

	Spare parts and sets for HW versions 2.0 to 2.3 (S/N: T0100016 - T1125815)		Spare parts and sets for HW version 3.0 (S/N: M0300001 and higher)		Recommended number of spare parts (starter kit) for HW 3.0				
Part name	Part Number	Part Name	Part Number	Part Name	severity (=> estimated failure rate)	1-20 machines	21-50 machines	51-100 machines	100-1000 machines
The following articles are different and not compatible:									
H-Board	503435011	CIRCUIT BOARD C1-F-H	517947001	CIRCUIT BOARD H19 (C1G) 1.02	low	1	1	2	5
IO-Board	503436031	CIRCUIT BOARD C1-F-IO BOARD	517945001	CIRCUIT BOARD IO (C1F) 1.22	mid	2	2	4	10
A-Board	504826021	CIRCUIT BOARD C1-F -A	517944001	CIRCUIT BOARD A (C1F) 1.38	mid	2	2	4	10
Upper Bill Path	515123001	BASE UP	518232001	BASE UP 19CH	low	1	1	2	5
THS assy set	503553011	THICKNESS SENSOR C1-F (set)	518231001	THICKNESS SENSOR ASSY KIT	low	1	1	2	5
THS holder set	518237001	SPARE PARTS PACKET 12CH	518238001	SPARE PARTS PACKET 19CH	mid	2	2	5	10
Stripper for THS	503555001	STRIPPER C1-F	n.a.						
TUV-Board	503441011	CIRCUIT BOARD C1-F-TUV	517950001	CIRCUIT BOARD TUV (C1F) 1.32	mid	2	2	5	10
MUV-Board	503443021	CIRCUIT BOARD C1-F-MUV	517948001	CIRCUIT BOARD MUV (C1F) 1.31	mid	2	2	5	10
The following article is dedicated for the HW V.3.0 but usable also for HW V.2.0-2.3:									
TRU-Board	505456031	CIRCUIT BOARD C1-F-TRU	517024011	CIRCUIT BOARD TRU	mid	2	2	5	10