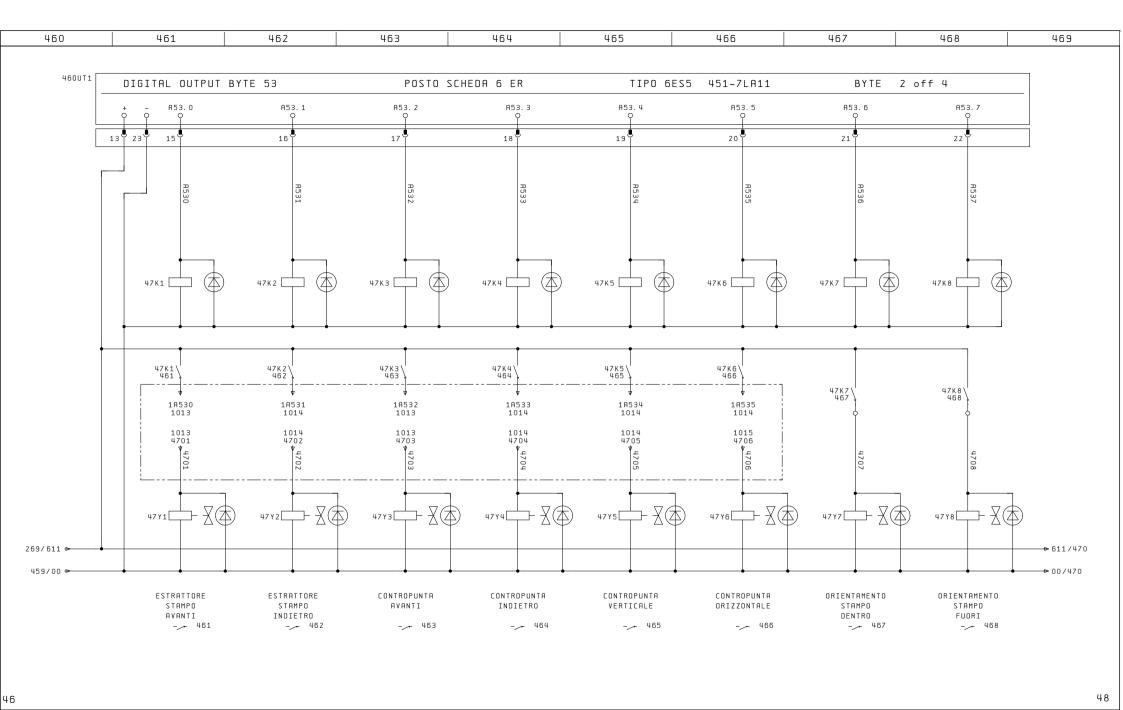
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Descr. Pag. : OUTPUT BYTE 52 Page descr. Schema/Diagram Nr. Rev. S015116 D Name:

MODIFICA PAGINA/modification Date: 27. Ott. 2009 CECCOMANCINI

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Impianto: CONFEZIONATRICE Plant Cliente DAYCO P. T. I. (ISORAN) Customer: Schema/Diagram Nr. Rev. Disegn. : Data S015116 AIELLI R. 07. Apr. 1995 Design.

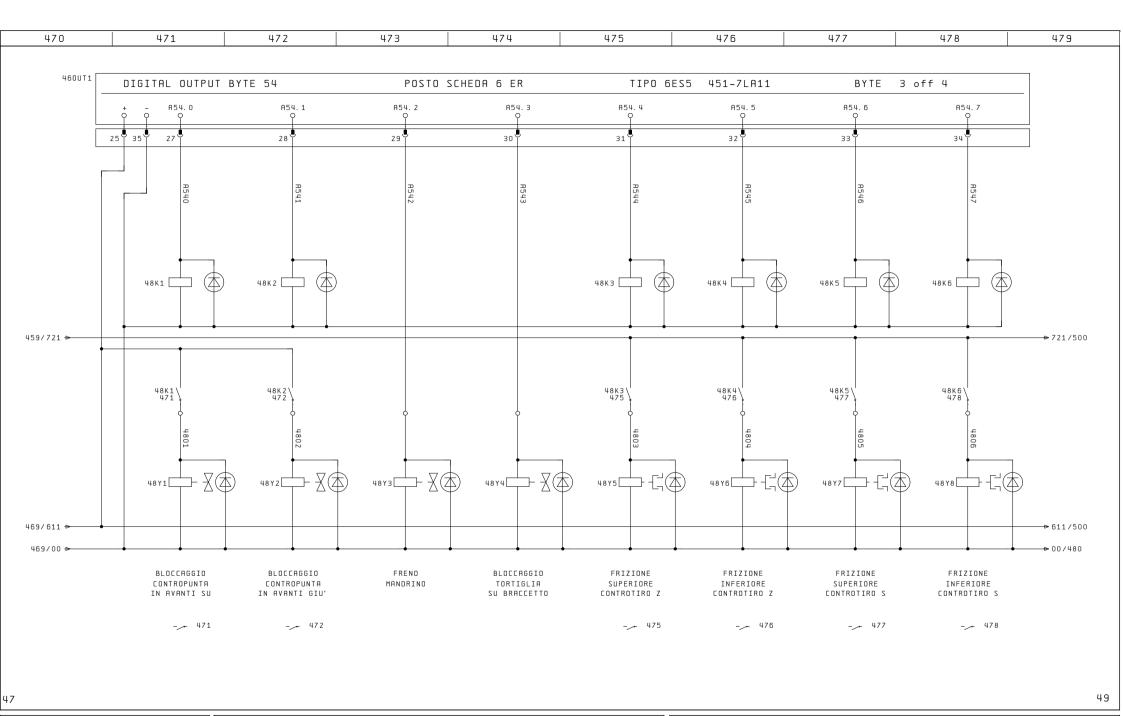
Descr. Pag.: OUTPUT BYTE 53 Page descr. MODIFICA PAGINA/modification

Name:

CECCOMANCINI

D

47/112 Page nr: Date: 19. Ott. 2009



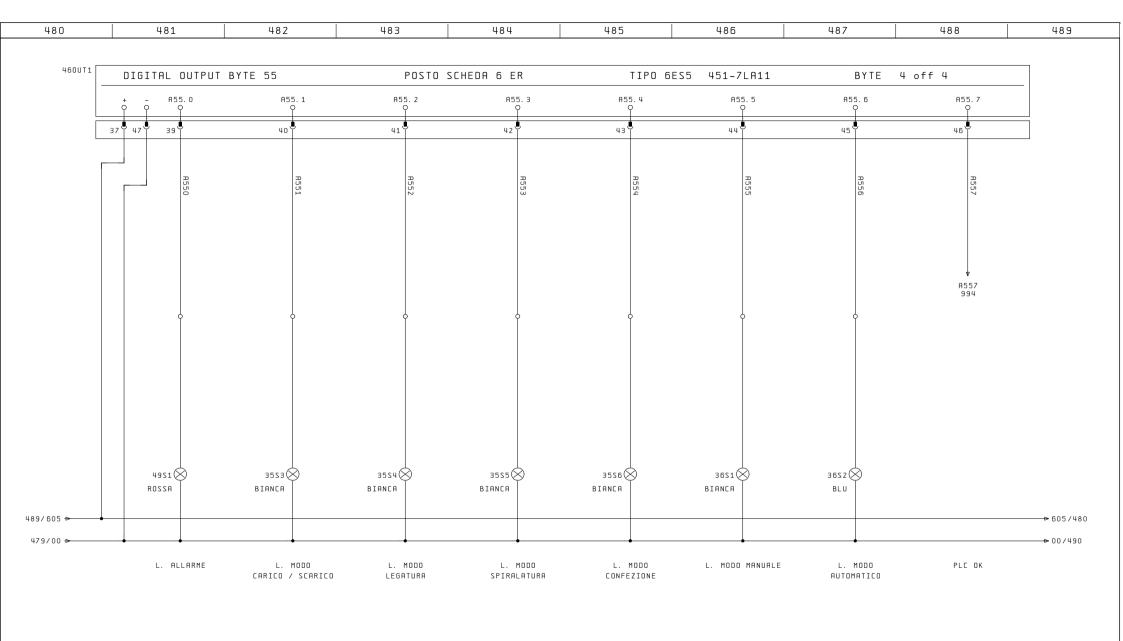
Impianto: CONFEZIONATRICE Plant Cliente : DAYCO P. T. I. (ISORAN) Customer: Disegn. : AIELLI R. 07. Apr. 1995 Design.

