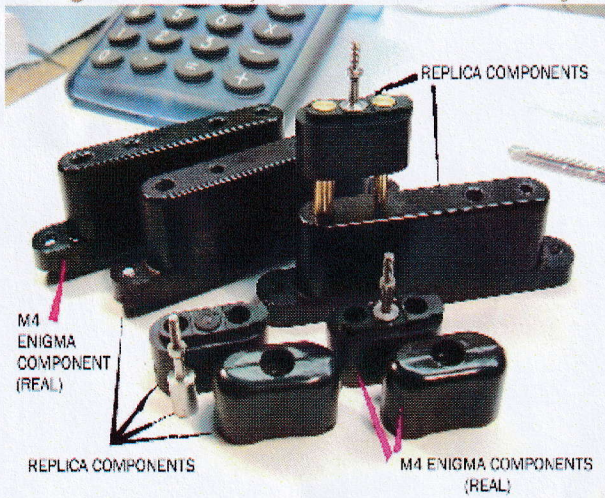
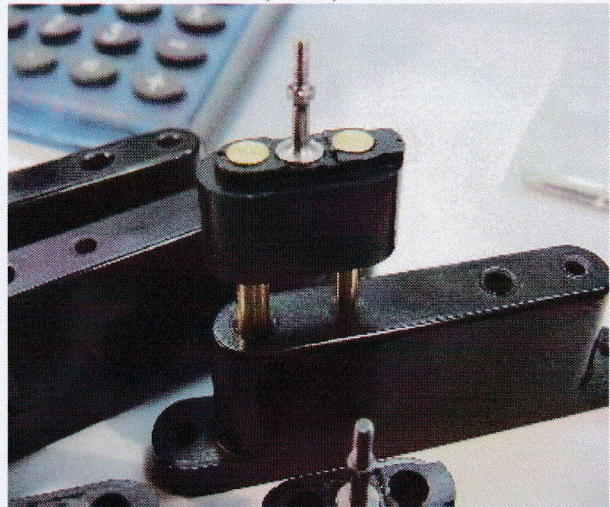


original are reproduced with clarity.

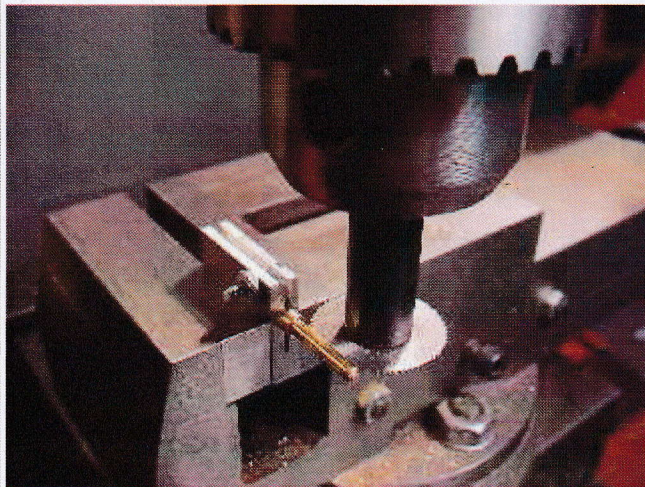


pins).



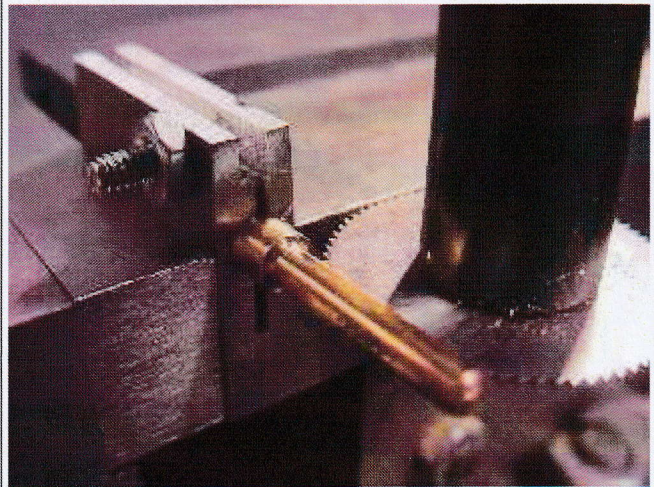
#13

Cutting slots in the pins . This allows the pin to be 'expanded' just a little to give a good connection between pin and socket.



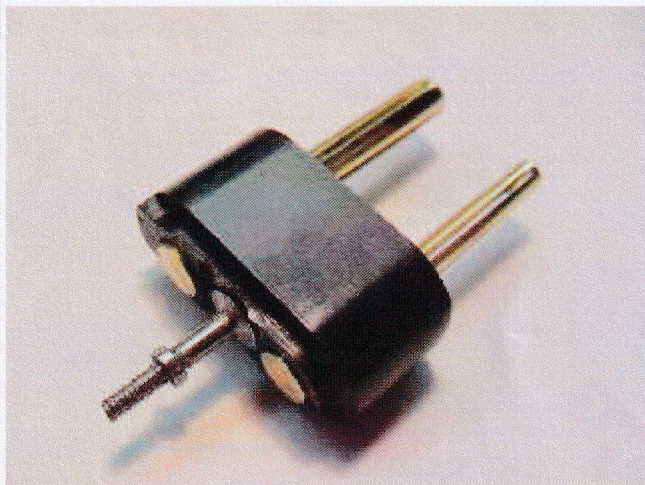
#14

Closeup view of the special fixture for cutting slots in the pins . Special "Jewelers saws" are required to cut the .030 mm slot width.



#15

Slotted pins installed in base for a trial fit. Next step is to drill and tap the pins for the 2mm screws connection screws.



#16

Slotted pins installed in base end view.

