

$$\eta_e = \underbrace{\eta_V - \Delta\eta_{BV} - \Delta\eta_W - \Delta\eta_U - \Delta\eta_{LW}}_{\eta_{i,HD}} - \Delta\eta_R$$

1. Grundlagen

$$g_i = \frac{m_i}{\sum_i m_i} \quad n_i = \frac{m_i}{M_i} \quad \frac{M_i}{\sum_i \psi_i M_i} \psi_i \quad r_i = \frac{V_i}{\sum_i V_i} \quad \psi_i = \frac{n_i}{\sum_i n_i}$$

$$M = \sum_i \psi_i M_i = \left(\sum_i \frac{g_i}{M_i} \right)^{-1}$$

$$R_i = c_{p,i} - c_{v,i} \quad \& \quad \kappa_i = \frac{c_{p,i}}{c_{v,i}} \Rightarrow c_{v,i} = \frac{R_i}{\kappa_i - 1}$$

$$R_g = \sum_i g_i R_i = \begin{cases} \text{Otto:} & R_L + g_B (R_B - R_L) \\ \text{Diesel:} & R_L \end{cases} \quad \text{mit} \quad \begin{cases} R_i = \frac{R_M}{M_i} \\ g_B = \frac{1}{1 + \lambda L_{St}} \end{cases}$$

$$\rho = \frac{1}{v} = \frac{m}{V}$$

2. Kreisprozesse

$$p_{i+1} = \varepsilon^\kappa p_i \quad T_{i+1} = \varepsilon^{\kappa-1} T_i$$

$$\eta_{th,GD} = 1 - \frac{1}{\kappa \cdot q^*} \left[\left(\frac{q^*}{\varepsilon^{\kappa-1}} + 1 \right)^\kappa - 1 \right] \quad q^* = \frac{q_{zu}}{c_p \cdot T_1}$$

$$w_{t,GD} = - \sum_i q_{i,i+1} = - \frac{R}{\kappa - 1} [\kappa (T_3 - T_2) - (T_4 - T_1)]$$

$$\eta_{th,GR} = 1 - \frac{T_4 - T_1}{T_3 - T_2} = 1 - \frac{1}{\varepsilon^{\kappa-1}}$$

$$w_{t,GR} = - \sum_i q_{i,i+1} = - \frac{R}{\kappa - 1} [(T_3 - T_2) - (T_4 - T_1)]$$

$$\eta_{th,SEI} = 1 - \frac{(T_5 - T_1)}{(T_3 - T_2) + \kappa (T_4 - T_3)}$$

$$w_{t,SEI} = - \frac{R}{\kappa - 1} [(T_3 - T_2) + \kappa (T_4 - T_3) - (T_5 - T_1)]$$

$$T_{4,SEI} = \left[\left(\frac{p_3'}{p_1} \cdot T_1 \right)^{\frac{1-\kappa}{\kappa}} \cdot T_3' \right]^\kappa$$

3. Kenngrößen

$$P_{(e,i,r)} = p_{m(e,i,r)} i n V_H \quad P_e = P_i - P_r = M \omega \quad \varepsilon = \frac{V_h + V_c (+V_{KM})}{V_c (+V_{KM})}$$

$$\eta_{(e,i)} = \frac{P_{(e,i)}}{\dot{m}_B H_u} = \frac{1}{b_{(e,i)} H_u}$$

$$\eta_m = \frac{P_e}{P_i} = \frac{p_{me}}{p_{mi}} = \frac{\eta_e}{\eta_i} = 1 - \frac{p_{mr}}{p_{mi}} = \frac{b_i}{b_e}$$

$$p_{m(e,i)} = \eta_{(e,i)} \lambda_a H_G$$

$$p_{mi} = \frac{W_{KA}}{V_h} = \begin{cases} \text{Otto:} & \frac{\eta_i V_G H_G}{V_h} = \eta_i \lambda_a H_G = \eta_i \frac{m_F Z}{\rho_{th} V_h} \frac{H_u \rho_G}{\lambda L_{St} + 1} \\ \text{Diesel:} & \frac{\eta_i V_L \bar{H}_G}{V_h} = \eta_i \lambda_a \bar{H}_G = \eta_i \frac{m_F Z}{\rho_{th} V_h} \frac{H_u \rho_L}{\lambda L_{St}} \end{cases}$$

