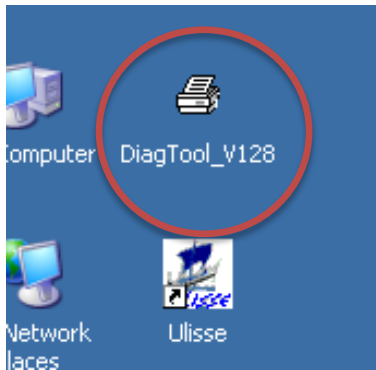


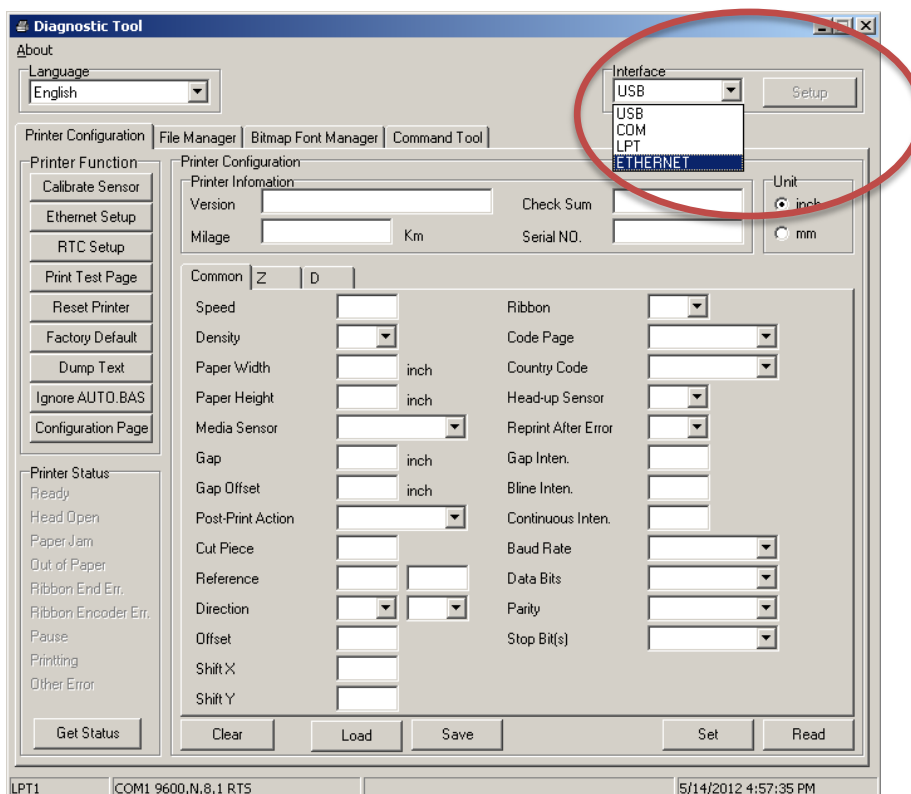
## How to configure a label printer

When a new Ethernet printer is installed on a VNT line, it shall be configured prior to be used, setting its IP address.

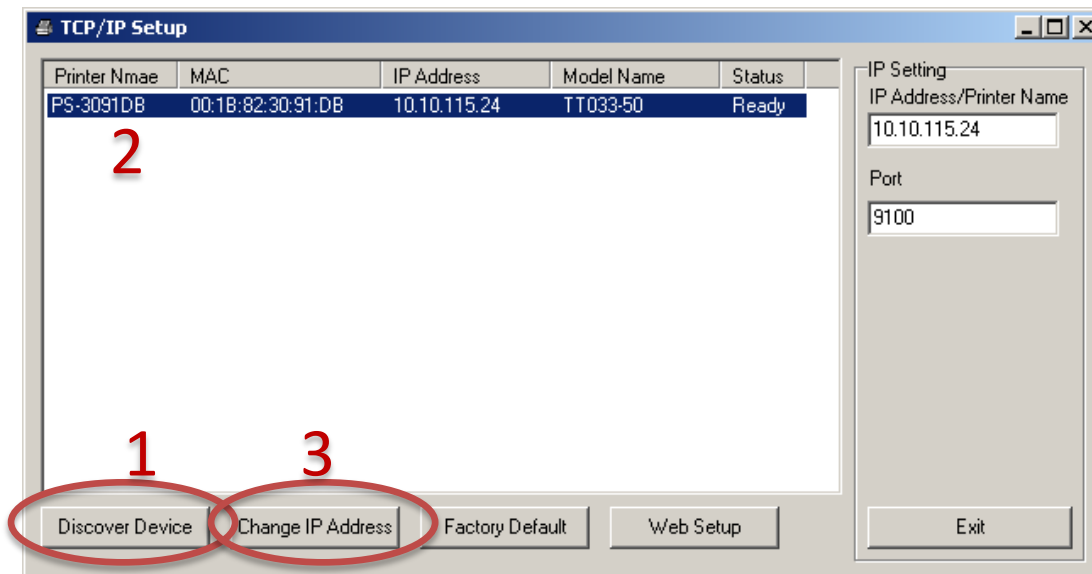
- 1) Open the printer configuration DiagTool\_V128:



