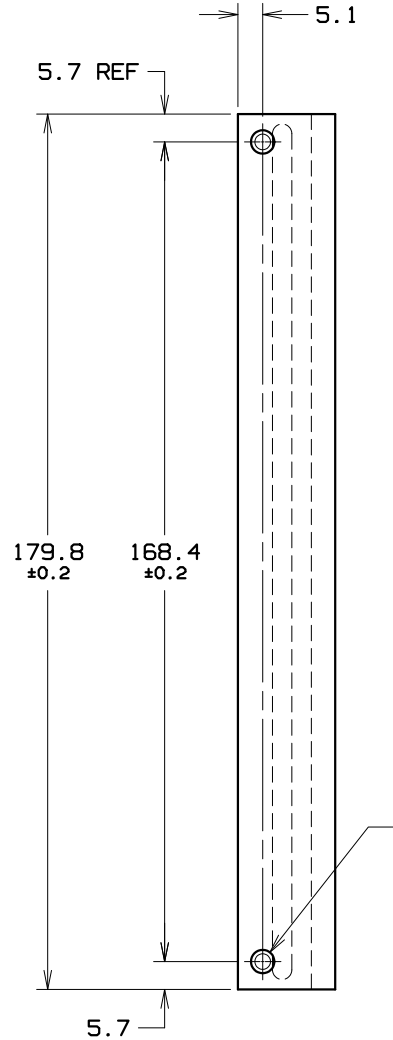
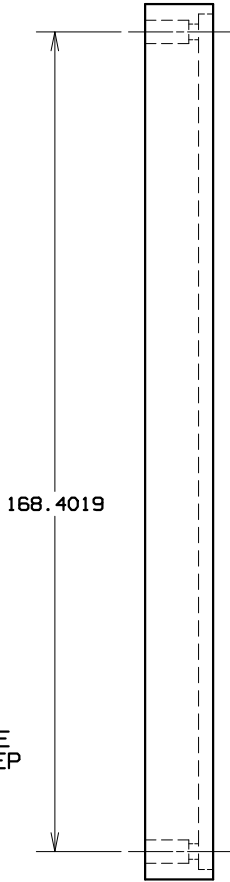


