

# Time Sensitive Networks, Network Calculus and Clock Non-idealities

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Abstract: Time Sensitive Networks offer guarantees on worst-case delay, worst-case delay variation and zero congestion loss. They find applications in many areas such as factory automation, embedded and vehicular networks, audio-visual studio networks, and in the front-hauls of cellular wireless networks. In this talk we will describe how network calculus can be used to analyze time sensitive networks. We will also explain why clock non-idealities matter and how to take them into account.

# Contents

1. Time Sensitive Networks
2. Network Calculus and Single Node Analysis
3. Network Analysis
4. Regulators
5. Clock Non Idealities
6. Other Bells and Whistles

# 1. Time Sensitive Networks

= deterministic service: **upper bounds** on end-to-end **delay** and **delay-jitter** + zero **congestion loss**.

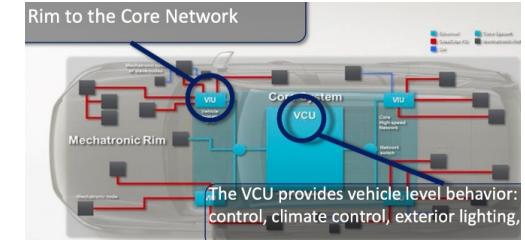
Congestion control with feedback is not an option here.

Proven bounds are required.

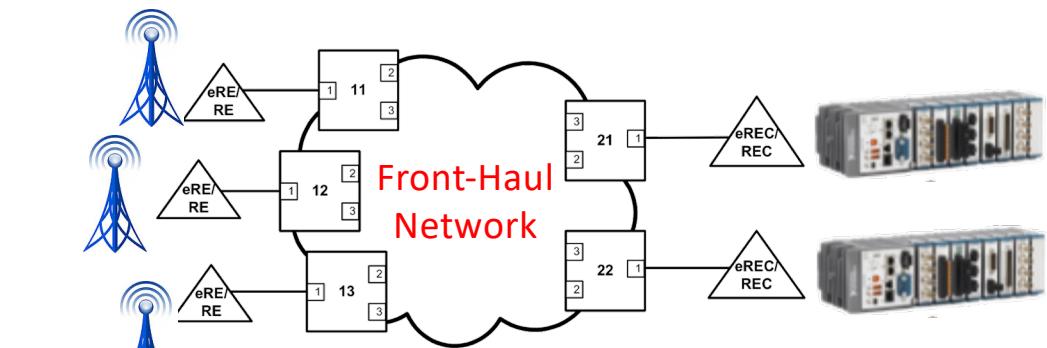
## Standardization:

MAC-layer networks: IEEE TSN (Time Sensitive Networking)

IP and MPLS networks: IETF Detnet (Deterministic Networking)



From [Navet et al,2020]



Radio Equipment

Industrial networks, automotive,  
aerospace, factory automation.  
Studio networking  
Front-haul of cellular networks  
Distributed games  
Low latency on-demand video

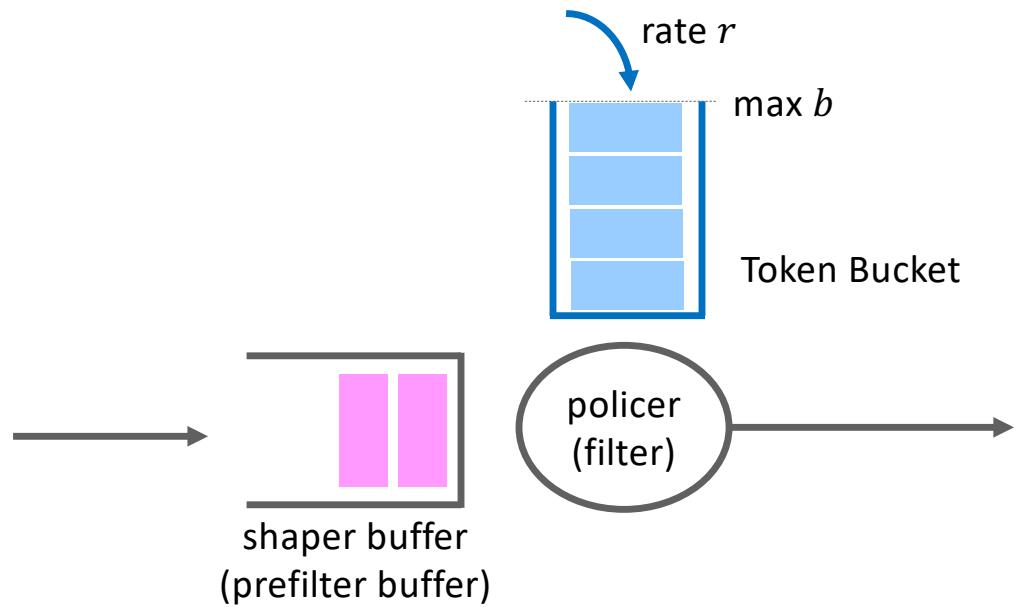
# How can a Network Offer a Deterministic Service ?

1. Every flow is **constrained at source**

e.g. source is periodic

e.g. source is limited by a token bucket filter with rate  $r$  and burstiness  $b$

→ number of bits sent over any interval of any duration  $t$  is  $\leq rt+b$   
(*arrival curve constraint*) (T-SPEC)



*Imagine* a token bucket, spontaneously replenished at rate  $r$  up to maximum  $b$  (called the “burst”)

A released packet must consume same amount of tokens as its size, else waits until enough tokens are available.

```
tc qdisc add dev eth0 root tbm rate 1mbit burst 32kbit  
...
```

# How can a Network Offer a Deterministic Service ?

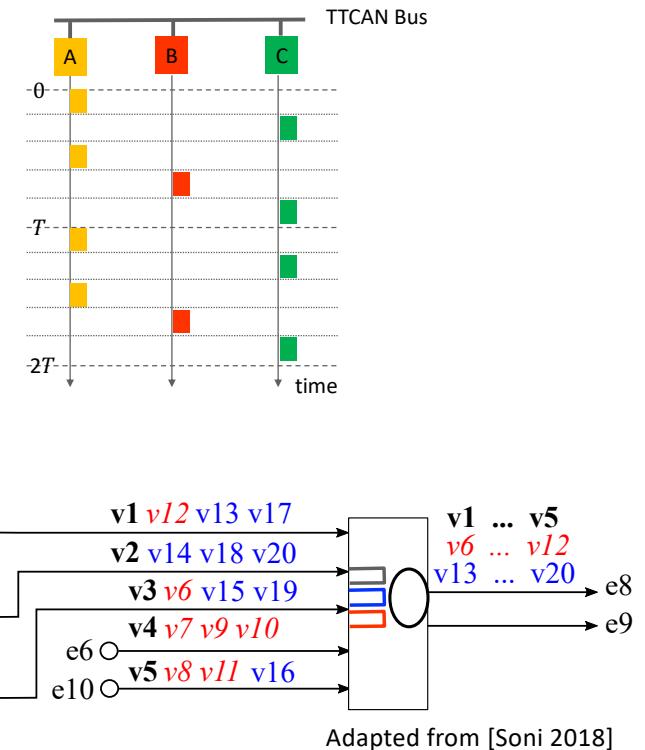
1. Every flow is constrained at source

2. The network nodes offer a guaranteed service to flows or classes of flows

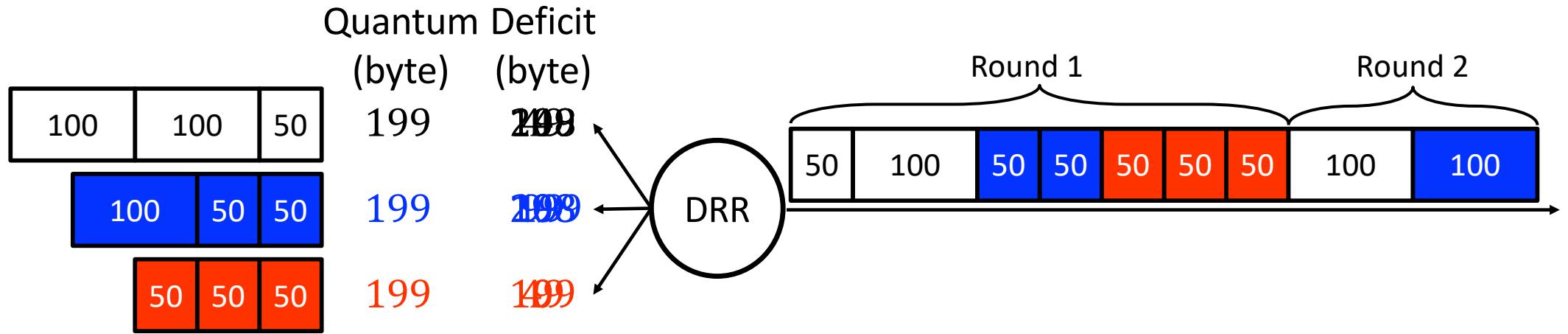
**synchronous**: e.g Time Triggered CAN bus: every flow is scheduled on bus (not our focus today)

**asynchronous**: e.g. switch/router network

- a) Flows are assigned to a small number of **classes** with different quality of service requirements
- b) At every node, traffic of a given class is FIFO; a **scheduler** shares bandwidth and buffer between classes



## Example of Scheduler: Deficit Round Robin (DRR) [Shreedhar 1996]



Implemented in Linux class based queuing `tc qdisc ... add drr [ quantum bytes ]`

Operation: Each queue (= each class) is given a quantum.

An infinite loop of rounds visits queues.

When a queue is visited its deficit is increased by the quantum.

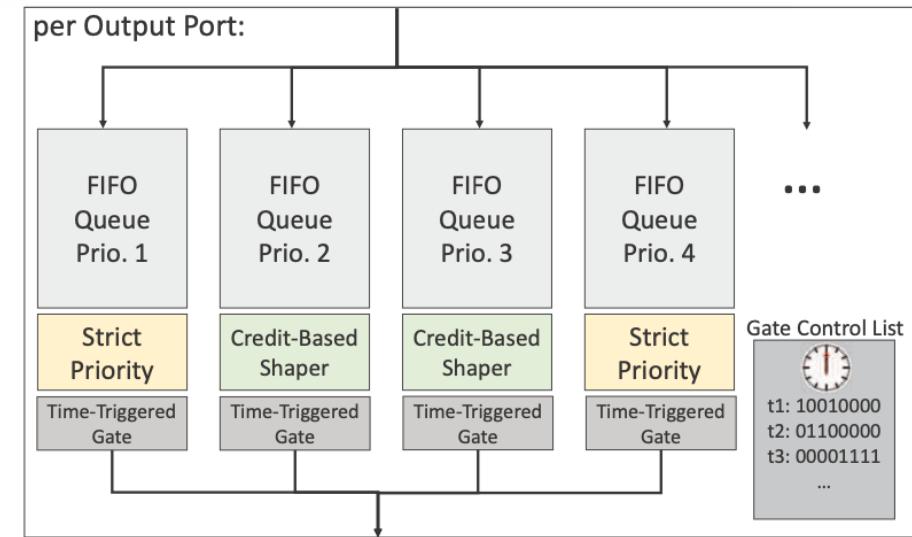
Service for this queue stops if 1) deficit is smaller than head-of-line packet or 2) queue becomes empty (in which case deficit is reset).

⇒ ≈ Bandwidth is allocated to every class in proportion of the quantum.

