

From the Chemical Research Department, Gevaert Photo-Producten N.V.,  
Mortsel-Antwerp (Belgium)

## Copolymerization Behavior of N-Vinylcarbazole and Other N-Vinyl Monomers

By R. HART

(Eingegangen am 20. März 1961)

### SUMMARY:

N-vinylcarbazole has been copolymerized with methyl methacrylate, methyl acrylate, styrene and vinylidene chloride. From the reactivity ratios found and from literature data, the  $Q$  and  $e$  values were calculated according to the ALFREY-PRICE scheme\*

$$Q = 0.30 \qquad e = -1.2$$

Values of the resonance factor  $q$  and the electrical factor  $\varepsilon$  were calculated using the equations of SCHWAN and PRICE:

$$q = -2.3 \text{ kcal/mole}$$

$$\varepsilon = -0.39 \cdot 10^{-10} \text{ e.s.u.}$$

$Q$  and  $e$  values for several N-vinyl monomers were plotted on a  $Q$ - $e$  map.

### ZUSAMMENFASSUNG:

N-Vinylcarbazol wurde mit Methylmethacrylat, Methylacrylat, Styrol und Vinylidenchlorid copolymerisiert. Aus den bestimmten Copolymerisationsparametern und aus Literaturangaben wurden die Werte für  $Q$  und  $e$  nach der Beziehung von ALFREY-PRICE berechnet:

$$Q = 0,30 \qquad e = -1,2$$

Werte für den Resonanzfaktor  $q$  und den elektrischen Faktor  $\varepsilon$  wurden nach den SCHWAN-PRICE-Gleichungen berechnet:

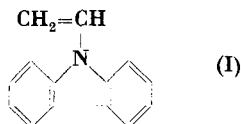
$$q = -2,3 \text{ Kcal/Mol}$$

$$\varepsilon = -0,39 \cdot 10^{-10} \text{ e.s.E.}$$

Die  $Q$ - und  $e$ -Werte für verschiedene N-Vinylmonomere wurden verglichen.

## 1. Introduction

Few data concerning the copolymerization of N-vinylcarbazole (I) with other monomers are available in the literature<sup>1-3</sup>.



In this study N-vinylcarbazole has been copolymerized with methyl methacrylate, methyl acrylate, styrene and vinylidene chloride. Its reactivity  $Q$  and polarity  $e$  were determined and compared to those of other N-vinyl monomers.

The resonance and electrical factors  $q$  and  $\epsilon$  were also calculated and compared to previously reported values.

## 2. Experimental

(by D. TIMMERMAN)

## a) Materials

*N-Vinylcarbazole*, a commercial product, was recrystallized from methanol. Polymerization tests indicated that it was free from inhibiting sulfur containing impurities<sup>4</sup>.

The other monomers and the polymerization solvent (benzene free of thiophene) were carefully purified and freshly distilled under nitrogen before use.

## b) Procedure

All the copolymerization experiments were carried out in benzene solution, at 75°C., in glass tubes sealed under nitrogen atmosphere, in the presence of 7.3 mole/l. azo-bis-isobutyronitrile. The total concentration of the monomers was comprised between 1.1 and 1.9 mole/l. The polymerizations were stopped at low conversions.

The copolymers were purified by repeated dissolution in methylene chloride or butanone and precipitation in methanol.

The composition of the copolymers was evaluated by KJELDAHL nitrogen determinations; the composition of the copolymers with vinylidene chloride was calculated from SCHÖNIGER chlorine determinations<sup>5</sup>).

\* We are indebted to Dr. L. MOELANTS, Head of our Analytical Department, for the polymer analysis.

<sup>1</sup> T. ALFREY, Jr. and S. L. KAPUR, J. Polymer Sci. 4 (1949) 215.

<sup>2</sup> T. ALFREY, Jr. and B. MAZEL, unpubl. results; cf. T. ALFREY, Jr., J. J. BOHRER, and H. MARK, "Copolymerization", Interscience, New York, 1952, p. 39.