$$p_{me} = \frac{2 \pi}{i} \frac{M}{V_H} = p_{mi} - p_{mr}$$

$$H_G = \frac{m_B H_u}{V_G} = \frac{m_B H_u \rho_G}{m_G} = \begin{cases} \text{Otto:} & \frac{m_B H_u \rho_G}{m_B + m_L} = \frac{H_u \rho_G}{1 + \lambda L_{St}} \\ \text{Diesel:} & \frac{m_B H_u \rho_L}{m_L} = \frac{H_u \rho_L}{\lambda L_{St}} \end{cases}$$

$$b_{(e,i)} = \frac{\dot{m}_B}{P_{(e,i)}} = \frac{1}{\eta_{(e,i)} H_u}$$

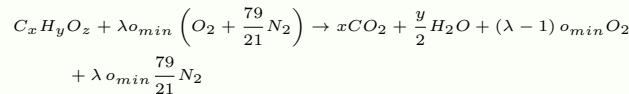
$$B_S = \frac{\dot{m}_B}{v_{Fzg}} = \frac{m_B}{s} = \frac{b_e P_e}{(\rho) v}$$

$$\lambda_a = \frac{m_G}{V_H \rho_{th}} = \frac{\dot{m}_G}{\dot{V}_G \rho_{th}}$$

$$\lambda_l = \frac{m_Z}{V_h \rho_{th}} \quad \text{mit} \quad m_Z = m_{ZL} + m_{ZB}$$

$$\lambda = \frac{\dot{m}_L}{\dot{m}_B \cdot L_{St}} = \frac{m_L}{m_B \cdot L_{St}} \left(= \frac{\dot{m}_L}{\sum_i \dot{m}_{B,i} \cdot L_{St,i}} \right)$$

$$\lambda_Z = \frac{m_{ZL}}{m_{ZB} \cdot L_{St}} = \frac{m_{ZL}}{m_B \cdot L_{St}} \stackrel{\text{Spülung}}{\neq} \lambda$$



$$o_{min} = \left(x + \frac{y}{4} + q - \frac{z}{2} \right)$$

$$o_{min,vol} = l_{min} \cdot r_{O_2,fl} \quad r_{O_2,fl} = 0,21$$

$$o_{min,grav} = l_{min} \cdot g_{O_2,fl} \quad g_{O_2,fl} = 0,23142$$

$$L_{st} = \frac{M_{O_2}}{g_{O_2,fl} \cdot M_B} \left(x + \frac{y}{4} + q - \frac{z}{2} \right) = \frac{(2,664 c + 7,937 h + 0,998 s - o)}{g_{O_2,fl}}$$

$$c = \frac{m_C}{m_B} = \frac{M_C}{M_B} x \quad h = \frac{M_{H_2}}{M_B} y = \frac{M_H}{2 M_B} y$$

4. Ladungswechsel 4-Takt

$$p_{mi} = p_{mi,HD} + p_{mi,LW} = p_{mi,HD} + |p_E - p_A|$$

$$p_{mi,HD} = \frac{\dot{m}_B \cdot H_u}{i n V_H} \cdot \eta_{i,HD}$$

$$\dot{m}_{G,AS,Zyl} = \frac{\dot{m}_{G,ges}}{i z} \frac{360^\circ KW}{\Delta \alpha}$$

$$m_{G,AS,Zyl} = \frac{m_{G,AS}}{z} = \frac{\dot{m}_{G,ges}}{i n z}$$

$$\alpha_{(K,V)} = \frac{A_S}{A_{(K,V)}}$$

$$A_S = \frac{\dot{m}_{G,AS,Zyl}}{c_S \cdot \rho_S}$$

$$c_S = \sqrt{\frac{2\kappa}{\kappa - 1} R_0 T_0 \left(1 - \left(\frac{p_{zm}}{p_0} \right)^{\frac{\kappa-1}{\kappa}} \right)}$$

