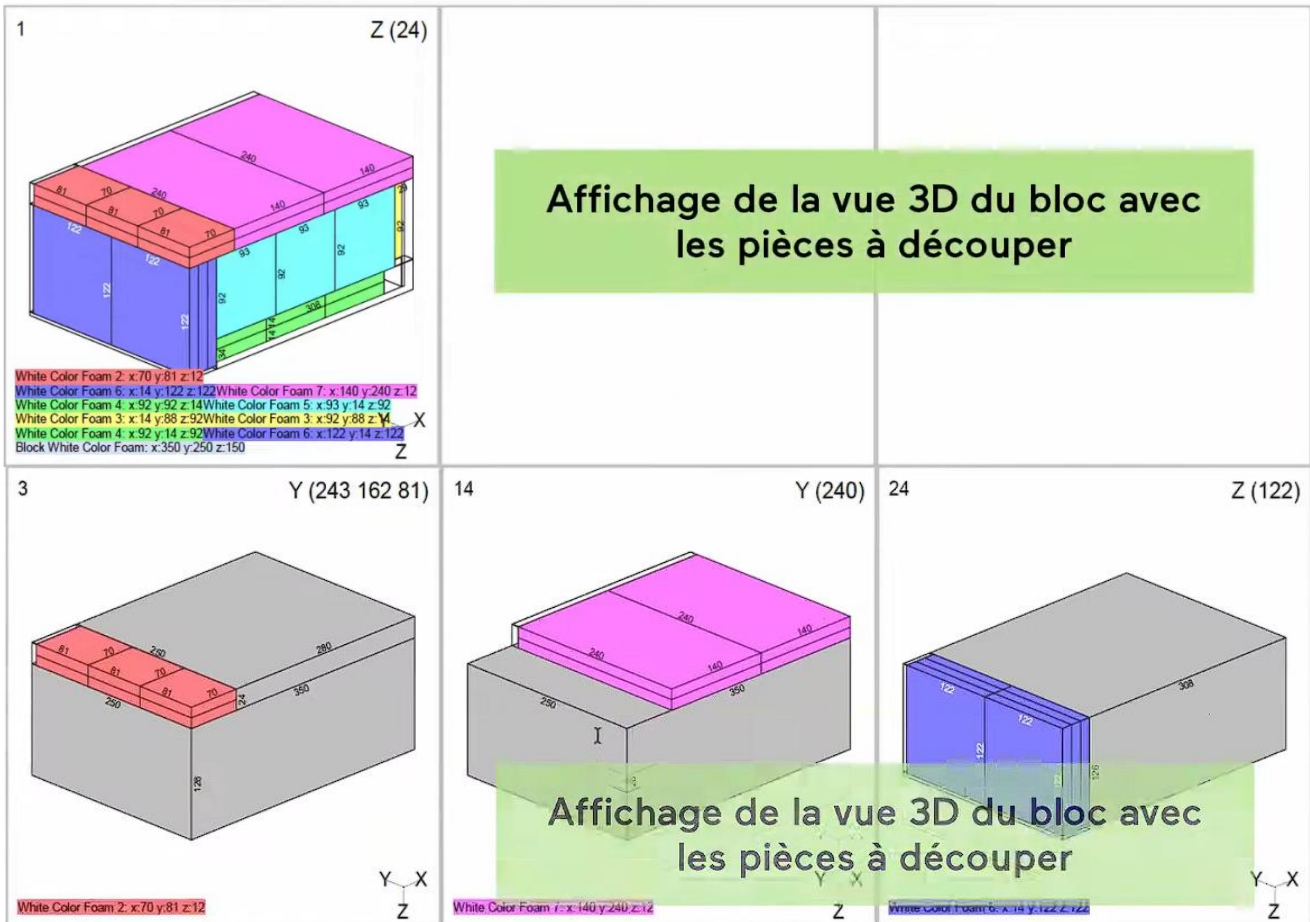
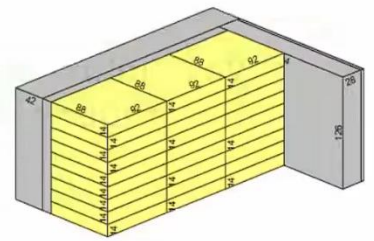
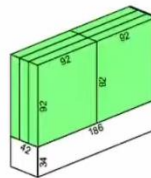
