<sup>3</sup> S. N. USHAKOV and A. F. NIKOLAEV, Izvestia Akad. Nauk SSSR, Otdel. Khim. Nauk, (1956) 83; C.A. 50 (1956) 13867.

<sup>4</sup> H. DAVIDGE, J. appl. Chem. 9 (1959) 241.

c) *Results*

The results of the copolymerizations are described in Tables I, II, III, and IV and in Fig. 1 and 2.  $M_2$  and  $m_2$  are the mole fractions of vinylcarbazole respectively in the monomer feed and in the copolymer.

Table I. Copolymerization of methyl methacrylate and N-vinylcarbazole ( $M_2$ )

$M_2$	Conversion (%)	N-content (%)	$m_2$
0.100	6.8	0.62	0.046
0.200	4.5	1.28	0.100
0.400	9.5	2.41	0.205
0.500	9.5	2.96	0.263
0.600	5.7	3.31	0.303
0.800	2.8	4.29	0.429
0.900	12.2	5.09	0.549

Table II. Copolymerization of methyl acrylate and N-vinylcarbazole ( $M_2$ )

$M_2$	Conversion (%)	N-content (%)	$m_2$
0.200	8.2	2.92	0.231
0.400	15.0	4.19	0.379
0.500	5.6	4.50	0.421
0.600	3.1	4.58	0.433
0.800	7.5	4.83	0.470
0.900	4.7	5.53	0.588

Table III. Copolymerization of styrene and N-vinylcarbazole ( $M_2$ )

$M_2$	Conversion (%)	N-content (%)	$m_2$
0.103	5.4	0.34	0.026
0.200	3.2	0.57	0.044
0.400	3.0	1.18	0.095
0.500	2.7	1.33	0.108
0.600	3.8	2.00	0.170
0.800	2.8	3.21	0.300
0.849	3.6	4.01	0.400
0.900	4.5	4.83	0.519

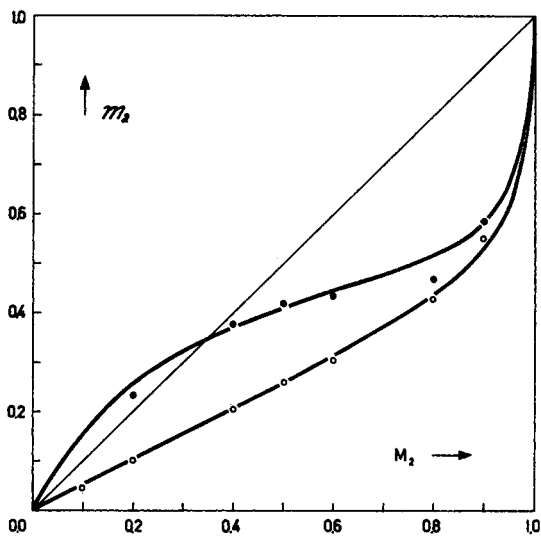


Fig. 1. Composition curves for the copolymerization of N-vinylcarbazole ( $M_2$ ) with methyl methacrylate (○) and with methyl acrylate (●)

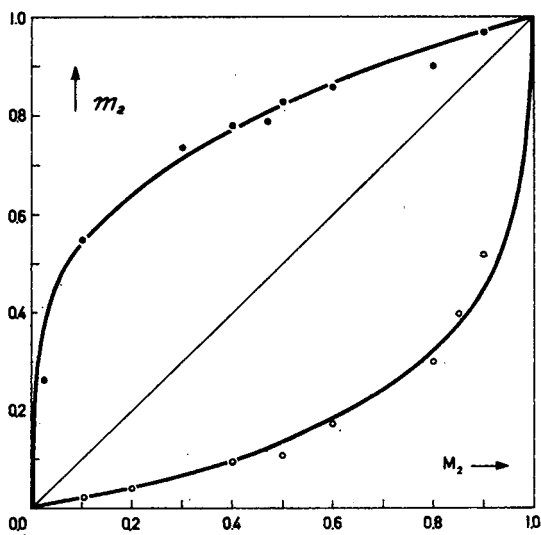


Fig. 2. Composition curves for the copolymerization of N-vinylcarbazole ( $M_2$ ) with styrene (○) and with vinylidene chloride (●)

