

# Group\_scotch\_Project

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## 1 Introduction

### 1.1 Broad overview and importance

ie., whisky regionality is important for sales; whisky is one of top exports; many factors influence whiskies chemical makeup from complex distilling process, differing base materials and aging time; counterfeiting is common and poses both economic and human health risk.

## 1.2 Our Aims

Reassessing/Using data already collected is both cost-saving and effective within academia when resources are limited. We used Shand et al. (2017) XTRF collected trace chem samples from 7 whisky types. We did so to assess reproducibility as well further applications of multivariate analytical methods to this method of chemical sampling. If successful and widely applicable, this presents a novel and cost affordable way to differentiate counterfeits, grain and malt whiskies.

## 1.3 Brief description Sharon et al., study

Table 1: Whisky Origin and Chemical Data

Sample_no	Descriptor	Distillery	P	S	Cl	K	Ca	Mn	Fe	Cu	Zn	Br	Rb
1	Blend	Baile Nicol Jarvie	0.152	1.100	0.173	7.860	1.450	0.032	0.027	0.186	0.015	0.002	0.006
2a	Blend	Bells	0.653	1.580	0.238	4.930	1.400	0.019	0.110	0.242	0.021	0.005	0.003
3a	Blend	Chivas	0.375	0.809	0.193	4.310	1.220	0.019	0.044	0.196	0.007	0.003	0.002
4a	Blend	Dewars	0.121	1.160	0.157	3.200	1.140	0.011	0.050	0.189	0.018	0.003	0.003
5a	Blend	Johnnie Walker	0.326	1.090	0.180	5.480	0.526	0.018	0.103	0.286	0.020	0.002	0.002
6a	Blend	The Famous Grouse	0.145	0.615	0.097	2.740	0.416	0.009	0.050	0.208	0.007	0.002	0.001
7a	Blend	Whyte and Mackay	0.067	0.576	0.151	2.360	0.745	0.012	0.047	0.159	0.019	0.003	0.002
8a	Blend	William Grant	0.239	0.748	0.147	2.840	0.976	0.010	0.021	0.137	0.020	0.003	0.002
9a	Counterfeit	Unknown 1	0.089	4.060	0.066	0.336	1.240	0.007	0.154	0.085	0.038	0.005	0.001
10a	Counterfeit	Unknown 2	0.088	14.700	0.072	1.230	1.400	0.006	0.025	0.052	0.018	0.004	0.001
11a	Counterfeit	Unknown 3	0.279	15.900	0.083	0.811	1.360	0.006	0.057	0.038	0.016	0.002	0.002
12a	Counterfeit	Unknown 4	0.320	22.100	0.596	2.320	1.780	0.008	0.019	0.038	0.015	0.068	0.001
13a	Counterfeit	Unknown 5	0.120	26.100	0.071	2.370	1.630	0.010	0.082	0.187	0.194	0.012	0.005
14a	Grain	Grain matured	0.034	2.230	0.252	6.440	1.040	0.013	0.115	0.174	0.019	0.004	0.006
15a	Grain	Grain unmatured	0.084	5.530	0.113	3.250	1.350	0.012	0.076	0.164	0.046	0.010	0.003
16	Highland	Glengoyne	1.040	5.570	0.343	24.200	0.857	0.023	0.197	1.251	0.041	0.004	0.016
17	Highland	Glenmorangie	0.126	0.796	0.245	6.950	0.859	0.035	0.025	0.523	0.011	0.003	0.006
18a	Island	Bowmore	0.914	6.670	0.316	21.100	0.868	0.037	0.148	0.548	0.032	0.007	0.018
19	Island	Bruichladdie	1.630	5.480	0.697	36.500	4.130	0.038	0.288	0.587	0.066	0.034	0.039
20a	Island	Bunnahabhain	2.240	7.540	1.350	36.200	2.120	0.051	0.184	0.580	0.057	0.014	0.037
21	Island	Talisker	0.034	4.850	0.362	5.670	0.607	0.018	0.070	0.277	0.033	0.003	0.006
22a	Lowland	Auchentoshan	0.169	1.460	0.417	11.700	0.681	0.042	0.128	1.320	0.037	0.006	0.012
23a	Lowland	Glenkinchie	0.108	2.450	0.176	7.760	0.738	0.031	0.106	0.434	0.022	0.002	0.007
24	Speyside	Balvenie	0.695	3.850	0.120	20.300	0.765	0.031	0.121	0.380	0.035	0.005	0.024
25	Speyside	Craigellachie	0.096	0.819	0.177	6.110	0.633	0.024	0.094	0.239	0.025	0.005	0.006
26	Speyside	Dufftown	0.883	4.640	0.130	14.000	1.050	0.030	0.078	0.533	0.024	0.002	0.014
27	Speyside	Glen Elgin	0.115	1.350	0.404	9.270	1.400	0.031	0.046	0.195	0.029	0.006	0.009
28	Speyside	Glenburgie	2.000	7.910	0.185	37.700	1.650	0.053	0.134	0.198	0.043	0.008	0.026
29	Speyside	Glenfiddich	0.317	2.720	0.344	12.400	0.660	0.029	0.132	0.519	0.193	0.004	0.013
30	Speyside	Glenrothes	0.953	4.110	0.399	16.700	1.830	0.041	0.137	1.030	0.029	0.007	0.014
31	Speyside	Knockando	0.051	1.030	0.191	5.140	0.605	0.017	0.094	0.432	0.020	0.008	0.005
32	Speyside	Linkwood	0.276	1.050	0.207	6.220	1.010	0.020	0.064	0.769	0.019	0.004	0.006