OUTPUT BYTE 54 Page descr. Schema/Diagram Nr. Rev. S015116 Nome: D Name:

Descr. Pag.:

MODIFICA PAGINA/modification Page nr:

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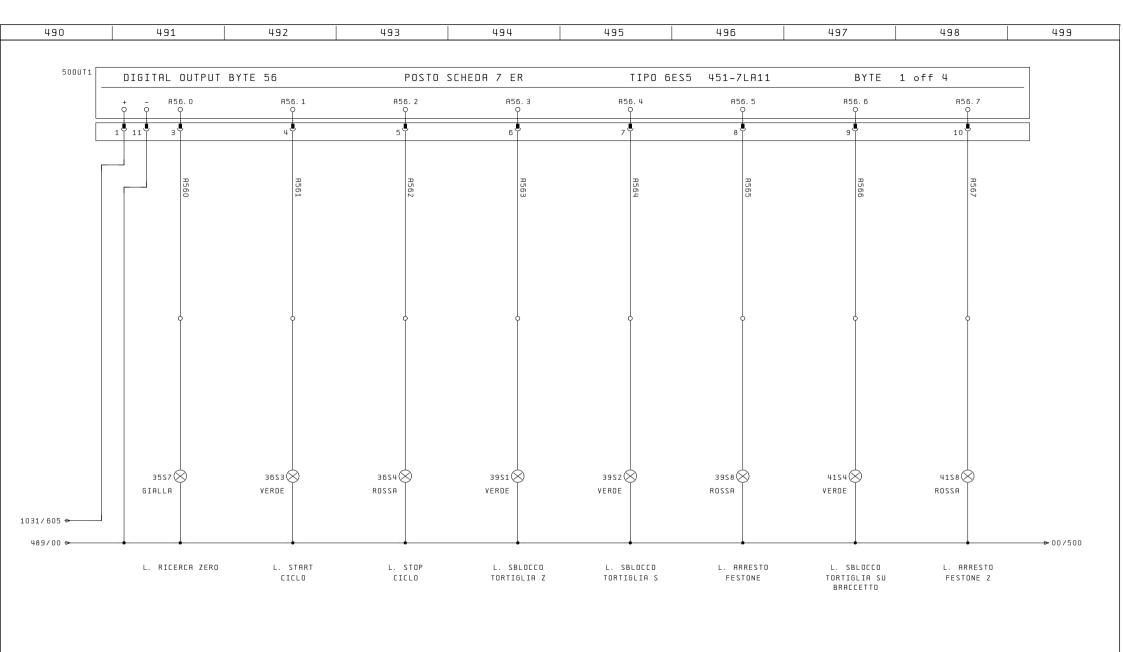
Impianto: CONFEZIONATRICE Plant Cliente DAYCO P. T. I. (ISORAN) Customer: Disegn. : Data AIELLI R. 07. Apr. 1995 Design.

Descr. Pag. Page descr.

OUTPUT BYTE 55

MODIFICA PAGINA/modification Pagina : Page nr: Date: 20. Dic. 2009

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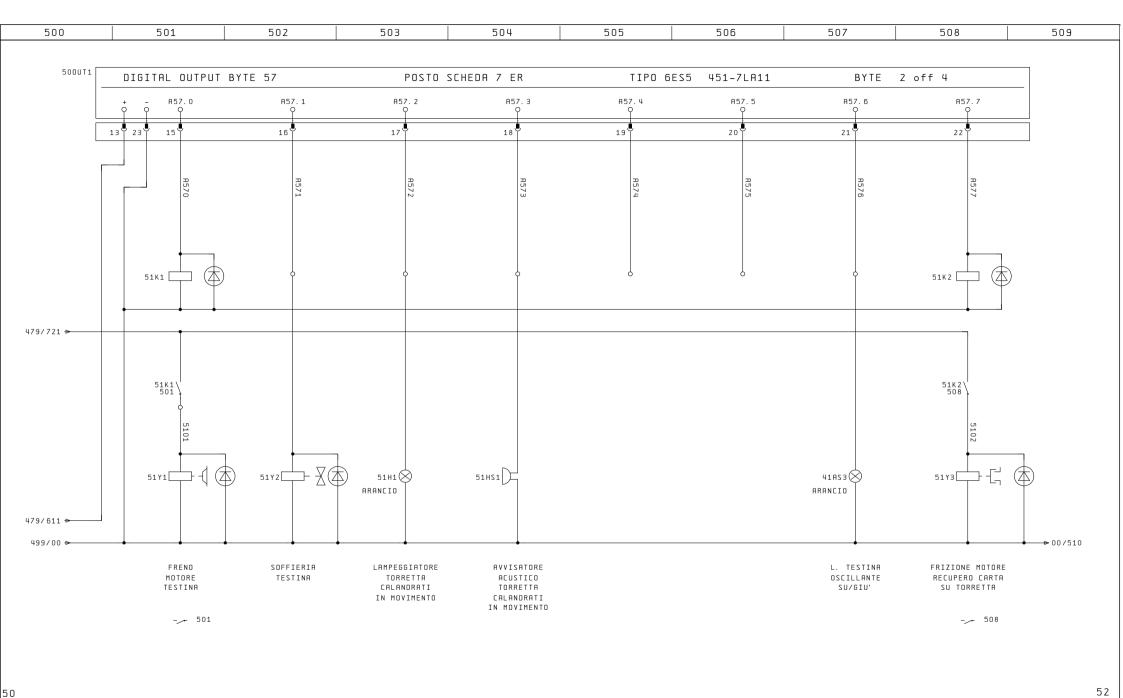
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Descr. Pag. Page descr. Schema/Diagram Nr. Rev.

D

OUTPUT BYTE 56

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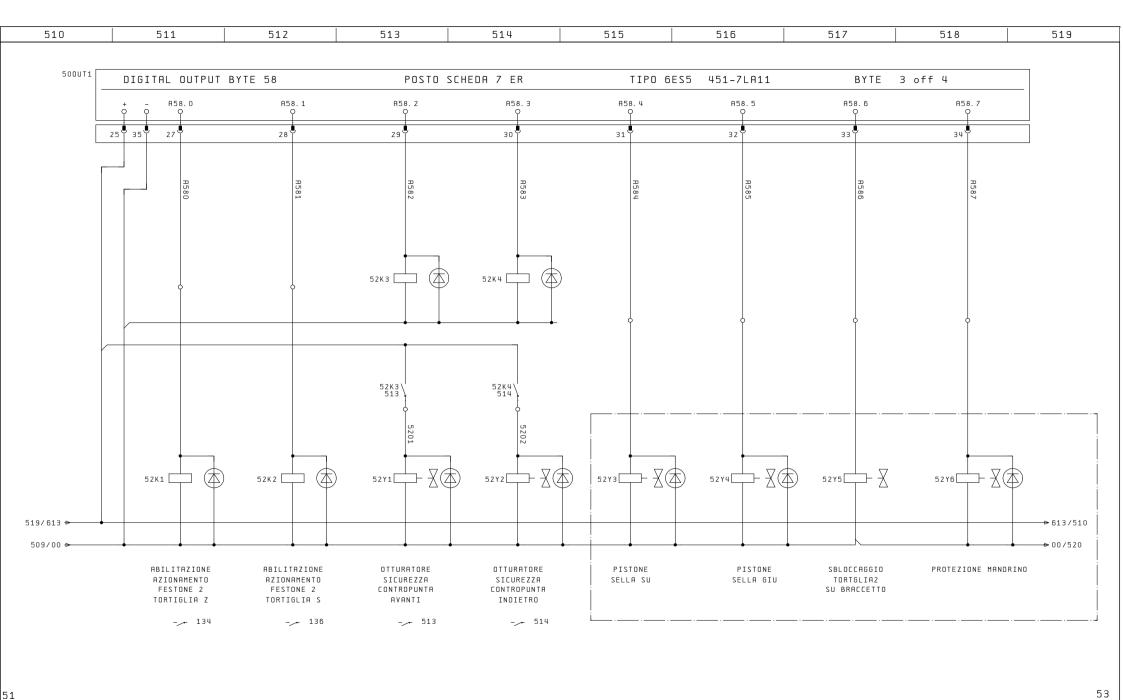


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Descr. Pag.: OUTPUT BYTE 57 Page descr.

D

MODIFICA PAGINA/modification Page nr: Date: 19. Ott. 2009 CECCOMANCINI Name:



Impianto: CONFEZIONATRICE Plant Cliente DAYCO P. T. I. (ISORAN) Customer: Schema/Diagram Nr. Rev. Disegn. : S015116 AIELLI R. 07. Apr. 1995 Design.

Descr. Pag.: Page descr.