Table IV. Copolymerization of vinylidene chloride with N-vinylcarbazole ( $M_2$ )

$M_2$	Conversion (%)	Cl-content (%)	$m_2$
0.025	3.5	42.49	0.266
0.100	8.2	21.32	0.550
0.300	1.2	11.29	0.734
0.400	9.2	9.06	0.781
0.466	5.8	8.68	0.789
0.500	7.5	—	0.827 <sup>*</sup> )
0.601	15.7	5.65	0.857
0.800	5.5	3.86	0.900
0.900	2.5	1.10	0.971

<sup>\*</sup>) calculated from N-content (6.56 % N).

### 3. Discussion

The reactivity ratios,  $r_1$  and  $r_2$  were calculated by the method of intercepts proposed by MAYO and LEWIS<sup>5)</sup>, using the integrated copolymerization Eq. (1) and by fitting the best curve through the experimental points (Fig. 1 and 2)

$$r_2 = \frac{M_1}{M_2} \left[ \frac{m_2}{m_1} \left( 1 + \frac{M_1}{M_2} r_1 \right) - 1 \right] \quad (1)$$

The values found are indicated in Table V, together with pertinent literature data.

The reactivity  $Q_2$  of N-vinylcarbazole and the polarity  $e_2$  of its double bond were calculated from the parameters  $r_1$  and  $r_2$ , using Eqs. (2) and (3) derived from the ALFREY-PRICE equations<sup>6)</sup>.

$$e_2 = e_1 \pm (-\ln r_1 r_2)^{1/2} \quad (2)$$

$$Q_2 = \ln \frac{Q_1}{r_1} - e_1 (e_1 - e_2) \quad (3)$$

The values obtained for each copolymerization system are shown in Table V. The values of  $Q_1$  and  $e_1$  for reference monomers are indicated in Table VI<sup>7)</sup>.

<sup>5)</sup> F. R. MAYO and F. M. LEWIS, J. Amer. chem. Soc. **66** (1944) 1595.

<sup>6)</sup> T. ALFREY, Jr. and C. C. PRICE, J. Polymer Sci. **2** (1947) 101.

<sup>7)</sup> C. C. PRICE, J. Polymer Sci. **3** (1948) 772.

Table V. Reactivity ratios for the copolymerization of N-vinylcarbazole ( $M_2$ ) with various monomers ( $M_1$ )

$M_1$	$r_1$	$r_2$	$Q_2$	$e_2$	Ref.
methyl methacrylate . . . . .	2.0	0.040	0.20	-1.20	*)
methyl methacrylate . . . . .	2.0	0.20	0.25	-0.56	1)
methyl acrylate . . . . .	0.50	0.050	0.26	-1.32	*)
styrene . . . . .	5.7	0.035	0.48	-2.07	*)
styrene . . . . .	5.5	0.012	0.68	-2.45	1)
vinylidene chloride . . . . .	0.020	3.7	3.8	-1.01	*)
vinyl acetate . . . . .	0.126	2.68	0.30	-1.34	3)
2,5-dichlorostyrene . . . . .	8.0	0.016	0.12	-1.03	2)

\*) This study.

