## Mille FIORE

Sparkling Orange Wine - - - - - 11% ABV Vintage 2021

GRAPE	Seibel/Delaware/Pinot Gris/Chardonnay
REGION	Yamagata

WINEMAKERS: Hirotaka Meguro and Takehito Yoshida

## **ABOUT THE WINE:**

BOTTLES PRODUCED: 1,832

— Fattoria AL FIORE's Mille FIORE 2023 is an elegant, lightly sparkling orange wine created in collaboration with Sen no Yume Winery on the Oshika Peninsula in Ishinomaki. The blend consists of 50% Seibel and 45% Delaware, with small amounts of Pinot Gris, and Chardonnay adding nuance.

Its delicate, off-white hue gives way to bright aromas of nectarine, guava, kabosu citrus, honey, and almond—offering a fragrant expression that lives up to its name, meaning "a thousand flowers." Dry and vibrant at 11% ABV, it's best served chilled and enjoyed over a wide temperature range (45-60°F). The palate balances fruit purity with subtle savory depth, and the gentle bubbles enhance its refreshing, layered feel. Notes of apple peel and mint on the nose, with a textural palate showing apricot, apple flesh, and dried fruit. Mille FIORE is made for easy pleasure—open, share, and enjoy without overthinking. It drinks beautifully now and will evolve gracefully over a few days once opened, rounding into a softer and more subtle form on the second day, and with a recommended window through 2029. A joyful, contemplative pét-nat rooted in community and craft.



## **PRODUCER**

## Fattoria AL FIORE

Kawasaki-machi, Miyagi Prefecture