$$\rho_S = \rho_0 \left(\frac{p_{zm}}{p_0} \right)^{\frac{1}{\kappa}}$$

$$\frac{d\alpha}{dt} \approx \frac{\Delta \alpha}{\Delta t} = 2 \pi n = 360^\circ KW \cdot n$$

$$\Delta t = \frac{\Delta s}{v} = \frac{2 l_{rohr}}{\sqrt{\kappa R_L T}} = \frac{m_{G,AS,Zyl}}{\dot{m}_S}$$

$$x_R = \frac{m_R}{m_R + m_Z}$$

$$m_R = x_{spuel} \cdot \frac{p_Z V_c}{R_G T_Z}$$

5. Ladungswechsel 2-Takt

$$\Lambda_S = \frac{V_Z}{V_{Zyl}} = \frac{m_Z}{\rho_{zm} V_{ES}} \quad \Lambda_a = \frac{V_G}{V_{Zyl}} = \frac{V_G}{V_{ES}}$$

6. Gemischbildung

$$x_{AGR} = \frac{m_{AGR}}{m_L + m_B + m_{AGR}}$$

$$\lambda_{vergasen} = \frac{1}{L_{st}} \frac{A_L}{A_B} \frac{\alpha_L}{\alpha_B} \varepsilon \sqrt{\frac{\Delta p_L}{\Delta p_B}} \sqrt{\frac{\Delta \rho_L}{\Delta \rho_B}}$$

$$\lambda_{injektor} = \frac{\dot{m}_L}{L_{st} \cdot A_B \cdot \alpha_B \cdot t_E \cdot i \cdot n \cdot z \cdot \sqrt{2 \Delta p_B}}$$

7. Aufladung

$$\lambda_{L,ATL} = \lambda_{L,Saug} \left(\frac{T_{E,ATL}}{T_{E,Saug}} \right)^a \frac{\varepsilon}{\varepsilon - 1} \quad a \in [0, 2; 0, 5]$$
$$P_{mi,ATL} = P_{mi,Saug} \frac{P_{E,ATL}}{P_{E,Saug}} \left(\frac{T_{E,ATL}}{T_{E,Saug}} \right)^{1-a} \frac{\varepsilon}{\varepsilon - 1}$$
$$+ P_{E,ATL} - P_{A,ATL}$$

$$P_V = \dot{m}_V w_V \frac{1}{\eta_{mV}} = \dot{m}_V w_{sV} \frac{1}{\eta_{siV} \eta_{mV}}$$
$$w_{sV} = c_{pV} T_1 \left[\left(\frac{p_2}{p_1} \right)^{\frac{\kappa_V - 1}{\kappa_V}} - 1 \right]$$
$$\eta_{siV} = \frac{T_{2s} - T_1}{T_2 - T_1} = \frac{\frac{T_{2s}}{T_1} - 1}{\frac{T_2}{T_1} - 1} = \frac{\left(\frac{p_2}{p_1} \right)^{\frac{\kappa_V - 1}{\kappa_V}} - 1}{\frac{T_2}{T_1} - 1}$$
$$\dot{m}_{V,red} = \dot{m}_V \frac{\sqrt{T_{ein}}}{p_{ein}} \quad \dot{m}_{V,korr} = \dot{m}_{red} \frac{p_{ref}}{\sqrt{T_{ref}}}$$

$$P_T = \dot{m}_T w_T \frac{1}{\eta_{mT}} = \dot{m}_T w_{sT} \eta_{siT} \eta_{mT}$$
$$w_{sT} = c_{pT} T_5 \left[1 - \left(\frac{p_6}{p_5} \right)^{\frac{\kappa_T - 1}{\kappa_T}} \right]$$
$$\dot{m}_{T,red} = \dot{m}_T \frac{\sqrt{T_5}}{p_5} \quad \dot{m}_{T,korr} = \dot{m}_{red} \frac{p_{ref}}{\sqrt{T_{ref}}}$$

