Odor Impact Assessment of Operations at an Organic Waste-to-Energy Facility

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Poster # A11I-2674

Problem Statement

Background

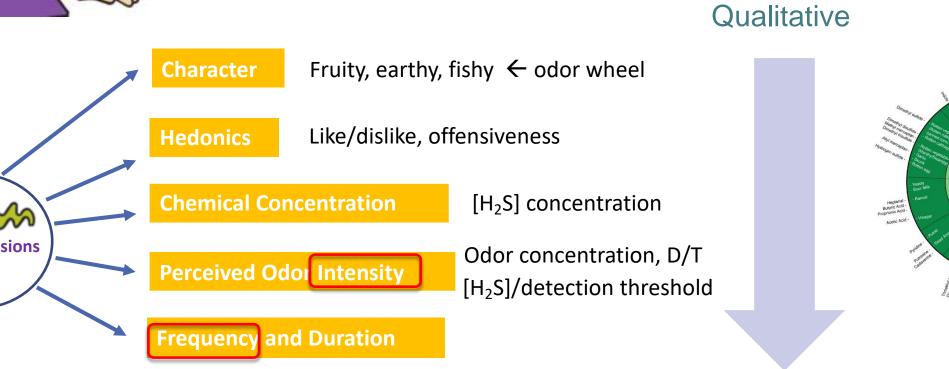
- California's ambitious waste diversion goals: Senate Bill 1383 requires a 75% reduction in organic waste landfilling by 2025.
- Significant growth in organic waste recycling facilities required.
- Anaerobic digestion (AD) of organic municipal solid waste is an important waste diversion strategy.
- Because municipal organic waste is primarily generated in denselypopulated areas, these facilities are often sited near cities to reduce hauling distances.

"Failure to control and manage odors is the single biggest cause of adverse publicity, regulatory pressures and facility closures in the organics recycling industry."

— Biocycle (2012)

Quantitative

Odor 101 A sensation our brain generates in response to chemical stimuli. Chemical component Sensory component



Research Objectives

- Characterize emission sources at various waste processing stages
- Identify influential sources that limit facility scale-up
- Develop mitigation priorities and siting strategies.

ttps://www.biocycle.net/2014/02/21/the-compost-odor-wheel/

Study Site



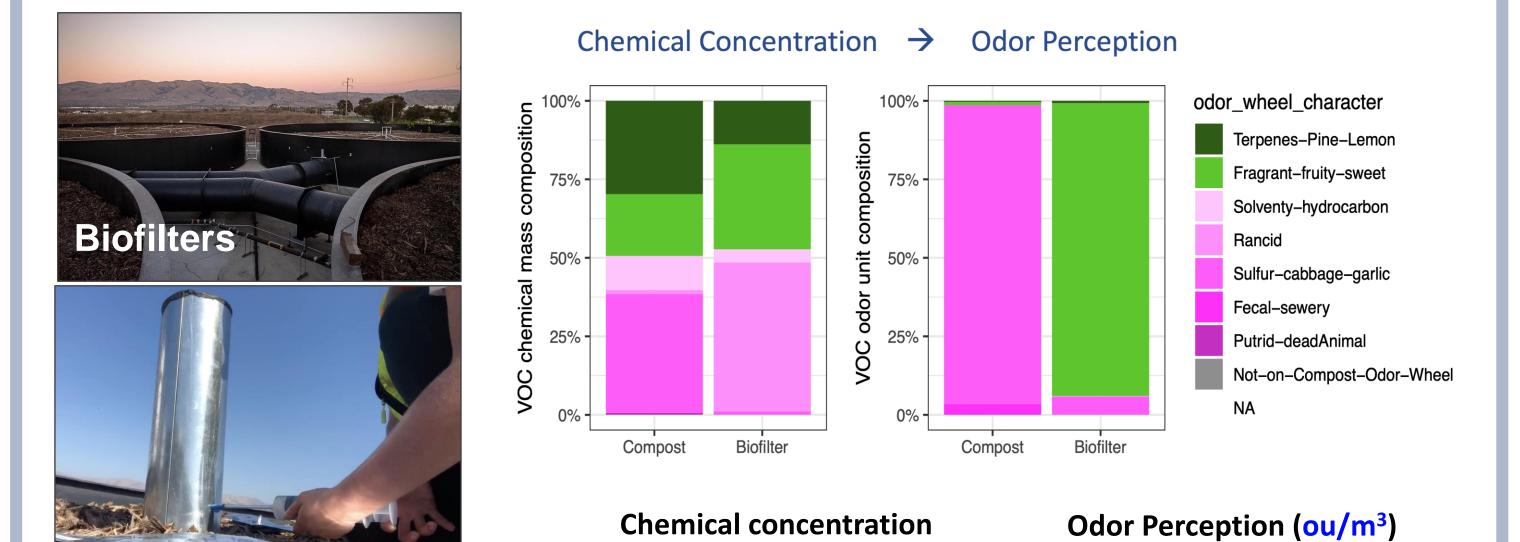
CEC funded study (2015-2019)

ZWEDC is the largest Dry AD facility and faces scale-up barriers:

- Odor results in public adversity
- Siting and air permitting of new facilities
- High capital and operational costs
- Uncertainty in revenue for power output, compost, and other coproducts * Onsite composting has been relocated.