## Other Schedulers

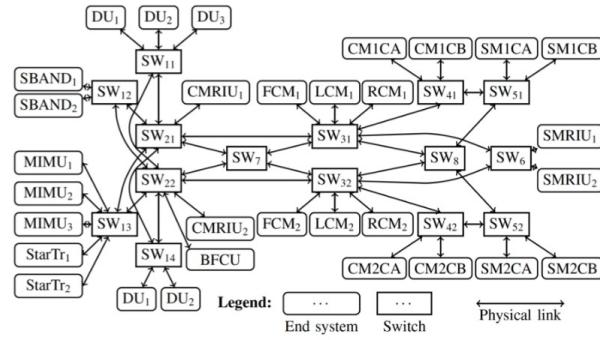
- Weighted Fair Queuing and all variants of Generalized Processor Sharing (such as DRR)
- Audio Visual Bridging (AVB) / Credit Based Shaper (CBS)
- Burst Limiting Shaper
- Time Aware Shaper
- Static Priority

Etc.



Typical IEEE TSN scheduler. From [Maile 2020]

They can be combined.

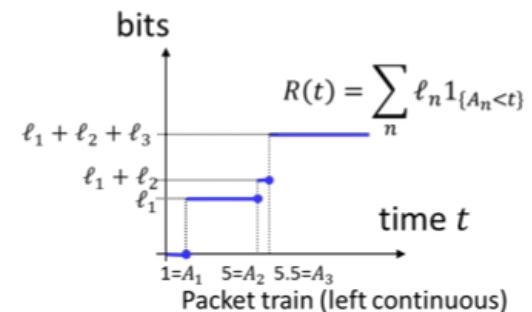
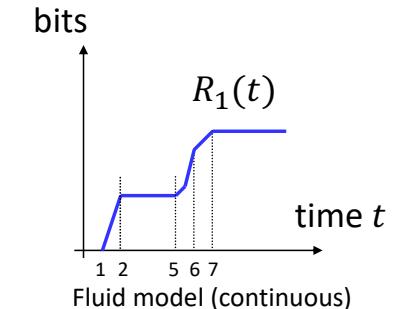
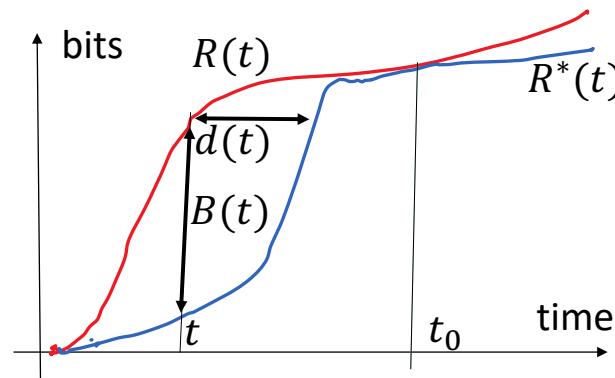
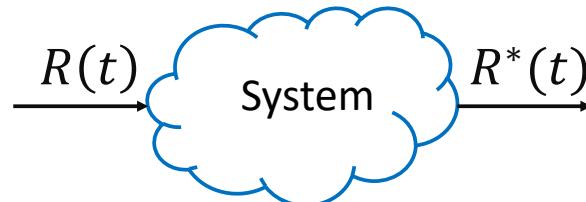


From [Zhao 2018]

Given source constraints and schedulers, what are the worst-case delay, jitter and backlog ?

## 2. Analysis of Deterministic Networks uses Network Calculus

- Flows are modelled with cumulative arrival functions,  $R(t)$ , non-decreasing with  $R(0) = 0$ , or, for packetized flows, with point processes (packet trains)  $(A, \ell)$
- Delay and backlog are derived



$$d(t) = \inf \{d \text{ s.t. } R(t) \leq R^*(t + d)\}$$

(horizontal deviation)

# Arrival Curves

Flow with cumulative function  $R(t)$  has  $\alpha$  as (maximal) **arrival curve** if

$$R(t) - R(s) \leq \alpha(t - s) \text{ for any } t \geq s \geq 0$$

where  $\alpha$  is a monotonic nondecreasing function  $\mathbb{R}^+ \rightarrow [0, +\infty]$

$\alpha$  can be assumed sub-additive ( $\alpha(s + t) \leq \alpha(s) + \alpha(t)$ ).

This is equivalent to  $R \leq R \otimes \alpha$ , where  $\otimes$  denotes min-plus convolution:

$$(f_1 \otimes f_2)(t) = \inf_{s \geq 0} (f_1(s) + f_2(t - s))$$

and, for a point process model, to

$$A_n - A_m \geq \alpha^\downarrow(\ell_m + \dots + \ell_n), \forall m, n, 1 \leq m \leq n$$

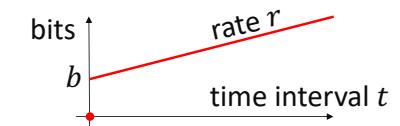
where  $\alpha^\downarrow$  is the lower-pseudo inverse of  $\alpha$ .

E.g. for  $\alpha(t) = rt + b$ ,  $\alpha^\downarrow(x) = \frac{(x-b)^+}{r}$

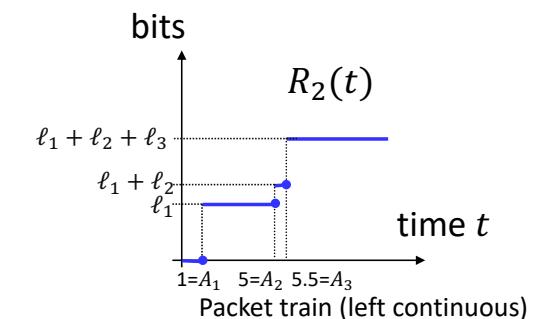
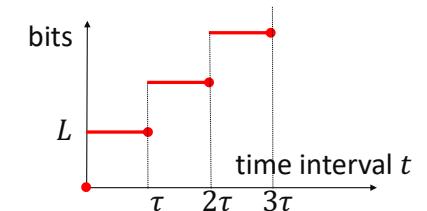
[Le Boudec 2018]

**token bucket constraint  $(r, b)$**

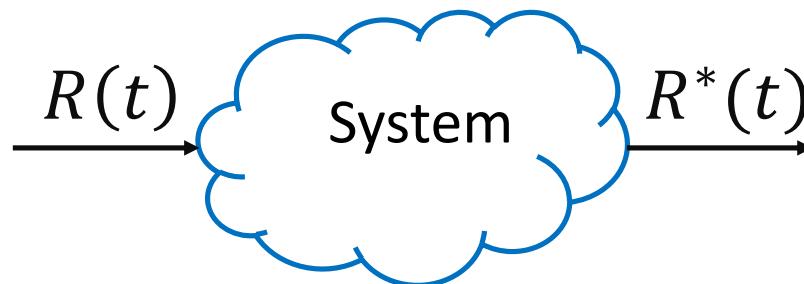
with rate  $r$  and burst  $b$ :  
 $\alpha(t) = rt + b$



**periodic stream** of packets of size  $\leq L$ :  $\alpha(t) = L \left\lceil \frac{t}{\tau} \right\rceil$

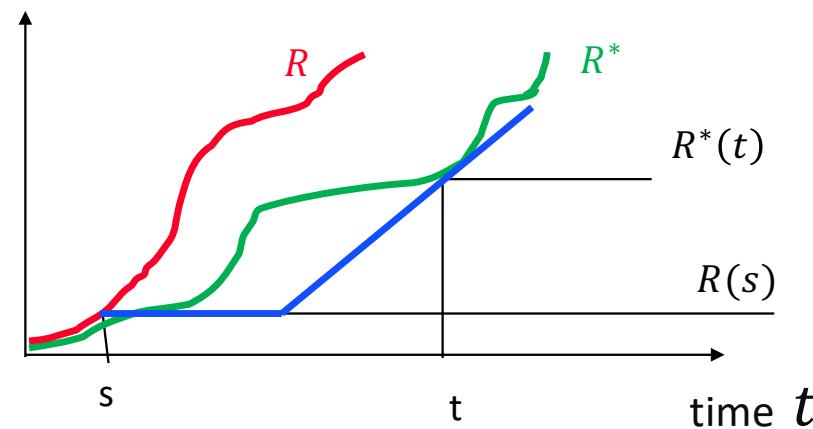
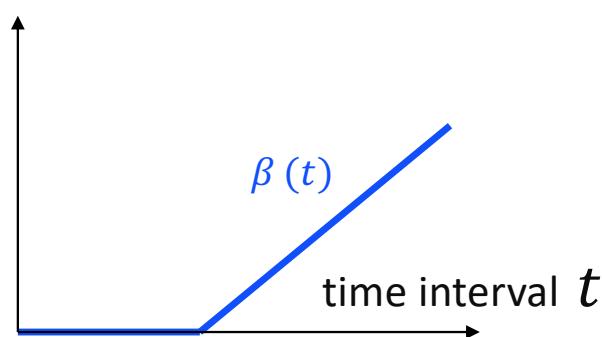


## Service Curve



System offers to this flow a (minimal) service curve  $\beta$  if  $R^* \geq R \otimes \beta$ , i.e. :  
 $\forall t \geq 0, \exists s \in [0, t]: R^*(t) \geq R(s) + \beta(t - s)$

where  $\beta$  is a function :  $\mathbb{R}^+ \rightarrow \mathbb{R} \cup \{+\infty\}$

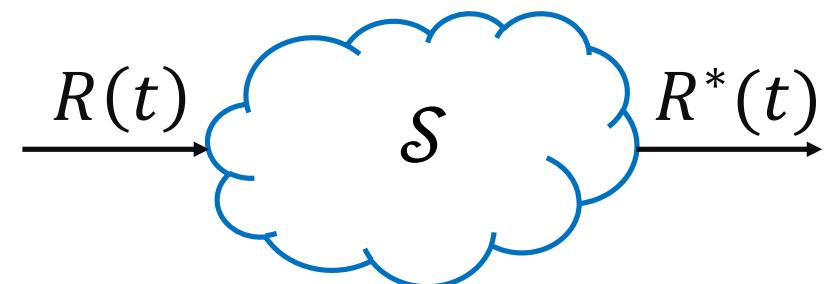


[Le Boudec 1996, Chang 1997, Bouillard 2018]

## Strict Service Curve

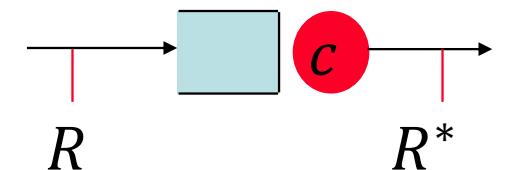
System  $\mathcal{S}$  offers to a flow a **strict service curve**  $\beta$  if for any  $s < t$  inside a backlogged period, i.e. such that  $R^*(u) < R(u), \forall u \in (s, t]$ , we have  $R^*(t) - R^*(s) \geq \beta(t - s)$

$\mathcal{S}$  is typically a single queuing point



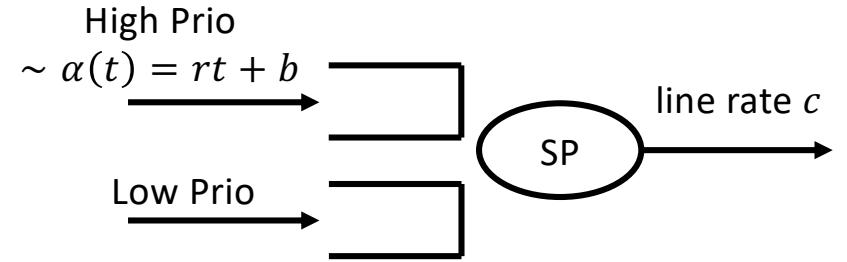
$\beta$  is a strict service curve  $\Rightarrow \beta$  is a service curve  
but converse is not true.

