

CLIENTE : DAYCO P. T. I. (ISORAN)

LOCALITA' : MANOPPELLO (PE)

IMPIANTO : CONFEZIONATRICE

MATRICOLA: 060537

N. SCHEMA: S015116 D

COMMESSA : 95116

AREA SVILUPPO

ELETTRICO ed ELETTRONICO

RESP. TECNICO : PIGNOLI U.

RESP. COMMESSA : AIELLI R.

RESP. MONTAGGIO: DI TULLIO F.

RESP. M. I. S. : PIETRANGELO A.

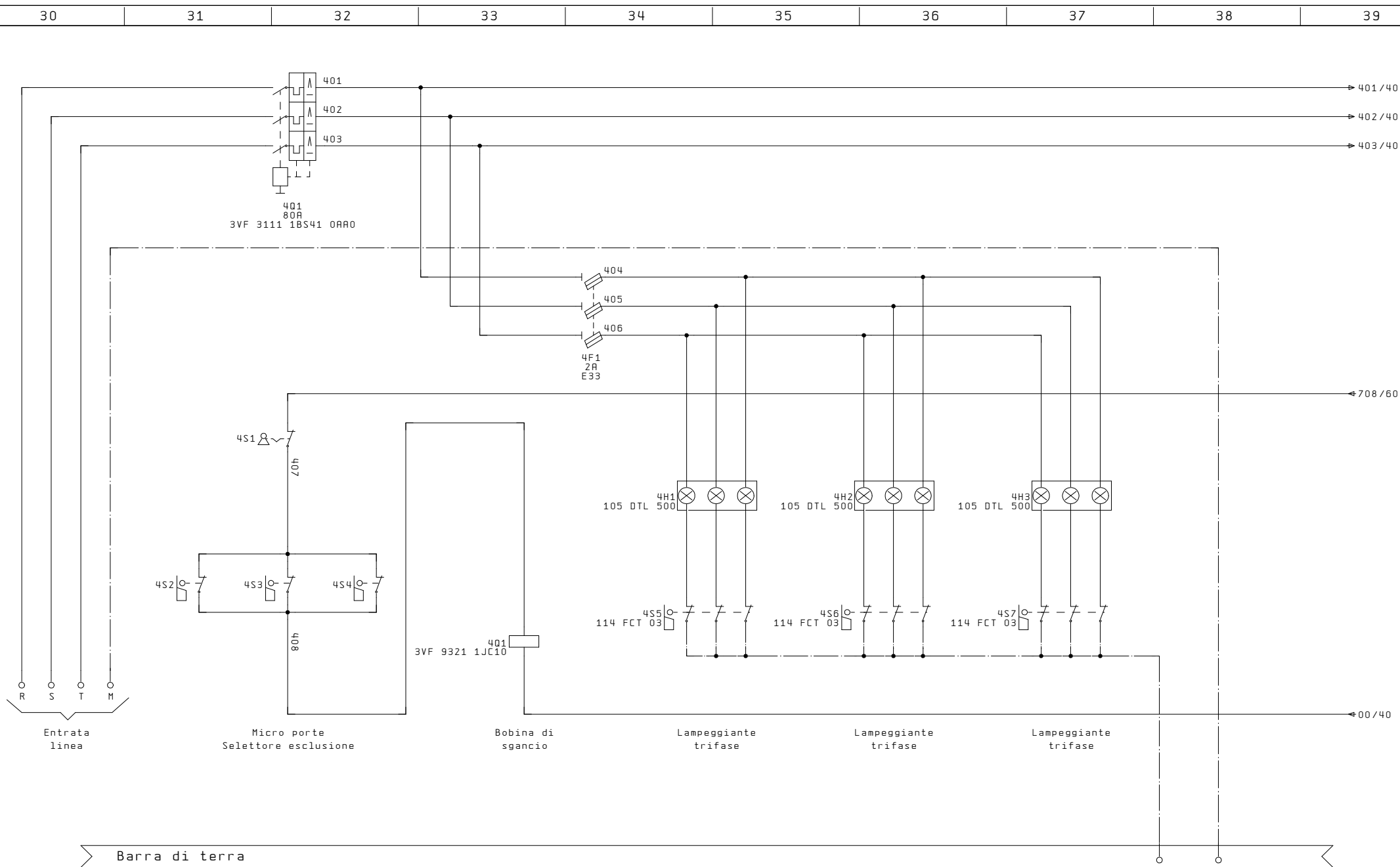


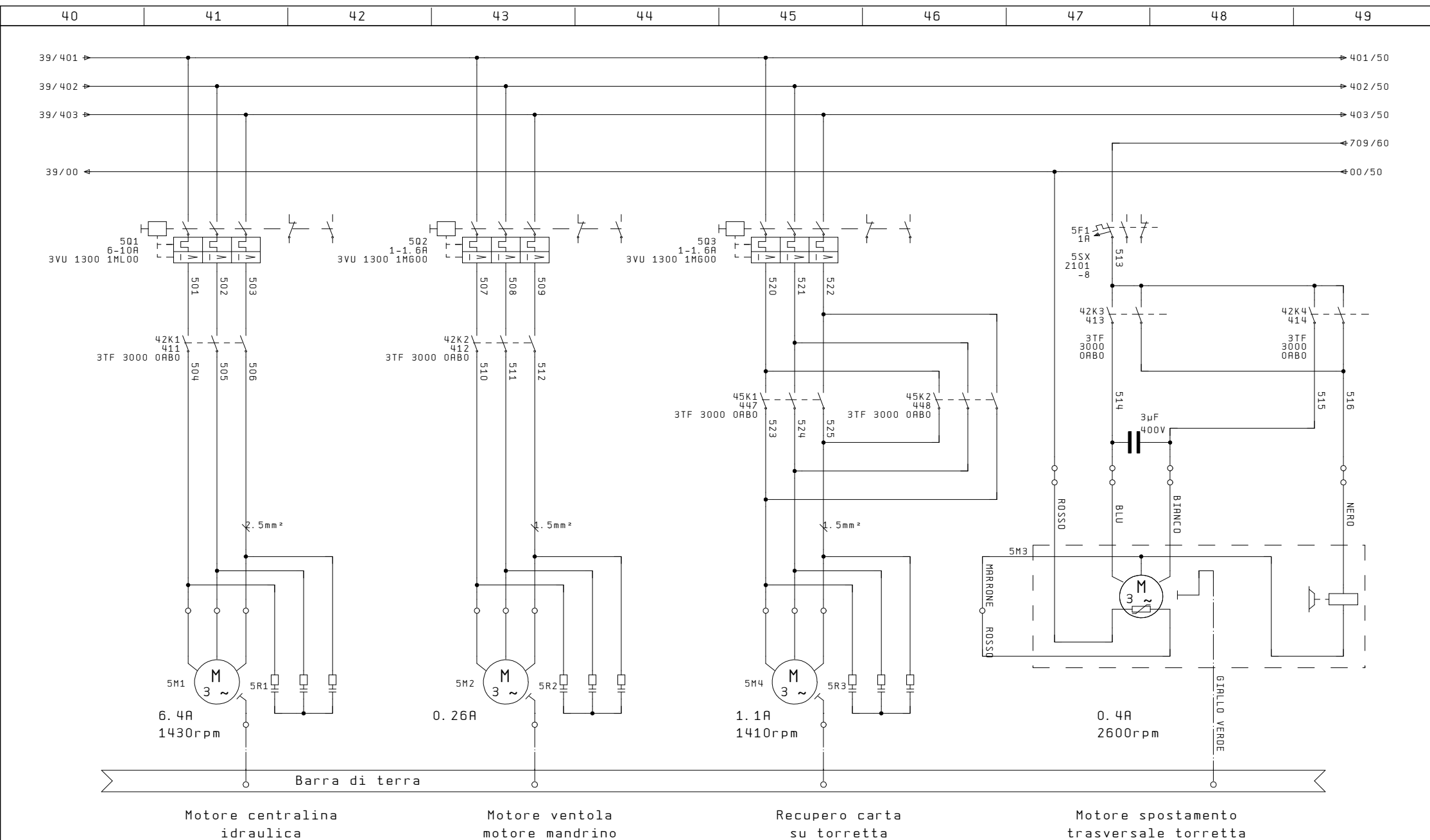
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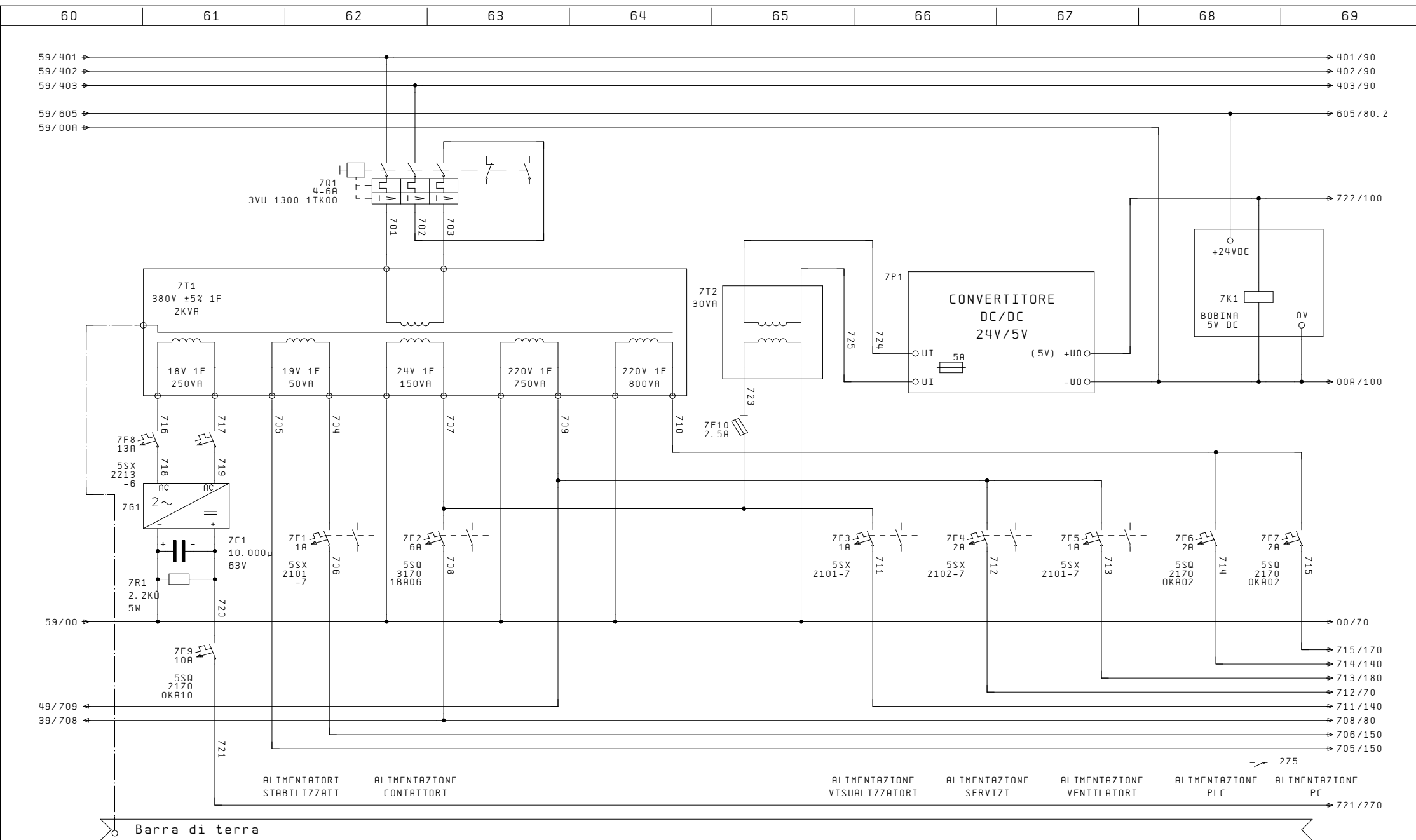
Pag.	Descrizione pagina	Annotazioni	Pag.	Descrizione pagina	Annotazioni
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2	Indice dei contenuti		22	SCHEDA INGRESSI ANALOGICI	
3	Indice dei contenuti		23	SCHEDA USCITE ANALOGICHE	
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5	MOTORI		25.1	CONVERTITORE D/A	
6	ALIMENTATORE		25.2	INPUT BYTE 24	
7	TRASFORMATORE		25.3	INPUT BYTE 25	
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15	VISUALIZZATORI		34	INPUT BYTE 36	
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19	CONFIGURAZIONE PLC		38	INPUT BYTE 40	
20	SCHEDA WF 723B		39	INPUT BYTE 41	
20C	SCHEDA WF 723B		40	INPUT BYTE 42	

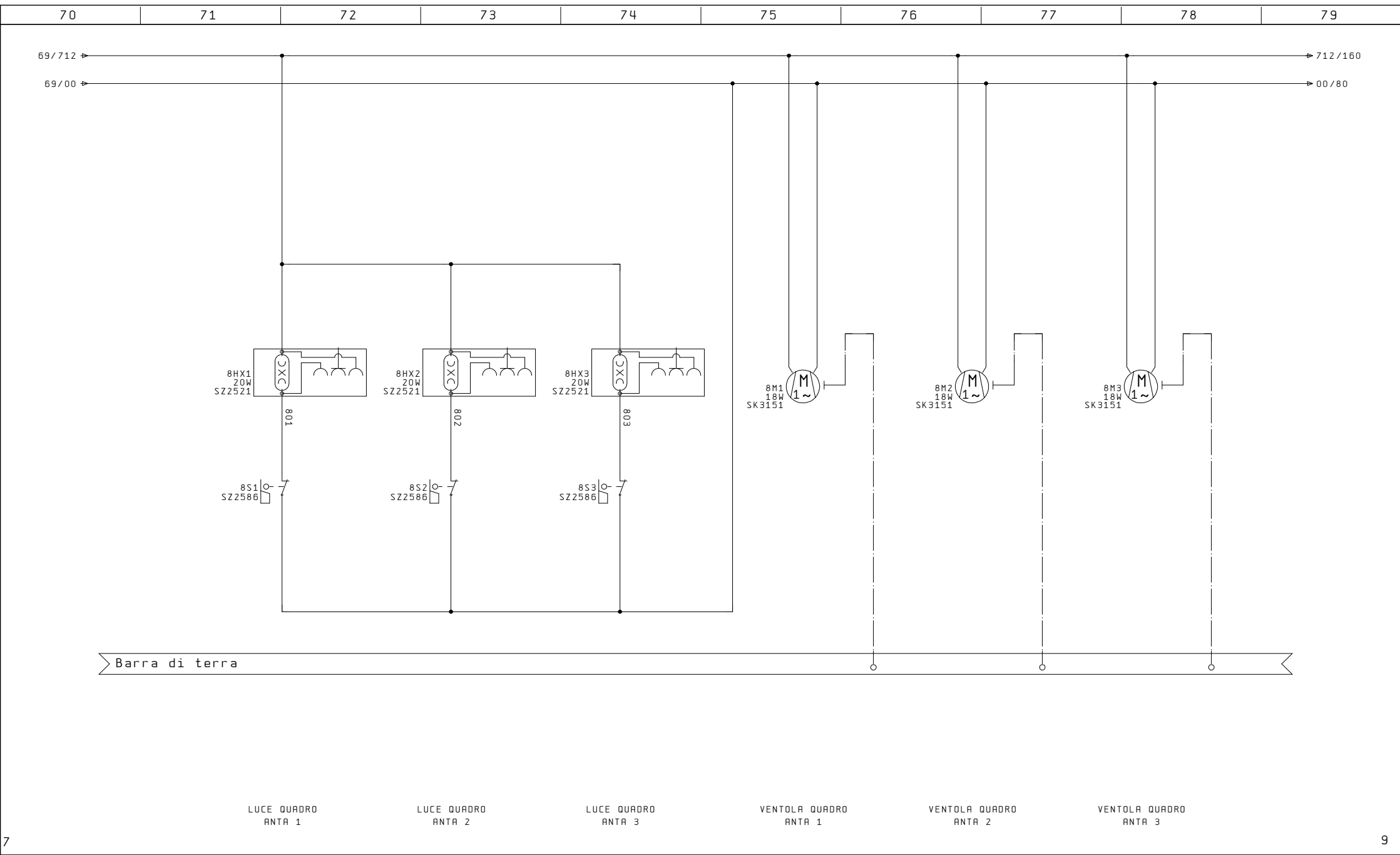
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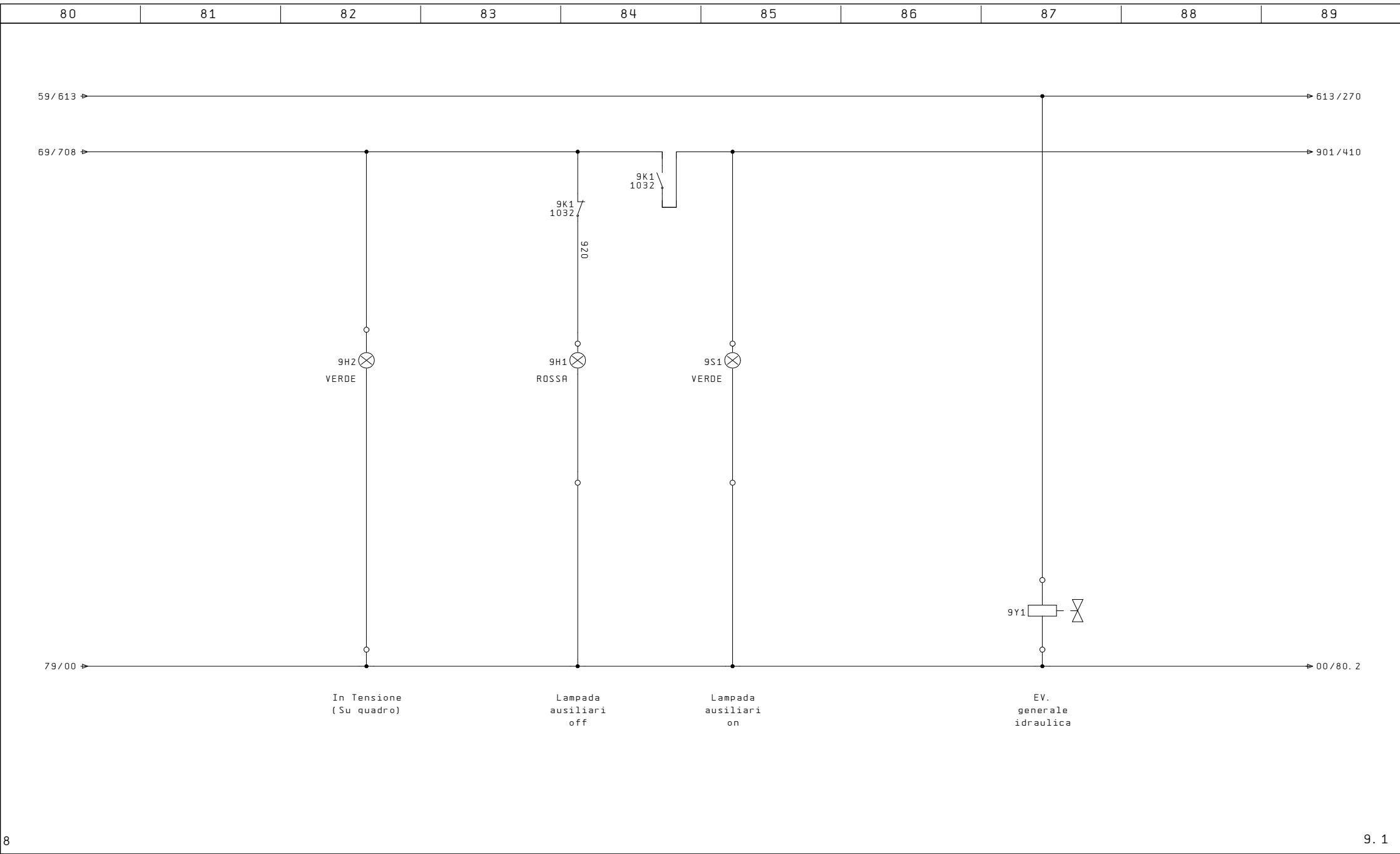
Pag.	Descrizione pagina	Annotazioni	Pag.	Descrizione pagina	Annotazioni
41	INPUT BYTE 43		102	MODULO MULTI	
41.1	INPUT BYTE 44		103	CATENA AUSILIARI	
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43	OUTPUT BYTE 49		108	SICUREZZA SU RULLO PRESSORE	
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51	OUTPUT BYTE 57				
52	OUTPUT BYTE 58				
53	OUTPUT BYTE 59				
54	OUTPUT BYTE 60				
55	OUTPUT BYTE 61				
56	OUTPUT BYTE 62				
57	OUTPUT BYTE 63				
60	CAVI ENCODERS - AZM				
61	CAVI ENCODERS - WF723B				
100	MODULO MULTI				
101	MODULO MULTI				