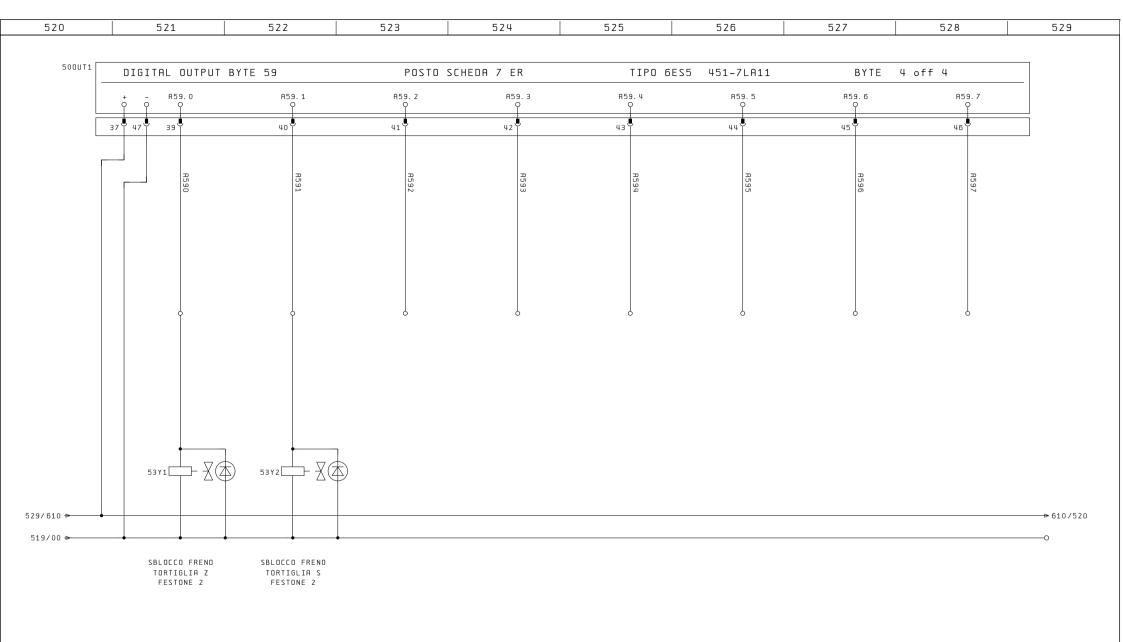
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Name:

OUTPUT BYTE 58 MODIFICA PAGINA/modification Date: 07. Gen. 2010

CECCOMANCINI

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Impianto: CONFEZIONATRICE Plant Cliente : DAYCO P. T. I. (ISORAN) Customer: Disegn. : Data S015116 AIELLI R. 07. Apr. 1995 Design.

Descr. Pag.: Page descr. Schema/Diagram Nr. Rev.

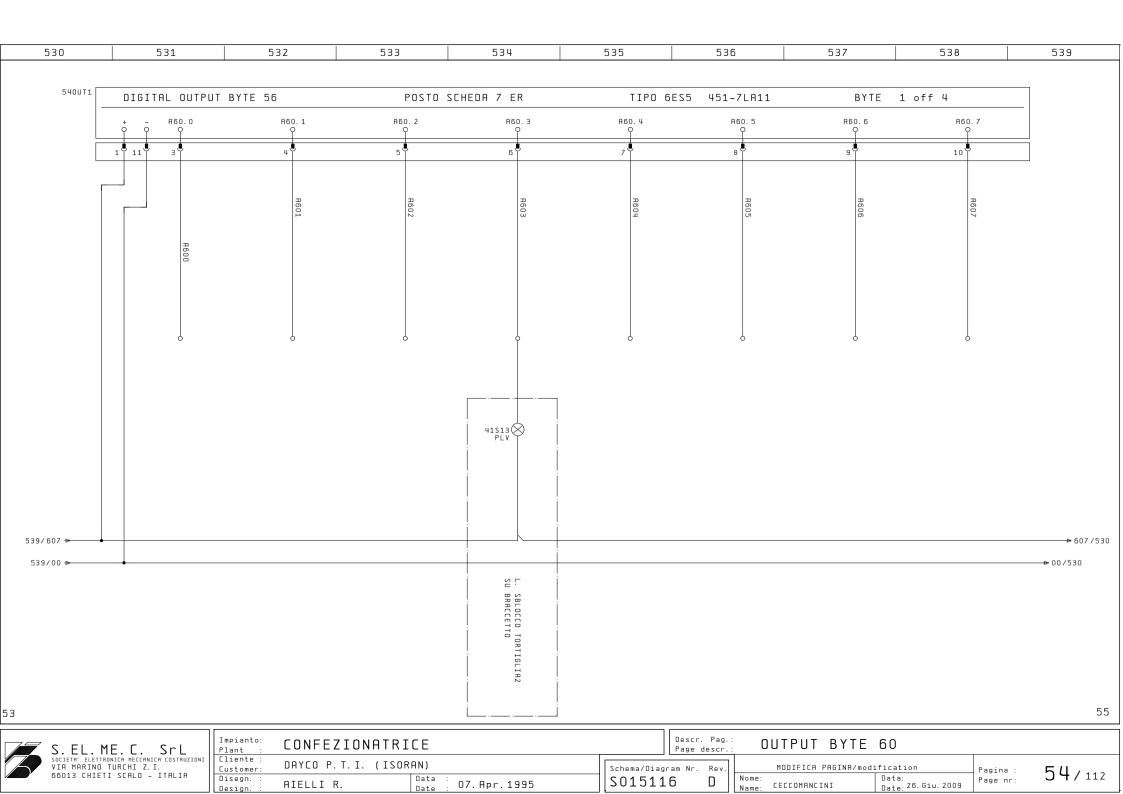
D

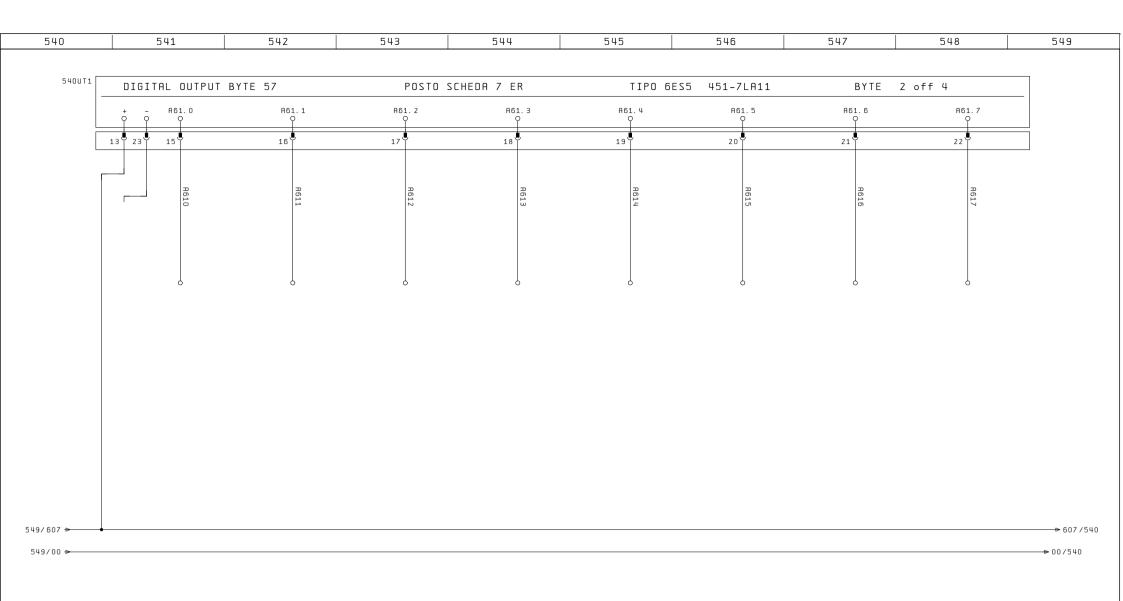
Nome:

Name:

OUTPUT BYTE 59

MODIFICA PAGINA/modification Page nr: Date:





Impianto: CONFEZIONATRICE Plant Cliente : DAYCO P. T. I. (ISORAN) Customer: Disegn. : Data S015116 AIELLI R. 07. Apr. 1995 Design.

