**DESIGN OFFICE ANSWER**

**Non conformity 0001, make the following repair:**

Repair to do on {{part}} during bolting operation according to drawing **{{d\_no}}**:

*Trimming on part* ***{{part}}:***

* Perform a trimming operationfollowing **AIPS03-11-003** centred on area smoothing out the scratch following **Figure 1** until **40x depth Min.** around without going beyond its maximum depth.
* Check the surface trimmed is smooth.
* Check that the depth of the trimmed area is maximum **{{depth}} mm**. If not, send back the concession at up issue with value measured and the residual thickness of the **{{part}}**.
* Perform liquid penetrant testing as per **AITM6-1001** to confirm crack free condition.

**Figure 2**

**Figure 1**

