### Quality Management

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### What is Quality Management?

Quality management is the process of ensuring that a product or service consistently meets a set standard. This involves creating and following steps that make the product reliable, safe, and meeting customer expectations. Think of it as a "quality check" that helps maintain a high standard for customer satisfaction.

# Why is Quality Management Important in Business Today?

- Customer Satisfaction: Consistent quality keeps customers happy and encourages loyalty.
- Competitive Advantage: High quality differentiates a brand from competitors.
- ► Efficient Operations: Quality management minimizes waste, prevents errors, and avoids costly fixes.

### Historical Development of Quality Management

- ► Empiricism and the Scientific Method: Knowledge through observation and structured problem-solving.
- ▶ **John Smeaton and Engineering Applications:** Early use of scientific methods in engineering.
- ► Industrial Standardization: Emergence of interchangeable parts and quality specifications.

### Key Concepts in Quality Management

- ► **Inspection and Control Mechanisms:** Detecting defects before customer delivery.
- ► Frederick Taylor's Scientific Management: Emphasis on observation, measurement, and cooperation.
- ► Theory X and Theory Y Management: Management styles that impact quality improvement.

#### Evolution of Quality Control and the PDCA Cycle

- Walter Shewhart's Statistical Process Control (SPC): Using data to monitor quality.
- ▶ PDCA Cycle: Plan, Do, Check, Act approach for continuous improvement.

## Total Quality Management (TQM)

- Comprehensive approach emphasizing continuous improvement and customer satisfaction.
- ► Integration of PDCA, quality control, and continuous improvement across the organization.

### Modern Applications of Quality Management

- Six Sigma: Minimizing defects through data-driven problem-solving.
- Lean: Reducing waste to improve efficiency.
- ► ISO Standards: ISO 9001 certification as a mark of quality assurance.

### Case Study: Toyota's Application of TQM and PDCA

- ► Toyota and Kaizen: Continuous improvement approach through PDCA.
- ► **Example:** Issue with component resolved through PDCA, resulting in higher reliability and customer satisfaction.