

**CHC-201, Heat Transfer**  
**Department of Chemical Engineering (IIT-R)**

**Tutorial-4**

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1. In the final stages of production, a pharmaceutical is sterilized by heating it from 20 to 80°C as it moves at 0.15 m/s through a straight thin-walled stainless steel tube of 12.7-mm diameter. A uniform heat flux is maintained by an electric resistance heater wrapped around the outer surface of the tube. If the tube is 12 m long, what is the required heat flux? Also, calculate the surface temperature at the tube exit? Fluid properties may be approximated as  $\rho=1000 \text{ kg/m}^3$ ,  $C_p=4000 \text{ J/kgK}$ ,  $\mu= 2 \times 10^{-3} \text{ kg/ms}$ ,  $k=0.8 \text{ W/mK}$ , and  $Pr=1.3$ .
2. Air at  $P=1 \text{ atm}$  enters a thin-walled ( $D=6\text{-mm}$  diameter) long tube ( $L=2.5 \text{ m}$ ) at an inlet temperature of 90°C. A constant heat flux is applied to the air from the tube surface. The air mass flow rate is  $135 \times 10^{-6} \text{ kg/s}$ . If the tube surface temperature at the exit is 150°C, Determine the rate of heat transfer to the fluid.
3. Water at 60°C enters a tube of 2.54 cm diameter at a mean flow velocity of 2 cm/s. Calculate the exit water temperature if the tube is 3.0 m long and the wall temperature is constant at 80°C.  
$$\mu = 4.71 \times 10^{-4} \text{ kg / m.s} \quad \rho = 985 \text{ kg / m}^3 \quad c_p = 4.18 \text{ kJ / kg.}^\circ\text{C} \quad Pr = 3.02 \quad k = 0.651 \frac{\text{W}}{\text{m.}^\circ\text{C}}$$
4. Hot air at atmospheric pressure and 75°C enters a 10-m-long uninsulated square duct of cross section 0.20 m x 0.20 m. The volume flow rate of air through the duct is 0.15 m<sup>3</sup>/s. The duct is observed to be nearly isothermal at 60°C. Determine the exit temperature of the air.
5. Consider the flow of oil at 10 °C in an 80 cm diameter pipeline at an average velocity of 0.8 m/s. A 400 m long section of the pipeline passes through icy water of the lake at 0°C. The surface temperature of the pipe is nearly 0°C. Neglect thermal resistance of the pipe, determine a) the temperature of the oil when the pipe leaves the lake , b) the rate of heat transfer from the oil. Properties of oil  $\rho = 893.5 \text{ kg/m}^3$ ,  $k = 0.146 \text{ W/m }^\circ\text{C}$ ,  $\mu = 2.325 \text{ kg/m.s}$ ,  $\nu = 2594 \times 10^{-6}$ ,  $C_p = 1838 \text{ J/kg}^\circ\text{C}$ ,  $Pr = 28750$ .

6. Hot exhaust gases leaving a stationary diesel engine at 450 °C enters a 20 cm diameter at an average velocity of 5 m/s. The surface temperature of the pipe is 180°C. Determine the length of the pipe if the exhaust gases are to leave the pipe at 250 °C after transferring heat to water in a heat recovery unit. Use properties of air for exhaust gases.

Properties of air at 1 atm pressure						
Temp. $T, ^\circ\text{C}$	Density $\rho, \text{kg/m}^3$	Specific Heat $c_p$ $\text{J/kg}\cdot\text{K}$	Thermal Conductivity $k, \text{W/m}\cdot\text{K}$	Thermal Diffusivity $\alpha, \text{m}^2/\text{s}$	Dynamic Viscosity $\mu, \text{kg/m}\cdot\text{s}$	Kinematic Viscosity $\nu, \text{m}^2/\text{s}$
-150	2.866	983	0.01171	$4.158 \times 10^{-6}$	$8.636 \times 10^{-6}$	$3.013 \times 10^{-6}$
-100	2.038	966	0.01582	$8.036 \times 10^{-6}$	$1.189 \times 10^{-6}$	$5.837 \times 10^{-6}$
-50	1.582	999	0.01979	$1.252 \times 10^{-5}$	$1.474 \times 10^{-5}$	$9.319 \times 10^{-6}$
-40	1.514	1002	0.02057	$1.356 \times 10^{-5}$	$1.527 \times 10^{-5}$	$1.008 \times 10^{-5}$
-30	1.451	1004	0.02134	$1.465 \times 10^{-5}$	$1.579 \times 10^{-5}$	$1.087 \times 10^{-5}$
-20	1.394	1005	0.02211	$1.578 \times 10^{-5}$	$1.630 \times 10^{-5}$	$1.169 \times 10^{-5}$
-10	1.341	1006	0.02288	$1.696 \times 10^{-5}$	$1.680 \times 10^{-5}$	$1.252 \times 10^{-5}$
0	1.292	1006	0.02364	$1.818 \times 10^{-5}$	$1.729 \times 10^{-5}$	$1.338 \times 10^{-5}$
5	1.269	1006	0.02401	$1.880 \times 10^{-5}$	$1.754 \times 10^{-5}$	$1.382 \times 10^{-5}$
10	1.246	1006	0.02439	$1.944 \times 10^{-5}$	$1.778 \times 10^{-5}$	$1.426 \times 10^{-5}$
15	1.225	1007	0.02476	$2.009 \times 10^{-5}$	$1.802 \times 10^{-5}$	$1.470 \times 10^{-5}$
20	1.204	1007	0.02514	$2.074 \times 10^{-5}$	$1.825 \times 10^{-5}$	$1.516 \times 10^{-5}$
25	1.184	1007	0.02551	$2.141 \times 10^{-5}$	$1.849 \times 10^{-5}$	$1.562 \times 10^{-5}$
30	1.164	1007	0.02588	$2.208 \times 10^{-5}$	$1.872 \times 10^{-5}$	$1.608 \times 10^{-5}$
35	1.145	1007	0.02625	$2.277 \times 10^{-5}$	$1.895 \times 10^{-5}$	$1.655 \times 10^{-5}$
40	1.127	1007	0.02662	$2.346 \times 10^{-5}$	$1.918 \times 10^{-5}$	$1.702 \times 10^{-5}$
45	1.109	1007	0.02699	$2.416 \times 10^{-5}$	$1.941 \times 10^{-5}$	$1.750 \times 10^{-5}$
50	1.092	1007	0.02735	$2.487 \times 10^{-5}$	$1.963 \times 10^{-5}$	$1.798 \times 10^{-5}$
60	1.059	1007	0.02808	$2.632 \times 10^{-5}$	$2.008 \times 10^{-5}$	$1.896 \times 10^{-5}$
70	1.028	1007	0.02881	$2.780 \times 10^{-5}$	$2.052 \times 10^{-5}$	$1.995 \times 10^{-5}$
80	0.9994	1008	0.02953	$2.931 \times 10^{-5}$	$2.096 \times 10^{-5}$	$2.097 \times 10^{-5}$
90	0.9718	1008	0.03024	$3.086 \times 10^{-5}$	$2.139 \times 10^{-5}$	$2.201 \times 10^{-5}$
100	0.9458	1009	0.03095	$3.243 \times 10^{-5}$	$2.181 \times 10^{-5}$	$2.306 \times 10^{-5}$
120	0.8977	1011	0.03235	$3.565 \times 10^{-5}$	$2.264 \times 10^{-5}$	$2.522 \times 10^{-5}$
140	0.8542	1013	0.03374	$3.898 \times 10^{-5}$	$2.345 \times 10^{-5}$	$2.745 \times 10^{-5}$