Example: constant rate server with line rate  $c$  has  
strict service curve  $\beta(t) = ct$



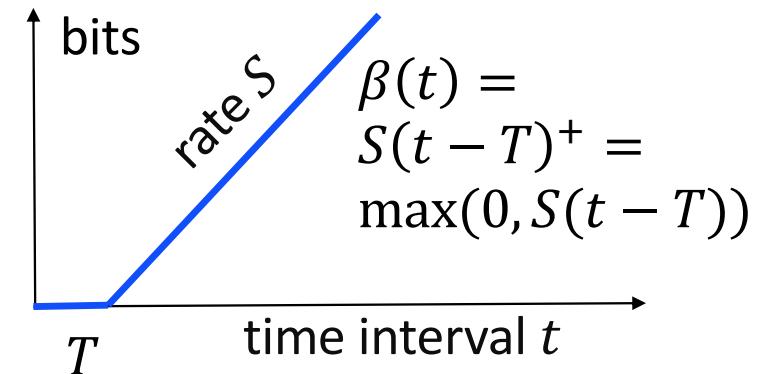
## Example: Non-preemptive Static Priority

High prio:  $\beta_H(t) = (ct - MTU_L)^+$   
(strict service curve)  
( $MTU_L$  = max packet size, low prio)



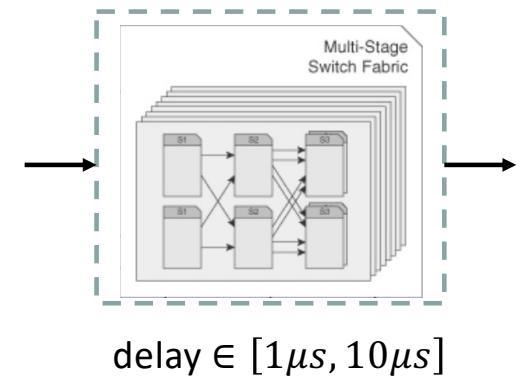
Low prio: when high priority constrained by  $\alpha(t) = rt + b, r < c$ :  
 $\beta_L(t) = ((c - r)t - b)^+$  (not a strict service curve)  
 $\beta'_L(t) = ((c - r)t - b - MTU_L)^+$  (strict service curve)  
[Bouillard 2018]

A function of the form  $\beta(t) = S(t - T)^+$  is called  
**rate-latency**, with rate  $S$  and latency  $T$



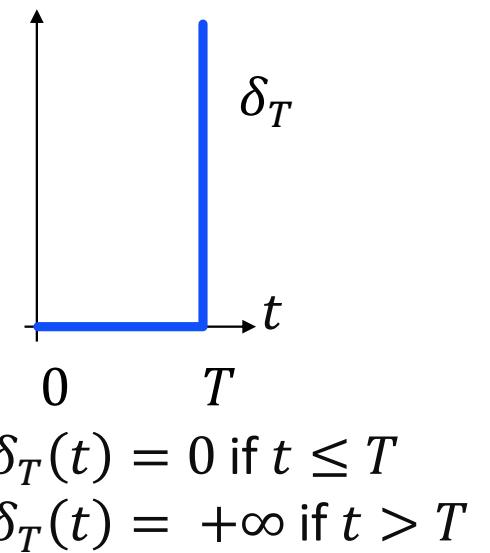
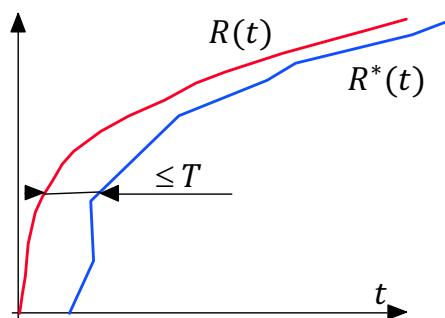
## Bounded Delay Element

Sometimes it is convenient to model a system as a black box with known delay upper bound  $T$ .



For a node that is FIFO for this flow:  $\text{delay} \leq T \Leftrightarrow$   
nodes offers to this flow a service curve  $\delta_T$

Not a strict service curve



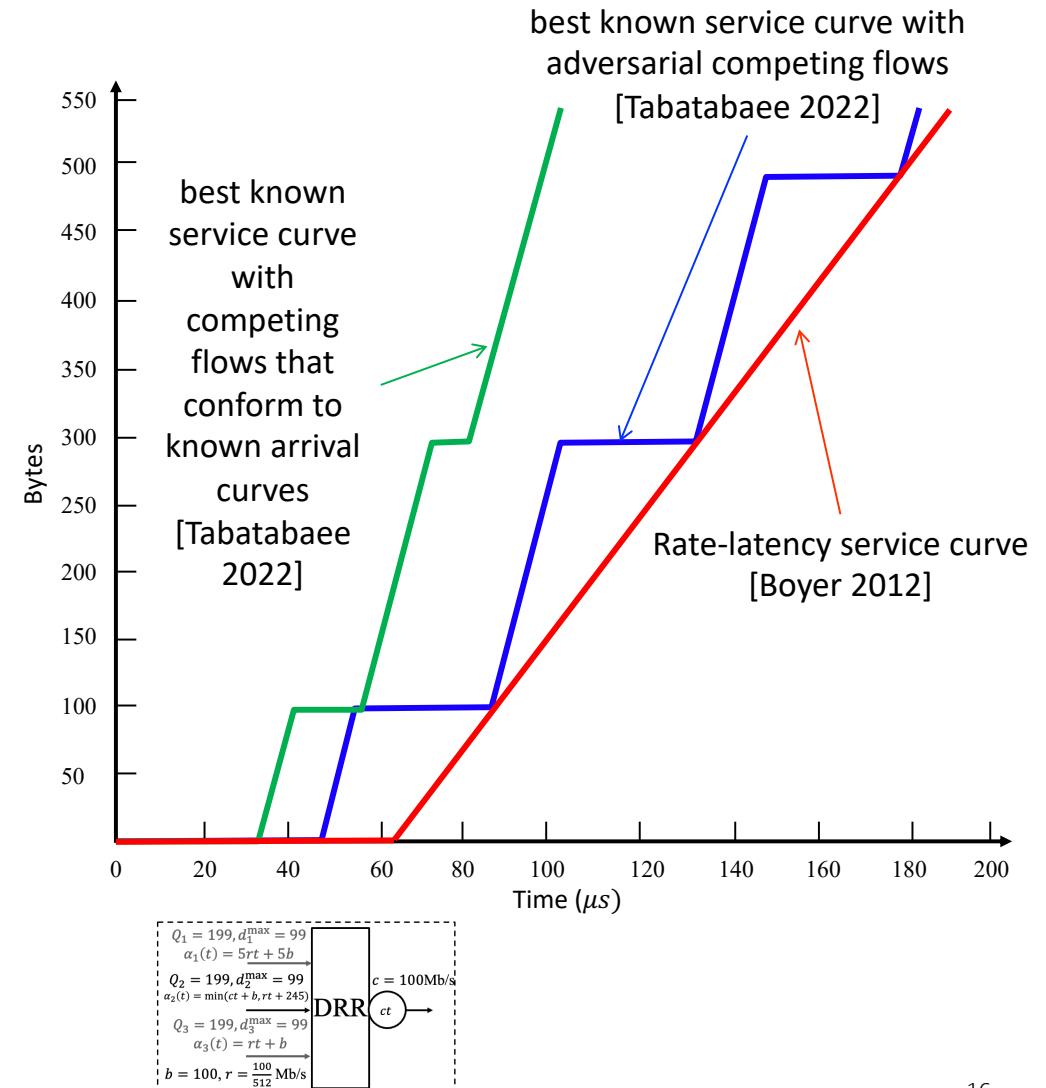
## Example: Deficit Round Robin

- DRR offers to flow  $i$  a rate-latency strict service curve  $\beta_i(t) = R_i(t - T_i)^+$

with  $R_i = \frac{Q_i}{\sum_j Q_j} c$ ,  $T_i = \frac{\bar{Q}_i + \bar{L}_i}{c} + L_{\max,i} \left( \frac{1}{R_i} - \frac{1}{c} \right)$ ,  $\bar{Q}_i = \sum_{j \neq i} Q_j$ ,  $\bar{L}_i = \sum_{j \neq i} L_{\max,j}$  and  $c$  is the line rate [Boyer 2012].

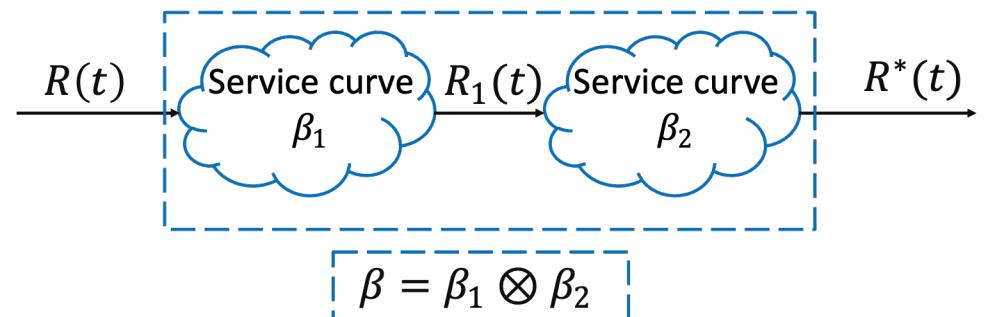
- Can be improved esp. if competing flows are constrained [Tabatabae 2022]

- Other examples: Packetized Generalized Processor Sharing, RFC 2212, IEEE AVB, IEEE TSN, etc. [De Azua 2014] [Bouillard 2018]



## Concatenation

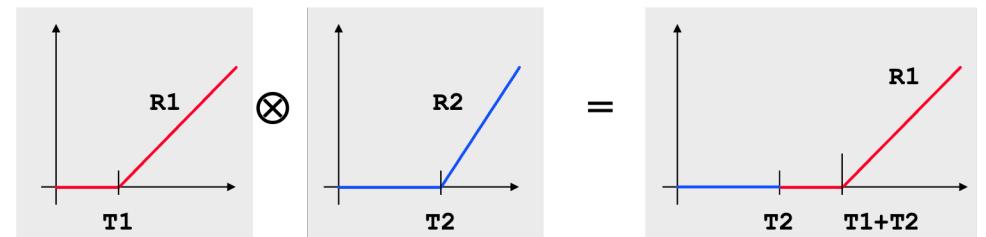
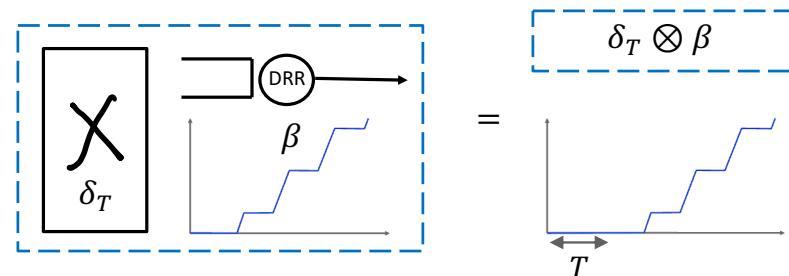
Concatenation of service curve elements  $\beta_1, \beta_2$  has service curve  $\beta_1 \otimes \beta_2$



$$R^* \geq R_1 \otimes \beta_2 \geq (R \otimes \beta_1) \otimes \beta_2 = R \otimes (\beta_1 \otimes \beta_2)$$