Table VI.  $Q$  and  $e$  values of reference monomers <sup>7)</sup>

$M_1$	$Q_1$	$e_1$
styrene . . . . .	1.0	-0.8
methyl methacrylate . . . . .	0.74	0.4
methyl acrylate . . . . .	0.42	0.6
vinyl acetate . . . . .	0.028	-0.3
vinyl chloride . . . . .	0.024	0.2
vinylidene chloride . . . . .	0.20	0.6
acrylonitrile . . . . .	0.44	1.2
2,5-dichlorostyrene . . . . .	1.67	0.4

The data of Table V agree quite satisfactorily with the exception of the more negative polarity found with styrene and the very large value of  $Q$  obtained with vinylidene chloride. It is most probable that the approximations of the ALFREY-PRICE scheme are not valid in these two cases owing to polarity factors for the copolymerization with styrene (both monomers are strongly negatively charged) and to steric factors for the copolymerization with vinylidene chloride (both monomers bear voluminous substituents). It should, however, be pointed out that in this last case, the determination of  $Q_2$  is subjected to a rather large error since  $r_1$  is very small and accordingly lacks precision.

Neglecting these abnormal values, the following mean values can be attributed to N-vinylcarbazole:

$$Q = 0.30 \qquad e = -1.2$$

SCHWAN and PRICE<sup>8)</sup> have recently derived new equations which take account of the temperature factor and express the electrical factor  $\epsilon$  in terms of e.s.u. and the resonance factor  $q$  in kcal/mole:

<sup>8)</sup> T. C. SCHWAN and C. C. PRICE, J. Polymer Sci. **40** (1959) 457.

$$\epsilon_2 = \epsilon_1 \pm 0.372 \cdot 10^{-10} (-RT \ln r_1 r_2)^{1/2} \quad (4)$$

$$q_2 = RT \ln r_1 + q_1 + 7.225 \cdot 10^{20} \epsilon_1 (\epsilon_1 - \epsilon_2) \quad (5)$$

Using these equations and the reference values given by SCHWAN and PRICE the  $q_2$  and  $\epsilon_2$  values of N-vinylcarbazole were calculated from the reactivity ratios  $r_1$  and  $r_2$  reported in Table V. The results are shown in Table VII.

Table VII.  $q_2$  and  $\epsilon_2$  values calculated from the copolymerization of N-vinylcarbazole ( $M_2$ ) with various monomers ( $M_1$ )

Monomer $M_1$	Temp. ( $^{\circ}\text{C}.$ )	$q_2$ <sup>a)</sup>	$\epsilon_2$ <sup>b)</sup>	Ref.
methyl methacrylate . . . . .	75	-2.0	-0.42	*)
methyl methacrylate . . . . .	70	-2.1	-0.22	1)
methyl acrylate . . . . .	75	-2.2	-0.42	*)
styrene . . . . .	75	-2.5	-0.63	*)
styrene . . . . .	70	-2.8	-0.75	1)
vinylidene chloride . . . . .	75	-4.4	-0.39	*)
vinyl acetate . . . . .	65	-2.5	-0.43	3)
2,5-dichlorostyrene . . . . .	70	-1.7	-0.48	2)

a) expressed in terms of kcal/mole.

b) expressed in terms of  $10^{-10}$  e.s.u.

\*) this study.

From these data N-vinylcarbazole can be characterized by following values:

$$q_2 = -2.3 \text{ kcal/mole}; \quad \epsilon_2 = -0.39 \cdot 10^{-10} \text{ e.s.u.}$$

SCHWAN and PRICE have indicated different values:  $q_2 = -1.2$  kcal/mole;  $\epsilon_2 = +0.33 \cdot 10^{-10}$  e.s.u. The calculation of  $e$  and  $\epsilon$  from Eqs. (2) and (4) necessitates a choice between two solutions. For chemical reasons it seems that a negative value for N-vinylcarbazole should be preferred.

The copolymerization behavior of N-vinylcarbazole can indeed be compared with data published lately on the copolymerization of other N-vinyl monomers. To get comparable results we recalculated literature data using a homogeneous set of  $Q_1$  and  $e_1$  values for the reference monomers (Table VI). In some cases, where  $r_1$  or  $r_2$  values were equal to zero,  $e_2$  values were determined, as suggested by PRICE<sup>9)</sup>, from the results of two different copolymerization systems, using Eqs. (6) or (7).