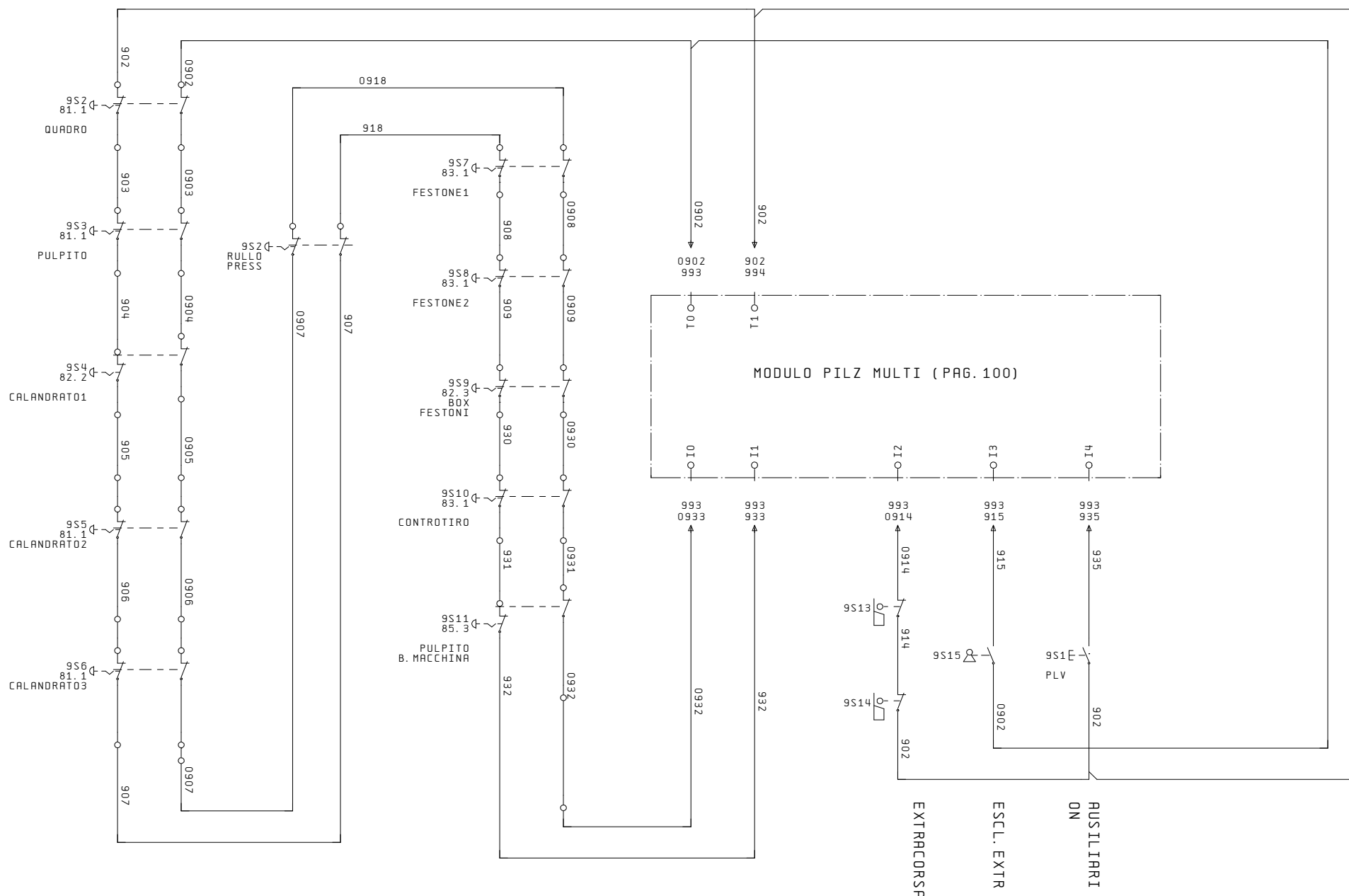


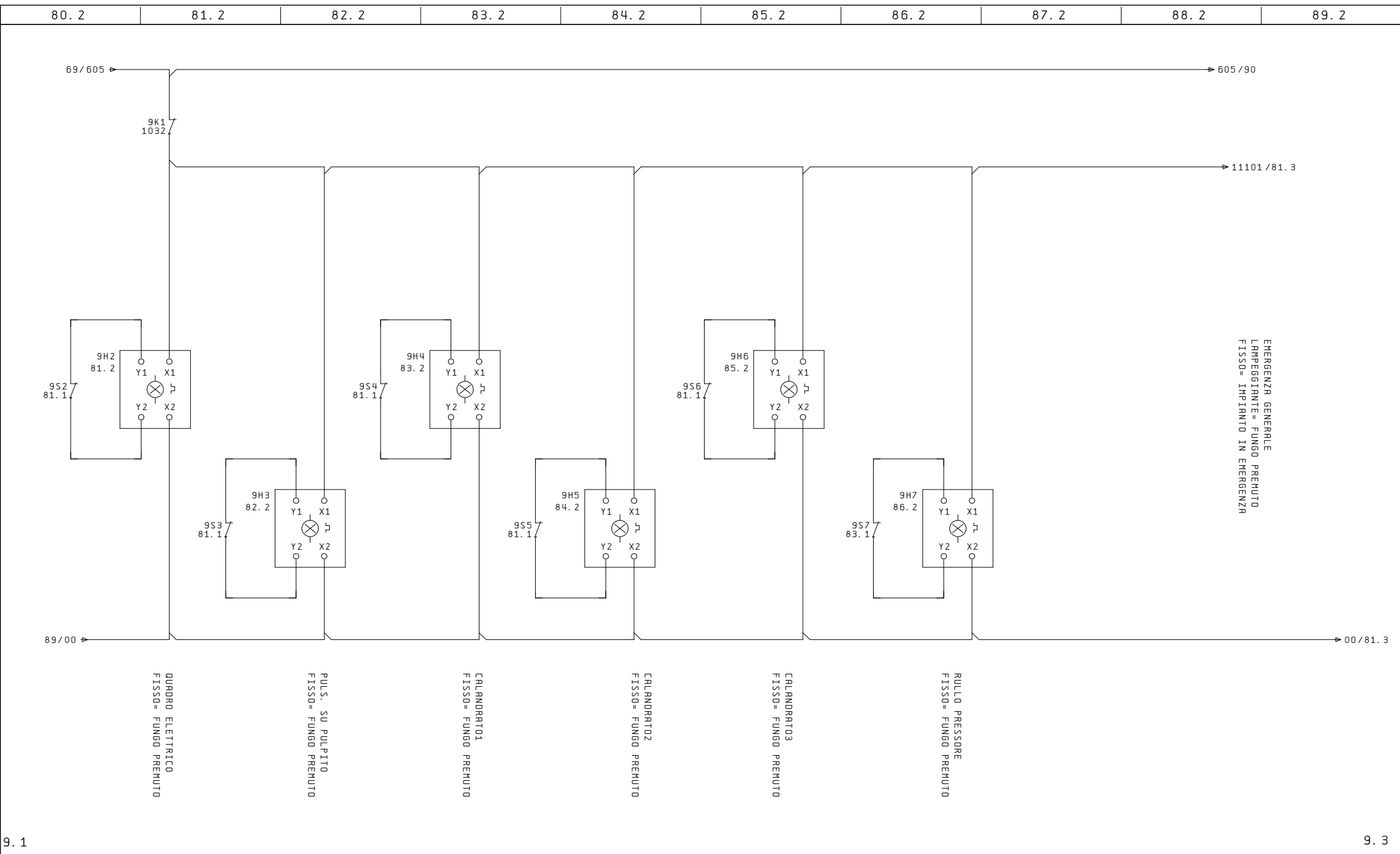


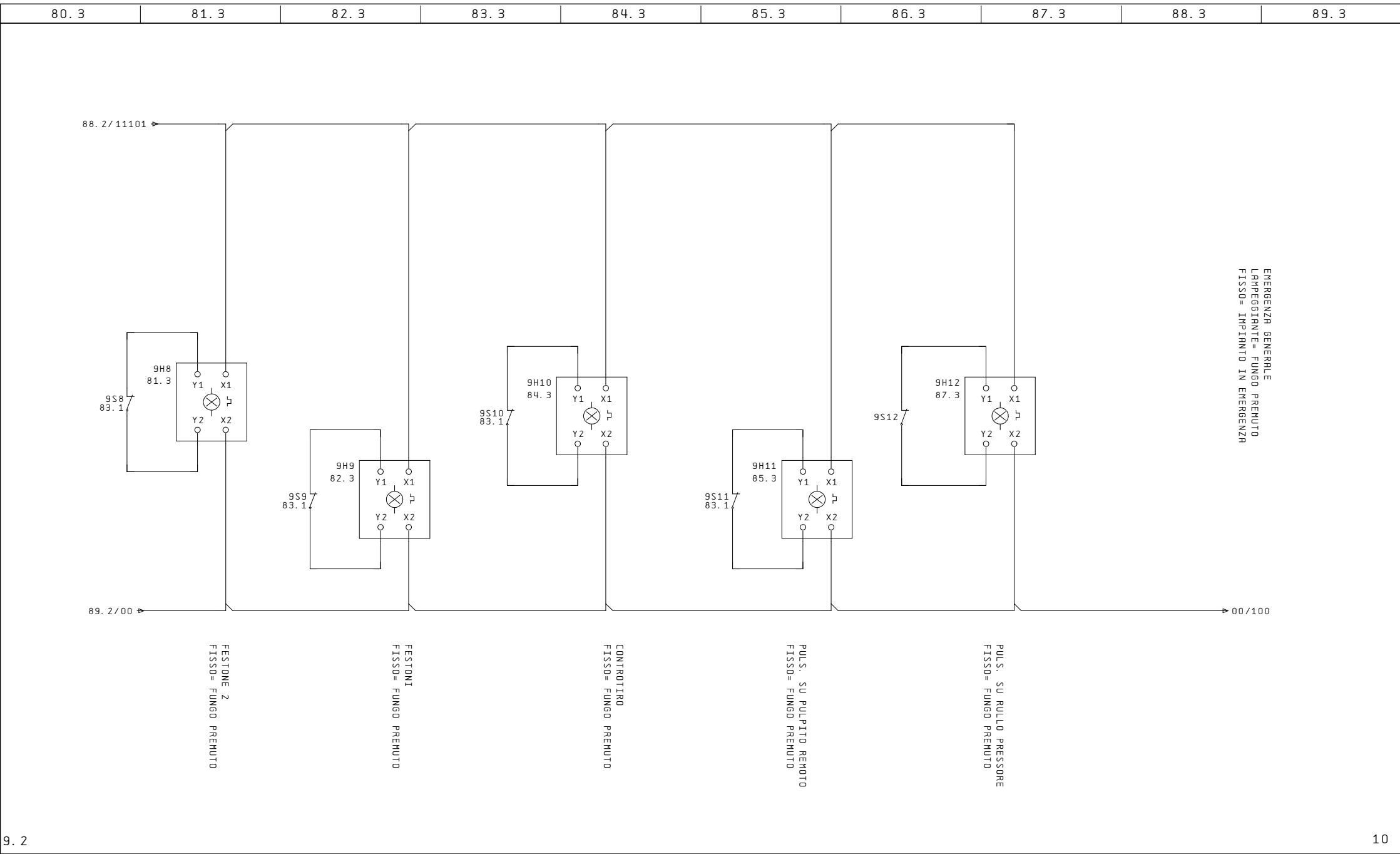


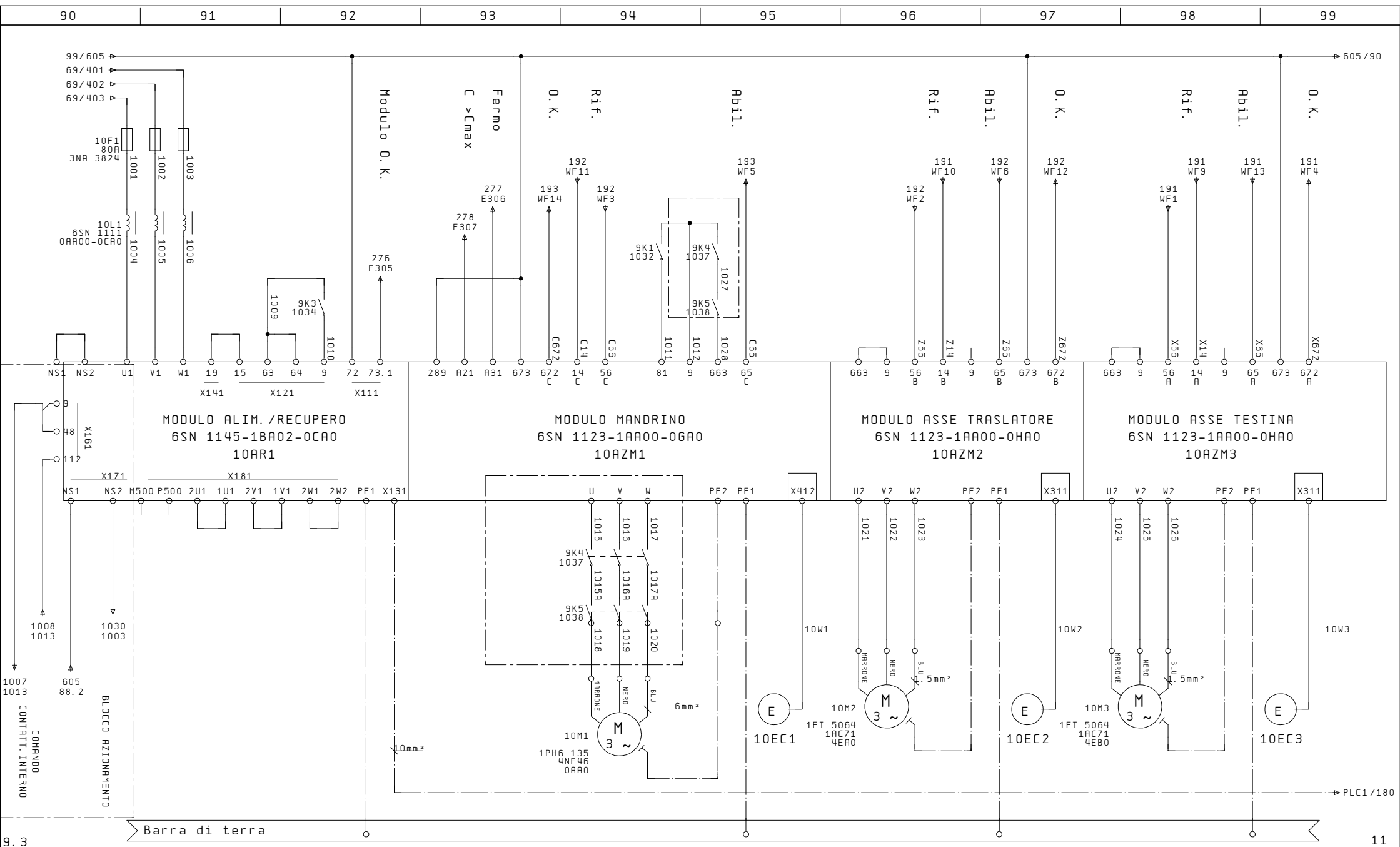












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66013 CHIETI SCALO - ITALIA

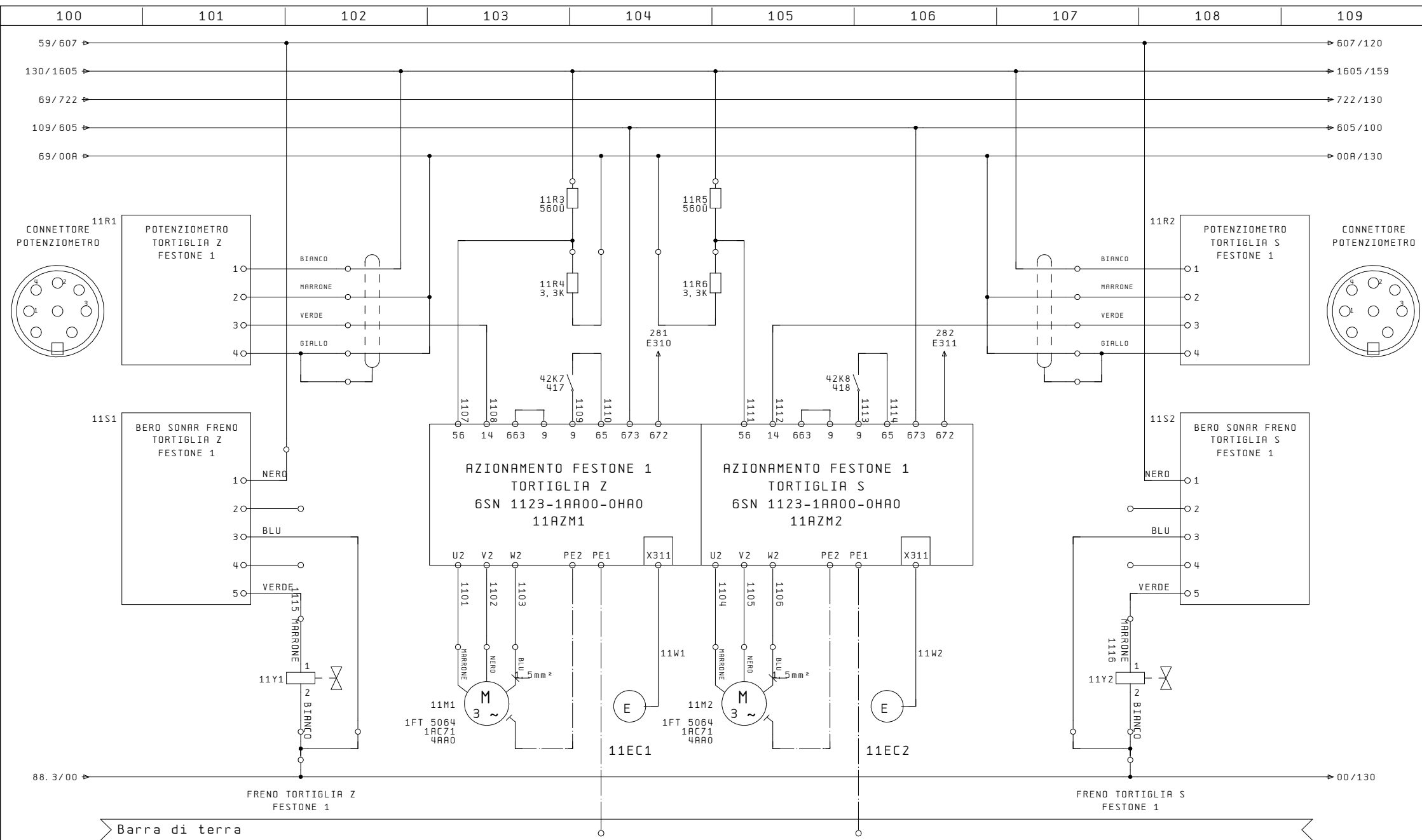
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Plant :
Cliente : **DAYCO P. T. I. (ISORAN)**
Customer :
Disegn.: **RIELLI R.**
Design :
Data : **07. Apr. 1995**
Date :

Schema/Diagram Nr. **S015116**
Rev. **D**

Descr. Pag.: **AZIONAMENTI CONFEZIONE**
Page descr.:

MODIFICA PAGINA/modification
Nome: **CECCOMANCINI**
Data: **19. Ott. 2009**
Date :

Pagina : **10 / 112**
Page nr:



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Date : **07. Apr. 1995**

Descr. Pag.:

Page descr.:

AZIONAMENTI FESTONE 1

Schema/Diagram Nr. Rev.

S015116 D

MODIFICA PAGINA/modification

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Name:

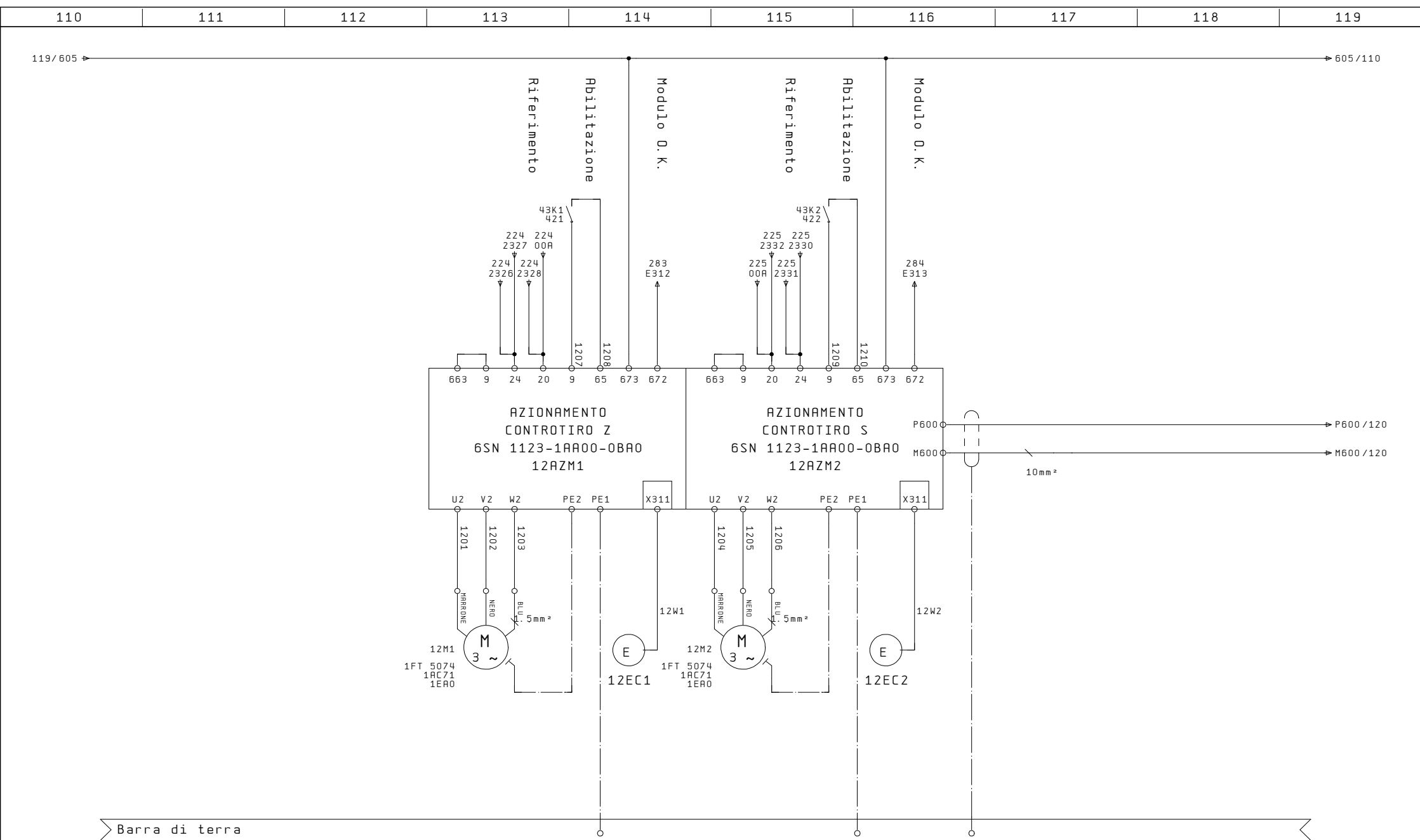
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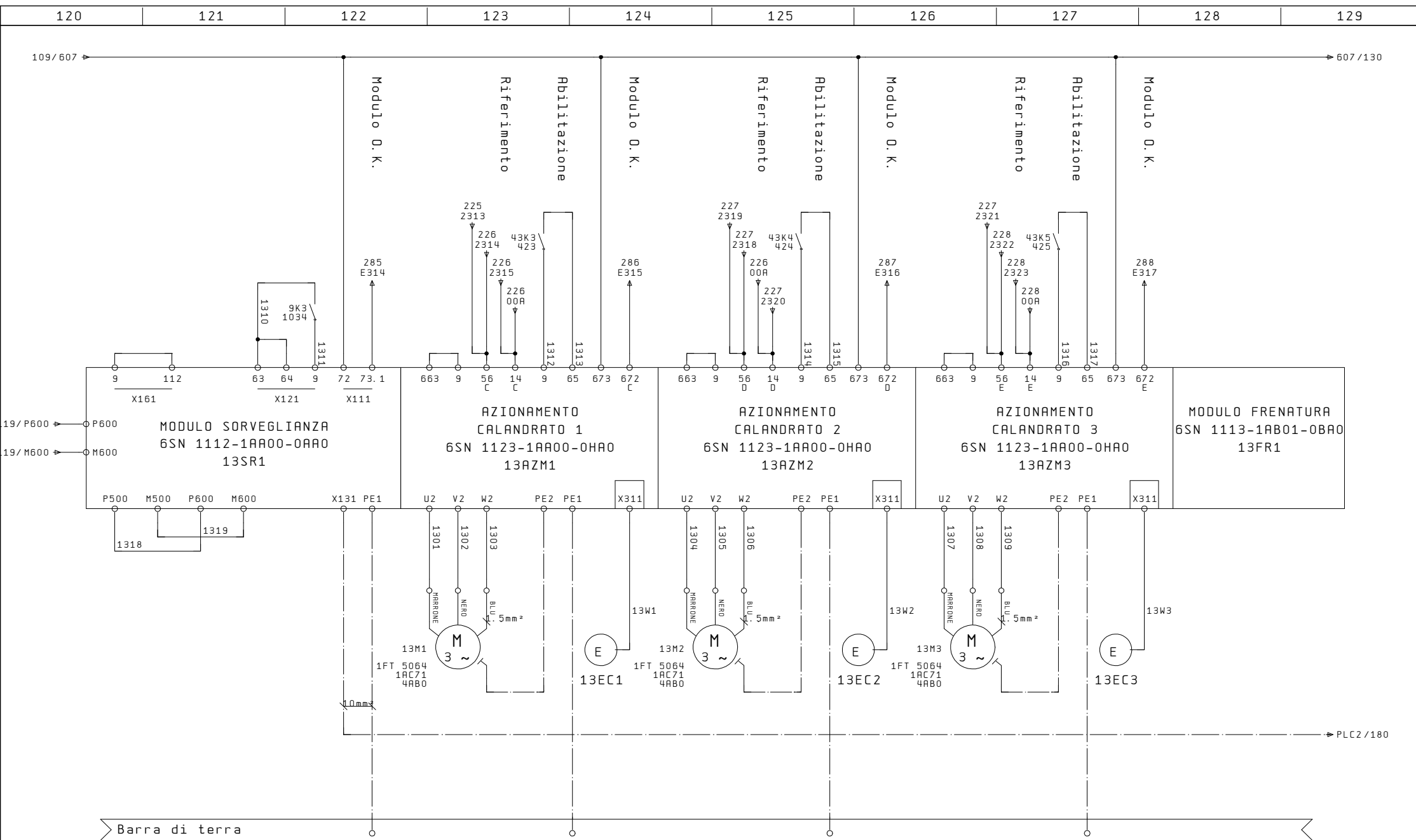
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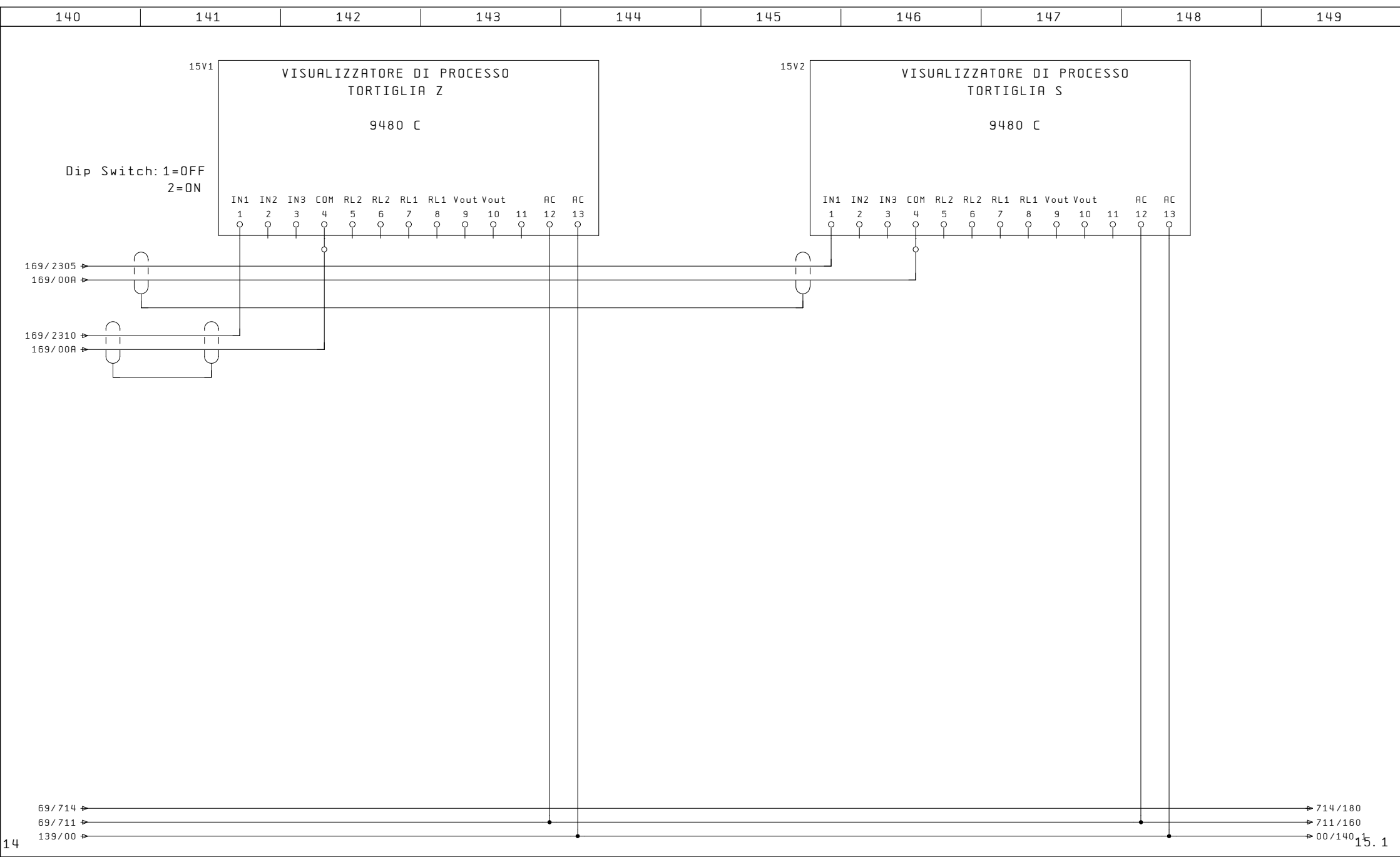
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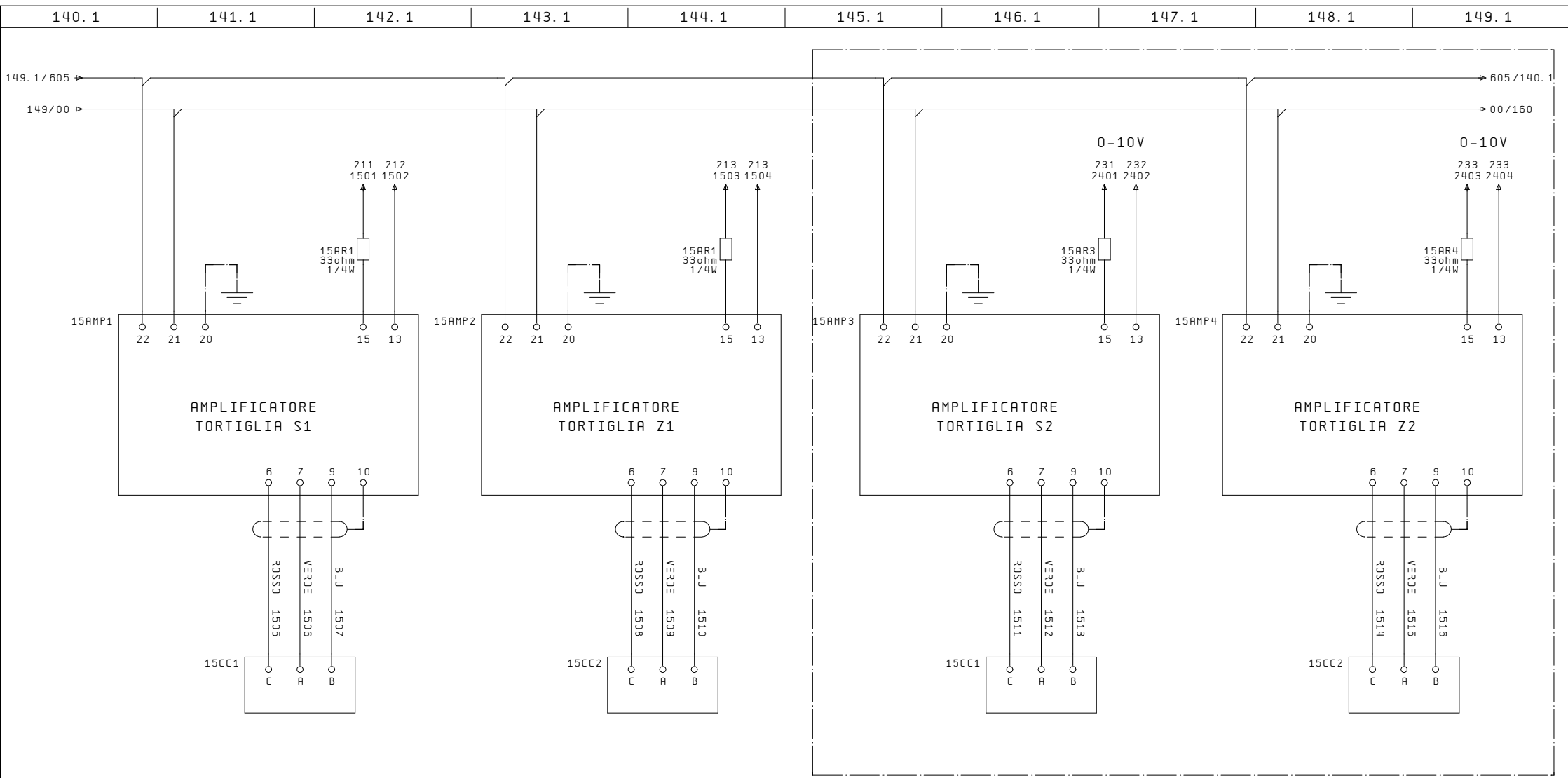
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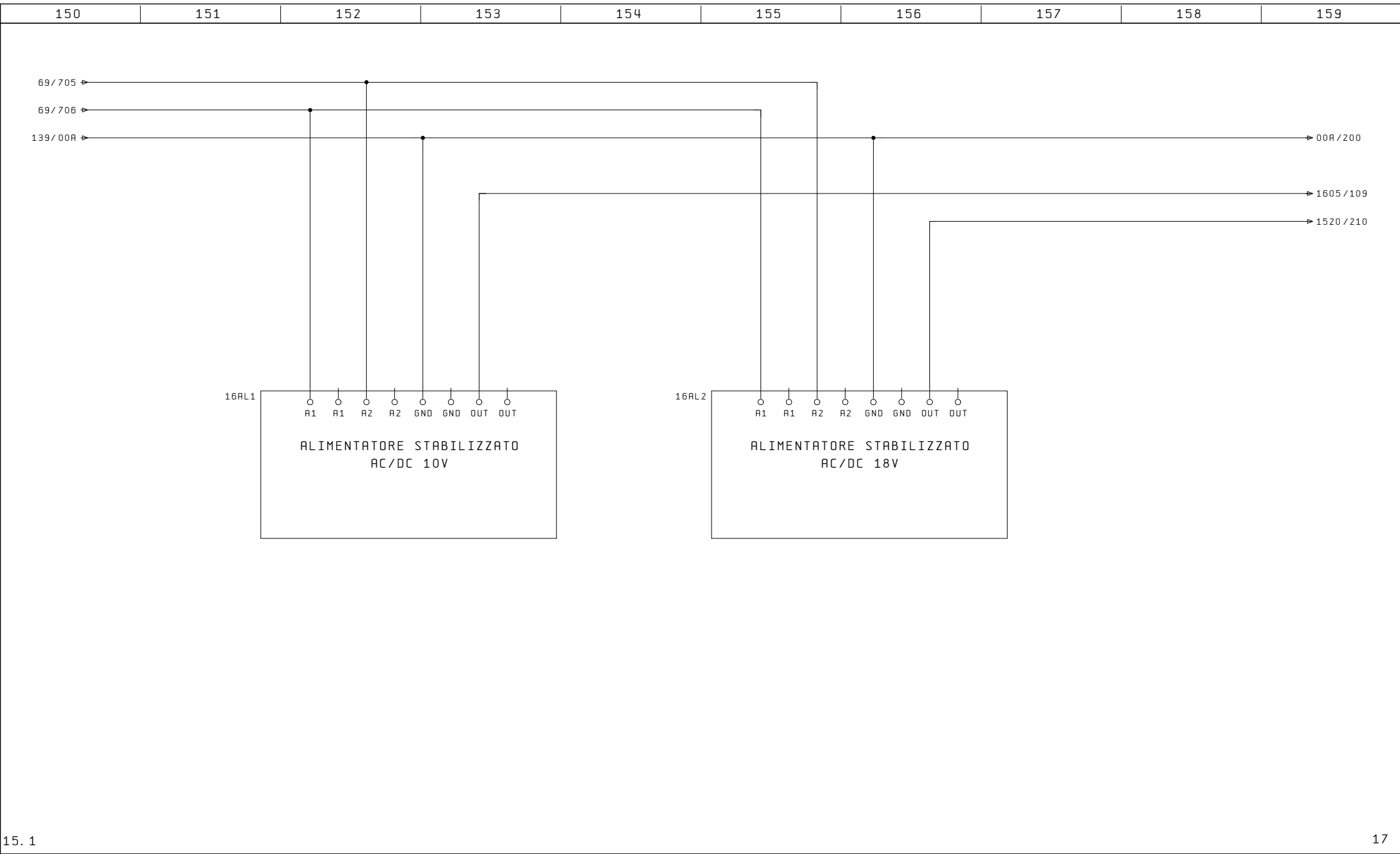
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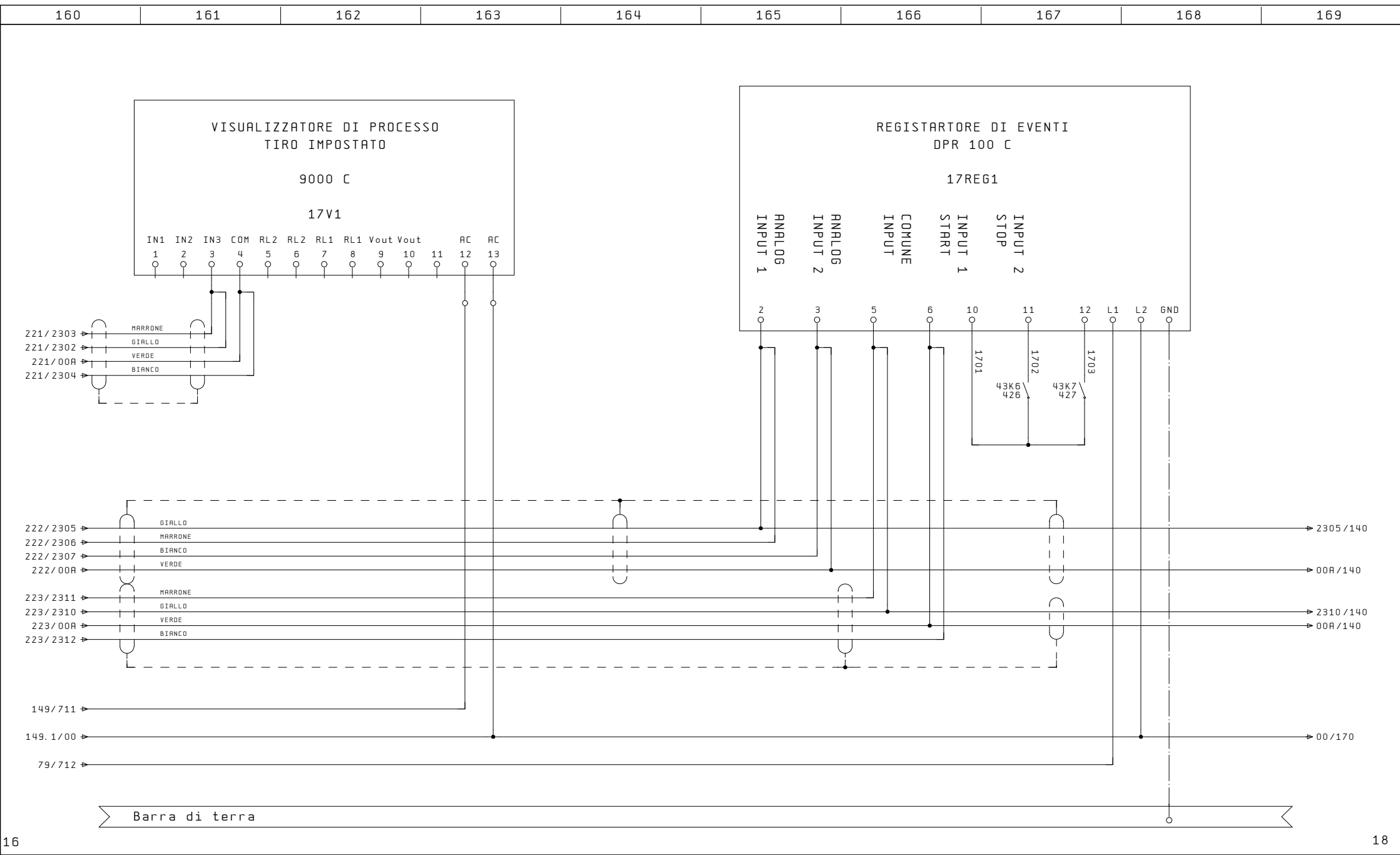