Note: Chemical concentrations reported in mg per L. All samples analyzed using total reflection X-ray fluorescence. Derived from Shand et al. 2017.

## 1.4 Our hypothesis

As we wish to use all available data to retain maximum information, we wish to employ multiple common cluster analysis methods to see if can produce useful and agreeing groups for whisky differentiation. As Shand et al. (2017) was able to differentiate counterfeits successfully from all other whiskies within a limited principal component (PC) space (PC1-PC3), we wished to attempt to replicate this using k-means, partitioning about medoids (PAM), and agglomerative hierarchical clustering.

Further, we wish to see if the data presents us with any compelling groups other than our pre-applied ones, we will aim at assessing data structure and seeing if groups emerging from cluster analysis agree.

## 2 Methods

### 2.1 Exploratory Data Analysis (EDA)

All data analysis were conducted in R version 4.4.3 (R Core Team 2025). We initially assessed if the data derived from Shand et al. (2017) (Table 1) followed a multivariate normal distribution ( $X \sim N_{11}(\mu, \Sigma)$ ) via visual comparisons of observation Mahalanobis distances ( $d_M^2(X, \mu)$ ) to their expected quantiles and a QQ plot line (1), observation density plots by factor, as well as by conducting a Henze-Zirkler Test of Multivariate normality ( $HZ = 1.325, p < 0.001$ ; 2). As the data clearly did not conform to  $X \sim N_{11}(\mu, \Sigma)$ , we log transformed the observations and re-applied the same analysis (1; 2) with results now conforming to  $X \sim N_{11}(\mu, \Sigma)$  with no outliers ( $d_M > 0.99$ ). This log-transformed data was henceforth used in this analysis.