Examples:

- scheduler with service curve  $\beta$  combined with bounded delay element has service curve  $\beta \otimes \delta_T$
- If  $\beta_i$  is rate-latency  $R_i, T_i$  then the concatenation  $\beta = \beta_1 \otimes \beta_2$  is rate-latency  $R = \min(R_1, R_2)$  and  $T = T_1 + T_2$



## Three Tight Bounds

1. backlog  $\leq v(\alpha, \beta) = \sup_t (\alpha(t) - \beta(t))$
2. if FIFO for this flow, delay  $\leq h(\alpha, \beta)$
3. output is constrained by arrival curve

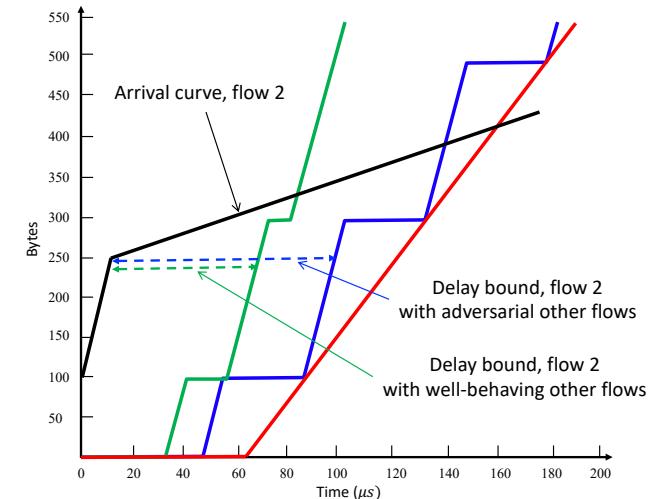
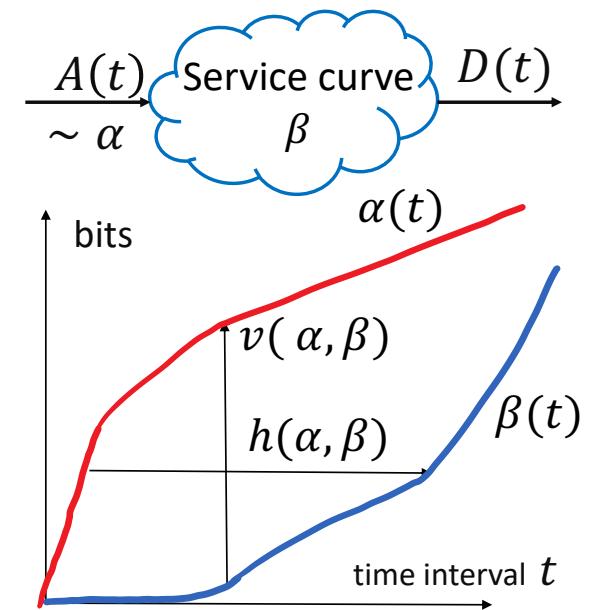
$$\alpha^*(t) = \sup_{u \geq 0} (\alpha(t+u) - \beta(u))$$

i.e.  $\alpha^* = \alpha \oslash \beta$  (deconvolution)

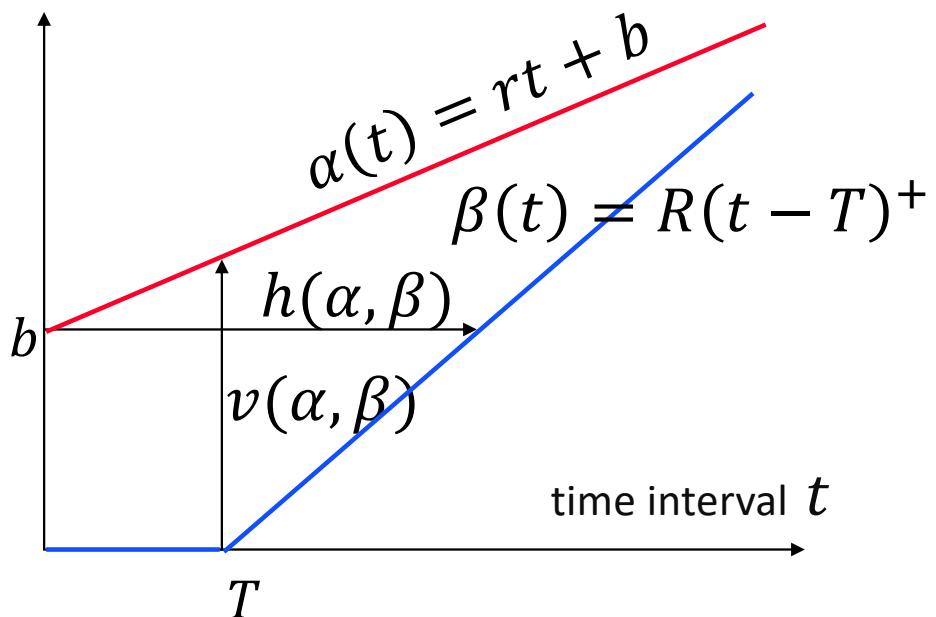
Jitter bound =  $h(\alpha, \beta)$  – delay lower bound

Delay bound can be improved to  $h(\alpha - L_{min}, \beta) + \frac{L_{min}}{c}$   
 if we know line rate  $c$  of server [Mohammadpour 2019]

Industrial tools perform these computations.



## Example



One flow, constrained by one token bucket is served in a network element that offers a rate latency service curve

Assume  $r \leq R$

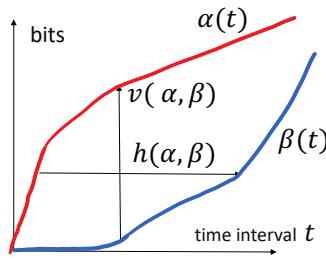
**Backlog** bound:  $b + rT$

**Delay** bound:  $\frac{b}{R} + T$

**Output** arrival curve:

$$\alpha^*(t) = rt + b^*$$

$$\text{with } b^* = b + rT$$



Network calculus uses arrival curves and service curves to derive delay and backlog bounds.

Single node analysis follows immediately.

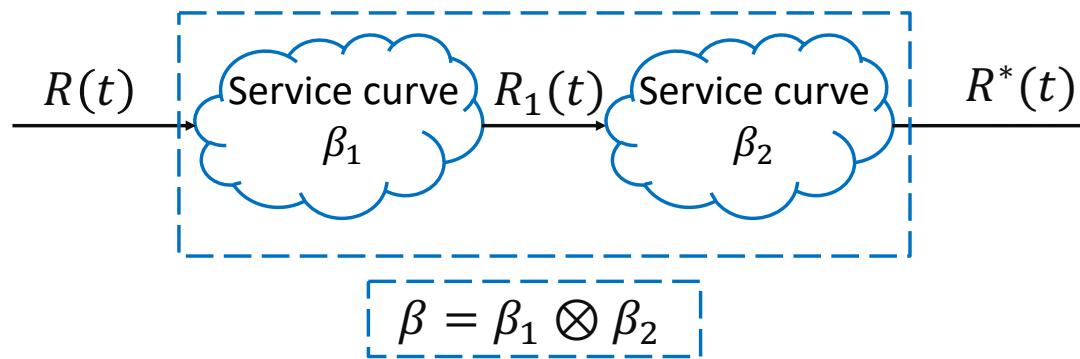
How about network analysis ?

### 3. Network Analysis

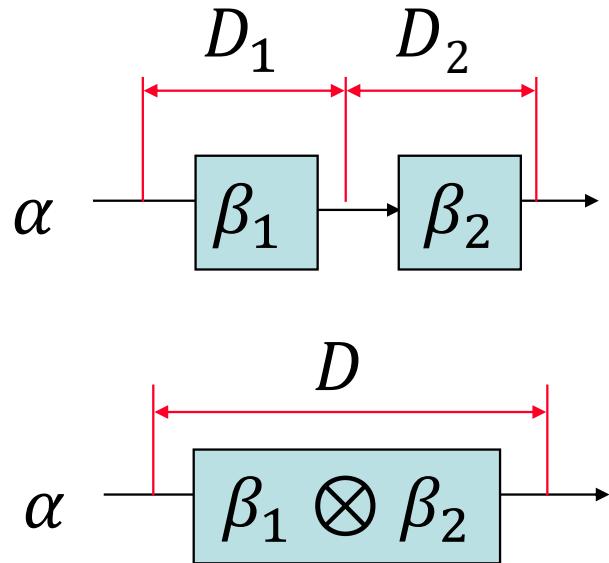
Per-flow network:

network nodes offer guarantees to individual flows  
e.g. IETF IntServ

Solution: apply concatenation result



## Pay Bursts Only Once



In per-flow Network:  
one flow constrained *at source* by  $\alpha$

end-to-end delay bound computed *node-by-node* (also accounting for increased burstiness at node 2):

$$D_1 + D_2 = \frac{2b+rT_1}{R} + T_1 + T_2$$

computed by concatenation:

$$D = \frac{b}{R} + T_1 + T_2$$

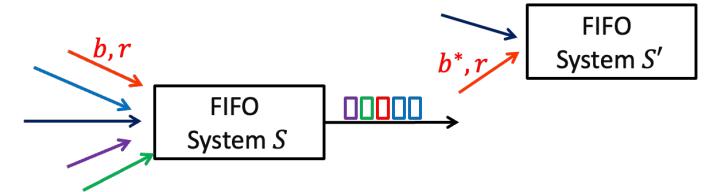
i.e. worst cases cannot happen simultaneously

$$\begin{aligned}\alpha(t) &= rt + b \\ \beta_1(t) &= R(t - T_1)^+ \\ \beta_2(t) &= R(t - T_2)^+ \\ r &\leq R\end{aligned}$$

## FIFO Per-Class Networks

Most time sensitive networks are **FIFO per-class**:

- flows are assigned to classes
- schedulers (such as DRR) separate classes and provide service guarantee to the aggregate of all flows of this class
- Inside a class, service is FIFO
- flows are constrained at sources by arrival curves

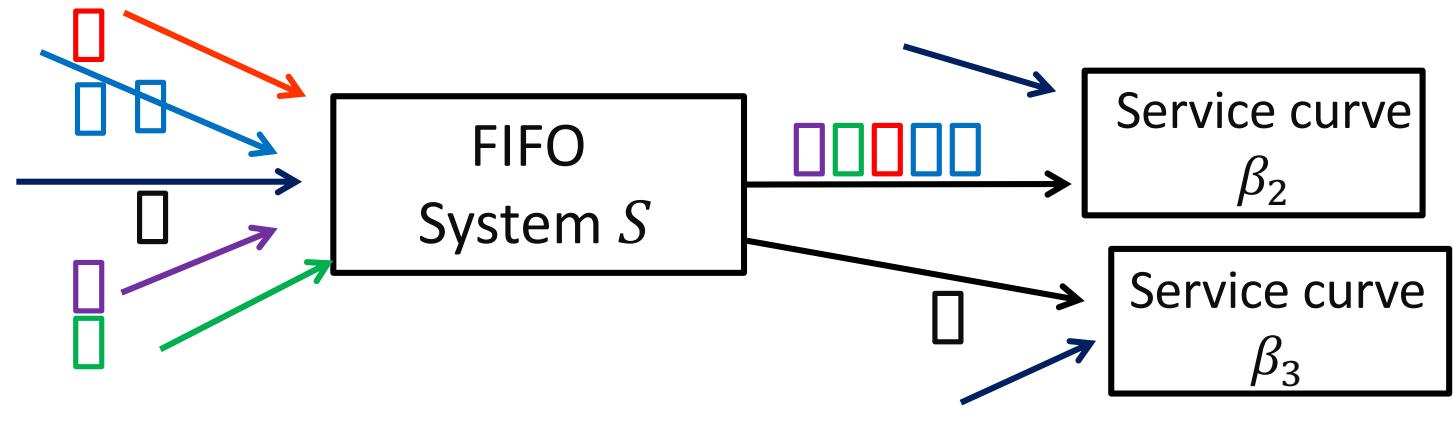


Using service curves, such a network can be analyzed per-class

→ one separate FIFO network model per class

Global analysis can also be performed iteratively [Tabatabae 2023c]

## FIFO Networks



Flows merge and split, no simple result as in per-flow networks.