Measurement and Modeling Approach

Odor Emission Characterization



 (ug/m^3) $C = \sum C_i$

 $OAV = \sum_{i} {C_i}/{OT_i}$

area source.

C_i: chemical concentration of species i.

 OT_i : odor detection threshold of species i.

(~odor activity value, OAV)

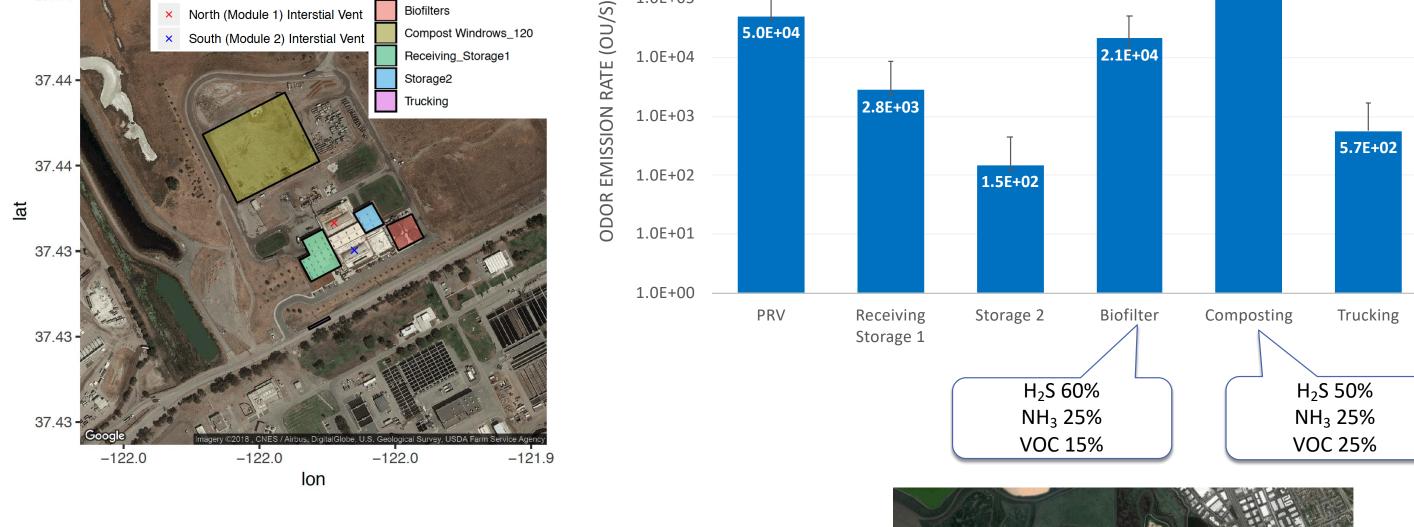
 Spot measurements for large Emitting Frequency H₂S NH₃ VOCs Flow Rate Literature Receiving Storage Intermittent Trucking

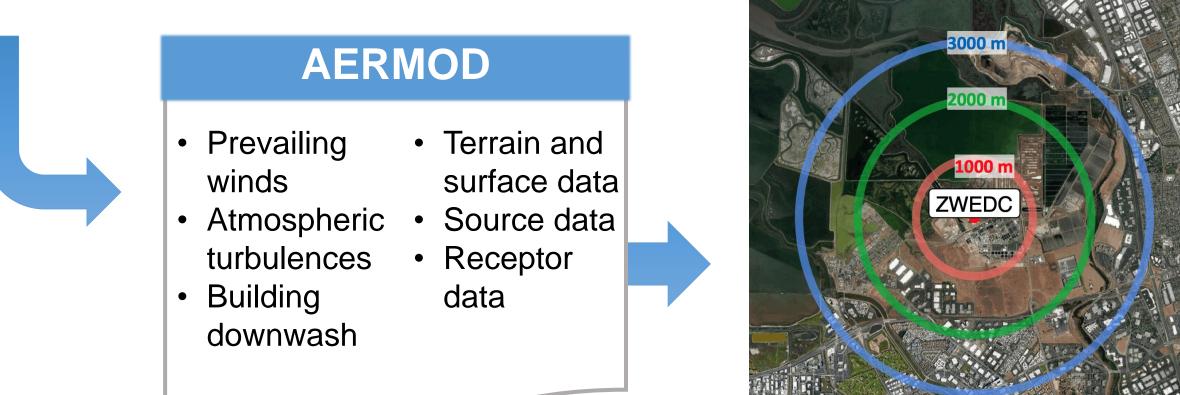
Intermittent, unknown schedule

* For evaluation purpose

- Species emissions → odor perception.
- Composting is the leading odor source.
- AERMOD models hourly offsite odor concentrations.