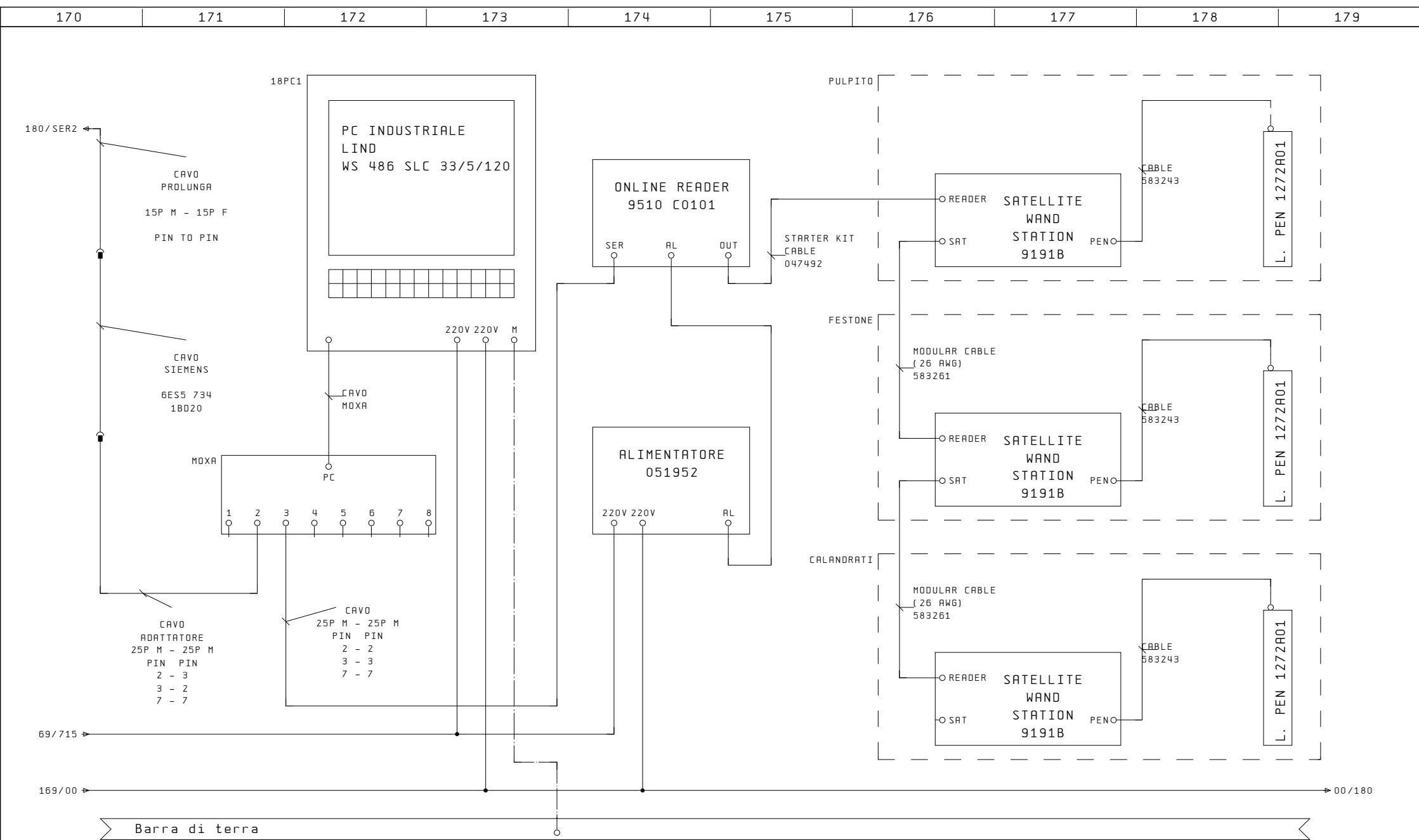


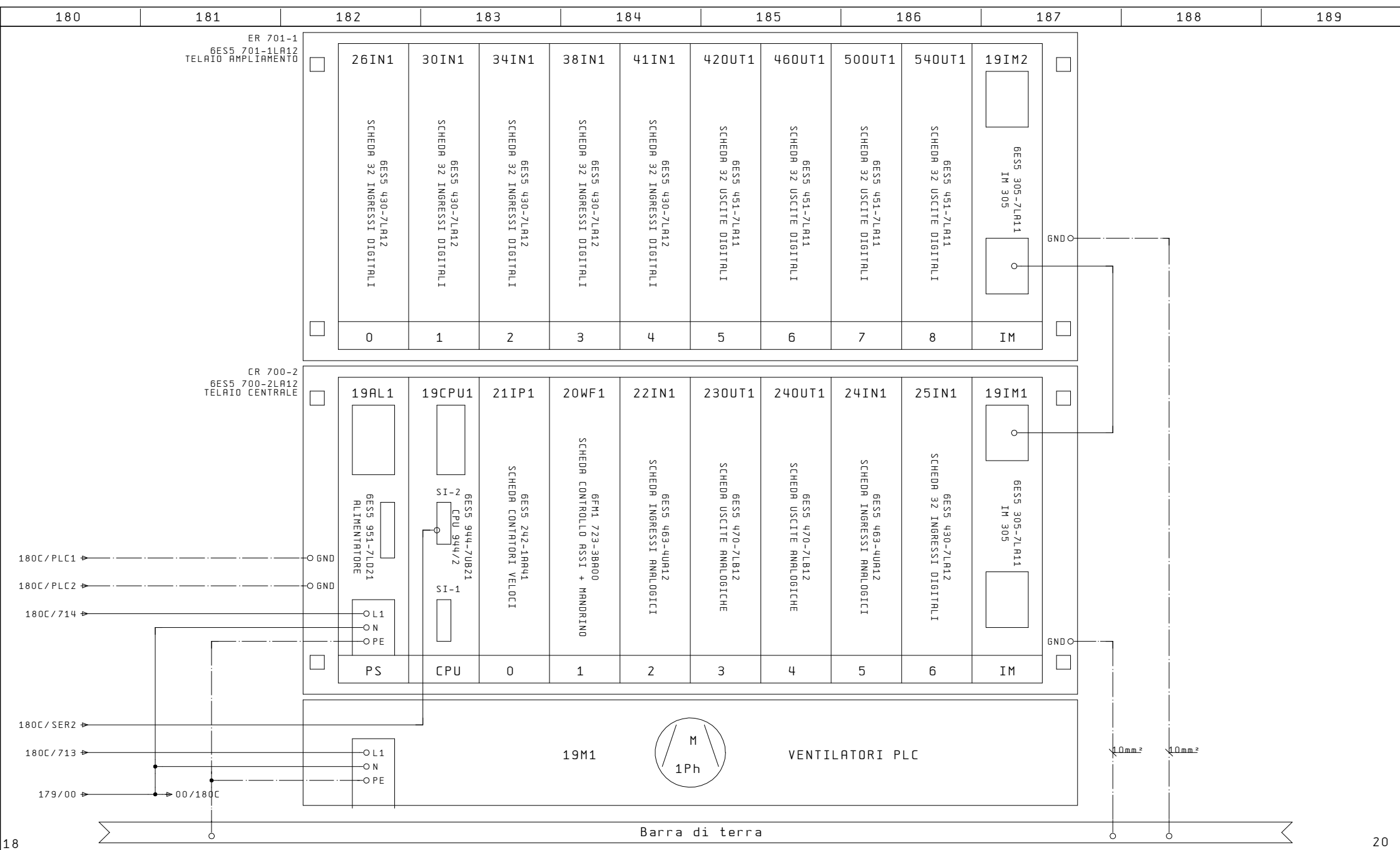


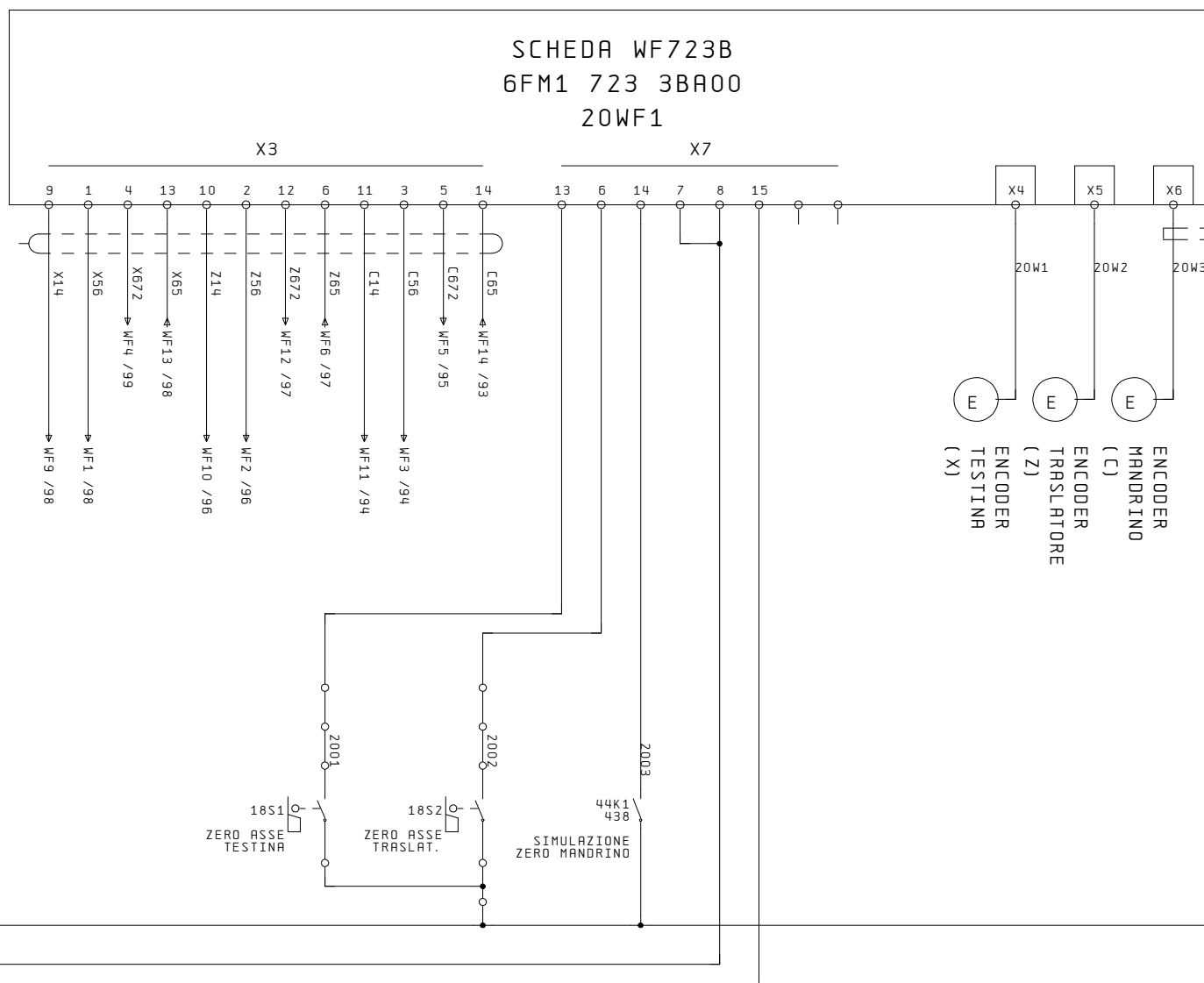












CONNETTORE X7

```

14  ZERO ASSE MANDRINO (C)
6   ZERO ASSE Z (B)
13  ZERO ASSE X (A)
7   +24 VDC
8   +24 VDC
15  0V

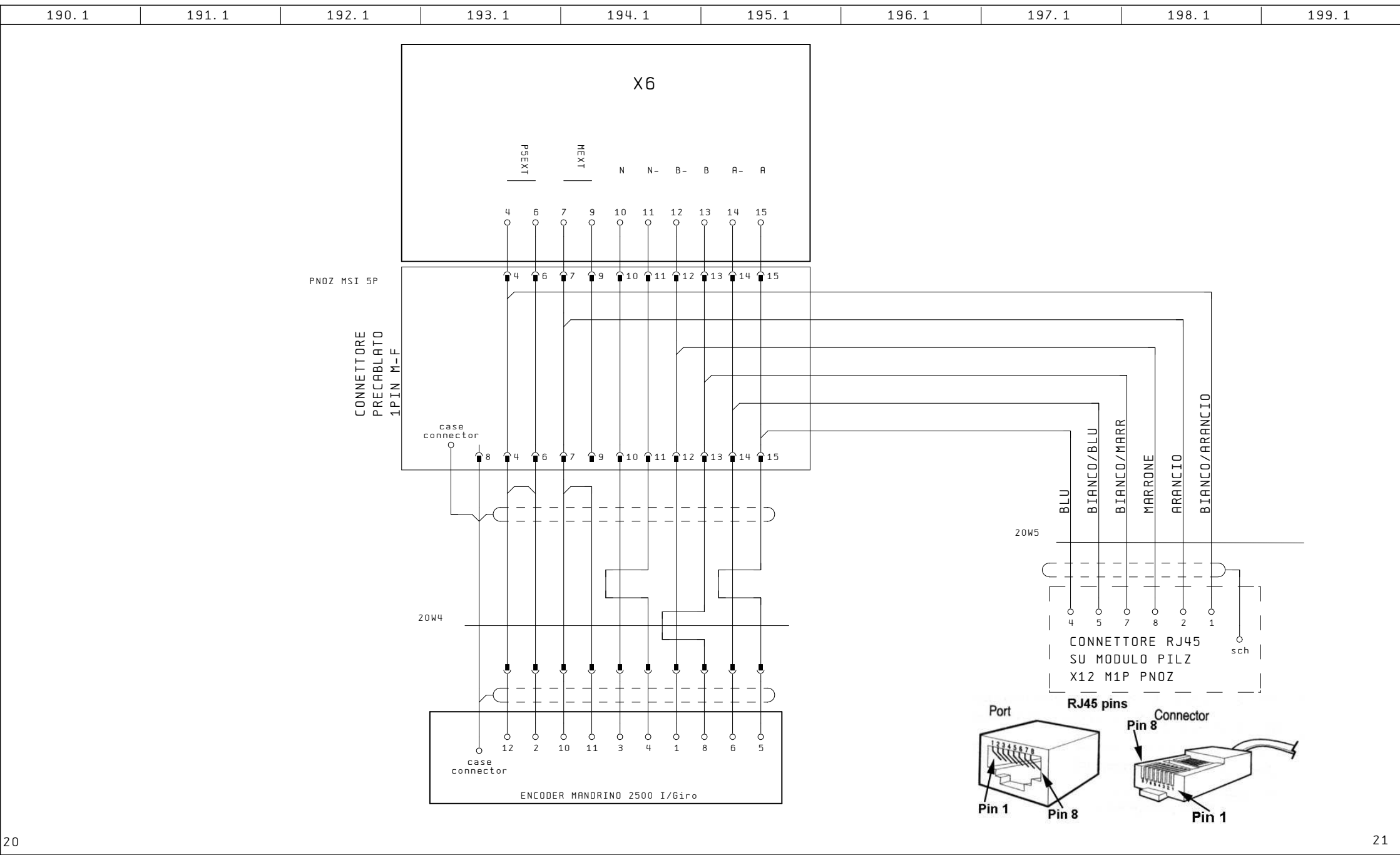
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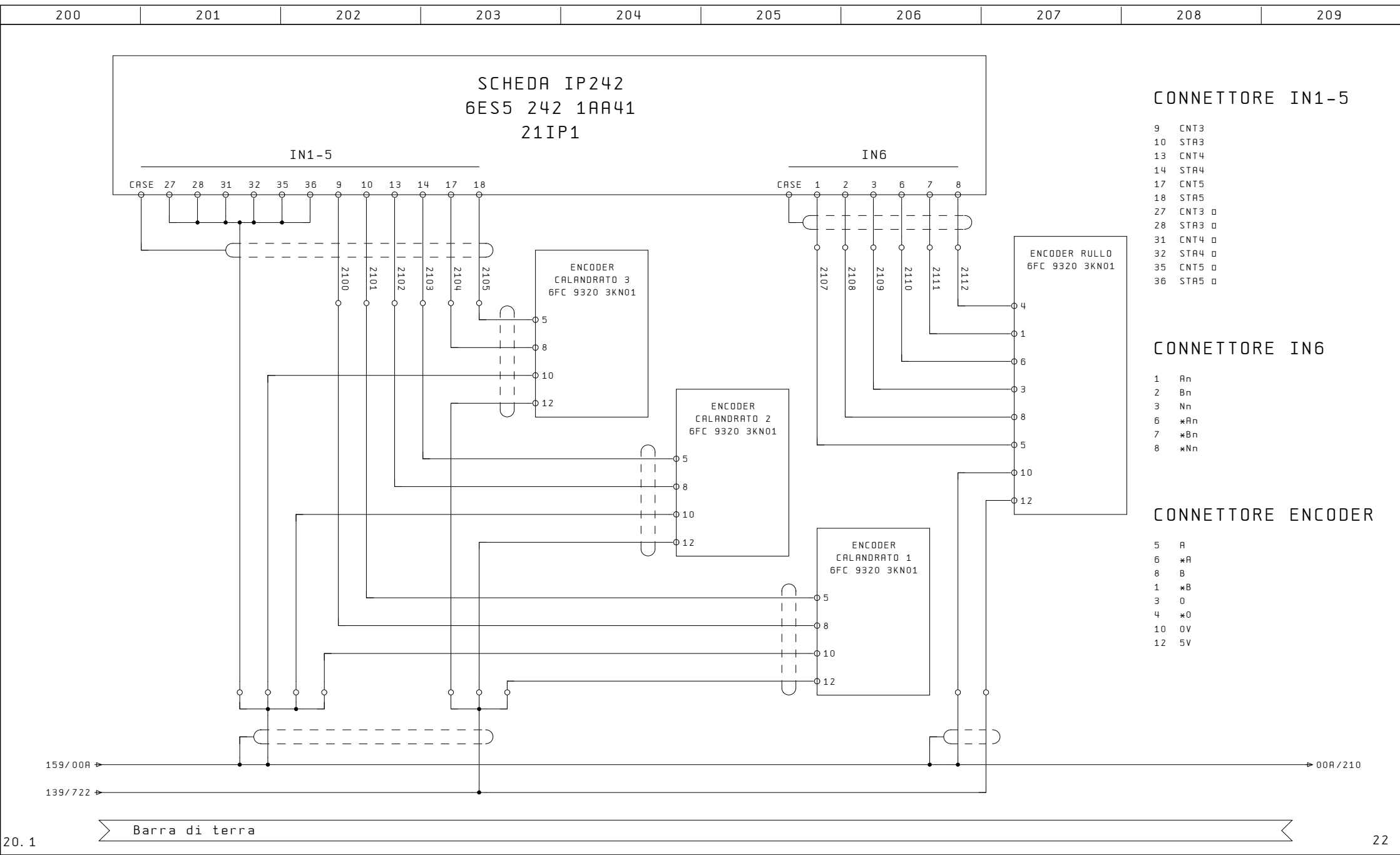
- 7 connettore pag 20.1

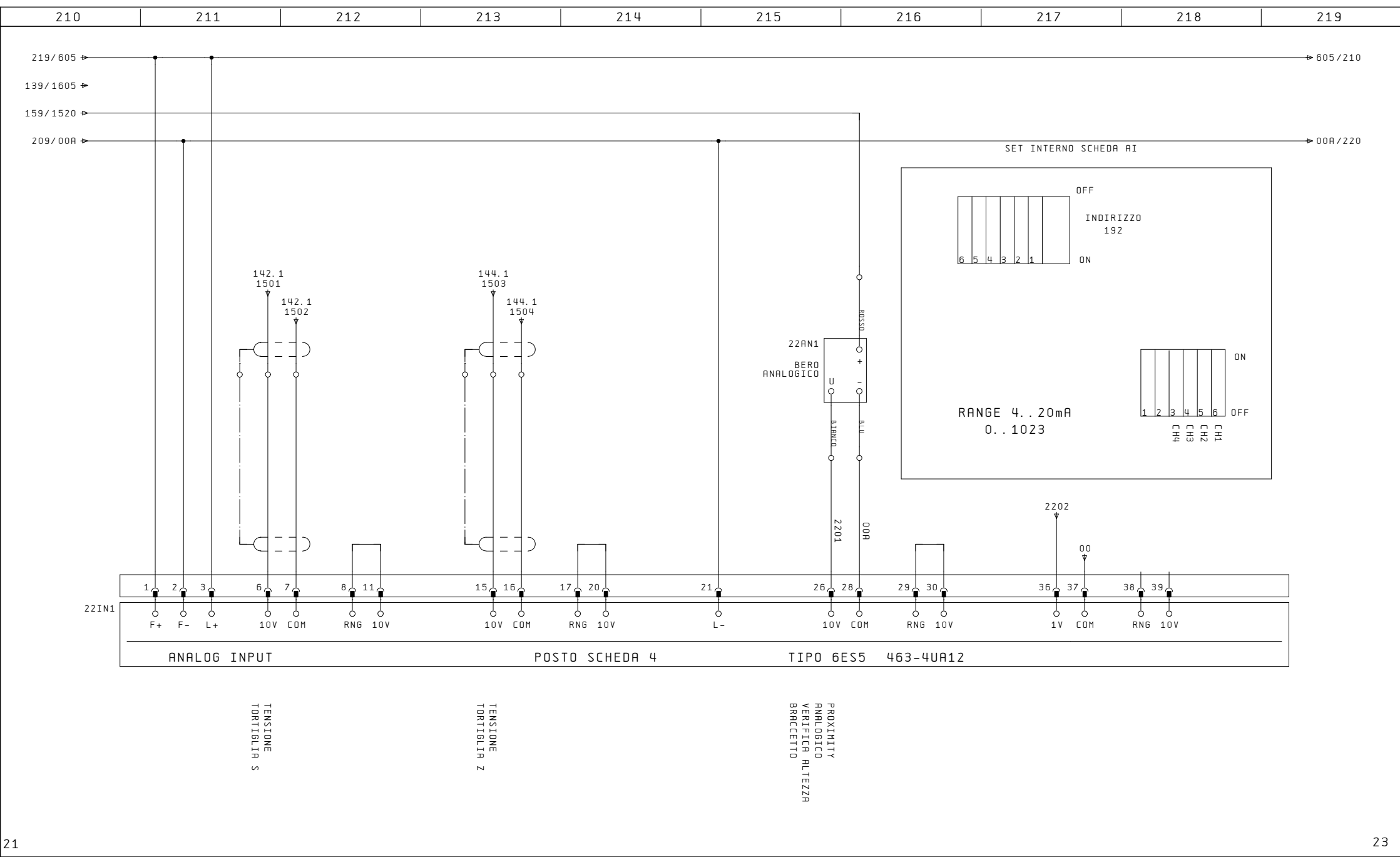
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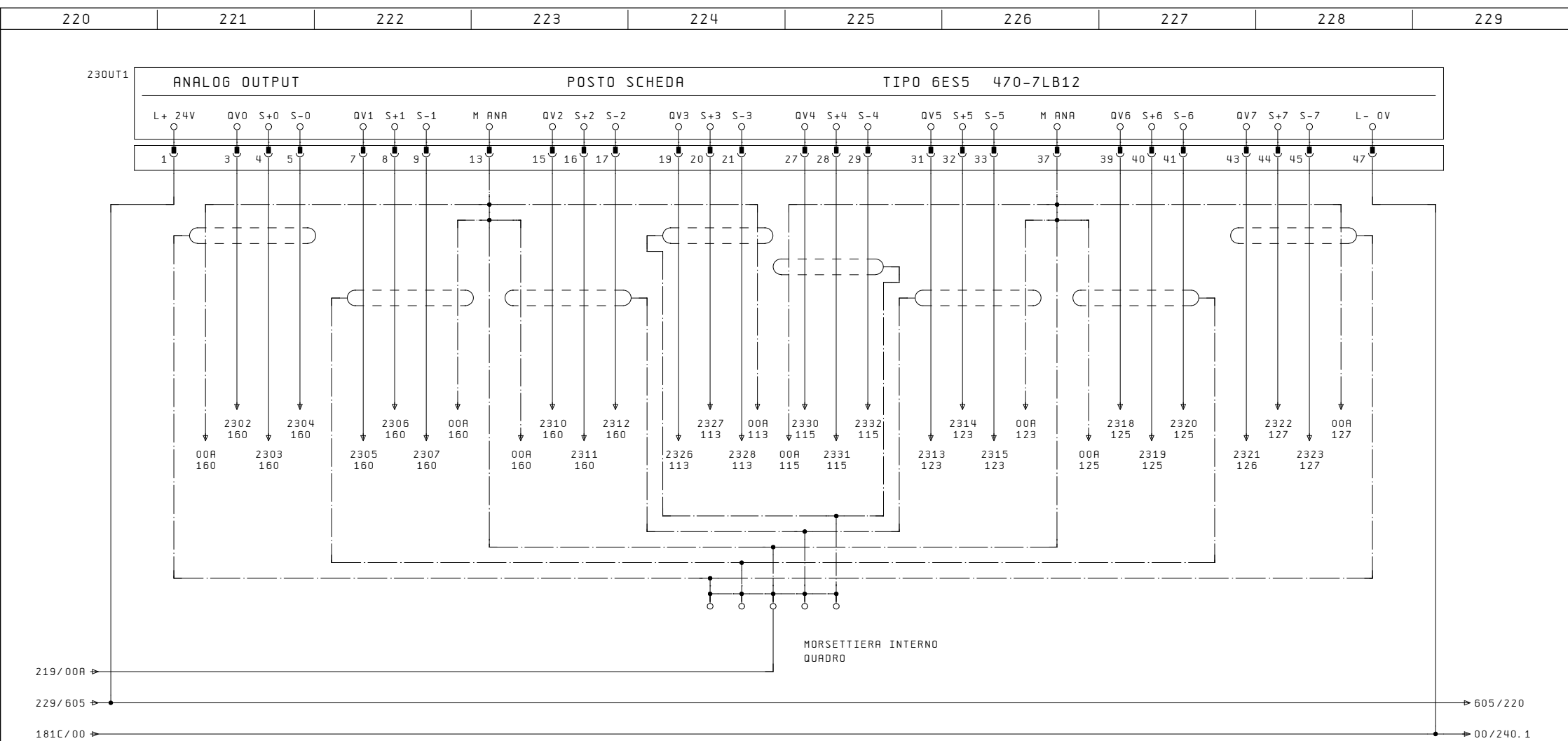
Barra di terra

20.1

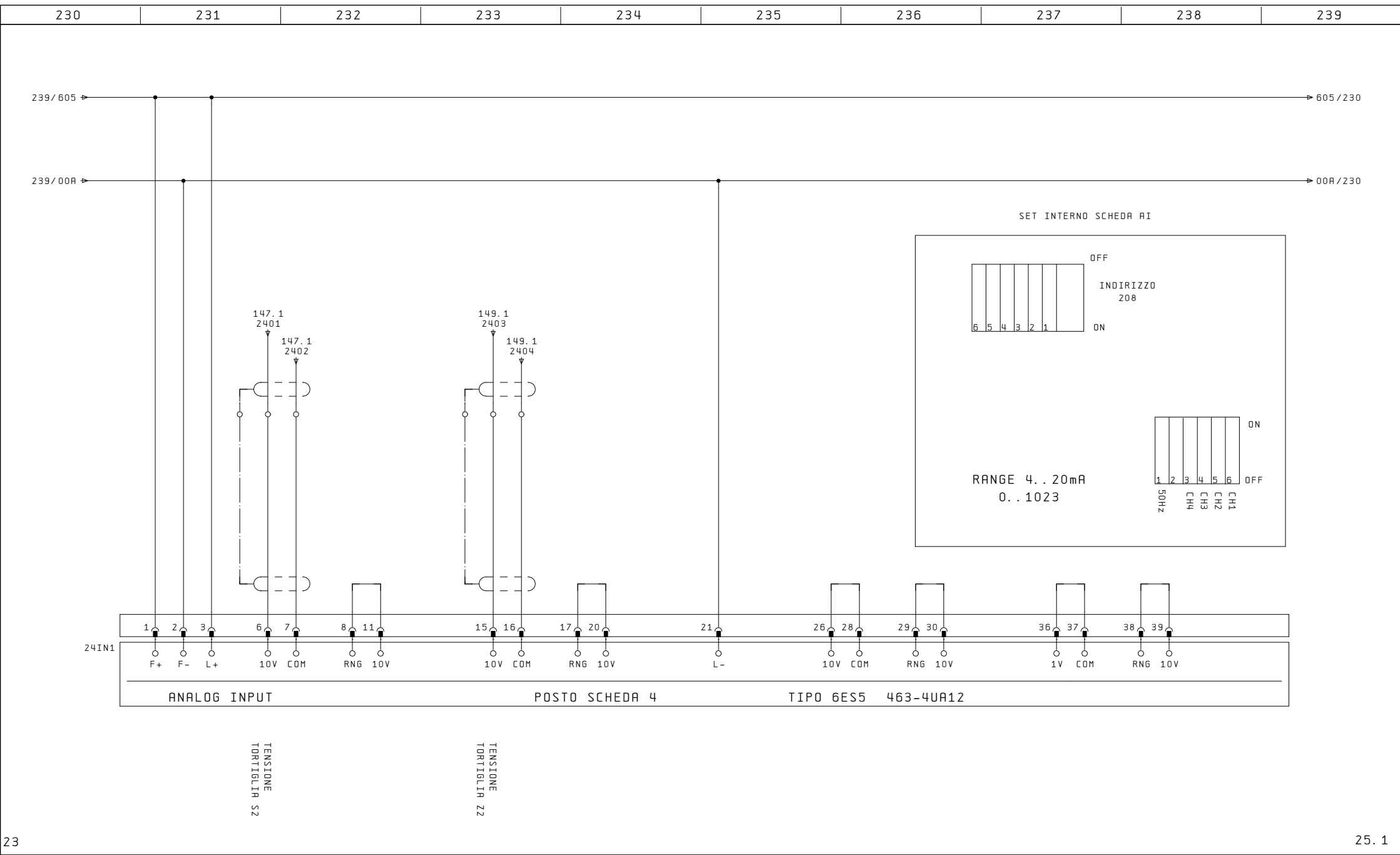


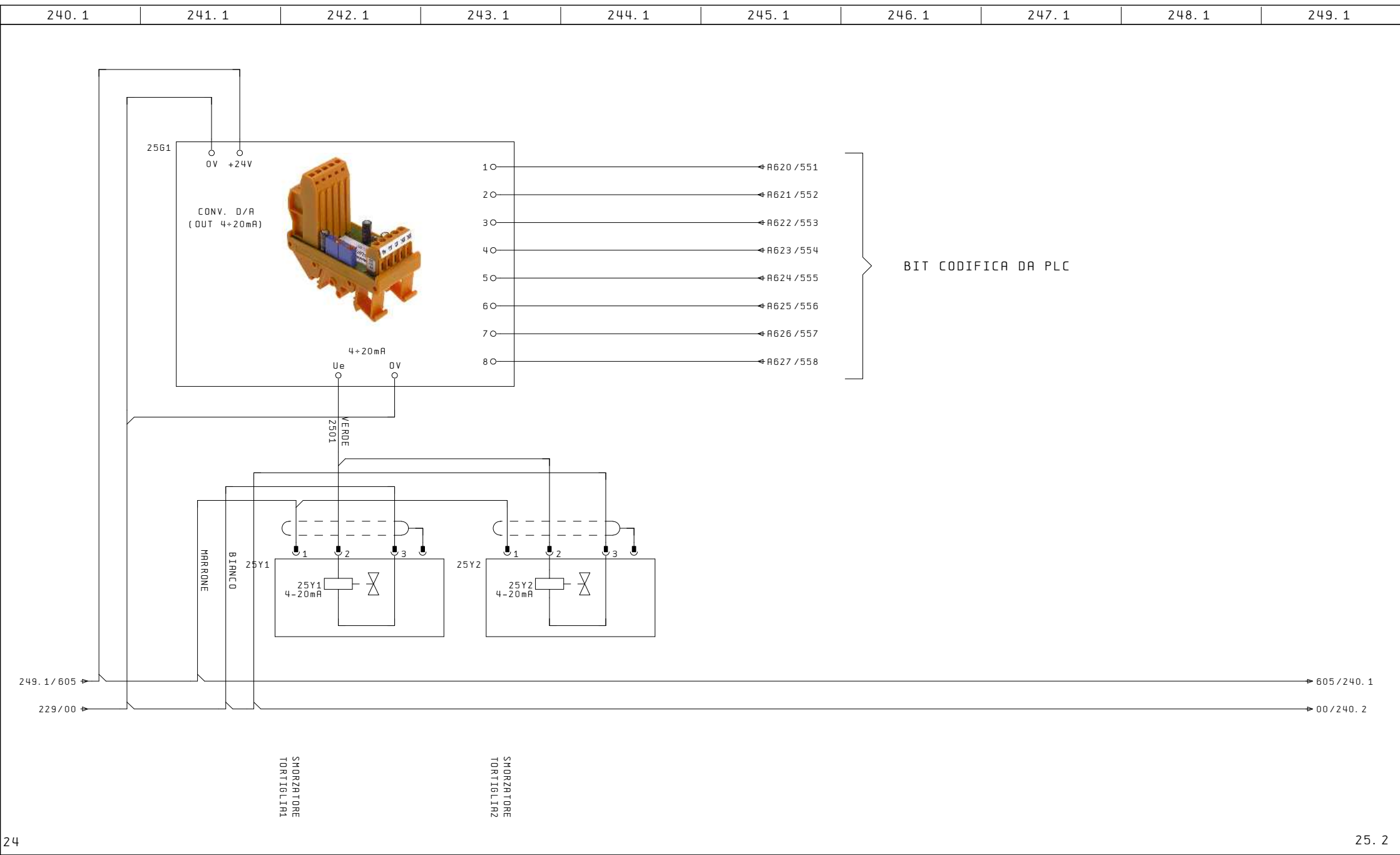


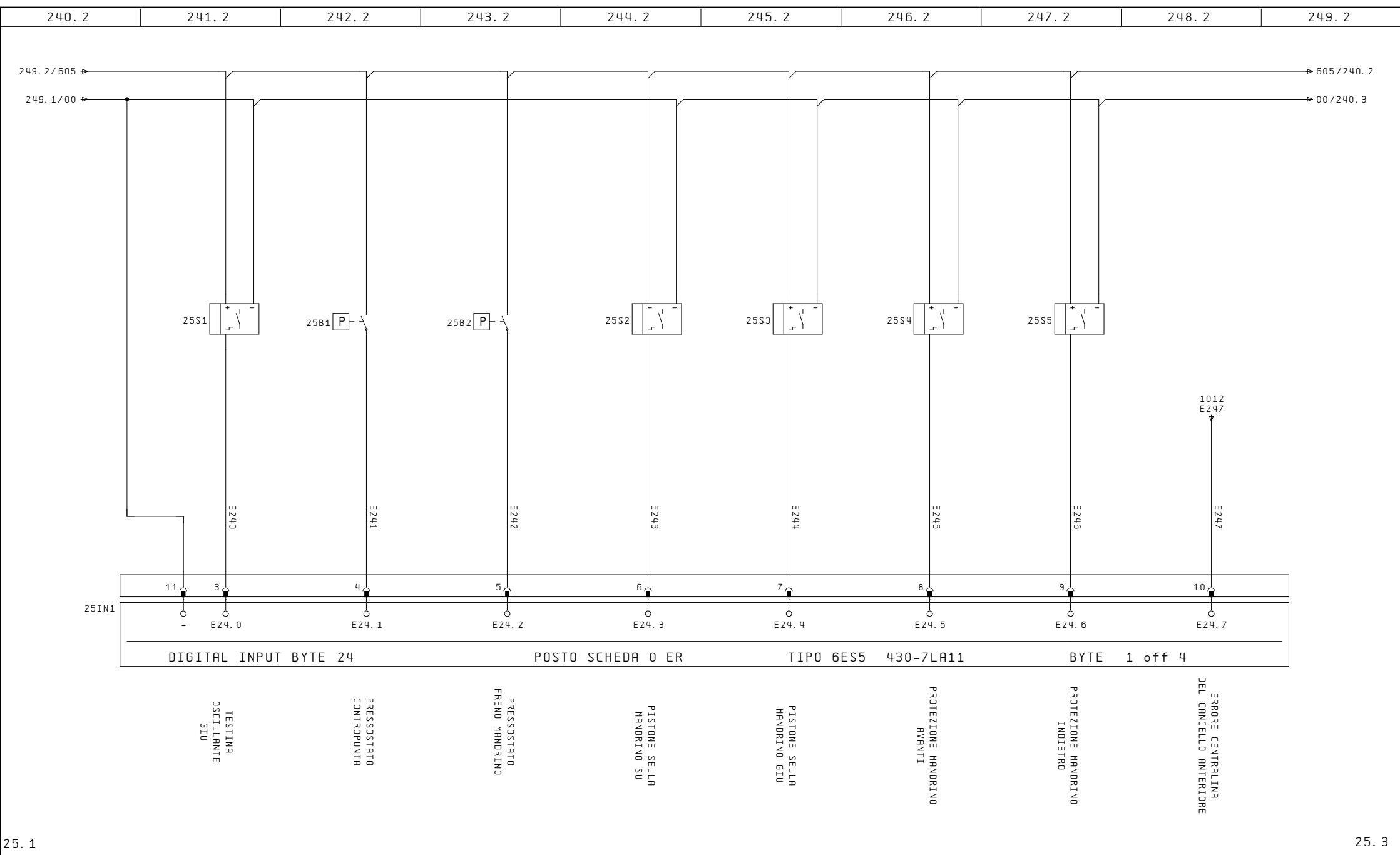




Tiro impostato	Valore di tiro per traccia 1 registratore TORTIGLIA Z	Valore di tiro per traccia 2 registratore TORTIGLIA S	Riferimento contro tiro Z	Riferimento contro tiro S	Riferimento calandrato 1	Riferimento calandrato 2	Riferimento calandrato 3