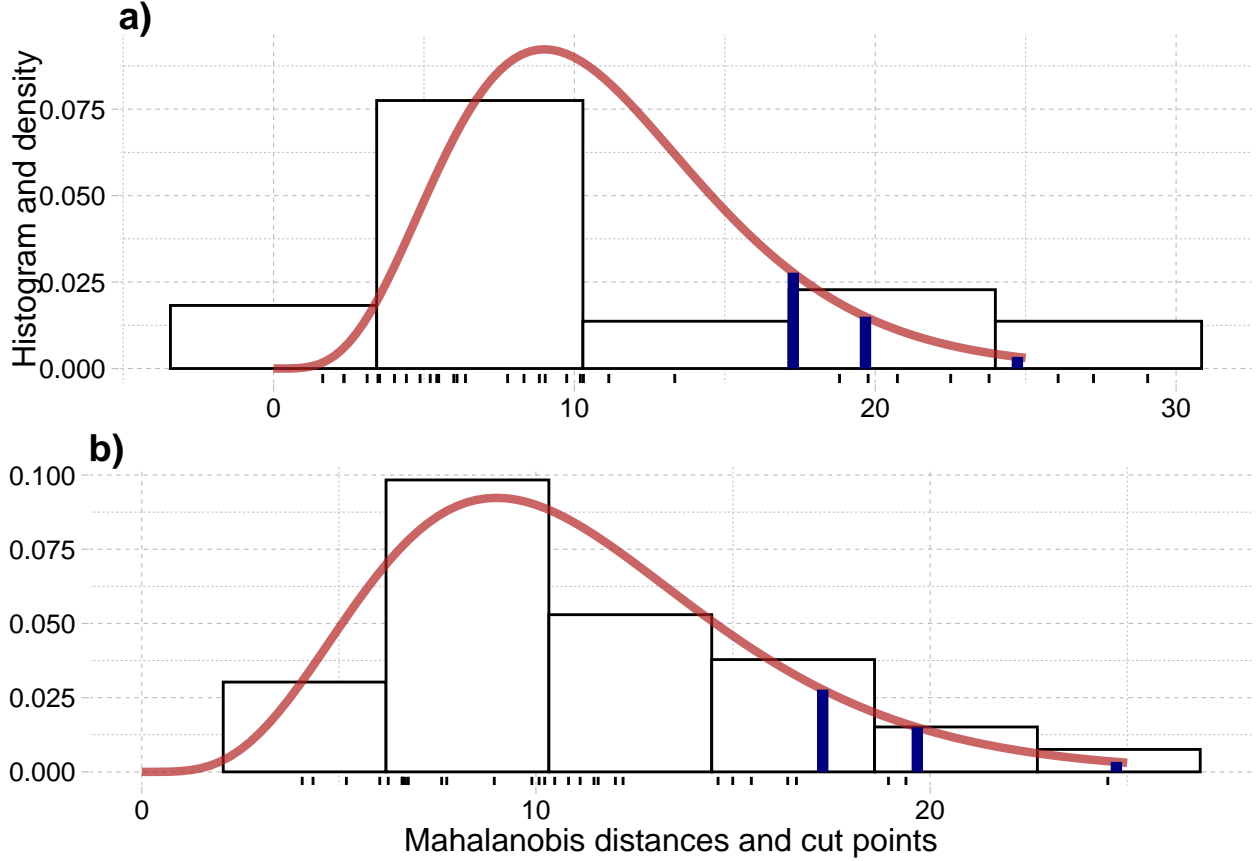


Figure 1: Mahalanobis histogram of multivariate density distribution of whisky observations with cutoff points marked at 0.90, 0.95 and 0.99 density quantiles, overlaid with a chi-squared distribution kernel with 11 degrees of freedom.

Table 2: Summary of Surprising Observations by Data Transformation

Distance Category	Count/HZ	%/P-val
<b>Original Data</b>		
Bottom_50%	22.000	68.8
50-75%	2.000	6.2
75-90%	0.000	0
90-95%	1.000	3.1
95-99%	4.000	12.5
Top_1%	3.000	9.4
Henze-Zirkler Test	1.325	<0.001
<b>Log-Transformed Data</b>		
Bottom_50%	17.000	53.1
50-75%	7.000	21.9
75-90%	5.000	15.6
90-95%	2.000	6.2
95-99%	1.000	3.1
Top_1%	0.000	0
Henze-Zirkler Test	0.984	0.137

*Note:* Distance categories based on Mahalanobis distance quantiles. HZ denotes Henze-Zirkler test statistic for multivariate normality.

Due to Shand et al. (2017)’s inability to draw cohesive classification results at the regional level, we sought to allow the data as well as evidence of whisky type composition to intuitively guide our selection of the number of assigned clusters ( $k^*$ ) in this analysis. We first viewed box-plots by variable class and the overall correlation structure of the chemical variables. Drawing upon these observations (2), differential median trends emerged for varying whisky classes, particularly for variables Mn, Cu and Rb. We then isolated the chemical variable correlation structures of the largest classes available to visually assess and compared respective mean vector differences between these using Hotelling  $T^2$  tests.