## Cut 1 / Block White Color Foam































$$\begin{array}{c} Y \quad X \\ \diagdown \quad \diagup \\ Z \end{array}$$

$$\begin{array}{c} Y & & X \\ & \diagdown & / \\ & Z \end{array}$$

|    |   |                              | X   | Y   | Z   | 8<             |
|----|---|------------------------------|-----|-----|-----|----------------|
| 1  |   | <Z>                          | 350 | 250 | 150 | Z (24)         |
| 2  |   | <X>                          | 350 | 250 | 24  | X (70)         |
| 3  |   | <Y>                          | 70  | 250 | 24  | Y (243 162 81) |
| 4  |    | White Color Foam 2 (Z:2)     | 70  | 81  | 24  | Z (12)         |
| 5  |    | White Color Foam 2           | 70  | 81  | 12  |                |
| 6  |    | White Color Foam 2           | 70  | 81  | 12  |                |
| 7  |    | White Color Foam 2 (Z:2)     | 70  | 81  | 24  | Z (12)         |
| 8  |    | White Color Foam 2           | 70  | 81  | 12  |                |
| 9  |    | White Color Foam 2           | 70  | 81  | 12  |                |
| 10 |    | White Color Foam 2 (Z:2)     | 70  | 81  | 24  | Z (12)         |
| 11 |    | White Color Foam 2           | 70  | 81  | 12  |                |
| 12 |   | White Color Foam 2           | 70  | 81  | 12  |                |
| 13 |   | <Loss>                       | 70  | 7   | 24  |                |
| 14 |   | <Y>                          | 280 | 250 | 24  | Y (240)        |
| 15 |  | White Color Foam 7 (Y:2 Z:2) | 280 | 240 | 24  | X (140)        |
| 16 |  | White Color Foam 7 (Z:2)     | 140 | 240 | 24  | Z (12)         |
| 17 |  | White Color Foam 7           | 140 | 240 | 12  |                |
| 18 |  | White Color Foam 7           | 140 | 240 | 12  |                |
| 19 |  | White Color Foam 7 (Z:2)     | 140 | 240 | 24  | Z (12)         |
| 20 |  | White Color Foam 7           | 140 | 240 | 12  |                |
| 21 |  | White Color Foam 7           | 140 | 240 | 12  |                |
| 22 |   | <Loss>                       | 280 | 10  | 24  |                |
| 23 |   | <X>                          | 350 | 250 | 126 | X (42)         |
| 24 |   | <Z>                          | 42  | 250 | 126 | Z (122)        |
| 25 |   | <Y>                          | 42  | 250 | 122 | Y (244)        |
| 26 |  | White Color Foam 6 (Y:2 Z:3) | 42  | 244 | 122 | X (28 14)      |
| 27 |  | White Color Foam 6 (Y:2)     | 14  | 244 | 122 | Y (122)        |
| 28 |  | White Color Foam 6           | 14  | 122 | 122 |                |


| almaCAM |   | Act/cube |                              |  |  | bardon | 2021-06-09 11:58:18 | Cut 1 | 2/6                          |
|---------|---|----------|------------------------------|--|--|--------|---------------------|-------|------------------------------|
|         |   |          |                              |  |  | X      | Y                   | Z     | 8<                           |
| 29      |    |          | White Color Foam 6           |  |  | 14     | 122                 | 122   |                              |
| 30      |    |          | White Color Foam 6 (Y:2)     |  |  | 14     | 244                 | 122   | Y (122)                      |
| 31      |    |          | White Color Foam 6           |  |  | 14     | 122                 | 122   |                              |
| 32      |    |          | White Color Foam 6           |  |  | 14     | 122                 | 122   |                              |
| 33      |    |          | White Color Foam 6 (Y:2)     |  |  | 14     | 244                 | 122   | Y (122)                      |
| 34      |    |          | White Color Foam 6           |  |  | 14     | 122                 | 122   |                              |
| 35      |    |          | White Color Foam 6           |  |  | 14     | 122                 | 122   |                              |
| 36      |   |          | <Loss>                       |  |  | 42     | 6                   | 122   |                              |
| 37      |   |          | <Loss>                       |  |  | 42     | 250                 | 4     |                              |
| 38      |   |          | <Y>                          |  |  | 308    | 250                 | 126   | Y (208 14)                   |
| 39      |   |          | <Z>                          |  |  | 308    | 14                  | 126   | Z (92)                       |
| 40      |   |          | <X>                          |  |  | 308    | 14                  | 92    | X (279 186 93)               |
| 41      |   |          | White Color Foam 5           |  |  | 93     | 14                  | 92    |                              |
| 42      |  |          | White Color Foam 5           |  |  | 93     | 14                  | 92    |                              |
| 43      |  |          | White Color Foam 5           |  |  | 93     | 14                  | 92    |                              |
| 44      |   |          | <Loss>                       |  |  | 29     | 14                  | 92    |                              |
| 45      |   |          | <Loss>                       |  |  | 308    | 14                  | 34    |                              |
| 46      |   |          | <X>                          |  |  | 308    | 194                 | 126   | X (304 276)                  |
| 47      |   |          | <Y>                          |  |  | 276    | 194                 | 126   | Y (180 92)                   |
| 48      |  |          | White Color Foam 4 (X:3 Z:9) |  |  | 276    | 92                  | 126   | X (184 92)                   |
| 49      |  |          | White Color Foam 4 (Z:9)     |  |  | 92     | 92                  | 126   | Z (112 98 84 70 56 42 28 14) |
| 50      |  |          | White Color Foam 4           |  |  | 92     | 92                  | 14    |                              |
| 51      |  |          | White Color Foam 4           |  |  | 92     | 92                  | 14    |                              |
| 52      |  |          | White Color Foam 4           |  |  | 92     | 92                  | 14    |                              |
| 53      |  |          | White Color Foam 4           |  |  | 92     | 92                  | 14    |                              |
| 54      |  |          | White Color Foam 4           |  |  | 92     | 92                  | 14    |                              |
| 55      |  |          | White Color Foam 4           |  |  | 92     | 92                  | 14    |                              |
| 56      |  |          | White Color Foam 4           |  |  | 92     | 92                  | 14    |                              |
| 57      |  |          | White Color Foam 4           |  |  | 92     | 92                  | 14    |                              |