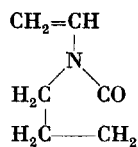
$$e_2 = [\ln (Q'_1 r_1 / Q_1 r'_1) + e_1^2 - e_1'^2] / (e_1 - e_1') \quad (6)$$

$$e_2 = \ln (Q_1 r_2 / Q'_1 r'_2) / (e_1 - e_1') \quad (7)$$

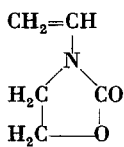
<sup>9)</sup> C. C. PRICE and R. D. GILBERT, J. Polymer Sci. **8** (1952) 577.

In Table VIII the reactivity ratios and the Q and e values of following N-vinyl monomers are reported:

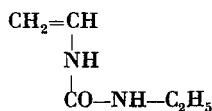
N-vinylpyrrolidone (II), N-vinyloxazolidinone (III), N-vinyl-N'-ethylurea (IV), ethyl N-vinylcarbamate (V), N-vinylmercaptobenzothiazole (VI), N-vinylsuccinimide (VII) and N-vinyl-N-methyl-p-toluenesulfonamide (VIII). Data concerning vinyl isocyanate (IX) and isopropenyl isocyanate (X) are also mentioned although these N-vinyl monomers are not strictly comparable to the preceding compounds.



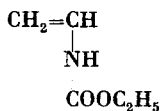
(II)



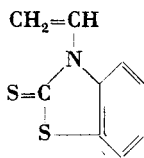
(III)



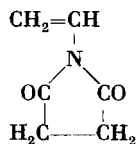
(IV)



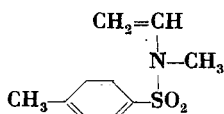
(V)



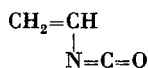
(VI)



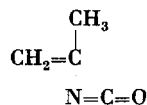
(VII)



(VIII)

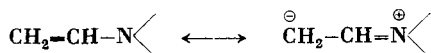


(IX)



(X)

All these monomers are characterized by a negative polarity of their double bond. For compounds I to VIII, where the vinyl double bond is not conjugated with another unsaturated bond, this negative polarity can be explained by considering the mesomeric forms which can be attributed to N-vinyl derivatives<sup>\*)</sup>. The only possible charge on one of the carbon atoms of the double bond is a negative charge:



The importance of this effect will of course depend on the nature of the other substituents of the nitrogen atom. This appears clearly if one

<sup>\*)</sup> See also ref. <sup>14)</sup> and <sup>15)</sup>.



considers e.g. N-vinylpyrrolidone (II) ( $e = -1.4$ ) and N-vinylsuccinimide (VII) ( $e = -0.26$ ) wherein the nitrogen atoms are substituted by respectively one and two electron acceptor groups ( $-\text{CO}-$ ). The polarity of the vinyl bond of N-vinylsuccinimide is less negative than that of N-vinylpyrrolidone.

