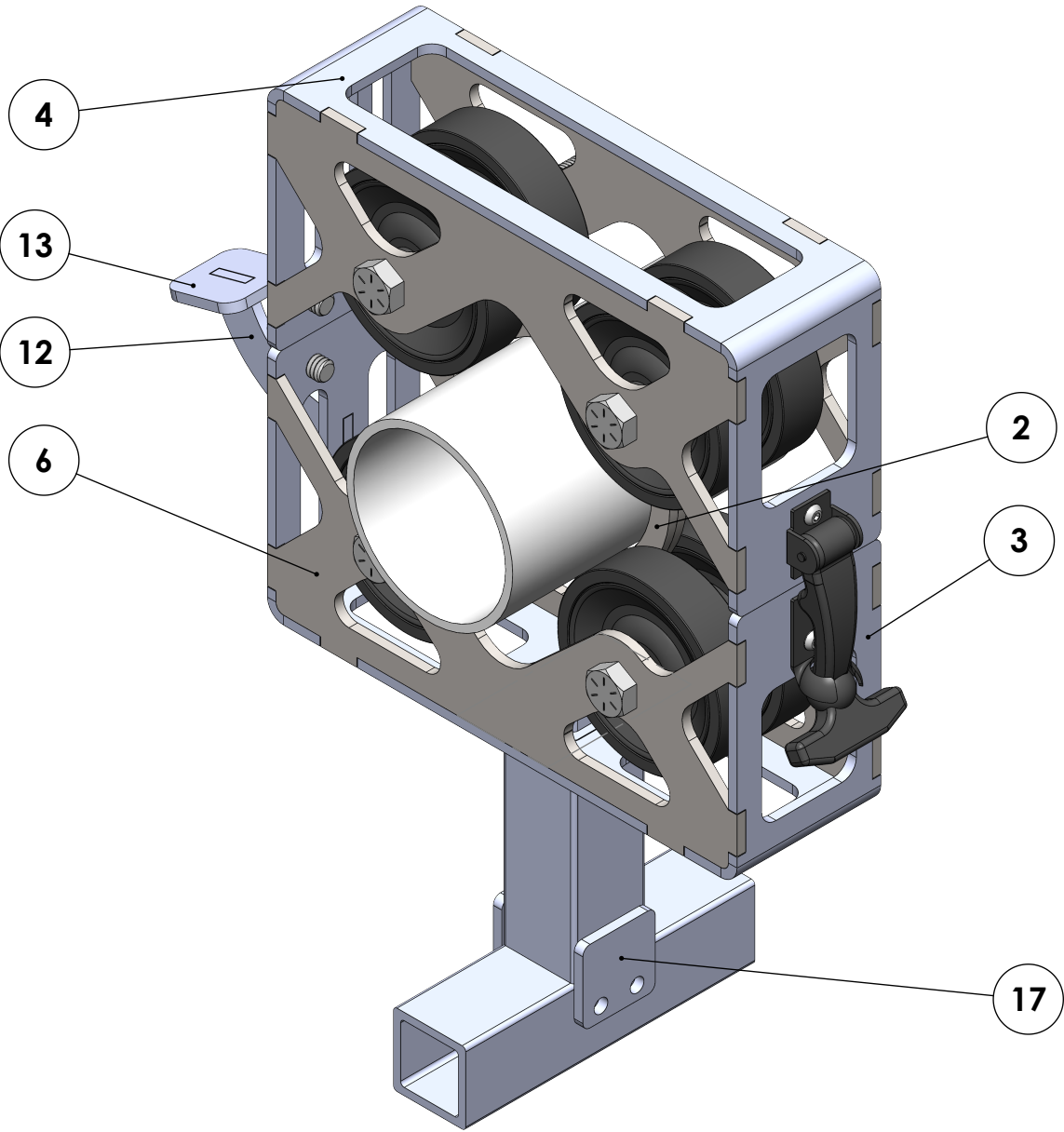


B

ITEM NO.	PART NUMBER	PartNo	Material	Revision	SW-Configuration Name(Configuration Name)	QTY.
1	ExamplePVC				Default	1
2	ThrustCollar	RBROLL-001	CRS.120	02/23/2025	Default	4
3	Clamshell	RBROLL-002	CRS.120	02/23/2025	BottomHalfThrust	3
4	Clamshell	RBROLL-003	CRS.120	02/23/2025	TopHalfThrust	3
5	9960T24	9960T24			9960T24	8
6	WheelHolder	RBROLL-004	CRS.120	02/23/2025	Default	10
7	1586A22	1586A22	304 Stainless Steel		1586A22	1
8	91257A615	91257A615	Steel		91257A615	4
9	97135A225	97135A225	Steel		97135A225	4
10	1685A64	1685A64	Rubber		1685A64	1
11	90585A537	90585A537	316 Stainless Steel		90585A537	4
12	TipOverBracket	RBROLL-005	CRS.120	02/23/2025	Default	2
13	TipOverPad	RBROLL-006	CRS.120	02/23/2025	Default	2
14	94500A279	94500A279	316 Stainless Steel		94500A279	3
15	OffsetTubing				Default	1
16	framesample				Default	1
17	FramePlate	RBROLL-007	CRS.120	02/23/2025	Default	6

- NOTES:
- Only parts which have a "Revision" should be made.
  - Quantities have been altered to reflect that three of these assemblies will be needed. Only one set of RBROLL-001s is needed, however.