| almaCAM |   | Act/cube                     | bardon | 2021-06-09 11:58:18 | Cut 1 | 3/6                          |
|---------|---|------------------------------|--------|---------------------|-------|------------------------------|
|         |   |                              | X      | Y                   | Z     | 8<                           |
| 58      |    | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 59      |    | White Color Foam 4 (Z:9)     | 92     | 92                  | 126   | Z (112 98 84 70 56 42 28 14) |
| 60      |    | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 61      |    | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 62      |    | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 63      |    | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 64      |    | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 65      |    | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 66      |    | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 67      |    | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 68      |    | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 69      |    | White Color Foam 4 (Z:9)     | 92     | 92                  | 126   | Z (112 98 84 70 56 42 28 14) |
| 70      |    | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 71      |  | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 72      |  | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 73      |  | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 74      |  | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 75      |  | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 76      |  | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 77      |  | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 78      |  | White Color Foam 4           | 92     | 92                  | 14    |                              |
| 79      |  | White Color Foam 3 (X:3 Z:9) | 276    | 88                  | 126   | X (184 92)                   |
| 80      |  | White Color Foam 3 (Z:9)     | 92     | 88                  | 126   | Z (112 98 84 70 56 42 28 14) |
| 81      |  | White Color Foam 3           | 92     | 88                  | 14    |                              |
| 82      |  | White Color Foam 3           | 92     | 88                  | 14    |                              |
| 83      |  | White Color Foam 3           | 92     | 88                  | 14    |                              |
| 84      |  | White Color Foam 3           | 92     | 88                  | 14    |                              |
| 85      |  | White Color Foam 3           | 92     | 88                  | 14    |                              |
| 86      |  | White Color Foam 3           | 92     | 88                  | 14    |                              |



| almaCAM |   | Act/cube                 | bardon | 2021-06-09 11:58:18 | Cut 1 | 4/6                          |
|---------|---|--------------------------|--------|---------------------|-------|------------------------------|
|         |   |                          | X      | Y                   | Z     | 8<                           |
| 87      |    | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 88      |    | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 89      |    | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 90      |    | White Color Foam 3 (Z:9) | 92     | 88                  | 126   | Z (112 98 84 70 56 42 28 14) |
| 91      |    | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 92      |    | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 93      |    | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 94      |    | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 95      |    | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 96      |    | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 97      |    | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 98      |    | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 99      |    | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 100     |  | White Color Foam 3 (Z:9) | 92     | 88                  | 126   | Z (112 98 84 70 56 42 28 14) |
| 101     |  | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 102     |  | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 103     |  | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 104     |  | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 105     |  | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 106     |  | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 107     |  | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 108     |  | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 109     |  | White Color Foam 3       | 92     | 88                  | 14    |                              |
| 110     |   | <Z>                      | 276    | 14                  | 126   | Z (92)                       |
| 111     |  | White Color Foam 4 (Y:3) | 276    | 14                  | 92    | X (184 92)                   |
| 112     |  | White Color Foam 4       | 92     | 14                  | 92    |                              |
| 113     |  | White Color Foam 4       | 92     | 14                  | 92    |                              |
| 114     |  | White Color Foam 4       | 92     | 14                  | 92    |                              |
| 115     |   | <Loss>                   | 276    | 14                  | 34    |                              |