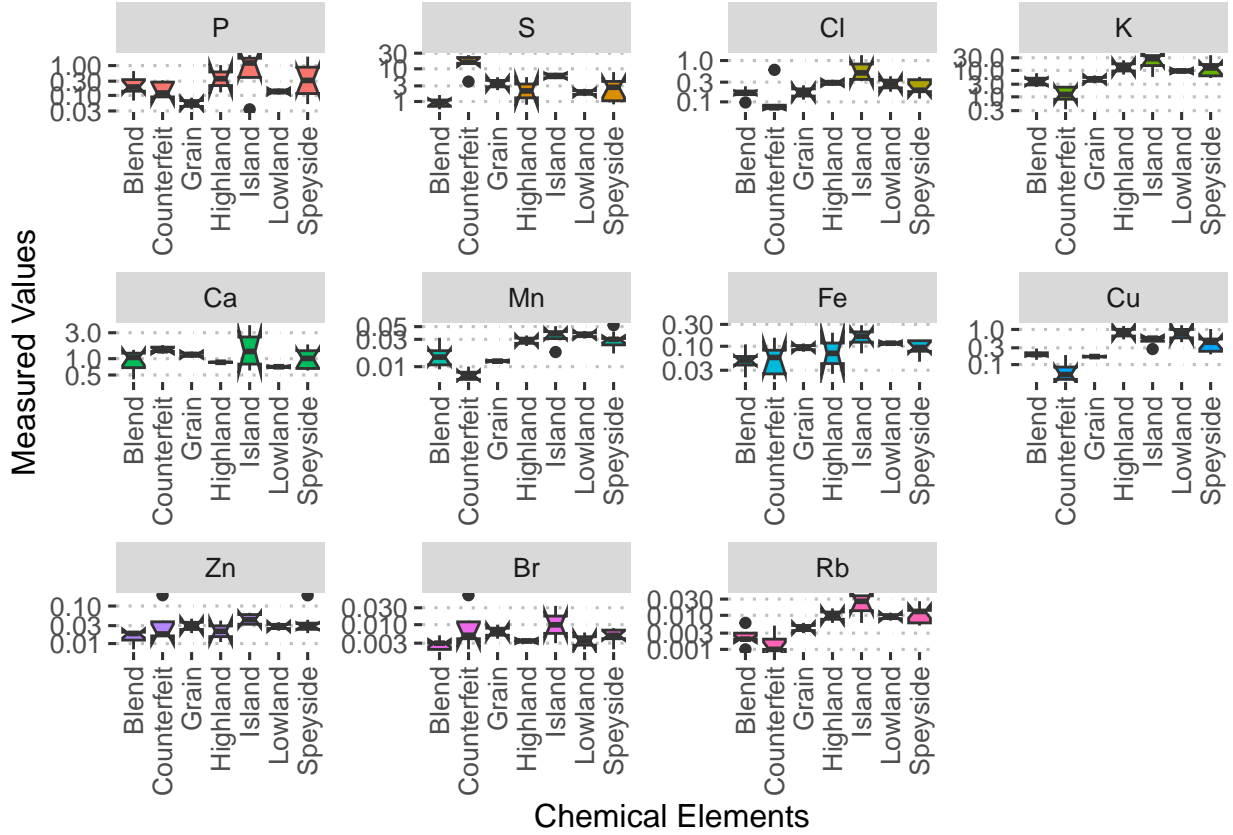


Figure 2: Panel boxplots of log-transformed measurements of observations (mg/L) faceted by chemical (P, S, Cl, K, Ca, Mn, Fe, Cu, Zn, Br, Rb), with observations grouped by whisky type (Blend, Counterfeit, Grain, Highland, Lowland, Speyside, Island).

Counterfeits (Counterfeit, Speyside:  $T^2 = 7083$ ,  $p = 0.009$ ), Blends (Counterfeit, Blend:  $T^2 = 928,150$ ,  $p = 0.009$ ) and Speyside (Speyside, Blend:  $T^2 = 213.48$ ,  $p = 0.026$ ) whisky classes all displayed significant mean vector differences and visually differing correlation structures while Island and Speyside (Both single-region origin malted-barley whiskies) did not (Island, Speyside:  $T^2 = 474$ ,  $p = 0.042$ ). Further, blended whiskies are composed primarily of grains (wheat or maize, 60-80%) with little malted-barley, while single origin whiskies are of only single-malt or multi-malt character (Storrie 1962; Bower 2016; Kew et al. 2016; Scotch Whisky Association Cereals Working Group 2021). These differences appeared to be visually supported when observations were projected within three-dimensional principal component (PC) space, with counterfeits completely linearly separable from all other observations.