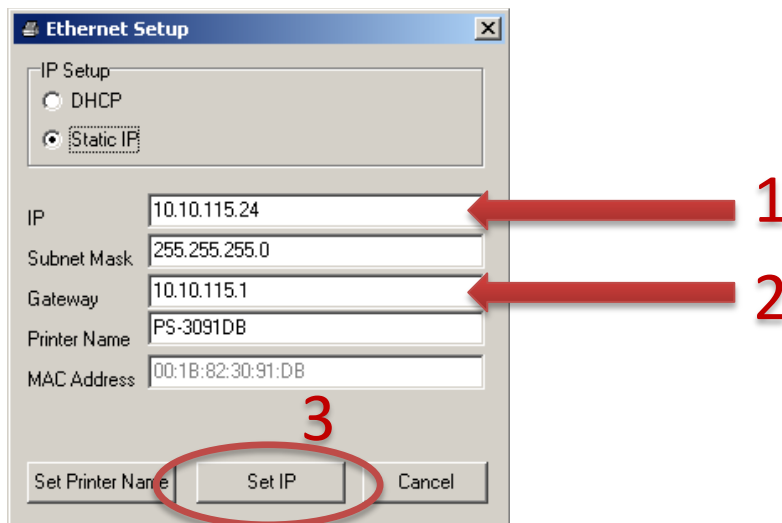
- 2) Select from the Interface menù (top-right) the Ethernet interface, then clic on Setup:



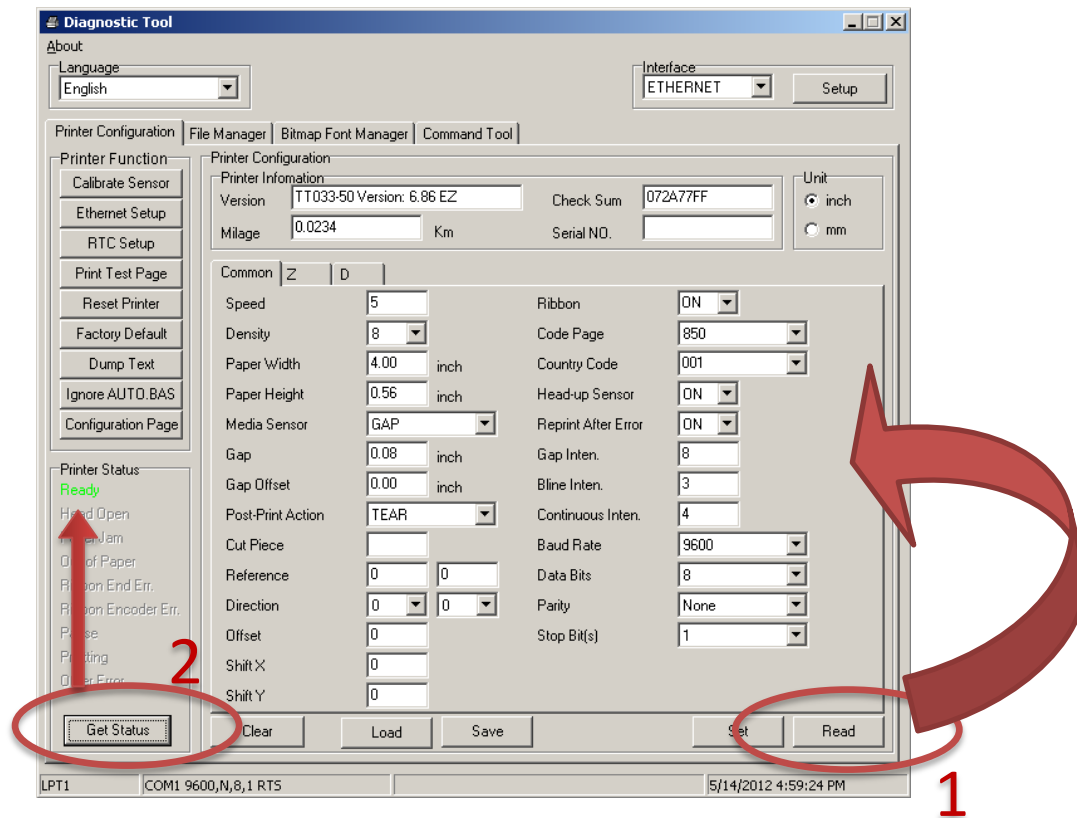
- 3) From the Setup screen, click on Discover Device, then select the device and click on change IP address



- 4) Configure the IP to be compliant with the PLC network. I.e if the PLC network is 10.10.115.x, then set the printer IP to 10.10.115.**24**, and the Gateway to 10.10.115.1 (PC Supervisor). Then click on SetIP.



- 5) Now click on Read (bottom-right), the printer parameters should be loaded. Then click on GetStatus (bottom-left) the printer should go in Ready status.



- 6) Now the printer is configured, close the DiagTool and try to print with Ulisse.