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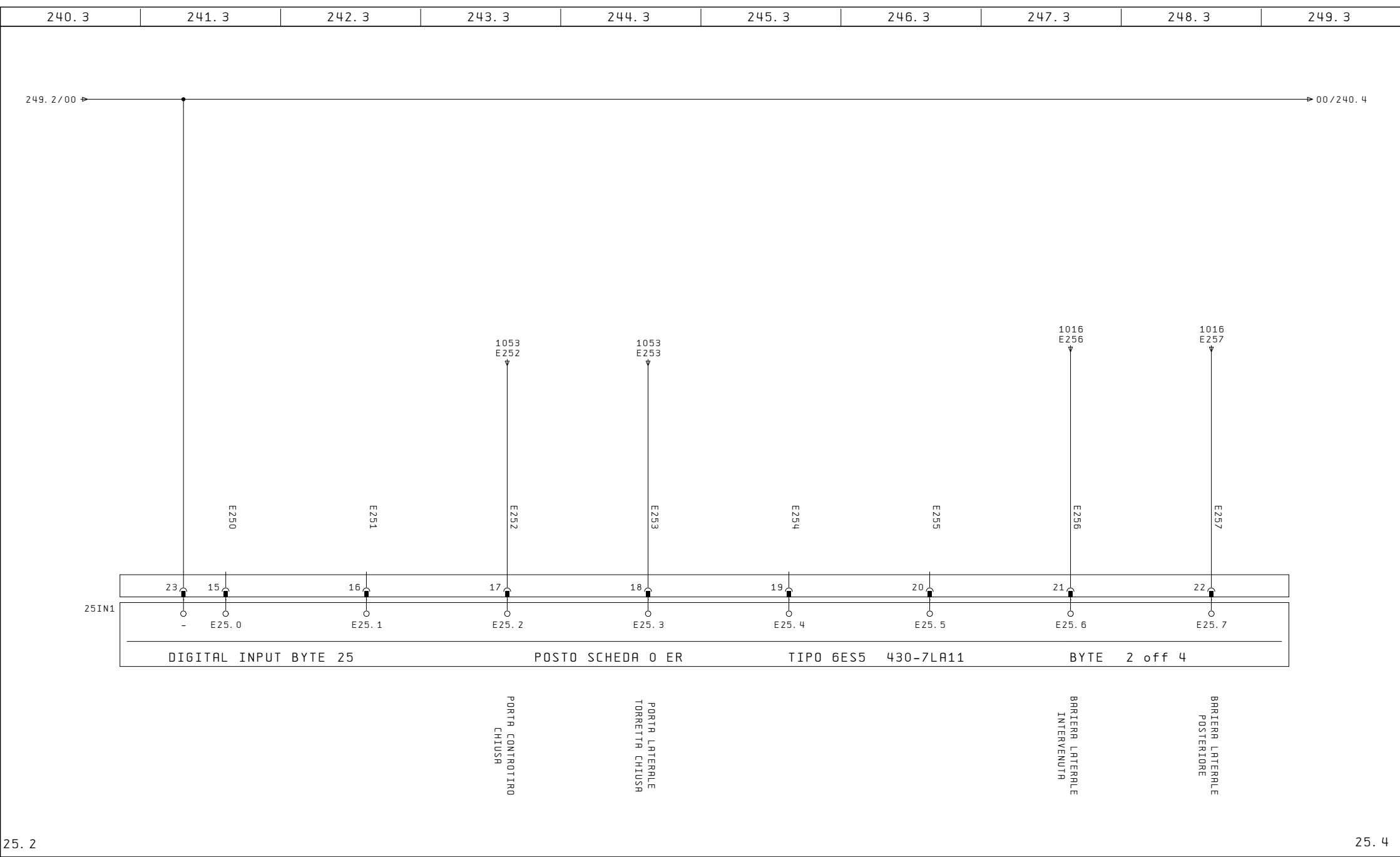






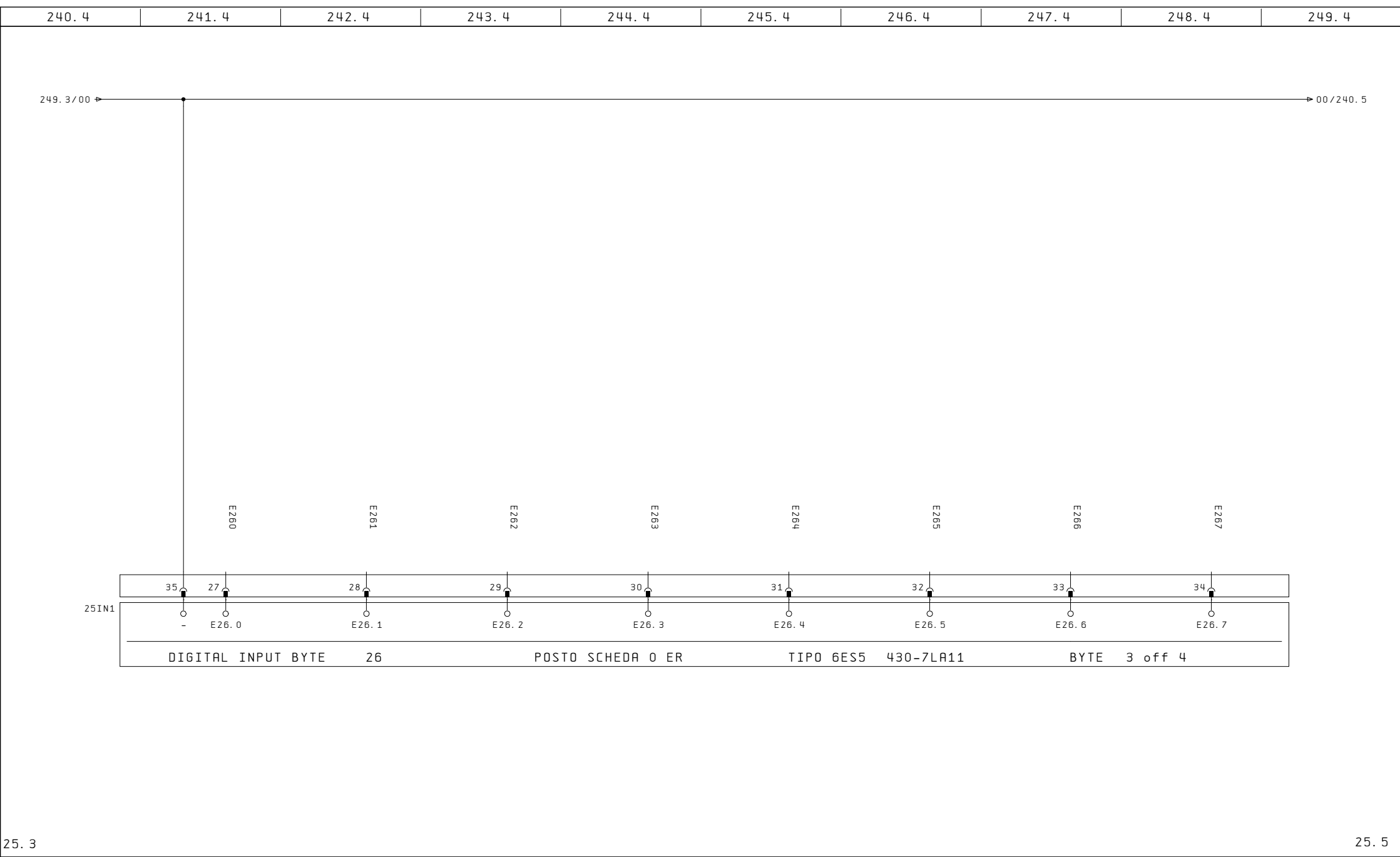
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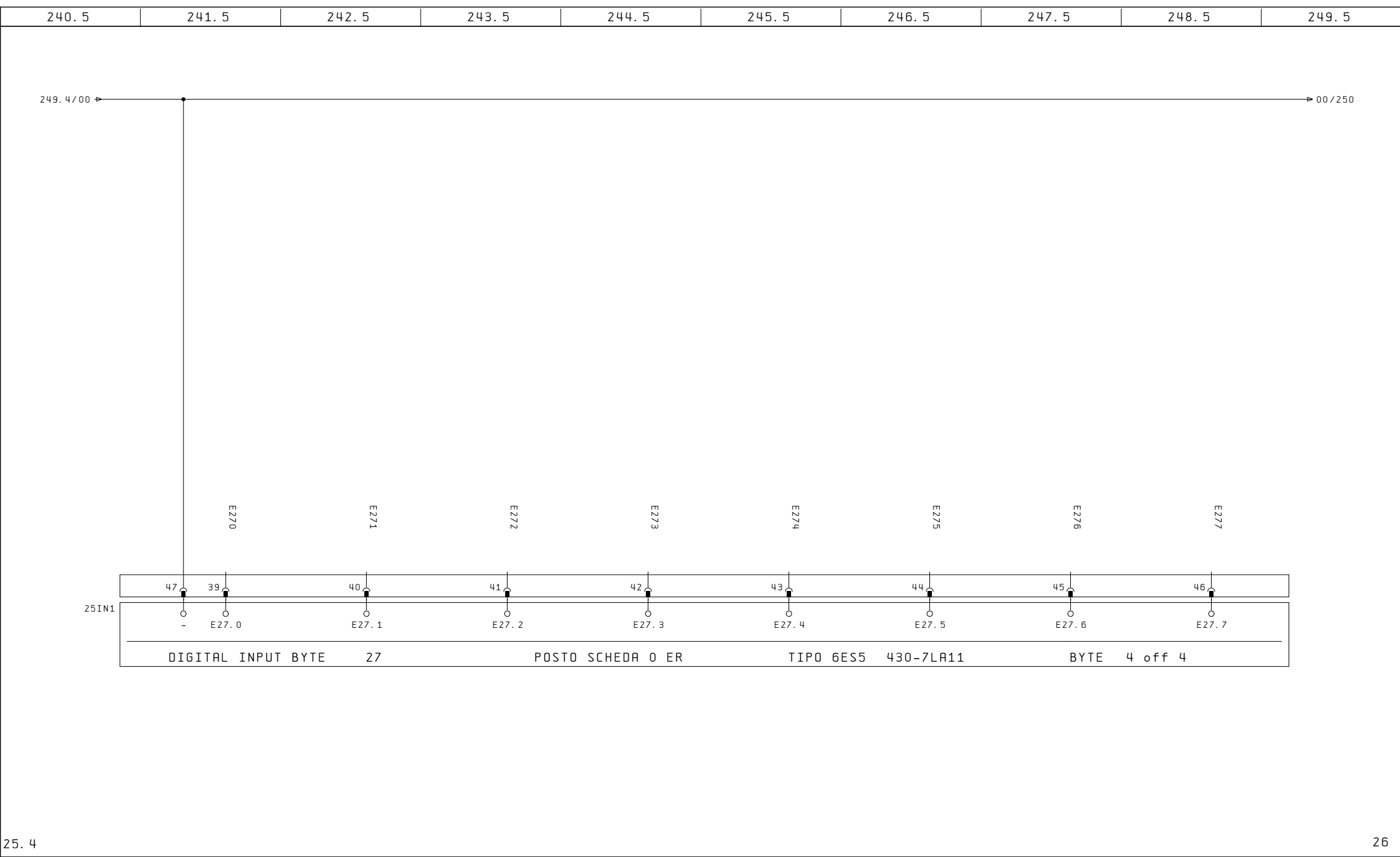
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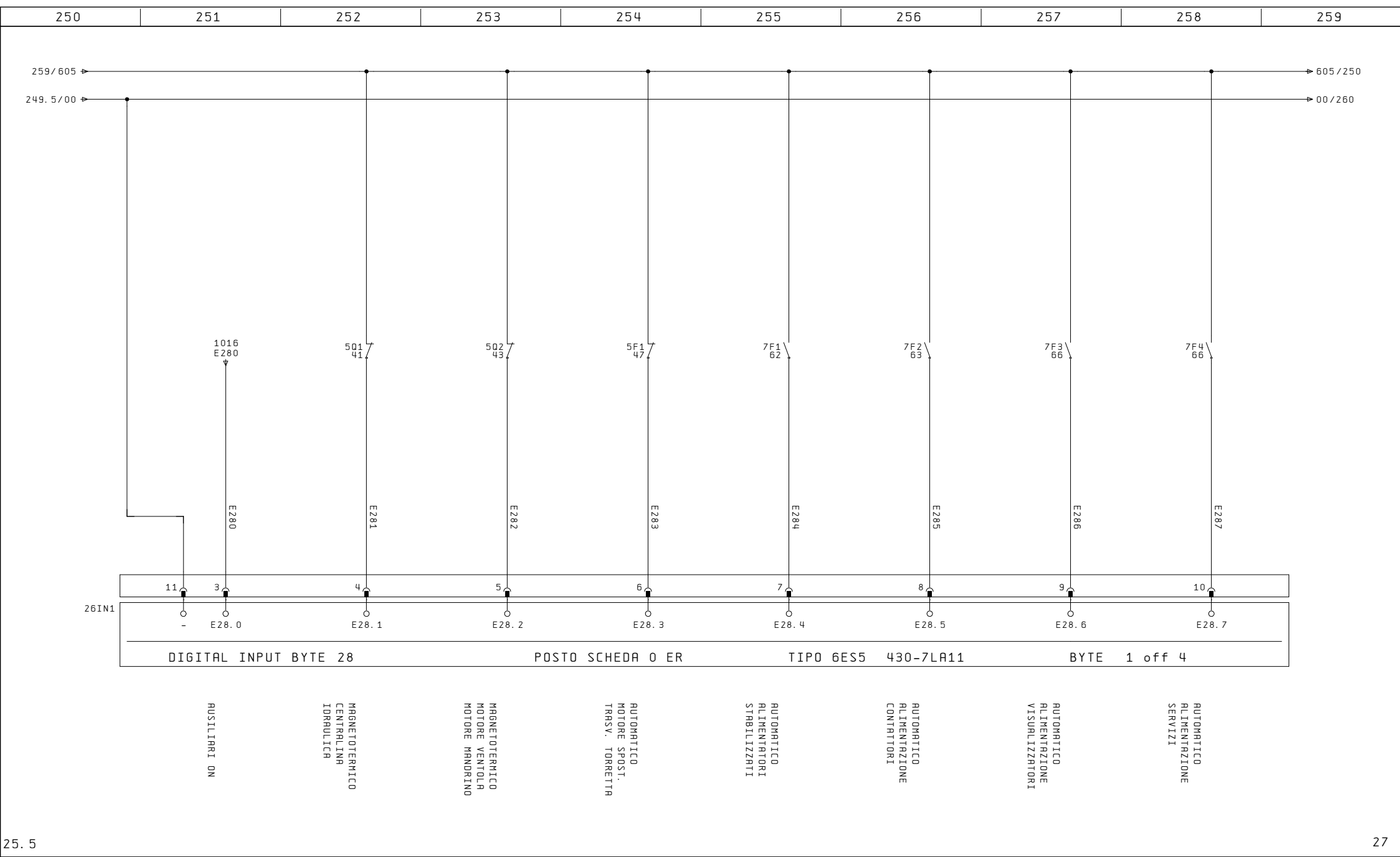


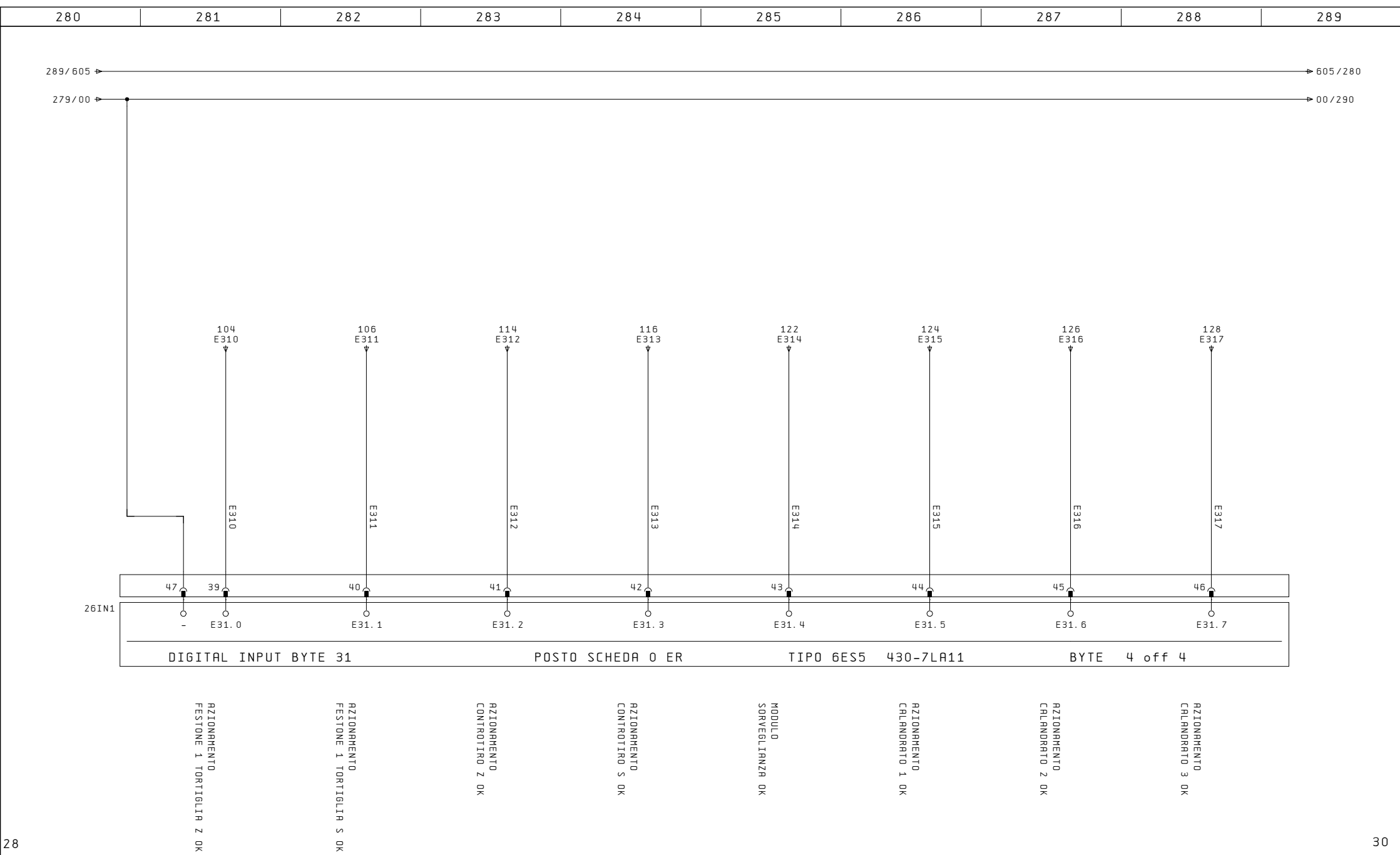
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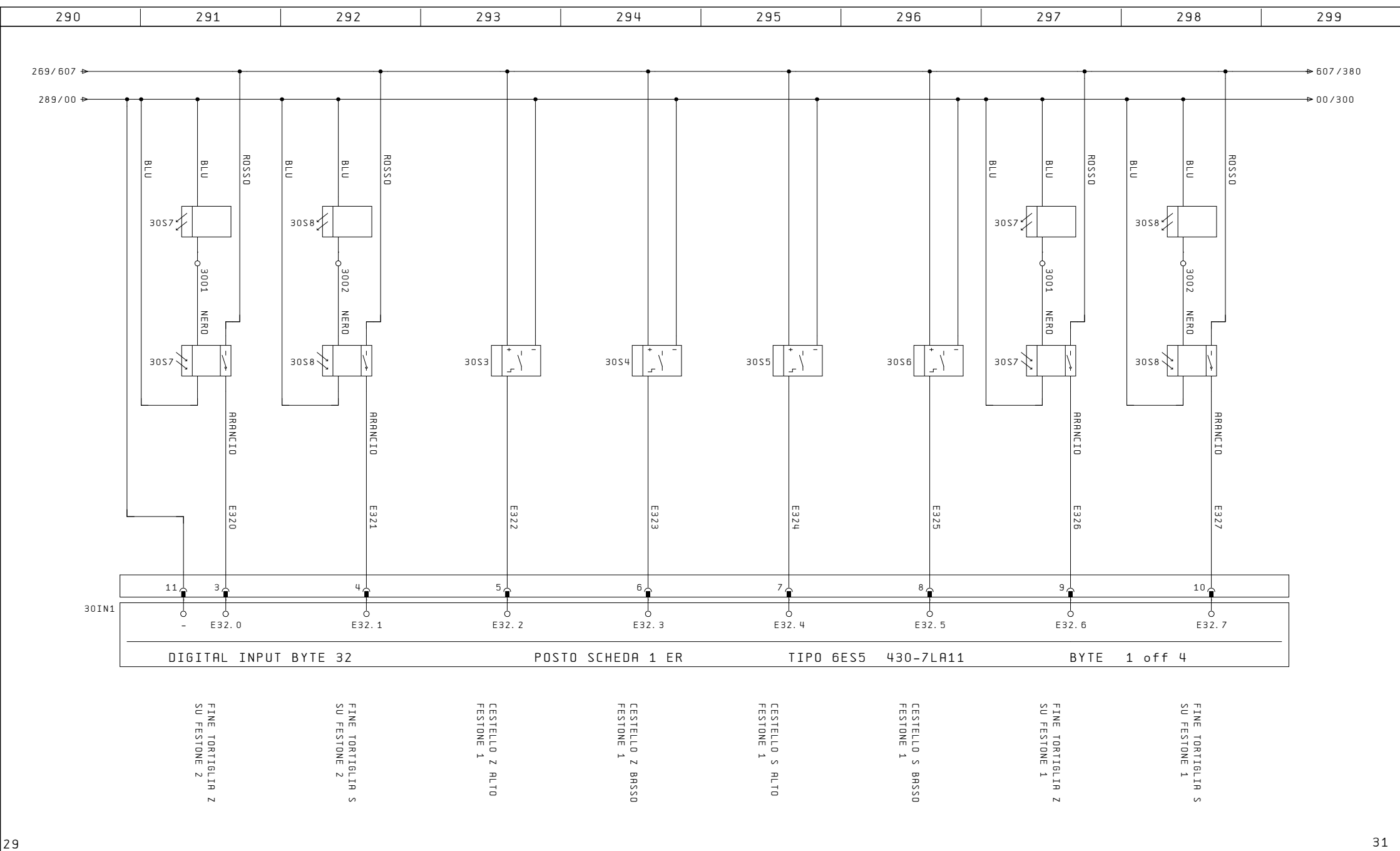
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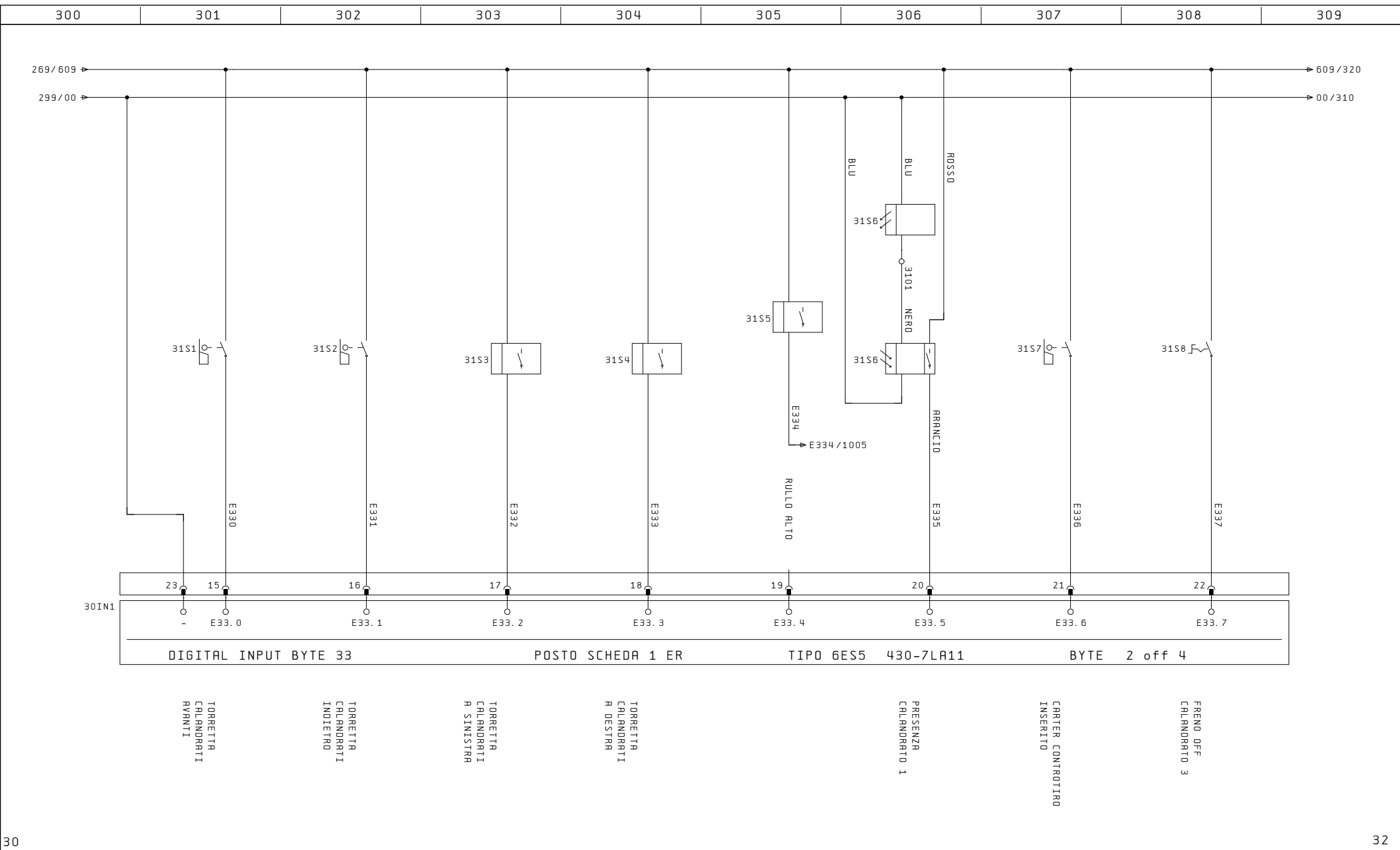


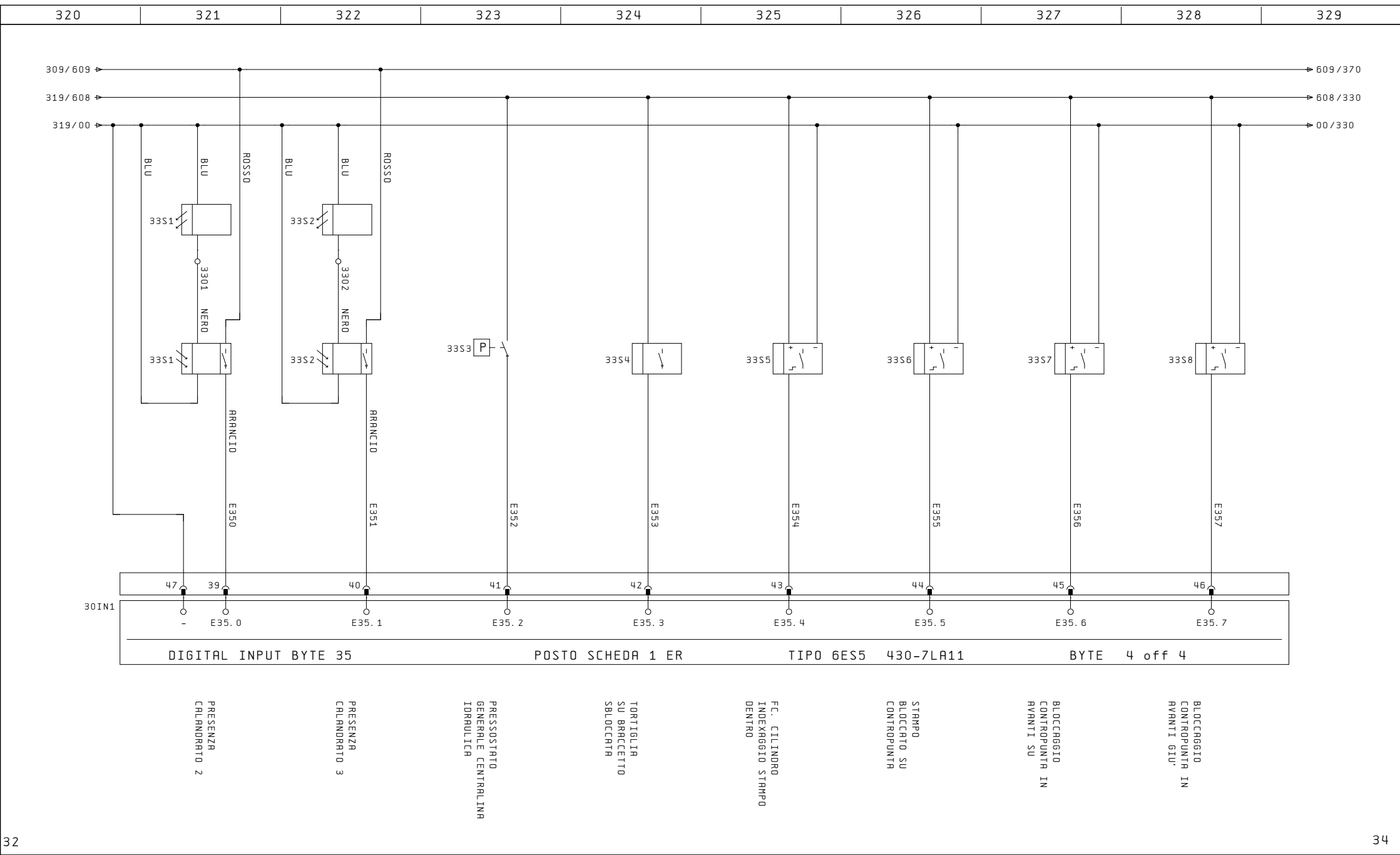


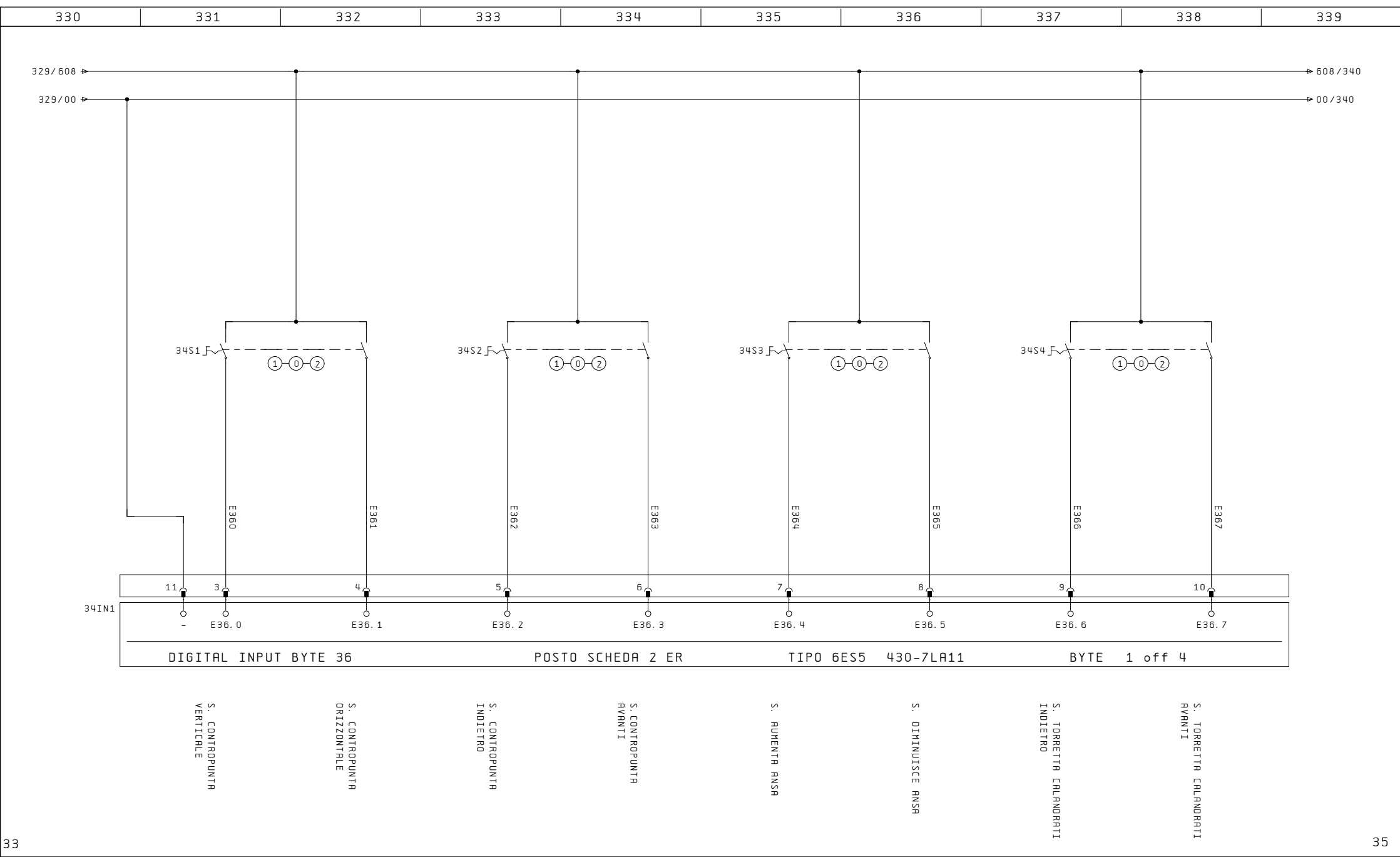


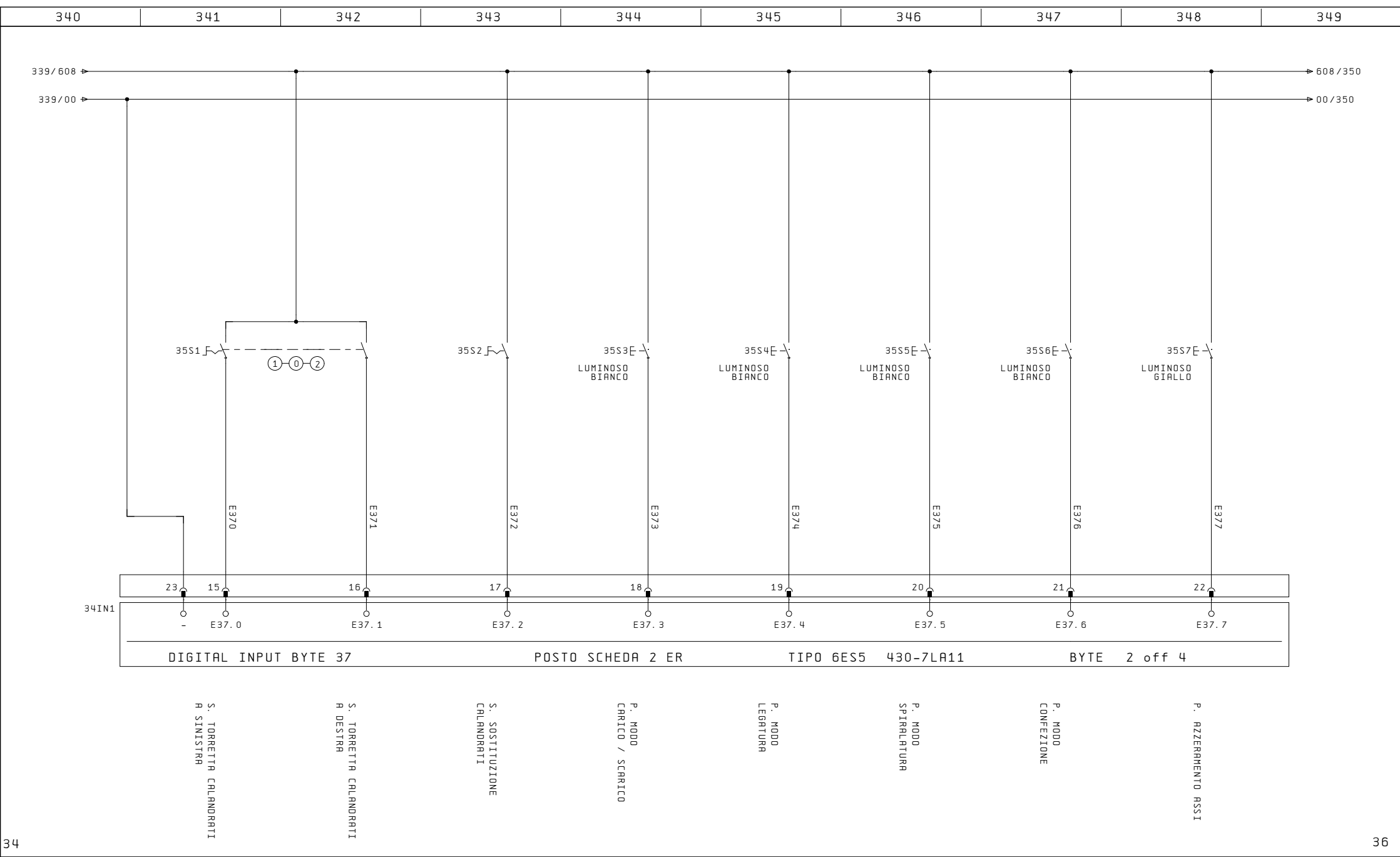


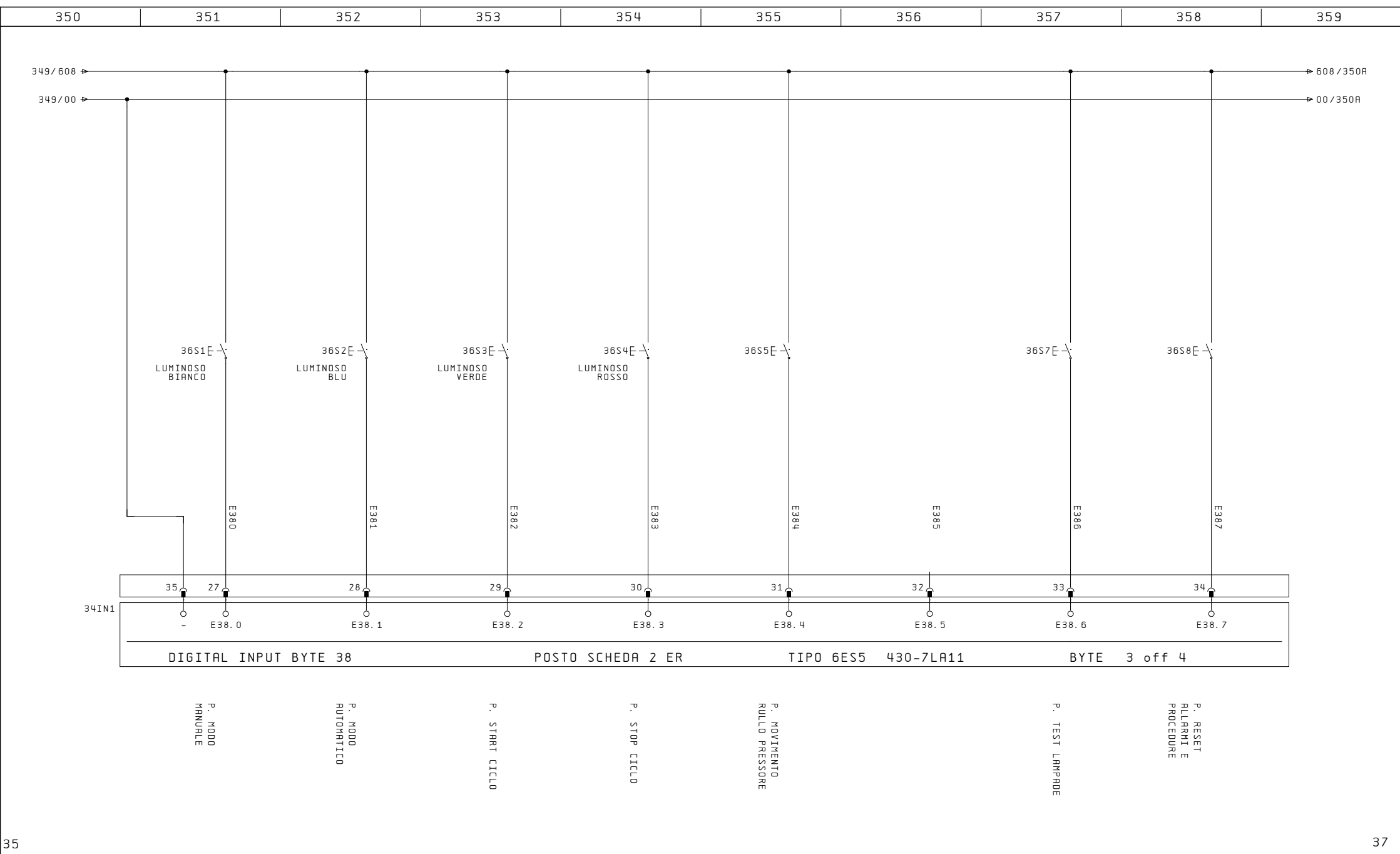


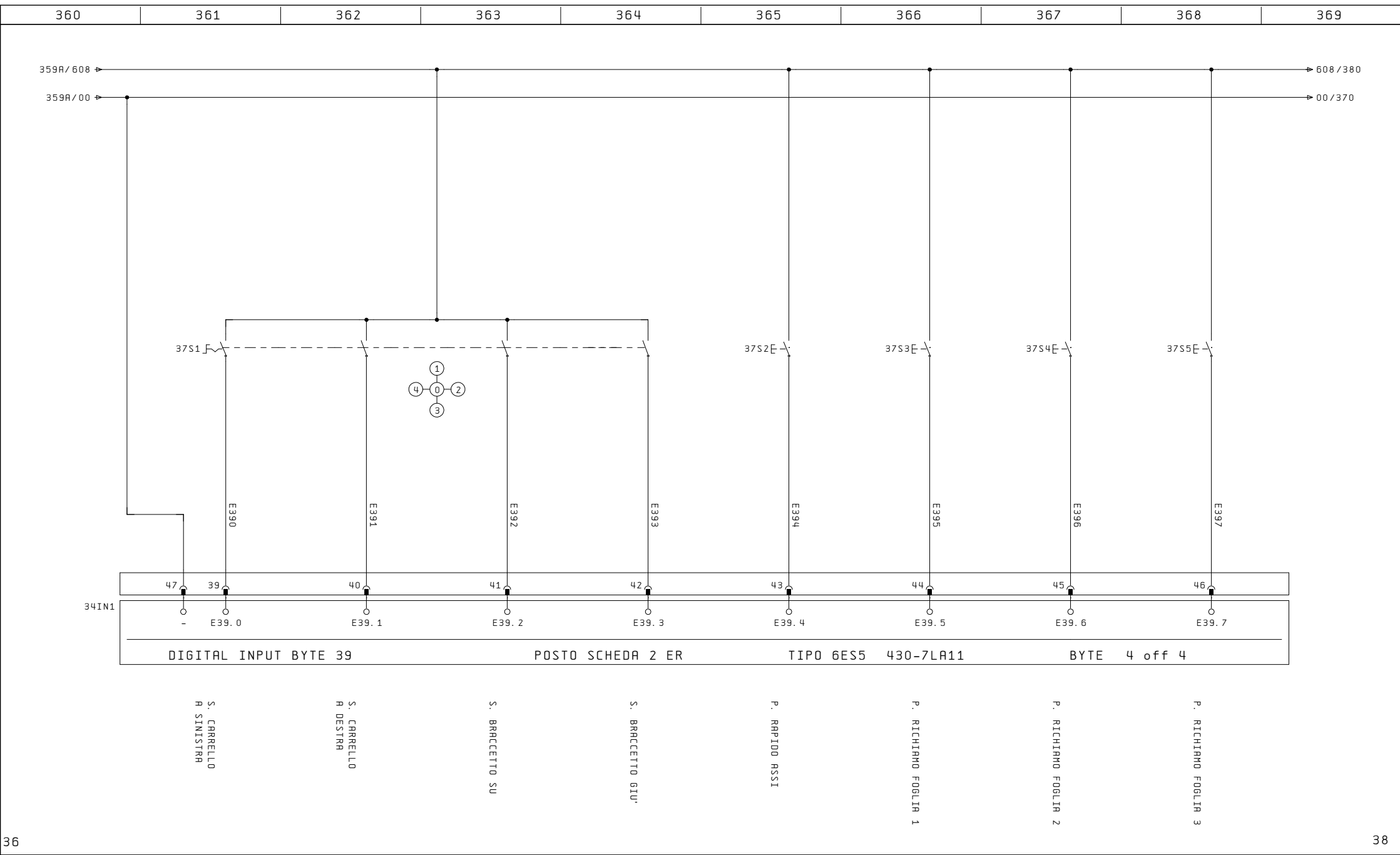


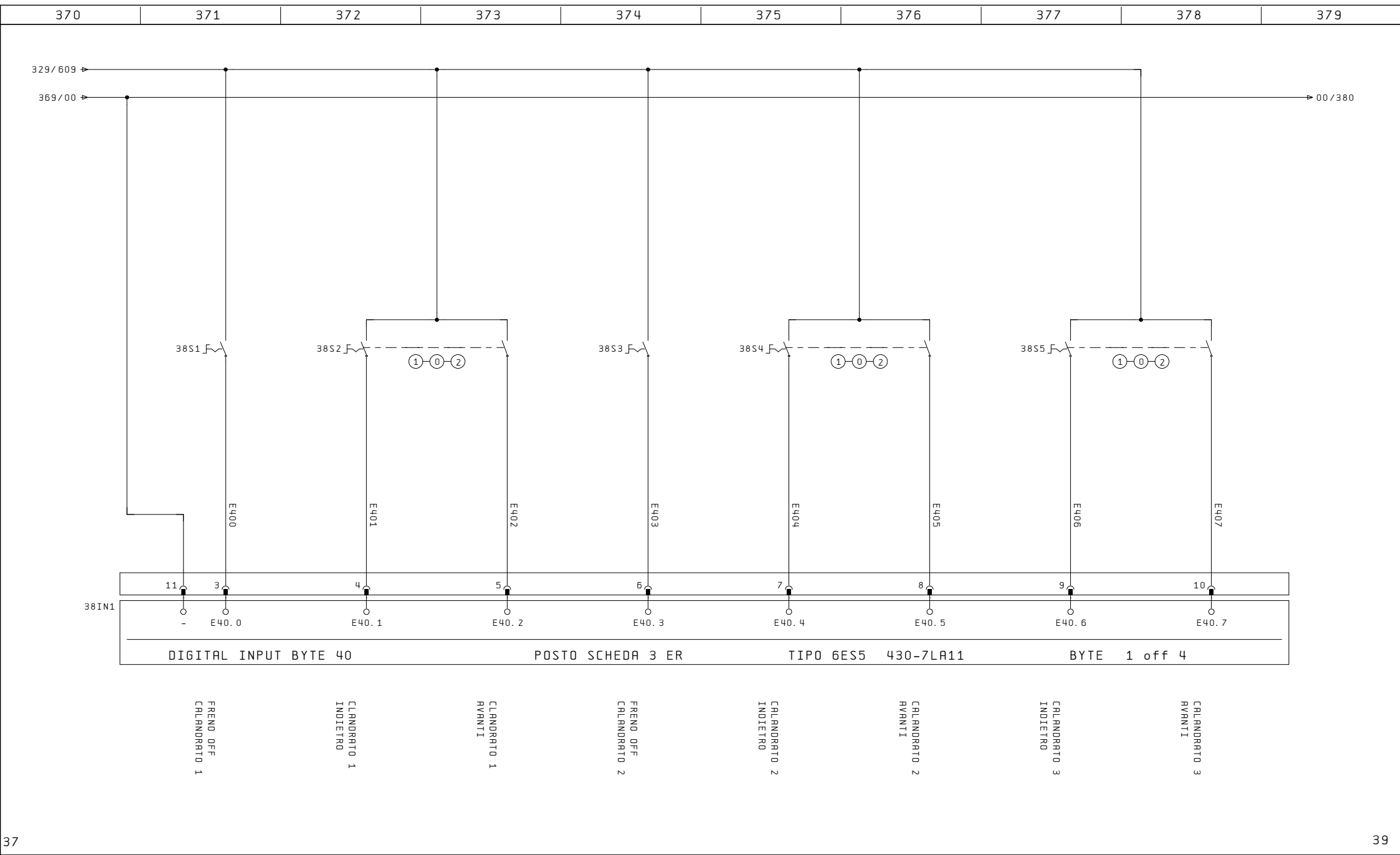


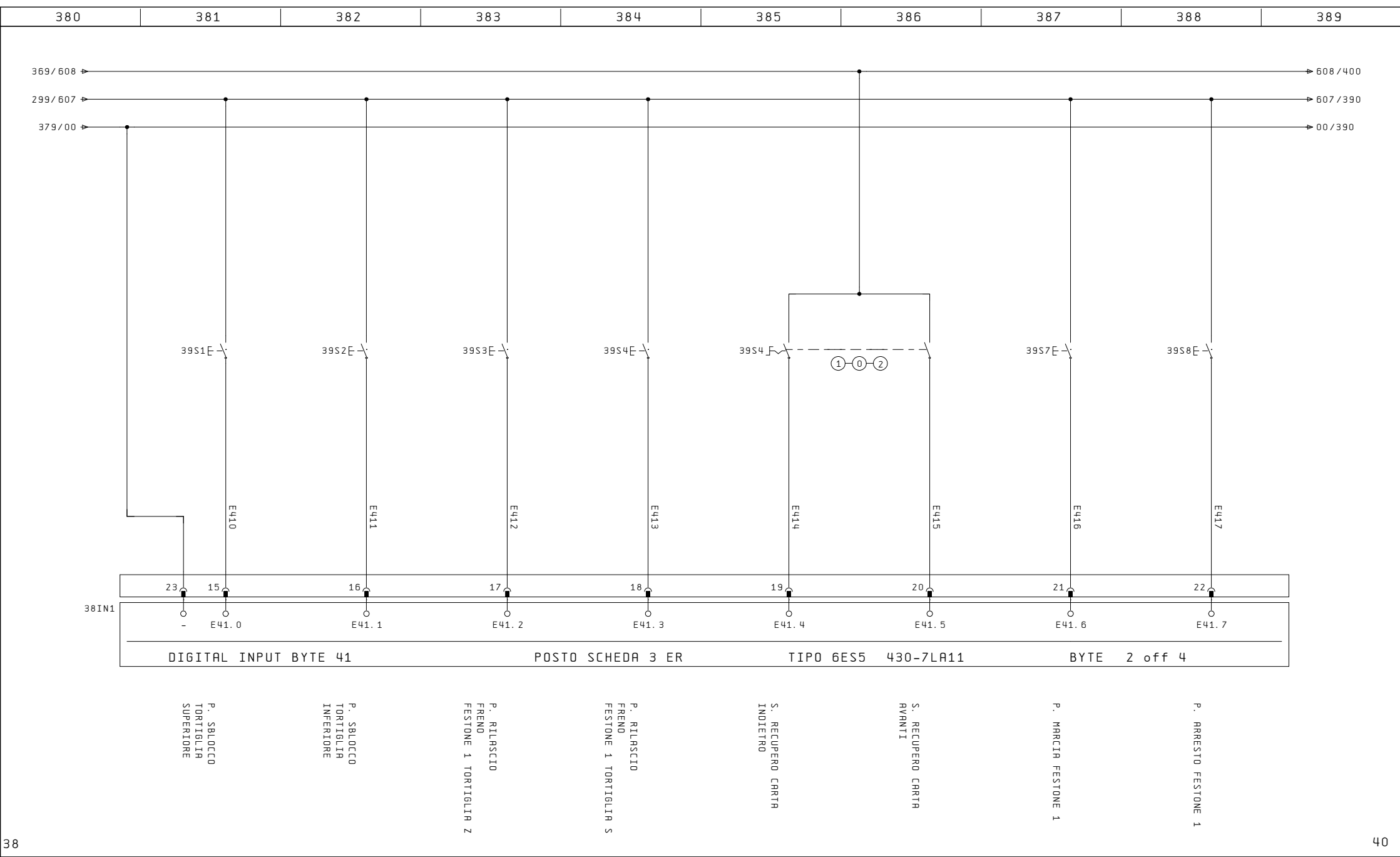


