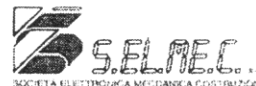


NR. RAPPORTO

S700 - 03122010

DATE: 03/12/2010

RAPPORTO TECNICO DI INTERVENTO



| | |
|------------------------|----------------------|
| CLIENT | |
| COGEME S & T (INDIA) | |
| Address | |
| PUNE | |
| Client Project Manager | Selmec Technician |
| Mr. Suchin Baldota | Mr. Daniele Lacanale |

| | |
|---------------------|---------------------|
| MACHINE | |
| N.2 Welding Machine | |
| Manufacturer | Serial number / job |
| SELMEC | S700 - Tecnomatic |
| | |

PERFORMED ACTIVITIES

29-11-2010

Setting bench recipe and optimization camera program on the Selmec bench.

30-11-2010

Software modification on the TECNOMATIC bench for POKA-YOKE check cycle.

Support to mechanical alignment of POKA-YOKE tool.

Support sensor regulation (ROLLER CHECK) inside the POKA-YOKE tool.

Production support.

The bench work correctly.

01-12-2010

Support to replacement "FLOW CONTROL" and "WELD CONTROL" on the WELDING MACHINE of Selmec bench. After change this parts, the welding machine working correctly.

Software modification on the Selmec bench for separate the OFFSET SETTING between MATRIX 1 and MATRIX 2. With this modification the bench working correctly.

02-12-2010

I make a PDF shortguide for camera setting training.

Production support.

03-12-2010

Training to production operators.

Software modification for recall OFFSET SETTING page in the AUTOMATIC mode.

Backup PLC program, Panel program and drives parameters.

Production support.

NOTE

FIRST TRAVEL

| DEPARTURE PLACE | DATE | | | TIME | | KM | ARRIVING PLACE | | | AEREO | | TRENO | | AUTO | |
|-----------------|------|----|----|------|----|----|----------------|------|----|-------|------|-------|------|------|------|
| | | | | | | | DATE | TIME | KM | DATE | TIME | DATE | TIME | DATE | TIME |
| CHIETI SCALO | 28 | 11 | 10 | 15 | 00 | | PUNE | 29 | 11 | 10 | 13 | 00 | | | |

PERFORMED WORKING HOURS

| PERFORMED WORKING HOURS | | | | | | | | | | | |
|-------------------------|----|----|------|----|----|----|------|----|----|----|------|
| DATE | | | FROM | | TO | | FROM | | TO | | TOT |
| 29 | 11 | 10 | 08 | 00 | 13 | 00 | 13 | 30 | 20 | 00 | 11,5 |
| 30 | 11 | 10 | 08 | 00 | 13 | 00 | 13 | 30 | 21 | 00 | 12,5 |
| 01 | 12 | 10 | 08 | 00 | 13 | 00 | 13 | 30 | 20 | 00 | 11,5 |
| 02 | 12 | 10 | 08 | 00 | 13 | 00 | 13 | 30 | 21 | 00 | 12,5 |
| 03 | 12 | 10 | 08 | 00 | 13 | 00 | 13 | 30 | 20 | 00 | 11,5 |
| | | | | | | | | | | | |

| DATE | | | FROM | | TO | | FROM | | TO | | TOT |
|------|--|--|------|--|----|--|------|--|----|--|-----|
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RETURN TRAVEL

| DEPARTURE PLACE | DATE | | | TIME | | KM | ARRIVING PLACE | | | AEREO | | TRENO | | AUTO | |
|-----------------|------|----|----|------|----|----|----------------|------|----|-------|------|-------|------|------|------|
| | | | | | | | DATE | TIME | KM | DATE | TIME | DATE | TIME | DATE | TIME |
| PUNE | 04 | 12 | 00 | 22 | 30 | | CHIETI SCALO | 04 | 12 | 00 | 21 | 30 | | | |

| SELMEC TECHNICIAN SIGNATURE | | COMPLETED | | NOT COMPLETED | | CLIENT SIGNATURE | |
|--|--|--|--|--------------------------|--|------------------|--|
| | | <input checked="" type="checkbox"/> | | <input type="checkbox"/> | | | |
| ABOVE DESCRIBED ACTIVITIES ARE FULL SATISFACTORY | | I CONFIRM ONLY THE WORKING AND WAITING HOURS | | | | | |