| almaCAM |  | Act/cube                     | bardon | 2021-06-09 11:58:18 | Cut 1 | 5/6        |
|---------|--|------------------------------|--------|---------------------|-------|------------|
|         |  |                              | X      | Y                   | Z     | 8<         |
| 116     |  | <Z>                          | 28     | 194                 | 126   | Z (92)     |
| 117     |  | <Y>                          | 28     | 194                 | 92    | Y (176)    |
| 118     |  | White Color Foam 3 (Y:2 Z:2) | 28     | 176                 | 92    | X (14)     |
| 119     |  | White Color Foam 3 (Y:2)     | 14     | 176                 | 92    | Y (88)     |
| 120     |  | White Color Foam 3           | 14     | 88                  | 92    |            |
| 121     |  | White Color Foam 3           | 14     | 88                  | 92    |            |
| 122     |  | White Color Foam 3 (Y:2)     | 14     | 176                 | 92    | Y (88)     |
| 123     |  | White Color Foam 3           | 14     | 88                  | 92    |            |
| 124     |  | White Color Foam 3           | 14     | 88                  | 92    |            |
| 125     |  | <Loss>                       | 28     | 18                  | 92    |            |
| 126     |  | <Loss>                       | 28     | 194                 | 34    |            |
| 127     |  | <Loss>                       | 4      | 194                 | 126   |            |
| 128     |  | <X>                          | 308    | 42                  | 126   | X (122)    |
| 129     |  | <Z>                          | 122    | 42                  | 126   | Z (122)    |
| 130     |  | White Color Foam 6 (Z:3)     | 122    | 42                  | 122   | Y (28 14)  |
| 131     |  | White Color Foam 6           | 122    | 14                  | 122   |            |
| 132     |  | White Color Foam 6           | 122    | 14                  | 122   |            |
| 133     |  | White Color Foam 6           | 122    | 14                  | 122   |            |
| 134     |  | <Loss>                       | 122    | 42                  | 4     |            |
| 135     |  | <Z>                          | 186    | 42                  | 126   | Z (92)     |
| 136     |  | <X>                          | 186    | 42                  | 92    | X (184 92) |
| 137     |  | White Color Foam 4 (Z:3)     | 92     | 42                  | 92    | Y (28 14)  |
| 138     |  | White Color Foam 4           | 92     | 14                  | 92    |            |
| 139     |  | White Color Foam 4           | 92     | 14                  | 92    |            |
| 140     |  | White Color Foam 4           | 92     | 14                  | 92    |            |
| 141     |  | White Color Foam 4 (Z:3)     | 92     | 42                  | 92    | Y (28 14)  |
| 142     |  | White Color Foam 4           | 92     | 14                  | 92    |            |
| 143     |  | White Color Foam 4           | 92     | 14                  | 92    |            |
| 144     |  | White Color Foam 4           | 92     | 14                  | 92    |            |

|   |  |          |        |                     |       |     |
|---|--|----------|--------|---------------------|-------|-----|
|  |  | Act/cube | bardon | 2021-06-09 11:58:18 | Cut 1 | 6/6 |
|   |  |          | X      | Y                   | Z     | 8<  |
| 145   |  | <Loss>   | 2      | 42                  | 92    |     |
| 146   |  | <Loss>   | 186    | 42                  | 34    |     |



|                |          |        |                     |       |     |
|----------------|----------|--------|---------------------|-------|-----|
| <b>almaCAM</b> | Act/cube | bardon | 2021-06-09 11:58:18 | Cut 1 | 1/1 |
|----------------|----------|--------|---------------------|-------|-----|

### Cut

| Index | Material         | Block                  | Remnant | Multiplicity | X   | Y   | Z   |
|-------|------------------|------------------------|---------|--------------|-----|-----|-----|
| 1     | White Color Foam | Block White Color Foam | No      | 3            | 350 | 250 | 150 |

### Parts

| Index |   | Part               | Order  | Quantity | X   | Y   | Z  | Comment |
|-------|---|--------------------|--------|----------|-----|-----|----|---------|
| 1     |  | White Color Foam 2 | order1 | 6        | 81  | 70  | 12 |         |
| 2     |  | White Color Foam 3 | order1 | 31       | 92  | 88  | 14 |         |
| 3     |  | White Color Foam 4 | order1 | 36       | 92  | 92  | 14 |         |
| 4     |  | White Color Foam 5 | order1 | 3        | 93  | 92  | 14 |         |
| 5     |  | White Color Foam 6 | order1 | 9        | 122 | 122 | 14 |         |
| 6     |  | White Color Foam 7 | order1 | 4        | 240 | 140 | 12 |         |

Récapitulatif des pièces découpées