Descr. Pag.: Page descr. Schema/Diagram Nr. Rev. D

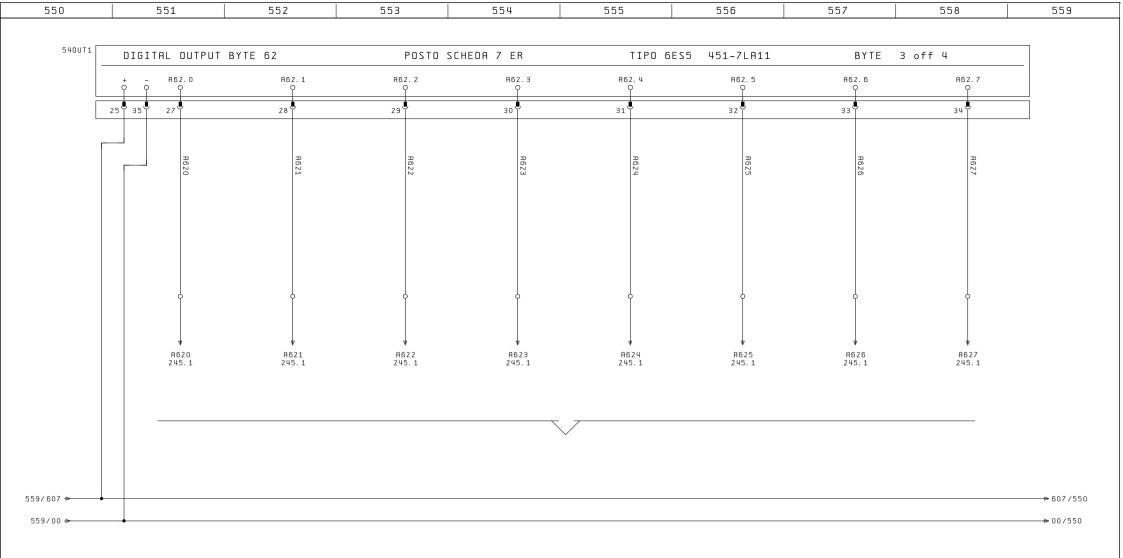
Name:

OUTPUT BYTE 61 MODIFICA PAGINA/modification Nome:

Date:

Pagina : Page nr:

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A CONVERITORE D/A

S.EL.ME.C. SrL
SOCIETA' ELETTRONICA MECCANICA COSTRUZIONI
VIA MARINO TURCHI Z.I.

66013 CHIETI SCALO - ITALIA

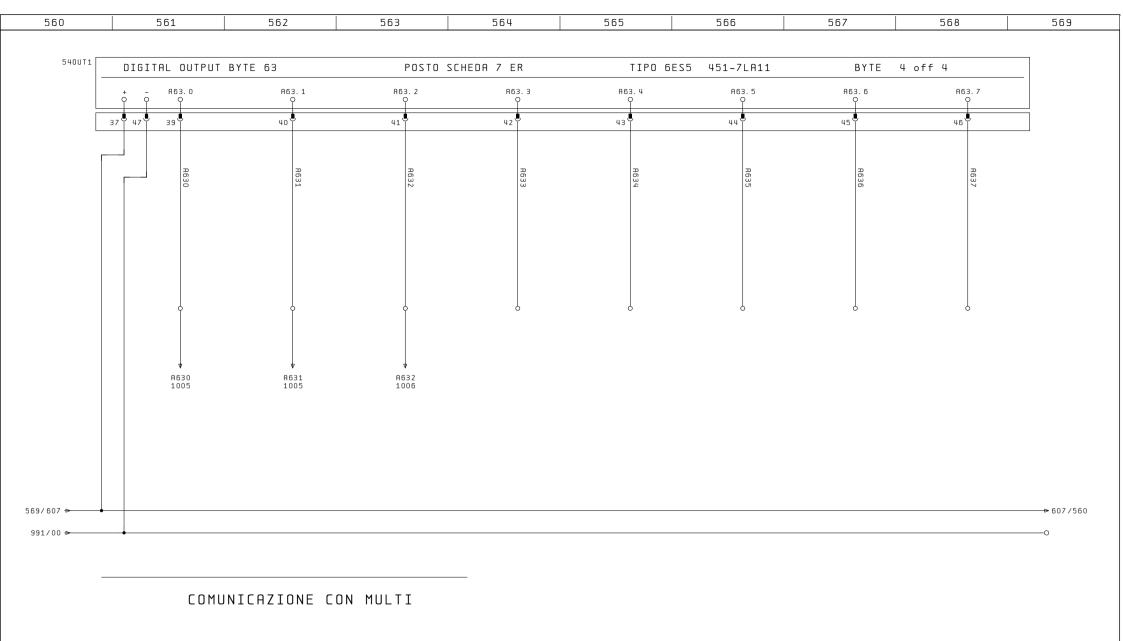
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Descr. Pag.: Page descr.

OUTPUT BYTE 62

MODIFICA PAGINA/modification Pagina : Page nr: Date:

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Impianto: CONFEZIONATRICE Plant Cliente : DAYCO P. T. I. (ISORAN) Customer: Disegn. : Data S015116 AIELLI R. 07. Apr. 1995 Design.

Descr. Pag.: Page descr. Schema/Diagram Nr. Rev.

D

OUTPUT BYTE 63 MODIFICA PAGINA/modification

CECCOMANCINI

Pagina : Page nr: Date: 26. Giu. 2009

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590 591 592 593 594 595 596 597 598 599

CAVO DI COLLEGAMENTO RESOLVER <-> AZIONAMENTO

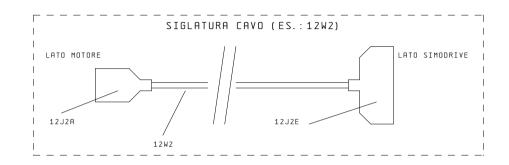
10W1, 10W2, 10W3, 11W1, 11W2, 12W1, 12W2, 13W1, 13W2, 13W3

CONNETTORE LATO MOTORE 1FT...

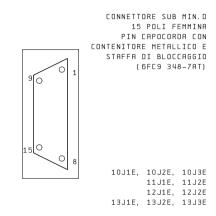
PRESE 12 POLI FEMMINA LATO COLLEGAMENTO (6FC9 348-7AD) 10 2) 0 3 11 4 0 ,

CONNETTORE CAVO,

10J1A, 10J2A, 10J3A 11J1A, 11J2A 12J1A. 12J2A 13J1A, 13J2A, 13J3A



CONNETTORE LATO MODULO SIMODRIVE 611





LUNGHEZZA MAX CAVO 50mt. - CAVO SENSORE 12x0.23 mm² SCH.

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Impianto: CONFEZIONATRICE Plant Cliente DAYCO P. T. I. (ISORAN) Customer: Disegn. Data S015116 07. Apr. 1995 AIELLI R. Design. Date

Descr. Pag. Page descr. Schema/Diagram Nr. Rev

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Name:

CAVI ENCODERS - AZM

PORFILIO

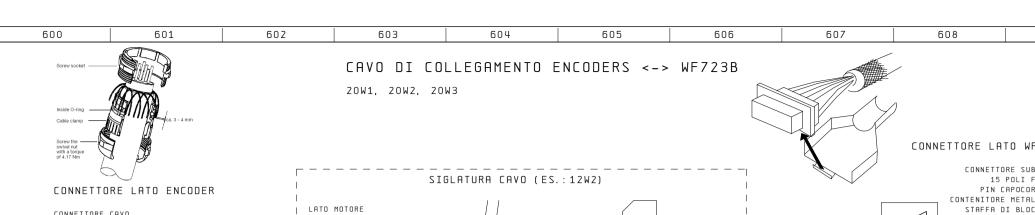
MODIFICA PAGINA/modification Nome: Data:

Date:

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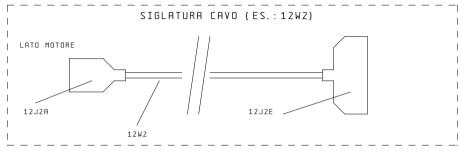
Pagina

Page nr:



CONNETTORE CAVO, PRESE 12 POLI FEMMINA LATO COLLEGAMENTO (6FC9 348-7AD) 10 2) 0 0 3 11 4 0

20J1A, 20J2A, 20J3A



CONNETTORE LATO WF723B CONNETTORE SUB MIN. D 15 POLI FEMMINA PIN CAPOCORDA CON CONTENITORE METALLICO E STAFFA DI BLOCCAGGIO (6FC9 348-7AT) 9[0 50 20J1E, 20J2E, 20J3E

bianco/marr -0 4 +5 V 20 1.1 marron 120--06 +5V 1.1 1.1 verde 3 0--010 ZERO giallo 40 -011 * ZERO TI grigio 50--015 A \perp 1.1 arancione -014 *A 60-1.1 Ыlu 80--013 B bianco 10---O12 ∗B nero 100--07 OV 1 1 1 1 viola 110--08 CASE CONNO--O CASE CONN.

LUNGHEZZA MAX CAVO 50mt. - CAVO SENSORE 12x0.23 mm² SCH.