AERMOD to Link Sources to Receptors





Offsite Odor Impact Assessment (Scale 1x = 90,000 tons/year organic processing capacity) **Separation Distance**: The minimum distance at which receptor locations w/o compost begin to no longer affected as determined by odor impact criteria. Compost odor dominates offsite impacts and limits facility 1.5xscale up. w/ compost Time of day matters, driven by atmospheric stability Max Separation Distance (m)

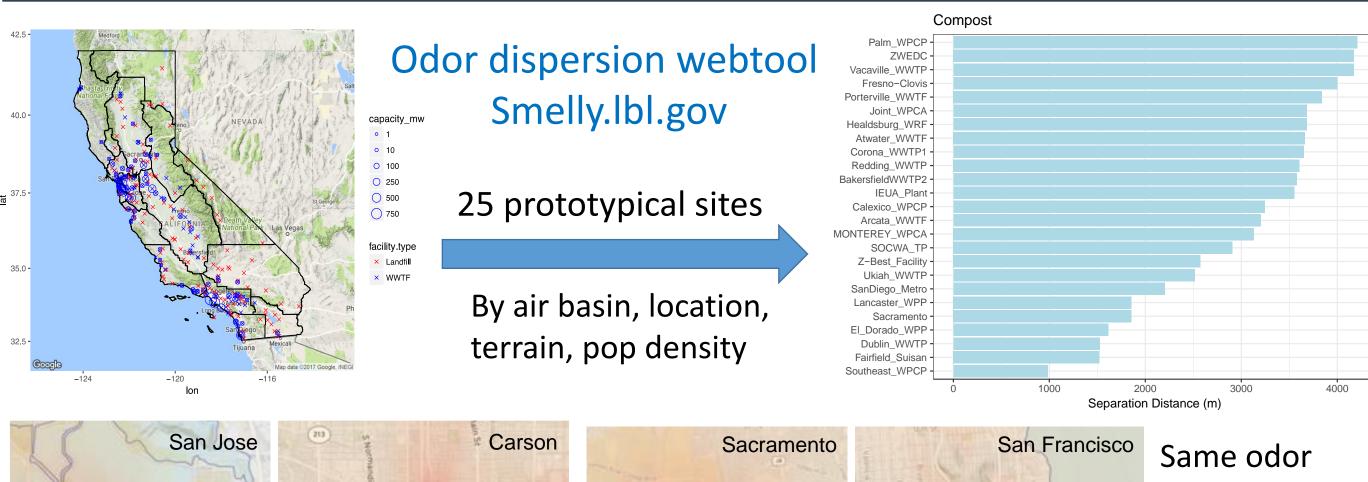
Extrapolation to Entire State

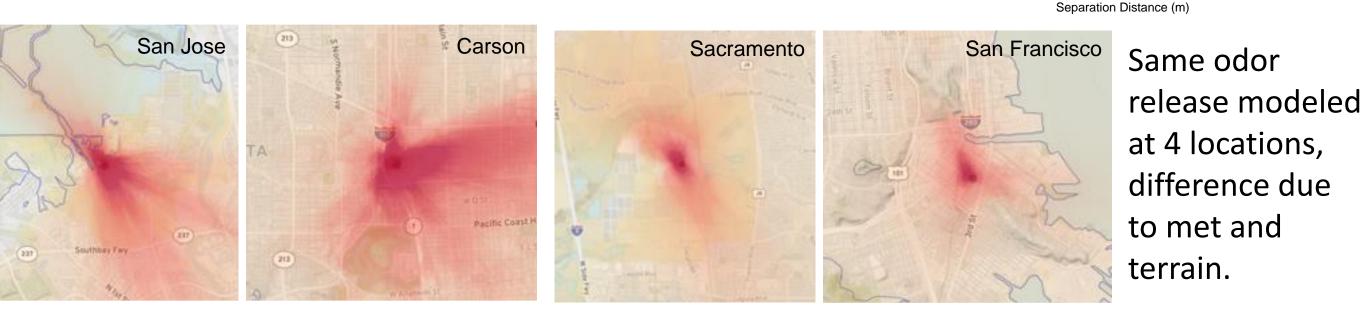
Odor Dispersion Conditions:

All Hours ▲ High Mixing Hours ■ Low Mixing Hours

Odor impact criteria matters

> Key task for regulators.





Conclusions

- Outdoor composting is the dominant odor source; new composting odor management techniques are needed.
- Low mixing hours (early morning/evening and late afternoon) are conducive to greater odor impacts
- Need community monitoring to determine proper odor impact criteria for adequately siting a facility.
- Odor dispersion and assessment tool needed to support AD siting and planning to expand organics recycling at scale.