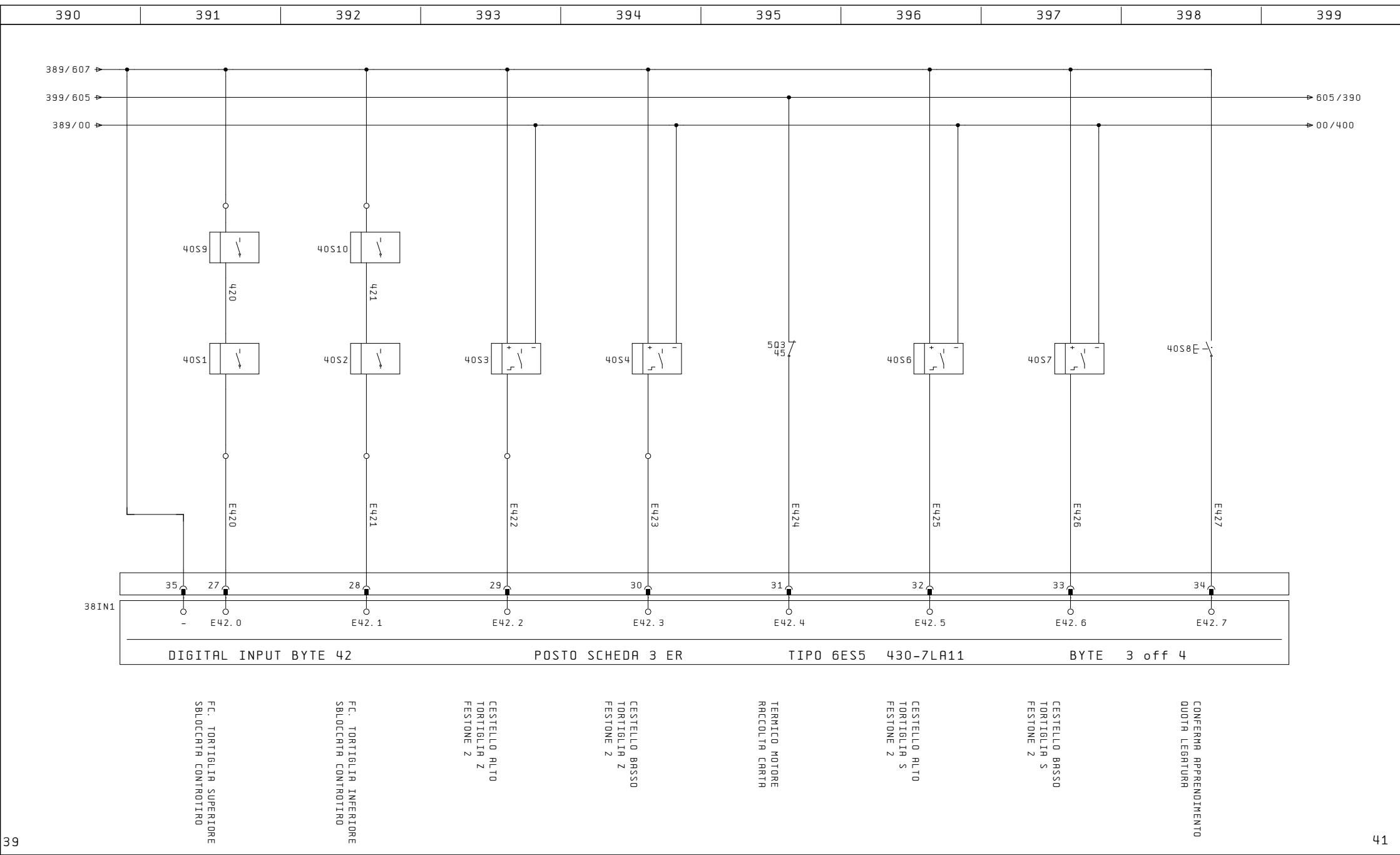


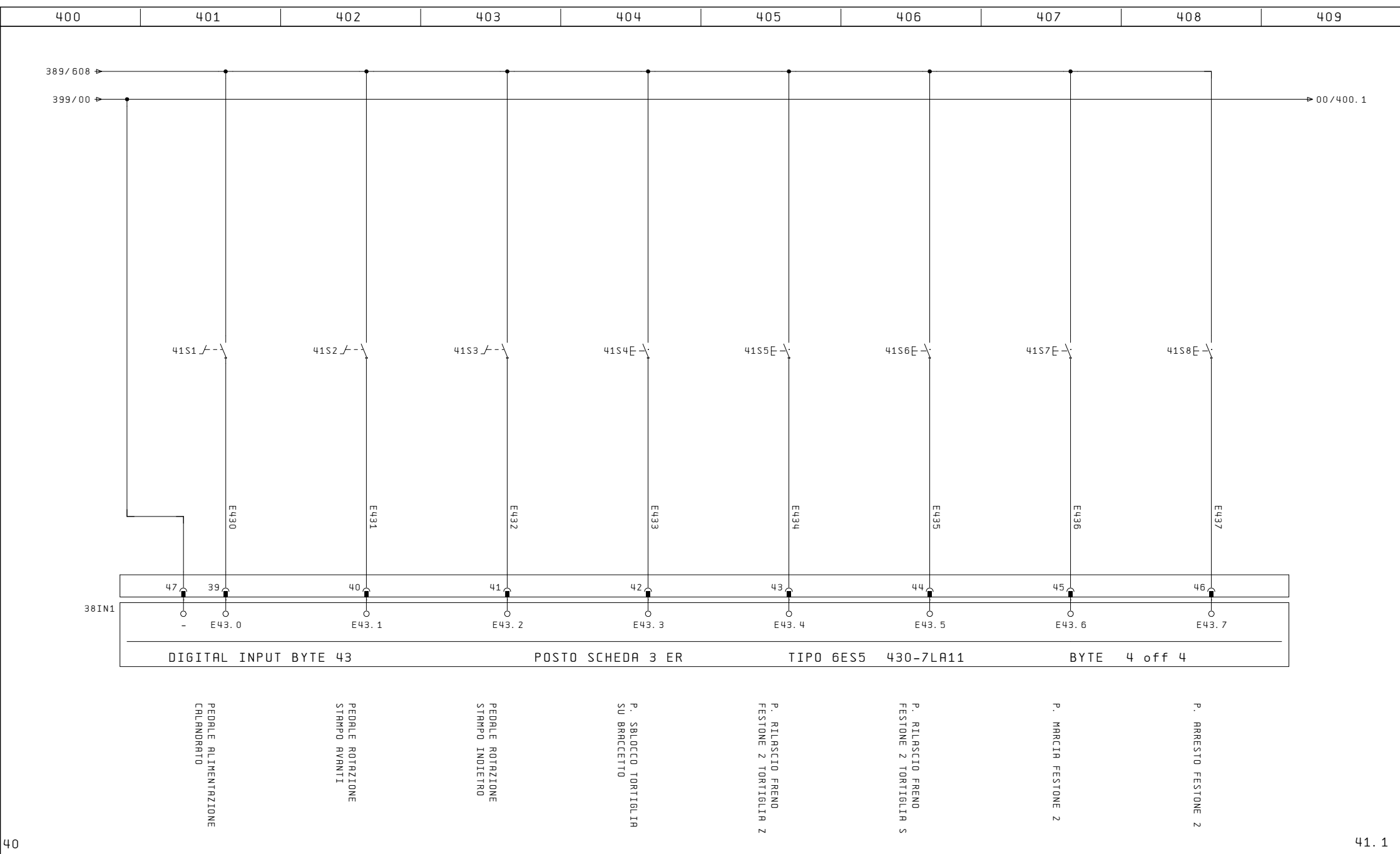


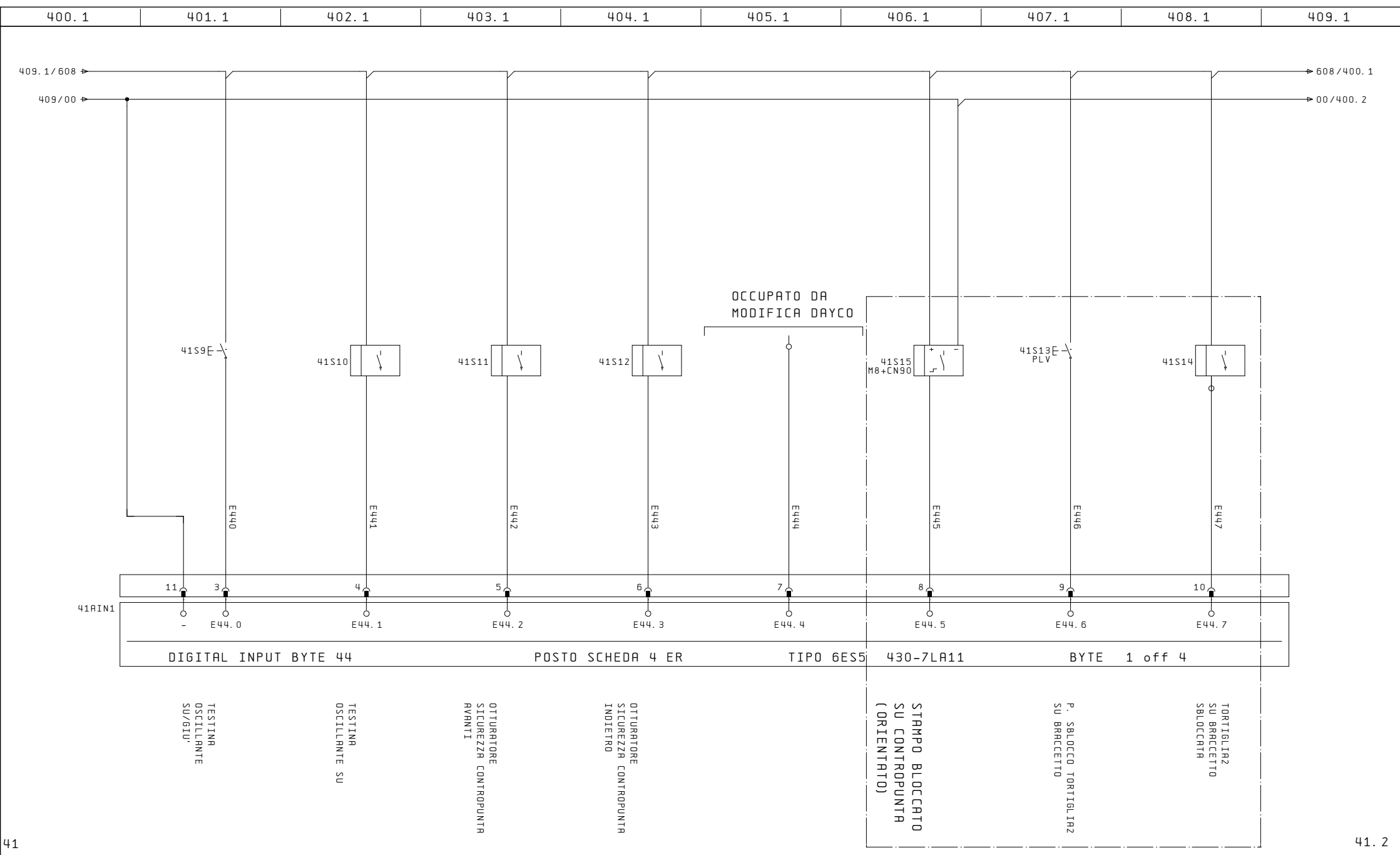


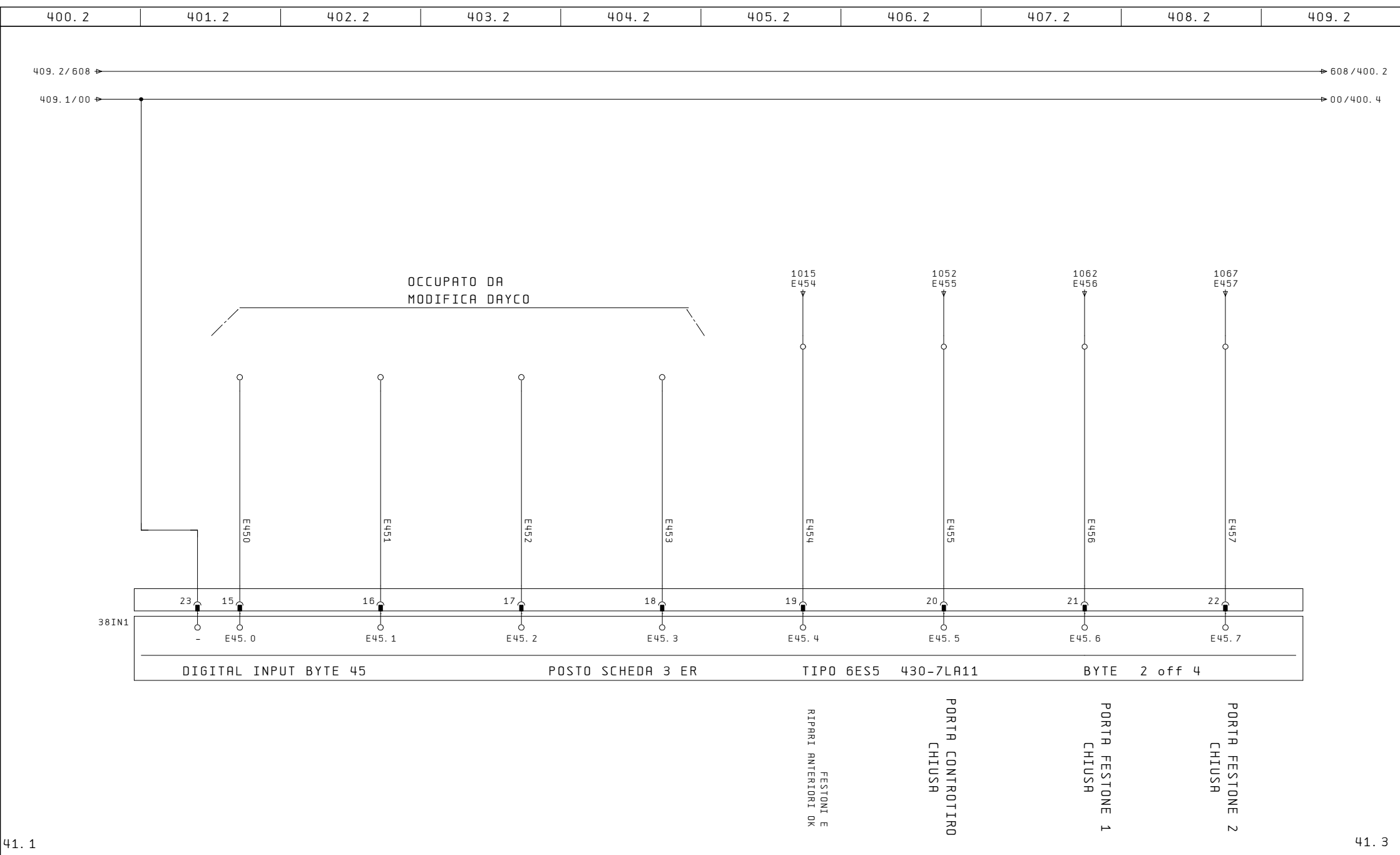




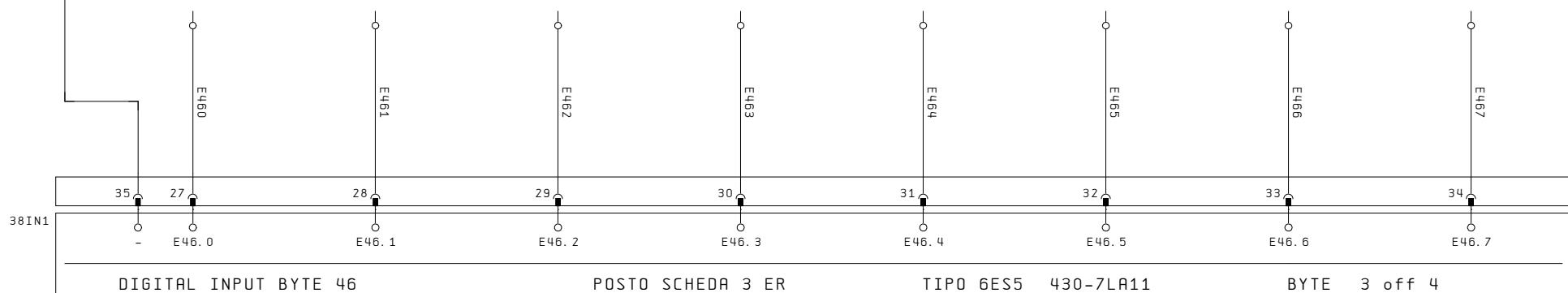


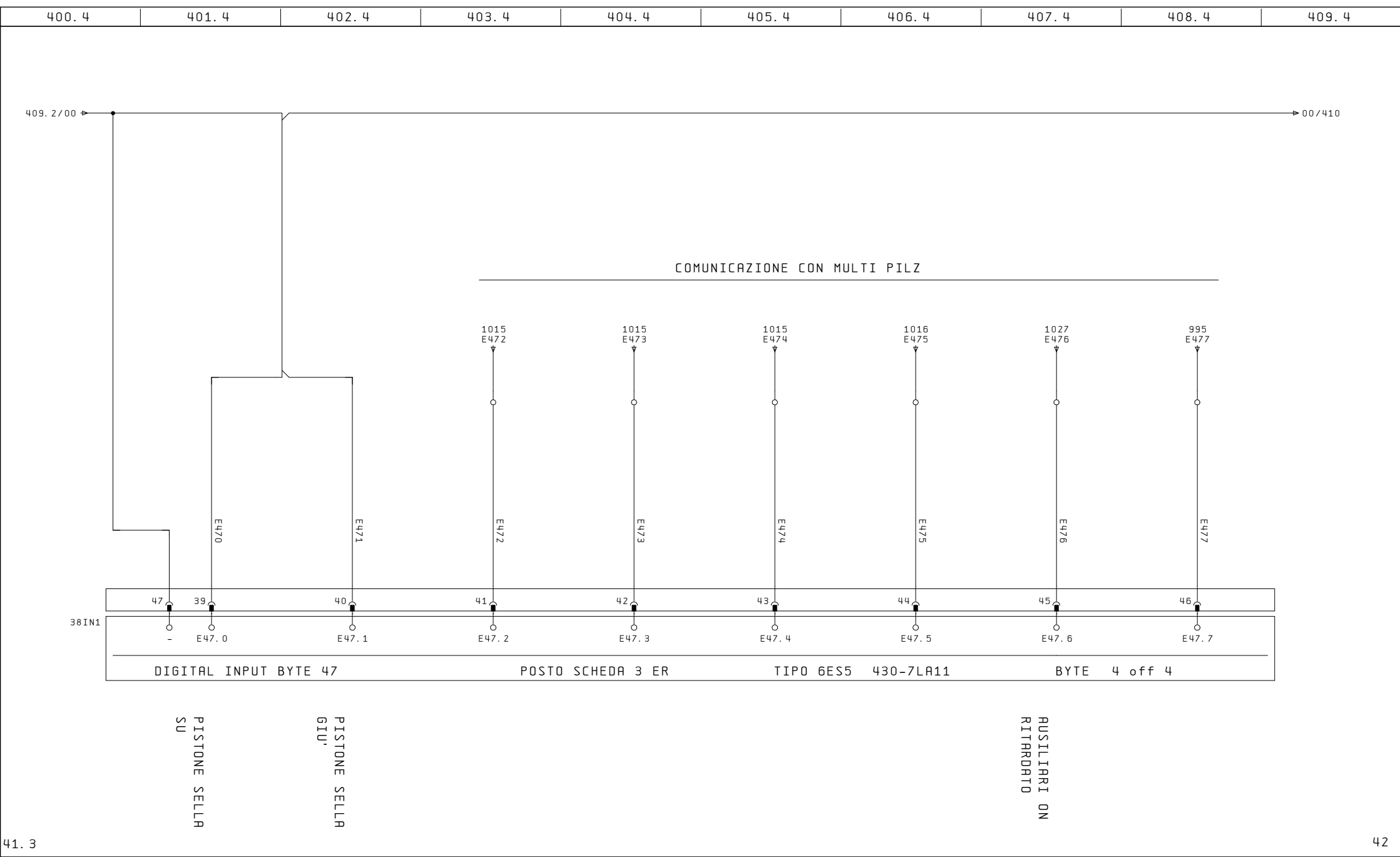


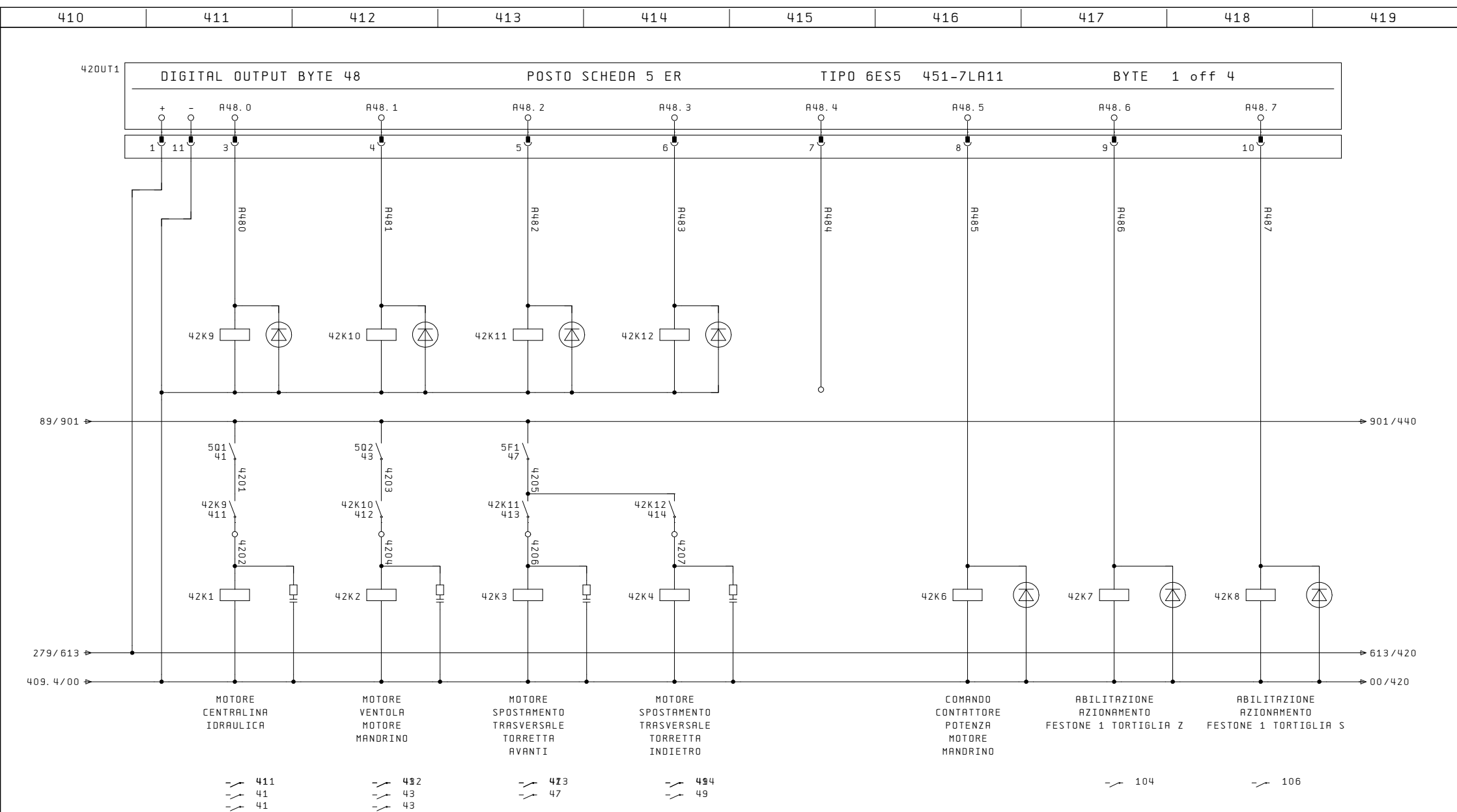


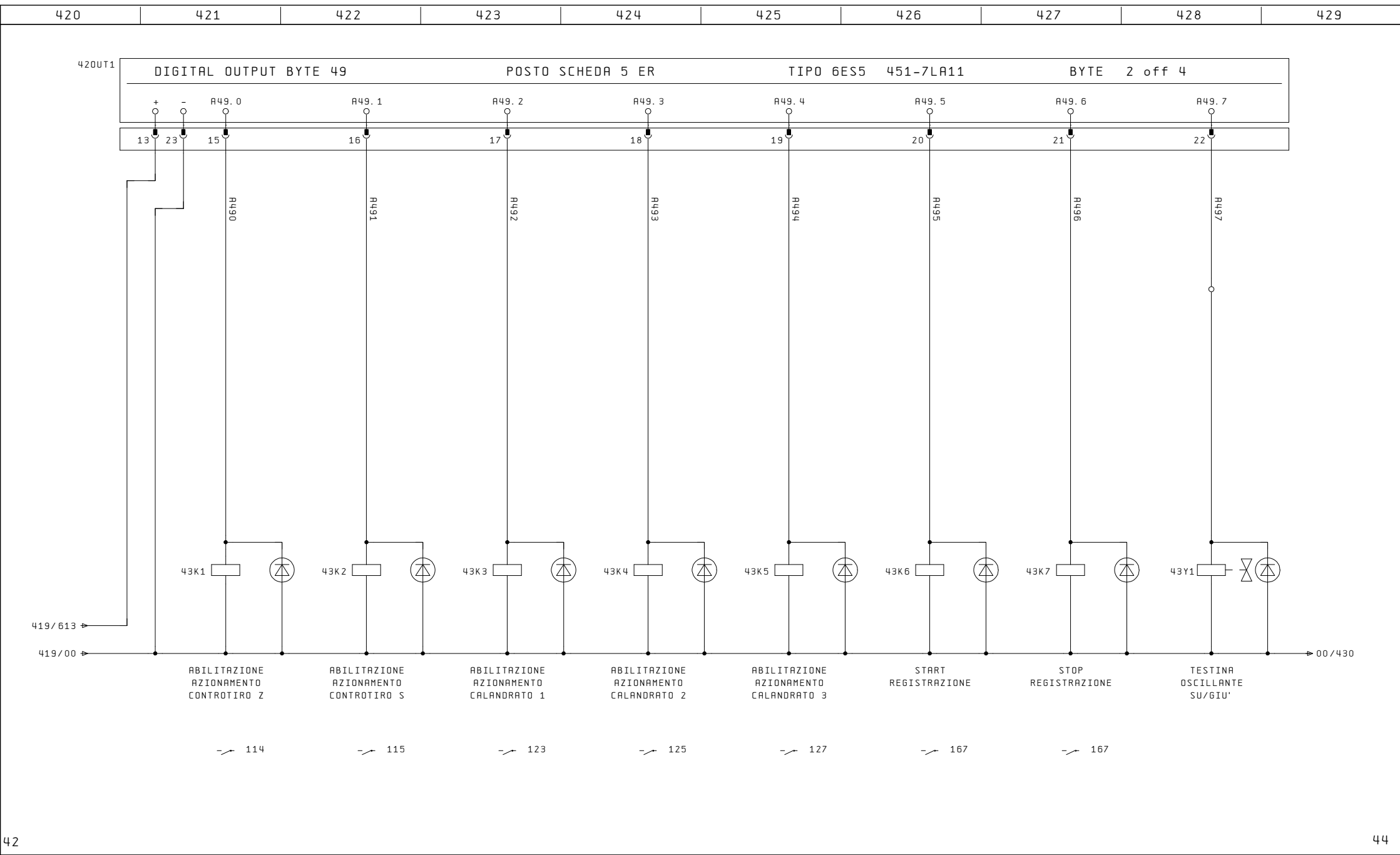


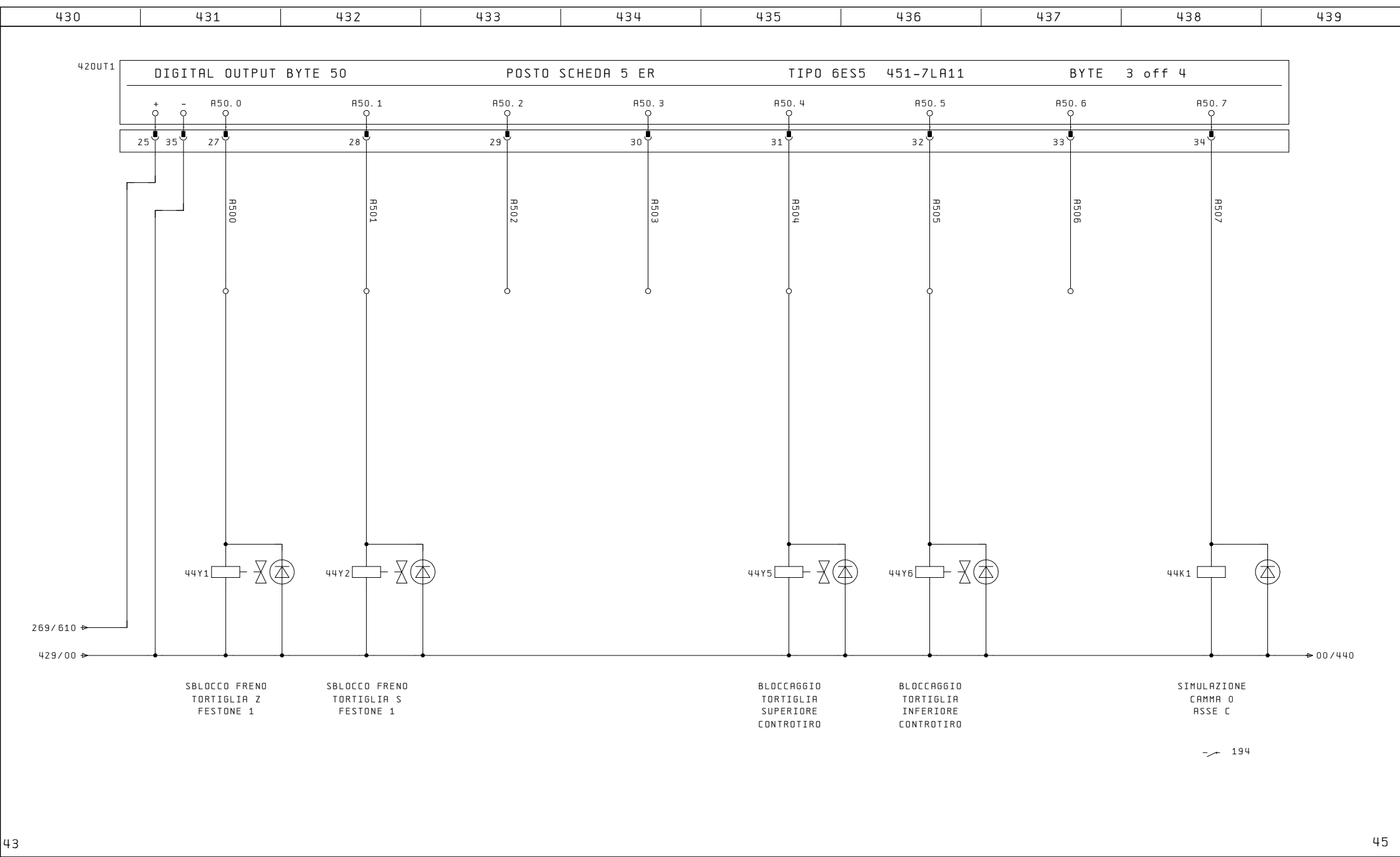
OCCUPATO DA MODIFICA DAYCO

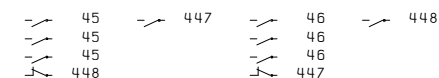
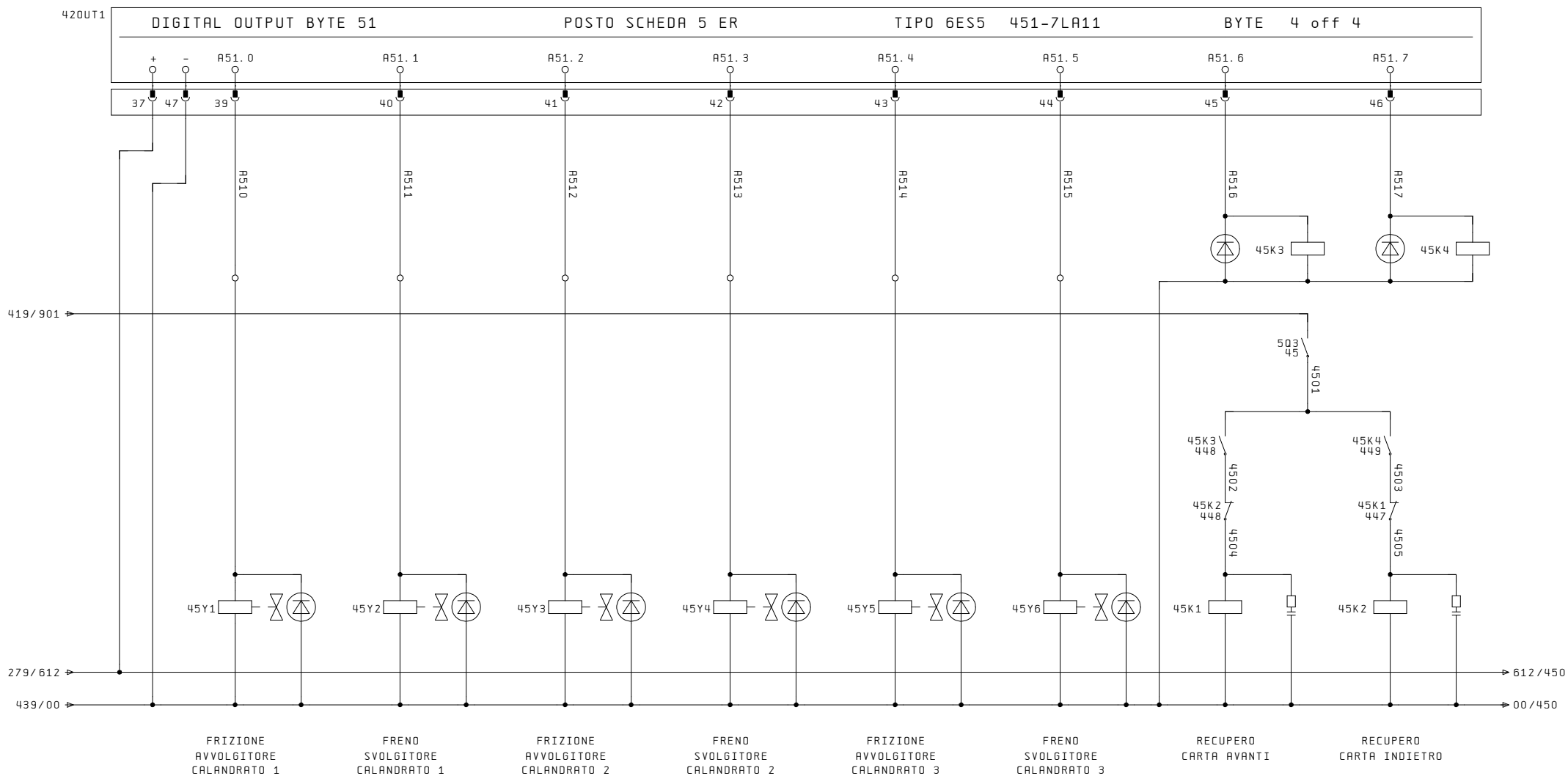


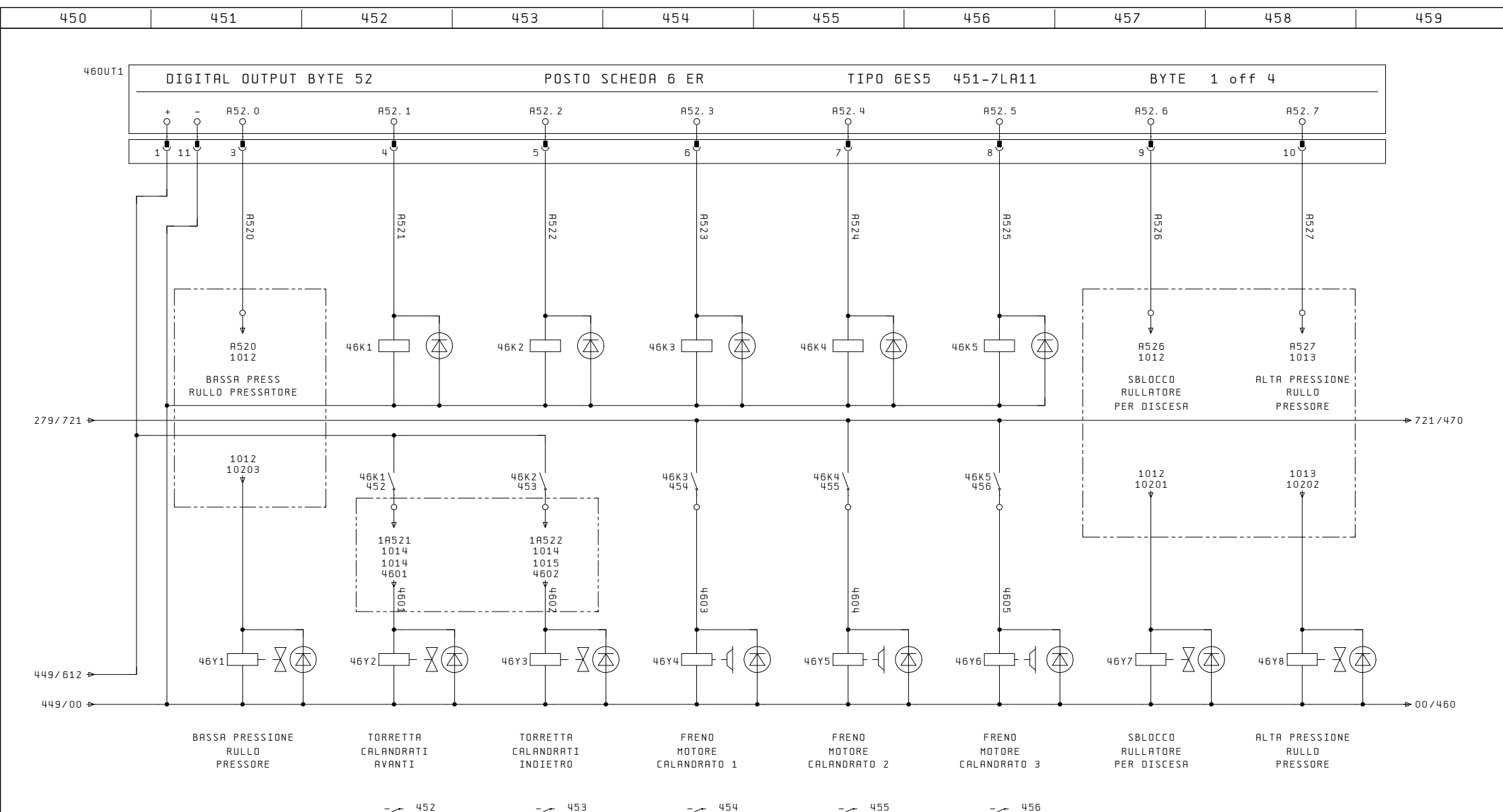


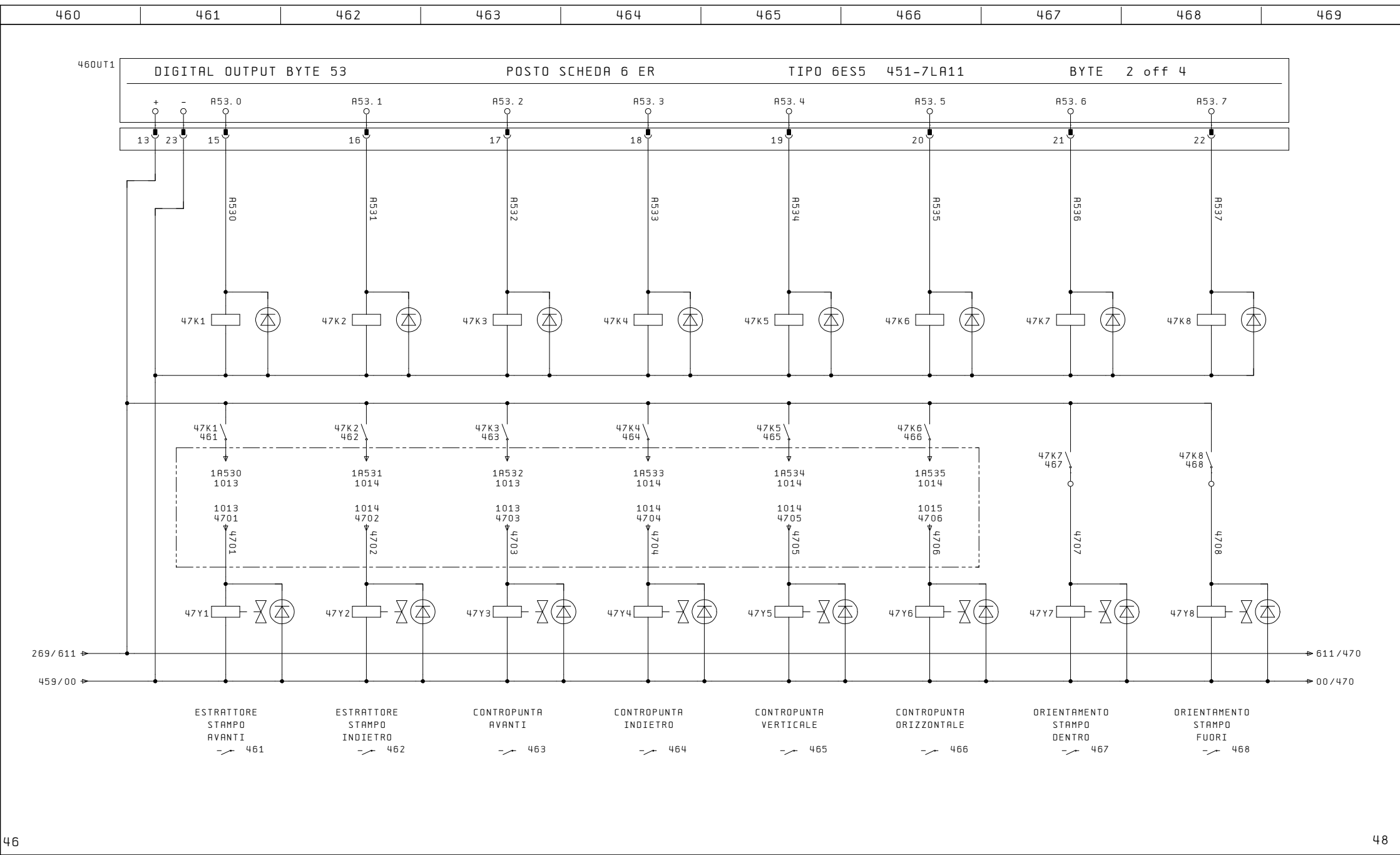


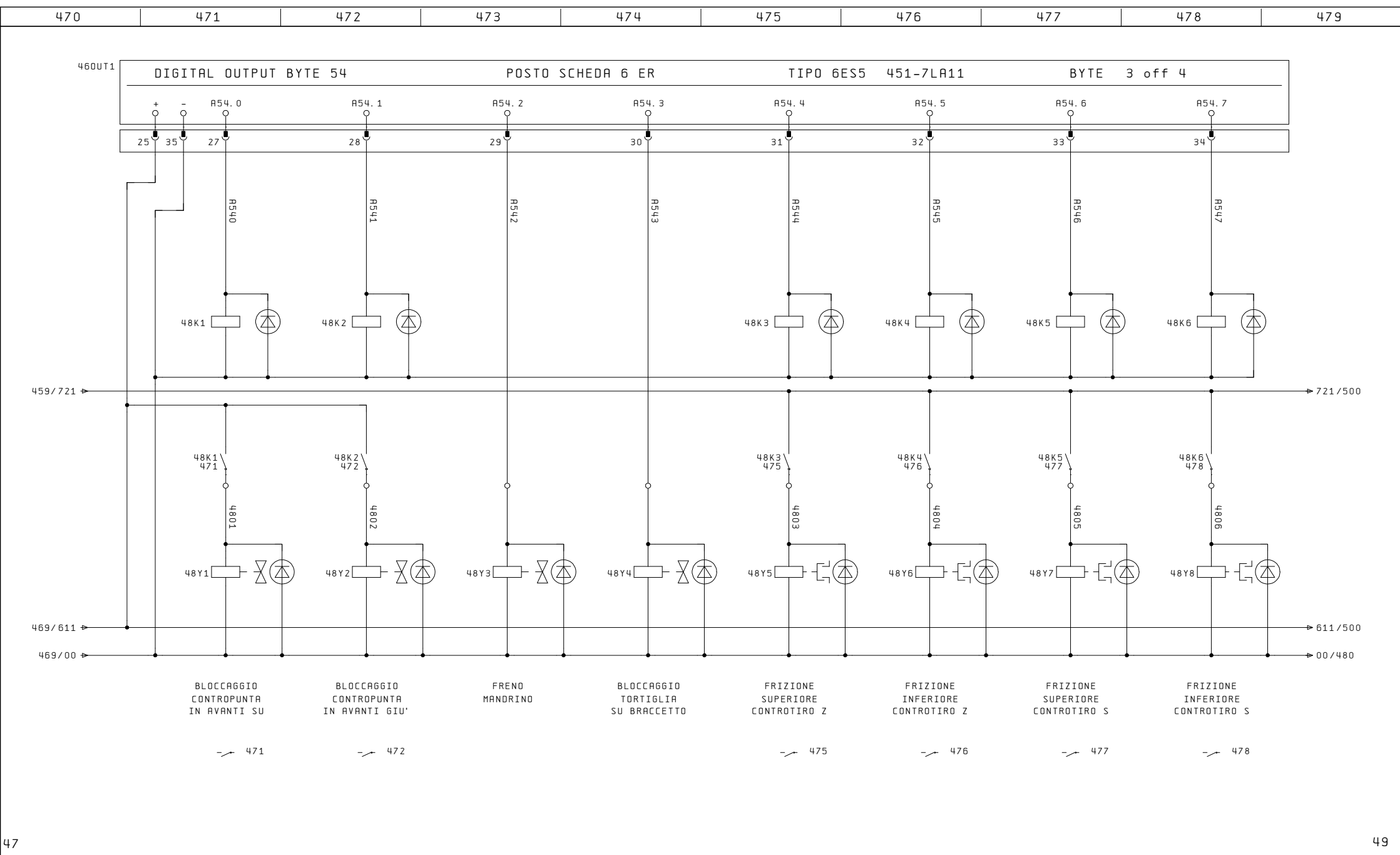


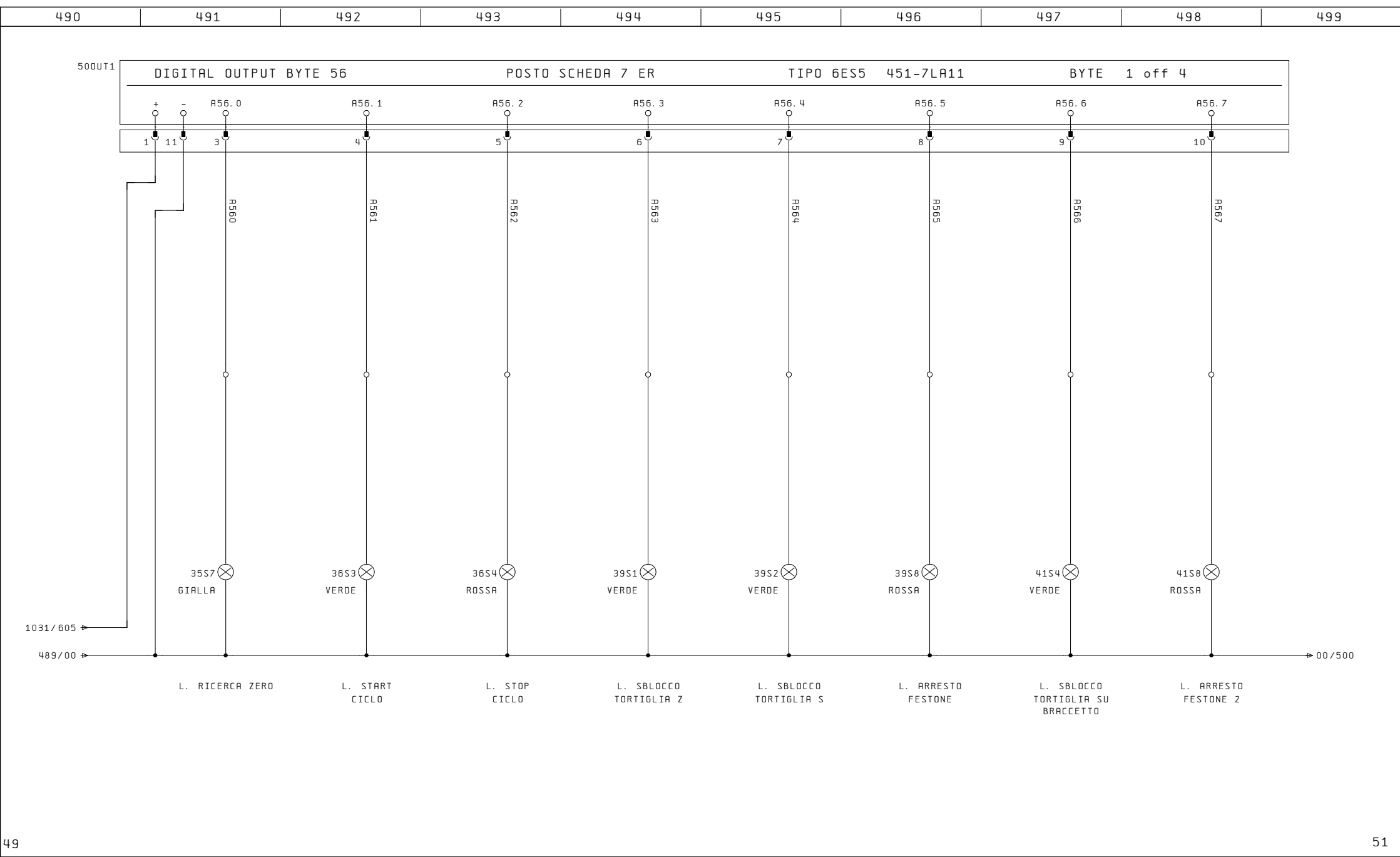


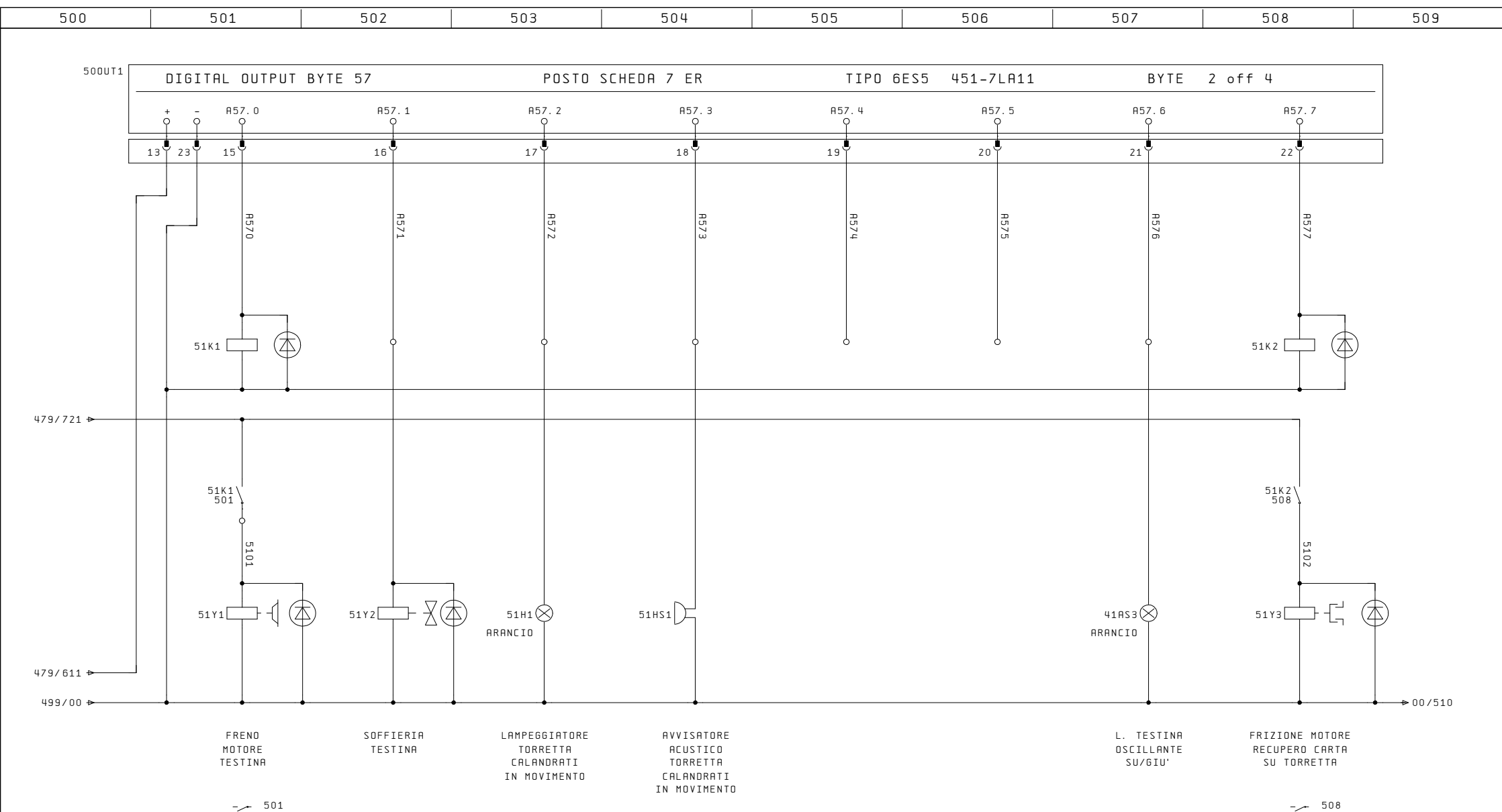


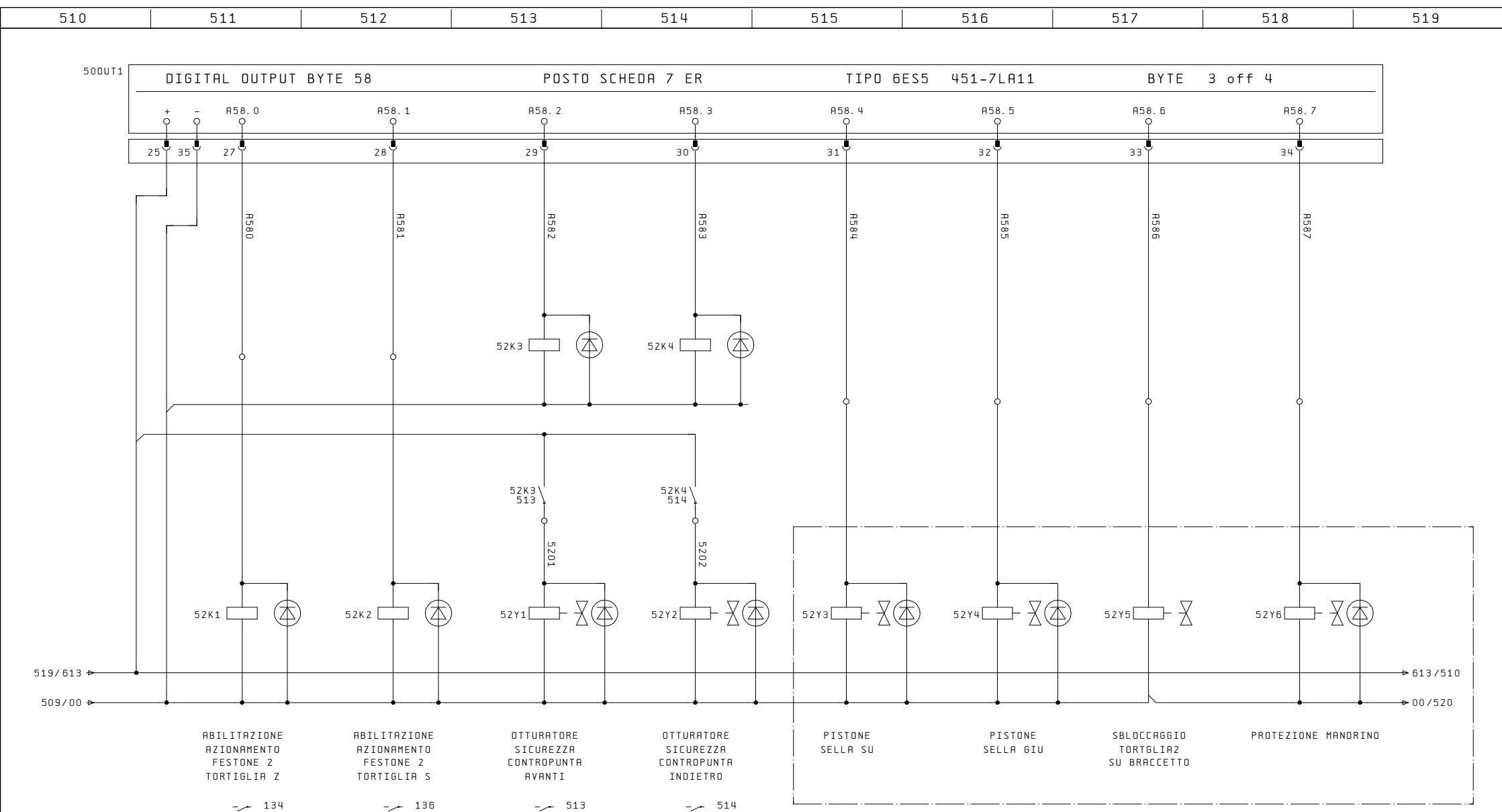


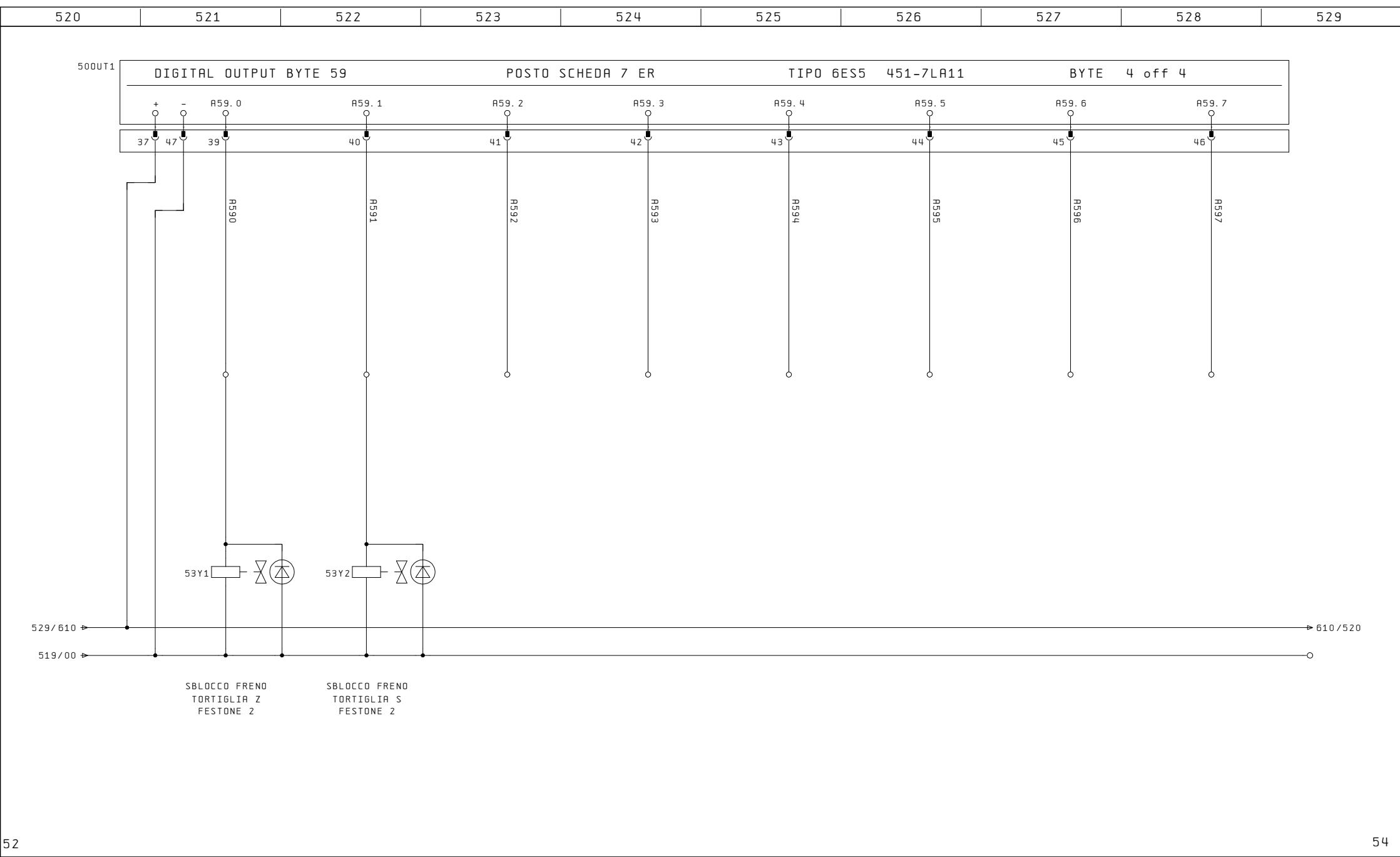


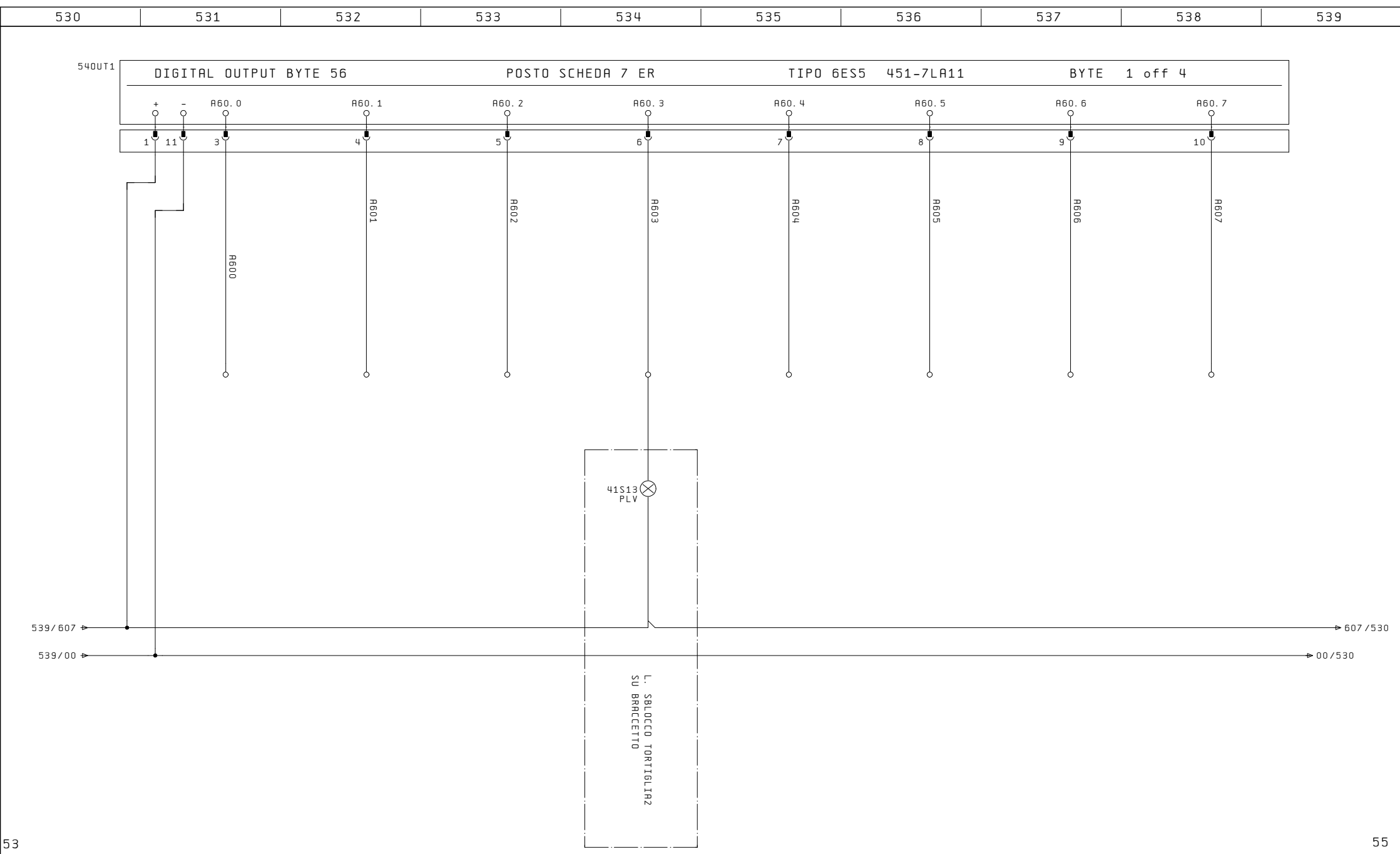


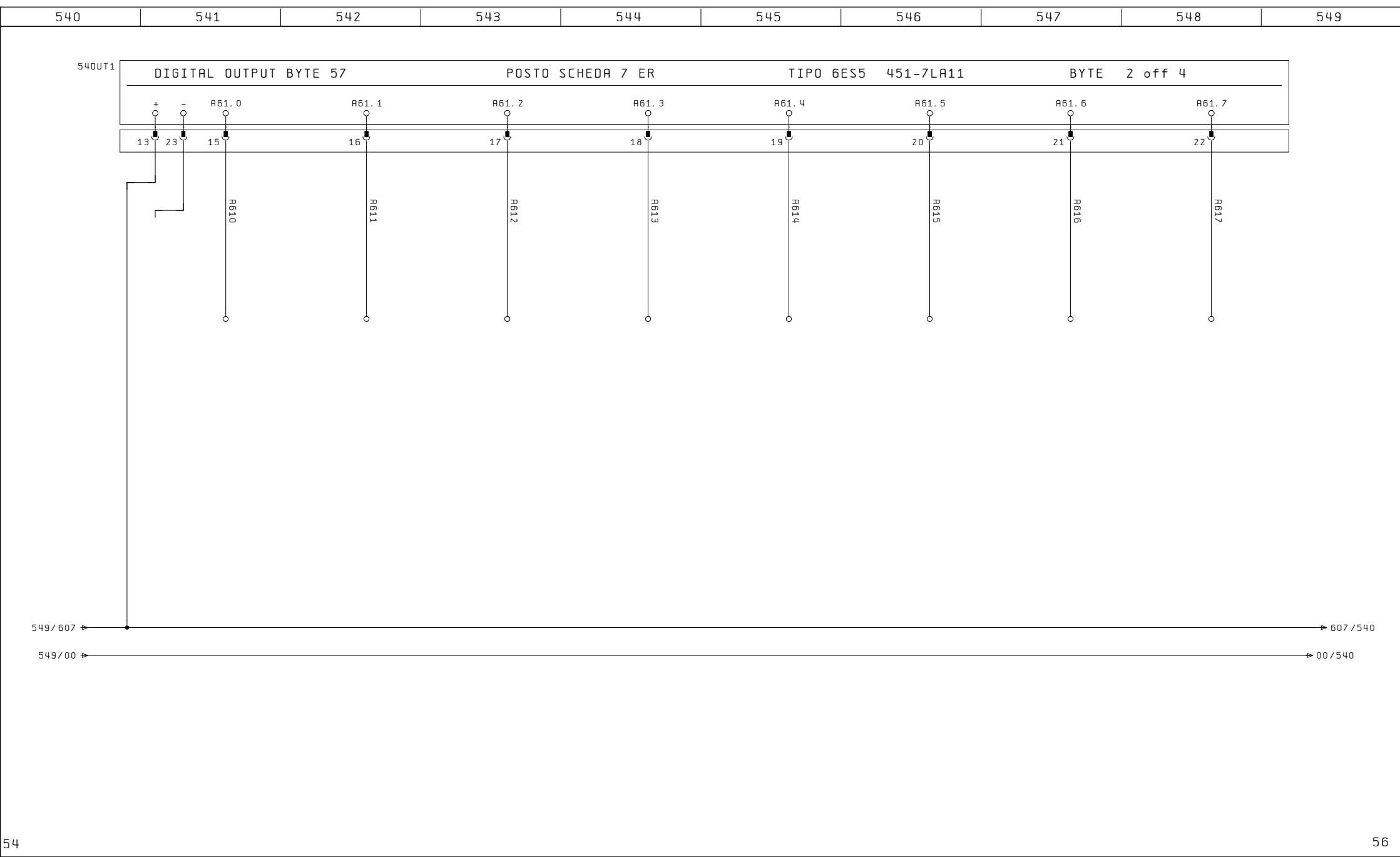


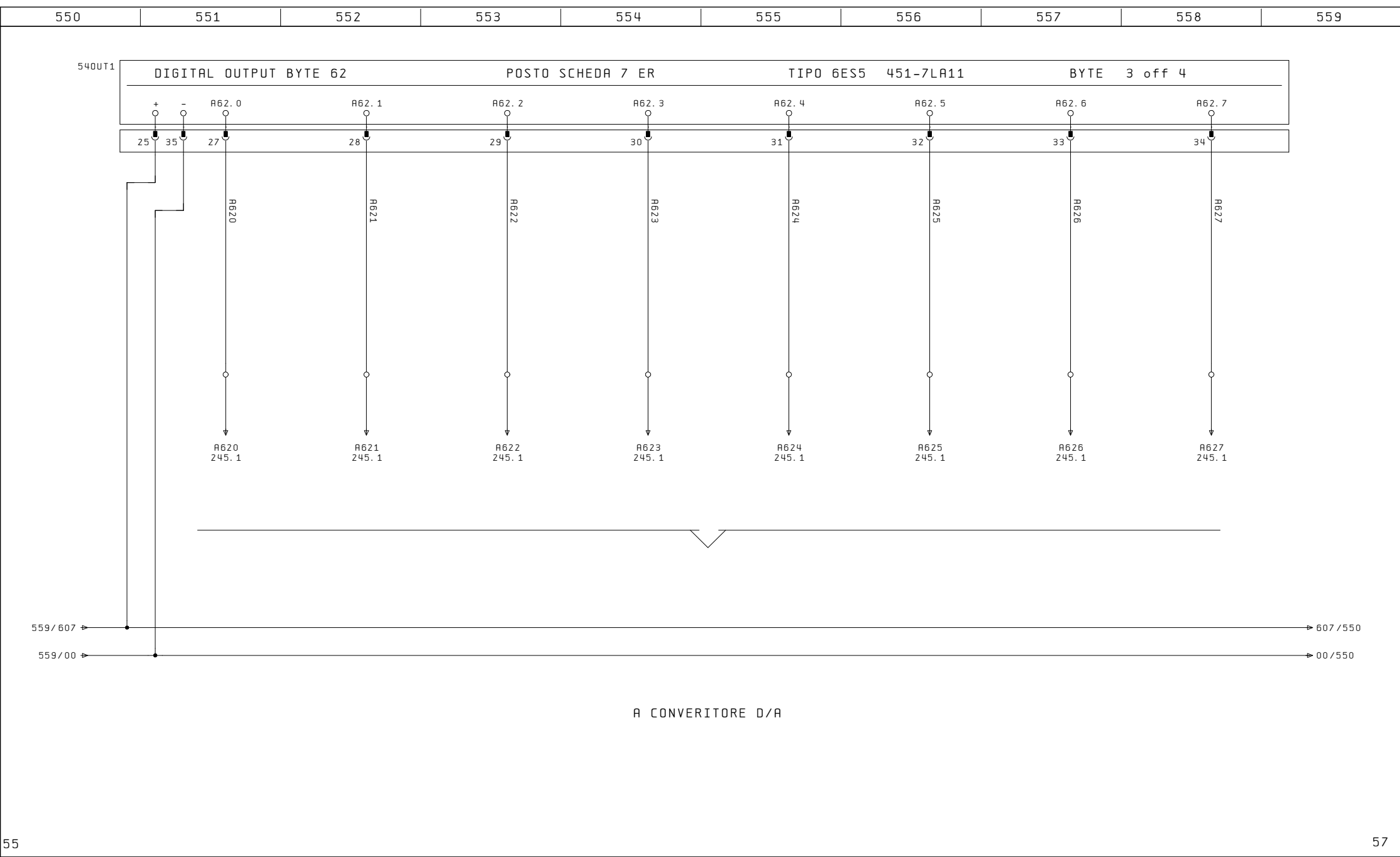