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66013 CHIETI SCALO - ITALIA

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Impianto: Plant :	CONFEZIONATRICE		Descr. Page o	
Cliente : Customer:	DAYCO P.T.I. (ISORAN)	Schema/Diag	ram Nr.	Rev.
Disegn. : Design. :	AIELLI R. Data : 07. Apr. 1995	S01511	6 [D

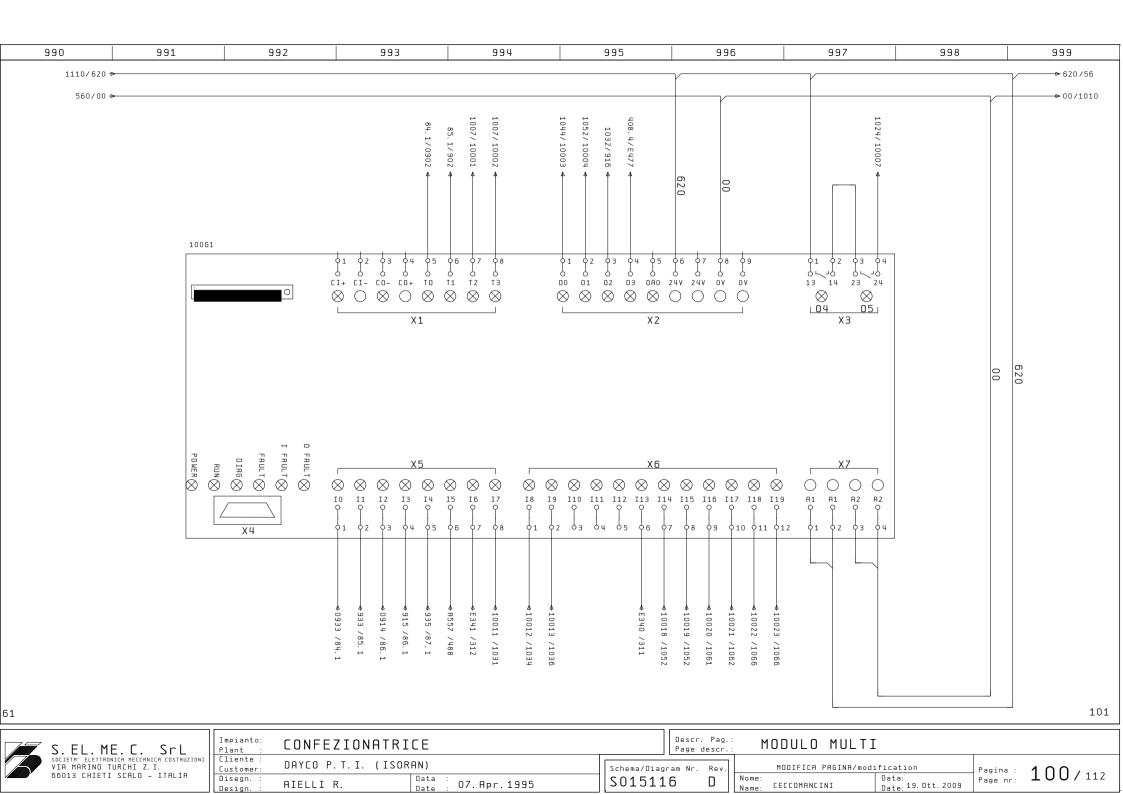
CECCOMANCINI

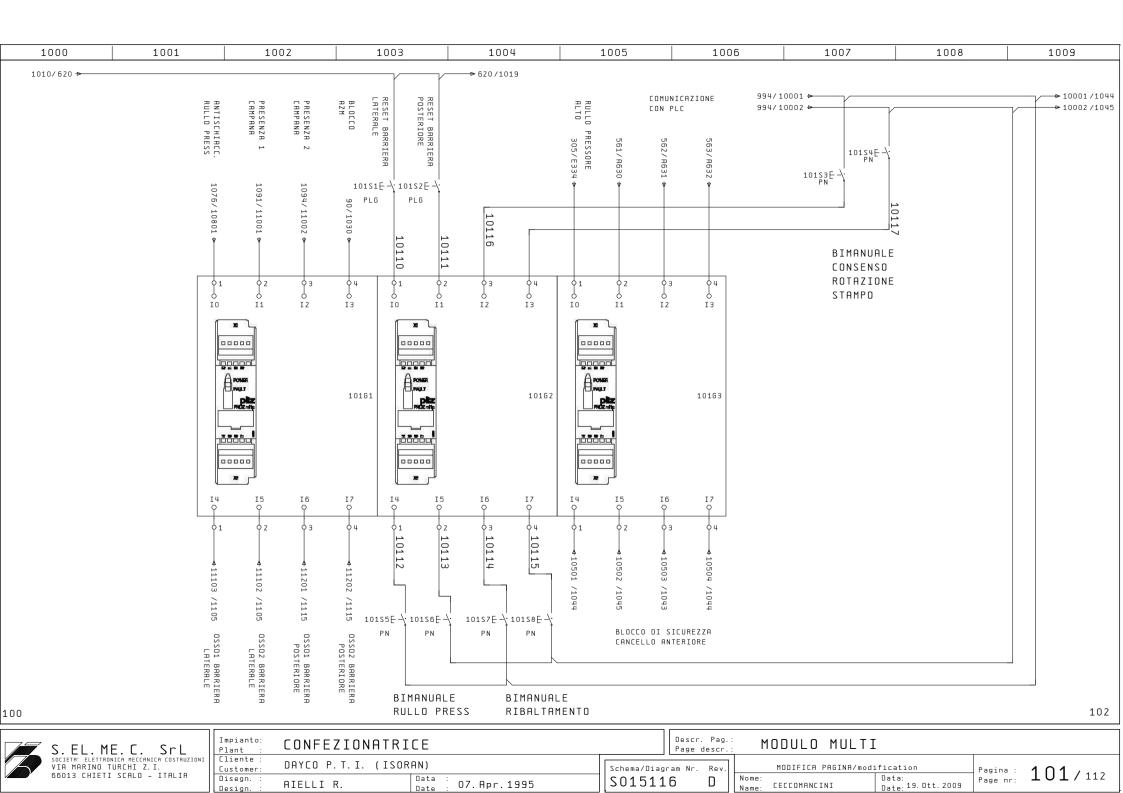
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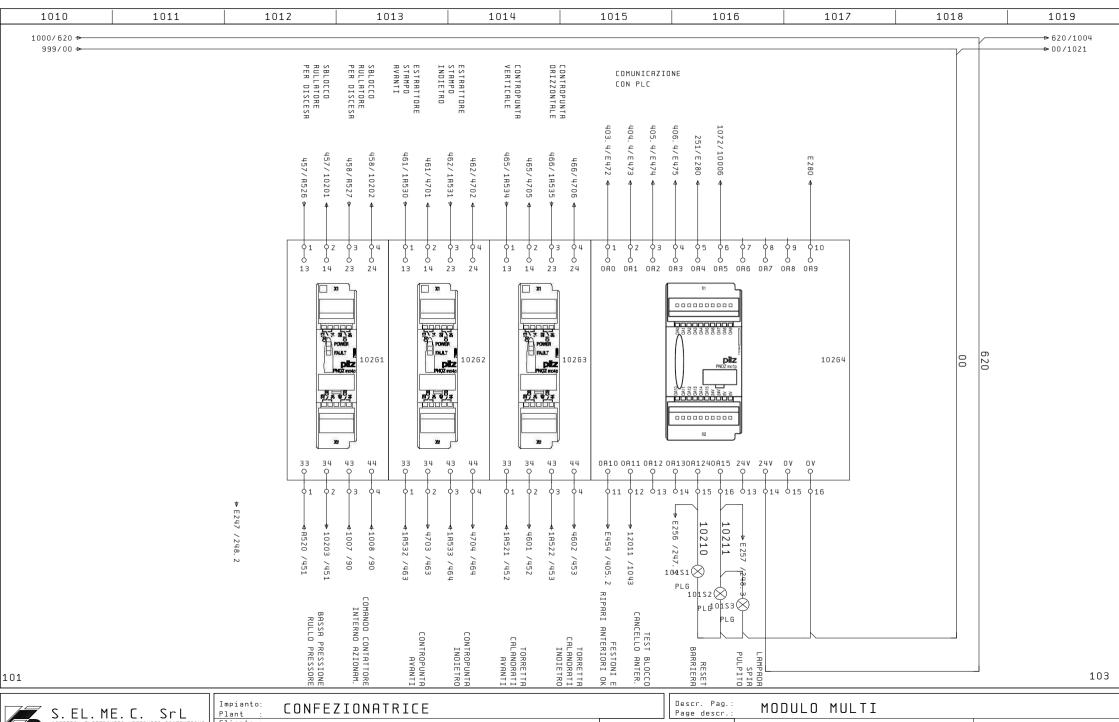
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CAVI ENCODERS - WF723B







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SOCIETA' ELETTRONICA MECCANICA COSTRUZIONI
VIA MARINO TURCHI Z.I. 66013 CHIETI SCALO - ITALIA