$$\eta_{ges}^* = \frac{\dot{m}_A}{\dot{m}_V} \frac{\eta_{ATL}}{\underbrace{\eta_{siT} \eta_{siV} \eta_{mT} \eta_{mV}}_{\eta_{mATL}}} = \frac{1 + \lambda L_{St}}{\lambda L_{St}} \eta_{siT} \eta_{siV} \eta_{mATL}$$
$$= \frac{w_{sV}}{w_{sT}} = \frac{T_1}{T_5} \frac{c_{pV} \left[\left(\frac{p_2}{p_1} \right)^{\frac{\kappa_V - 1}{\kappa_V}} - 1 \right]}{c_{pT} \left[1 - \left(\frac{p_6}{p_5} \right)^{\frac{\kappa_T - 1}{\kappa_T}} \right]}$$

8. Energiebilanz

$$\Delta \dot{H}_A = \sum_i \dot{n}_i [h_i(T_A) - h_i(T_0)] = \dot{n}_A \sum_i \psi_i [h_i(T_A) - h_i(T_0)]$$
$$= \dot{m}_A \sum_i \frac{g_i}{M_i} [h_i(T_A) - h_i(T_0)]$$
$$\Delta \dot{H}_A = \dot{H}_A(T_A) - \dot{H}_{AH}(T_{Eintritt})$$

$$1 = \underbrace{\frac{P_e}{\dot{m}_B H_u}}_{\eta_e} + \frac{\Delta \dot{H}_A}{\dot{m}_B H_u} + \frac{\Delta \dot{H}_{KW}}{\dot{m}_B H_u} + \frac{\Delta \dot{H}_{LLK}}{\dot{m}_B H_u} + \frac{\dot{Q}_R}{\dot{m}_B H_u}$$

$$P_e = \sum_i \frac{P_{an,i}}{\eta_{an,i}} \quad P_{chem} = \dot{m}_B H_u = \sum_i \dot{m}_{B,i} H_{u,i}$$

9. Wärmeübertragung

$$\varphi_m = \varphi_{Konv} = \alpha_{mi} [T_{\alpha i} - T_{mWi}]$$
$$\varphi_{m(TR)} = \varphi_{WLeit} = \frac{\lambda}{d_{wand}} [T_{Wli} - T_{Wre}] \quad (\cdot f_{TR})$$
$$f_{TR} = \frac{\frac{D_A}{D_i} - 1}{\ln \left(\frac{D_A}{D_i} \right)}$$

$$\varphi_{m(TR)} = \frac{\lambda}{B_{(TR)}} (T_{\alpha i} - T_a)$$
$$B = \frac{\lambda}{\alpha_{mi}} + \delta + \frac{\lambda}{\alpha_a} \quad \text{mit} \quad \delta = \frac{D_a - D_i}{2}$$
$$B_{TR} = \frac{\lambda}{\alpha_{mi}} + \frac{\delta}{f_{TR}} + \frac{\lambda}{\alpha_a} \frac{D_i}{D_a}$$

10. Kräfte

$$F_{Ko,osz} = m_{osz} (\cos(\alpha) + \lambda_S \cos(2\alpha)) r \omega^2$$
$$\rightarrow m_{osz} = m_{Ko} + m_{Pl,osz}$$
$$\rightarrow m_{Pl,osz} = \frac{l_{1,(sp \leftrightarrow kw)}}{l_{2,(sp \leftrightarrow ko)}} m_{Pl,rot}$$
$$\rightarrow m_{Pl,rot} = \frac{l_{2,(sp \leftrightarrow ko)}}{l} m_{Pl}$$
$$F_{Pl} = \frac{F_{Ko,osz}}{\cos(\beta)}$$
$$F_T = F_{Pl} \sin(\alpha + \beta) \approx F_{Ko,res} \cdot \left(\sin(\alpha) + \frac{\lambda_S}{2} \cdot \sin(2\alpha) \right)$$
$$F_R = F_{Pl} \cos(\alpha + \beta) \approx F_{Ko,res} \cdot \left(-\frac{\lambda_S}{2} + \cos(\alpha) + \frac{\lambda_S}{2} \cdot \cos(2\alpha) \right)$$
$$F_{Ko,Anwechsel} = F_G - F_{Ko,osz} (\pm F_{Reib}) \stackrel{!}{=} 0$$