  - No welding is required. Once welding is done off-site, the parts will be returned for powder.
  - All tapping will be down off-site.
  - No grinding or finishing is required.

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			CHECKED			
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			MFG APPR.			
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			
		MATERIAL	COMMENTS:			
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				
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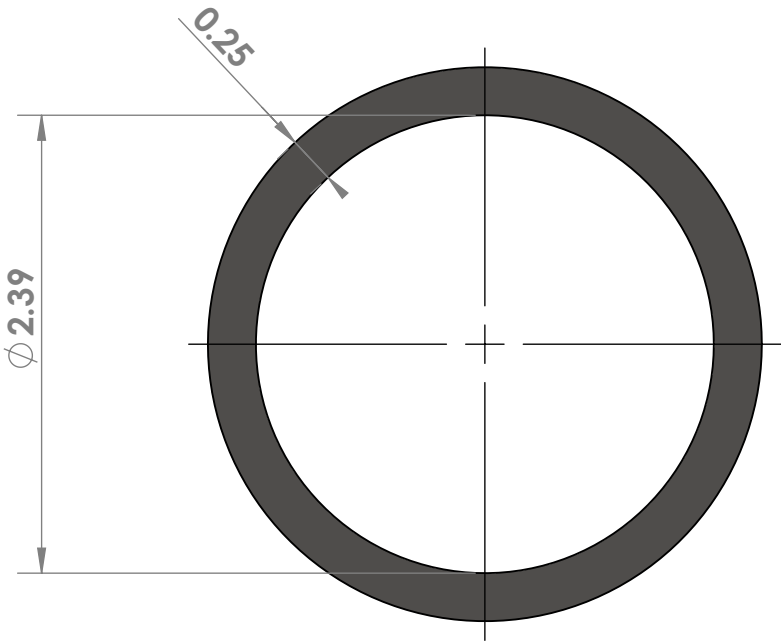
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3

2

1

ITEM NO.	PART NUMBER	PartNo	Material	Revision	SW-Configuration Name(Configuration Name)	QTY.
1	ThrustCollar	RBROLL-001	CRS.120	02/23/2025	Default	1



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		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV		
		THREE PLACE DECIMAL ±	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL				SCALE: 2:1 WEIGHT: SHEET 2 OF 8		
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING						