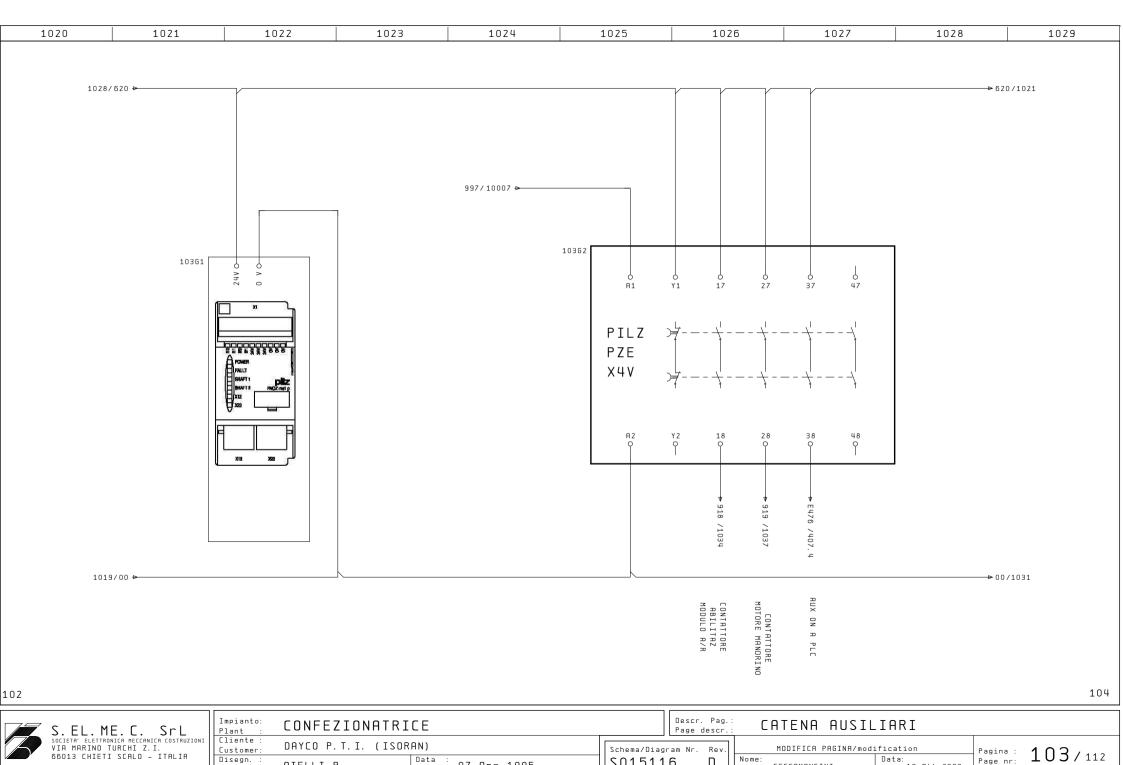
Cliente DAYCO P. T. I. (ISORAN) Customer Schema/Diagram Nr. Disegn. Data S015116 07. Apr. 1995 AIELLI R. Design.

Rev

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MODIFICA PAGINA/modification Date: 19. Ott. 2009 CECCOMANCINI

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CECCOMANCINI

Data: Date: 19. Ott. 2009

66013 CHIETI SCALO - ITALIA

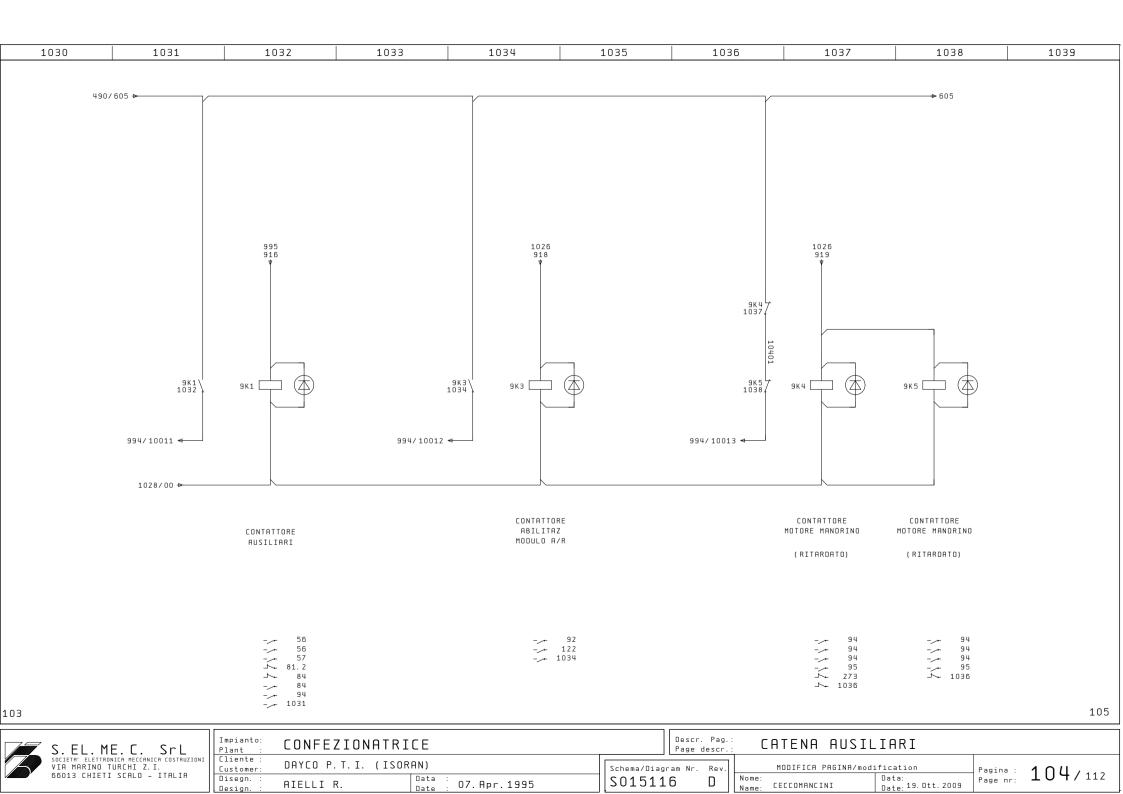
Disegn. :

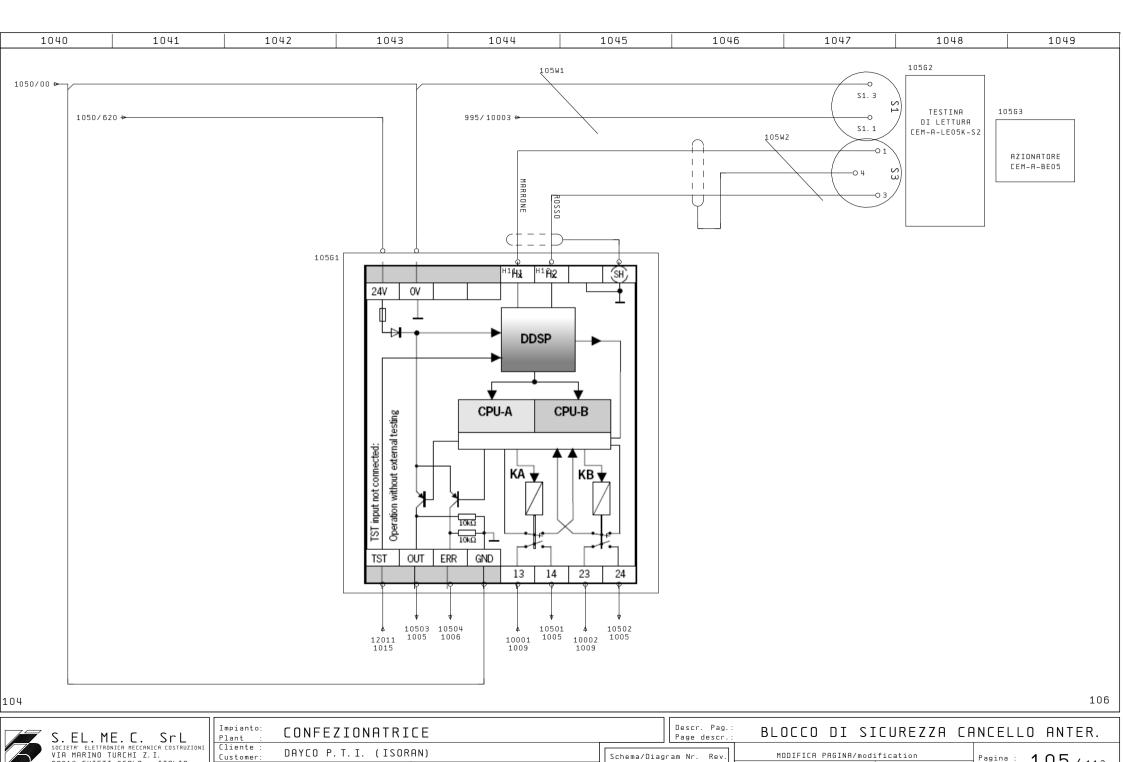
Design.

AIELLI R.

