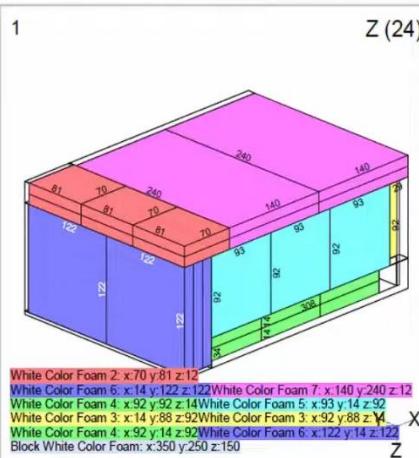
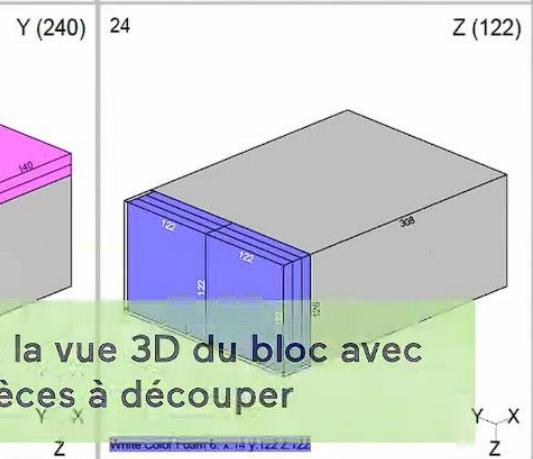
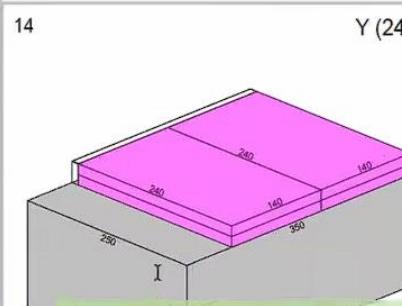
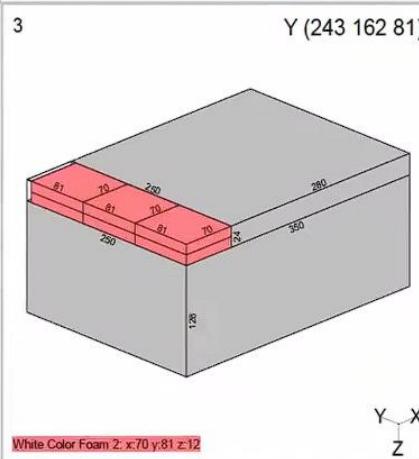


Cut 1 / Block White Color Foam

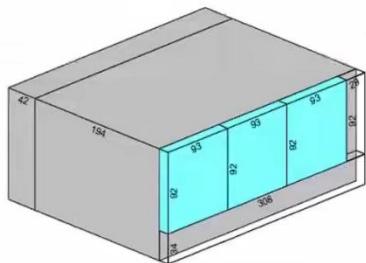


Affichage de la vue 3D du bloc avec les pièces à découper



39

Z (92)

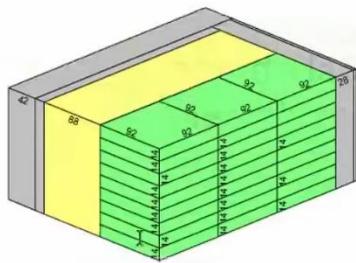


White Color Foam 5: x:93 y:14 z:92

Y X
Z

48

X (184 92)

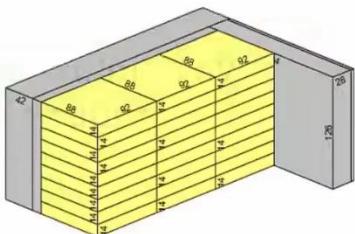


White Color Foam 3: x:92 y:88 z:14 White Color Foam 4: x:92 y:92 z:14

Y X
Z

79

X (184 92)

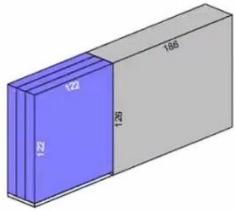


White Color Foam 3: x:92 y:88 z:14

Y X
Z

129

Z (122)

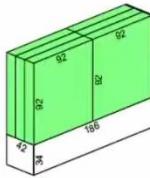


White Color Foam 6: x:122 y:14 z:122

Y X
Z

135

Z (92)



White Color Foam 4: x:92 y:14 z:92

Y X
Z

almaCAM	Act/cube	bardon	2021-06-09 11:58:18	Cut 1	1/6
---------	----------	--------	---------------------	-------	-----