**B ThrustSide**

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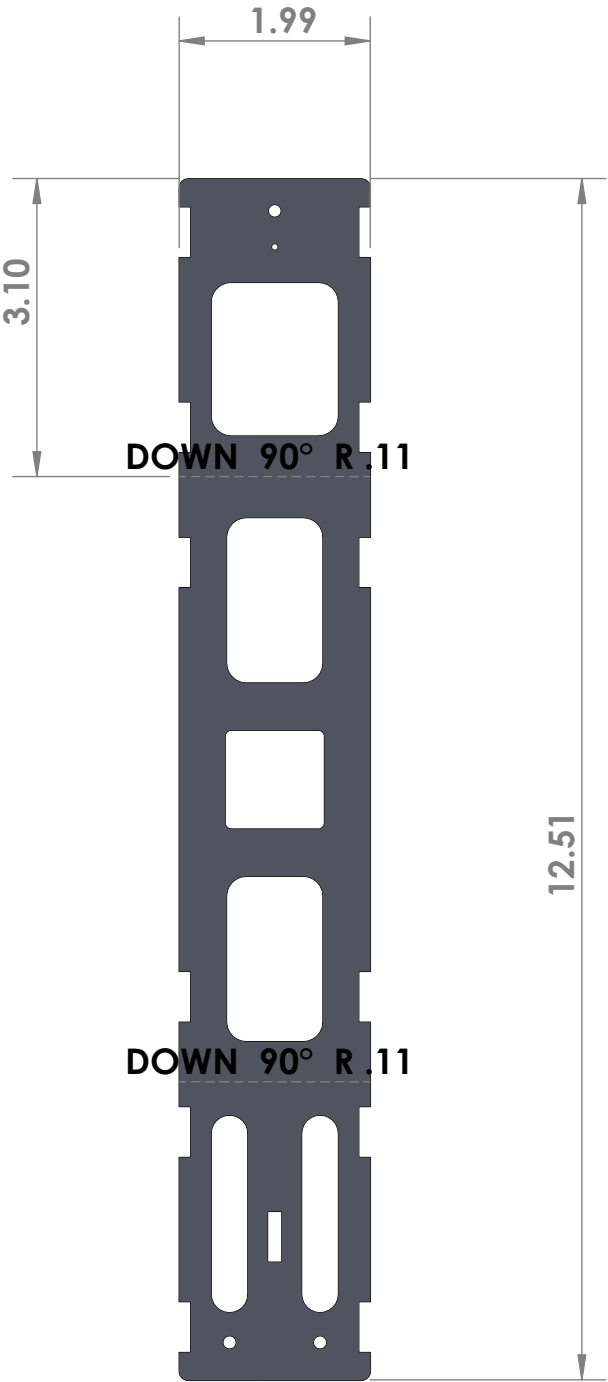
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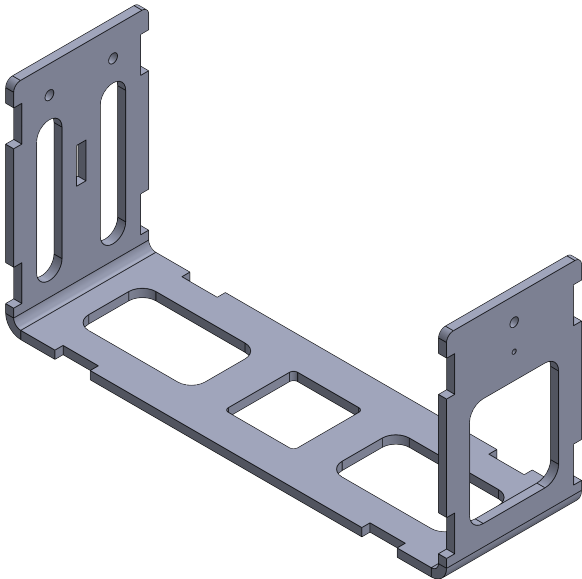
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ITEM NO.	PART NUMBER	PartNo	Material	Revision	SW-Configuration Name(Configuration Name)	QTY.
1	Clamshell	RBROLL-002	CRS.120	02/23/2025	BottomHalfThrustSM-FLAT-PATTERN	1

