

Mille Fiore

Sparkling White Wine - - - - - 11% ABV, Vintage 2023

GRAPE	Seibel 9110 / Delaware / Pinot Gris / Chardonnay
REGION	Yamagata, Japan

WINEMAKERS: *Hirotaka Meguro and Takehito Yoshida*

PRICE: \$456 / Case

BOTTLES PRODUCED: 1,832

ABOUT THE WINE:

— Fattoria AL FIORE's Mille FIORE 2023 is an elegant, lightly sparkling orange wine created in collaboration with Sen no Yume Winery on the Oshika Peninsula in Ishinomaki. The blend consists of 50% Seibel and 45% Delaware, with small amounts of Pinot Noir, and Chardonnay adding nuance.

Its delicate, off-white hue gives way to bright aromas of nectarine, guava, kabosu citrus, honey, and almond—offering a fragrant expression that lives up to its name, meaning “a thousand flowers.” Dry and vibrant at 11% ABV, it’s best served chilled and enjoyed over a wide temperature range (45-60°F). The palate balances fruit purity with subtle savory depth, and the gentle bubbles enhance its refreshing, layered feel. Mille FIORE is made for easy pleasure—open, share, and enjoy without overthinking. It drinks beautifully now and will evolve gracefully over a few days once opened, with a recommended window through 2029. A joyful, contemplative pét-nat rooted in community and craft.



PRODUCER

Fattoria AL FIORE

Kawasaki-machi, Miyagi Prefecture

GROWING REGION

Yamagata

Kawasaki-machi, Miyagi Prefecture

Yamagata is a wine region nestled in the northeastern part of Japan. Located on the island of Honshu, Yamagata benefits from a favorable climate but is not reknown in the wine world, and like many Japanese wines, relies heavily on using hybrid grapes for successful harvests.

