

Vessel	RTD/A_In	Digital O-24V
6kV1	I0.12	Q0.0
6kV2	I0.11	Q0.1
6kV3	I0.10	Q0.2
6kV4	I0.9	Q0.3
8kV1	I1.12	Q1.0
8kV2	I1.11	Q1.1
12kV1	I1.10	Q1.2
12kV2	I1.9	Q1.3
Oven	I2.12	Q2.0
Blender	-	Q2.1
Grinder	-	Q2.2

Contactor	Digital O-24V
1	Q0.5
2	Q0.6
3	Q0.7

Emergency Stop	Digital I-24V
I2.9	