Feedforward networks: obtaining **worst-case delay** is NP-hard  
[Bouillard 2010]

Can be computed with ELP (Exponential Linear Programming)  
[Bouillard 2014]

- service curve, arrival curve and FIFO are expressed as constraints in a linear program
- super-exponential complexity

this shows only one class;

the service curves are offered to aggregate of all flows.

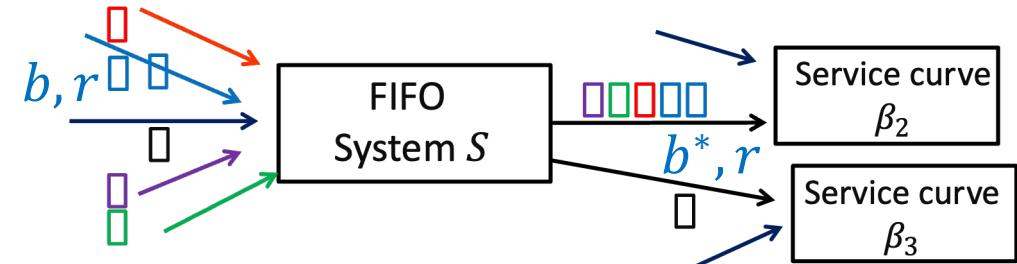
## Total Flow Analysis (TFA [Schmitt 2006], TFA++ [Mifdaoui 2017])

Simple, commonly used method to analyze a generic deterministic network

- Sources are constrained by token buckets

- a) **Propagated burstiness** of flow inside the network is computed by  
 $b^* = b + r \times (\text{delay bound between source and here})$

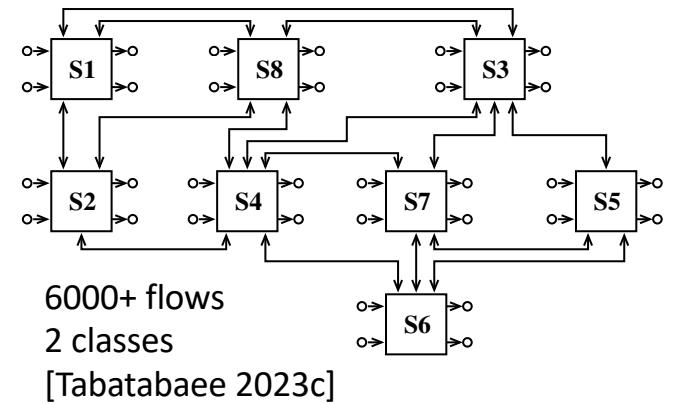
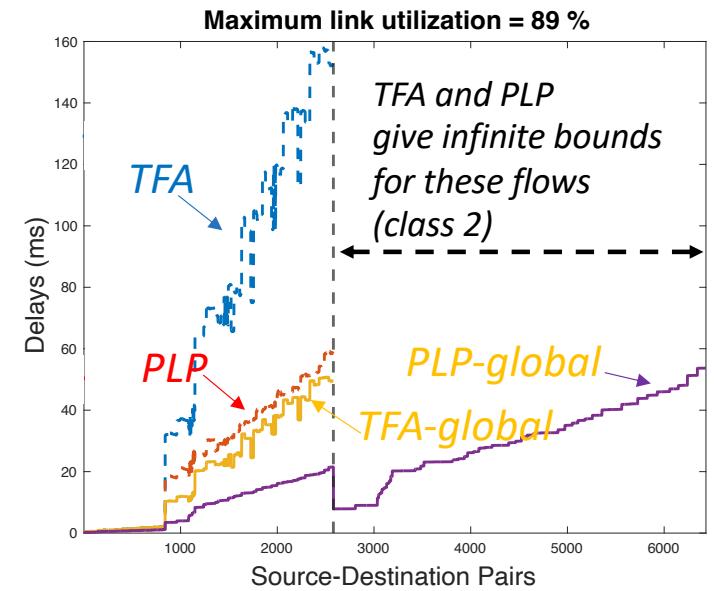
- b) **Delay** at every node uses single node network calculus + propagated burstinesses.  
End-to-end delay bound is sum of nodal bounds on path



- In a feedforward network of depth  $d$ , start at edge nodes and stop in  $d$  iterations
- In a generic network, iterate a) and b) at all nodes until convergence to a **fixpoint** or move to infinity. If convergence, the bounds are valid. If divergence, we don't know.  
[Thomas 2019, Plassart 2022]
- Optimizations for case with many periodic flows and many different periods  
[Tabatabaei 2023a]

# Polynomial Linear Programming (PLP)

- PLP (Polynomial Linear Programming) [Bouillard 2022]: relaxation of ELP, with polynomial complexity, uses TFA (and other) bounds as constraints, applies to generic topologies. Usually much better than TFA.
- Refinements analyze all classes together (limited inter-class interference) [Tabatabae 2023c].
- Other methods : SFA [Schmitt 2006, Grieu 2004], PMOO, LUDB [Fidler 2003, Lenzini 2006, Bondorf 2017, Geyer 2022] do not apply to generic topologies;
- Tools: DISCO [Schmitt 2006], WoPaNets [Mifdaoui 2010], Pegase [Boyer 2010]

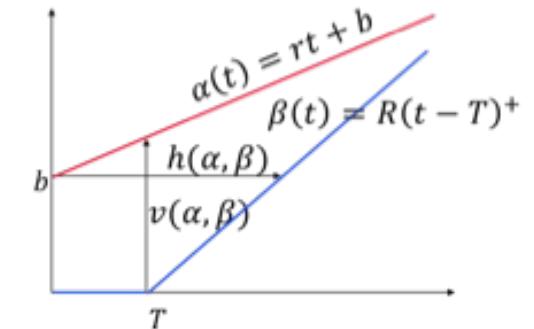


## Stability of a FIFO Network

Every flow  $f \in \mathcal{F}$  constrained by  $\alpha_f(t) = r_f t + b_f$  at source. Route of flow  $f$  is fixed.  $F_i \subset \mathcal{F}$  is the set of flows passing through node  $i$ . Every node  $i \in \mathcal{J}$  is FIFO and offers to the aggregate of flows  $f \in F_i$  a service curve  $\beta_i(t) = R_i(t - T_i)^+$ . Load factor  $u = \max_i \left( \frac{\sum_{f \in F_i} r_f}{R_i} \right)$ .  $\mathcal{F}, \mathcal{J}$  finite. Network **underloaded**:  $u < 1$ ; **overloaded**:  $u > 1$ ; **critical**:  $u = 1$ .

One network instance  $= (\mathcal{F}, r, b, F, \mathcal{J}, R, T)$  is **stable** if there is a bound on all delays (or backlogs), that is valid for any execution trace of the network.

- An overloaded FIFO network is not stable. A feed-forward network that is underloaded or critical is stable.
- For any  $\varepsilon > 0$  there is an **unstable underloaded** FIFO network with load factor  $u < \varepsilon$  [Andrews 2009]
- Every underloaded **ring** is stable [Tassiulas 1996].



When PLP or TFA does not converge, it may be that network is truly unstable or not.

Stability conditions are still an open research issue.

In per-flow networks, deterministic Network analysis is as simple as single node.

In per-class networks and arbitrary topologies, algorithms typically require finding fixpoints (with e.g. TFA or PLP).

Underloaded networks may be unstable.

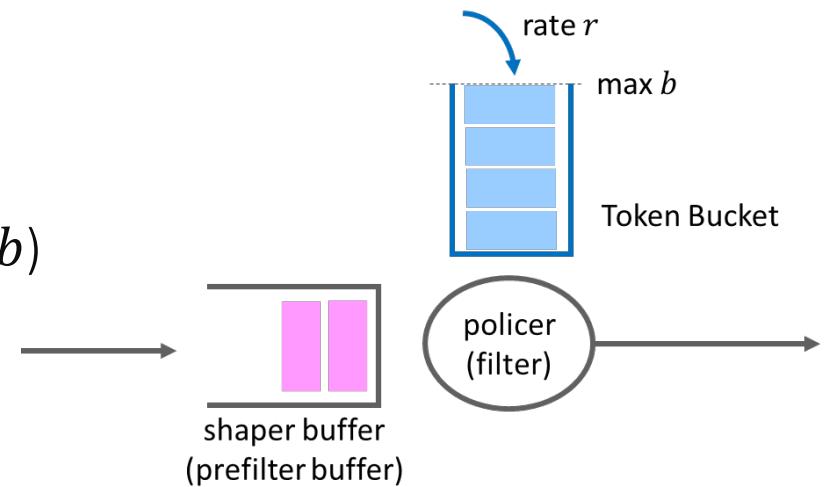
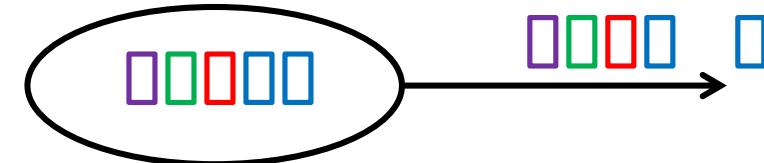
## 4. Regulators

Regulator (= shaper) delays packets in order to limit burstiness to a prescribed value (i.e. enforces an arrival curve constraint).

Non work-conserving.

Example: Token Bucket regulator  
(regulator for the arrival curve constraint  $\alpha(t) = rt + b$ )

Typically placed at source / network edge to protect deterministic network from misbehaving sources



Can also be used inside the network

## Cascading Burstiness

In a per-flow network, burstiness of a flow increases linearly with number of hops, but pay-bursts-only allows to still have good delay bounds.

