



This photo shows a set of molded 'Stecker' cases. The two on the left are "real" M4 'Stecker' case housings.



#6

This is a 'Stecker' comparison. The one on the left is from the M4 Enigma. The one on the right is one molded in the shop. The parts are shown "put together", each are actually made of two seperate parts. The top half, which is a two part mold, male and female. The bottom half is a one part mold.



The parts need to be trimmed up as you can see some flashing at the bottom. It just came out of the mold. Some talcum powder remains on the part.

Once it is polished, it will shine just like the original.

#7

Consistency is the goal here. With the newly molded bucket of 'Stecker' parts (seen of the left) we setup the Mill/Lathe Combo to cut the flashing and make sure each part conforms dimensionally to the original.

#8

Here the lower half of the 'Stecker' trimmed to exact standards. The lower half will receive the connection pins in the "molded in" holes seen here.