			X	Y	Z	8<
1		<Z>	350	250	150	Z (24)
2		<X>	350	250	24	X (70)
3		<Y>	70	250	24	Y (243 162 81)
4	█	White Color Foam 2 (Z:2)	70	81	24	Z (12)
5	█	White Color Foam 2	70	81	12	
6	█	White Color Foam 2	70	81	12	
7	█	White Color Foam 2 (Z:2)	70	81	24	Z (12)
8	█	White Color Foam 2	70	81	12	
9	█	White Color Foam 2	70	81	12	
10	█	White Color Foam 2 (Z:2)	70	81	24	Z (12)
11	█	White Color Foam 2	70	81	12	
12	█	White Color Foam 2	70	81	12	
13		<Loss>	70	7	24	
14		<Y>	280	250	24	Y (240)
15	█	White Color Foam 7 (Y:2 Z:2)	280	240	24	X (140)
16	█	White Color Foam 7 (Z:2)	140	240	24	Z (12)
17	█	White Color Foam 7	140	240	12	
18	█	White Color Foam 7	140	240	12	
19	█	White Color Foam 7 (Z:2)	140	240	24	Z (12)
20	█	White Color Foam 7	140	240	12	
21	█	White Color Foam 7	140	240	12	
22		<Loss>	280	10	24	
23		<X>	350	250	126	X (42)
24		<Z>	42	250	126	Z (122)
25		<Y>	42	250	122	Y (244)
26	█	White Color Foam 6 (Y:2 Z:3)	42	244	122	X (28 14)
27	█	White Color Foam 6 (Y:2)	14	244	122	Y (122)
28	█	White Color Foam 6	14	122	122	

almaCAM	Act/cube	bardon	2021-06-09 11:58:18	Cut 1	2/6
			X	Y	Z
					8<
29		White Color Foam 6	14	122	122
30		White Color Foam 6 (Y:2)	14	244	122
31		White Color Foam 6	14	I 122	122
32		White Color Foam 6	14	122	122
33		White Color Foam 6 (Y:2)	14	244	122
34		White Color Foam 6	14	122	122
35		White Color Foam 6	14	122	122
36		<Loss>	42	6	122
37		<Loss>	42	250	4
38		<Y>	308	250	126
39		<Z>	308	14	126
40		<X>	308	14	92
41		White Color Foam 5	93	14	92
42		White Color Foam 5	93	14	92
43		White Color Foam 5	93	I 14	92
44		<Loss>	29	14	92
45		<Loss>	308	14	34
46		<X>	308	194	126
47		<Y>	276	194	126
48		White Color Foam 4 (X:3 Z:9)	276	92	126
49		White Color Foam 4 (Z:9)	92	92	126
50		White Color Foam 4	92	92	14
51		White Color Foam 4	92	92	14
52		White Color Foam 4	92	92	14
53		White Color Foam 4	92	I 92	14
54		White Color Foam 4	92	92	14
55		White Color Foam 4	92	92	14
56		White Color Foam 4	92	92	14
57		White Color Foam 4	92	92	14

almaCAM		Act/cube	bardon	2021-06-09 11:58:18	Cut 1	3/6
			X	Y	Z	8<
58		White Color Foam 4	92	92	14	
59		White Color Foam 4 (Z:9)	92	92	126	Z (112 98 84 70 56 42 28 14)
60		White Color Foam 4	92	92	14	
61		White Color Foam 4	92	92	14	
62		White Color Foam 4	92	92	14	
63		White Color Foam 4	92	92	14	
64		White Color Foam 4	92	92	14	
65		White Color Foam 4	92	92	14	
66		White Color Foam 4	92	92	14	
67		White Color Foam 4	92	92	14	
68		White Color Foam 4	92	92	14	
69		White Color Foam 4 (Z:9)	92	92	126	Z (112 98 84 70 56 42 28 14)
70		White Color Foam 4	92	92	14	
71		White Color Foam 4	92	92	14	
72		White Color Foam 4	92	92	14	
73		White Color Foam 4	92	92	14	
74		White Color Foam 4	92	92	14	
75		White Color Foam 4	92	92	14	
76		White Color Foam 4	92	92	14	
77		White Color Foam 4	92	92	14	
78		White Color Foam 4	92	92	14	
79		White Color Foam 3 (X:3 Z:9)	276	88	126	X (184 92)
80		White Color Foam 3 (Z:9)	92	88	126	Z (112 98 84 70 56 42 28 14)
81		White Color Foam 3	92	88	14	
82		White Color Foam 3	92	88	14	
83		White Color Foam 3	92	88	14	
84		White Color Foam 3	92	88	14	
85		White Color Foam 3	92	88	14	
86		White Color Foam 3	92	88	14	