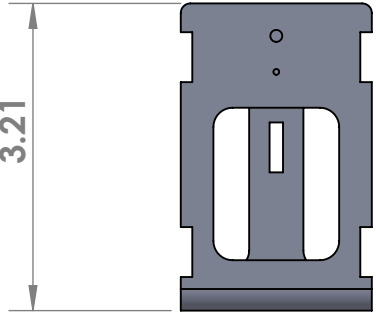
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			CHECKED					
			ENG APPR.					
			MFG APPR.			SIZE    DWG. NO.    REV <b>B    ThrustSide</b>		
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
		MATERIAL	COMMENTS:					
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APPLICATION		DO NOT SCALE DRAWING						

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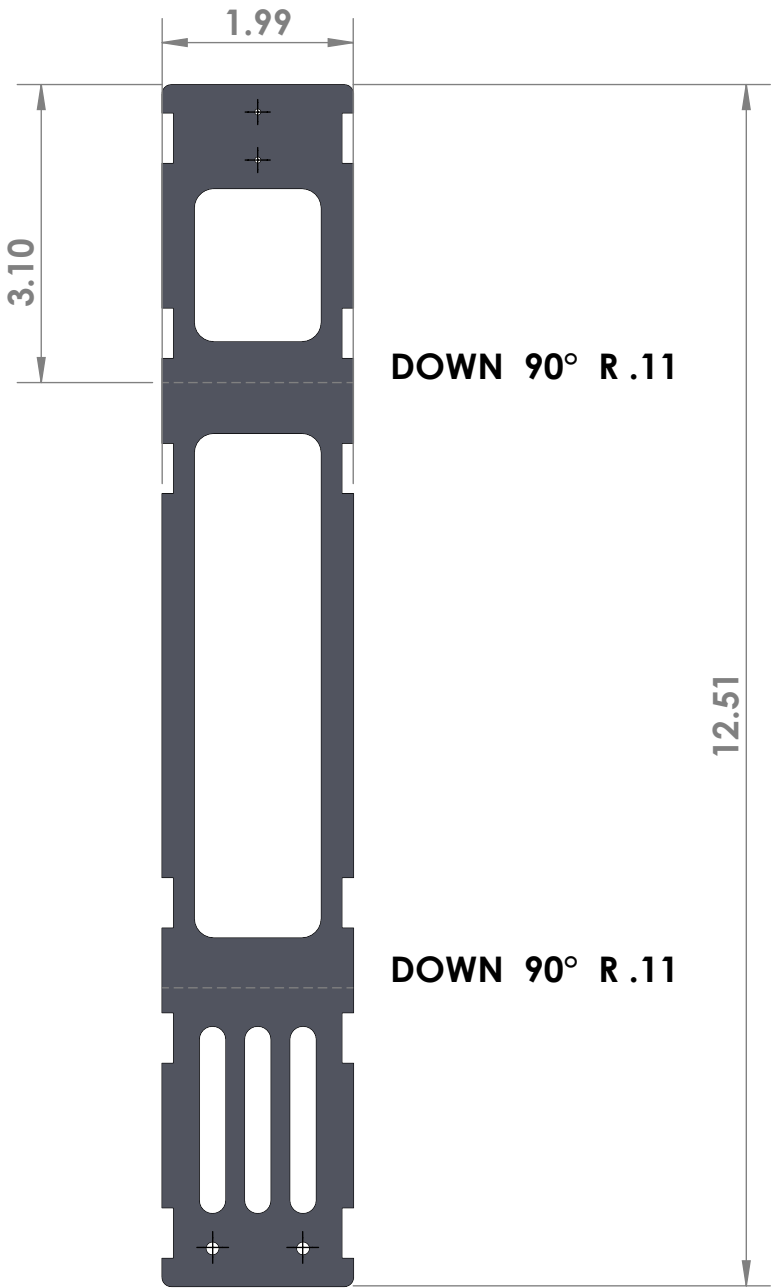
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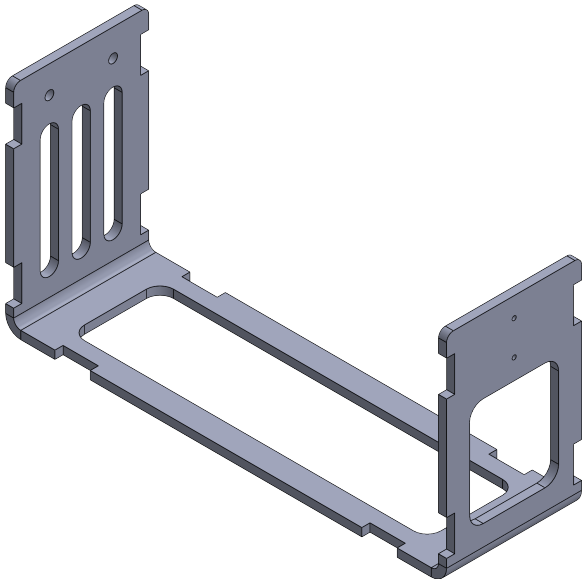
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ITEM NO.	PART NUMBER	PartNo	Material	Revision	SW-Configuration Name(Configuration Name)	QTY.
1	Clamshell	RBROLL-003	CRS.120	02/23/2025	TopHalfThrustSM-FLAT-PATTERN	1