Data

07. Apr. 1995





07. Apr. 1995

S015116

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CECCOMANCINI

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Date: 19. Ott. 2009

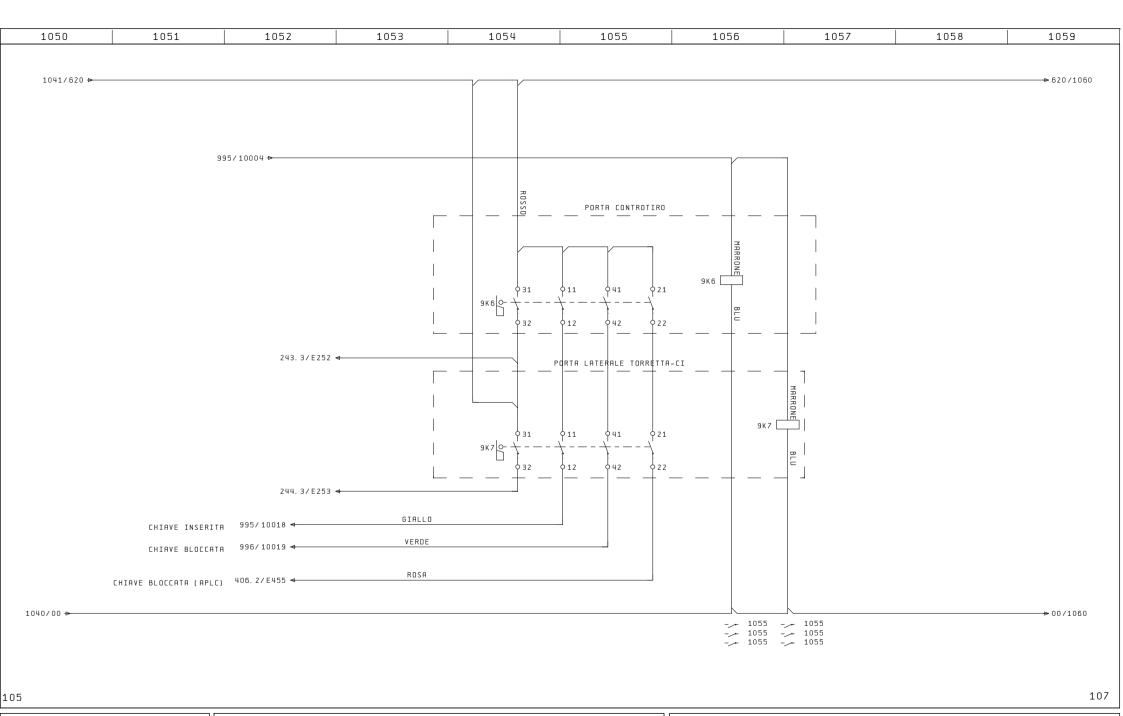
Customer:

Disegn. :

Design.

AIELLI R.

66013 CHIETI SCALO - ITALIA



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Impianto: CONFEZIONATRICE Plant Cliente DAYCO P. T. I. (ISORAN) Customer: Schema/Diagram Nr. Rev. Disegn. : S015116 AIELLI R. 07. Apr. 1995 Design.

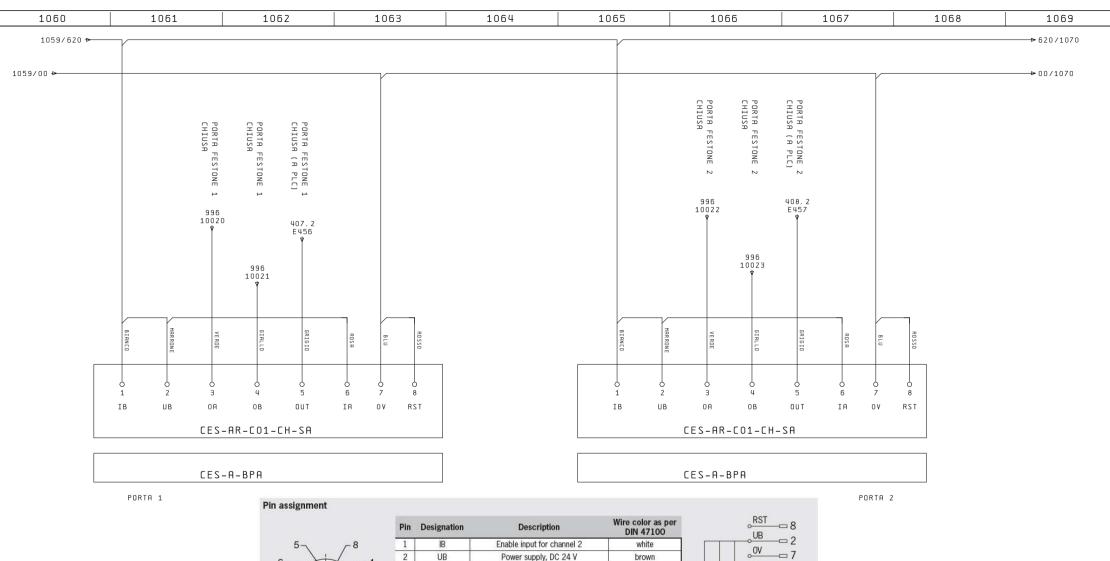
Descr. Pag. Page descr.

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BLOCCO DI SICUREZZA PORTA CONTROTIRO

MODIFICA PAGINA/modification Nome: Data: Date: 05. Gen. 2010 PORFILIO

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2 Power supply, DC 24 V UB 3 OA Safety output, channel 1 4 OB Safety output, channel 2 5 OUT Monitoring output 6 IA Enable input for channel 1 7 Ground, DC 0 V OV 8 RST Reset input for hardware reset View of connection side of the safety switch

RST 8
UB 2
OV 7
IA 6
IB 1
OA 3
OB 4
OUT 5

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VIA MARINO TURCHI Z.I.

66013 CHIETI SCALO - ITALIA

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										108
	Impianto: Plant :	CONFEZIONATRICE		Descr. Pag.: SICUREZZE PORTA FESTONE.						
	Cliente : Customer:	DAYCO P.T.I. (ISORAN)		Schema/Diagram Nr. Rev.		MODIFICA PAGINA/modification		Pagina :	107	
	Disegn. : Design. :	AIELLI R. Data: 07. Apr. 1995	S015	116	D	Nome: Name:	CECCOMANCINI	Data: Date: 19. Ott. 2009	Page nr:	IU/ /112

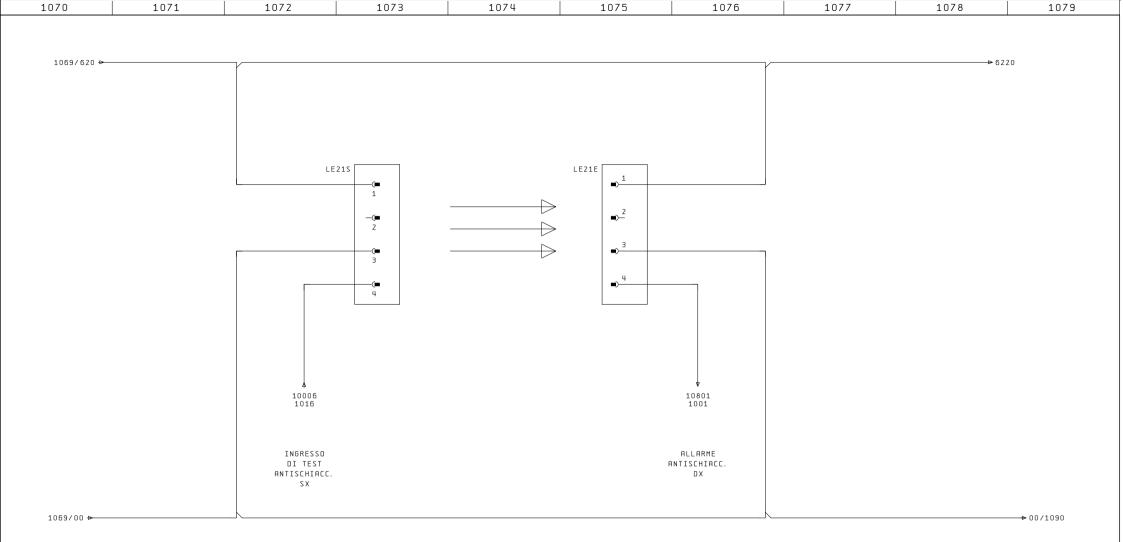
green

yellow

gray

pink

blue



107



Impianto: Plant :	CONFEZIONATRI	De Pa	
Cliente : Customer:	DAYCO P.T.I. (ISOR	Schema/Diagram	
Disegn. : Design. :	AIELLI R.	Data : Date : 07. Apr. 1995	S015116