Table VIII. Copolymerization parameters of N-vinyl monomers

Monomer $M_1$	$M_2$	$r_1$	$r_2$	$Q_2$	$e_2$	Ref.
Styrene .....	II	15.7	0.045	0.10	-1.39	11)
Methyl methacrylate .....	II	4.7	0.005	0.072	-1.54	11)
Vinyl acetate .....	II	0.38	0.44	0.11	-1.64	10)
Vinyl acetate .....	II	0.205	3.30	0.16	-0.92	11)
Vinyl chloride .....	II	0.53	0.38	0.035	-1.07	12)
Styrene <sup>a)</sup> .....	III	30	0.05	—	—	11)
Methyl methacrylate .....	III	6.0	0.03	0.073	-0.91	13)
Methyl methacrylate .....	III	9.6	0.035	0.051	-0.64	11)
Vinyl acetate .....	III	0.60	1.50	0.19	-0.62	13)
Vinyl acetate .....	III	0.52	1.90	0.056	-0.41	11)
Vinyl chloride .....	III	0.84	0.35	0.022	-0.90	11)
Vinylidene chloride .....	III	1.35	0.08	0.060	-0.89	13)
Styrene .....	IV	20	0.020	0.11	-1.76	14)
Methyl methacrylate .....	IV	1.8	0.015	0.19	-1.50	14)
Vinyl acetate .....	IV	0.45	0.63	0.087	-1.42	14)
Vinyl acetate .....	V	0.33	0.33	0.13	-1.79	15)
N-Vinylpyrrolidone <sup>b)</sup> ....	V	2.0	0.42	0.090	-1.82	15)
Methyl methacrylate .....	VI	0.1	1.0	1.7	-0.92	16)
Styrene .....	VII	7.0	0.09	0.083	-0.12	17)
Vinyl acetate <sup>a)</sup> .....	VII	0.18	6.05	—	—	17)
Methyl acrylate .....	VII	1.2	0.4	0.21	-0.26	17)
Acrylonitrile .....	VII	0.54	0.16	0.12	-0.36	17)
n-Butyl vinyl ether <sup>c, d)</sup> ...	VII	0	15	0.19	-0.13	17)

<sup>10)</sup> K. HAYASHI and G. SMETS, J. Polymer Sci. **27** (1958) 275.

<sup>11)</sup> J. F. BORK and L. E. COLEMAN, J. Polymer Sci. **43** (1960) 413.

<sup>12)</sup> J. W. BREITENBACH and H. EDELHAUSER, Ricerca sci., Suppl. **25** (1955) 242.

<sup>13)</sup> R. HART and D. TIMMERMAN, Makromolekulare Chem. **31** (1959) 223.

<sup>14)</sup> R. HART and D. TIMMERMAN, Bull. Soc. chim. belges **67** (1958) 123.

<sup>15)</sup> L. GHOSEZ and G. SMETS, J. Polymer Sci. **35** (1959) 215.

<sup>16)</sup> R. J. KERN, J. Polymer Sci. **43** (1960) 549.

<sup>17)</sup> J. FURUKAWA, T. TSURUTA, N. YAMAMOTO, and H. FUKUTANI, J. Polymer Sci. **37** (1959) 215.

Table VIII (continued)

Monomer $M_1$	$M_2$	$r_1$	$r_2$	$Q_2$	$e_2$	Ref.
Styrene .....	VIII	12.3	0 <sup>c)</sup>	0.092	-0.96	17)
Methyl methacrylate .....	VIII	4.68	0 <sup>c)</sup>	0.098	-0.77	17)
acrylonitrile .....	VIII	0.42	0 <sup>c)</sup>	0.086	-0.88	17)
Styrene .....	IX	8.13	0.08	0.072	-0.13	18)
Styrene .....	IX	6.9	0.1	0.089	-0.19	19)
Methyl methacrylate .....	IX	5.57	0.16	0.12	+0.06	18)
Methyl methacrylate <sup>e)</sup> .....	IX	3.4	0.12	0.15	-0.55	19)
Methyl acrylate .....	IX	1.38	0.14	0.14	-0.68	18)
Vinylidene chloride .....	IX	1.46	0.33	0.082	-0.25	18)
Acrylonitrile .....	IX	0.19	0.16	0.24	-0.67	18)
Styrene .....	X	7.0	0.14	0.16	-0.94	20)
Styrene .....	X	8.12	0.07	0.22	-1.55	21)
Methyl acrylate .....	X	0.8	0.08	0.19	-1.09	20)
Methyl acrylate .....	X	0.69	0.11	0.23	-1.00	21)
Methyl methacrylate .....	X	3.10	0.14	0.17	-0.51	21)
Vinylidene chloride .....	X	0.85	0.31	0.12	-0.55	21)
Acrylonitrile .....	X	0.24	0.10	0.18	-0.73	21)