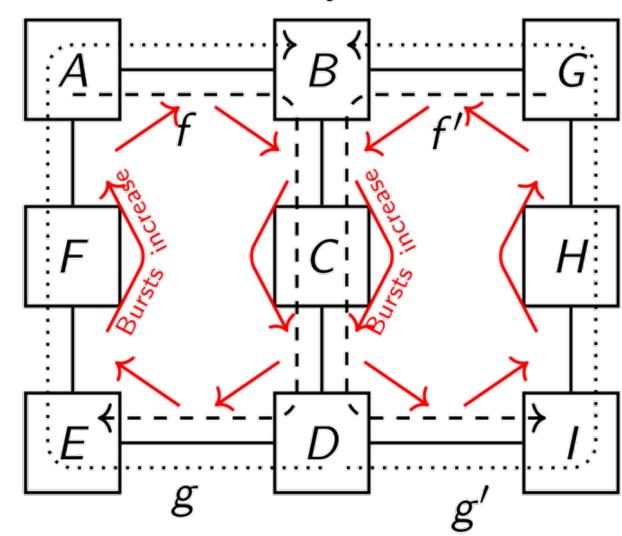
In per-class networks, burstiness of every flow increases at every hop as a function of other flows' burstiness:

$$b_f^* = b_f + r \left( T + \frac{b_{tot} - b_f}{R} \right)$$

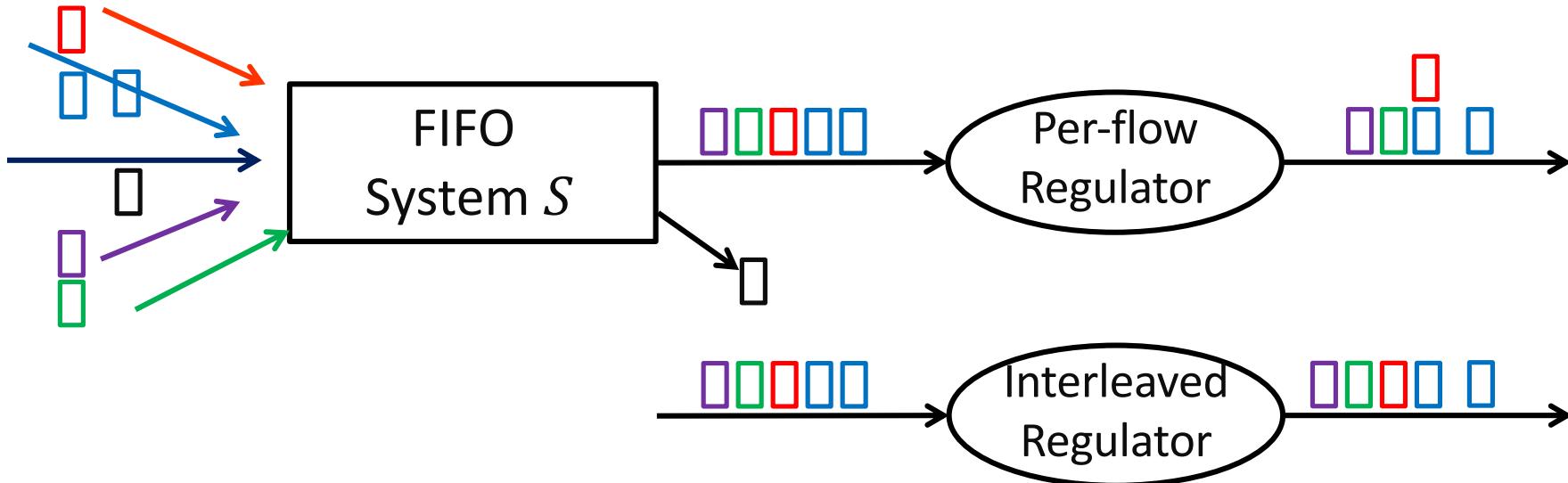
Increased burstiness causes increased burstiness (**cascade**).

Propagated burstiness is computed by PLP / TFA as solution to a fixpoint problem.

Cyclic dependencies are root cause for bad worst-case delays.



## Regulators Avoid Cascading Burstiness in Per-Class Networks

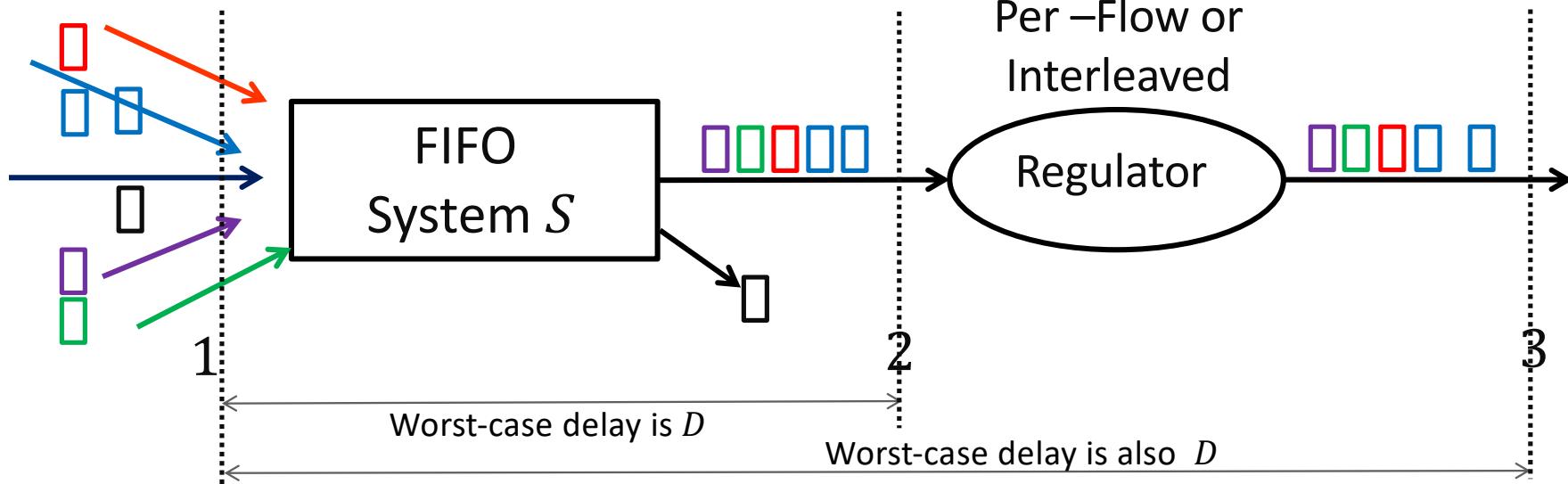


Per flow regulator: one state + one queue per flow.

Interleaved regulator: one state per flow + one global queue:

- packet at head of queue is examined against the arrival constraint (e.g. rate  $r_f$  and burstiness  $b_f$ ) of its flow  $f$ ; this packet is delayed if it came too early; different flows in same queue can have different arrival constraints;
- packets not at head of queue wait for their turn to come [Specht 2016].

## Regulators do not Increase Worst Case Delay



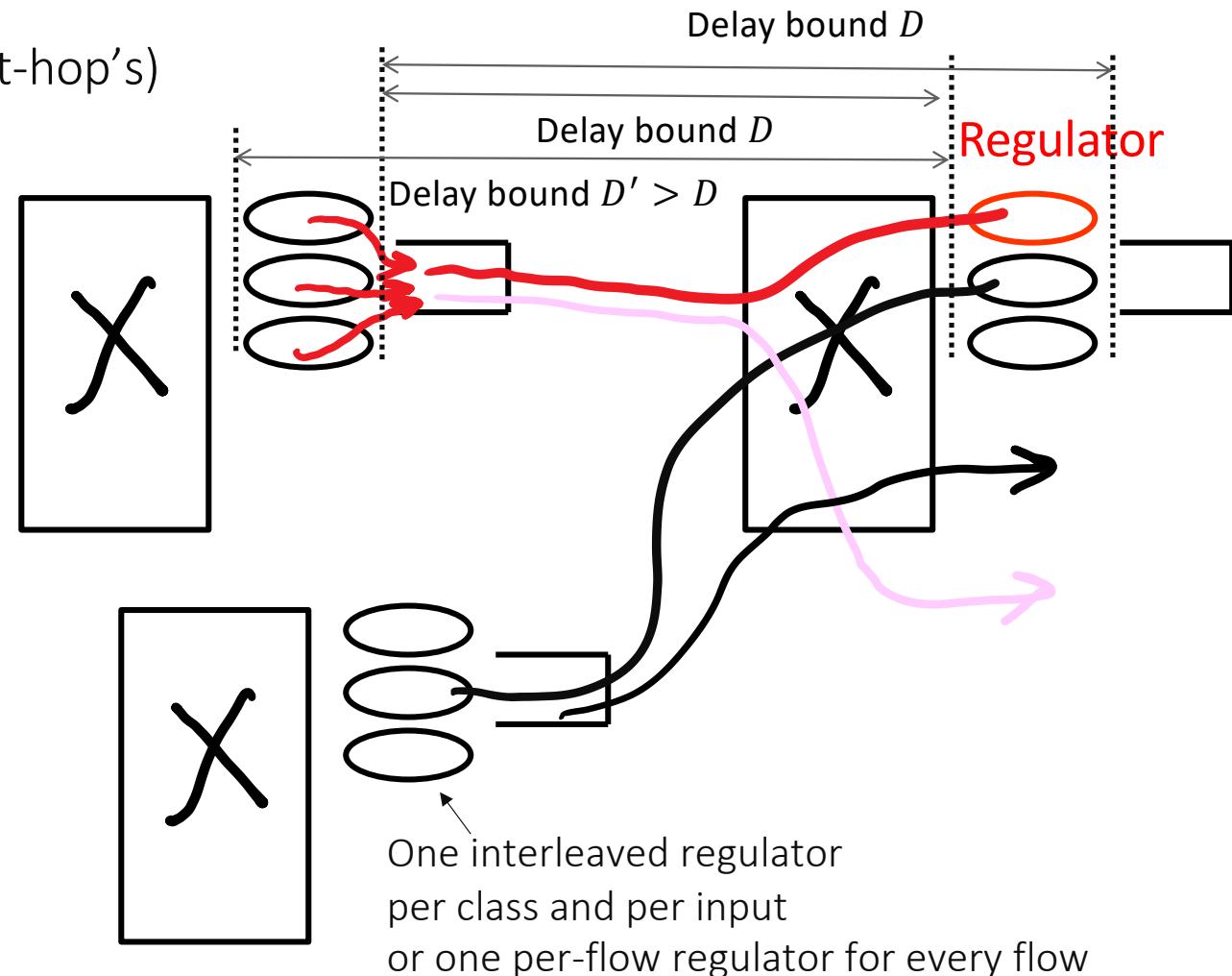
Assume  $S$  is FIFO per flow (per-flow regulator) or globally (interleaved regulator).

Assume every flow satisfies some arrival constraint at 1 (e.g. rate and burstiness) and regulators enforces same constraint at 3.

The worst case delay 1 – 3 is the same as the worst-case delay 1 – 2 [Le Boudec 2018].  
(Reshaping-for-free property)

## Network With Regulators [IEEE TSN ATS]

- Regulators are integrated in (next-hop's) queuing system.
- Worst case **end-to-end** queuing delay can ignore regulators. Worst-case delay at one regulator is absorbed by delay bound at previous hop.
- Queuing delay and backlog at **every hop** can be computed using single node analysis.
- Underloaded network is always stable.



[Mohammadpour 2018]

Deterministic networks use regulators at edge to protect determinism

Can also be deployed internally to avoid burstiness increase / to simplify network analysis

Re-shaping is for free (w.r. to worst-case delay)

## 5. Clock Non Idealties

Previous theory assumes perfect time everywhere.

