



EXTRUSION PROFILE

- NOTES:
1. BEAD BLAST ALL SURFACES WITH 120 GRIT. ANODIZE WITH BLACK OKUNO 415. ANODIZE TO CONFORM TO MIL SPEC-A-8625F TYPE II CLASS 2. MATCH APPROVED McINTOSH COSMETIC SAMPLE
 2. EXTRUSION PROFILE IS 01862500
 3. CLAMP ELECTRODES IN HOLES FROM INSIDE SURFACE
 4. EXTRUSIONS MUST BE FREE OF SURFACE IMPERFECTIONS: SCRATCHES, BRUISES, DENTS, COLOR VARIATIONS, MACHINING MARKS, ETC.
 5. ALL COMPONENTS & ASSY PROCESSES MUST BE IN COMPLIANCE WITH DIRECTIVE 2011/65/EC OF THE EUROPEAN PARLIAMENT & OF THE COUNCIL OF 1 JUL 11 ON THE RESTRICTION OF THE USE OF CERTAIN HAZ SUBSTANCES (RoHS). A CERT OF COMPLIANCE MUST ACCOMPANY SAMPLE SUBMISSIONS

HOLE	DESCRIPTION
A	Ø.266 THROUGH (2X)
B	Ø.219 THROUGH (3X)
C	8-32 UNC-2B X .375 DEEP (USABLE THREAD) (3X)

E		4-22-14	CHANGED FINISH
D	RoHS	04/12/2006	ADDED NOTE 5 (RoHS)
C	17614	06/29/2004	ADDED SLOT, REMOVED "D" HOLES
B	15058	10/26/1999	ADDED "D" HOLES PER VENDORS REQUEST
A		990721	DRAWING RELEASED
REV	ECN NUMBER	DATE	REVISION DESCRIPTION
TOLERANCES FRACTION			
DECIMAL ± .008			
ANGLE ± 0.5°			
SCALE 1:1			

TITLE PANEL SIDE			
DRN	BJE 990210	CHK	MD 04-23-14
MECH	TAR 990720	ELEC	PAU 04-23-14
QA	DA 990720	PURC	SAM 04-23-14
McIntosh LABORATORY INC.		PART NO.	018633
2 CHAMBERS ST. BINGHAMTON, NEW YORK 13903		REV	E