11. Massenausgleich

$$F_{(1,2),res} = \sqrt{F_{+(1,2),res}^2 + F_{-(1,2),res}^2}$$
$$F_{(\pm)(1,2),res} = \sqrt{F_{(\pm)(1,2),x}^2 + F_{(\pm)(1,2),y}^2}$$
$$F_{+(1,2)} = F_{-(1,2)} = \frac{1}{2} F_{01,(02)} = \frac{1}{2} m_{osz} r \omega^2 (\lambda_S)$$
$$M_{(1,2),res} = \sqrt{M_{+(1,2),res}^2 + M_{-(1,2),res}^2}$$
$$M_{(\pm)(1,2),res} = \sqrt{M_{(\pm)(1,2),x}^2 + M_{(\pm)(1,2),y}^2}$$

$$F_{osz} = F_{Ko,osz} = m a = m_{osz} r \omega^2 (\cos(\alpha) + \lambda_S \cos(2\alpha))$$
$$F_{rot} = m_{rot} a = m_{rot} r \omega^2 = (m_{KK,red} + m_{Pl,rot}) r \omega^2$$
$$m_{KK,red} = \frac{r_1}{r} m_{KW}$$

$$M_{1,osz} = \|M_{1,min}\| \cdot 2$$
$$M_{1,rot} = \|M_{1,max}\| - \|M_{1,min}\|$$

12. Kinematik

$$s_{exakt}(\alpha) = r \left[(1 - \cos(\alpha)) + \frac{1}{\lambda_S} \left(1 - \sqrt{1 - \lambda_S^2 \sin^2(\alpha)} \right) \right]$$
$$s_{approx}(\alpha) = r \left[(1 - \cos(\alpha)) + \frac{\lambda_S}{4} (1 - \cos(2\alpha)) \right]$$
$$\stackrel{\lambda_S \rightarrow 0}{\approx} r (1 - \cos(\alpha))$$
$$\lambda_S = \frac{r}{l} = \frac{s}{2l}$$

$$c_{exakt}(\alpha) = r \omega \left[\sin(\alpha) + \frac{\lambda_S \sin(\alpha) \cos(\alpha)}{\sqrt{1 - \lambda_S^2 \sin^2(\alpha)}} \right]$$
$$c_{approx}(\alpha) = r \omega \left[\sin(\alpha) + \frac{\lambda_S}{4} \sin(2\alpha) \right]$$
$$\stackrel{\lambda_S \rightarrow 0}{\approx} r \omega \sin(\alpha)$$
$$c_{max} = r \omega \sqrt{1 + \lambda_S^2} \quad \triangleleft (r, l) \rightarrow \perp$$
$$\alpha(c_{max}) = \arctan \left(\frac{l}{r} \right) = \arctan \left(\frac{1}{\lambda_S} \right)$$
$$c_m = 2 s n = 4 r n$$

$$a_{approx}(\alpha) = r \omega^2 [\cos(\alpha) + \lambda_S \cos(2\alpha)]$$
$$\stackrel{\lambda_S \rightarrow 0}{\approx} r \omega^2 \cos(\alpha)$$