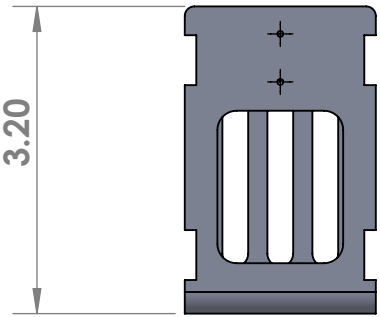
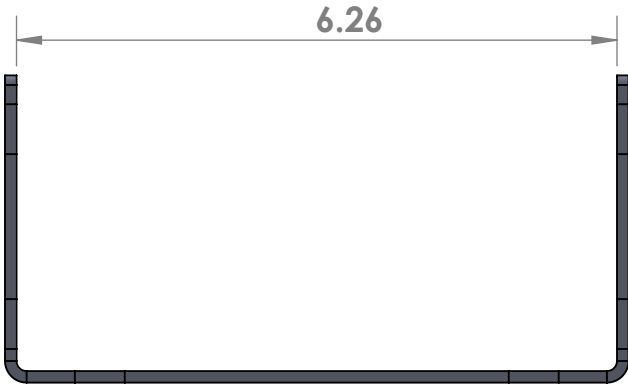
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			CHECKED					
			ENG APPR.					
			MFG APPR.			SIZE   DWG. NO.   REV <b>B   ThrustSide</b>		
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING	SCALE: 1:1   WEIGHT:   SHEET 4 OF 8					