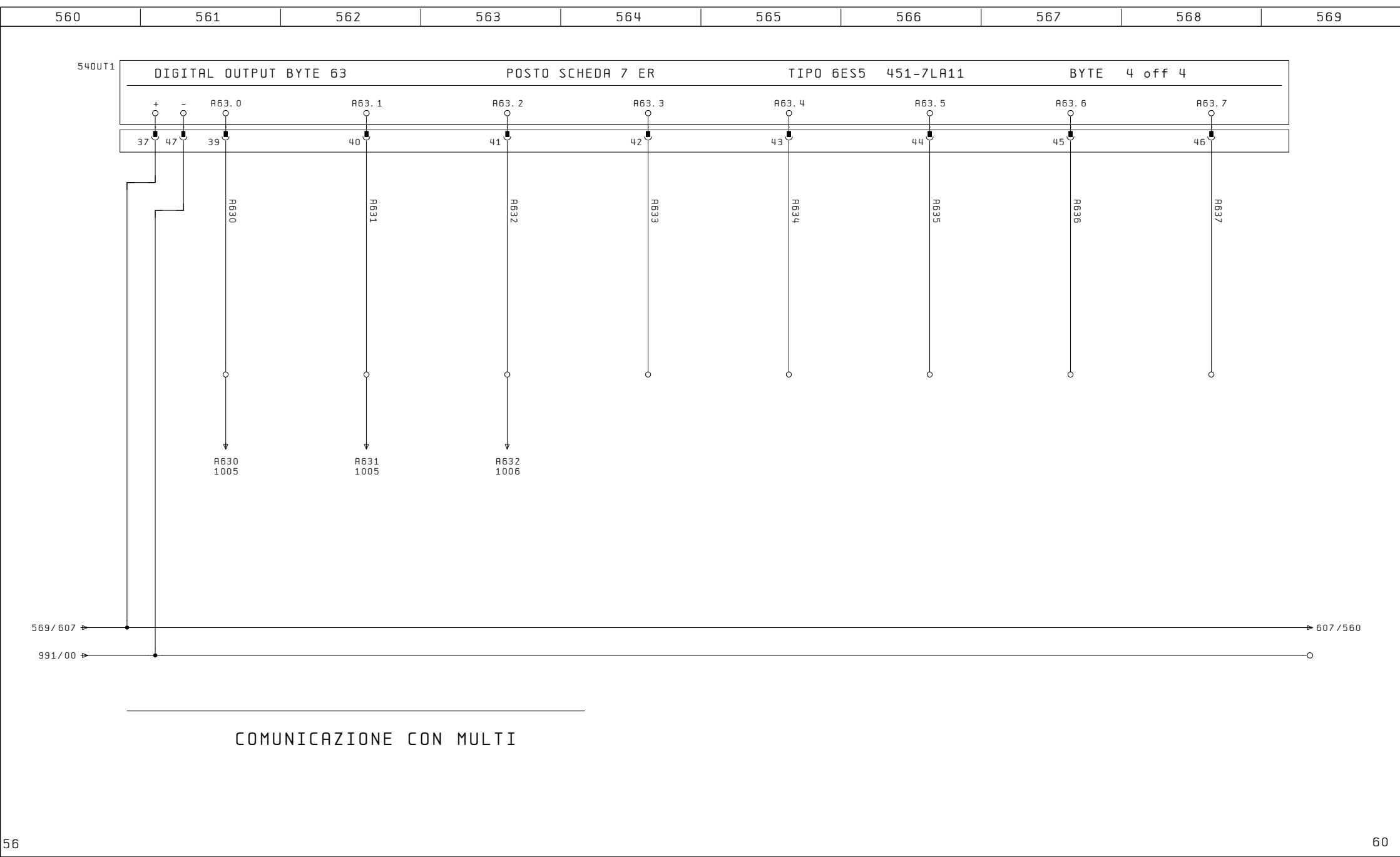










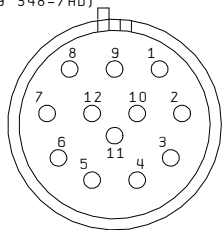


CAVO DI COLLEGAMENTO RESOLVER <-> AZIONAMENTO

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CONNETTORE LATO MOTORE 1FT..

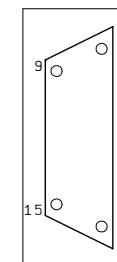
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PRESE 12 POLI FEMMINA
LATI COLLEGAMENTO
(6FC9 348-7AD)



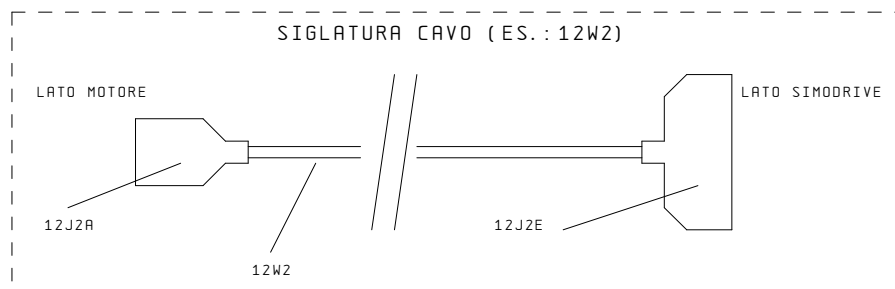
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11J1A, 11J2A
12J1A, 12J2A
13J1A, 13J2A, 13J3A

CONNETTORE LATO MODULO SIMODRIVE 611

CONNETTORE SUB MIN.D
15 POLI FEMMINA
PIN CAPOCORDA CON
CONTENITORE METALLICO E
STAFFA DI BLOCCAGGIO
(6FC9 348-7AT)



10J1E, 10J2E, 10J3E
11J1E, 11J2E
12J1E, 12J2E
13J1E, 13J2E, 13J3E



LUNGHEZZA MAX CAVO 50mt. - CAVO SENSORE 12x0.23 mm² SCH.



S. EL. ME. C. SrL
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VIA MARINO TURCHI Z.I.
66013 CHIETI SCALO - ITALIA