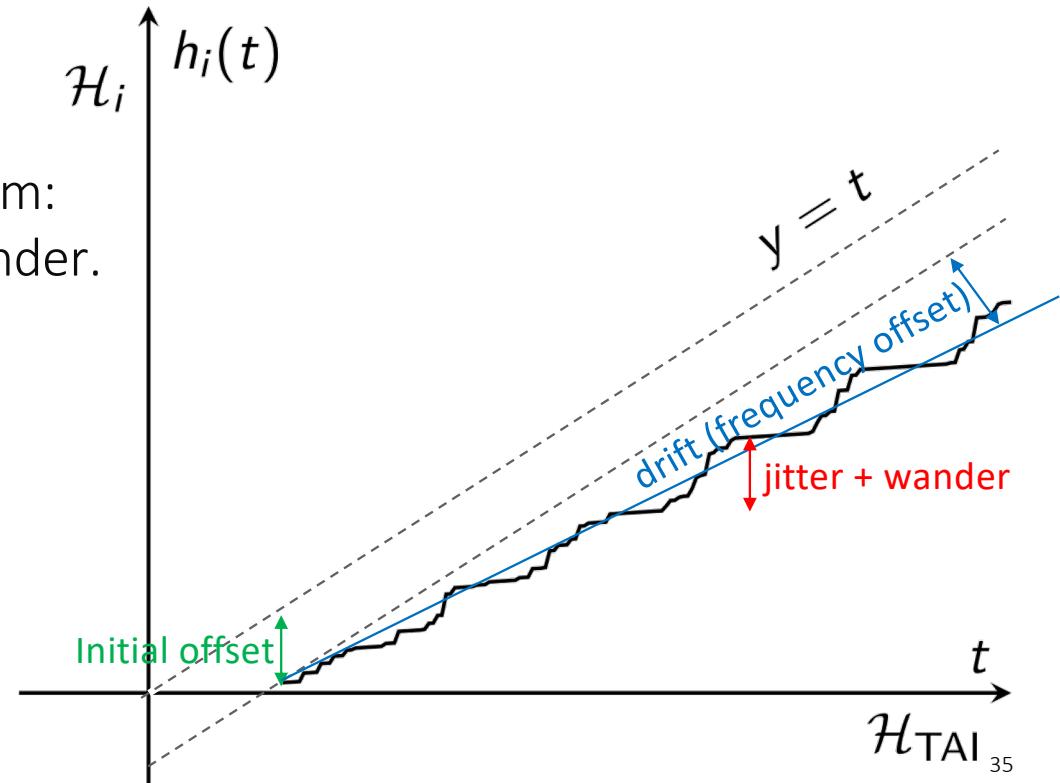
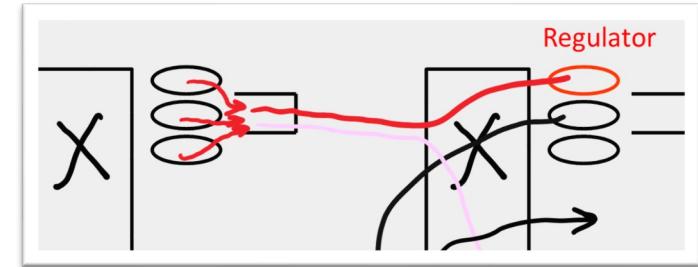
In reality, nodes use local clocks that are not ideal.

- **tight sync** (PTP, White Rabbit, GPS) : timestamping error  $\leq \omega \approx 10\text{ns} - 1\mu\text{s}$
- **loose sync** (NTP):  $\omega \approx 1\text{ms} - 1\text{s}$
- **no sync**: timestamping error  $\omega$  unbounded; measurement of time interval on same system: error is bounded by clock drift, jitter and wander.

[ITU-T 1996]

Regulators use time measurements to decide when a packet can be released.

What is the effect of clock non ideality ?



## Clock Model in Network Calculus [Thomas 2020]

Measurement of a time interval is performed with one clock  $\rightarrow d$  and with another clock  $\rightarrow d'$

Time synchronization error:  $d' - d \leq 2\omega$

Clock jitter and wander:  $d' \leq \rho d + \eta$

This gives the **change-of-clock inequalities**

$$\max\left(0, \frac{d - \eta}{\rho}, d - 2\omega\right) \leq d' \leq \min(\rho d + \eta, d + 2\omega)$$

$\omega$  = time error bound  
=  $1\mu\text{s}$  in TSN with PTP;  
=  $+\infty$  if no synchronization

$\rho$  = clock-stability bound  
= 1.0001 (e.g. in TSN)

$\eta$  = timing-jitter bound  
= 2ns (e.g. in TSN)

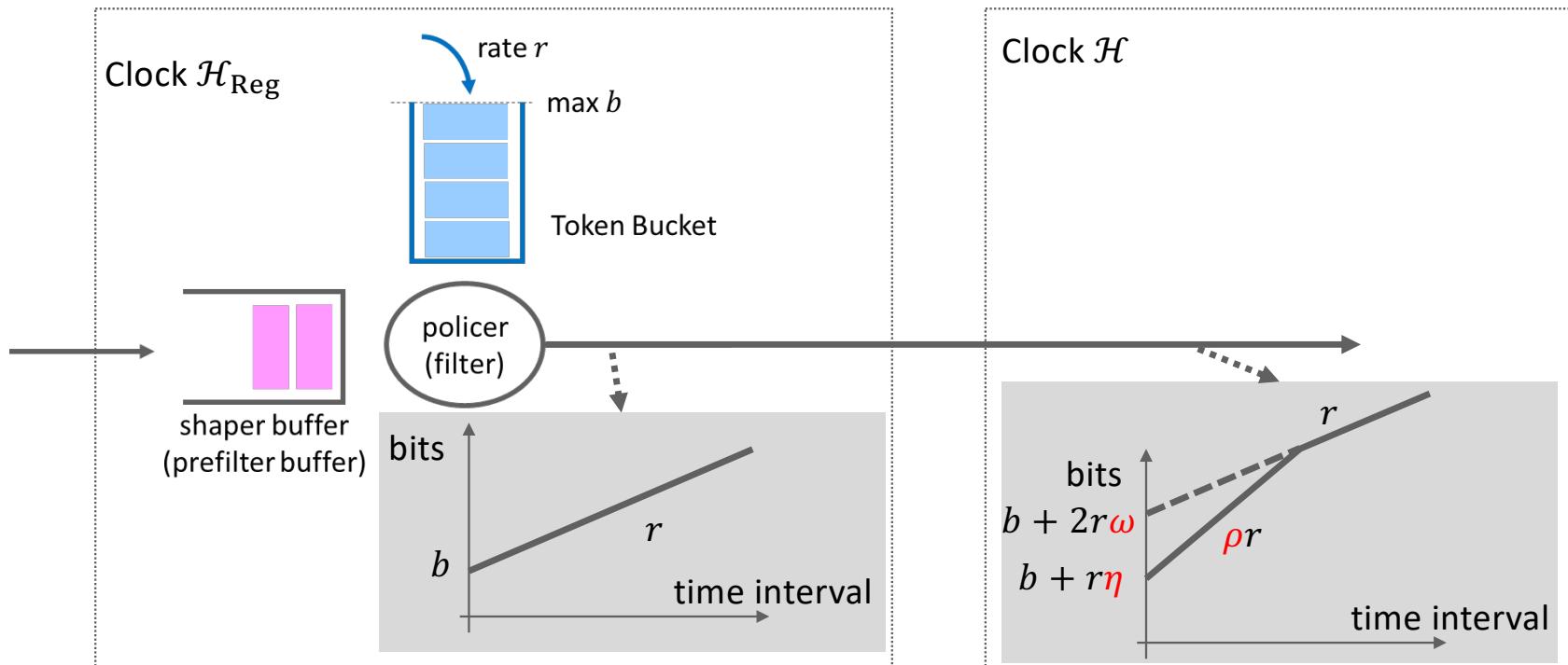
Model is symmetric, i.e. same inequalities if we exchange  $d' \leftrightarrow d$

Relative error on estimation of delays is, in general,  $\approx 10^{-4}$ , i.e. negligible. However there are some corner cases.

## Change of Clock: Arrival Curves

Assume a flow satisfies a token bucket constraint  $(r, b)$  when observed with clock  $\mathcal{H}_{\text{Reg}}$   
i.e. arrival curve constraint  $\alpha^{\mathcal{H}_{\text{Reg}}}(t) = rt + b$

When observed with some other clock  $\mathcal{H}$ , it satisfies the arrival curve constraint  
 $\alpha^{\mathcal{H}}(t) = \min(prt + b + r\eta, rt + b + 2r\omega)$



# Consequences for Non-Adapted Regulators [Thomas 2020]

*Non adapted* regulator : uses same nominal arrival curve as at source.

Perfect clocks:

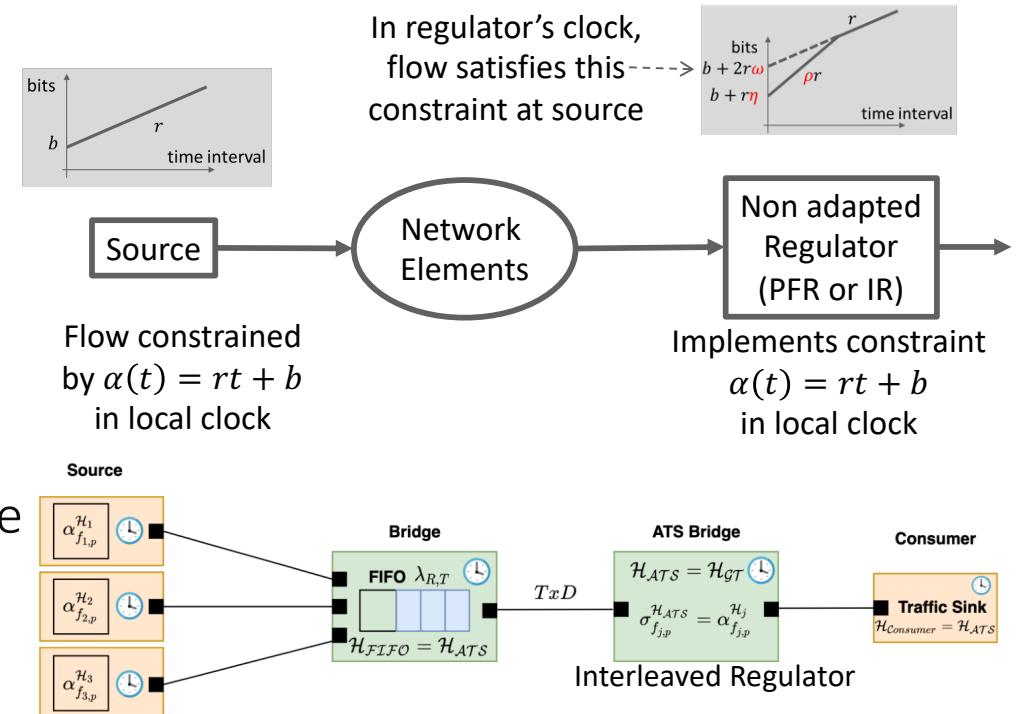
- Regulator does not increase worst-case delay

Non-synchronized network:

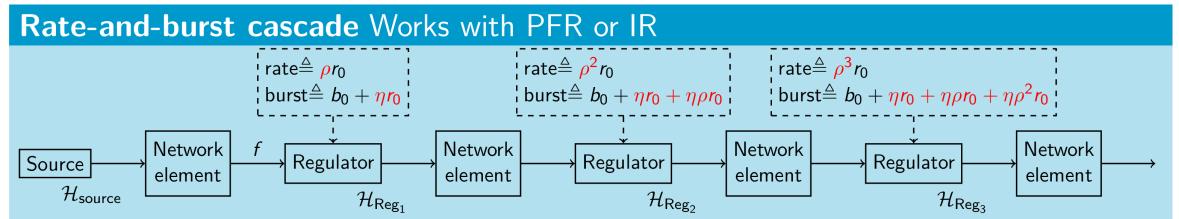
- Per-flow and interleaved regulator unstable (unbounded delay).

