Requirements in Innovative Environments



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MN ASQ Professional Development Summit

Everyone Agrees

- **■** Requirements are really important
- They do not want to do it themselves
- It is really hard to do requirements
- You never know if you are right, and often you are wrong
- Requirements are close enough, let's just get started on the "real" work
 - Everyone knows what they need to be doing...

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Further

- Where does a "reasonably" sized company get guidance on how to do this upstream process?
- What are the essential elements and hints, that can improve the success rate?
- How can I best manage my project so this does not bite me down the road?

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Requirements Solution

- A solution is needed for "normal" people
- Experience in defense and aerospace industry provided exposure to techniques needed for complex systems
- Teaching Senior Design for St. Thomas provided a "lab" to use essential elements on quick turn (2 semester or 9 month) long projects
- Consulting experience shows that a 9 month project is representative of the complexity of many industrial projects

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Agenda

- What is the innovation process and types of innovation
- **■** Key requirement points with flexibilities
- **■** Execution for typical projects

Executive survey indicates 80% believe innovation is more important than cost reductions for moving the company forward.

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Innovation Process

- **■** Find opportunity
- **■** Concept solutions
- **■** Select preferred
- **■** Test solution
- Get to market
- **■** Evaluate

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Product Development Process

- **■** Product vision or operational concept
- **■** Requirements
- **■** Concept development
- **■** Preliminary design
- Detailed design
- **■** Fabrication
- Integrate and test
- Launch/ deliver to customer

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Innovation Types

- **■** Incremental
- **■** Discontinuous
- Radical
- **■** Disruptive

How is this handled differently at a large company versus a start up?

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Per IEEE Std 830 – 1993

- Complete-All external behaviors are defined
- *Unambiguous*-Every requirement has one and only one interpretation
- Correct-Every requirement stated is one that software shall meet
- Consistent-No subset of requirements conflict with each other
- Verifiable—A cost-effective finite process exists to show that each requirement has been successfully implemented
- Modifiable-SRS structure and style are such that any changes to requirements can be made easily, completely, and consistently while retaining structure and style.
- Traceable—Origin of each requirement is clear, and structure facilitates referencing each requirement within lower-level documentation
- Ranked for importance—Each requirement rated for criticality to system, based on negative impact should requirement not be implemented
- Ranked for stability—Each requirement rated for likelihood to change, based on changing expectations or level of uncertainty in its description

Bail, 2008

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Requirement Errors

- Incorrect facts (49%)
- **■** Omissions (31%)
- Inconsistency (13%)
- Ambiguity (5%)
- **■** Misplaced (2%)

Hooks and Farry, 2001

"70% of projects fail due to poor requirements" - Parendo, 2011

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MN ASQ Professional Development Summit **Requirement Considerations** Availability Performance **Packaging** Complete Life cycle cost Immune from interpretation **Social Issues** Ease of use Assurance Well constructed Detailed Descriptive **Inclusive** Regulations weight cost Thought through potential unintended use interfaces schedule constraints **EMI/ Radiation/ Static** Data storage/ Documentation/ Quality Initialization Software **Human factors/ Safety/ Training Dimensions** Reliability and maintainability Transport and storage **Functions and features** 2/26/2013 Requirements in Innovative Environments Perry's Solutions, Inc.

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Example Requirement Template

Requirement	Source	Owner	Justification/ Analysis	Test Method	Approved
Meet Transmission laws	FCC	Jerry	Wireless communication must comply	Inspection	Yes
Must be produced in 3 colors	Marketing survey	Bob	Typical requirement	N/a – already producing colors with current material	Yes
Shall produce x (TBD) db for input sources within 120 (TBR) degree fan of point of vision	Top level Requireme nt, flow down from section 3.1.1.2	Sally	Directional reception is a current practice for new devices, standards require further study	Functional test	No
Must use a 5 layer hybrid construction	?	Bill	This is solution and does not directly impact user – is this truly needed? Or should it be a maximum for manufacturability?	Inspection	No

Accountability, cover key areas

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Planning for Requirements

- In some situations, majority of items are defined before project starts
- In some situations, the requirements are expected to float
- Time is needed for requirements up front on a project.
 - Can create redesign loops in the development cycle if not done well Parendo, 2012

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Requirements Process

- · Scope product
- **■** Develop operational concepts
- **■** Identify interfaces
- **■** Write requirements
- **■** Capture rationale
 - · Level requirements
- Assess verification
 - Format requirements
- **■** Baseline requirements

Hooks and Farry, 2001

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Requirements During Development

- Some may change but all can not change
- Those that may change should have a "freeze" date for a decision to be made
 - Date driven by tooling, other design activity, or other cost impact
- **■** Product development in phases
 - Release an acceptable product and learn from field experience.

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Requirements During Development

- **■** Tracking and reporting is key
 - How many requirements that are:
 - New, TBD, TBR, In review, Approved
 - How many changed since last review, trending
 - During testing, it becomes
 - Not started, test plan drafted, test plan approved, test executing, test complete, report in progress, report complete

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Resolving Conflicts

- Recognize a conflict exists
 - · Many "unintended consequences" during development
 - Quality Function Deployment (QFD) or risk management can help with this
- Can resolution be resolved with an "obvious" solution?
- Is Design of Experiments or Triz needed to address a complex situation?
 - · Parendo, 2001
- **■** Confirm conflict is resolved

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Conclusion

- Requirements are a major contributor to NPD delays
- Developing requirements and resolving conflicts are key yet challenging skills
- If you want to see the reference materials visit our website
 - www.PerrysSolutions.com
 - If interested, email us to be on our quarterly newsletter where we share recent trends and learning points
 - Newsletters are all archived on our publications page

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