Thus we re-aggregated the sampled whiskies into three logical overarching predictive whisky classes: “Counterfeits”, “Grains & Blends” (a combination of grain and blended classes), and “Provenance” (all whiskies of a single-region origin). This reclassification is further supported as both grain type (barley vs. other) and region of production being shown to influence chemical composition of whiskies under other analytical methods (Kew et al. 2016; Roullier-Gall et al. 2020).

We then reassessed correlation plots of chemical observations for each of these three classes, as well as mean vector differences between them. We found striking correlation structure differences between the classes (particularly between counterfeit and provenance whiskies) as well as significant mean vector differences (3; 3).

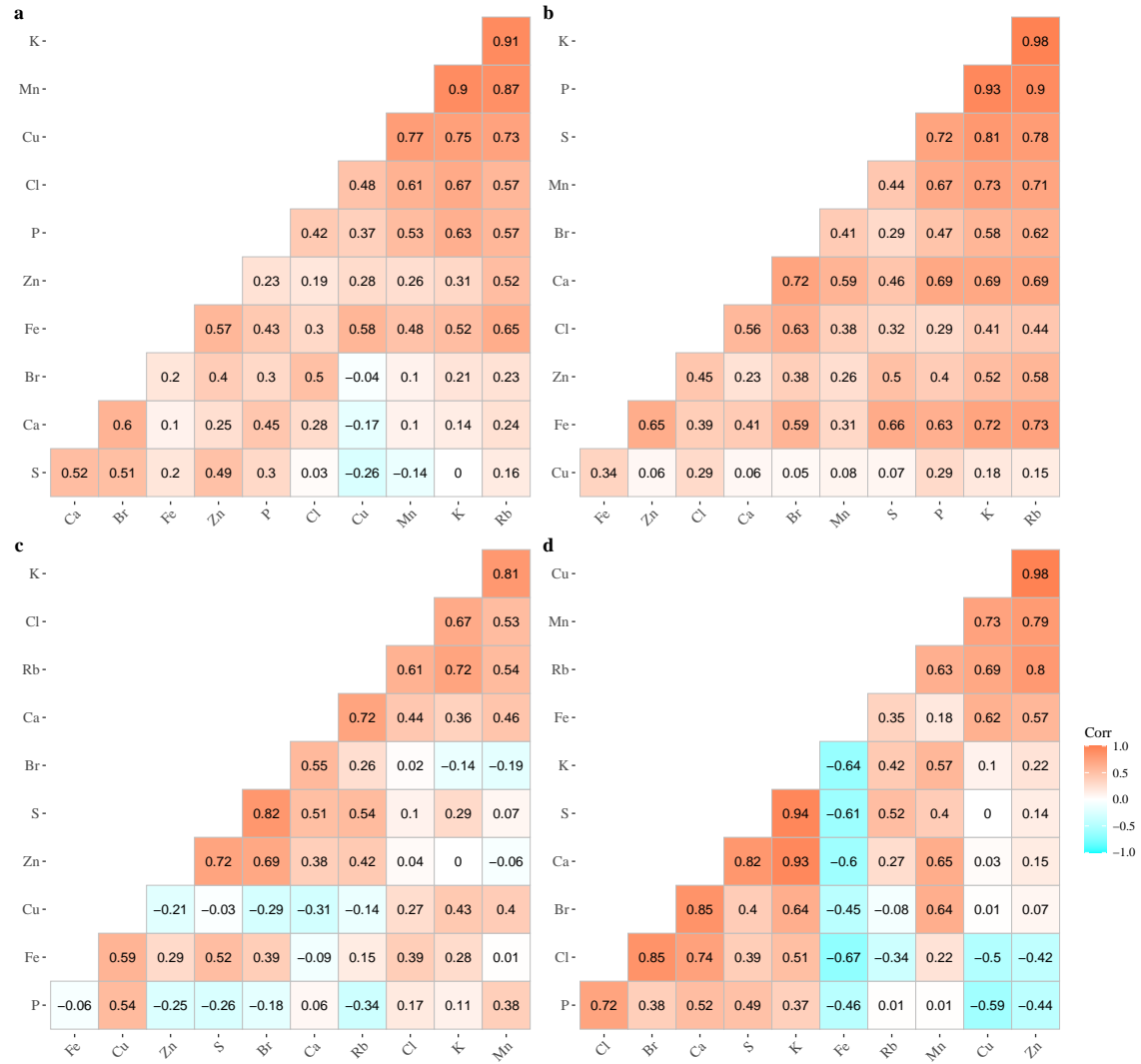


Figure 3: Correlation plots of whisky trace elements:(a) Correlation structure between all observations, (b) Correlation structure between whiskeys of provenance, (c) correlation structure between blended whiskeys, (d)correlation structure between counterfeit whiskeys

