



HOLE	DESCRIPTION
A	Ø .266 THROUGH (2X)
B	Ø .219 THROUGH (3X)
C	8-32 UNC-2B X .375 DEEP (USABLE THREAD) (3X)

## NOTES:

1. BEAD BLAST ALL SURFACES WITH 120 GRIT. ANODIZE WITH BLACK OKUNO 415. ANODIZE TO CONFORM TO MIL SPEC-A-8625F TYPE II CLASS 2. MATCH APPROVED McINTOSH COSMETIC SAMPLE
  2. EXTRUSION PROFILE IS 01862500
  3. CLAMP ELECTRODES IN HOLES FROM INSIDE SURFACE
  4. EXTRUSIONS MUST BE FREE OF SURFACE IMPERFECTIONS: SCRATCHES, BRUISES, DENTS, COLOR VARIATIONS, MACHINING MARKS, ETC.
  5. ALL COMPONENTS & ASSY PROCESSES MUST BE IN COMPLIANCE WITH DIRECTIVE 2011/65/EC OF THE EUROPEAN PARLIAMENT & OF THE COUNCIL OF 1 JUL 11 ON THE RESTRICTION OF THE USE OF CERTAIN HAZ SUBSTANCES (RoHS). A CERT OF COMPLIANCE MUST ACCOMPANY SAMPLE SUBMISSIONS

## EXTRUSION PROFILE

	E	4-22-14	CHANGED FINISH	
	D	RoHS	04/12/2006 ADDED NOTE 5 (RoHS)	
	C	17614	06/29/2004 ADDED SLOT, REMOVED "D" HOLES	
	B	15058	10/26/1999 ADDED "D" HOLES PER VENDORS REQUEST	
IN IN inches	A	990721	DRAWING RELEASED	
RIAL	REV	ECN NUMBER	DATE	REVISION DESCRIPTION
6063-T5 RoHS PLIANT TO ASTM B221	TOLERANCES	TITLE PANEL SIDE		
	FRACTION			
	DECIMAL	DRN BJE 990210	CHK MO 04-23-14	DEPT APP
	± .008	MECH TAR 990720	ELEC PAU 04-23-14	PE RHF 990720
NOTE 1	ANGLE	QA DA 990720	PURC SAM 04-23-14	PROJECT 1100
	±0.5°		ART NO.	REV
RSERDES	SCALE	1:1	018633	E
		2 CHAM		