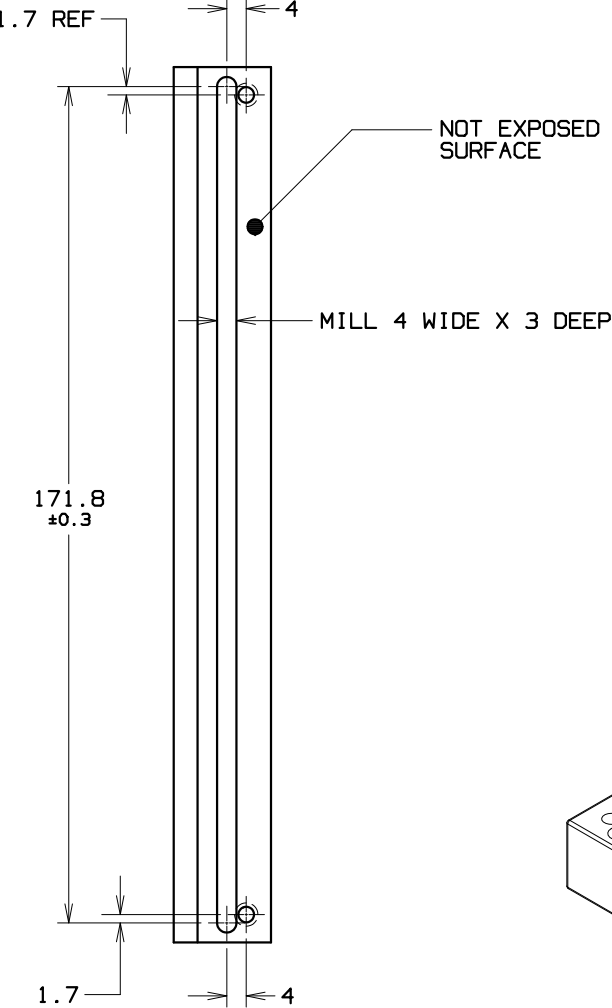
END VIEW
SCALE: 2/1



OUTSIDE SURFACE

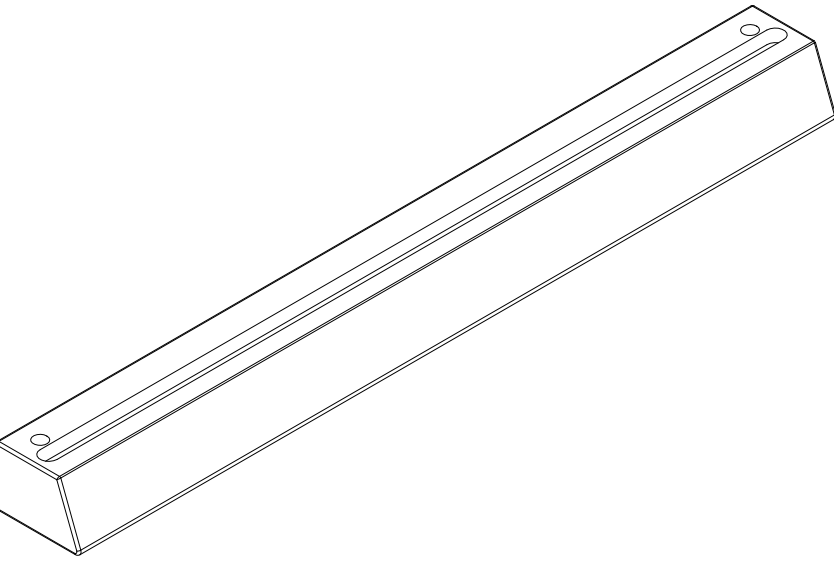
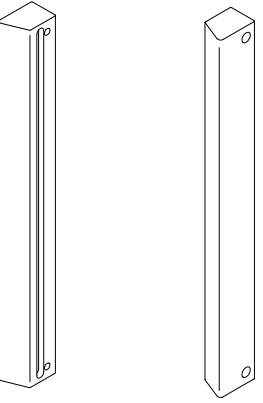


FRONT SURFACE



INSIDE SURFACE

- NOTES:
1. BEAD BLAST ALL SURFACES WITH 120 GRIT. ANODIZE WITH GOLD OKUNO 206. ANODIZE TO CONFORM TO MIL SPEC-A-8625F TYPE II CLASS 2. MATCH APPROVED McINTOSH COSMETIC SAMPLE
 2. ENDCAP PROFILE IS 21802400
 3. CLAMP ELECTRODES IN HOLES FROM INSIDE SURFACE
 4. MILL SLOT USING HOLES FOR POSITIONING
 5. EXTRUSIONS MUST BE FREE OF SURFACE IMPERFECTIONS: SCRATCHES, BRUISES, DENTS, COLOR VARIATIONS, MACHINING MARKS, ETC.
 6. ALL COMPONENTS & ASSY PROCESSES MUST BE IN COMPLIANCE WITH DIRECTIVE 2011/65/EC OF THE EUROPEAN PARLIAMENT & OF THE COUNCIL OF 1 JUL 11 ON THE RESTRICTION OF THE USE OF CERTAIN HAZ SUBSTANCES (RoHS). A CERT OF COMPLIANCE MUST ACCOMPANY SAMPLE SUBMISSIONS



DRAWN IN MATERIAL ALUMINUM 6063-T5 RoHS COMPLIANT TO ASTM B221 FINISH NOTE 1 SUPERSEDES	E 23193 04/04/2014		FINISH CHANGED	
	D RoHS 02/20/2006		ADDED NOTE 6 (RoHS)	
	C 15261 03/06/2000		ADDED MATERIAL & FINISH SPECS, REVISED NOTE 1	
	B 981009		REVISED SLOT DIMS, 1.7 WAS 2, 171.8 WAS 172.4	
TOLERANCES FRACTION DECIMAL ±0.1 ANGLE ±0.5° SCALE 1:1	A 980428		DRAWING RELEASED	
	REV	ECN NUMBER	DATE	REVISION DESCRIPTION
	TITLE 7" END CAP			
	DRN BJE 980428 CHK DEPT APP TAR MECH PJM ELEC PAU 04-04-14 PE RHF 060221 QA DA 060221 PURC SAM 060221 PROJECT 895 McIntosh LABORATORY INC. PART NO. 018612 REV E 2 CHAMBERS ST. BIRMGHAMTON, NEW YORK 13803			