Table 3: Hotelling’s T<sup>2</sup> Test Results

Comparison	T2_Statistic	P_Value
Provenance vs Counterfeit	1181.90	0.000
Provenance vs Grain/Blend	137.44	0.000
Grain/Blend vs Counterfeit	474.57	0.042

*Note:*

Hotelling’s T<sup>2</sup> tests were conducted on log-transformed whisky descriptors by the reaggregated classes provenance, blends & grains, and counterfeits.

This led us to conduct Principle Component Analysis (PCA) to ascertain the magnitude and directionality of each chemical driver within a reduced space, as to infer and categorize chemical differences between groups later drawn from cluster analysis. Principal components analysis was conducted via using the `prcomp()` function on our scaled, log-transformed data.

As we wished to utilize all of the available data within our  $n \times p$  dimensional space, we implemented k-means, partitioning around medoids (PAM), and agglomerative hierarchical clustering to draw data-supported groups to test our predictive ones. In doing so, we scaled our log-transformed observations, except in the case of correlation distance hierarchical clustering which was conducted on the log-transformed data. Further, we wished to see if we could draw general consensus between these methods in support of using XTRF chemical composition sampling as a widely applicable method to produce suitable data for general multivariate analysis to categorize whiskies by counterfeit, blend, or single origin status.

## 2.2 K-means Unsupervised Clustering

K-means analysis was conducted on the scaled-log transformed data using the `kmeans()` function with the default recommended Hartigan-Wong algorithm, iterations set to 100 (`iter. max = 100`), and 50 random starts (`nstart = 50`) for all values of  $k$ . Setting random initializations to 50 reduces the chance of poor initial centroid allocation, while allowing 100 maximum iterations ensures convergence during the process of iterative group allocation of data points (ref).

This process was generated for  $k = 1 - 10$ , allowing  $k^*$  to be chosen via visual assessment of total within sum of squares (WSS) reductions with concurrent silhouette plot analysis.

## 2.3 Partitioning Around Medoids (PAM) Unsupervised Clustering

PAM clustering was conducted using the `pam()` function from the cluster package with Euclidean distance (Kaufman and Rousseeuw, n.d.).  $k^*$  assessment was conducted via assessing silhouette plots and widths as well as via comparing clustering results to k-means clustering for respective  $k^*$ .

## 2.4 Agglomerative Hierarchical Clustering

All agglomerative hierarchical clustering was performed using `hclust()`, with the original clustering results of (ref) reproduced via using euclidian distance with complete linkage (`method = "complete"`). We attempted to find consistent hierarchical clustering results to Shand et al. (2017) using other distances emphasizing absolute differences (Minkowski and Chebyshev) and associated linkages (complete and Ward) as well as develop our own agglomerative hierarchical clustering models with better performance. Of those trialed, Euclidian (Ward linkage), Manhattan (complete and Ward linkage), and Correlation ( $1 - r$ , Ward linkage) distances were retained for comparison and analysis.

## 2.5 Quality Metrics

After  $k^*$  was established confusion matrices were produced for all clustering results and compared to our proposed groups (Provenance, blend/grain, and counterfeit whiskies) with global quality statistics ( $Acc$ ,  $F1\text{-score}_M$ ,  $TNR_M$ ,  $F1\text{-score}_\mu$ ,  $PPV_\mu$ ,  $TPR_\mu$ ) calculated. The best scoring clustering results were then taken and class-wise quality statistics calculated ( $Acc_i$ ,  $MR_i$ ,  $PPV_i$ ,  $TPR_i$ ,  $TNR_i$ ,  $F1\text{-score}_i$ ).

