

		QuiBot_1	QuiBot_2	QuiBot_3	QuiBot_4	QuiBot_5
<i>Quality</i>	Layer Height	0.2	0.2	0.15	0.2	0.15
	Initial Layer Height	0.15	0.15	0.15	0.15	0.15
<i>Walls</i>	Wall thickness	0.8	0.8	0.8	2.0	2.0
<i>Top/Bottom</i>	Top/bottom pattern	Lines	Lines	Lines	Lines	Lines
	Bottom pattern initial layer	Concentric	Lines	Lines	Lines	Lines
<i>Infill</i>	Infill density	10%	25%	15%	15%	40%
<i>Material</i>	Printing temperature	200°C	200°C	200°C	200°C	200°C
	Speed	60 mm/s	40 mm/s	50 mm/s	50 mm/s	50 mm/s
<i>Support</i>	Generate support	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Support Overhang Angle		84°	84°	84°	84°