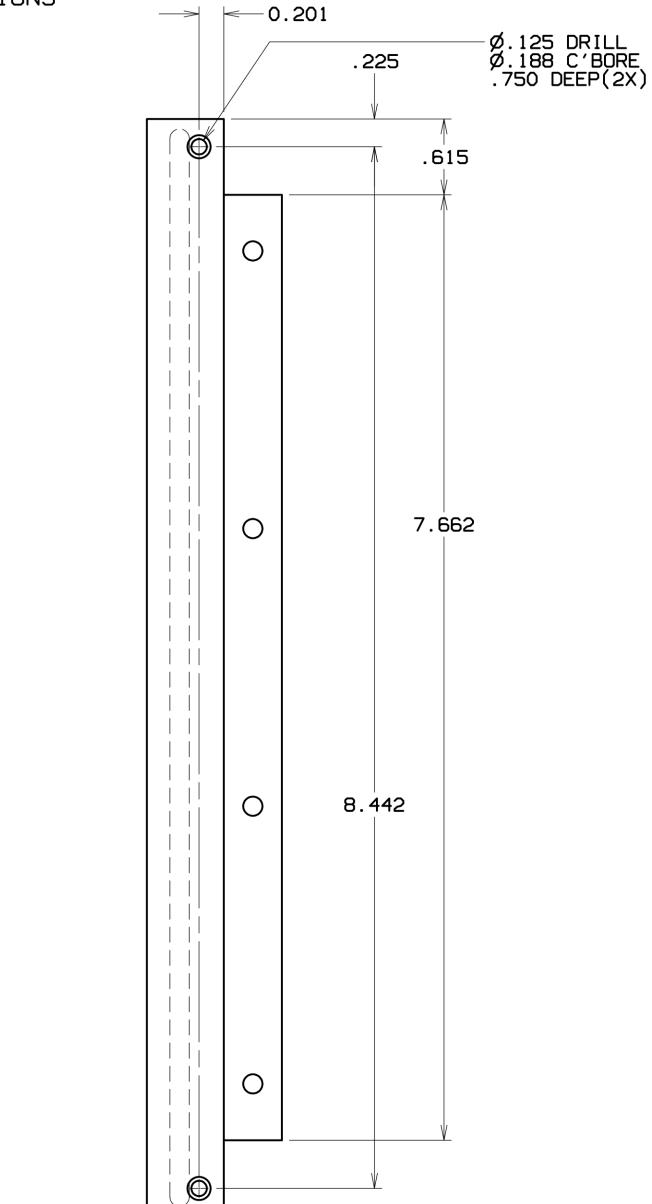


- NOTES:
1. BEAD BLAST ALL SURFACES WITH 120 GRIT. ANODIZE WITH BLACK OKUNO 415. ANODIZE TO CONFORM TO MIL SPEC-A-8625F TYPE II CLASS 2. MATCH APPROVED McINTOSH COSMETIC SAMPLE
 2. EXTRUSION PROFILE IS 01889100
 3. CLAMP ELECTRODES IN HOLES FROM INSIDE SURFACE
 4. MILL SLOT USING HOLES FOR POSITIONING
 5. EXTRUSIONS MUST BE FREE OF SURFACE IMPERFECTIONS: SCRATCHES, BRUISES, DENTS, COLOR VARIATIONS, MACHINING MARKS, ETC.
 6. ALL COMPONENTS & ASSY PROCESSES MUST BE IN COMPLIANCE WITH DIRECTIVE 2011/65/EC OF THE EUROPEAN PARLIAMENT & OF THE COUNCIL OF 1 JUL 11 ON THE RESTRICTION OF THE USE OF CERTAIN HAZ SUBSTANCES (RoHS). A CERT OF COMPLIANCE MUST ACCOMPANY SAMPLE SUBMISSIONS



B	4-23-14	CHANGED FINISH
DRAWN IN	in	A NRP 08-30-07 DRAWING RELEASED
MATERIAL		REV ECN NUMBER DATE REVISION DESCRIPTION
6063-T5 ALUMINUM RoHS COMPLIANT TO ASTM B221		TOLERANCES TITLE
		FRACTION 9" END CAP SPECIAL
		DECIMAL
		±.008
		ANGLE
		±0.5°
NOTE 1		DRN AN 08-16-07 CHK TH 08-31-07 DEPT APP
		MECH PAU 08-29-07 ELEC PAU 04-23-14 PE RHF 08-30-07
		QA TWB 08-30-07 PURC SAM 09-05-07 PROJECT 1324
SUPERSEDES 018586	SCALE 1:1	ART NO. 018885 REV B