## 3 Results

### 3.1 PCA Analysis:

The first two principal components contained 68.46% of the datasets variance within the principal component space (S.D. - PC1 = 2.265, PC2 = 1.549; Variance explained - PC1 = 46.64%, PC2 = 21.82%). Third component explains 10.71% of variance, with rapidly decreasing proportions explained for following values (Fig y1; table y2). PC1 variance was composed by all positive loadings primarily from P = 0.31, Cl = 0.315, K = 0.404, Mn = 0.379, Fe = 0.310, Cu = 0.327, Zn = 0.241, and Rb = 0.415 with minor contributions from Br, Ca and S (<0.20). The largest loadings contributing to PC2 are those contributing little to PC1 such as Br (0.454), Ca (0.475) and S (0.534), with others generally having negative or small contributions. PC3 further differentiates the PC space with varying, large positive and negative inputs (table y2).

Within the PC space counterfeit samples are generally composed of positive PC2 scores (elevated levels of Br, Ca and S) and negative PC1 scores (reduced levels of the rest of the chemical trace elements). Inversely, most single-origin whiskies are characterized by positive PC1 scores (elevated levels of P, Cl, K, Mn, Fe, Cu, Zn) and negative PC2 scores (reduced levels of S, Br and S) with some variation. Blends and grains also are generally sit negatively below both the PC2 and PC1 abscissus and thus are primarily composed of low to average levels of most trace elements (fig y2).

All groups exhibit bivariate normal distributions and positive correlations within the first two principal components space, though Blend & Grain whisky displays a weaker correlation.

### 3.2 K-means

With the stated starting parameter metrics, we produced k-means clustering algorithms using  $k = 1, 2, \dots, 10$ . We then extracted total within sum of squares (WSS) for each model, and via an elbow plot of WSS as a function of  $k$ , visually assessed a parsimonious  $k^*$  candidate visually. The sharpest shift in proportional reduction of WSS occurred at  $k = 3$ , explaining 37.37% of all WSS composing the remaining variance reductions in  $k = 2 - 10$  (fig y3). Extracted summary statistics for both  $k = 3$  and  $k = 4$  are presented in table y3, in which we can see that for  $k = 3$  51.6% of variance is explained (Between SS/Total SS), the average silhouette width is 0.30, WSS = 164.9 and Between SS = 176.1. This shows moderate fit of clusters overall and in comparison to  $k = 4$  displays a fairly equitable fit, though cluster size ( $k = 3, 10, 6, 16$ ;  $k = 4, 8, 2, 6, 16$ ) indicates more balanced grouping by  $k = 3$  modelling as  $k = 4$  appears to isolate 2 points which are likely highly differentiated in our feature space from all observations; we will return to these later.

Silhouette plots (fig y 4) indicate that for  $k = 3$  groups 2 ( $S_2 = 0.36$ ) and 3 ( $S_3 = 0.28$ ) have moderate fit, while group 1 ( $S_1 = 0.15$ ) displays weak to insubstantial structure; only one observation (15 = young grain) displays a truly poor fit to a group ( $S_i < 0$ ). Clustering comfortability remains similar for groups 1 and 3 when  $k = 4$ , but the 2 points forming a new group indicate a very tight, comfortable cluster ( $S_4 = 0.49$ ; WSS 140.08) and  $S_2$  is reduced to 0.30. This trade-off only reduces average silhouette width by 0.02, indicating that there is minimal reduction in group fit and that this is a feasible cluster model as well.

In fig y 5 we can see that indeed the fourth group is composed of 2 island observations which sit in a feature space characterized by both positive PC1 and PC2 scores, quite different from other group trends.



This aligns with Shand et al. (2017)’s linear discriminant analysis (LDA) results utilizing the first three principal components, in which they were able to classify 2 out of 4 island whiskies correctly. For  $k = 3$  these observations are clustered along with 8 other single-origin whiskies, and all other cluster classifications remain the same. All five counterfeits have been correctly clustered, with one false positive which aligns with our poor fitting sample 15 (young grain). Further, all other grains and blends have been correctly classified into one group, but with 7 false positives of provenance whiskies also classified into that group.