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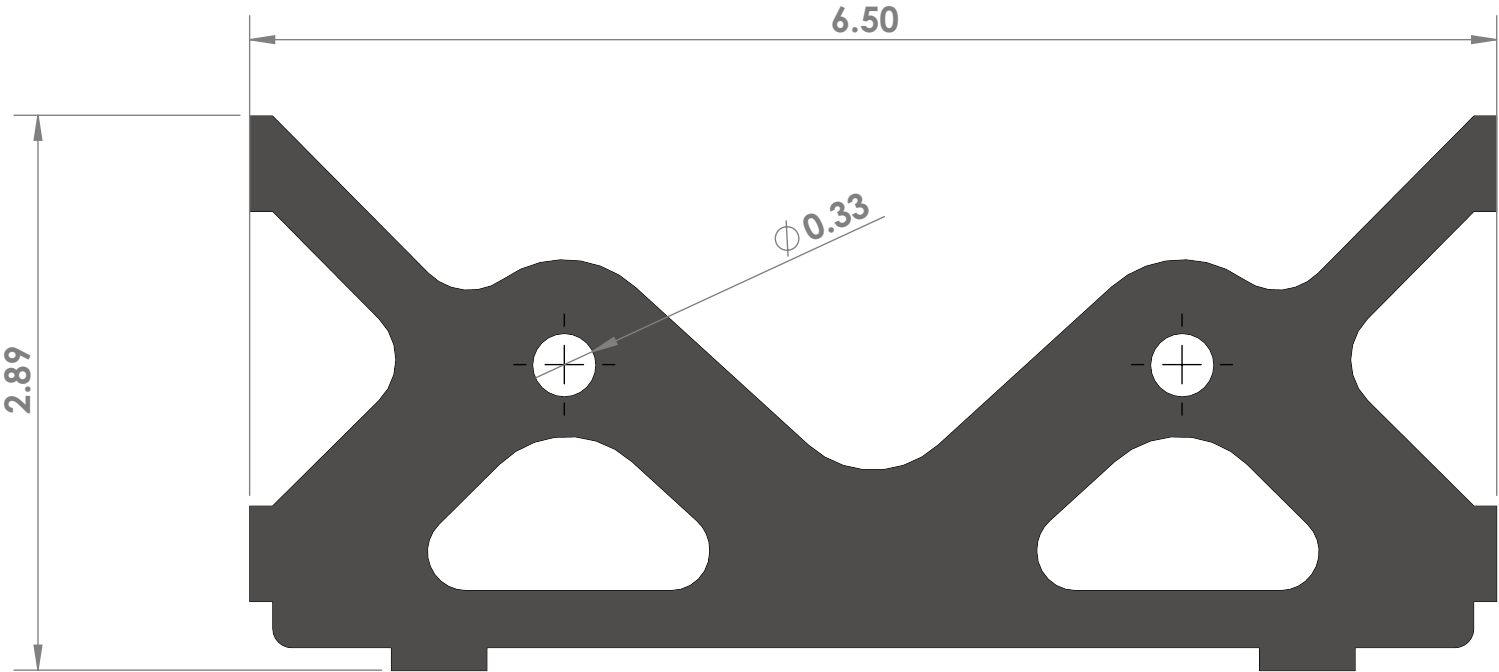
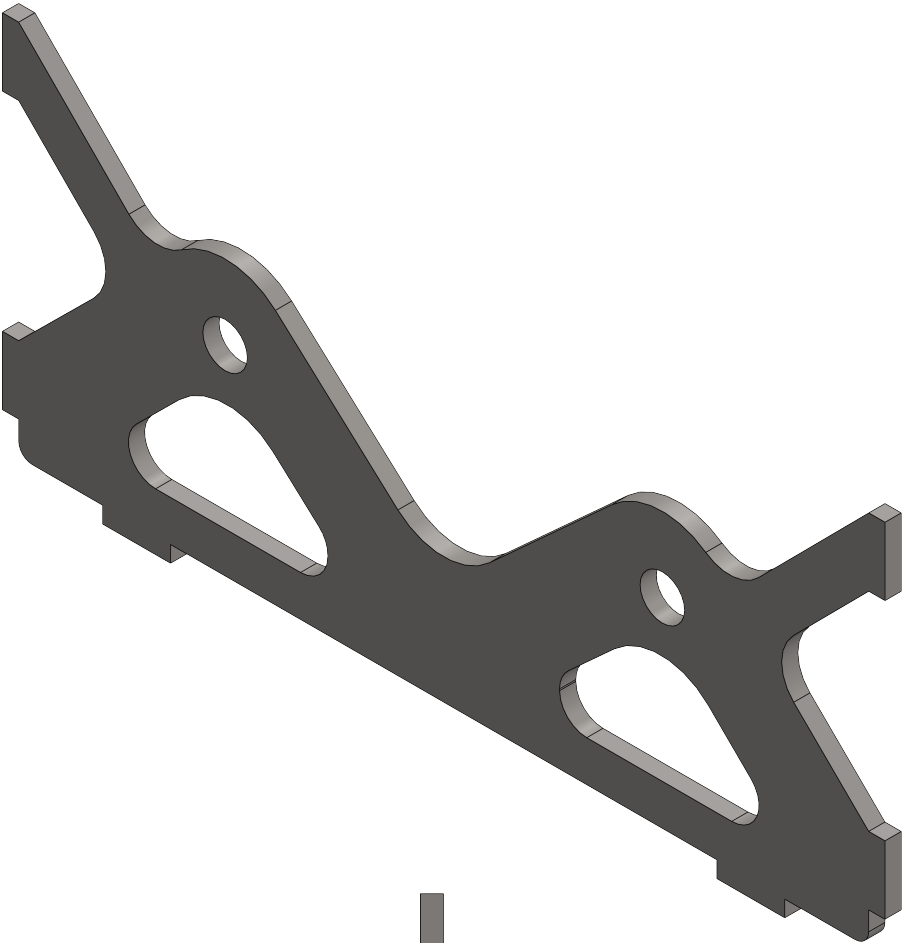
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1

