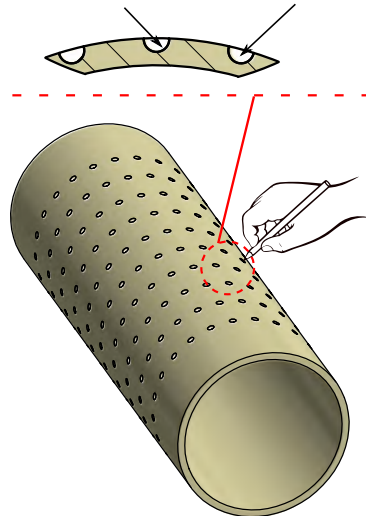
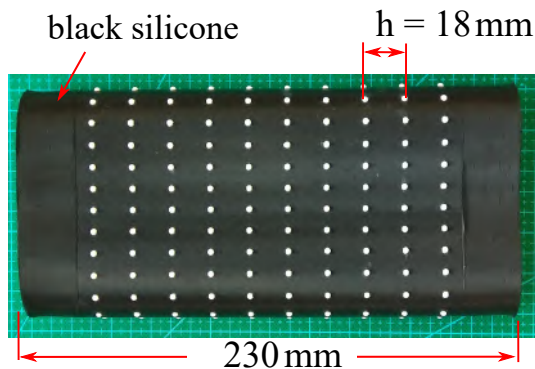


(a)

cross section
 hemispherical holes
 radius $R1.4\text{ mm}$
 white silicone
 filled



(b)



(c)