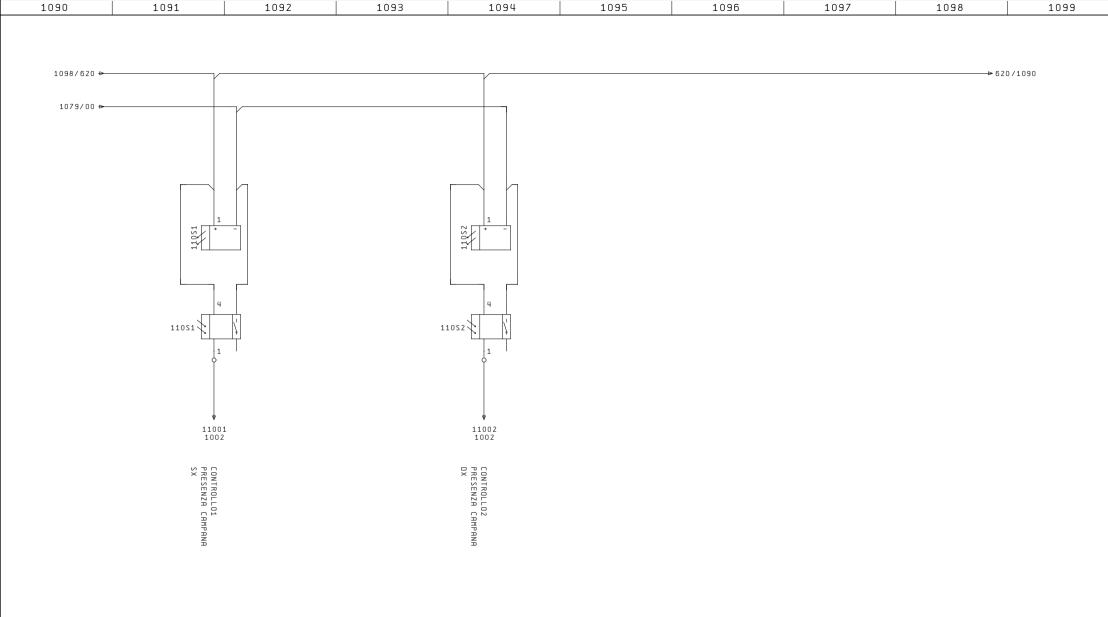
Descr. Pag.: SICUREZZA SU RULLO PRESSORE

ma/Diagram Nr. Rev. MODIFICA PAGINA/modification Pagina:

CECCOMANCINI

D

Data: Date: 19. Ott. 2009 Pagina: 108/112



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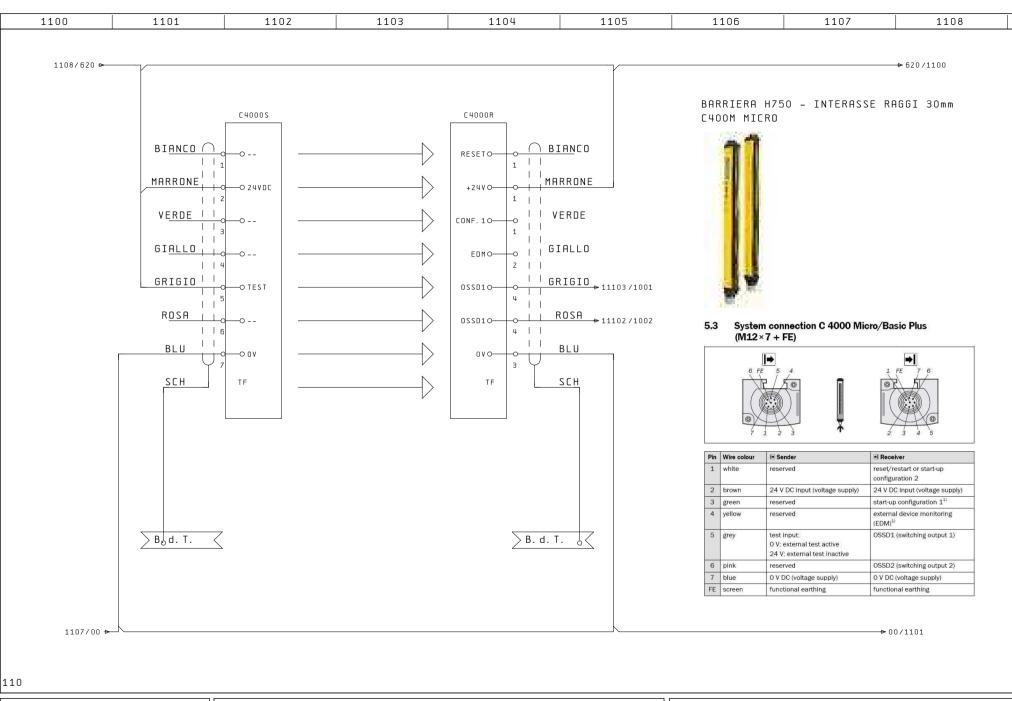


mpianto: lant :	CONFEZIONATRI	CE		Descr. Page d	
liente : ustomer:	DAYCO P.T.I. (ISOF	AN)	Schema/Diagr	am Nr.	Rev.
isegn. : esign. :	AIELLI R.	Data : 07. Apr. 1995	S01511	6	D

MODIFICA PAGINA/modification Nome: Data: Date: 19. Ott. 2009 CECCOMANCINI

PRESENZA CAMPANA

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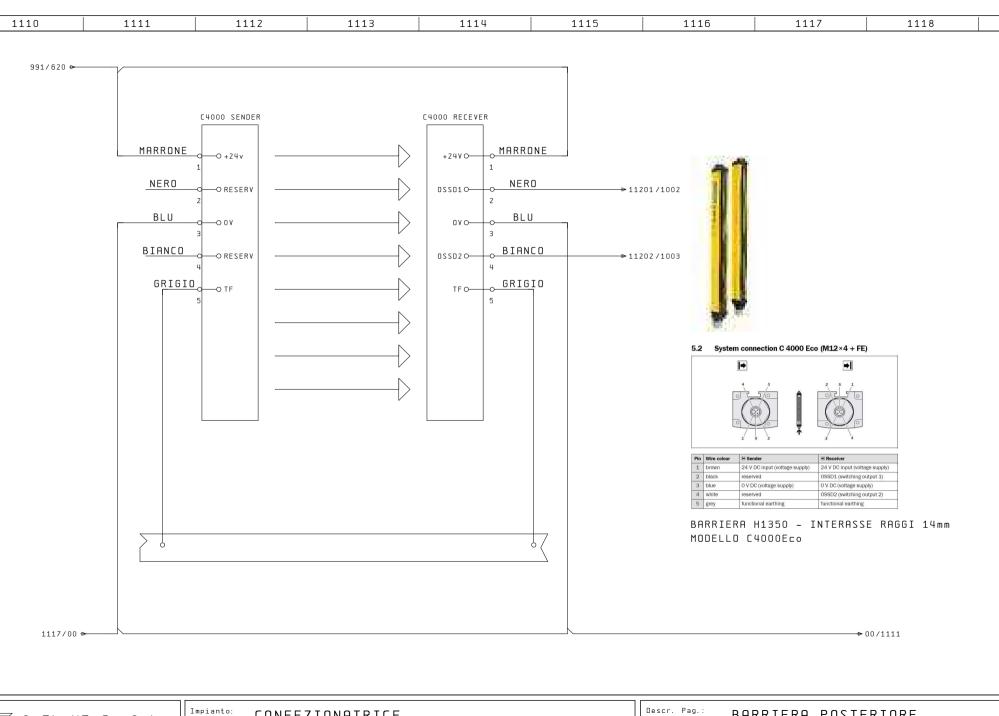
S. EL. ME. C. Sr L

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VIA MARTINO TURCHI Z. I.
66013 CHIETI SCALO - ITALIA

Descr. Pag. Impianto: CONFEZIONATRICE BARRIERA LATERALE Plant Page descr. Cliente DAYCO P. T. I. (ISORAN) Customer: Schema/Diagram Nr. Rev MODIFICA PAGINA/modification 111/112 Disegn. Data S015116 D Page nr: 07. Apr. 1995 Date: 19. Ott. 2009 AIELLI R. CECCOMANCINI Design.

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VIA MARINO TURCHI Z.I. 66013 CHIETI SCALO - ITALIA

111

	Plant :	CONFECTIONHIRT	LE	
	Cliente :	DAYCO P.T.I. (ISOR	(ON)	ī
Ш	Customer:	DHILU 1.1.1. (130N	ITIN	١
Ш	Disegn. :	ATFILT R.	Data : 07 0 1005	١
	Design. :	AIELLI R.	Date: 07. Apr. 1995	Į

BARRIERA POSTERIORE Page descr. Schema/Diagram Nr. Rev.

S015116

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MODIFICA PAGINA/modification Date: 19. Ott. 2009 CECCOMANCINI Name:

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