

## FREE RADICAL COPOLYMERIZATION OF ETHYLENE

Considerable importance has recently been attached (1) to a preprinted preliminary report (2) from our laboratory in which the reactivity ratios for the free-radical copolymerization of ethylene and propylene were given as both being considerably greater than unity. This unlikely result was due to the inappropriate use of the Fineman-Ross method for performing the calculation (3). Although the high  $r_2$  value was retracted in the oral report and omitted from final publication (4), the existence of the preprinted values, which gave an  $r_1r_2$  product of 10.2, has been used as evidence that something unusual is occurring in ethylene copolymerization (1).

Therefore, it is appropriate to present additional data on ethylene-olefin copolymerizations. The values given in Table I are closer to the truth than the preprinted values, and were obtained using radioactive monomers as previously described (4,5). The monomer in lower concentration was always the tagged one.

TABLE I

Copolymerization Reactivity Ratios for Ethylene <sup>a</sup>

$M_2$	$r_1$	$r_2$
Propylene	3.2	< 0.62
Butene-1	3.2	< 0.64
Octene-1	3.2	not measured
Isobutylene	2.1	< 0.49
trans-Butene-2	7.5	not measured

<sup>a</sup> Ethylene =  $M_1$  at 1020–1700 atm. and 130–220°C.

The  $r_2$  values deserve special comment. These values are most accurately determined at high  $M_2$  (olefin) concentrations (3), but under these conditions the molecular weights are so low that the copolymer equation no longer holds (5). Being unsure as to how to make a valid correction, we finally decided to apply the standard equation, which will give an  $r_2$  value somewhat higher than the true value. We believe that the true  $r_2$  values are not higher than given in Table I and not lower than one-half of the tabled value. In this context, the  $r_1r_2$  product is near unity for these copolymerizations as it has been shown to be for other high pressure ethylene copolymerizations (6). The recent claim to the contrary (1) is probably the result of experimental difficulties such as were ex-

perienced in our laboratory in early work and is not supported by our recent data.

#### References

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George A. Mortimer

Plastics Division  
Monsanto Company  
Texas City, Texas

Recieved January 18, 1965