Impianto: CONFEZIONATRICE
Plant :

Cliente: DAYCO P. T. I. (ISORAN)
Customer:

Disegn.: AIELLI R.
Design.:

Data: 07. Apr. 1995
Date:

Descr. Pag.:
Page descr.:

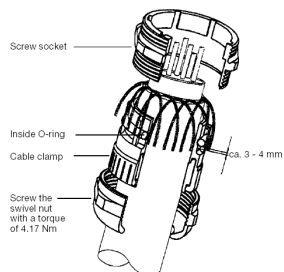
CAVI ENCODERS - AZM

Schema/Diagram Nr. Rev.
S015116 D

MODIFICA PAGINA/modification
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Date:

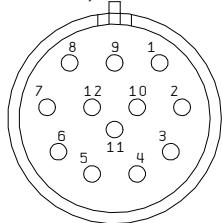
Pagina :
Page nr:

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CONNETTORE LATO ENCODER

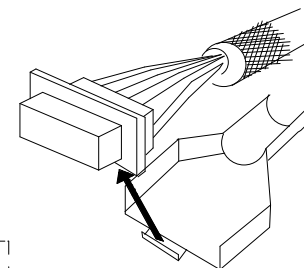
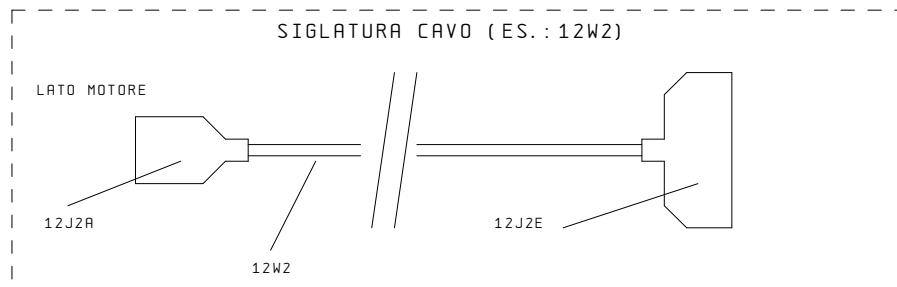
CONNETTORE CAVO,
PRESE 12 POLI FEMMINA
LATO COLLEGAMENTO
(6FC9 348-7AD)



20J1A, 20J2A, 20J3A

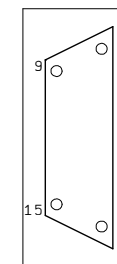
CAVO DI COLLEGAMENTO ENCODERS <-> WF723B

20W1, 20W2, 20W3

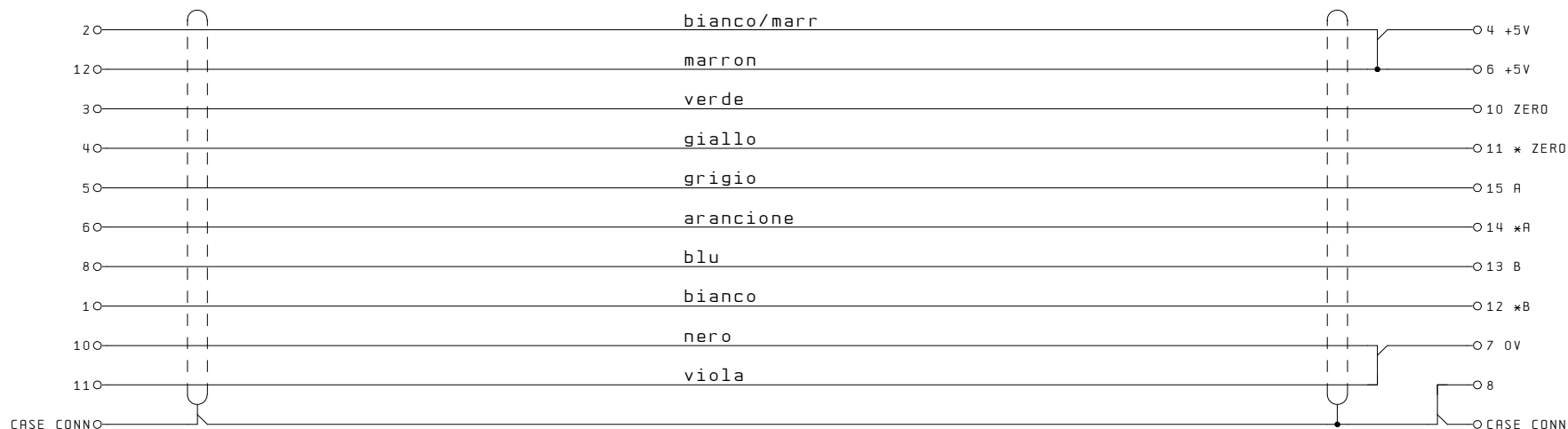


CONNETTORE LATO WF723B

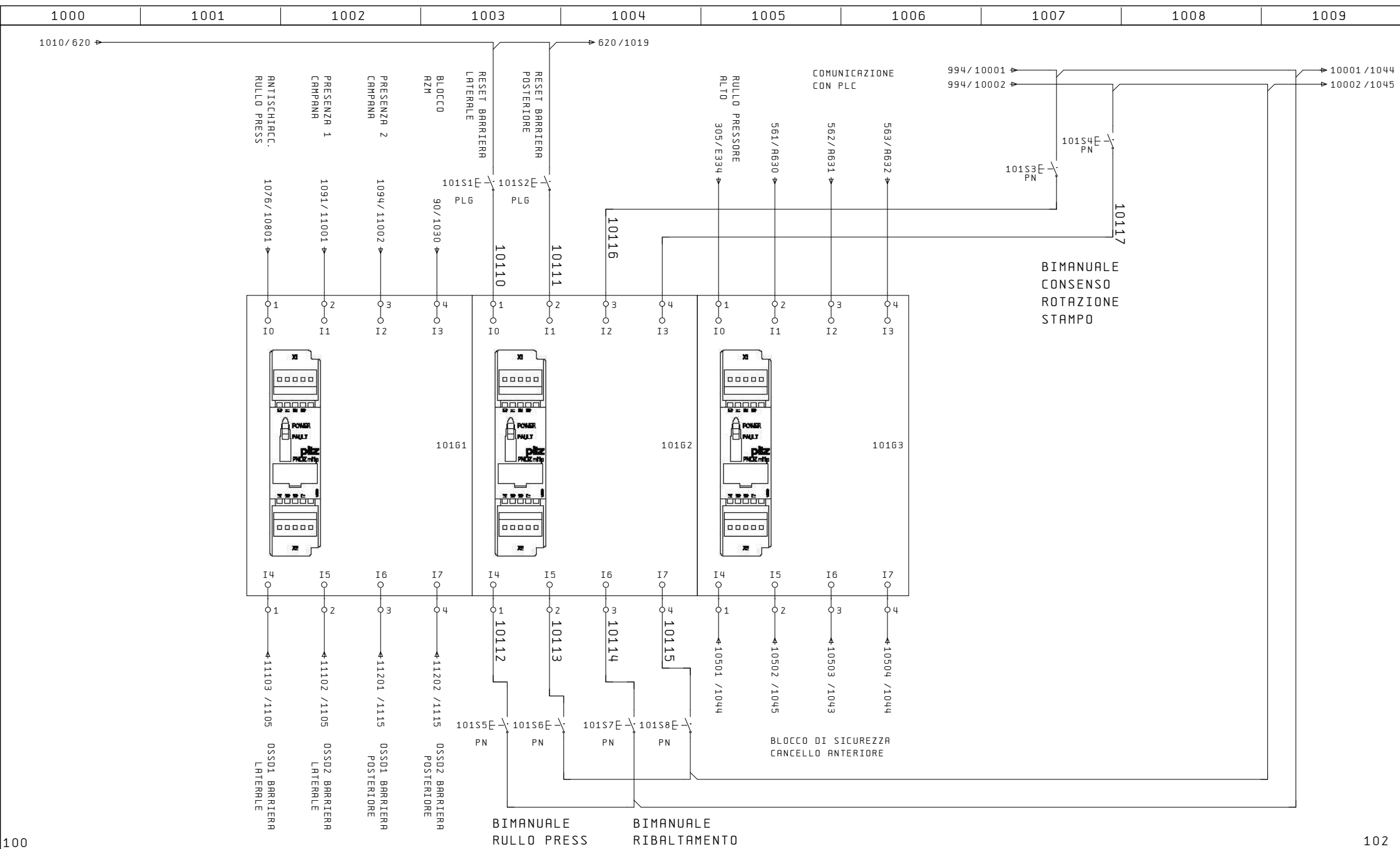
CONNETTORE SUB MIN.D
15 POLI FEMMINA
PIN CAPOCORDA CON