almaCAM		Act/cube	bardon	2021-06-09 11:58:18	Cut 1	4/6
			X	Y	Z	8<
87		White Color Foam 3	92	88	14	
88		White Color Foam 3	92	88	14	
89		White Color Foam 3	92	88	14	
90		White Color Foam 3 (Z:9)	92	88	126	Z (112 98 84 70 56 42 28 14)
91		White Color Foam 3	92	88	14	
92		White Color Foam 3	92	88	14	
93		White Color Foam 3	92	88	14	
94		White Color Foam 3	92	88	14	
95		White Color Foam 3	92	88	14	
96		White Color Foam 3	92	88	14	
97		White Color Foam 3	92	88	14	
98		White Color Foam 3	92	88	14	
99		White Color Foam 3	92	88	14	
100		White Color Foam 3 (Z:9)	92	88	126	Z (112 98 84 70 56 42 28 14)
101		White Color Foam 3	92	88	14	
102		White Color Foam 3	92	88	14	
103		White Color Foam 3	92	88	14	
104		White Color Foam 3	92	88	14	
105		White Color Foam 3	92	88	14	
106		White Color Foam 3	92	88	14	
107		White Color Foam 3	92	88	14	
108		White Color Foam 3	92	88	14	
109		White Color Foam 3	92	88	14	
110		<Z>	276	14	126	Z (92)
111		White Color Foam 4 (Y:3)	276	14	92	X (184 92)
112		White Color Foam 4	92	14	92	
113		White Color Foam 4	92	14	92	
114		White Color Foam 4	92	14	92	
115		<Loss>	276	14	34	

almaCAM	Act/cube		bardon	2021-06-09 11:58:18	Cut 1	5/6
			X	Y	Z	8<
116		<Z>	28	194	126	Z (92)
117		<Y>	28	194	92	Y (176)
118		White Color Foam 3 (Y:2 Z:2)	28	176	92	X (14)
119		White Color Foam 3 (Y:2)	14	176	92	Y (88)
120		White Color Foam 3	14	88	92	
121		White Color Foam 3	14	88	92	
122		White Color Foam 3 (Y:2)	14	176	92	Y (88)
123		White Color Foam 3	14	88	92	
124		White Color Foam 3	14	88	92	
125		<Loss>	28	18	92	
126		<Loss>	28	194	34	
127		<Loss>	4	194	126	
128		<X>	308	42	126	X (122)
129		<Z>	122	42	126	Z (122)
130		White Color Foam 6 (Z:3)	122	42	122	Y (28 14)
131		White Color Foam 6	122	14	122	
132		White Color Foam 6	122	14	122	
133		White Color Foam 6	122	14	122	
134		<Loss>	122	42	4	
135		<Z>	186	42	126	Z (92)
136		<X>	186	42	92	X (184 92)
137		White Color Foam 4 (Z:3)	92	42	92	Y (28 14)
138		White Color Foam 4	92	14	92	
139		White Color Foam 4	92	14	92	
140		White Color Foam 4	92	14	92	
141		White Color Foam 4 (Z:3)	92	42	92	Y (28 14)
142		White Color Foam 4	92	14	92	
143		White Color Foam 4	92	14	92	
144		White Color Foam 4	92	14	92	

almaCAM	Act/cube	bardon	2021-06-09 11:58:18	Cut 1	6/6
		X	Y	Z	8<
145	<Loss>	2	42	92	
146	<Loss>	186	42	34	

almaCAM	Act/cube	bardon	2021-06-09 11:58:18	Cut 1	1/1
---------	----------	--------	---------------------	-------	-----

Cut

Index	Material	Block	Remnant	Multiplicity	X	Y	Z
1	White Color Foam	Block White Color Foam	No	3	350	250	150

Parts

Index		Part	Order	Quantity	X	Y	Z	Comment
1	■	White Color Foam 2	order1	6	81	70	12	
2	■	White Color Foam 3	order1	31	92	88	14	
3	■	White Color Foam 4	order1	36	92	92	14	
4	■	White Color Foam 5	order1	3	93	92	14	
5	■	White Color Foam 6	order1	9	122	122	14	
6	■	White Color Foam 7	order1	4	240	140	12	

Récapitulatif des pièces découpées