Synchronized network:

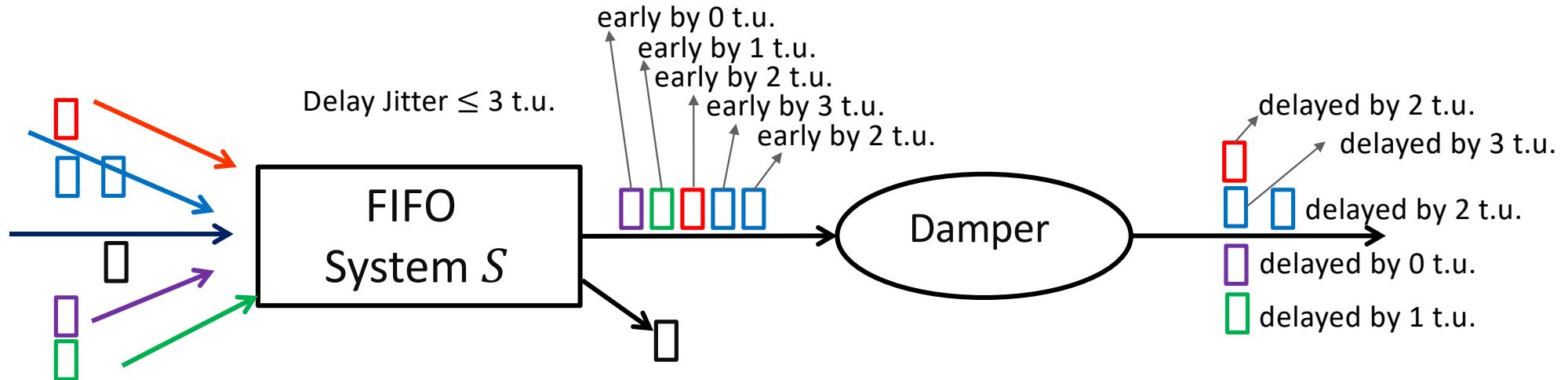
- Per-flow regulator incurs delay penalty up to  $4\omega$ ;
- Interleaved regulator is **unstable**  $\Rightarrow$  must be adapted, e.g. with rate-and-burst cascade



Ns3 simulation – Guillermo Aguirre and Ludovic Thomas  
3 sources @ 147 kb/s,  $\omega = 1\mu s$ ,  $\rho = 1.0001$ ; Delay increases by up to  $100\mu s$  per second.



## Dampers



Damper delays a packet by “earliness” read from packet header.

Removes most of jitter, with some residual jitter dependent on tolerance, not on traffic  $\Rightarrow$  also removes burstiness cascade.

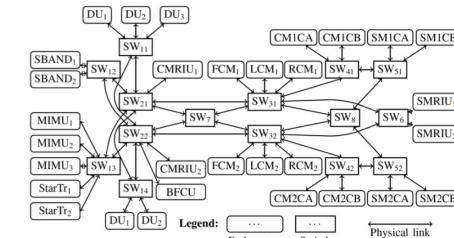
Non work-conserving. Like a per-flow regulator, does not exist in isolation, is combined with queue at next hop.

Unlike regulator, is stateless.

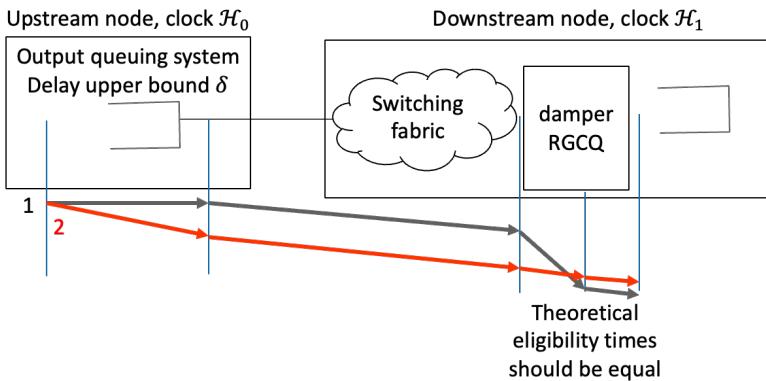
[Cruz 1998] RCSP [Zhang 1993], RGCQ [Shoushou 2020], ATS with Jitter Control [Grigorjew 2020].

# Consequences for Dampers

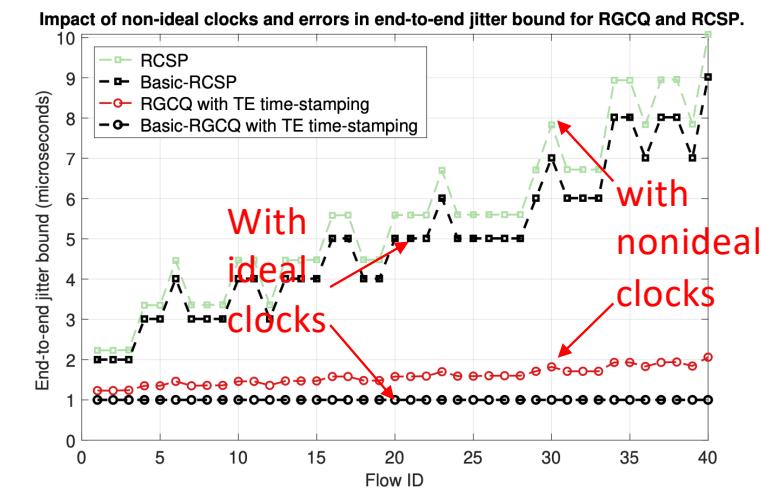
Residual jitter is somehow affected by clock inaccuracies



Timing inaccuracies may lead to mis-ordering



Two consecutive packets should be released by damper at ca. the same time, timing inaccuracies may lead to inversion of order



⇒ Some dampers enforce per-flow packet order (e.g. FOPLEQ, ATS with Jitter Control [Grigorjew 2020]) - work properly only if all network elements are FIFO per flow

[Mohammadpour 2022]

Clock non idealities can easily be accounted for in a network calculus analysis

Both for synchronized and non-synchronized networks

Arrival curves and delay bounds are (very slightly) affected, but dampers and regulators are dramatically affected and need to provision safety mechanisms

## 6. More Bells and Whistles

Packet **re-ordering** due to e.g. multi-paths, packet replication, dampers.

⇒ Re-sequencing buffers are used. Network calculus was extended to account for them [Mohammadpour 2021]

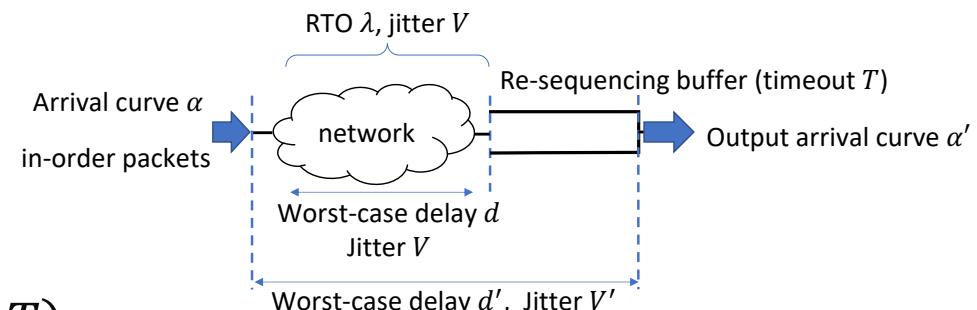
- Lossless network:

$$d' = d, V' = V \text{ and } \alpha'(t) = \alpha(t + V)$$

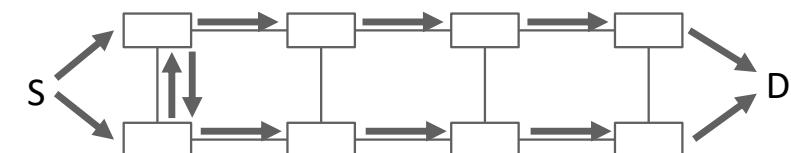
(re-sequencing is for free)

- Lossy network:

$$d' = d + T, V' = V + T \text{ and } \alpha'(t) = \alpha(t + V + T).$$



Packet replication and removal is used to repair non-congestion losses. It causes causes mis-ordering and increases burstiness. Network calculus was extended to account for this [Thomas 2022]



Any combination of failures that leaves at least one path up is masked ("0 msec repair") [IEEE 802.1CB]

## Stochastic Network Calculus ...

nb bits observed in  $[s, t)$

Stochastic **arrival** curves [Ciucu 2012]

SBB:  $\forall s \leq t, \sigma > 0: \mathbb{P}(A(s, t) > f(t - s) + \sigma) \leq \varepsilon(\sigma)$

$S^2$ BB:  $\forall t, \sigma > 0: \mathbb{P}\left(\sup_{s \leq t} A(s, t) > f(t - s) + \sigma\right) \leq \varepsilon(\sigma)$

$S^3$ BB:  $\forall \sigma > 0: \mathbb{P}\left(\sup_{s \leq t} A(s, t) > f(t - s) + \sigma\right) \leq \varepsilon(\sigma)$

$S^2$ BB obtains  $\mathbb{P}(Q(t) \leq b)$  for any arbitrary  $t$  [Vojnovic 2003].

$S^3$ BB obtains  $\mathbb{P}(\forall t, Q(t) \leq b)$

cannot apply nontrivially to ergodic processes, but applies to periodic sources  
[Tabatabaei 2023b]

Stochastic **service** [Jiang 2008, Fidler 2015, Nikolaus 2019] uses MGF bounds. [Zhang 2022] models wireless links.

# Tools

- The [DiscoDNC](#) is an academic Java implementation of the network calculus framework.<sup>[10]</sup>
- The [RTC Toolbox](#) is an academic Java/[MATLAB](#) implementation of the Real-Time calculus framework, a theory quasi equivalent to network calculus.<sup>[4][11]</sup>
- The [CyNC](#)<sup>[12]</sup> tool is an academic [MATLAB](#)/Simulink toolbox, based on top of the [RTC Toolbox](#). The tool was developed in 2004-2008 and it is currently used for teaching at [Aalborg university](#).
- The [RTaW-PEGASE](#) is an industrial tool devoted to timing analysis tool of switched Ethernet network (AFDX, industrial and automotive Ethernet), based on network calculus.<sup>[13]</sup>
- The [WOPANets](#) is an academic tool combining network calculus based analysis and optimization analysis.<sup>[14]</sup>
- The DelayLyzer is an industrial tool designed to compute bounds for Profinet networks.<sup>[15]</sup>
- [DEBORAH](#) is an academic tool devoted to FIFO networks.<sup>[16]</sup>
- [NetCalBounds](#) is an academic tool devoted to blind & FIFO tandem networks.<sup>[17][18]</sup>
- [NCBounds](#) is a network calculus tool in Python, published under BSD 3-Clause License. It considers rate-latency servers and token-bucket arrival curves. It handles any topology, including cyclic ones.<sup>[19]</sup>
- The Siemens Network Planner ([SINETPLAN](#)) uses network calculus (among other methods) to help the design of a [PROFINET](#) network.<sup>[20]</sup>
- [experimental modular TFA](#) (xTFA) is a Python code, support of the PhD thesis of Ludovic Thomas<sup>[21]</sup>
- [Panco](#) is a Python code that computes network calculus bounds with linear programming methods.
- [Saihu](#) is a Python interface that integrates three worst-case network analysis tools: xTFA, DiscoDNC, and Panco.
- [CCAC](#) is an SMT-solver based tool to verify the performance properties of [congestion control](#) algorithms (CCAs) using a network-calculus-like model

## Conclusion

Time Sensitive Networks require deterministic, proven bounds on delay, jitter, backlog and re-ordering.

Network Calculus provides a rigorous theory and software tools for computing such bounds and for understanding operation of regulators, dampers, re-sequencing buffers or packet elimination functions.

Clock non-idealities can easily be incorporated. Regulators and dampers are affected, other systems not.

Stochastic Network calculus promises to apply to wireless networks.

# Thank You !

References are in the online version.

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