### 3.3 PAM

Overall, PAM clustering at  $k = 3$  produced fairly equitable results to k-means clustering at the same cluster size, but at  $k = 4$  produced much different results (table y 7). At  $k = 3$  the average silhouette width was 0.294 with relatively similar by-group  $s_i$ , and group sizes of similar observations with medoids 4 (Blend), 10 (counterfeit) and 18 (island, provenance). However, for  $k = 4$  the average silhouette width decreased to 0.149, with group 1 (fig y8) being separated into two which drastically reduced that groups separation metric from 2.304 to 1.839 per group, heavily reducing group  $s_i$  for that group as well as for that primarily composed of counterfeits (table y7). Due to both the reduction in silhouette fit and inconsistencies with k-means modelling at  $k = 4$ , we will distinguish  $k^* = 3$  as our robust and optimal group number.

For  $k^*$  clustering results were almost identical to k-means, except counterfeits were isolated completely with no false positives and the young grain observation (15) was included in cluster 1 along with the other 9 previously grouped grains and blends, and the 7 provenance whiskies.

### 3.4 Hierarchical clustering

Using  $k^*$ , we reproduced dendrogram results from Shand et al. (2017) using agglomerative hierarchical clustering with euclidean point-to-point distance and complete linkage, but could find no other distance and linkage combination which were consistent with these results (fig y 8). These included implementing various cases of power distances emphasizing large differences in our feature space such as the Chebyshev (linkage: complete and Ward) and the Minkowski ( $a=3$ ; linkage: complete and Ward), as Shand et al. (2017)’s clustering model distinctly separated those observations identified as belonging to more distinct regions of our feature space (observations 18:island, 19:island, and counterfeit whiskies) while retaining a third cluster of fairly homogenous observations across blends and provenance whiskies.

As we found these results relatively non-useful, we proposed finding distance and linkage combinations which would reinforce our previous k-means and PAM clustering results at  $k^*$ . We found the using the euclidean (Ward linkage) and the Manhattan (both complete and Ward) produced equal cluster results to k-means clustering at  $k^*$ . Further we applied a Pearson correlation coefficient distance ( $d = 1 - r$ ) between whisky observations combined with a Ward linkage, such that whiskies should be aggregated by similar relative patterns of chemical variables, even if absolute concentrations differ. We thought this method of profiling whiskies this way may yield interesting results, and clustered counterfeits as k-means clustering did but only classified 7 rather than 10 provenance whiskies into a single group, adding the remaining three to a larger pool of blend, grain and provenance whiskies (fig y9).

### 3.5 Quality metrics

Confusion matrices are displayed below in (table y 10), with clear differences in clustering efficiency emerging even with at initial viewing; Shand et al. (2017)’s agglomerative clustering (euclidean distance, Ward linkage) already appears to be displaying worse classification than other models. K-means (at  $k^*$ ), Manhattan agglomerative (complete and Ward), and Euclidean agglomerative (Ward) all displayed equal clustering results. Global quality statistics displayed that PAM clustering consistently performed the best with the highest metrics:  $OAcc$  (78.1%),  $AAcc$  (0.854),  $F1\text{-score}_M$  (82.7%),  $TNR_M$  (89.4%),  $F1\text{-score}_\mu$  (79.3%),  $PPV_\mu$  (83.5%), and  $TPR_\mu$  (79.3%). K-means, euclidean (Ward) agglomerative and Manhattan (complete and Ward) agglomerative modelling displayed similar performance ( $OAcc = 0.75$ ; table y11), followed by poorer

performance by correlation distance agglomerative clustering. Euclidean (complete) clustering performed the poorest overall across all metrics (table y11).

Pam class-wise performance shows that this model classified all counterfeits correctly, aligning with Shand et al. (2017)’s LDA results. However, our provenance class displayed a specificity of 68.2% ( $TNR_i$ ) and a 58.8% recall ( $TPR_i$ ) showing that approximately 41% of this class were misclassified as blended whiskies (false negatives). This, along with perfect precision and our weaker recall shows that a very strong true positive signal, but moderately strong chance of incurring false negatives. Inversely, our precision ( $PPV_i$ ) for blended and grains was 58.8%, showing that approximately 41% of predictions within this class were wrong (false positives), with our specificity ( $TNR_i$ ) of 68.2% indicating a moderate lack of class differentiation ability between blended/grain and provenance whiskies. Both classes sharing a balanced accuracy ( $Acc_i$ ) of 78.1%, though their deficits and strengths differ.

## 4 Discussion

## Reference

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