ITEM NO.	PART NUMBER	PartNo	Material	Revision	SW-Configuration Name(Configuration Name)	QTY.
1	WheelHolder	RBROLL-004	CRS.120	02/23/2025	Default	1



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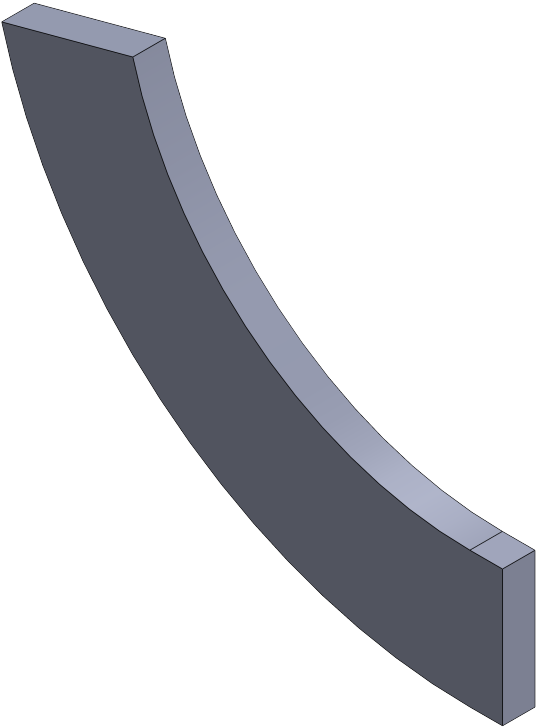
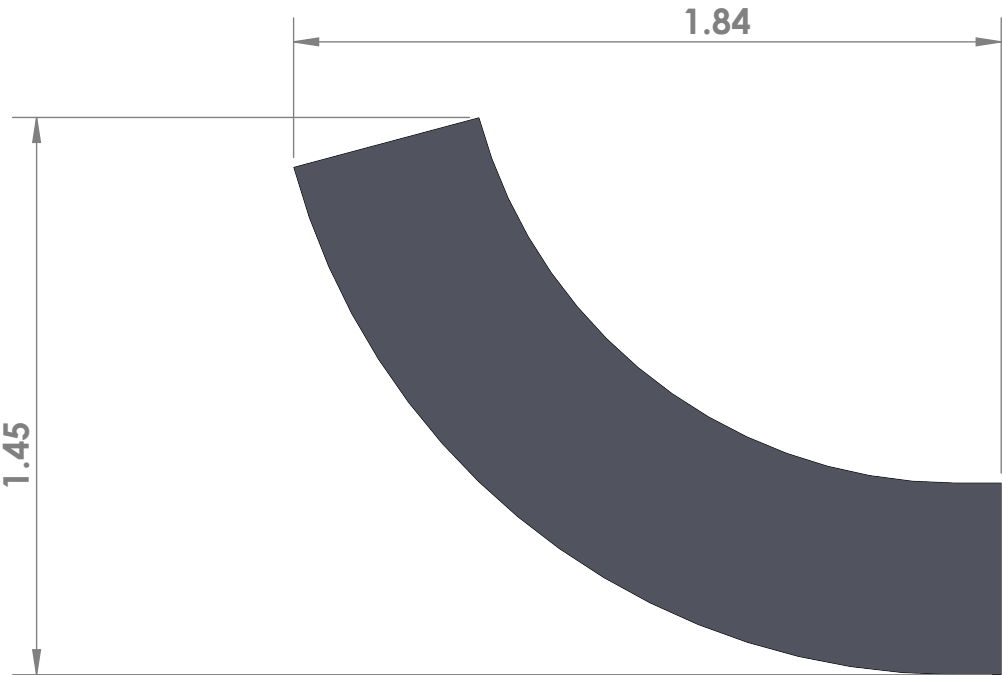
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		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			REV		
		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH				SIZE	DWG. NO.	
APPLICATION		DO NOT SCALE DRAWING				B	ThrustSide	
						SCALE: 1:1	WEIGHT:	SHEET 5 OF 8