13. Ventiltrieb

$$F_N = F_{F,red} + m_{N,red} \underbrace{a_N}_{=\ddot{s}_N} \left(+ p_{AÖ} \frac{\pi}{4} d_V^2 i \right) \stackrel{!}{\geq} 0 \quad i = \frac{l_{1,h \leftrightarrow v}}{l_{2,h \leftrightarrow n}}$$
$$\Rightarrow \omega_{NW} = \sqrt{-\frac{F_{F,red}}{m_{N,red} s_V'}}$$
$$F_{F,red} = F_F i = (s_{v0} + s_N i) i c_F = (s_{v0} + s_V) i c_F$$
$$m_{N,red} = \left(m_{1,v} + \frac{m_{2,f}}{2} + m_{3,(t,k)} \right) i^2 + \frac{J_K}{l_{2,(h \leftrightarrow n)}^2} + m_{5,st} + m_{6,stoe}$$

$$s' = \frac{ds}{d\alpha}$$
$$\Rightarrow \ddot{s}_N = a = s_N'' \omega_{NW}^2 = s_N'' (\omega_{NW} S_n)^2$$
$$s_N = \frac{1}{i} s_V \quad \dot{s}_N = \frac{1}{i} \dot{s}_V \quad \ddot{s}_N = \frac{1}{i} \ddot{s}_V$$
$$s_N = \frac{1}{i} s_V \quad s_N' = \frac{1}{i} s_V' \quad s_N'' = \frac{1}{i} s_V''$$
$$s_{(v,n),2} = \frac{s_{(v,n),2}''}{s_{(v,n),1}''} s_{(v,n),1}$$

14. Brennverlaufsanalyse

$$\begin{aligned}dQ_B &= \frac{\kappa}{\kappa - 1} p_{\alpha_1} \, \mathrm{d}V + \frac{1}{\kappa - 1} V_{\alpha_1} \, \mathrm{d}p + \alpha_i A_W \left(T_{\alpha_1} - T_{mWi} \right) \mathrm{d}t \\T_{i,(\alpha_1)} &= \frac{p_{\alpha_1} V_{\alpha_1}}{m_G R_G} \\A_{W,\alpha_1} &= A_{Kolben} + A_{Kopf} + \underbrace{A_{Wand} (+A_{Kompr})}_{=\pi D(s+(s_s))} \\V_{\alpha_1} &= V_c + \frac{\pi}{4} D^2 s_{\alpha_1} \\v(\alpha) &= v_c + \frac{s(\alpha)}{s(180^\circ KW)} \cdot (v_1 - v_2) \\dt &= \frac{\Delta\alpha}{360^\circ KW \cdot n} \\dm_B &= \frac{dQ_B}{H_u}\end{aligned}$$

15. Ähnlichkeit

$$\begin{array}{lll}c_m = \text{const.} & p(\alpha) = \text{const.} & T_{\alpha i} = \text{const.} \\ \frac{s_2}{s_1} = x & \frac{A_2}{A_1} = x^2 & \frac{V_2}{V_1} = x^3 \\ \sigma_m \propto c_m^2 & & t_{\text{ü}} \propto D = s\end{array}$$

16. Spannungen

$$\begin{aligned}S &= \frac{\sigma_B}{\sigma_{mech} + \sigma_{therm}} \\ \sigma_{mech} &= \frac{p_Z \cdot D}{2 \delta} \\ \sigma_{therm} &= \frac{E \cdot \alpha_L}{1 - \nu} \frac{T_{mWi} - T_{mWa}}{2}\end{aligned}$$

17. Allgemein

$$\begin{aligned}\frac{y_g - y_1}{x_g - x_1} &= \frac{y_2 - y_1}{x_2 - x_1} & x_{1,2} &= -\frac{p}{2} \pm \sqrt{\frac{p^2}{4} - q} = \frac{-b \pm \sqrt{b^2 - 4ac}}{2a} \\ \Delta X_{\%} &= \frac{X_{neu} - X_{alt}}{X_{alt}} \cdot 100\% \\ i_{antrieb} &= \frac{n_{mot}}{n_{rad}} = \frac{M_{rad}}{M_{mot} \cdot \eta_{antrieb}}\end{aligned}$$