- a)  $Q_2$  and  $e_2$  were not calculated when the product  $r_1 r_2$  was greater than unity. b) The  $Q_1$  and  $e_1$  values used are means of the values given in this table for vinylpyrrolidone ( $Q_1 = 0.10$ ,  $e_1 = -1.4$ ). c) The  $Q_2$  and  $e_2$  values are calculated from pairs of copolymerization systems, according to the method of PRICE<sup>7)</sup>. d)  $Q_1 = 0.015$ ,  $e_1 = -1.6$ . e) These data were kindly communicated by Dr. G. WELZEL; they differ slightly from previously published values<sup>19)</sup>.

For N-vinyl compounds such as vinyl and isopropenyl isocyanates, the carbon-carbon double bonds of which are conjugated with a carbon-nitrogen double bond, a somewhat different interpretation of the experimental results has been given<sup>20)</sup>.

In Fig. 3 the  $Q$  and  $e$  values of N-vinyl monomers are plotted on a  $Q$ - $e$  map in relation to the position of some reference monomers. Concerning the high  $Q$  value of N-vinyl mercaptobenzothiazole it should be noted that this value has been calculated from only one single copolymerization system.

<sup>18)</sup> Y. IWAKURA, M. SATO, T. TAMIKADO, and T. MIZOGUCHI, *Kobunshi Kagaku, Chem. High Polymers Japan* **13** (1956) 390; *C. A.* **51** (1957) 18694.

<sup>19)</sup> G. WELZEL and G. GREBER, *Makromolekulare Chem.* **31** (1959) 230.

<sup>20)</sup> R. HART and A. VAN DORMAEL, *Bull. Soc. chim. belges* **65** (1956) 571.

<sup>21)</sup> Y. IWAKURA, M. SATO, T. TAMIKADO, and S. MIMASHI, *Kobunshi Kagaku, Chem. High Polymers Japan* **13** (1956) 390; *C. A.* **51** (1957) 4045.

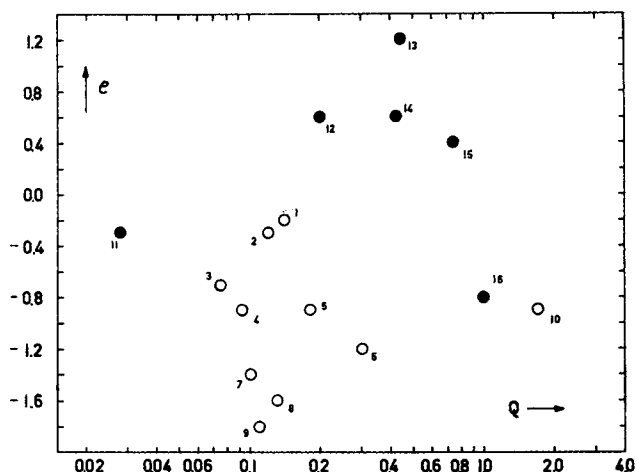


Fig. 3. Q-e map for N-vinyl monomers (○) and some reference monomers (●):  
 (1) N-vinylsuccinimide, (2) vinyl isocyanate, (3) N vinyloxazolidinone, (4) N-vinyl-N-methyl-p-toluenesulfonamide, (5) isopropenyl isocyanate, (6) N-vinylcarbazole, (7) N-vinylpyrrolidone, (8) N-vinyl-N'-ethylurea, (9) ethyl N-vinylcarbamate, (10) N-vinyl mercaptobenzothiazole, (11) vinyl acetate, (12) vinylidene chloride, (13) acrylonitrile, (14) methyl acrylate, (15) methyl methacrylate, (16) styrene

We wish to thank Prof. Dr. A. VAN DORMAEL, Head of the Chemical Research Department, for his kind interest in this work.