CONTENITORE METALLICO E
STAFFA DI BLOCCAGGIO
(6FC9 348-7AT)



20J1E, 20J2E, 20J3E



LUNGHEZZA MAX CAVO 50mt. - CAVO SENSORE 12x0.23 mm² SCH.



100

102



S. EL. ME. C. SrL
SOCIETA' ELETTRONICA MECCANICA COSTRUZIONI
VIA MARINO TURCHI Z.I.
66013 CHIETI SCALO - ITALIA

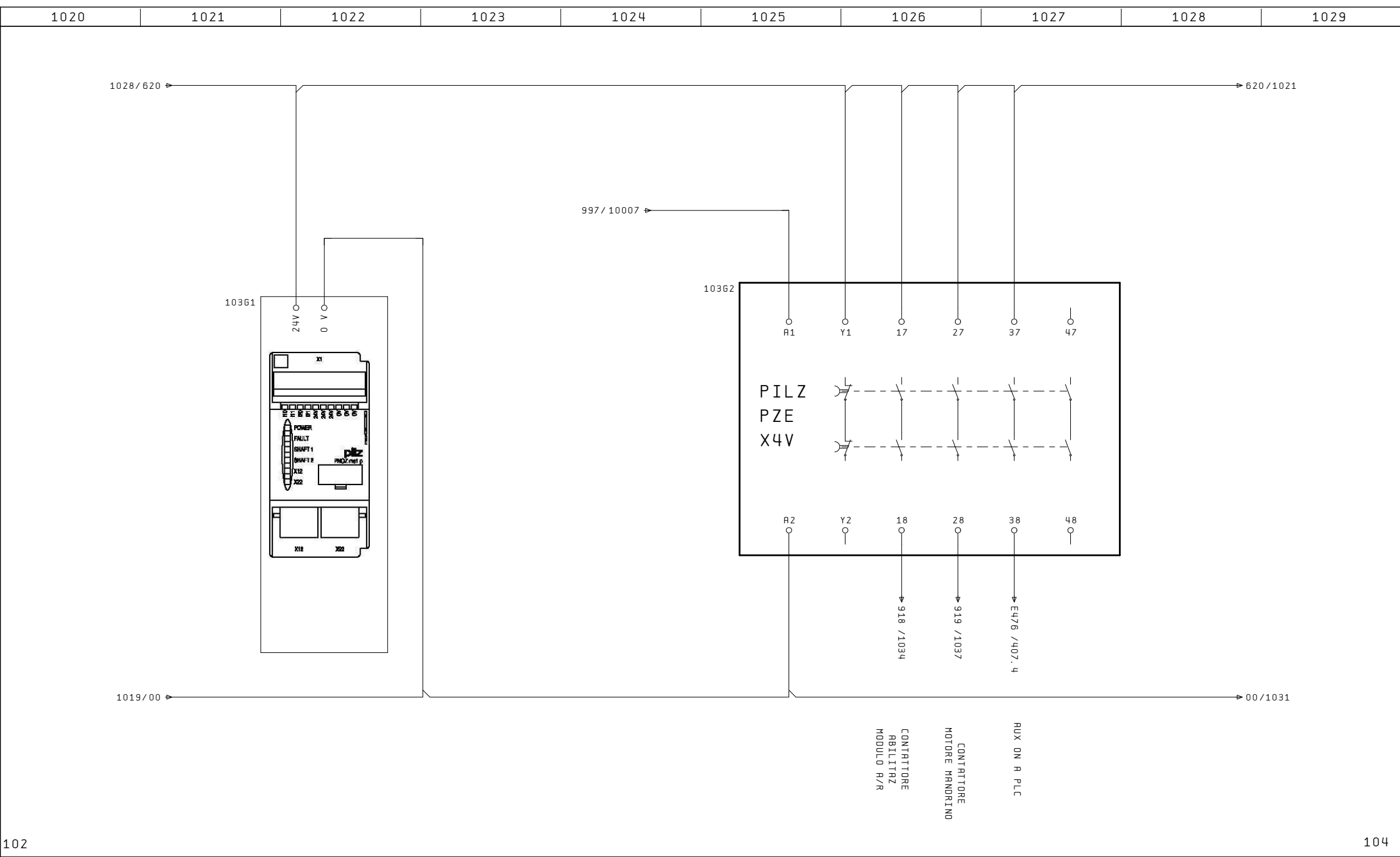
Impianto: **CONFEZIONATRICE**
Plant :
Cliente : **DAYCO P. T. I. (ISORAN)**
Customer :
Disegn. : **RIELLI R.**
Design :
Data : **07. Apr. 1995**

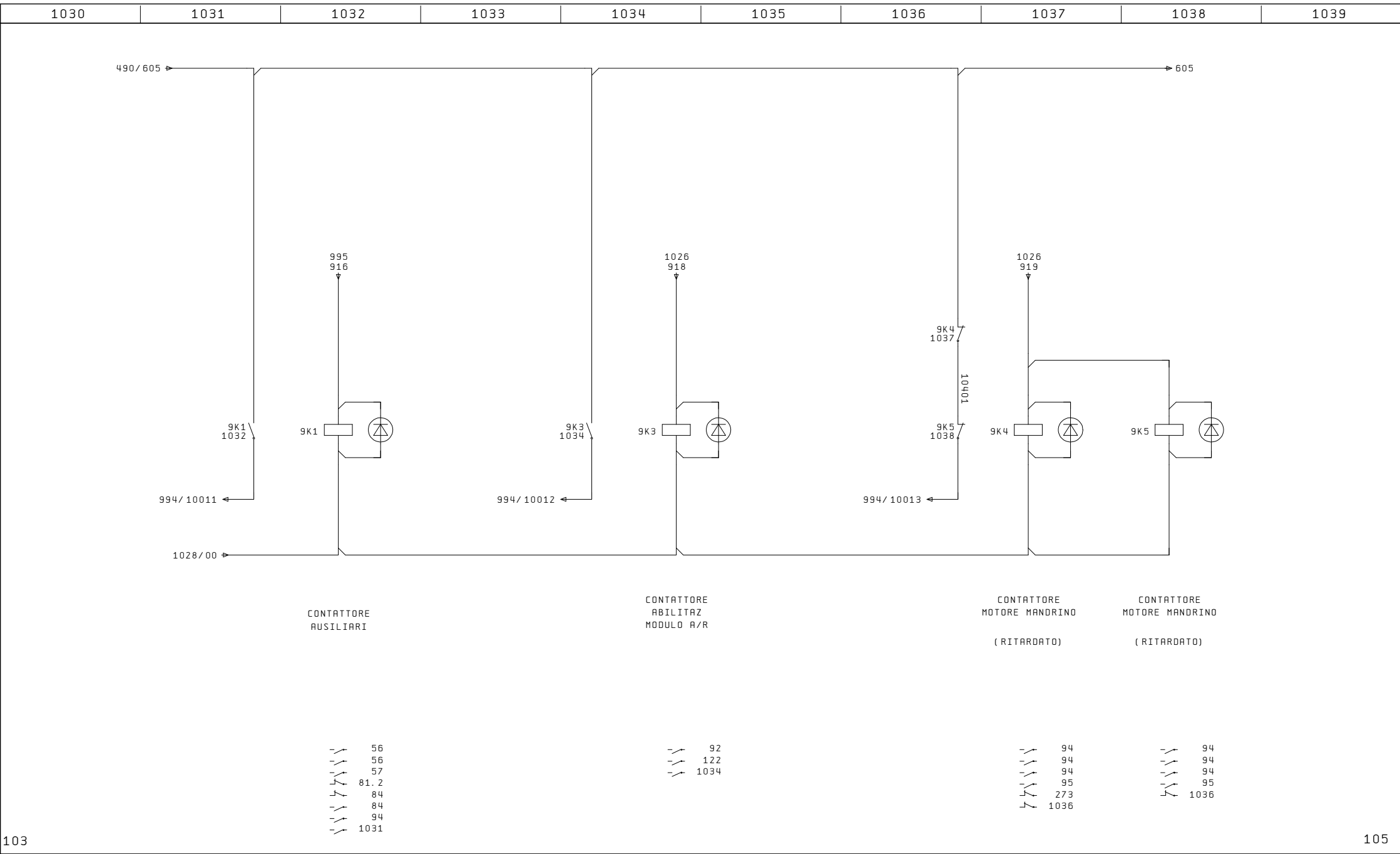
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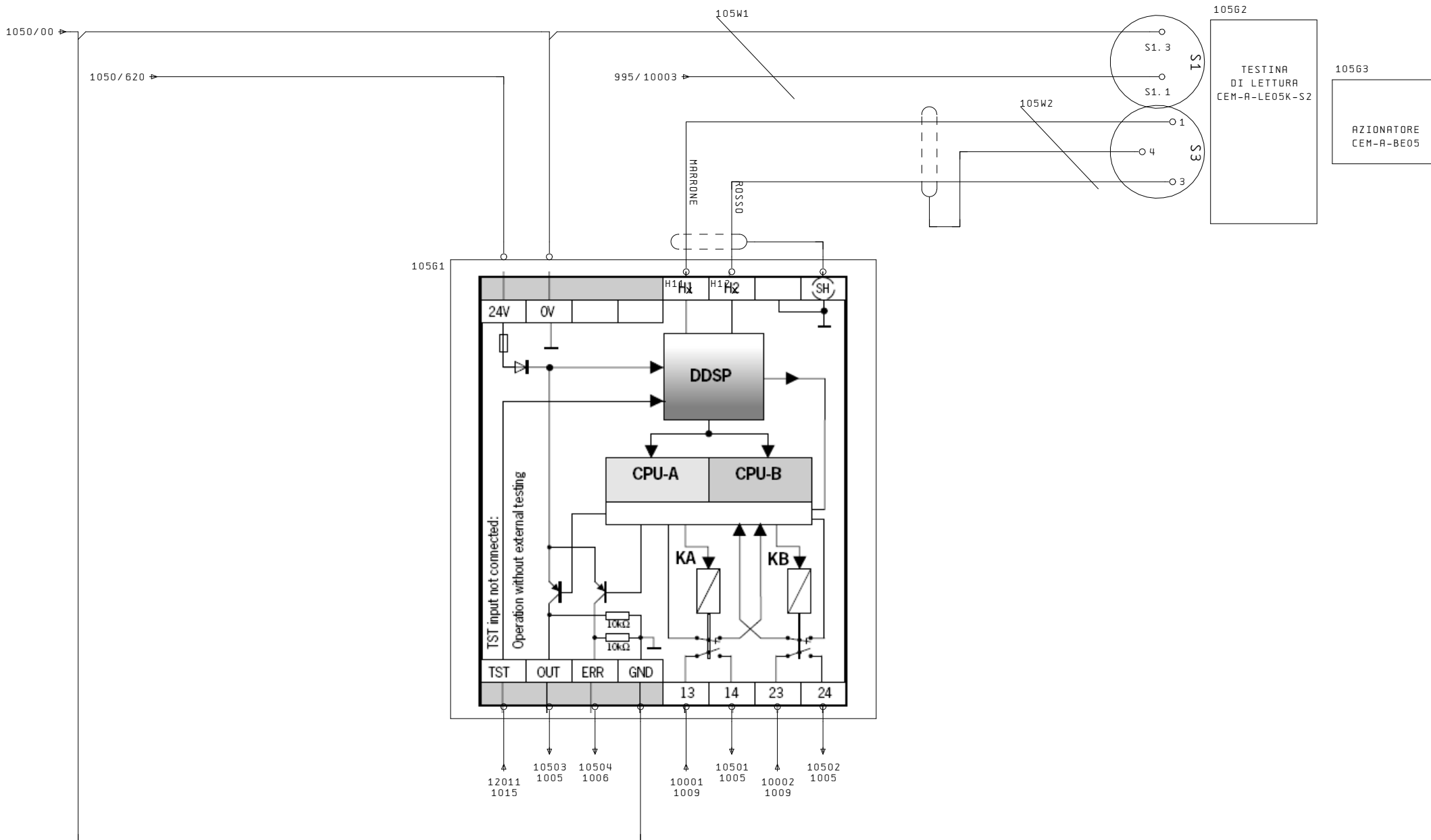
Schema/Diagram Nr. Rev.
S015116 D

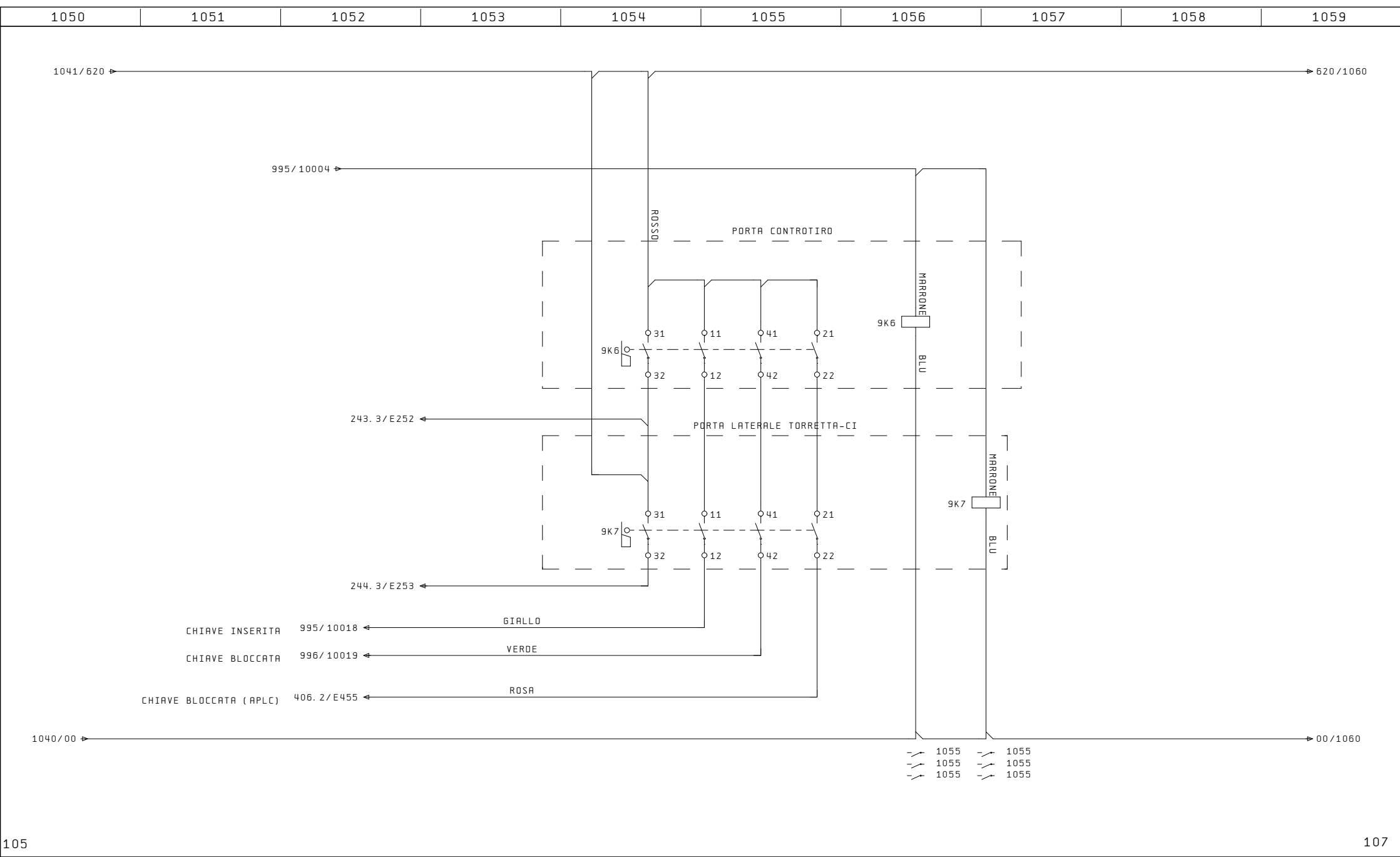
MODIFICA PAGINA/modification
Nome: **CECCOMANCINI**
Date: **19. Ott. 2009**

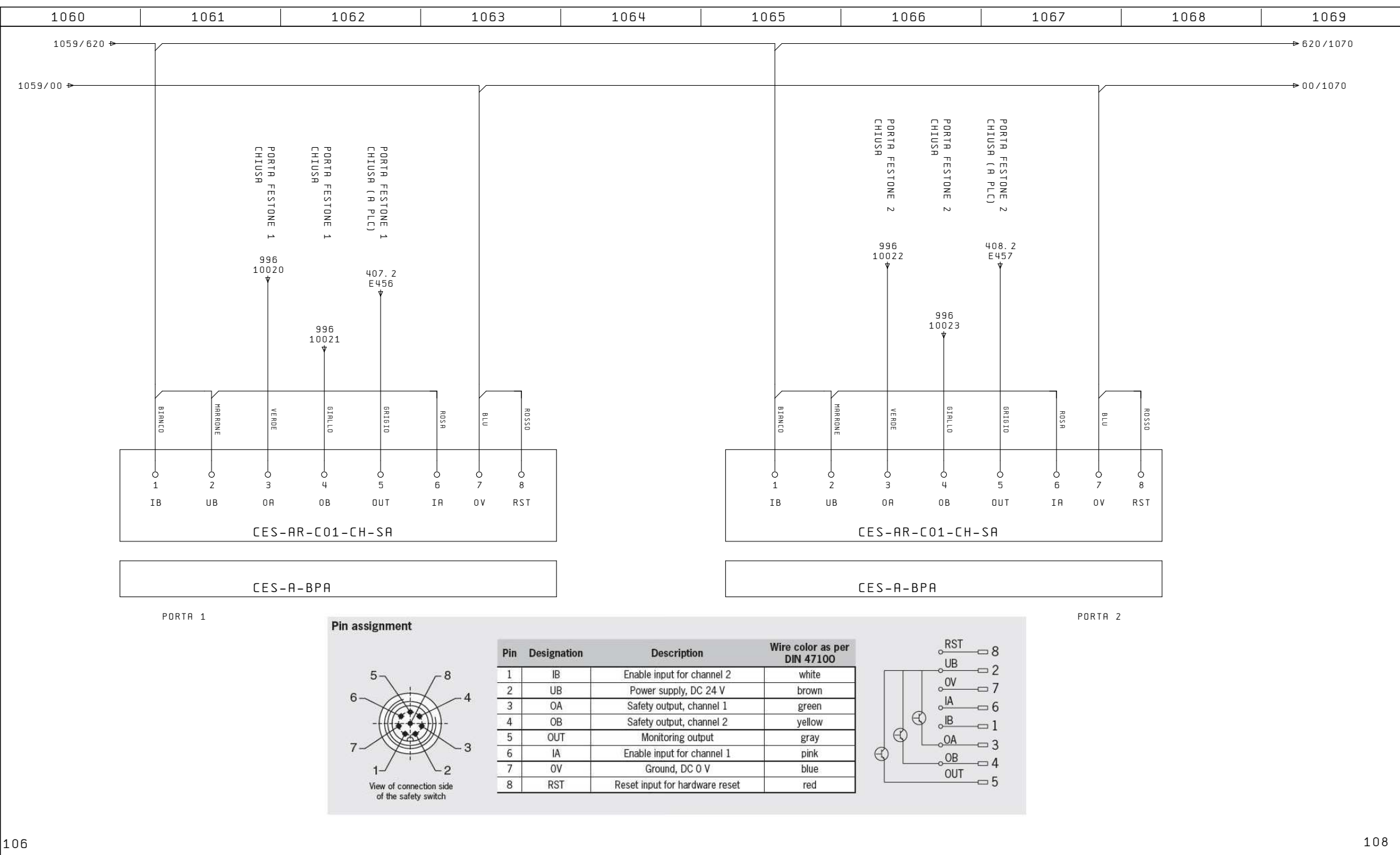
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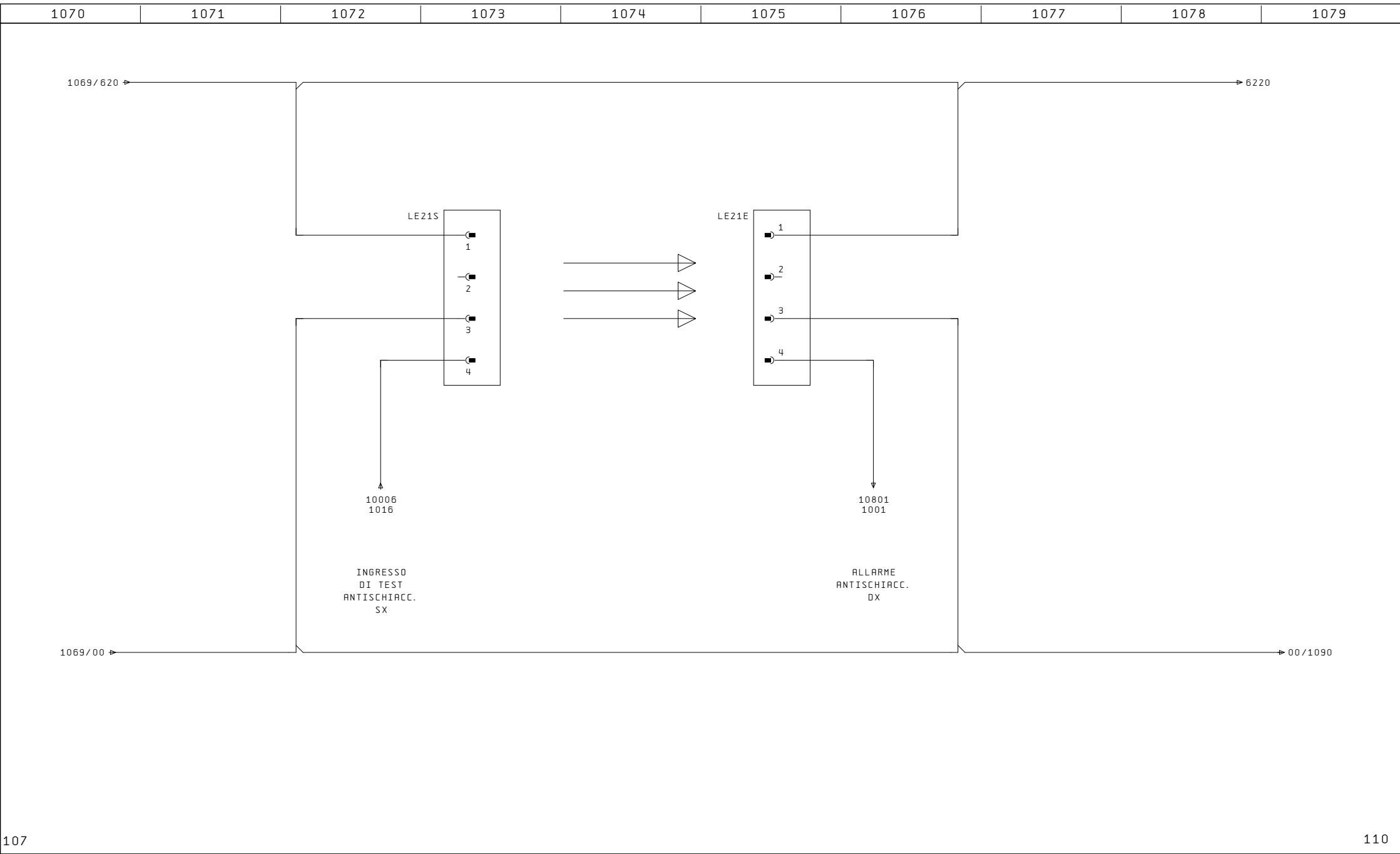










1069/00 →→ 00/1090