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1

ITEM NO.	PART NUMBER	PartNo	Material	Revision	SW-Configuration Name(Configuration Name)	QTY.
1	TipOverBracket	RBROLL-005	CRS.120	02/23/2025	Default	1



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		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.	REV	
		THREE PLACE DECIMAL ±	COMMENTS:			B ThrustSide			
NEXT ASSY	USED ON	INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 2:1	WEIGHT:	SHEET 6 OF 8	
APPLICATION		MATERIAL							
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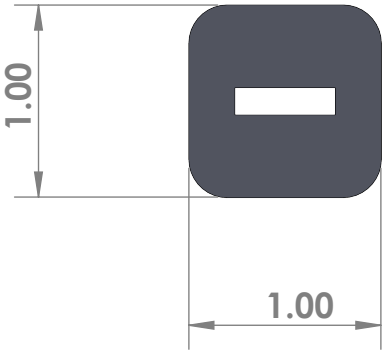
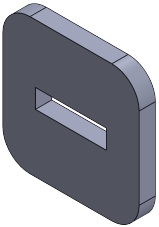
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1

ITEM NO.	PART NUMBER	PartNo	Material	Revision	SW-Configuration Name(Configuration Name)	QTY.
1	TipOverPad	RBROLL-006	CRS.120	02/23/2025	Default	1



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			ENG APPR.								
			MFG APPR.								
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE    DWG. NO.    REV <b>B    ThrustSide</b>					
		MATERIAL	COMMENTS:								
NEXT ASSY	USED ON	FINISH									
APPLICATION		DO NOT SCALE DRAWING	SCALE: 4:1    WEIGHT:    SHEET 7 OF 8								

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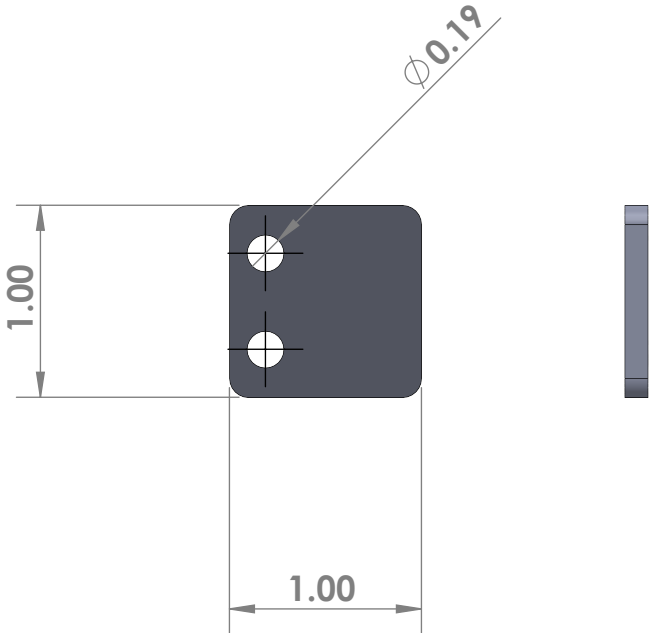
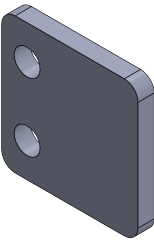
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1

ITEM NO.	PART NUMBER	PartNo	Material	Revision	SW-Configuration Name(Configuration Name)	QTY.
1	FramePlate	RBROLL-007	CRS.120	02/23/2025	Default	1



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		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING				SCALE: 4:1	WEIGHT:	SHEET 8 OF 8

4

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2

1